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### **General Description**

The MAX3053 interfaces between the control area network (CAN) protocol controller and the physical wires of the bus lines in a CAN. It is primarily intended for industrial systems requiring data rates up to 2Mbps and features ±80V fault protection against shorts to high-voltage power buses. The device provides differential transmit capability to the bus and differential receive capability to the CAN controller.

The MAX3053 has three different modes of operation: high-speed, slope control, and shutdown. High-speed mode allows data rates up to 2Mbps. In slope control mode, data rates are between 40kbps and 500kbps so the effects of EMI are reduced and unshielded twisted or parallel cable may be used. In shutdown mode, the transmitter is switched off, and the receiver is switched to a low-current mode.

An autoshutdown function puts the device in 15µA shutdown mode when the bus or CAN controller is inactive for 47ms or greater.

The MAX3053 is available in an 8-pin SO package and is specified for -40°C to +125°C operation.

## **Applications**

Industrial Control and Networks

**Printers** 

**Automotive Systems** 

**HVAC Controls** 

Telecom 72V Systems

## **Features**

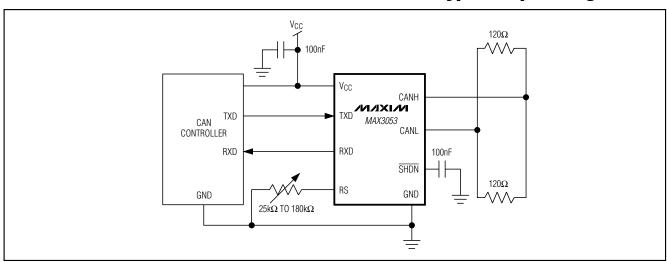
- ±80V Fault Protection
- ♦ Three Operating Modes **High-Speed Operation up to 2Mbps** Slope Control Mode to Reduce EMI (40kbps to 500kbps)
- ♦ 15µA Low-Current Shutdown Mode
- **♦** Autoshutdown when Device Is Inactive
- ♦ Automatic Wakeup from Shutdown
- ♦ Thermal Shutdown
- **♦** Current Limiting
- ◆ Fully Compatible with the ISO 11898 Standard

### **Ordering Information**

| PART       | TEMP RANGE      | PIN-PACKAGE |
|------------|-----------------|-------------|
| MAX3053ESA | -40°C to +85°C  | 8 SO        |
| MAX3053ASA | -40°C to +125°C | 8 SO        |

Pin Configuration appears at end of data sheet.

## **Typical Operating Circuit**



MIXIM

Maxim Integrated Products 1

### **ABSOLUTE MAXIMUM RATINGS**

| Vcc to GND0.3V to +6V                                     | Operating Temperature Ranges            |
|---|---|
| TXD, RS, RXD, SHDN to GND0.3V to (V <sub>CC</sub> + 0.3V) | MAX3053ASA40°C to +125°C                |
| RXD Shorted to GNDContinuous                              | MAX3053ESA40°C to +85°C                 |
| CANH, CANL to GND80V to +80V Continuous                   | Junction Temperature+150°C              |
| Continuous Power Dissipation                              | Storage Temperature Range65°C to +150°C |
| 8-Pin SO (derate 5.9mW/°C above +70°C)470mW               | Lead Temperature (soldering, 10s)+300°C |

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

### DC ELECTRICAL CHARACTERISTICS

 $(V_{CC} = +5V \pm 10\%, R_L = 60\Omega, RS = GND, T_A = T_{MIN} \text{ to } T_{MAX}, \text{ unless otherwise noted.}$  Typical values are at  $V_{CC} = +5V \text{ and } T_A = +25^{\circ}C.)$ 

| PARAMETER                   | SYMBOL            | CONDITIONS   | MIN  | TYP   | MAX             | UNITS    |  |
|-----------------------------|-------------------|--|------|-------|-----------------|----------|--|
|                             |                   | Dominant (Note 1)  |      | 56    | 72              |          |  |
|                             | 1-                | Dominant (no load)   |      |       | 6               |          |  |
| Supply Current              | Is                | Recessive (Note 1)   |      | 3.6   | 5.5             | mA       |  |
|                             |                   | Recessive (no load)  |      |       | 5.5             |          |  |
| Shutdown Supply Current     | IQSHDN            | SHDN = GND   |      | 15    | 30              | μΑ       |  |
| Thermal Shutdown Threshold  |                   |  |      | 160   |                 | °C       |  |
| Thermal Shutdown Hysteresis |                   |  |      | 20    |                 | °C       |  |
| TXD INPUT LEVELS            | •                 |  |      |       |                 |          |  |
| High-Level Input Voltage    | VIH               |  | 2.0  |       |                 | V        |  |
| Low-Level Input Voltage     | VIL               |  |      |       | 0.4             | V        |  |
| High-Level Input Current    | lін               | V <sub>TXD</sub> = V <sub>CC</sub>   |      | 1     |                 | μΑ       |  |
| Pullup Resistor             | RINTXD            |  |      | 20    |                 | kΩ       |  |
| CANH, CANL TRANSMITTER      |                   |  |      |       |                 |          |  |
| Recessive Bus Voltage       | VCANH,<br>VCANL   | V <sub>TXD</sub> = V <sub>CC</sub> , no load   | 2    |       | 3               | V        |  |
|                             |                   | -2V < V <sub>CANH</sub> , V <sub>CANL</sub> < +7V,<br>SHDN = GND, V <sub>TXD</sub> = V <sub>CC</sub>   | -2   |       | +1              |          |  |
| Off-State Output Leakage    | ILO               | -80V < V <sub>CANH</sub> , V <sub>CANL</sub> < +80V,<br>SHDN = GND, V <sub>TXD</sub> = V <sub>CC</sub> | -4   |       | +4              | +4 mA    |  |
| CANH Output Voltage         | V <sub>CANH</sub> | $V_{TXD} = 0$  | 3.0  |       | V <sub>CC</sub> | V        |  |
| CANL Output Voltage         | VCANL             | $V_{TXD} = 0$  | 0    |       | 2.0             | V        |  |
|                             |                   | $V_{TXD} = 0$  | 1.5  |       | 5               | <b>†</b> |  |
| Differential Output         | ΔVCANH,           | $V_{TXD} = 0$ , $R_L = 45\Omega$   | 1.5  |       |                 | V        |  |
| (VCANH - VCANL)             | VCANL             | V <sub>TXD</sub> = V <sub>CC</sub> ; no load   | -500 |       | +50             | mV       |  |
| CANH Short-Circuit Current  | I <sub>SC</sub>   | VCANH = -5V  | -200 |       |                 | mA       |  |
| CANL Short-Circuit Current  | I <sub>SC</sub>   | V <sub>CANL</sub> = 18V  |      |       | 200             | mA       |  |
|                             |                   | Human Body Model   |      | ± 2   |                 |          |  |
| ESD CANH, CANL (Note 2)     |                   | IEC1000-4-2 Air-Gap Discharge  |      | ± 3   |                 | kV       |  |
|                             |                   | IEC1000-4-2 Contact Discharge  |      | ± 2.5 |                 | ]        |  |

## **DC ELECTRICAL CHARACTERISTICS (continued)**

 $(V_{CC} = +5V \pm 10\%, R_L = 60\Omega, RS = GND, T_A = T_{MIN} \ to \ T_{MAX}, unless \ otherwise \ noted. \ Typical \ values \ are \ at \ V_{CC} = +5V \ and \ T_A = +25^{\circ}C.)$ 

| PARAMETER                                | SYMBOL                   | CONDITIONS  | MIN                       | TYP       | MAX                       | UNITS |  |
|--|--------------------------|---|---------------------------|-----------|---------------------------|-------|--|
| DC BUS RECEIVER (VTXD = VCC;             | CANH and CAI             | NL externally driven (-2V < V <sub>CANH</sub> , V <sub>CANL</sub> | < +7V, unles              | ss otherw | ise specit                | fied) |  |
| Differential Input Voltage (Recessive)   | VDIFF                    | -7V < V <sub>CANH</sub> , V <sub>CANL</sub> < +12V                | -1.0                      |           | +0.5                      | V     |  |
| Differential Input Voltage<br>(Dominant) | VDIFF                    | -7V < VCANH, VCANL < +12V   | 0.9                       |           | 3.3                       | V     |  |
| Differential Input Hysteresis            | V <sub>DIFF</sub> (HYST) |   |                           | 150       |                           | mV    |  |
| CANH Input Wakeup Voltage<br>Threshold   | VCANH(SHDN)              | SHDN = GND, V <sub>TXD</sub> = V <sub>CC</sub>                    | 6                         |           | 9                         | V     |  |
| RXD High-Level Output Voltage            | VoH                      | Ι = -100μΑ  | 0.8 x<br>V <sub>C</sub> C |           |                           | V     |  |
| DVD Low Lovel Output Voltage             | \/a:                     | I = 10mA  |                           |           | 0.8                       | V     |  |
| RXD Low-Level Output Voltage             | V <sub>OL</sub>          | I = 5mA   |                           |           | 0.4                       | V     |  |
| CANH and CANL Input<br>Resistance        | RI                       |   | 5                         |           | 25                        | kΩ    |  |
| Differential Input Resistance            | RDIFF                    |   | 10                        |           | 100                       | kΩ    |  |
| SLOPE CONTROL                            | _                        |   |                           |           |                           |       |  |
| Input Voltage for High Speed             | V <sub>SLP</sub>         |   |                           |           | 0.3 x<br>V <sub>C</sub> C | V     |  |
| Slope Control Mode Voltage               | VSLOPE                   | $R_{RS} = 24k\Omega$ to $180k\Omega$                              | 0.4 x<br>V <sub>C</sub> C |           | 0.6 x<br>V <sub>C</sub> C | V     |  |
| Slope Control Mode Current               | ISLOPE                   | $R_{RS} = 24k\Omega$ to $180k\Omega$ , $V_{CC} = +5.0V$           | -10                       |           | -200                      | μΑ    |  |
| High-Speed Mode Current                  | I <sub>HS</sub>          | V <sub>RS</sub> = 0   |                           |           | -500                      | μΑ    |  |
| AUTOSHUTDOWN                             |                          |   |                           |           |                           |       |  |
| SHDN Input Voltage High                  |                          |   | 2                         |           |                           | V     |  |
| SHDN Input Voltage Low                   |                          |   |                           |           | 0.5                       | V     |  |

### **TIMING CHARACTERISTICS**

 $(V_{CC} = +5V \pm 10\%, R_L = 60\Omega, C_L = 100pF, T_A = T_{MIN} \text{ to } T_{MAX}, \text{ unless otherwise noted. Typical values are at } V_{CC} = +5V \text{ and } T_A = +25^{\circ}C.)$  (Figures 1, 2, and 3)

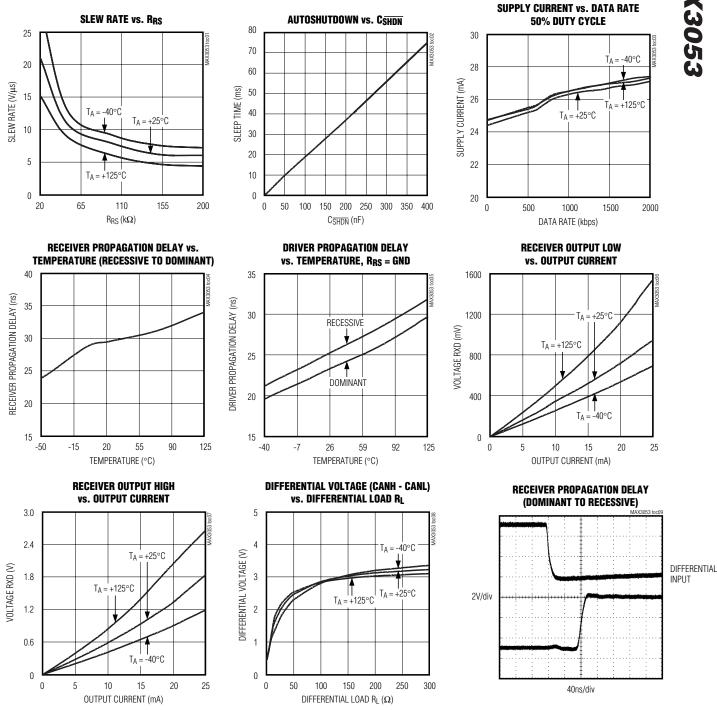
| PARAMETER                                | SYMBOL  | CONDITIONS                                | MIN | TYP | MAX  | UNITS |  |
|--|---------|---|-----|-----|------|-------|--|
|  | tвіт    | V <sub>RS</sub> = 0 (2Mbps)               | 0.5 |     |      |       |  |
| No. 1                                    |         | $R_{RS} = 24k\Omega$ (500kbps)            | 2   |     |      |       |  |
| Minimum Bit Time                         |         | $R_{RS} = 100k\Omega (125kbps)$           | 8   |     |      | μs    |  |
|  |         | $R_{RS} = 180 k\Omega (62.5 kbps)$        | 25  |     |      |       |  |
| Delay TXD to Bus Active                  | tontxd  | $V_{RS} = 0$                              |     |     | 40   | ns    |  |
| Delay TXD to Bus Inactive                | tofftxd | $V_{RS} = 0$                              |     |     | 75   | ns    |  |
|  |         | V <sub>RS</sub> = 0 (2Mbps)               |     |     | 120  | ns    |  |
| Dalay TVD to Daggiyer Active             | tonrxd  | $R_{RS} = 24k\Omega$ (500kbps)            |     |     | 0.4  | μs    |  |
| Delay TXD to Receiver Active             |         | $R_{RS} = 100k\Omega (125kbps)$           |     |     | 1.6  |       |  |
|  |         | $R_{RS} = 180k\Omega$ (62.5kbps)          |     |     | 5.0  |       |  |
|  | toffrxd | V <sub>RS</sub> = 0 (2Mbps)               |     |     | 130  | ns    |  |
| Dolov TVD to Donois or Inactive          |         | $R_{RS} = 24k\Omega$ (500kbps)            |     |     | 0.45 | μs    |  |
| Delay TXD to Receiver Inactive           |         | $R_{RS} = 100k\Omega (125kbps)$           |     |     | 1.6  |       |  |
|  |         | $R_{RS} = 180k\Omega$ (62.5kbps)          |     |     | 5.0  | ]     |  |
|  | ISRI    | $R_{RS} = 24k\Omega$ (500kbps)            |     | 14  |      |       |  |
| Differential Output Slew Rate            |         | $R_{RS} = 100k\Omega (125kbps)$           |     | 7   |      | V/µs  |  |
|  |         | $R_{RS} = 180 k\Omega (62.5 kbps)$        |     | 1.6 |      |       |  |
| Time to Wakeup: CANH > 9V                | tWAKE   | $\overline{SHDN} = GND, V_{TXD} = V_{CC}$ |     | 10  | μs   |       |  |
| Time to Sleep Mode when Bus Is Recessive | tshdn   | CSHDN = 100nF 10                          |     | 47  | ms   |       |  |

Note 1: As defined by ISOSHDN, bus value is one of two complementary logical values: dominant or recessive. The dominant value represents the logical 1 and the recessive represents the logical 0. During the simultaneous transmission of the dominant and recessive bits, the resulting bus value is dominant. For MAX3053 values, see the truth table in the *Transmitter* and *Receiver* sections.

Note 2: The ESD structures do not short out CANH and CANL under an ESD event while -7V < CANH, CANL < +12V.

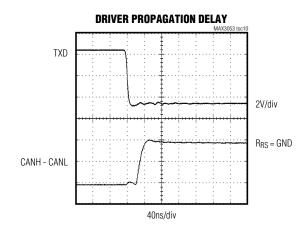
## **Typical Operating Characteristics**

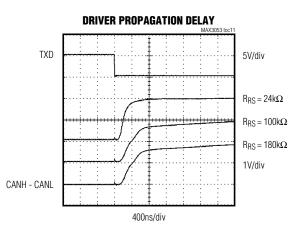
 $(V_{CC} = +5V, R_L = 60\Omega, C_L = 100pF, T_A = +25^{\circ}C, unless otherwise specified.)$ 



## Typical Operating Characteristics (continued)

 $(V_{CC} = +5V, R_L = 60\Omega, C_L = 100pF, T_A = +25^{\circ}C, unless otherwise specified.)$ 





## **Pin Description**

| PIN | NAME             | FUNCTION  |  |
|-----|------------------|---|--|
| 1   | TXD              | Transmit Data Input. TXD is a CMOS/TTL-compatible input from a CAN controller.  |  |
| 2   | GND              | Ground  |  |
| 3   | V <sub>C</sub> C | Supply Voltage. Bypass V <sub>CC</sub> to GND with a 0.1µF capacitor.   |  |
| 4   | RXD              | Receive Data Output. RXD is a CMOS/TTL-compatible output from the physical bus lines CANH and CANL.   |  |
| 5   | SHDN             | Shutdown Input. Drive SHDN low to put the MAX3053 in shutdown mode. See the <i>Detailed Description</i> section for a full explanation of SHDN behavior.                    |  |
| 6   | CANL             | CAN Bus Line LOW. CANL is fault protected to ±80V.  |  |
| 7   | CANH             | CAN Bus Line HIGH. CANH is fault protected to ±80V.   |  |
| 8   | RS               | Mode Select Pin. Drive RS low or connect to GND for high-speed operation. Connect a resistor from RS to GND to control output slope. See the <i>Mode Selection</i> section. |  |

## **Test Circuits/Timing Diagrams**

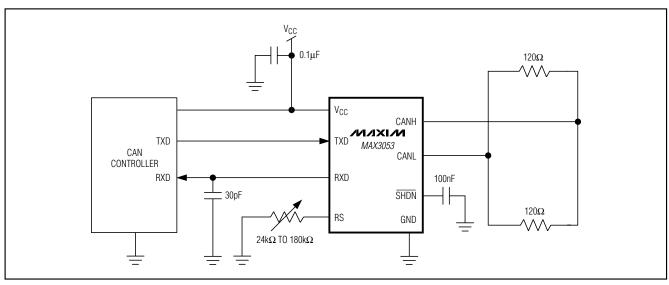


Figure 1. AC Test Circuit

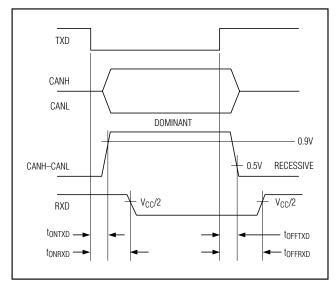


Figure 2. Timing Diagram for Dynamic Characteristics

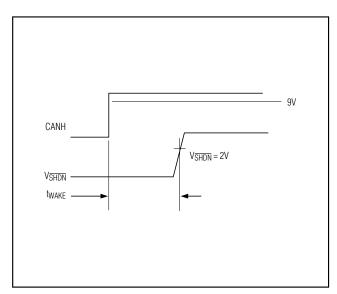


Figure 3. Time to Wakeup (twake)

### **Detailed Description**

The MAX3053 interfaces between the protocol controller and the physical wires of a CAN bus. It is primarily intended for industrial applications requiring data rates up to 2Mbps and features ±80V fault protection against shorts in high-voltage systems. This fault protection allows the device to withstand up to ±80V with respect to ground with no damage to the device. The built-in fault tolerance allows the device to survive in industrial and automotive environments with no external protection devices. The device provides differential transmit capability to the bus and differential receive capability to the CAN controller (Figure 4).

The device has three modes of operations: high-speed, slope control, and shutdown. In high-speed mode, slew rates are not limited, making 2Mbps transmission speeds possible. Slew rates are controlled in slope control mode, minimizing EMI and allowing use of unshielded twisted or parallel cable. The device goes into low-power operation in shutdown mode.

The transceiver is designed to operate from a single +5V supply, and draws 56mA of supply current in dominant state and 3.6mA in recessive state. In shutdown mode, supply current is reduced to 15µA.

CANH and CANL are output short circuit current limited and are protected against excessive power dissipation by thermal-shutdown circuitry that places the driver outputs into a high-impedance state.

#### **Fault Protection**

The MAX3053 features ±80V fault protection. This extended voltage range of CANH and CANL bus lines allows its use in high-voltage systems and communicating to high-voltage buses. If data is transmitting at 2Mbps, the fault protection is reduced to ±70V.

#### **Transmitter**

The transmitter converts a single-ended input (TXD) from the CAN controller to differential outputs for the bus lines (CANH, CANL). Table 1 is the truth table for the transmitter and receiver.

### High Speed

Connect RS to ground to set the MAX3053 to high-speed mode. When operating in high-speed mode, the MAX3053 can achieve transmission rates up to 2Mbps. Line drivers are switched on and off as quickly as possible. However, in this mode, no measures are taken to limit the rise and fall slope of the data signal, allowing for potential EMI emissions. If using the MAX3053 in high-speed mode, use shielded twisted-pair cable to avoid EMI problems.

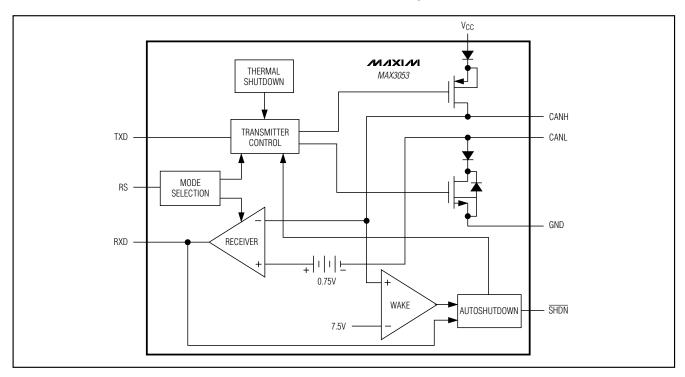


Figure 4. Block Diagram

**Table 1. Transmitter and Receiver Truth Table** 

| TXD        | SHDN                     | CANH                                    | CANL                                       | BUS STATE   | RXD |
|------------|--------------------------|---|--|-------------|-----|
| 0          | V <sub>SHDN</sub> > 1.5V | HIGH                                    | LOW  | Dominant**  | 0   |
| 1 or float | VSHDN > 1.5V             | $5\Omega$ to $25 k\Omega$ to $V_{CC}/2$ | $5\Omega$ to $25$ k $\Omega$ to $V_{CC}/2$ | Recessive** | 1   |
| Χ*         | V <del>SHDN</del> < 0.5V | Floating                                | Floating                                   | Floating    | 1   |

<sup>\*</sup>X = Don't care.

### Slope Control

Connect a resistor from RS to ground to select slope control mode (see Table 2). In slope control mode, the gates of the line drivers are charged with a controlled current, proportional to the resistor connected to the RS pin. Transmission speed ranges from 40kbps to 500kbps. Controlling the rise and fall slope reduces EMI and allows the use of an unshielded twisted pair or a parallel pair of wires as bus lines. The transfer function for selecting the resistor value is given by:

 $R_{RS}(k\Omega) = 12000 / speed (in kbps).$ 

See the *Typical Operating Characteristics* for the Slew Rate vs. R<sub>RS</sub> graph.

#### Shutdown

To place the MAX3053 in shutdown, the  $\overline{\text{SHDN}}$  pin should be driven to GND. In shutdown mode, the device is switched off. The outputs are high impedance to  $\pm 80\text{V}$ .

#### Receiver

The receiver takes differential input from the bus lines (CANH, CANL) and converts this data to a single-ended output (RXD) to the CAN controller. It consists of a comparator that senses the difference  $\Delta V = (CANH - CANL)$  with respect to an internal threshold of 0.7V. If this difference is positive (i.e.,  $\Delta V > 0.9V$ ), a logic low is present at the RXD pin. If negative (i.e.,  $\Delta V < 0.5V$ ), a logic high is present.

The receiver always echoes the transmitted data.

The CANH and CANL common-mode range is from -7V to +12V. RXD is logic high when CANH and CANL are shorted or terminated and undriven.

### **Thermal Shutdown**

If the junction temperature exceeds +160°C, the device is switched off. The hysteresis is about 20°C, disabling thermal shutdown once the temperature declines to +140°C and the device is turned back on.

**Table 2. Mode Selection Truth Table** 

| CONDITION<br>FORCED AT PIN RS                             | MODE          | RESULTING<br>CURRENT AT RS        |  |
|---|---------------|-----------------------------------|--|
| V <sub>RS</sub> < 0.3V <sub>CC</sub>                      | High speed    | II <sub>Rs</sub> I < 500µA        |  |
| 0.4V <sub>CC</sub> < V <sub>RS</sub> < 0.6V <sub>CC</sub> | Slope control | 10μA < II <sub>Rs</sub> I < 200μA |  |

#### **Autoshutdown**

To manage power consumption, autoshutdown puts the device into shutdown mode after the device has been inactive for a period of time. The value of an external capacitor (CSHDN) connected to SHDN determines the threshold of inactivity time, after which the autoshutdown triggers (see *Typical Operating Characteristics*).

Use a 100nF capacitor as  $\overline{C_{SHDN}}$  for a typical threshold of 20ms. Change the capacitor value according to the following equation to change the threshold time period:

$$C_{\overline{SHDN}(nf)} \ = \ \frac{I_{\overline{SHDN}}(\mu A) \times time \ (ms)}{(V_{CC} \, \hat{\ } \, V_{\overline{SHDN}} \ (V))}$$

Drive SHDN high to force the MAX3053 on and disable autoshutdown.

When the MAX3053 is in shutdown mode, only the wakeup comparator is active, and normal bus communication is ignored. The remote master of the CAN system wakes up the MAX3053 with a signal greater than 9V on CANH. The local CAN controller wakes up the MAX3053 by driving  $\overline{\rm SHDN}$  high or TXD.

### **Driver Output Protection**

The MAX3053 has several features to protect itself from damage. Thermal shutdown switches off the device and puts CANH and CANL into high impedance if the junction temperature exceeds +160°C. Thermal protection is needed particularly when a bus line is short circuited. The hysteresis for the thermal shutdown is about 20°C.

<sup>\*\*</sup>As defined by ISO, bus value is one of two complementary logical values: dominant or recessive. The dominant value represents the logical 0 and the recessive represents the logical 1. During the simultaneous transmission of the dominant and recessive bits, the resulting bus value is dominant.

Additionally, a current-limiting circuit protects the transmitter output stage against a short circuit to positive and negative battery voltage. Although the power dissipation increases during this fault condition, this feature prevents destruction of the transmitter output stage.

# Applications Information Reduced EMI and Reflections

In slope control mode, the CANH, CANL outputs are slew-rate limited, minimizing EMI and reducing reflections caused by improperly terminated cables. In general, a transmitter's rise time relates directly to the length of an unterminated stub, which can be driven with only minor waveform reflections. The following equation expresses this relationship conservatively:

Length = 
$$t_{RISE} / (10 \times 1.5 \text{ ns/ft})$$

where t<sub>RISE</sub> is the transmitter's rise time. See Figures 5, 6, and 7 for typical waveforms at various data rates.

The MAX3053 requires no special layout considerations beyond common practices. Bypass  $V_{CC}$  to GND with a 1µF ceramic capacitor mounted close to the IC with short lead lengths and wide trace widths.

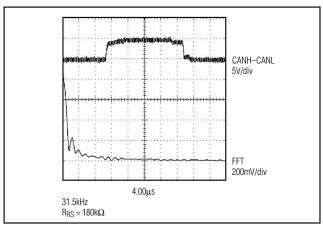


Figure 5. Output Bus in Slope Control Mode at 62.5kbps

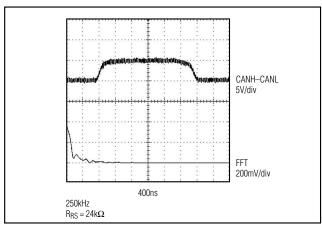


Figure 6. Output Bus in Slope Control Mode at 500kbps

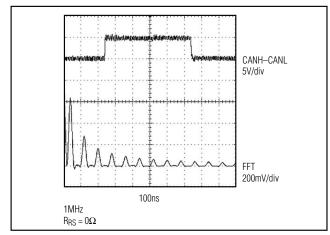
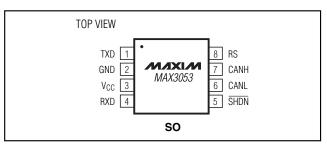


Figure 7. Output Bus High-Speed Mode at 2Mbps

## Pin Configuration



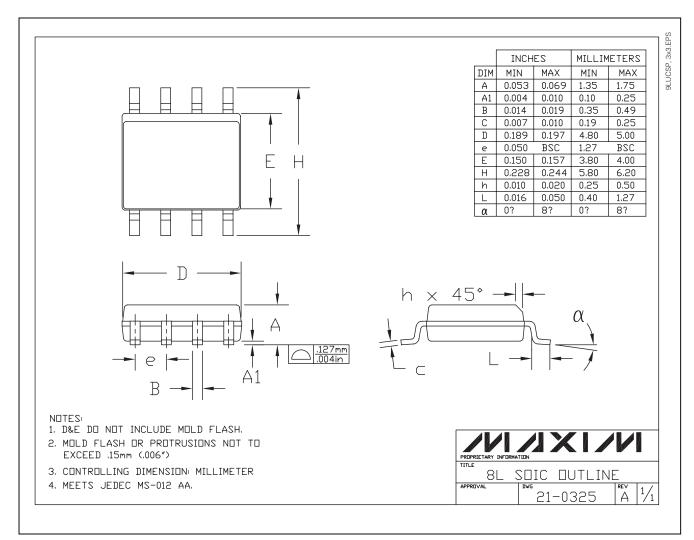
### **Chip Information**

TRANSISTOR COUNT: 1214

PROCESS: BICMOS

### Package Information

(The package drawing(s) in this data sheet may not reflect the most current specifications. For the latest package outline information, go to **www.maxim-ic.com/packages**.)



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