



Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from,Europe,America and south Asia,supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of “Quality Parts,Customers Priority,Honest Operation,and Considerate Service”,our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip,ALPS,ROHM,Xilinx,Pulse,ON,Everlight and Freescale. Main products comprise IC,Modules,Potentiometer,IC Socket,Relay,Connector.Our parts cover such applications as commercial,industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



Contact us

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Customer Information Sheet

DRAWING No.: M80-485XXXX

SHEET 2 OF 2

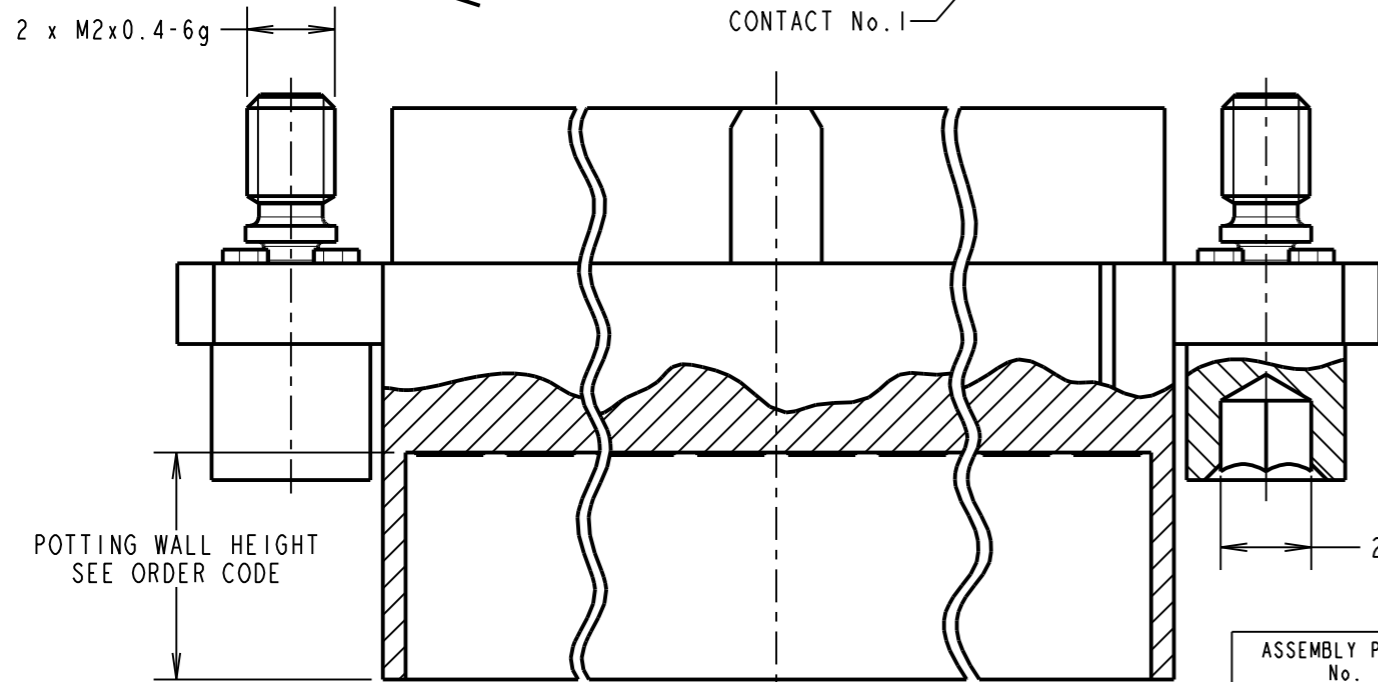
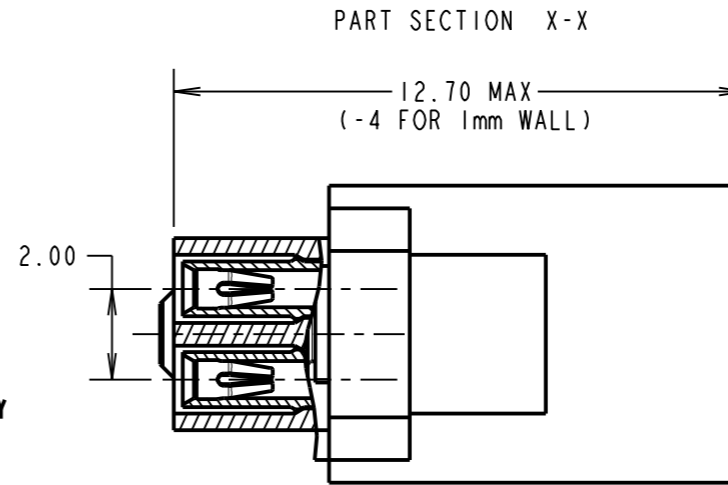
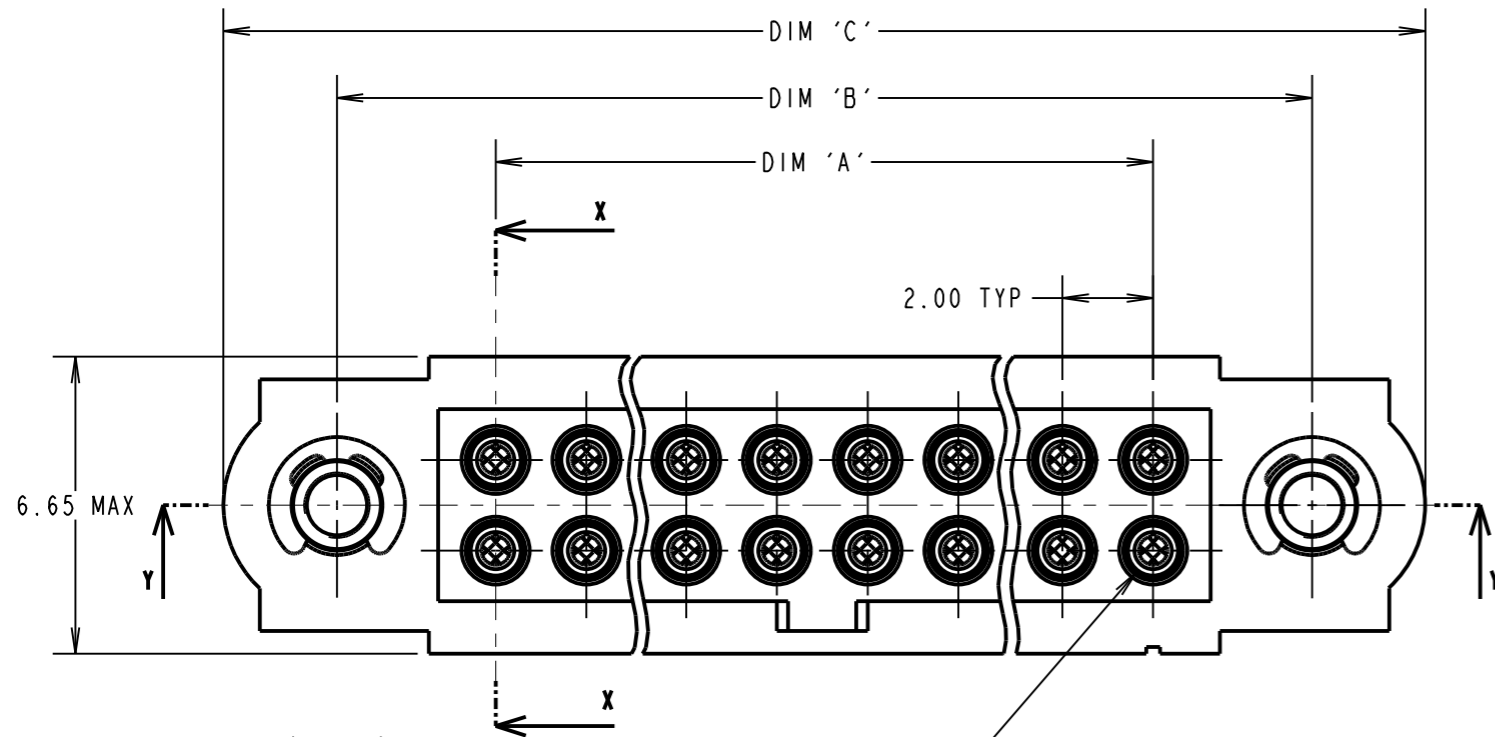
IF IN DOUBT - ASK

©

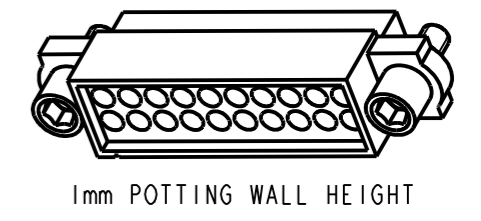
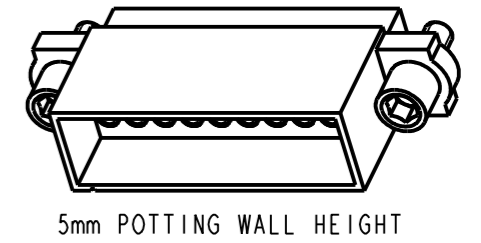
NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm



SPECIFICATIONS:
MATERIAL:
 MOULDING = GLASS-FILLED PPS, UL94V-0, BLACK
 CONTACT CLIP = BERYLLIUM COPPER
 CONTACT SHELL = BRASS
 JACKSCREW, CIRCLIP = STAINLESS STEEL
FINISH:
 05 = 0.3µ GOLD CLIP, 0.25-0.3µ GOLD SHELL
 42 = 0.3µ GOLD CLIP, 3.5-5.0µ 100% TIN SHELL
ELECTRICAL:
 CURRENT RATING AT 25°C = 3.0A MAX
 CURRENT RATING AT 85°C = 2.2A MAX
 WORKING VOLTAGE = 800V AC/DC
 VOLTAGE PROOF = 1200V AC/DC
 CONTACT RESISTANCE = 25mΩ MAX
 INSULATION RESISTANCE = 100MΩ MIN
MECHANICAL:
 DURABILITY = 500 OPERATIONS
 INSERTION FORCE (∅0.5mm GAUGE) = 2N MAX
 WITHDRAWAL FORCE (∅0.5mm GAUGE) = 0.2N MIN
ENVIRONMENTAL:
 TEMPERATURE RANGE = -55°C TO +125°C
PACKING:
 LOOSE
 FOR COMPLETE SPECIFICATION, SEE COMPONENT SPECIFICATION C005XX (LATEST ISSUE)



- NOTES:**
- CONNECTORS ARE SUPPLIED WITH CONTACTS LOOSE.
 - FOR EXTRA CONTACTS, USE PART NUMBER M80-0110005 FOR M80-485XX05 AND M80-0110001 FOR M80-485XX42.
 - RECOMMENDED WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED 22 AWG. MAX INSULATION DIAMETER = ∅1.10mm, STRIP WIRE BY 2.00mm.
 - RECOMMENDED HAND CRIMP TOOL = M22520/2-01 WITH POSITIONER T5747. REFER TO TOOLING INSTRUCTION SHEET IS-01 FOR COMPLETE CRIMPING INSTRUCTIONS.
 - CONTACT INSERTION AND EXTRACTION TOOL = Z80-280. REFER TO TOOLING INSTRUCTION SHEET IS-25 FOR ASSEMBLY INSTRUCTIONS.

ASSEMBLY PART No.	No. OF CONTACTS	DIM 'A'	DIM 'B'	DIM 'C'
M80-48506XXX	6	4.00	11.00	16.00
M80-48510XXX	10	8.00	15.00	20.00
M80-48512XXX	12	10.00	17.00	22.00
M80-48514XXX	14	12.00	19.00	24.00
M80-48518XXX	18	16.00	23.00	28.00
M80-48520XXX	20	18.00	25.00	30.00
M80-48526XXX	26	24.00	31.00	36.00
M80-48534XXX	34	32.00	39.00	44.00
M80-48542XXX	42	40.00	47.00	52.00
M80-48550XXX	50	48.00	55.00	60.00

ORDER CODE:
M80-485XXXXX

TOTAL No. OF CONTACTS
 06, 10, 12, 14, 18, 20,
 26, 34, 42, 50

FINISH
 05 - GOLD CLIP, GOLD SHELL
 42 - GOLD CLIP, 100% TIN SHELL

POTTING WALL HEIGHT
 BLANK = 5mm
 A = 1mm



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TOLERANCES
 X. = ±1mm
 X.X = ±0.50mm
 X.XX = ±0.10mm
 X.XXX = ±0.01mm
 ANGLES = ±5°
 UNLESS STATED

MATERIAL:
 SEE ABOVE

FINISH:
 SEE ABOVE

S/AREA:
 mm²

TITLE: JACKSCREW DATAMATE DIL CRIMP (LARGE BORE) POTTING WALL FEMALE ASSEMBLY

DRAWING NUMBER:
M80-485XXXX

ASSEMBLY DRG:

SHT 2 OF 2

MSP	8	07.10.15	13110
NAME	ISS.	DATE	C/NOTE
APPROVED: M.PERREN			
CHECKED: M.PLESTED			
DRAWN: MARK G PLESTED			
CUSTOMER REF.:			
ASSEMBLY DRG:			