



Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from Europe, America and south Asia, supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of "Quality Parts, Customers Priority, Honest Operation, and Considerate Service", our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip, ALPS, ROHM, Xilinx, Pulse, ON, Everlight and Freescale. Main products comprise IC, Modules, Potentiometer, IC Socket, Relay, Connector. Our parts cover such applications as commercial, industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



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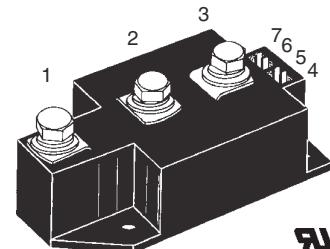
Address: A1208, Overseas Decoration Building, #122 Zhenhua RD., Futian, Shenzhen, China

Thyristor Modules

Thyristor/Diode Modules

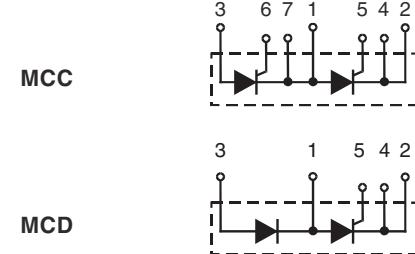
I_{TRMS} = 2x450 A
I_{TAVM} = 2x287 A
V_{RRM} = 800-1800 V

V _{RSM} V _{DSM}	V _{RRM} V _{DRM}	Type	
V	V	Version 1	Version 1
900	800	MCC 250-08io1	MCD 250-08io1
1300	1200	MCC 250-12io1	MCD 250-12io1
1500	1400	MCC 250-14io1	MCD 250-14io1
1700	1600	MCC 250-16io1	MCD 250-16io1
1900	1800	MCC 250-18io1	MCD 250-18io1



Symbol	Conditions	Maximum Ratings		
I _{TRMS} , I _{FRMS}	T _{VJ} = T _{VJM}	450	A	
I _{TAVM} , I _{FAVM}	T _C = 85°C; 180° sine	287	A	
I _{TSM} , I _{FSM}	T _{VJ} = 45°C	t = 10 ms (50 Hz), sine	9000	A
	V _R = 0	t = 8.3 ms (60 Hz), sine	9600	A
	T _{VJ} = T _{VJM}	t = 10 ms (50 Hz), sine	7800	A
	V _R = 0	t = 8.3 ms (60 Hz), sine	8500	A
$\int i^2 dt$	T _{VJ} = 45°C	t = 10 ms (50 Hz), sine	405 000	A ² s
	V _R = 0	t = 8.3 ms (60 Hz), sine	380 000	A ² s
	T _{VJ} = T _{VJM}	t = 10 ms (50 Hz), sine	304 000	A ² s
	V _R = 0	t = 8.3 ms (60 Hz), sine	300 000	A ² s
(di/dt) _{cr}	T _{VJ} = T _{VJM} ; f = 50 Hz; t _p = 200 µs V _D = $\frac{2}{3} V_{DRM}$	repetitive, I _T = 860 A	100	A/µs
	I _G = 1 A; di _G /dt = 1 A/µs	non repetitive, I _T = 290 A	800	A/µs
(dv/dt) _{cr}	T _{VJ} = T _{VJM} ; R _{GK} = ∞; method 1 (linear voltage rise)	V _{DR} = $\frac{2}{3} V_{DRM}$	1000	V/µs
P _{GM}	T _{VJ} = T _{VJM} ; I _T = I _{TAVM} ;	t _p = 30 µs t _p = 500 µs	120 60	W W
P _{GAV}			20	W
V _{RGM}			10	V
T _{VJ}			-40...+140	°C
T _{VJM}			140	°C
T _{stg}			-40...+125	°C
V _{ISOL}	50/60 Hz, RMS; I _{ISOL} ≤ 1 mA;	t = 1 min t = 1 s	3000 3600	V~ V~
M _d	Mounting torque (M5) Terminal connection torque (M8)		2.5-5/22-44 Nm/lb.in. 12-15/106-132 Nm/lb.in.	
Weight	Typical including screws		320	g

Data according to IEC 60747 and refer to a single thyristor/diode unless otherwise stated.
 IXYS reserves the right to change limits, test conditions and dimensions



Features

- International standard package
- Direct copper bonded Al₂O₃-ceramic base plate
- Planar passivated chips
- Isolation voltage 3600 V~
- UL registered, E 72873
- Keyed gate/cathode twin pins

Applications

- Motor control
- Power converter
- Heat and temperature control for industrial furnaces and chemical processes
- Lighting control
- Contactless switches

Advantages

- Space and weight savings
- Simple mounting
- Improved temperature and power cycling
- Reduced protection circuits

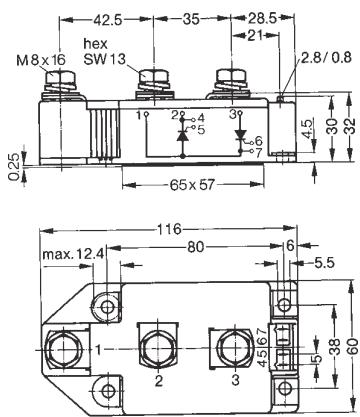
Symbol	Conditions	Characteristic Values	
I_{RRM}	$T_{VJ} = T_{VJM}$; $V_R = V_{RRM}$; $V_D = V_{DRM}$	70	mA
I_{DRM}		40	mA
V_T, V_F	$I_T/I_F = 600 A$; $T_{VJ} = 25^\circ C$	1.36	V
V_{TO}	For power-loss calculations only ($T_{VJ} = 140^\circ C$)	0.85	V
r_T		0.82	$\text{m}\Omega$
V_{GT}	$V_D = 6 V$; $T_{VJ} = 25^\circ C$	2	V
	$T_{VJ} = -40^\circ C$	3	V
I_{GT}	$V_D = 6 V$; $T_{VJ} = 25^\circ C$	150	mA
	$T_{VJ} = -40^\circ C$	200	mA
V_{GD}	$T_{VJ} = T_{VJM}$; $V_D = \frac{2}{3} V_{DRM}$	0.25	V
I_{GD}		10	mA
I_L	$T_{VJ} = 25^\circ C$; $t_p = 30 \mu s$; $V_D = 6 V$ $I_G = 0.45 A$; $di_G/dt = 0.45 A/\mu s$	200	mA
I_H	$T_{VJ} = 25^\circ C$; $V_D = 6 V$; $R_{GK} = \infty$	150	mA
t_{gd}	$T_{VJ} = 25^\circ C$; $V_D = \frac{1}{2} V_{DRM}$ $I_G = 1 A$; $di_G/dt = 1 A/\mu s$	2	μs
t_q	$T_{VJ} = T_{VJM}$; $I_T = 300 A$, $t_p = 200 \mu s$; $-di/dt = 10 A/\mu s$ $V_R = 100 V$; $dv/dt = 50 V/\mu s$; $V_D = \frac{2}{3} V_{DRM}$	typ. 200	μs
Q_s	$T_{VJ} = 125^\circ C$; $I_T/I_F = 400 A$, $-di/dt = 50 A/\mu s$	760	μC
I_{RM}		275	A
R_{thJC}	per thyristor/diode; DC current	0.129	K/W
	per module	0.0645	K/W
R_{thJK}	per thyristor/diode; DC current	0.169	K/W
	per module	0.0845	K/W
d_s	Creepage distance on surface	12.7	mm
d_A	Strike distance through air	9.6	mm
a	Maximum allowable acceleration	50	m/s^2

Optional accessories for modules

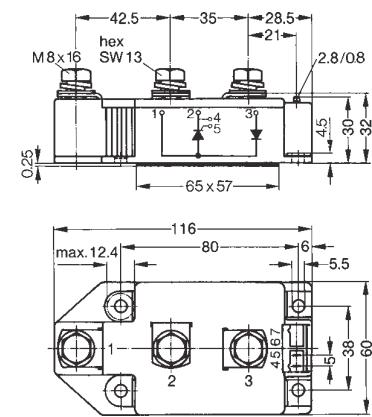
Keyed gate/cathode twin plugs with wire length = 350 mm, gate = yellow, cathode = red
Type **ZY 180L** (L = Left for pin pair 4/5) } UL 758, style 1385,
Type **ZY 180R** (R = right for pin pair 6/7) } CSA class 5851, guide 460-1-1

Dimensions in mm (1 mm = 0.0394")

MCC



MCD



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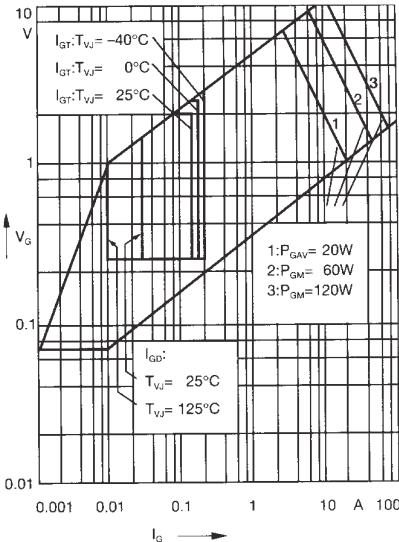


Fig. 1 Gate trigger characteristics

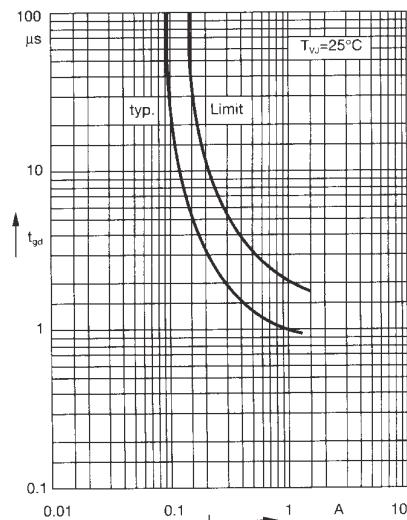
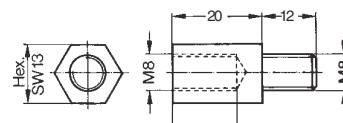


Fig. 2 Gate trigger delay time

Threaded spacer for higher Anode/Cathode construction:
Type **ZY 250**, material brass



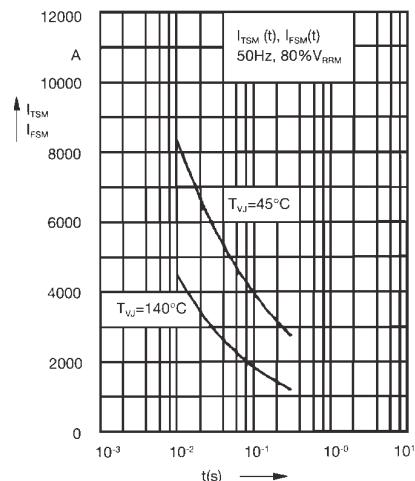


Fig. 3 Surge overload current
 I_{TSM}, I_{FSM} : Crest value, t : duration

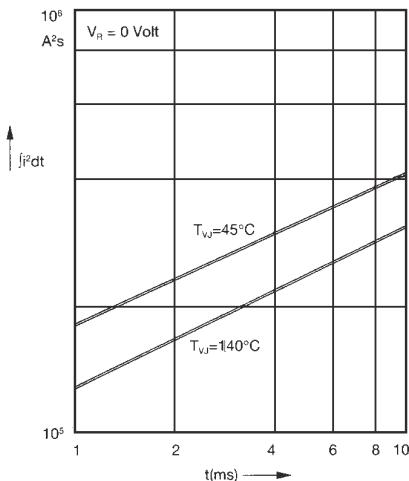


Fig. 4 $\int i^2 dt$ versus time (1-10 ms)

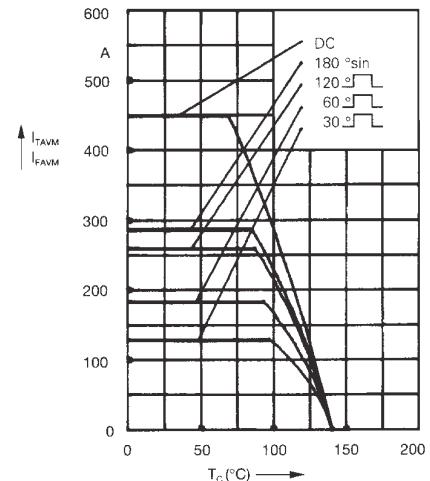


Fig. 4a Maximum forward current at case temperature

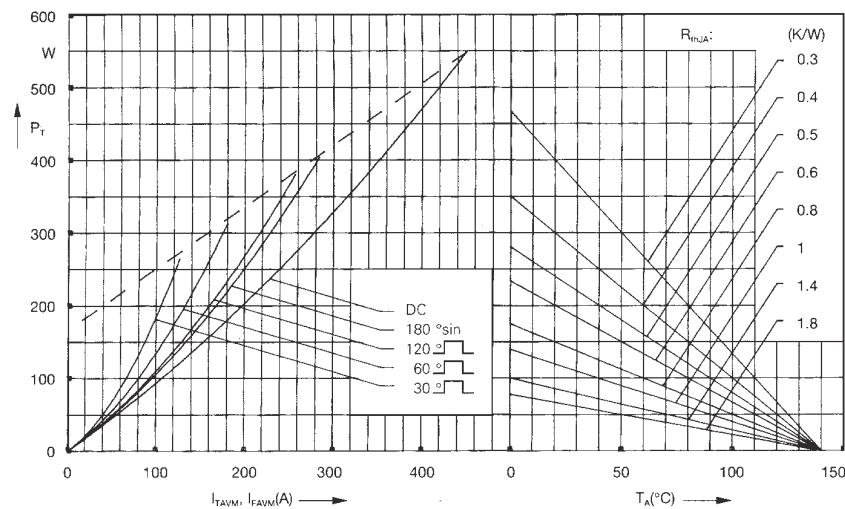


Fig. 5 Power dissipation versus on-state current and ambient temperature (per thyristor or diode)

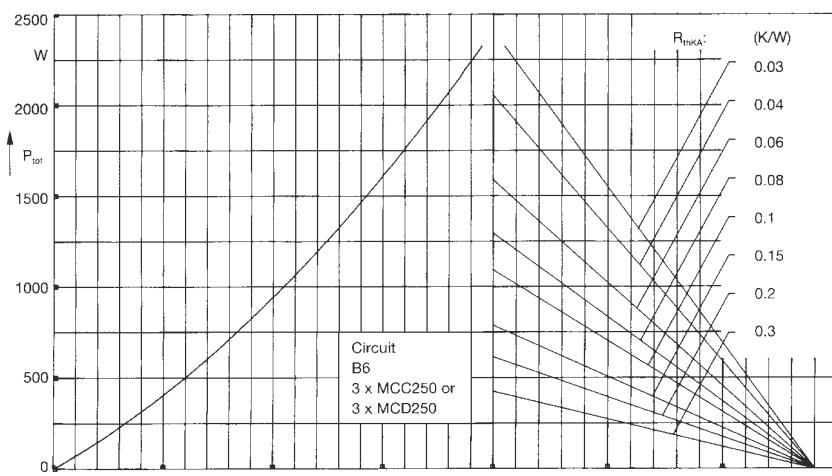


Fig. 6 Three phase rectifier bridge:
Power dissipation versus direct output current and ambient temperature

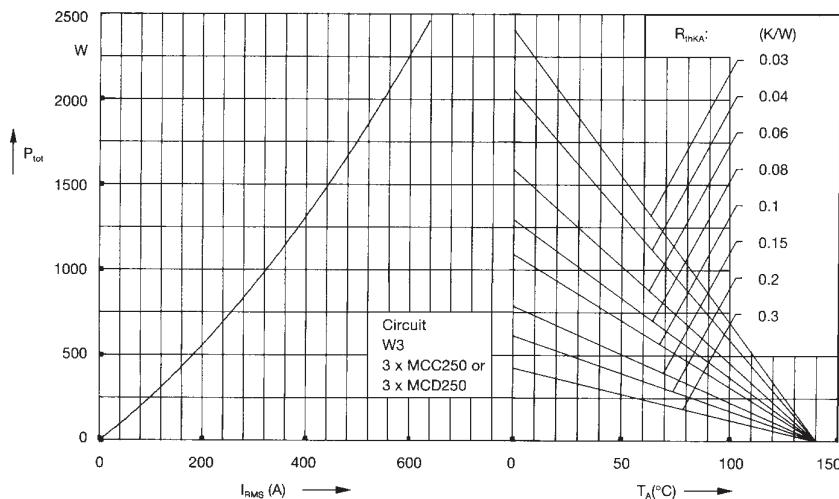


Fig. 7 Three phase AC-controller:
Power dissipation versus RMS
output current and ambient
temperature

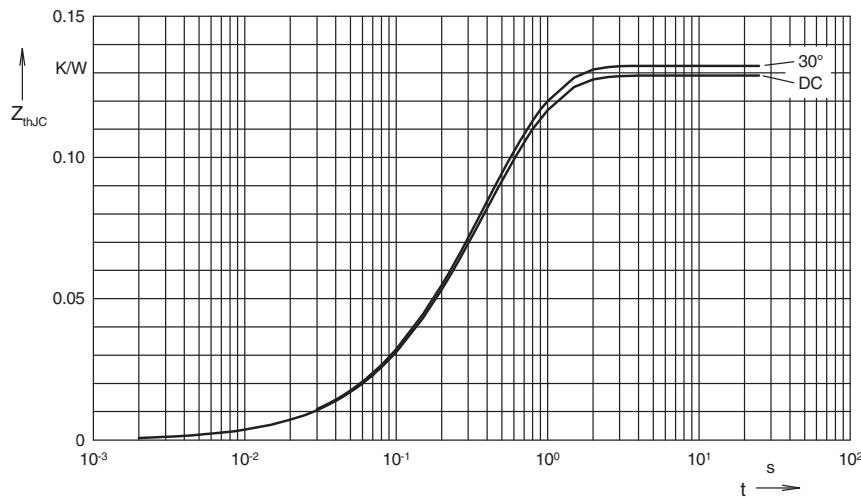


Fig. 8 Transient thermal impedance
junction to case (per thyristor or
diode)

R_{thJC} for various conduction angles d:

d	R_{thJC} (K/W)
DC	0.129
180°C	0.131
120°C	0.131
60°C	0.132
30°C	0.132

Constants for Z_{thJC} calculation:

i	R_{thi} (K/W)	t_i (s)
1	0.0035	0.099
2	0.0165	0.168
3	0.1091	0.456

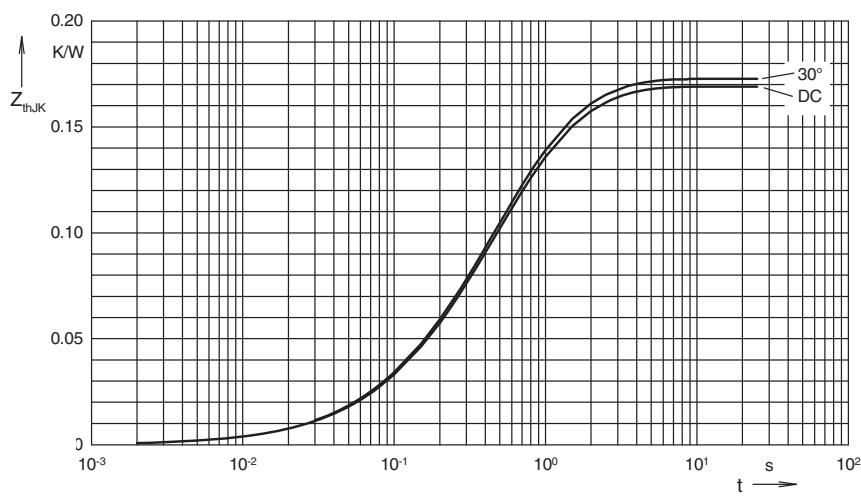


Fig. 9 Transient thermal impedance
junction to heatsink (perthyristor
or diode)

R_{thJK} for various conduction angles d:

d	R_{thJK} (K/W)
DC	0.169
180°C	0.171
120°C	0.172
60°C	0.172
30°C	0.173

Constants for Z_{thJK} calculation:

i	R_{thi} (K/W)	t_i (s)
1	0.0033	0.099
2	0.0159	0.168
3	0.1053	0.456
4	0.04	1.36