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With the principle of "Quality Parts, Customers Priority, Honest Operation, and Considerate Service", our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip, ALPS, ROHM, Xilinx, Pulse, ON, Everlight and Freescale. Main products comprise IC, Modules, Potentiometer, IC Socket, Relay, Connector. Our parts cover such applications as commercial, industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



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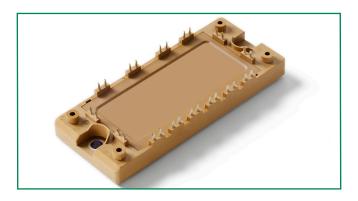
Address: A1208, Overseas Decoration Building, #122 Zhenhua RD., Futian, Shenzhen, China







MG1225H-XN2MM



#### **Features**

- High level of integration
- IGBT<sup>3</sup> CHIP(Trench+Field Stop technology)
- Low saturation voltage and positive temperature coefficient
- Fast switching and short tail current
- Free wheeling diodes with fast and soft reverse recovery
- Solderable pins for PCB mounting
- Temperature sense included

### **Applications**

- AC motor control
- Motion/servo control
- Inverter and power supplies

### Module Characteristics (T<sub>J</sub> = 25°C, unless otherwise specified)

Symbol	Parameters	Test Conditions	Min	Тур	Max	Unit
T <sub>J max</sub>	Max. Junction Temperature				150	°C
T <sub>J op</sub>	Operating Temperature		-40		125	°C
T <sub>stg</sub>	Storage Temperature		-40		125	°C
V <sub>isol</sub>	Insulation Test Voltage	AC, t=1min		3000		V
CTI	Comparative Tracking Index		250			
M <sub>d</sub>	Mounting Torque	Recommended (M5)	2.5		5	N⋅m
Weight				180		g

### Absolute Maximum Ratings (T<sub>J</sub> = 25°C, unless otherwise specified)

Symbol	Parameters	Test Conditions	Values	Unit
IGBT				
V <sub>CES</sub>	Collector - Emitter Voltage	T <sub>J</sub> =25°C	1200	V
V <sub>GES</sub>	Gate - Emitter Voltage		±20	V
1	L DC Collector Current	T <sub>C</sub> =25°C	40	А
'c	De collector current	T <sub>C</sub> =80°C	25	А
I <sub>CM</sub>	Repetitive Peak Collector Current	t <sub>p</sub> =1ms	50	А
P <sub>tot</sub>	Power Dissipation Per IGBT		147	W
Diode				
V <sub>RRM</sub>	Repetitive Reverse Voltage	T <sub>J</sub> =25°C	1200	V
	Average Ferrinard Current	T <sub>C</sub> =25°C	35	А
F(AV)	Average Forward Current	T <sub>C</sub> =80°C	25	А
I <sub>FRM</sub>	Repetitive Peak Forward Current	t <sub>p</sub> =1ms	50	А
l²t		$T_{L} = 125^{\circ}C$ , t=10ms, $V_{R} = 0V$	200	A <sup>2</sup> s

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### Electrical and Thermal Specifications (T<sub>J</sub> = 25°C, unless otherwise specified)

Symbol	Parameters	Test Conditions		Min	Тур	Max	Unit
IGBT		•			,		
$V_{\rm GE(th)}$	Gate - Emitter Threshold Voltage	$V_{CE}=V_{GE}$ , $I_{C}=1$ mA		5.0	5.8	6.5	V
	Collector - Emitter	I <sub>C</sub> =25A, V <sub>GE</sub> =15V, T <sub>J</sub> =25°C			1.7	İ	V
$V_{\text{CE(sat)}}$	Saturation Voltage	I <sub>C</sub> =25A, V <sub>GE</sub> =	15V, T <sub>J</sub> =125°C		1.9		V
	Callantan Lankana Commant	V <sub>CE</sub> =1200V, V <sub>GE</sub> =0V, T <sub>J</sub> =25°C				0.1	mA
I <sub>ICES</sub>	Collector Leakage Current	V <sub>CF</sub> =1200V, V <sub>GF</sub> =0V, T <sub>J</sub> =125°C				1	mA
I <sub>GES</sub>	Gate Leakage Current	$V_{CE}=0V, V_{GE}=\pm$	:15V, T <sub>J</sub> =125°C	-400		400	nA
R <sub>Gint</sub>	Integrated Gate Resistor	0E 0E 0			8.0		Ω
Q <sub>ge</sub>	Gate Charge	V <sub>CE</sub> =600V, I <sub>C</sub> =25A , V <sub>GE</sub> =±15V			0.24		μC
C <sub>ies</sub>	Input Capacitance	V <sub>CE</sub> =25V, V <sub>GE</sub> =0V, f =1MHz			1.81		nF
C <sub>res</sub>	Reverse Transfer Capacitance				0.08		nF
	Turn on Dolov Time		T <sub>J</sub> =25°C		90		ns
t <sub>d(on)</sub>	Turn - on Delay Time	- V <sub>cc</sub> =600V	T <sub>J</sub> =125°C		90		ns
+	Rise Time		T <sub>J</sub> =25°C		30		ns
t <sub>r</sub>			T <sub>J</sub> =125°C		50		ns
+	Turn - off Delay Time	I <sub>C</sub> =25A	T <sub>J</sub> =25°C		420		ns
t <sub>d(off)</sub>	Turri - Oil Delay Tirrie	$R_{\rm G} = 36\Omega$	T <sub>J</sub> =125°C		520		ns
+	Fall Time	_ ~	T <sub>J</sub> =25°C		70		ns
t <sub>f</sub>	T dil Tillie	V <sub>GE</sub> =±15V	T <sub>J</sub> =125°C		90		ns
E <sub>on</sub>	Turn - on Energy	Inductive Load	T <sub>J</sub> =25°C		2.4		mJ
on	Turn on Energy		T <sub>J</sub> =125°C		3.5		mJ
E <sub>off</sub>	Turn - off Energy		T <sub>J</sub> =25°C		1.8		mJ
off			T <sub>J</sub> =125°C		2.1		mJ
l <sub>sc</sub>	Short Circuit Current	$t_{psc} \le 10 \mu S$ , $V_{GE} = 15 V$ ; $T_{J} = 125 ^{\circ} C$ , $V_{CC} = 900 V$			100		Α
$R_{thJC}$	Junction-to-Case Th	ermal Resistance (Per			0.85	K/W	
Diode							
V <sub>F</sub>	Forward Voltage	1 02	:0V, T <sub>J</sub> =25°C		1.55		V
F		$I_{F} = 25A, V_{GE} = 0V, T_{J} = 125^{\circ}C$			1.54		V
t <sub>RR</sub>	Reverse Recovery Time	I <sub>F</sub> =25A, V <sub>B</sub> =600V			200		ns
I <sub>RRM</sub>	Max. Reverse Recovery Current	$di_{F}/dt = -400A/\mu s$			20		А
E <sub>rec</sub>	Reverse Recovery Energy	T <sub>J</sub> =125°C			1.5		mJ
R <sub>thJCD</sub>	Junction-to-Case Thermal Resistance (Per Diode)					1.4	K/W

### NTC Characteristics (T<sub>J</sub> = 25°C, unless otherwise specified)

Symbol	Parameters	Test Conditions	Min	Тур	Max	Unit
R <sub>25</sub>	Resistance	T <sub>c</sub> =25°C		5		ΚΩ
B <sub>25/50</sub>				3375		K

Figure 1: Typical Output Characteristics for IGBT Inverter

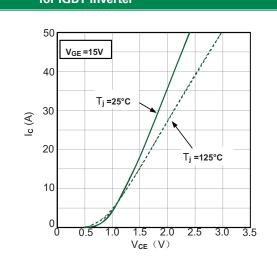


Figure 3: Typical Transfer Characteristics for IGBT Inverter

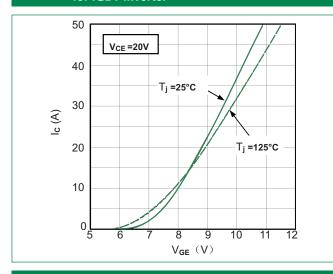


Figure 5: Switching Energy vs. Collector Current for IGBT Inverter

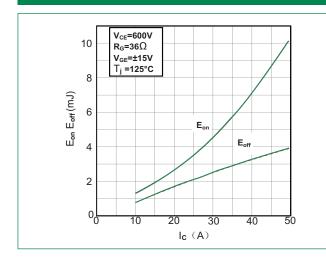


Figure 2: Typical Output Characteristics for IGBT Inverter

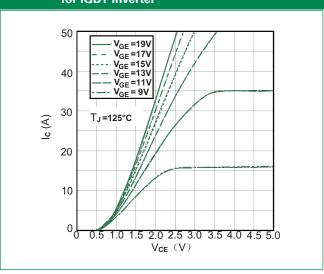


Figure 4: Switching Energy vs. Gate Resistor for IGBT Inverter

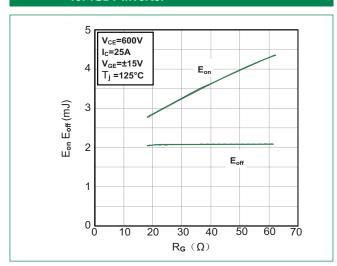


Figure 6: Reverse Biased Safe Operating Area for IGBT Inverter

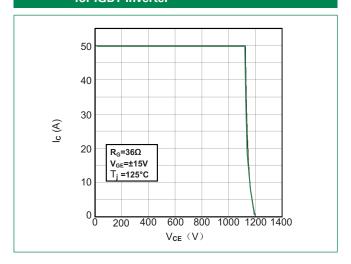


Figure 7: Diode Forward Characteristics for Diode Inverter

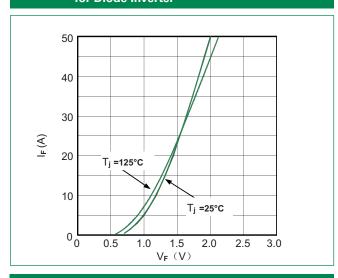


Figure 9: Switching Energy vs. Forward Current Diode-inverter

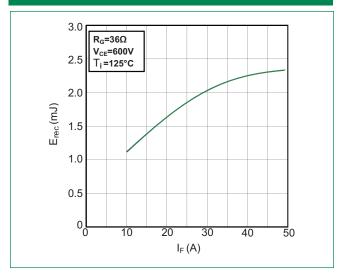


Figure 11: NTC Characteristics

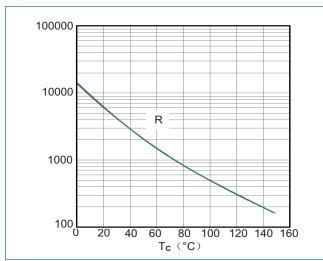


Figure 8: Switching Energy vs. Gate Resistort for Diode Inverter

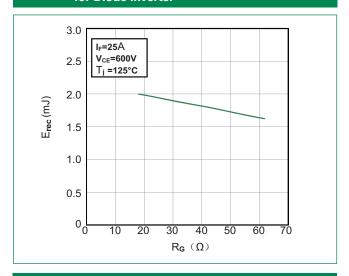
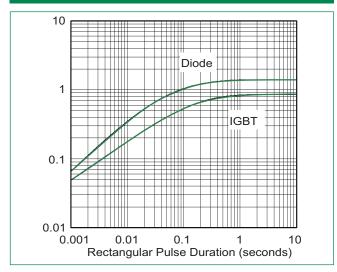
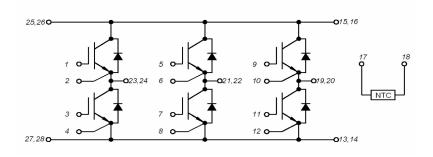


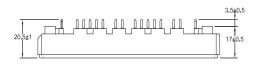
Figure 10: Transient Thermal Impedance of Diode and IGBT-inverter



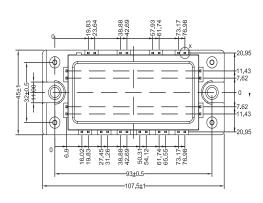
### **Circuit Diagram**

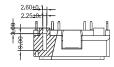


### **Dimensions-Package H**







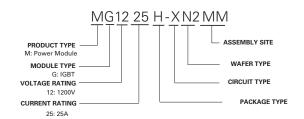


The foot pins are in gold / nickel coating

#### **Packing Options**

Part Number	Part Number Marking W		Packing Mode	D.O.M
MG1225H-XN2MM	MG1225H-XN2MM	180g	Bulk Pack	40

### **Part Numbering System**



### **Part Marking System**

