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With the principle of "Quality Parts, Customers Priority, Honest Operation, and Considerate Service", our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip, ALPS, ROHM, Xilinx, Pulse, ON, Everlight and Freescale. Main products comprise IC, Modules, Potentiometer, IC Socket, Relay, Connector. Our parts cover such applications as commercial, industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



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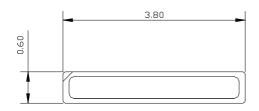


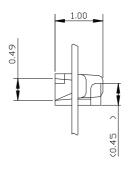
Property of Lite-On Only

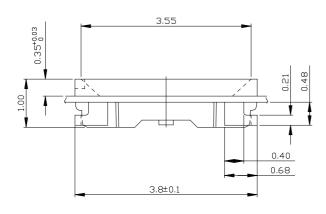
Features

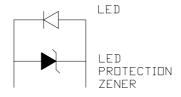
- * Package in 12mm tape on 7" diameter reels.
- * Compatible with automatic placement equipment.
- * Compatible with infrared and vapor phase reflow solder process.
- * EIA STD package.
- * I.C. compatible.
- * Meet green product and Pb-free(According to RoHS)

Package Dimensions











Part No.	Lens Color	Source Color		
LTW-206ZDCG-E2	Yellow	InGaN White		

Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is ± 0.1 mm (.004") unless otherwise noted.

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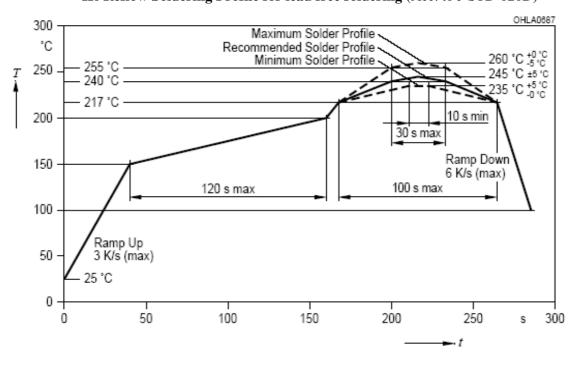
Absolute Maximum Ratings at Ta=25℃

Parameter	LTW-206ZDCG-E2	Unit	
Power Dissipation	120	mW	
Peak Forward Current (1/10 Duty Cycle, 0.1ms Pulse Width)	100	mA	
DC Forward Current	30	mA	
Reverse Voltage	5	V	
Operating Temperature Range	-30°C to + 85°C		
Storage Temperature Range	-40°C to + 100°C		
Reflow Soldering Condition	260°C For 10 Seconds		

Note: Operating the LED (in an application) under reverse bias condition might result in damage or failure of the component.

Suggest IR Reflow Condition:

IR-Reflow Soldering Profile for lead free soldering (Acc. to J-STD-020D)



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Electrical Optical Characteristics At Ta=25°C

Parameter	Symbol	Part No. LTW-	Min.	Тур.	Max.	Unit	Test Condition
Luminous Flux	Φν	206ZDCG-E2	5.0		6.6	lm	IF = 20mA Note 1, 2, 5
Luminous Intensity	mcd	206ZDCG-E2	1750		2150	mcd	IF = 20mA Note 1, 2, 5
Viewing Angle	2 θ 1/2	206ZDCG-E2		120		deg	Fig.6
Chromaticity Coordinates	X	206ZDCG-E2		0.280			IF = 20mA Note 3, 5
Chromaticity Coordinates	у	200ZDCG-E2		0.260			Fig.1
Forward Voltage	VF	206ZDCG-E2	2.9		3.5	V	IF = 20mA
ESD-Withstand Voltage	ESD	206ZDCG-E2	2K			V	НВМ

Note: 1. Luminous flux is measured with a light sensor and filter combination that approximates the CIE eye-response curve.

- 2. Lm classification code is marked on each packing bag.
- 3. The chromaticity coordinates (x, y) is derived from the 1931 CIE chromaticity diagram.
- 4. Caution in ESD:

Static Electricity and surge damages the LED. It is recommend to use a wrist band or anti-Slectrostatic glove when handling the LED. All devices, equipment and machinery must be properly grounded.

- 5. CAS140B is the test standard for the chromaticity coordinates (x, y) & lm.
- 6. The chromaticity coordinates (x, y) guarantee should be added +/- 0.01 tolerance.

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Bin Code List

	VF Spec. Table					
VE D:	Forward Voltage	(V) at IF = 20mA				
VF Bin	Min.	Max.				
V0	2.9	3.0				
V1	3.0	3.1				
V2	3.1	3.2				
V3	3.2	3.3				
V4	3.3	3.4				
V5	3.4	3.5				

Tolerance on each Forward Voltage bin is +/-0.10 volt

	Luminous Spec. Table						
Flux (lm) and IV (mcd) at IF = 20mA							
IV Bin	li	m	m	cd			
	Min.	Max.	Min.	Max.			
S82	5.0	5.2	1750	1800			
S91	5.2	5.4	1800	1850			
S92	5.4	5.6	1850	1900			
101	5.6	5.8	1900	1950			
102	5.8	6.0	1950	2000			
111	6.0	6.2	2000	2050			
112	6.2	6.4	2050	2100			
121	6.4	6.6	2100	2150			

Tolerance on each Luminous Intensity bin and Luminous Flux are +/- 7%, and IV (mcd) is for reference.

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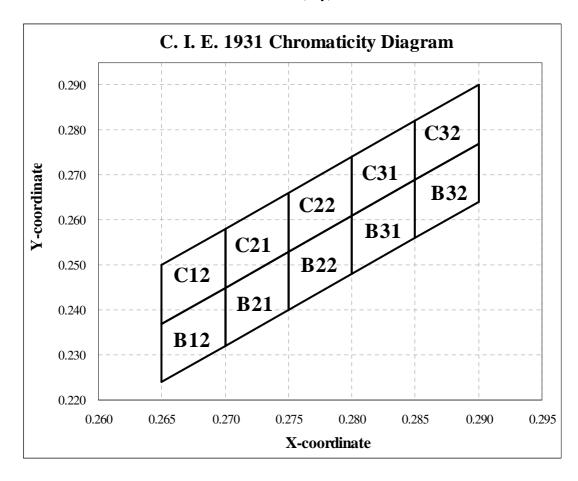


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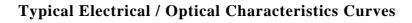
Bin Code List

Color Ranks Table											
Ranks Color bin limits at IF = 20mA				Ranks	C	olor bin l	limits at	IF = 20m	A		
Kaliks	CIE	1931Chr	omaticit	y coordii	nates	Kanks	CIE	1931Chr	omaticit	y coordii	nates
C12	X	0.2650	0.2700	0.2700	0.2650	B12	X	0.2650	0.2700	0.2700	0.2650
C12	y	0.2370	0.2450	0.2580	0.2500	D12	y	0.2240	0.2320	0.2450	0.2370
C21	X	0.2700	0.2750	0.2750	0.2700	B21	X	0.2700	0.2750	0.2750	0.2700
C21	y	0.2450	0.2530	0.2660	0.2580	D21	y	0.2320	0.2400	0.2530	0.2450
C22	X	0.2750	0.2800	0.2800	0.2750	B22	X	0.2750	0.2800	0.2800	0.2750
C22	y	0.2530	0.2610	0.2740	0.2660	DZZ	y	0.2400	0.2480	0.2610	0.2530
C31	X	0.2800	0.2850	0.2850	0.2800	B31	X	0.2800	0.2850	0.2850	0.2800
	y	0.2610	0.2690	0.2820	0.2740	ВЗТ	y	0.2480	0.2560	0.2690	0.2610
C32	X	0.2850	0.2900	0.2900	0.2850	B32	X	0.2850	0.2900	0.2900	0.2850
C32	y	0.2690	0.2770	0.2900	0.2820	D32	y	0.2560	0.2640	0.2770	0.2690

Tolerance on each Hue (x, y) bin is ± -0.01 .



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(25°C Ambient Temperature Unless Otherwise Noted)

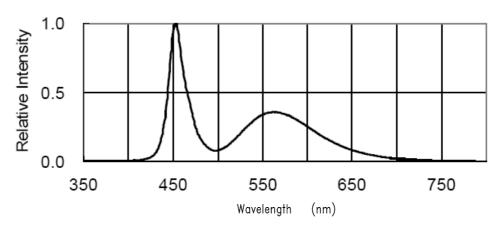
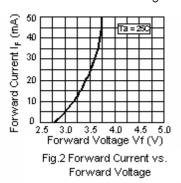


Fig.1 RELATIVE INTENSITY VS. WAVELENGTH



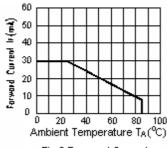


Fig.3 Forward Current Derating Curve

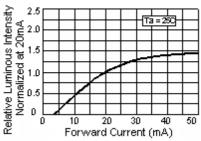


Fig.4 Relative Luminous Intensity vs. Forward Current

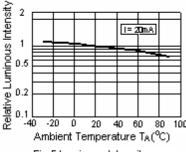


Fig.5 Luminous Intensity vs. AMbient Temperature

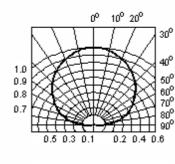
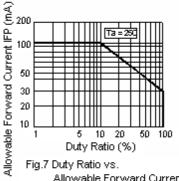


Fig.6 Spatial Distribution



Allowable Forward Current

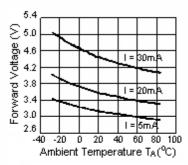


Fig.8 Ambient Temperature vs. Forward Voltage

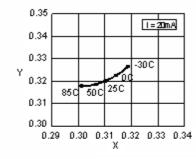


Fig.9 Ambient Temperature vs. Chromaticity Coordinate

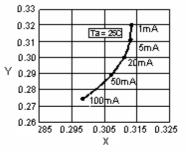


Fig.10 Forward Current vs. Chromaticity Coordinate

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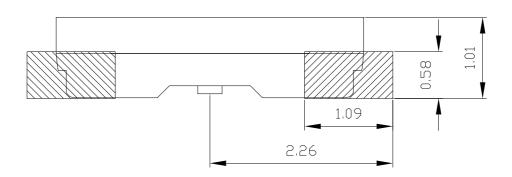
User Guide

Cleaning

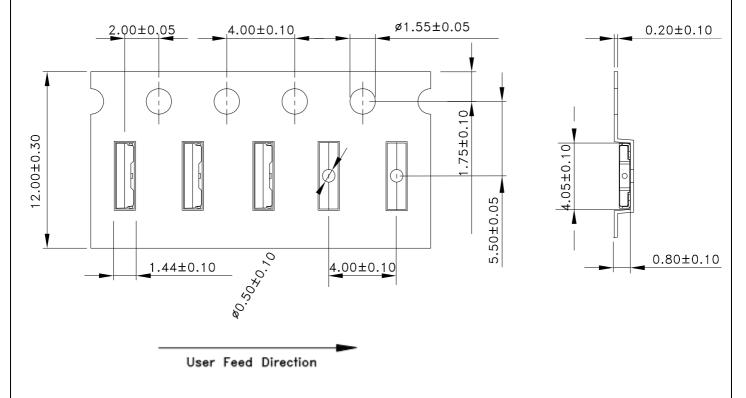
Do not use unspecified chemical liquid to clean LED they could harm the package. If cleaning is necessary, immerse the LED in ethyl alcohol or isopropyl alcohol at normal temperature for less one minute.

Recommend Printed Circuit Board Attachment Pad

Infrared / vapor phase Reflow Soldering



Package Dimensions of Tape



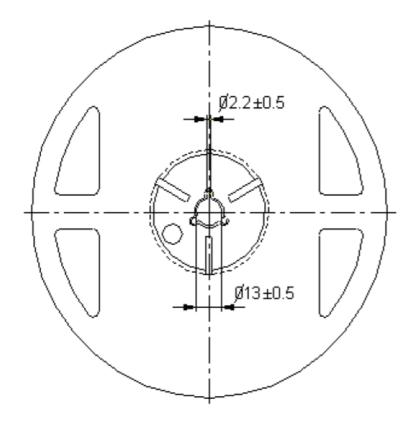
Note: All dimensions are in mm.

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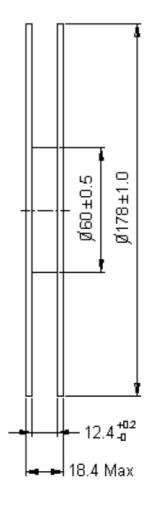


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Package Dimensions of Reel



Note: 01. The tolerance unless mentioned is ±0.1mm 02. The measured unit is "mm"



Notes:

- 1. Empty component pockets sealed with top cover tape.
- 2. 7 inch reel-2000 pieces per reel.
- 3. Minimum packing quantity is 500 pieces for remainders.
- 4. The maximum number of consecutive missing lamps is two.
- 5. In accordance with EIA-481-1-B specifications.

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CAUTIONS

1. Application

The LEDs described here are intended to be used for ordinary electronic equipment (such as office equipment, communication equipment and household applications). Consult Liteon's Sales in advance for information on applications in which exceptional reliability is required, particularly when the failure or malfunction of the LEDs may directly jeopardize life or health (such as in aviation, transportation, traffic control equipment, medical and life support systems and safety devices).

2. Storage

This product is qualified as Moisture sensitive Level 3 per JEDEC J-STD-020 Precaution when handing this moisture sensitive product is important to ensure the reliability of the product.

The package is sealed:

The LEDs should be stored at 30°C or less and 90%RH or less. And the LEDs are limited to use within one year, while the LEDs is packed in moisture-proof package with the desiccants inside.

The package is opened:

The LEDs should be stored at 30°C or less and 60%RH or less. Moreover, the LEDs are limited to solder process within 168hrs. If the Humidity Indicator shows the pink color in 10% even higher or exceed the storage limiting time since opened, that we recommended to baking LEDs at 60°C at least 48hrs. To seal the remainder LEDs return to package, it's recommended to be with workable desiccants in original package.

3. Cleaning

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED if necessary.

4. Soldering

Recommended soldering conditions:

Reflow soldering		Soldering iron	Soldering iron				
Pre-heat	120~150°C	Temperature	300°C Max.				
Pre-heat time	120 sec. Max.	Soldering time	3 sec. Max.				
Soldering Temp.	260°C Max.		(one time only)				
Soldering time	30 sec. Max.						

5. Drive Method

An LED is a current-operated device. In order to ensure intensity uniformity on multiple LEDs connected in parallel in an application, it is recommended that a current limiting resistor be incorporated in the drive circuit, in series with each LED as shown in Circuit A below.

Circuit model A LED LED LED

- (A) Recommended circuit.
- (B) The brightness of each LED might appear different due to the differences in the I-V characteristics of those LEDs.

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6. ESD (Electrostatic Discharge)

Static Electricity or power surge will damage the LED.

Suggestions to prevent ESD damage:

- Use of a conductive wrist band or anti-Slectrostatic glove when handling these LEDs.
- All devices, equipment, and machinery must be properly grounded.
- Work tables, storage racks, etc. should be properly grounded.
- Use ion blower to neutralize the static charge which might have built up on surface of the LED's plastic lens as a result of friction between LEDs during storage and handling.

ESD-damaged LEDs will exhibit abnormal characteristics such as high reverse leakage current, low forward voltage, or "no lightup" at low currents.

To verify for ESD damage, check for "lightup" and Vf of the suspect LEDs at low currents.

The Vf of "good" LEDs should be >2.0V@0.1mA for InGaN product

7.1 Reliability Test

Test Item	Test Condition	Reference Standard	Note	Number of Damaged
Solderability (Reflow Soldering)	Tsld=245±5°C, 3sec. (Lead Free Solder)	JEITA ED-4701 300 303	1 time Over 95%	0/30
Thermal Shock	-30°C ~ 85°C 30min. 30min.	JEITA ED-4701 300 307	100 cycles	0/30
Temperature Cycle	-40°C ~ 25°C ~ 100°C ~ 25°C 30min. 5min. 30min. 5min.	JEITA ED-4701 100 105	100 cycles	0/30
High Temperature Storage	Ta=100°C	JEITA ED-4701 200 201	1000 hrs.	0/30
Temperature Humidity Storage	Ta=60°C, RH=90%	JEITA ED-4701 100 103	1000 hrs.	0/30
Low Temperature Storage	Ta=-40°C	JEITA ED-4701 200 202	1000 hrs.	0/30
Steady State Operating Life Condition 1	Ta=25°C, IF=20mA		1000 hrs.	0/30
Steady State Operating Life Condition 2	Ta=25°C, IF=30mA		500 hrs.	0/30
Steady State Operating Life of High Temperature	Ta=85°C, IF=5mA		1000 hrs.	0/30
Steady State Operating Life of High Humidity Heat	60°C, RH=90%, IF=15mA		500 hrs.	0/30
Steady State Operating Life of low Temperature	Ta=-30°€, IF=20mA		1000 hrs.	0/30

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7.2 Criteria for Judging the Damage

Itama	Symbol Test Conditions		Criteria for Judgment		
Item			Min.	Max.	
Forward Voltage	VF	IF=20mA	-	U.S.L.*) × 1.1	
Luminous Intensity	IV	IF=20mA	$\text{U.S.L.**}) \times 0.7$	-	

8. Others

The appearance and specifications of the product may be modified for improvement without prior notice.

9. Suggested Checking List

Training and Certification

- 1. Everyone working in a static-safe area is ESD-certified?
- 2. Training records kept and re-certification dates monitored?

Static-Safe Workstation & Work Areas

- 1. Static-safe workstation or work-Sreas have ESD signs?
- 2. All surfaces and objects at all static-safe workstation and within 1 ft measure less than 100V?
- 3. All ionizer activated, positioned towards the units?
- 4. Each work surface mats grounding is good?

Personnel Grounding

- 1. Every person (including visitors) handling ESD sensitive (ESDS) items wear wrist strap, heel strap or conductive shoes with conductive flooring?
- 2. If conductive footwear used, conductive flooring also present where operator stand or walk?
- 3. Garments, hairs or anything closer than 1 ft to ESD items measure less than 100V*?
- 4. Every wrist strap or heel strap/conductive shoes checked daily and result recorded for all DLs?
- 5. All wrist strap or heel strap checkers calibration up to date? Note: *50V for Blue LED.

Device Handling

- 1. Every ESDS items identified by EIA-471 labels on item or packaging?
- 2. All ESDS items completely inside properly closed static-shielding containers when not at static-safe workstation?
- 3. No static charge generators (e.g. plastics) inside shielding containers with ESDS items?
- 4. All flexible conductive and dissipative package materials inspected before reuse or recycle?

Others

- 1. Audit result reported to entity ESD control coordinator?
- 2. Corrective action from previous audits completed?
- 3. Are audit records complete and on file?

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