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Aluminum Electrolytic Capacitors, Power High Ripple for Traction, Screw Terminals

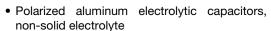


QUICK REFERENCE DATA						
DESCRIPTION	VALUE					
Nominal case size (Ø D x L in mm)	76 x 146 to 76 x 220 ⁽¹⁾					
Rated capacitance range (E6 series), C _R	6000 μF ⁽¹⁾					
Tolerance on C _R	-10 % / +30 %					
Rated voltage range, U _R	250 V to 450 V ⁽¹⁾					
Category temperature range	-40 °C to +85 °C					
Endurance test at 85 °C	2000 h					
Useful life at 85 °C	> 10 000 h					
Useful life at 70 °C	> 40 000 h					
Useful life at 40 °C, 1.4 x I _R applied	> 400 000 h					
Shelf life at 0 V, 85 °C	500 h					
Based on sectional specification	IEC 60384-4 / EN130300					
Climatic category IEC 60068	40 / 085 / 056					

Note

FEATURES

- Long useful life: > 10 000 h at +85 °C
- Available in case sizes up to Ø 90 mm x 220 mm
- Low ESR



- Large types, cylindrical aluminum case, insulated with a blue sleeve
- · Pressure relief in the sealing
- Material categorization: for definitions of compliance please see <u>www.vishay.com/doc?99912</u>

APPLICATIONS

- Traction (metro / subway, light rail, streetcars / tram)
- · Heavy duty applications
- Various industrial applications

MARKING

The capacitors are marked with the following information:

- Rated capacitance (in µF)
- Tolerance on rated capacitance, code letter in accordance with IEC 60062 (Q for -10 % / +30 %)
- Rated voltage (in V)
- Date code (YYMM or in 2 digits according to IEC 60062)
- · Name of manufacturer
- · Code for factory of origin
- "-" sign to identify the negative terminal, visible from the top and side of the capacitor
- Code number
- Climatic category in accordance with IEC 60068

SELECTION CHART FOR C _R , U _R , AND RELEVANT NOMINAL CASE SIZES (Ø D x L in mm)								
C _R	U _R (V)							
(μ F)	250	300	350	400	450			
6000	76 x 146	76 x 220	76 x 220	76 x 220	76 x 220			

Note

Other values available on request.

⁽¹⁾ Other values available on request.

DIMENSIONS in millimeters **AND AVAILABLE FORMS**

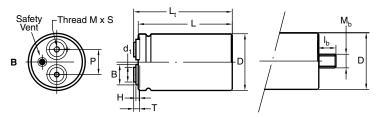


Fig. 1 A: High current M5 and M6-13 mm disc: Screw Terminal (ST) and Screw Terminal Bolt nut (STB)

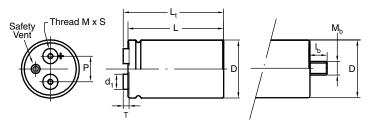


Fig. 1 B: High current M6-18 mm disc and 1/4-28 UNF disc: Screw Terminal (ST) and Screw Terminal Bolt nut (STB)

Note

Maximum permissible torque which may be applied to the termination screws: 2 Nm for M5; 2.5 Nm for M6 and 1/4-28 UNF.
 For accessories refer to document "Mounting Accessories", see www.vishay.com/doc?28348
 The capacitors are delivered with screws and washers.

Table 1

DIMENSIONS in millimeters, MASS, AND PACKAGING QUANTITIES														
DESIGN	DRAWING	L±1	L _t ± 1	D ± 1	P ± 0.3	Т	H ± 0.3	B ± 0.3	d ₁ ± 0.1	М	S ± 1	M _b	I _b ± 0.1	MASS (g)
76 x 146 M5-13 mm	1A	145.8	150.2	76.4	31.8	5.5	3.5	18.3	13.0	M5	9.5	M12	16	1000
76 x 146 M6-13 mm	1A	145.8	150.2	76.4	31.8	5.5	3.5	18.3	13.0	M6	9.5	M12	16	1000
76 x 146 M6-18 mm	1B	145.8	153.0	76.4	31.8	7.9	n/a	18.3	17.3	M6	10.0	M12	16	1000
76 x 146 1/4-28 UNF	1B	145.8	153.0	76.4	31.8	7.9	n/a	18.3	17.3	1/4-28 UNF	10.0	M12	16	1000
76 x 220 M5-13 mm	1A	219.8	224.2	76.4	31.8	5.5	3.5	18.3	13.0	M5	9.5	M12	16	1500
76 x 220 M6-13 mm	1A	219.8	224.2	76.4	31.8	5.5	3.5	18.3	13.0	M6	9.5	M12	16	1500
76 x 220 M6-18 mm	1B	219.8	227.0	76.4	31.8	7.9	n/a	18.3	17.3	M6	10.0	M12	16	1500
76 x 220 1/4-28 UNF	1B	219.8	227.0	76.4	31.8	7.9	n/a	18.3	17.3	1/4-28 UNF	10.0	M12	16	1500

Note

For bolt version holds:
 L = L standard -0.5 mm
 L_t = L_t standard -0.5 mm

DIMENSIONS in millimeters, MASS AND PACKAGING QUANTITIES						
DESIGN PACKAGING QUANTITIES (units per box) CARDBOX DIMENSIONS L x W x H (mm)						
76 x 146	12	377 x 375 x 168				
76 x 220	18	520 x 270 x 280				

Note

For bolt version holds:
 H cardbox box: +10 mm



ELECTRICAL DATA						
SYMBOL	DESCRIPTION					
C_R	Rated capacitance at 100 Hz, tolerance -10 % / +30 %					
I _R	Rated RMS ripple current at 100 Hz, 85 °C					
I_{L5}	Max. leakage current after 5 min at U _R					
ESR	Max. equivalent series resistance at 100 Hz					
Z	Max. impedance at 20 kHz					

Note

• Unless otherwise specified, all electrical values in Table 2 apply at T_{amb} = 20 °C, P = 86 kPa to 106 kPa, RH = 45 % to 75 %

Table 2

ELEC	ELECTRICAL DATA AND ORDERING INFORMATION									
U _R	C _R	CASE SIZE Ø D x L	I _R 100 Hz	I _L 5 min		ESR (mΩ)		Z 1Ω)	ORDERING CODE (1)	
(V)	(μF)	(mm)	85 °C (A)	(mA)	MAX.	TYP.	MAX.	TYP.	ST	ST BOLT NUT
									MAL2110 <u>1</u> 3602E3	MAL2110 <u>2</u> 3602E3
250	6000	76 x 146	18.35	3.0	17.6	9.7	11.5	6.9	MAL2110 <u>3</u> 3602E3	MAL2110 <u>4</u> 3602E3
250	8000	76 X 146	16.33	3.0	17.0	9.7	11.5	0.9	MAL2110 <u>5</u> 3602E3	MAL2110 <u>6</u> 3602E3
									MAL2110 <u>7</u> 3602E3	MAL2110 <u>8</u> 3602E3
									MAL2110 <u>1</u> 0602E3	MAL2110 <u>2</u> 0602E3
300	6000	76 x 220	18.35	3.6	25.3	13.9	20.0	12.0	MAL2110 <u>3</u> 0602E3	MAL2110 <u>4</u> 0602E3
300	0000	70 X 220	10.55	3.0	23.3	13.9	20.0	12.0	MAL2110 <u>5</u> 0602E3	MAL2110 <u>6</u> 0602E3
									MAL2110 <u>7</u> 0602E3	MAL2110 <u>8</u> 0602E3
									MAL2110 <u>1</u> 5602E3	MAL2110 <u>2</u> 5602E3
350	6000	76 x 220	18.49	4.2	24.0	13.2	18.6	11.2	MAL2110 <u>3</u> 5602E3	MAL2110 <u>4</u> 5602E3
330	0000	70 X 220	10.43	4.2	24.0	10.2	10.0	11.2	MAL2110 <u>5</u> 5602E3	MAL2110 <u>6</u> 5602E3
									MAL2110 <u>7</u> 5602E3	MAL2110 <u>8</u> 5602E3
									MAL2110 <u>1</u> 6602E3	MAL2110 <u>2</u> 6602E3
400	6000	76 x 220	18.45	4.8	23.8	13.1	18.6	11.2	MAL2110 <u>3</u> 6602E3	MAL2110 <u>4</u> 6602E3
400	0000	70 X 220	10.43	4.0	23.0	13.1	10.0	11.2	MAL2110 <u>5</u> 6602E3	MAL2110 <u>6</u> 6602E3
									MAL2110 <u>7</u> 6602E3	MAL2110 <u>8</u> 6602E3
									MAL2110 <u>1</u> 7602E3	MAL2110 <u>2</u> 7602E3
450	6000	76 x 220	19.76	5.4	19.1	10.5	13.6	8.2	MAL2110 <u>3</u> 7602E3	MAL2110 <u>4</u> 7602E3
430	0000	10 X 220	19.70	5.4	19.1	10.5	13.0	0.2	MAL2110 <u>5</u> 7602E3	MAL2110 <u>6</u> 7602E3
									MAL2110 <u>7</u> 7602E3	MAL2110 <u>8</u> 7602E3

Note

⁽¹⁾ Underlined 8th digit determines form: for details see "Part Number Explanation" table

1234	567	8	9	10 11 12	13 14
MAL2	110	3	5	602	E3
PREFIX	SERIES NAME	FORM 1 = high current M5-13 mm disc (ST) 2 = high current M5-13 mm disc, with mounting bolt (STB) 3 = high current M6-13 mm disc, with mounting bolt (STB) 4 = high current M6-13 mm disc, with mounting bolt (STB) 5 = high current M6-18 mm disc (ST) 6 = high current M6-18 mm disc, with mounting bolt (STB) 7 = US tread 1/4-28 UNF (ST) 8 = US tread 1/4-28 UNF,	VOLTAGE 3 = 250 V 0 = 300 V 5 = 350 V 6 = 400 V 7 = 450 V	CAPACITANCE 602 = 6000 μF	Lead (Pb)-free (RoHS-compliant)

Note

Other values or designs are available on request.
 For more information, please visit the "Product Coding" page: www.vishay.com/doc?28394



ADDITIONAL ELECTRICAL DATA							
PARAMETER	VALUE						
Voltage							
Surge voltage		U _S = 1.1 x U _R					
Reverse voltage		U _{rev} ≤ 1 V					
Current							
Leakage current	After 1 min at U _R	$I_{L1} \le 0.006 \ C_R \ x \ U_R$					
Leakage current	After 5 min at U _R	$I_{L5} \le 0.002 \ C_R \ x \ U_R$					
Inductance							
Equivalent series inductance (ESL)		Typ. 20 nH ⁽¹⁾					

Note

RIPPLE CURRENT AND USEFUL LIFE

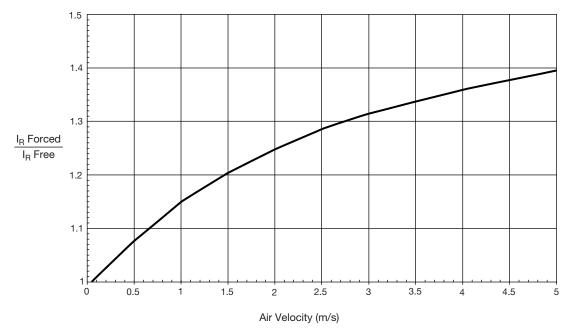


Fig. 2 - Multiplier of ripple current (I_R) as a function of air flow

MAXIMUM RIPPLE CURRENT						
PARAMETER	CONDITION	MAXIMUM RIPPLE CURRENT MULTIPLIER	VALUE			
Ambient temperature (T _{amb})	70 °C	From nomogram; see Fig. 3	1.6			
Operating frequency (f)	400 Hz	From frequency; see Table 3	1.3			
Air flow	2 m/s	From air flow; see Fig. 2	1.25			

Note

• Calculation example for 110 series. maximum ripple current multiplier = 1.6 x 1.3 x 1.25 = 2.6

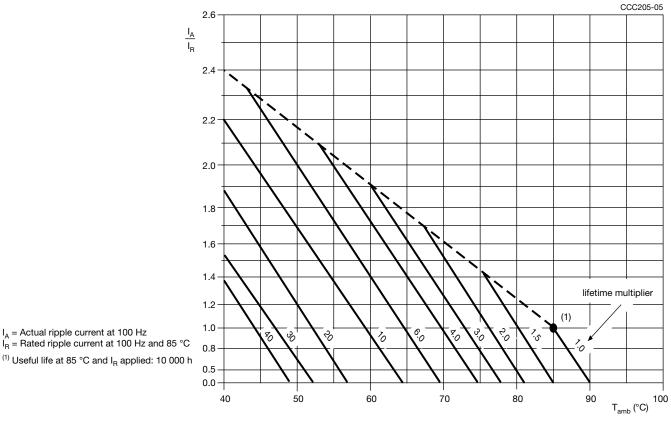
⁽¹⁾ Low ESL designs available on request

Table 3

ENDURANCE TEST DURATION AND USEFUL LIFE					
ENDURANCE AT 85 °C (h)	USEFUL LIFE AT 85 °C (h)				
2000	> 10 000				

Note

• Multiplier of useful life code: CCC205-05



 $I_{\rm A}$ = Actual ripple current at 100 Hz $I_{\rm R}$ = Rated ripple current at 100 Hz and 85 °C

Table 4

MULTIPLIER OF RIPPLE CURRENT (IR) AS A FUNCTION OF FREQUENCY								
FREQUENCY (Hz)								
50	100	200	400	1000	10 000			
I _R MULTIPLIER								
0.90	1.00	1.20	1.30	1.40	1.50			

Fig. 3 - Multiplier of useful life as a function of ambient temperature and ripple current load





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Table 5

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TEST PROCEDURES AND REQUIREMENTS					
TEST		PROCEDURE	REQUIREMENTS		
NAME OF TEST	REFERENCE	(quick reference)	1124011121110		
Endurance	IEC 60384-4 / EN130300 subclause 4.13	T _{amb} = 85 °C; U _R applied; 2000 h	$\Delta C/C$: \pm 10 % tan $\delta \leq$ 1.3 x spec. limit $Z \leq$ 2 x spec. limit $I_{L5} \leq$ spec. limit		
Useful life	CECC 30301 subclause 1.8.1	T_{amb} = 85 °C; U_R and I_R applied	$\Delta C/C$: \pm 30 % \tan δ \leq 3 x spec. limit Z \leq 3 x spec. limit I_{L5} \leq spec. limit \cot short or open circuit, no visible damage \cot failure percentage: \leq 3 %		
Shelf life (storage at high temperature)	IEC 60384-4 / EN130300 subclause 4.17	T_{amb} = 85 °C; no voltage applied; 500 h after test: U _R to be applied for 30 min, 24 h to 48 h before measurement	$\Delta C/C$: \pm 10 % tan $\delta \leq$ 1.2 x spec. limit $I_{L5} \leq$ 2 x spec. limit		

Statements about product lifetime are based on calculations and internal testing. They should only be interpreted as estimations. Also due to external factors, the lifetime in the field application may deviate from the calculated lifetime. In general, nothing stated herein shall be construed as a guarantee of durability.



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