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LCD Specification

LS010B7DH01 Memory LCD Module

Product Specification
December 2010

Normally White, transflective 128 × 128 Module features
Octagonal Shape, Individual Pixel Memory, Very Low Power use,
Serial Interface, FPC connection, extended temperature operation;
contrast of 14:1, 0.25% transmissivity, and 17% reflectivity.

SHARP

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DEVICE SPECIFICATION for

TFT LCD Module

Model No.

LS010B7DH01

RECORDS OF REVISION

MODEL No: LS010B7DH01

SPEC No.	Date	NO.	PAGE	SUMMARY	NOTE
LCP-2110042A	30 Sep. 2010	-	-	-	1st Issue
LCP-2110042B	3 Dec. 2010	⚠B	6	TFT LCD panel Driving Table 4-1,[Note 6-1], [Note 6-2]	changed
			6	Table 4-2,Fig A	added
			8	Input signal characteristics Table 5	changed
			19	Optical characteristics Table 8	chagned
			20	[Note7-4] Definition of response time	changed
			22	8-3 13)	added
			24	Delivery form 11-1 1),11-1 3),Table10, 11-3.Lot no. marking	changed
			24	Delivery form 11-1 4)	added
			25	Packaging	changed
			26	Outline dimensions	changed

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1. Applicable scope

This specification is applicable to TFT-LCD Module "LS010B7DH01" only.

2. General description

This module is a monochrome transflective and active matrix LCD module incorporating CG-Silicon TFT (Continuous Grain-Silicon Thin Film Transistor). It is composed of a monochrome TFT-LCD panel with 1 bit memory and FPC.

Graphics and texts can be displayed on a 128×128 dots panel by super low power consumptions.

3. Mechanical (physical) specifications

Table 1

Item	Specifications	Unit
Screen size	Ø25.024 (0.99" type) diameter	mm
Active area	Ø25.024 diameter	mm
Pixel format	128(H)×128(V)	dots
Pixel pitch	0.1955(H) × 0.1955(V)	mm
Pixel configuration	Stripe	
Display mode	Normally white	
Unit outline dimensions	33.0(W)×33.4(H)×1.64(D)	mm
Mass	Approx 3.7	g
Surface hardness	3H	
Surface treatment	AG	

[Note 3-1] The above-mentioned table indicates module sizes without some projections and FPC.

For detailed measurements and tolerances, please refer to Figure 23.

4. Input terminal names and functions

4-1. LCD-FPC

Table 2

#	symbol	I/O	Function	Remark
1	SCLK	I	Serial clock signal	
2	SI	I	Serial data input signal	
3	SCS	I	Chip select signal	
4	EXTCOMIN	I	External COM inversion signal input (H: enable)	
5	DISP	I	Display on/off signal	Note 4-1
6	VDDA	-	Power supply (Analog)	
7	VDD	-	Power supply (Digital)	
8	EXTMODE	I	COM inversion select terminal	Note 4-2
9	VSS	-	GND (Digital)	
10	VSSA	-	GND (Analog)	

[Note 4-1] The display on/off signal is only for display. Data memory will be saved also at the time of on/off.

"H":   data memory will be displayed.

"L":   white color will be displayed and data memory will be saved.

[Note 4-2] "H":   enable EXTCOMIN signal, connect to VDD.

"L":   enable serial input flag, connect to VSS.
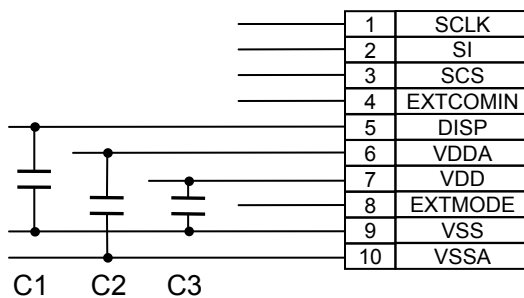
4-2. Recommended circuit

COM signal serial input

EXTMODE="L"

COM signal serial input

EXTMODE="H"
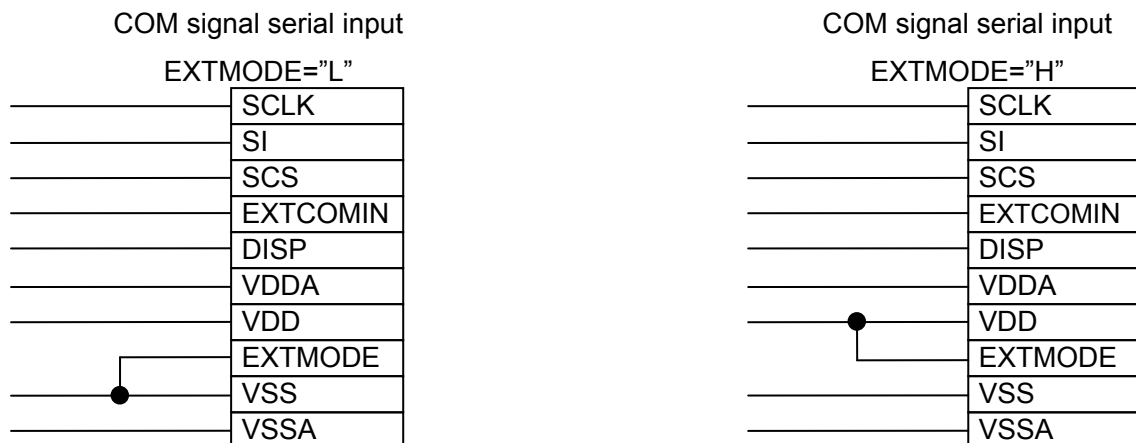
Figure 1

4-3. External circuit example

Figure 2

C1,C2: 0.1uF/B/10V

C3:   1uF/B/10V

5. Absolute maximum ratings

Table 3

Item	Symbol	Condition	Rated value	Unit	Remarks
Logic I/O power supply voltage	VDD	Ta = 25°C	-0.3 to +5.8	V	Note 5-1
Analog power supply voltage	VDDA	Ta = 25°C	-0.3 to +5.8	V	
Input voltage	VI	Ta = 25°C	-0.3 to VDD	V	Note 5-2
Temperature for storage	Tstg	-	-30 to +85	deg.	Note 5-3
Temperature for operation	Topr	-	-20 to +70	deg.	

[Note 5-1] Also applicable to EXTMODE

[Note 5-2] Applicable to SCLK, SI, SCS, DISP and EXTCOMIN

[Note 5-3] Humidity: 80%RH Max. (Ta≤40°C)

Maximum bulb temperature under 39°C (Ta>40°C) See to it that no dew will be condensed.
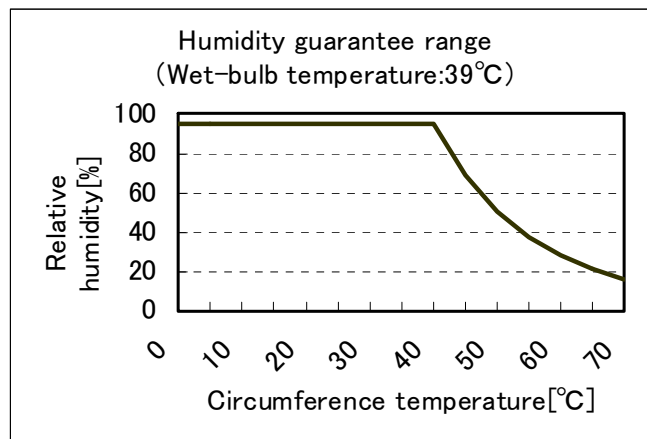
Figure 3 Humidity guarantee range

6. Electrical characteristics

6-1. TFT LCD panel driving

Ta = 25°C

⚠B Table 4-1 (SCS SCLK,Si,DISP,EXTCOMIN=3V ,VDD=5V, VDDA=5V)

Power consumption	MIN	TYP	MAX	Unit	Remark
Still picture model	-	10	55	uW	no display data update
Data update mode (SCLK=1MHz)	-	45	100	uW	display data update: 1frame/sec

*Power consumption Display pattern : Black display
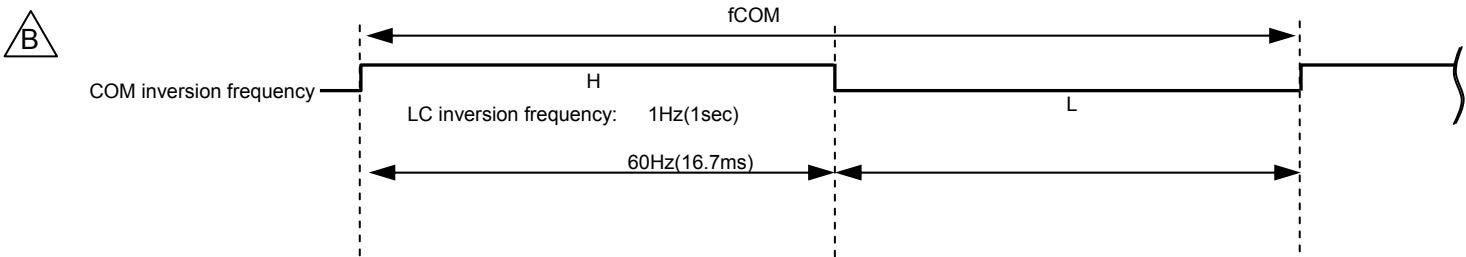
*LC inversion frequency : 1Hz (LC inversion frequency 1Hz is COM frequency 0.5Hz)

⚠B

Fig A

⚠B 【Note 6-1】 This is value in steady condition, not the falue of peak power at the time of COM operation. Some marging for power supply is recommended.   We recommend capacitor for VDD and VDDA.   (If VDD and VDDA are on separate systems, we recommend capacitor for each.)

⚠B

Table 4-2 Recommended operating Condition   VSS(GND)=0V、Ta=+25℃

Item		symbol	MIN.	TYP.	MAX.	Unit	Remark
Power supply	Analog	VDDA	+4.8	+5.0	+5.5	V	
	Logic	VDD	+4.8	+5.0	+5.5	V	[Note 6-2]
Input signal voltage	Hi	VIH	+2.70	+3.00	*VDD	V	[Note 6-3]
	Lo	VIL	VSS	VSS	VSS+0.15	V	

*It can be operated below VDD voltage, however, operation around 3V is recommended.

⚠B [Note 6-2] Applies to EXTMODE="H"

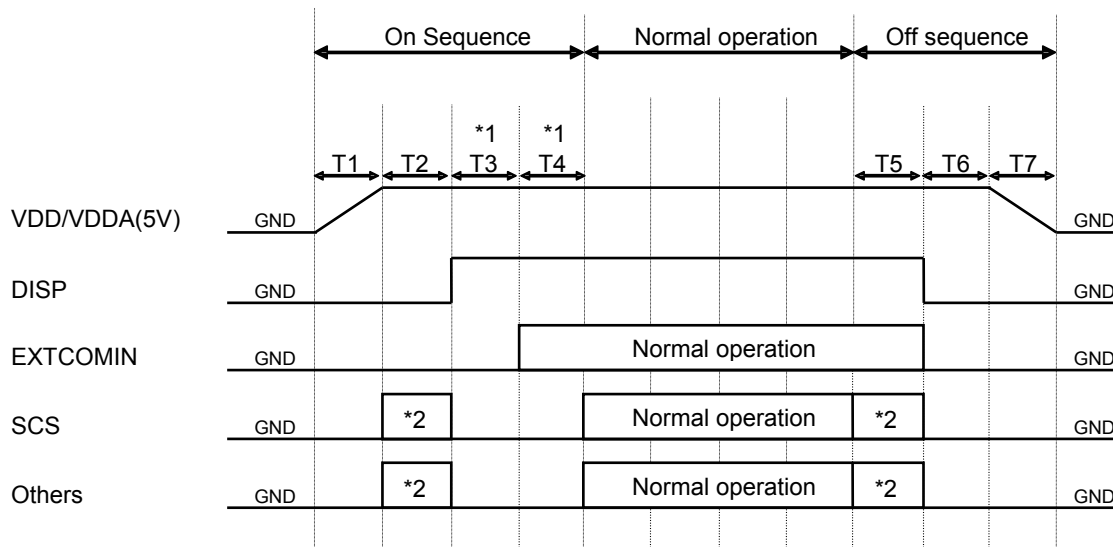[Note 6-3] Applies to SCLK, SI, SCS, DISP, EXTCOMIN.

6-2. Power supply sequence

Figure 4

[ON Sequence]
(1) 5V rise time (depends on IC)
(2) Pixel memory initialization T2: 1V or more Initialize with M2 (all clear flag) or write all screen white
(3) Release time for initialization of TCOM latch   T3: 30µs or more
     Time required to release COM related latch circuit initialization which is initializing using DISP signals
(4) TCOM polarity initialization time   T4: 30µs or more
     Time required initializing TCOM polarity accordingly to EXTCOMIN input
[Normal Operation]
Duration of normal driving
[Off Sequence]
(5) Pixel memory initialization time   T5: It is the same content as T2
(6) VA, VB and VCOM initialization time   T6: 30µs or more
(7) 5V falling time (Depends on IC)

*Refer to timing chart and AC timing characteristics for detail

*1 T3 and T4 may be opposite (however, TCOM polarity inversion will not occur even with EXTCOMIN between DISP="L"). Also, when DISP and EXTCOMIN are simultaneously started up, allow 100µs or more before SCS starts up (It may be less than 200µs).

*2 Setting value for pixel memory initialization
     SCS=Driving accordingly to clear pixel internal memory method (use all clear flag or write all screen white)
     S1=M2 (all clear flag) = "H" or write white
     SCLK: Normal Driving

[Remark] Cautions when powering on
     1) VDD and VDDA should rise simultaneously or VDD should rise first.
     2) VDD and VDDA should fall simultaneously or VDD should fall first

6-3. Input signal characteristics

⚠B Table 5

Item	Symbol	MIN	TYP	MAX	Unit	Remark
Frame frequency	fSCS	0.95	-	60	Hz	
Clock frequency	fSCLK	-	1	2	MHz	
Vertical Interval	tV	16.67	-	1000	msec	
COM Frequency	fCOM	0.5	-	30	Hz	
SCS rising time	trSCS	-	-	50	nsec	
SCS falling time	tfSCS	-	-	50	nsec	
SCS High width	twSCSH	84	-	-	μsec	Data update mode
		12	-	-	μsec	Display mode
SCS Low width	twSCSL	1	-	-	μsec	
SCS setup time	tsSCS	3	-	-	μsec	
SCS hodl time	thSCS	1	-	-	μsec	
SI rising time	trSI	-	-	50	nsec	
SI falling time	tfSI	-	-	50	nsec	
SI set upt time	tsSI	120	-	-	nsec	
SI hold time	thSI	190	-	-	nsec	
SCLK rising time	trSCLK	-	-	50	nsec	
SCLK falling time	tfSCLK	-	-	50	nsec	
SCLK High width	twSCLKH	200	450	-	nsec	
SCLK Low width	twSCLKL	200	450	-	nsec	
EXTCOMIN signal frequency	fEXTCOMIN	1	-	60	Hz	Note 6-4
EXTCOMIN signal rising time	trEXTCOMIN	-	-	50	nsec	
EXTCOMIN signal falling time	tfEXTCOMIN	-	-	50	nsec	
EXTCOMIN signal High width	twEXTCOMIN	1	-	-	μsec	
DISPrising time	trDISP	-	-	50	nsec	
DISP falling time	tfDISP	-	-	50	nsec	

[Note 6-4] EXTCOMIN frequency should be made lower than frame frequency

SCS, SI, SCLK signal

SCS

twSCSH

twSCSL

50%
90%
10%

trSCS   tsSCS

90%

50%   50%

10%

thSCS   tfSCS

SI

90%   90%

10%   10%   10%

trSI   tfSI

tsSI   thSI

twSCLKH   twSCLKL

SCLK

90%   90%

10%   10%

50%   50%   50%

50%

trSCLK   tfSCLK

EXTCOMIN signal

fEXTCOMIN

EXTCOMIN

90%   90%

10%   10%

50%   50%   50%

trEXTCOMIN   tfEXTCOMIN

twEXTCOMINH

DISP signal

DISP

90%   90%

10%   10%

trDISP   tfDISP
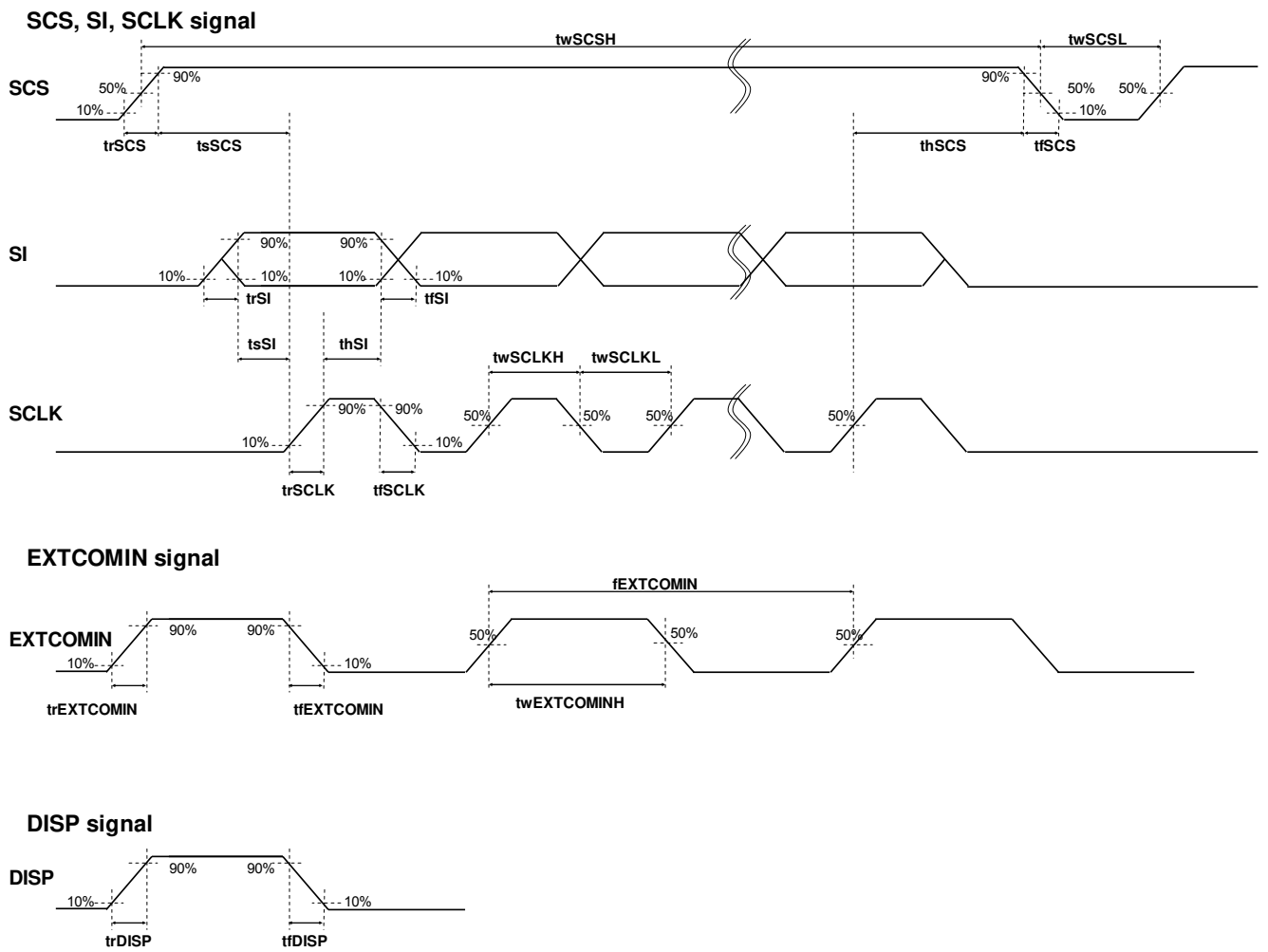
Figure 5

6-4. Input signal timing chart

Table 6

M0	M2	Mode
H	L	1)Data update mode (1 line)
		2)Data Update Mode (Multiple lines)
L	L	3)Display Mode
L	H	4)All Clear Mode
H	H	ignore

1) Data update mode (1 line)

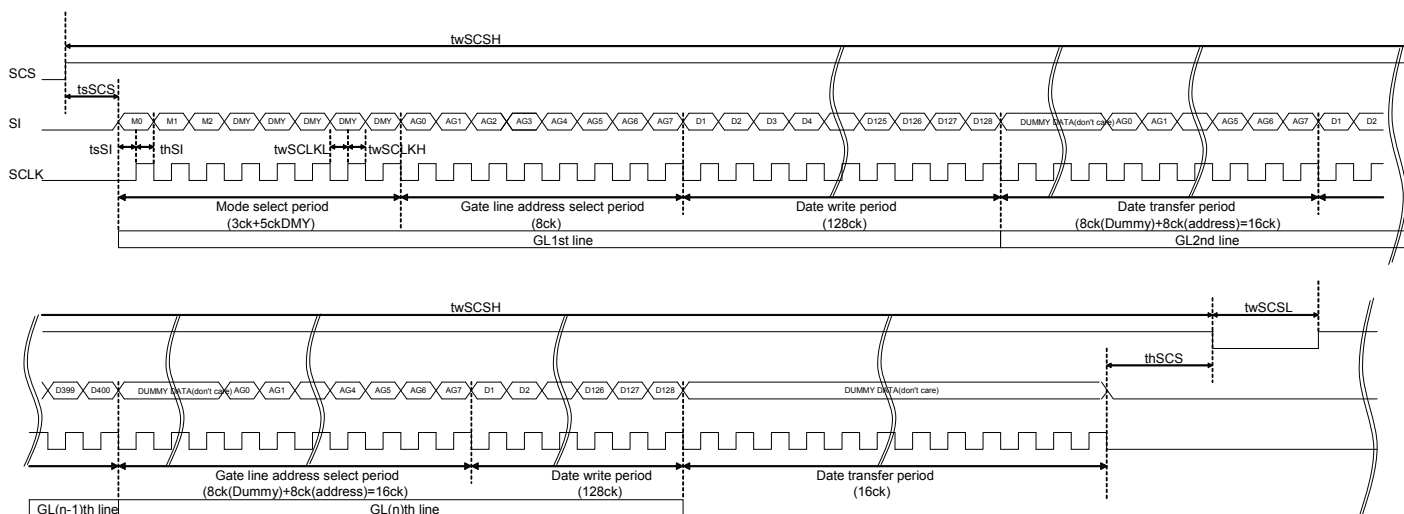Updates data of only one specified line   (M0="H"、M2="L")
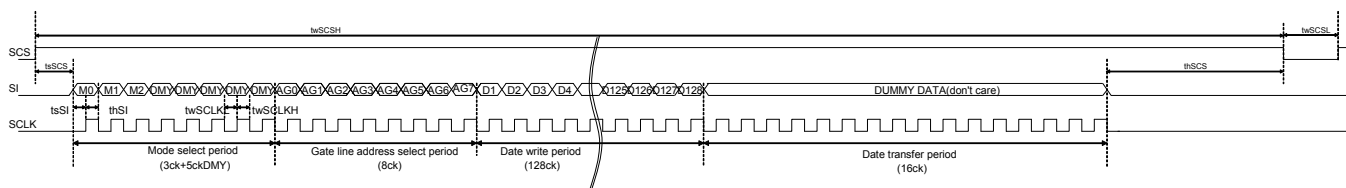
Figure 6

M0: Mode flag. Set for "H". Data update mode (Memory internal data update)

When "L", display mode (maintain memory internal data).

M1: Frame inversion flag

When "H", outputs VCOM="H", and when "L", outputs VCOM="L".

When EXTMODE="H", it can be "H" or "L".

M2: All clear flag

Refer to 6-5-4) All Clear Mode to execute clear.

DUMMY DATA: Dummy data.   It can be "H" or "L" ("L" is recommended.)

*Data write period
  Data is being stored in 1st latch block of binary driver on panel.
*Data transfer period
  Data written in 1st latch is being transferred (written) to pixel internal memory circuit.

*For gate line address setting, refer to 6-6) Input Signal and Display.

*M1:   Frame inversion flag is enabled when EXTMODE="L".

*When SCS becomes "L", M0 and M2 are cleared.

2) Data update mode (multiple lines)

Updates arbitrary multiple lines data　(M0="H"、M2="L")
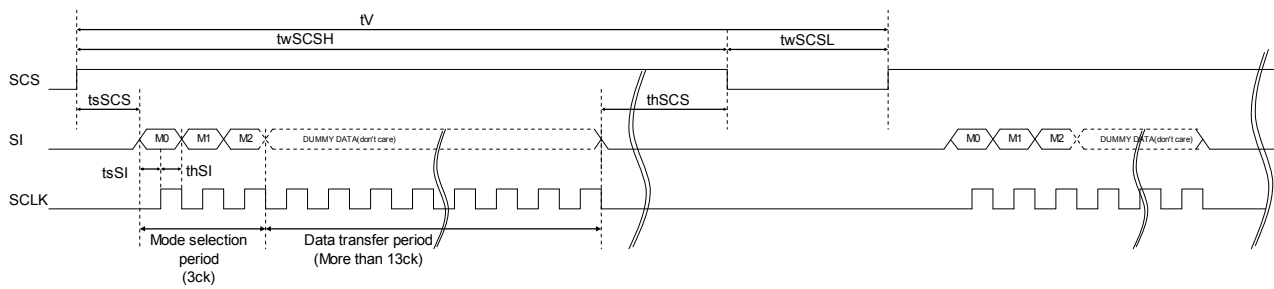

Figure 7

M0: Mode flag. Set for "H". Data update mode (Memory internal data update)

　　When "L", display mode (maintain memory internal data).
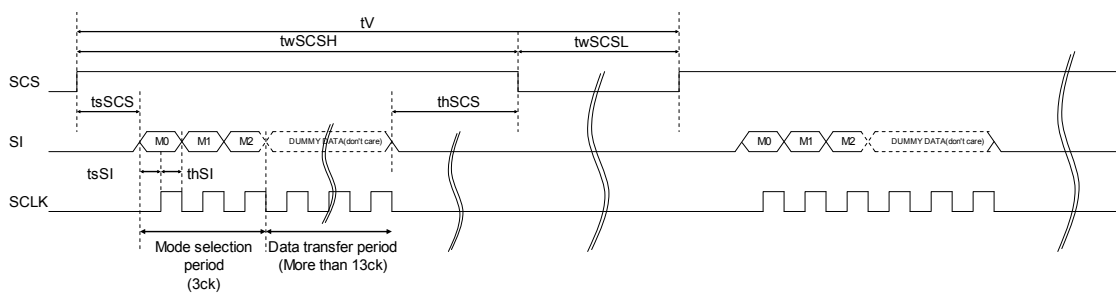
M1: Frame inversion flag

　　When "H", outputs VCOM="H", and when "L", outputs VCOM="L".

　　When EXTMODE="H", it can be "H" or "L".

M2: All clear flag

　　Refer to 6-4-4) All Clear Mode to execute clear.

DUMMY DATA: Dummy data. It can be "H" or "L" ("L" is recommended.)

> *Data write period
>   Data is being stored in 1st latch block of binary driver on panel.
> *Data transfer period
>   For example, during GL2nd line data transfer period, GL 2nd line address is latched and GL1st line data is transferred from 1st latch to pixel internal memory circuit at the same time.

*For gate line address setting, refer to 6-6) Input Signal and Display.

*Input data continuously.

*M1:　Frame inversion flag is enabled when EXTMODE="L".

*When SCS becomes "L", M0 and M2 are cleared.

3) Display mode

Maintains memory internal data (maintains current display).　(M0="L"、M2="L")

Figure 8

M0: Mode flag. Set for "H". Data update mode (Memory internal data update)

　　When "L", display mode (maintain memory internal data).

M1: Frame inversion flag

　　When "H", outputs VCOM="H", and when "L", outputs VCOM="L".

　　When EXTMODE="H", it can be "H" or "L".

M2: All clear flag

　　Refer to 6-5-4) All Clear Mode to execute clear.

DUMMY DATA: Dummy data. It can be "H" or "L" ("L" is recommended).

*M1: Frame inversion flag is enabled when EXTMODE="L"

*When SCS becomes "L", M0 and M2 are cleared.

4) All clear mode

Clears memory internal data and writes white   (M0="L"、M2="H")

Figure 9

M0: Mode flag

    Set it "L".

M1: Frame inversion flag

    When "H", outputs VCOM="H", and when "L", outputs VCOM="L".

    When EXTMODE="H", it can be "H" or "L".

M2: All clear flag

    Set it "H"

DUMMY DATA: Dummy data. It can be "H" or "L" ("L" is recommended).

*M1:　Frame inversion flag is enabled when EXTMODE="L".

*When SCS becomes "L", M0 and M2 are cleared.

6-5. COM inversion

There are two types of inputs, COM signal serial input (EXTMODE="L") and external COM signal input (EXTMODE="H").

1) EXTMODE="L"
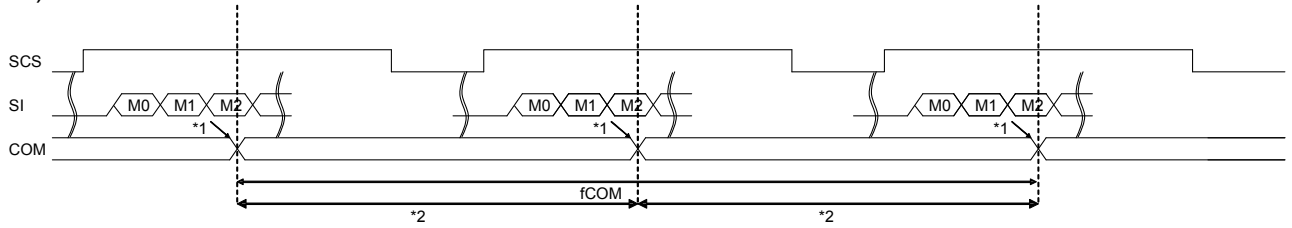
Figure 10

M1: LC polarity inversion flag: If M1 is "H" then VCOM="H" is output. If M1 is "L" then VCOM="L" is output.

*1: LC inversion has been changed by M1 flag statement.

*2: The periods of plus polarity and minus polarity should be same length as much as possible.

2) EXTMODE="H" (COM inversion timing has two conditions)

a) EXTCOMIN input when the SCS signal is "H"
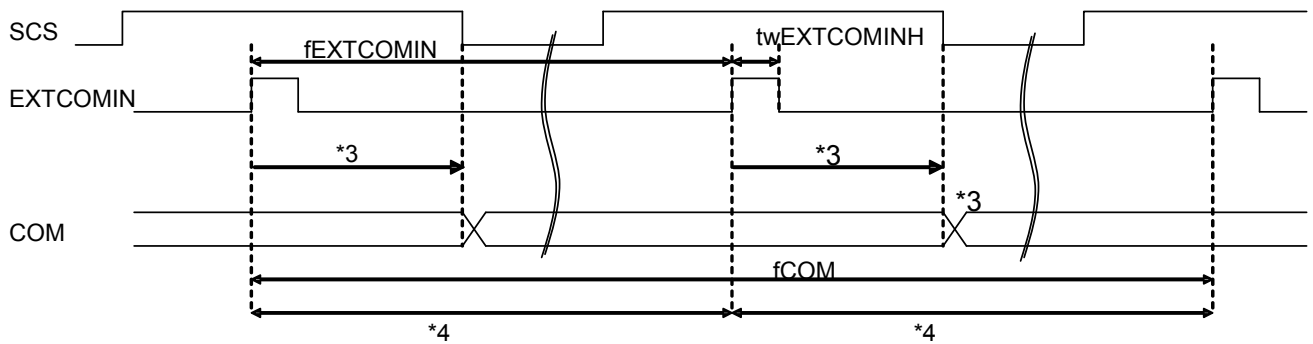
Figure 11

*3: LC inversion polarity has been set by the rising timing of EXTCOMIN in internal circuit block as COMZ signal,

*4: The period of EXTCOMIN should be constant.

b) EXTCOMIN input when the SCS signal is "L"
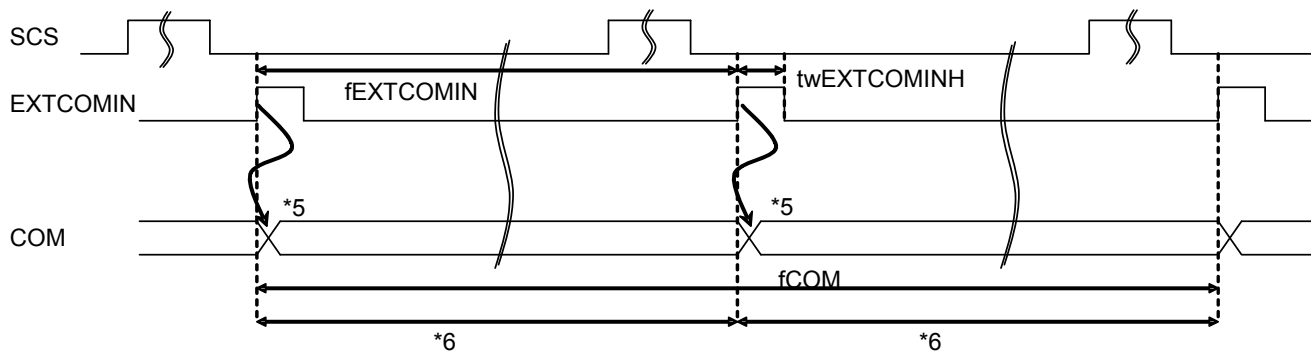
Figure 12

*5: LC inversion polarity has been set by the rising edge of EXTCOMIN.

*6: The period of EXTCOMIN should be constant.

6-6. Input signal and display, gate address (line) setting
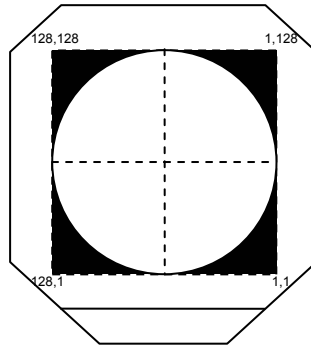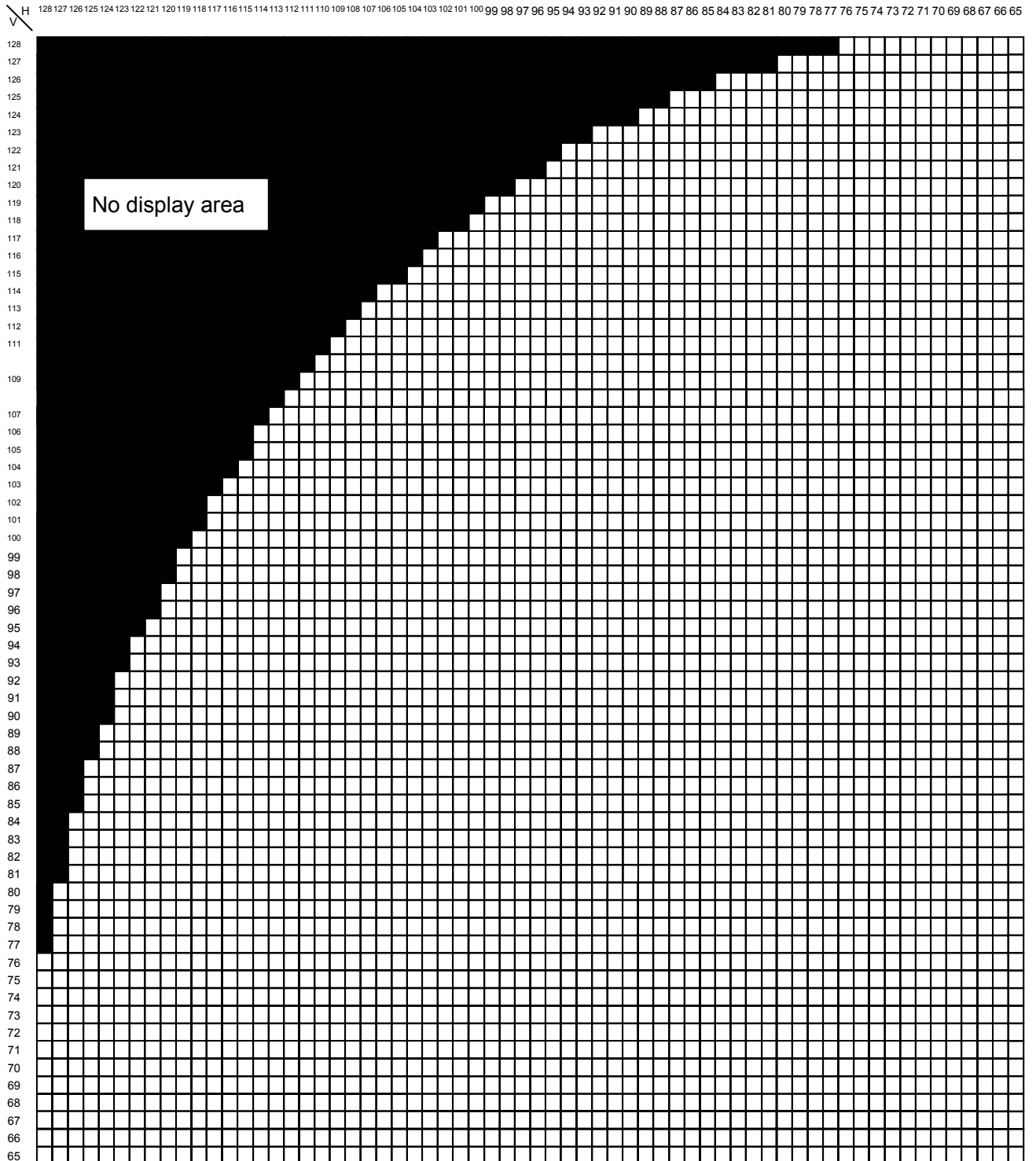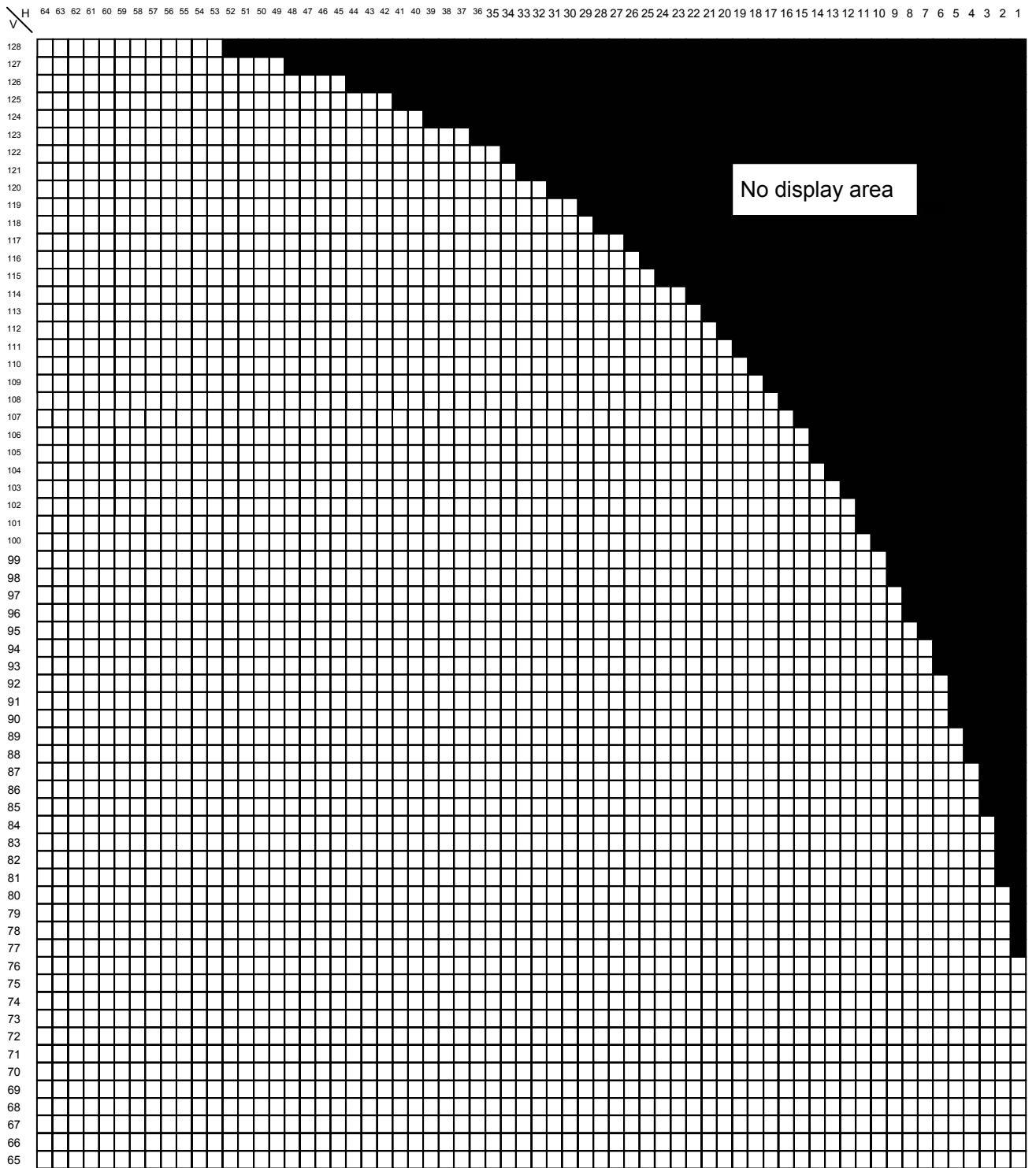
Data position in display [H, V]

Figure 13

No display area

Figure 14

No display area

Figure 15

Figure 16

Figure 17

Table 7

LINE	Gate line address setup							
	AG0	AG1	AG2	AG3	AG4	AG5	AG6	AG7
V1	H	L	L	L	L	L	L	L
V2	L	H	L	L	L	L	L	L
V3	H	H	L	L	L	L	L	L
V127	H	H	H	H	H	H	H	L
V128	L	L	L	L	L	L	L	H
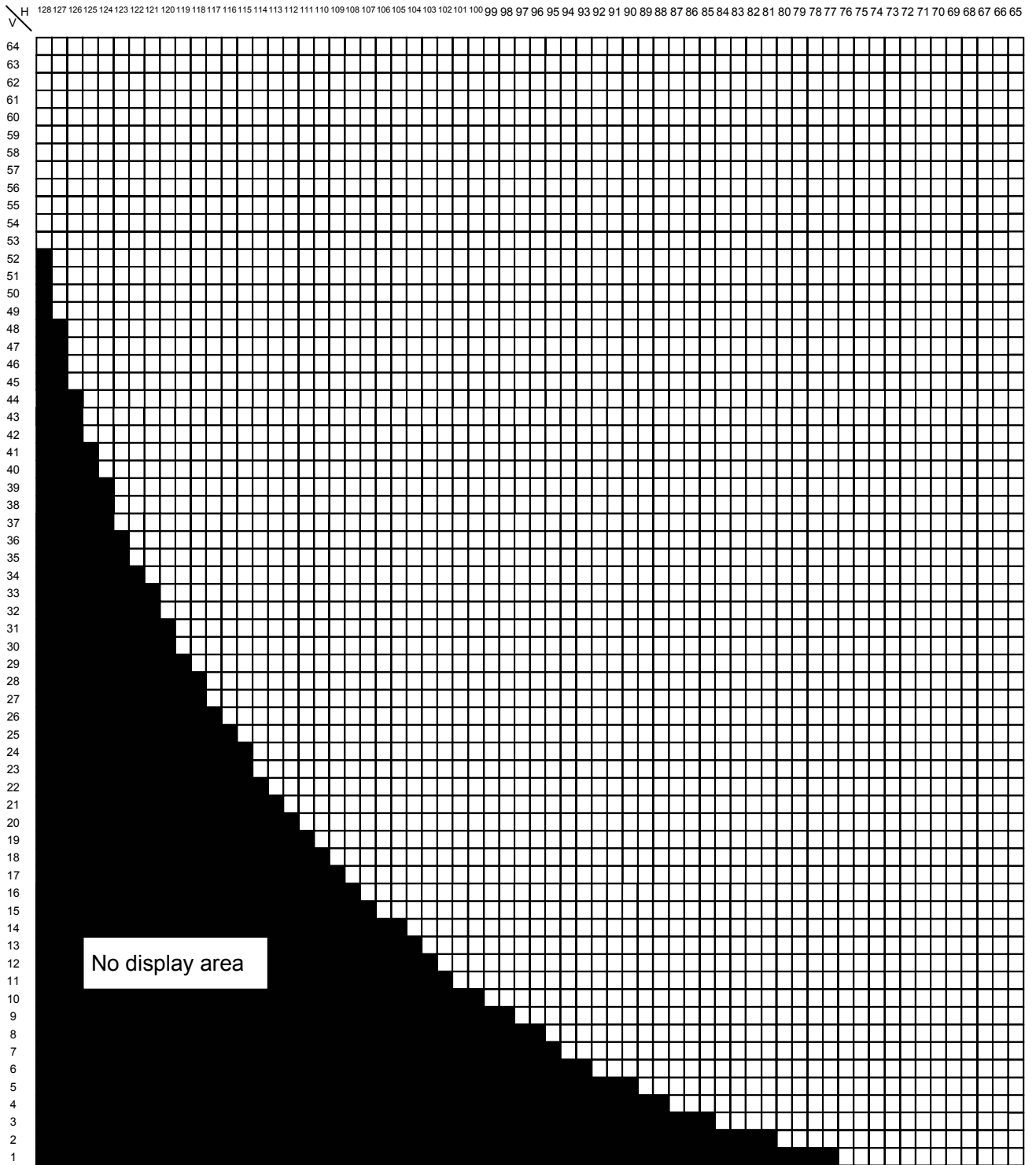
7. Optical characteristics

Table 8

Ta=25°C, VDD=VDDA=+5.0V, fSCS=1Hz

⟨B⟩

Parameter		Symbol	Condition	Min.	Typ.	Max.	Unit	Remark
Viewing angle range	Horizontal	θ21	CR>3	40	-	-	deg.	Note 7-1 Note 7-2
		θ22		40	-	-	deg.	
	Vertical	θ11		60	-	-	deg.	
		θ12		60	-	-	deg.	
Contrast ratio		CR	θ=0°	-	14	-		Note 7-1 Note 7-3
Reflection ratio		R			17		%	Note 7-1
Transmission ratio		T		-	0.25	-	%	
Response time	Rise	τr		-	10	-	msec.	Note 7-1 Note 7-4
	Decay	τd		-	20	-	msec.	
Chromaticity of White		x		-	0.30	-		Note 7-1
		y		-	0.33	-		

[Note 7-1] This shall be measured at center of the screen.

Measurement equipment (CM-2002)
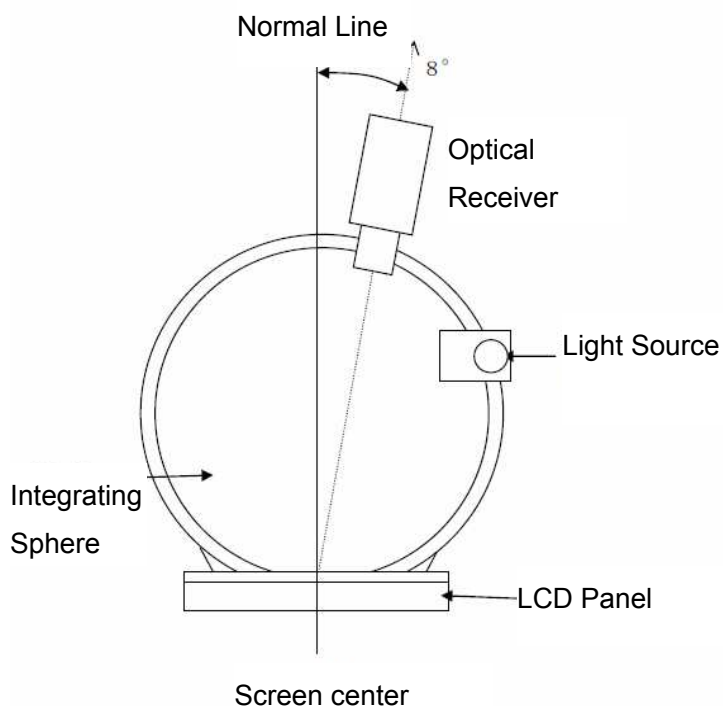
Measurement equipment (LCD-5200)
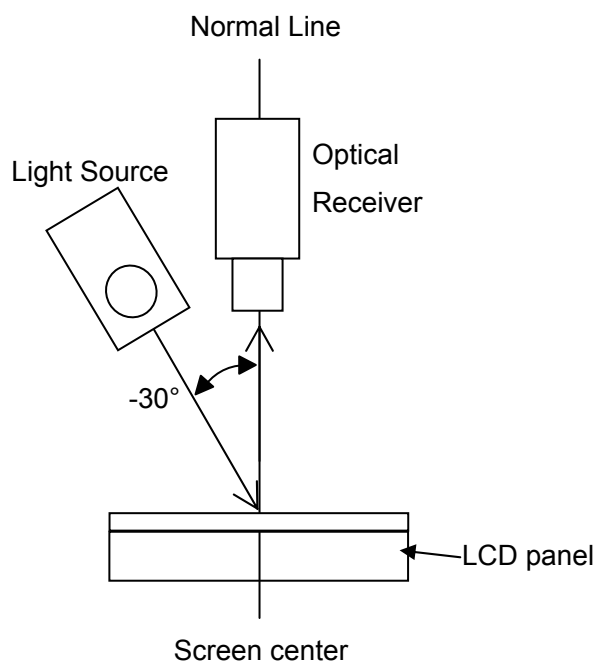
Figure 18 Measurement of contrast, reflective ratio and panel surface chromaticity
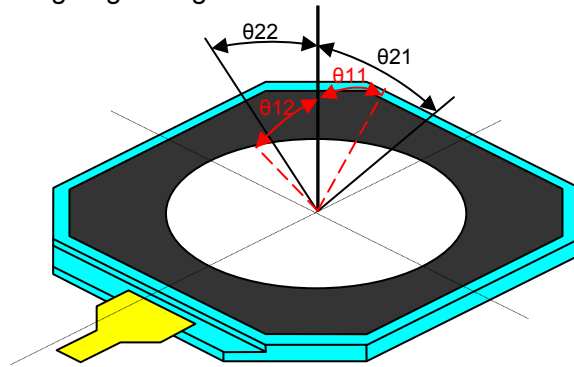
[Note 7-2] Definition of viewing angle range

Figure 19

[Note 7-3] Definition of contrast ratio

The contrast ratio is defined as the following:

$$Contrast\ ratio\ (CR) = \frac{Reflection\ intensity\ on\ all\ pixels\ white}{Reflection\ intensity\ on\ all\ pixels\ black}$$

[Note 7-4] Definition of response time

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white"
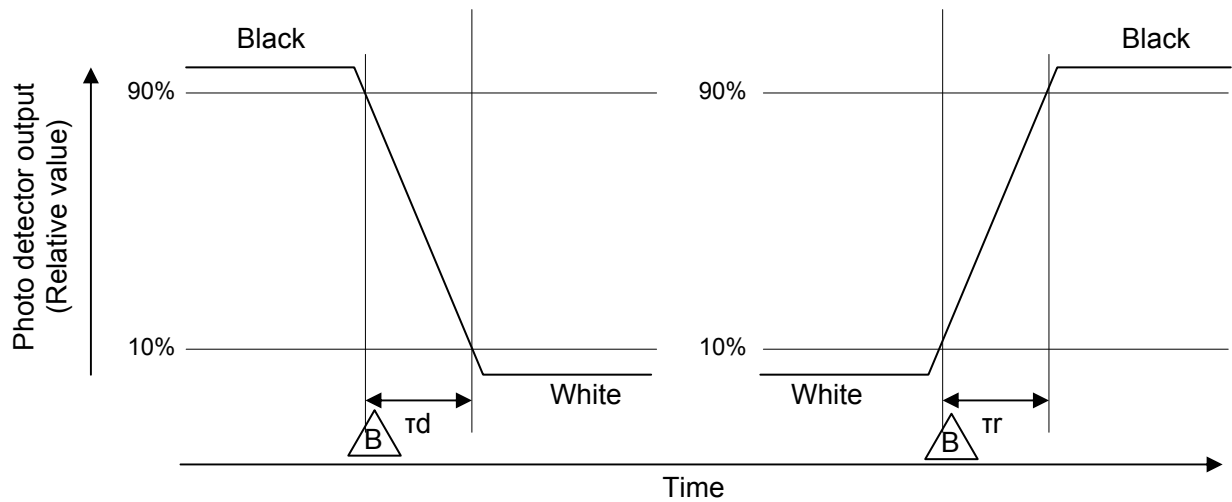

Figure 20

8. Handling of module

8-1. About handling of FPC

1) The bending radius of the FPC should be more than 0.7mm, and it should be bent evenly.

2) Do not dangle the LCD module by holding the FPC, or do not give any stress to it.

Do not bend the FPC toward the display surface of LCD module, because it will cause FPC disconnection.
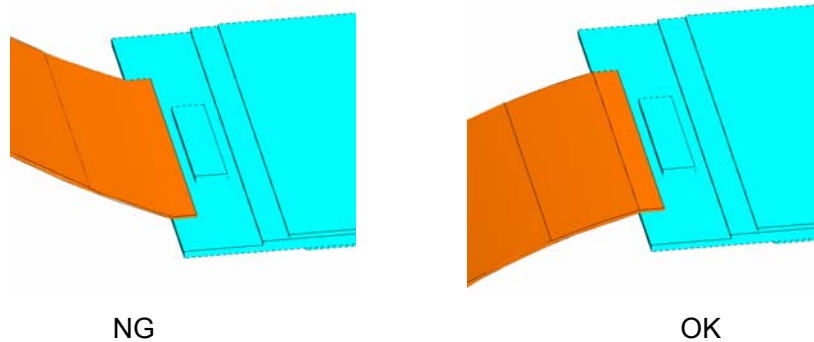

NG   OK

<u>Figure 21</u>

8-2. Mounting of the module

1) The module should be held on to the plain surface. Do not give any warping or twisting stress to the module.

2) Please consider that GND can ground a modular metal portion etc. so that static electricity is not charged to a module.

8-3. Cautions in assembly / Handling pre cautions

1) As the polarizer can be easily scratched, be most careful in handling it.

2) To avoid circuit failure, do not touch panel connective area.

3) Do not use chloroprene rubber as it generates chlorine gas and affects reliability in LCD panel connective area.

4) To avoid picture uniformity failure, do not put a seal or an adhesive material on the panel surface.

5) Work environments in assembly.

Working under the following environments is desirable:

a) Implement more than 1MΩ conductive treatment (by placing a conductive mat or applying conductive paint) on the floor or tiles.

b) No dusts come in to the working room. Place an adhesive, anti-dust mat at the entrance of the room.

c) Humidity of 50 to 70% and temperature of 15 to 27°C are desirable.

d) All workers wear conductive shoes, conductive clothes, conductive fingerstalls and grounding belts without fail.

e) Use a blower for electrostatic removal. Set it in a direction slightly tilt downward so that each Module can be well subjected to its wind. Set the blower at an optimum distance between the blower and the module.

6) How to remove dust on the polarizer

a) When you use LCD module, peel off the protection laminate film attached on the display surface of LCD module.

b) Blow out dust by the use of an N² blower with antistatic measures taken. Use of an ionized air gun is recommendable.

c) When the panel surface is soiled, wipe it with soft cloth.

7) In the case of the module's metal part (shield case) is stained, wipe it with a piece of dry, soft cloth. If rather difficult, give a breath on the metal part to clean better.

8) If water drops, etc. are left on the polarizer for a long time, they are apt to cause stains or make the polarizer get discolored. Wipe it off immediately.

9) As a glass substrate is used for the TFT-LCD panel, if it is dropped on the floor or hit by something hard, it may be broken or chipped off.

10) Since CMOS LSI is used in this module, take care of static electricity and take the human earth into consideration when handling.

11) LCD module does not have the function to limit current. In order to prevent latch up, please design your product to limit current.

12) Protective film is attached to both of surface polarizer films (front polarizer and rear polarizer) on LCD panel to prevent scratches or other damages.   Remove these protective films before use. In addition, do not attach the protective films which are removed from LCD module again. When the LCD panel which has the reattached protective film is needed to storage for a long time, the polarizer film might have a damage with picture quality failure.

⚠B 13) When handling LCD module and assembling them into cabinets, be noted that storage in the environment of oxidization or deoxidization gas and the use of such materials as reagent, solvent, adhesive, resin, and etc. which generate these gasses, may cause corrosion and discoloration of LCD modules.

8-4.   Others

1) Do not store LCD modules in any place where it will be subjected to direct sunlight.

You are requested to store under the following conditions:

(Environmental conditions of temperature/humidity for storage)

a) Temperature: 0 to 40°C

b) Relative humidity : 90% or less

• As average values of environments (temperature and humidity) for storing, use the following control guidelines:

Summer season: 20 to 35°C, 85% or less   Winter season: 5 to 15°C, 85% or less

• If stored under the conditions of 40°C and 90% RH, cumulative time of storage must be less than 240 hours.

2) If stored at temperatures below the rated values, the inner liquid crystal may freeze, causing cell destruction. At temperatures exceeding the rated values for storage, the liquid crystal may become isotropic liquid, making it no longer possible to come back to its original state in some cases.

3) If the LCD module is broken, do not drink liquid crystal or put it in the mouth.

4) If a water drop or dust adheres to the polarizer, it is apt to cause deterioration. Wipe it immediately.

5) Be sure to observe other caution items for ordinary electronic parts and components.

6) If local pressure is put on the display surface of LCD module for a long time, it will cause Newton ring.

7) Epoxy resin (amine series curing agent), silicone adhesive material (dealcoholization series and oxime series), tray forming agent (azo compound) etc, in the cabinet or the packing materials may induce abnormal display with polarizer film deterioration regardless of contact or noncontact to polarizer film.
Be sure to confirm the component of them.

9. Reliability test items

Table 9

No.	Test item	Condition	
1	High temperature storage test	Ta = 85°C	240h
2	Low temperature storage test	Ta = -30°C	240h
3	High temperature & high humidity operation test	Ta = 40°C / 90%RH (No condensation)	240h
4	High temperature operation test	Ta = 70°C	240h
5	Low temperature operation test	Ta = -20°C	240h
6	Thermal shock test (non-operating)	Ta=-20°C to 70°C (30 min.)　(30 min.)	10 cycles
7	Electro static discharge test	±200V/200pF(0Ω) to Terminals (Contact) (1 time for each terminals)	

[Note 9-1] Ta = Ambient temperature, Tp = Panel temperature

[Note 9-2] A still image should be displayed less than two hours, if it is necessary to display still image longer than two hour, display image data must be refreshed in order to avoid sticking image on LCD panel. In refreshing, display can be written white image by addressing white data as normal driving for this panel or DISP signal would be set as "Low".

[Check items]

In the standard condition, there shall be no practical problems that may affect the display function.

10. Display grade

The standard regarding the grade of monochrome LCD displaying modules should be based on the delivery inspection standard.