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# Hybrid Conductive Polymer Aluminum Capacitors SMD (Chip), Low Impedance



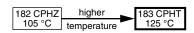


Fig. 1

QUICK REFERENCE D	ATA		
DESCRIPTION	VALUE		
Nominal case sizes	5.0 x 5.0 x 5.8		
(L x W x H in mm)	to 10.0 x 10.0 x 10.5		
Rated capacitance range, C <sub>R</sub>	10 μF to 330 μF		
Tolerance on C <sub>R</sub>	± 20 %		
Rated voltage range, U <sub>R</sub>	25 V to 80 V		
Category temperature range	-55 °C to +125 °C		
Endurance test at 125 °C	4000 h		
Useful life at 125 °C	4000 h		
Shelf life at 0 V, 125 °C	1000 h		
Based on sectional	IEC 60384-25 / CECC 32300		
specification	120 00004 207 0200 02000		
Climatic category IEC 60068	55 / 125 / 56		

#### **FEATURES**

- Long useful life: up to 4000 h at 125 °C
- · Very low ESR and high ripple current
- High voltages up to 80 V
- · AEC-Q200 qualified products on request
- SMD-version with base plate, lead (Pb)-free reflow solderable
- Material categorization: for definitions of compliance please see <a href="https://www.vishav.com/doc?99912"><u>www.vishav.com/doc?99912</u></a>

#### **APPLICATIONS**

- Automotive electronics
- · Industrial and professional applications
- Telecommunications and IT
- Portable and mobile equipment

#### **MARKING**

- Rated capacitance (in µF)
- Rated voltage (in V)
- Date code, in accordance with IEC 60062
- Black mark or "-" sign indicating the cathode (the anode is identified by beveled edges)
- Code indicating group number (83)

#### **PACKAGING**

Supplied in blister tape on reel

SELECTION CH	SELECTION CHART FOR $C_R$ , $U_R$ , and relevant nominal case sizes (L x W x H in mm)								
C <sub>R</sub>		U <sub>R</sub> (V)							
(μ <b>F</b> )	25	35	50	63	80				
10	$\rightarrow$	$\rightarrow$	5.0 x 5.0 x 5.8	6.3 x 6.3 x 5.8	-				
22	$\rightarrow$	5.0 x 5.0 x 5.8	6.3 x 6.3 x 5.8	6.3 x 6.3 x 7.7	8.0 x 8.0 x 10.5				
33	5.0 x 5.0 x 5.8	$\rightarrow$	6.3 x 6.3 x 7.7	8.0 x 8.0 x 10.5	10.0 x 10.0 x 10.5				
47	$\rightarrow$	6.3 x 6.3 x 5.8	$\rightarrow$	$\rightarrow$	10.0 x 10.0 x 10.5				
56	6.3 x 6.3 x 5.8	$\rightarrow$	$\rightarrow$	10.0 x 10.0 x 10.5	-				
68	$\rightarrow$	6.3 x 6.3 x 7.7	8.0 x 8.0 x 10.5	10.0 x 10.0 x 10.5	-				
100	6.3 x 6.3 x 7.7	$\rightarrow$	10.0 x 10.0 x 10.5	-	-				
120	$\rightarrow$	$\rightarrow$	10.0 x 10.0 x 10.5	-	-				
150	$\rightarrow$	8.0 x 8.0 x 10.5	-	-	-				
220	8.0 x 8.0 x 10.5	-	-	-	-				
270	$\rightarrow$	10.0 x 10.0 x 10.5	-	-	-				
330	10.0 x 10.0 x 10.5	-	-	-	-				



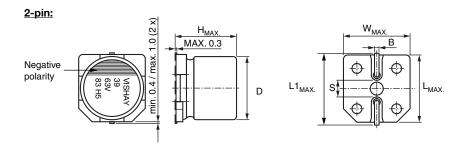


Fig. 2 - Dimensional outline

#### Table 1

DIMENSIONS in millimeters AND MASS									
NOMINAL CASE SIZE L x W x H	CASE CODE	L <sub>MAX.</sub>	W <sub>MAX</sub> .	H <sub>MAX.</sub>	ØD	B <sub>MAX.</sub>	s	L1 <sub>MAX.</sub>	MASS (g)
5.0 x 5.0 x 5.8	0506	5.5	5.5	6.1	5.0	0.8	1.4	6.1	0.2
6.3 x 6.3 x 5.8	0606	6.7	6.7	6.1	6.3	0.8	2.2	7.4	0.3
6.3 x 6.3 x 7.7	0608	6.7	6.7	8.0	6.3	0.8	2.2	7.4	0.4
8.0 x 8.0 x 10.5	0810	8.5	8.5	10.8	8.0	1.1	3.1	9.2	0.9
10.0 x 10.0 x 10.5	1010	10.5	10.5	10.8	10.0	1.1	4.5	11.2	1.2

#### Table 2

TAPE AND REEL DIMENSIONS in millimeters, PACKAGING QUANTITIES						
NOMINAL CASE SIZE L x W x H	CASE CODE	PITCH P <sub>1</sub>	TAPE WIDTH W	TAPE THICKNESS T <sub>2</sub>	REEL DIAMETER	PACKAGING QUANTITY PER REEL
5.0 x 5.0 x 5.8	0506	12	12	6.1	380	1000
6.3 x 6.3 x 5.8	0606	12	16	5.7	380	1000
6.3 x 6.3 x 7.7	0608	12	16	8.0	380	900
8.0 x 8.0 x 10.5	0810	16	24	11.0	380	500
10.0 x 10.0 x 10.5	1010	16	24	11.0	380	500

#### **MOUNTING**

The capacitors are designed for automatic placement on to printed-circuit boards.

Optimum dimensions of soldering pads depend amongst others on soldering method, mounting accuracy, print layout and / or adjacent components.

For recommended soldering pad dimensions, refer to Fig. 3 and Table 3.

#### **SOLDERING**

Soldering conditions are defined by the curve, temperature versus time, where the temperature is that measured on the component during processing.

For maximum conditions refer to Fig. 4.

Any temperature versus time curve which does not exceed the specified maximum curves may be applied.

As a general principle, temperature and duration shall be the **minimum** necessary required to ensure good soldering connections. However, the specified maximum curves should never be exceeded.

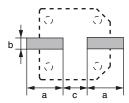


Fig. 3 - Recommended soldering pad dimensions

#### Table 3

RECOMMENDED SOLDERING PAD DIMENSIONS in millimeters					
NOMINAL CASE SIZE L x W x H	CASE CODE	а	b	С	
5.0 x 5.0 x 5.8	0506	3.0	1.6	1.4	
6.3 x 6.3 x 5.8	0606	3.5	1.6	2.1	
6.3 x 6.3 x 7.7	0608	3.5	1.6	2.1	
8.0 x 8.0 x 10.5	0810	4.2	1.9	2.8	
10.0 x 10.0 x 10.5	1010	4.4	1.9	4.3	

#### **SOLDERING PROFILE FOR LEAD (Pb)-FREE REFLOW PROCESS**

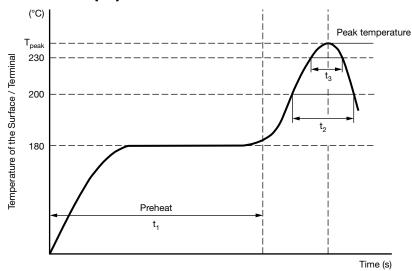


Fig. 4 - Maximum temperature load during reflow soldering

#### Table 4

REFLOW SOLDERING CONDITIONS for MAL2183xxxxxE3					
PROFILE FEATURES 25 V 35 V TO 80 V					
Maximum time between 150 °C to 180 °C (t <sub>1</sub> )	120 s	120 s			
Maximum time above 200 °C (t <sub>2</sub> )	80 s	70 s			
Maximum time above 230 °C (t <sub>3</sub> )	50 s	30 s			
Peak temperature T <sub>Peak</sub>	240 °C	240 °C			
Maximum reflow cycles	2	1			

#### Note

• Temperature measuring point on top of the case and on terminals



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ELECTRICAL DATA				
SYMBOL	DESCRIPTION			
C <sub>R</sub>	Rated capacitance at 120 Hz, tolerance ± 20 %			
I <sub>R</sub> 125 °C	Rated RMS ripple current at 100 kHz			
$I_{L2}$	Max. leakage current after 2 min at U <sub>R</sub>			
tan δ	Max. dissipation factor at 120 Hz			
ESR	Max. ESR at 100 kHz			

# ORDERING EXAMPLE

Hybrid conductive polymer 183 CPHT series

100  $\mu F$  / 25 V;  $\pm$  20 %

Nominal case size: 6.3 mm x 6.3 mm x 7.7 mm;

taped on reel

Ordering code: MAL218397603E3

#### Note

 Unless otherwise specified, all electrical values in Table 5 apply at T<sub>amb</sub> = 20 °C, P = 86 kPa to 106 kPa, RH = 45 % to 75 %

#### Table 5

ELECTRI	ELECTRICAL DATA AND ORDERING INFORMATION							
U <sub>R</sub> (V)	C <sub>R</sub> (μF)	NOMINAL CASE SIZE L x W x H (mm)	I <sub>R</sub> 125 °C 100 kHz (mA)	I <sub>L2</sub> 2 min (μΑ)	tan δ 120 Hz	ESR 100 kHz 20 °C (mΩ)	ORDERING CODE MAL2183	
	33	5.0 x 5.0 x 5.8	550	8.3	0.14	80	97601E3	
	56	6.3 x 6.3 x 5.8	900	14	0.14	50	97602E3	
25	100	6.3 x 6.3 x 7.7	1400	25	0.14	30	97603E3	
	220	8.0 x 8.0 x 10.5	1600	55	0.14	27	97604E3	
	330	10.0 x 10.0 x 10.5	2000	82.5	0.14	20	97605E3	
	22	5.0 x 5.0 x 5.8	550	7.7	0.12	100	97001E3	
	47	6.3 x 6.3 x 5.8	900	16.5	0.12	60	97002E3	
35	68	6.3 x 6.3 x 7.7	1400	23.8	0.12	35	97003E3	
	150	8.0 x 8.0 x 10.5	1600	52.5	0.12	27	97004E3	
	270	10.0 x 10.0 x 10.5	2000	94.5	0.12	20	97005E3	
	10	5.0 x 5.0 x 5.8	500	5	0.1	120	97101E3	
	22	6.3 x 6.3 x 5.8	750	11	0.1	80	97102E3	
50	33	6.3 x 6.3 x 7.7	1100	16.5	0.1	40	97103E3	
50	68	8.0 x 8.0 x 10.5	1250	34	0.1	30	97104E3	
	100	10.0 x 10.0 x 10.5	1600	50	0.1	28	97105E3	
	120	10.0 x 10.0 x 10.5	1600	60	0.1	28	97106E3	
	10	6.3 x 6.3 x 5.8	700	6.3	0.08	120	97801E3	
	22	6.3 x 6.3 x 7.7	900	13.9	0.08	80	97802E3	
63	33	8.0 x 8.0 x 10.5	1100	20.8	0.08	40	97803E3	
	56	10.0 x 10.0 x 10.5	1400	35.3	0.08	30	97804E3	
	68	10.0 x 10.0 x 10.5	1400	42.8	0.08	30	97805E3	
	22	8.0 x 8.0 x 10.5	1050	17.6	0.08	45	97806E3	
80	33	10.0 x 10.0 x 10.5	1360	26.4	0.08	36	97701E3	
	47	10.0 x 10.0 x 10.5	1360	37.6	0.08	36	97702E3	

#### Table 6

ADDITIONAL ELECTRICAL DATA					
PARAMETER CONDITIONS VALUE					
Voltage					
Surge voltage for short periods	IEC 60384-25, subclause 4.14	$U_s \le 1.15 \times U_R$			

#### **USEFUL LIFE AND ENDURANCE**

#### Table 7

ENDURANCE TEST AND USEFUL LIFE							
SERIES	SERIES CASE CODE USEFUL LIFE ENDURANCE ENDURANCE ENDURANCE ENDURANCE ENDURANCE AT 125 °C (h) (1) AT 125 °C (h) AT 105 °C (h) AT 85 °C (h) AT 75 °C (h) AT 65 °C (h)						
183 CPHT	0506 to 1010	4000	4000	16 000	64 000	128 000	256 000

#### Note

(1) Identical with endurance for this series

Endurance can be calculated by formula below:

$$L = L_{Tmax.} \times 2^{\frac{T_{max.} - T_{max.}}{10}}$$

L: estimated lifetime (h)

L<sub>Tmax</sub>: base lifetime specified at maximum operating temperature with applied DC voltage (h)

T<sub>max.</sub>: rated maximum operating temperature (°C)

T<sub>a</sub>: actual ambient temperature (°C)

#### Table 8

MULTIPLIER OF RIPPLE CURRENT (IR) AS A FUNCTION OF FREQUENCY					
	FREQUENCY (Hz)				
120	1000	10 000	≥ 100 000		
I <sub>R</sub> MULTIPLIER					
0.1	0.3	0.6	1		

#### Table 9

TEST PROCEDURES AND REQUIREMENTS					
TEST		PROCEDURE	REQUIREMENTS		
NAME OF TEST	REFERENCE	(quick reference)	TIEGOTIEMENTO		
Mounting	IEC 60384-25, subclause 4.3	Shall be performed prior to tests mentioned below; reflow soldering; for maximum temperature load refer to chapter "Mounting"	$\Delta$ C/C: ± 5 % tan $\delta$ ≤ spec. limit $I_{L2}$ ≤ spec. limit		
Endurance	IEC 60384-25 / CECC 32300, subclause 4.15	T <sub>amb</sub> = 125 °C; U <sub>R</sub> applied; for test duration see Table 7	$\Delta$ C/C: $\pm$ 30 % tan $\delta \leq$ 2 x spec. limit $I_{L2} \leq$ spec. limit ESR $\leq$ 2 x spec. limit		
Useful life	CECC 30301, subclause 1.8.1	$T_{amb}$ = 125 °C; $U_R$ and $I_R$ applied; for test duration see Table 7	$\Delta$ C/C: ± 30 % tan $\delta \leq$ 2 x spec. limit $I_{L2} \leq$ spec. limit ESR $\leq$ 2 x spec. limit		
Shelf life (storage at high temperature)	IEC 60384-25 / CECC 32300, subclause 4.16	T <sub>amb</sub> = 125 °C; no voltage applied; 1000 h after test: U <sub>R</sub> to be applied for 30 min, 24 h to 48 h before measurement	For requirements see "Endurance test" above		

Statements about product lifetime are based on calculations and internal testing. They should only be interpreted as estimations. Also due to external factors, the lifetime in the field application may deviate from the calculated lifetime. In general, nothing stated herein shall be construed as a guarantee of durability.