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## FEDL9090A-01

## LAPIS Semiconductor

## ML9090A-01, -02

LCD Driver with Key Scanner and RAM

## GENERAL DESCRIPTION

The ML9090A-01 and ML9090A-02 are LCD drivers that contain internal RAM and a key scan function. They are best suited for car audio displays.
Since 1-bit data of the display data RAM corresponds to the light-on or light-off of 1-dot of the LCD panel (a bit map system), a flexible display is possible.
A single chip can implement a graphic display system of a maximum of $80 \times 18$ dots ( $80 \times 10$ dots for the ML9090A-01, $80 \times 18$ dots for the ML9090A-02).
Since containing voltage multipliers, the ML9090A-01 and ML9090A-02 require no power supply circuit to drive the LCD.
Since the internal $5 \times 5$ scan circuit has eliminated the needs of key scanning by the CPU, the ports of the CPU can be efficiently used.

## FEATURES

- Logic voltage: 2.7 to 5.5 V
- LCD drive voltage: 6 to 16 V (positive voltage)
- 80 segment outputs, 10 common outputs for ML9090A-01 and 18 common outputs for ML9090A-02
- Built-in bit-mapped RAM (ML9090A-01: $80 \times 10=800$ bits, ML9090A-02: $80 \times 18=1440$ bits)
- 4-pin serial interface with CPU: $\overline{\mathrm{CS}}, \overline{\mathrm{CP}}, \mathrm{DI} / \mathrm{O}$, KREQ
- Built-in LCD drive bias resistors
- Built-in voltage doubler or tripler circuit
- Built-in $5 \times 5$ key scanner
- Port A output : 1 pin, output current: -15 mA : (may be used for LED driving)
- Port B output $: 8$ pins

Output current (available for the ML9090A-01 only)

$$
\begin{aligned}
& -2 \mathrm{~mA}: 5 \mathrm{pins} \\
& -15 \mathrm{~mA}: 3 \text { pins }
\end{aligned}
$$

- Temperature range: -40 to $+85^{\circ} \mathrm{C}$
- Package: 128-pin plastic QFP (QFP128-P-1420-0.50-K) (Product name: ML9090A-01GA)
(Product name: ML9090A-02GA)
Comparison between the ML9090A-01 and the ML9090A-02

| Item | ML9090A-01 | ML9090A-02 |
| :---: | :---: | :---: |
| Number of common outputs | 10 Max. | 18 Max. |
| Number of dots on the LCD screen | $8 \times 80$ | $16 \times 80$ |
| (selectable by program) | $9 \times 80$ | $17 \times 80$ |
|  | $10 \times 80$ | $18 \times 80$ |
| Number of port A outputs | 1 | 1 |
| Number of port B outputs | 8 | - |

## BLOCK DIAGRAM (1/2)

ML9090A-01


## BLOCK DIAGRAM (2/2)

ML9090A-02


OSC1 $\rightarrow \begin{gathered}\text { OSCILLATION } \\ \text { CIRCUIT }\end{gathered}$
OSC2


TEST $\longrightarrow$
$\mathrm{V}_{\mathrm{DD}} \longrightarrow$
$\mathrm{V}_{\mathrm{SS}} \longrightarrow$


## PIN CONFIGURATION (TOP VIEW) $\mathbf{1 / 2}$

ML9090A-01


128-pin plastic QFP

## PIN CONFIGURATION (TOP VIEW) 2/2

ML9090A-02


128-pin plastic QFP

## FUNCTIONAL DESCRIPTIONS

## Pin Functional Descriptions

| Function | Pin | Symbol | Type | Description |
| :---: | :---: | :---: | :---: | :---: |
| CPU interface | 85 | $\overline{\mathrm{CS}}$ | 1 | Chip select signal input pin |
|  | 84 | $\overline{\mathrm{CP}}$ | 1 | Shift clock signal input pin. This pin is connected to an internal Schmitt circuit |
|  | 86 | DI/O | I/O | Serial data signal I/O pin |
|  | 87 | KREQ | 0 | Key request signal output pin |
| Oscillation | 100 | OSC1 | 1 | Connect external resistors. |
|  | 101 | OSC2 | 0 | OSC1 pin and leave the OSC2 pin open. |
| Control signals | 88 | RESET | 1 | Initial settings can be established by pulling the reset input to a " $\llcorner$ " level. This pin is connected to an internal Schmitt circuit. |
|  | 99 | DT | I | Input pin for selecting the voltage doubler or voltage tripler. |
|  | 89 | TEST | 1 | Test input pin. This pin is connected to the $V_{\text {ss }}$ pin. |
| Key scan signals | 83 to 79 | $\overline{\mathrm{C} 0}$ to $\overline{\mathrm{C} 4}$ | I | Input pins that detect status of key switches |
|  | 78 to 74 | $\overline{\mathrm{R0}}$ to $\overline{\mathrm{R} 4}$ | 0 | Key switch scan signal output pins |
| Port outputs | 103 | PA0 | 0 | Port A output |
|  | 111 to 104 | PB0 to PB7 | 0 | Port B outputs (for ML9090A-01) |
| LCD driver outputs | 73 to 122 | SEG1 to SEG80 | 0 | Outputs for LCD segment drivers |
|  | 121 to 112 | COM1 to COM10 | 0 | Outputs for LCD common drivers (for ML9090A-01) |
|  | 121 to 104 | COM1 to COM18 | 0 | Outputs for LCD common drivers (for ML9090A-02) |
| Power supply | 102 | $V_{D D}$ | - | Logic power supply pin |
|  | 90 | $\mathrm{V}_{\text {SS }}$ | - | GND pin |
|  | 95 | $\mathrm{V}_{\mathrm{IN}}$ | - | Voltage multiplier reference voltage power supply pin |
|  | 94, 93 | $\mathrm{V}_{\mathrm{C} 1}, \mathrm{~V}_{\mathrm{C} 2}$ | - | Capacitor connection pins for voltage multiplier |
|  | 92 | $\mathrm{V}_{\mathrm{S} 1}$ | - | Voltage multiplier output pin |
|  | 91 | $\mathrm{V}_{\mathrm{s} 2}$ | - | Voltage multiplier output pin |
|  | 98, 96, 97 | $\mathrm{V}_{2}, \mathrm{~V}_{3 A}, \mathrm{~V}_{3 \mathrm{~B}}$ | - | LCD bias pins |

## Pin Functional Descriptions

## - $\overline{\mathrm{CS}}$

Chip select input pin. An "L" level selects the chip, and an " $H$ " level does not select the chip. During the " $L$ " level, internal registers can be accessed.

- $\overline{\mathbf{C P}}$

Clock input pin for serial interface data I/O. An internal Schmitt circuit is connected to this pin. Data input to the $\mathrm{DI} / \mathrm{O}$ pin is synchronized to the rising edge of the clock. Output from the DI/O pin is synchronized to the falling edge of the clock.

## - DI/O

Serial interface data I/O pin. This pin is in the output state only during the interval beginning when key scan data read or RAM read commands are written until the $\overline{\mathrm{CS}}$ signal rises. At all other times this pin is in the input state. (When reset, the input state is set.) In other words, this pin goes into the output state only when the key scan register or the display data RAM is read. The relation between data level of this pin and operation is listed below.

| Data level | LCD display | Port | Key status |
| :---: | :---: | :---: | :---: |
| "H" | Light ON | "H" | ON |
| "L" | Light OFF | "L" | OFF |

## - KREQ

Key scan read READY signal output pin. Two scan cycles after a key switch is switched ON, this pin goes to an "H" level. When all key switches are OFF, this pin returns to an "L" level.
This signal can be used as a flag. To use it as a flag, start the key-scan reading when the KREQ signal changes to an "H" level from an "L" level. If the key-scan reading starts when the KREQ signal changes to an "L" level from an "H" level, scanned data may be unstable. To avoid this, repeat the key-scan reading three times.
When the key-scan reading starts when this pin goes to an "L" level, data when a key switch is off is read.

## - OSC1

Input pin for RC oscillation. An oscillation circuit is formed by connecting a resistor (R) of $56 \mathrm{k} \Omega \pm 2 \%$ to this pin and the OSC2 pin. If an external master oscillation clock is to be input, input the master oscillation clock to this pin.


## - OSC2

Output pin for RC oscillation. An oscillation circuit is formed by connecting a resistor (R) of $56 \mathrm{k} \Omega \pm 2 \%$ to this pin and the OSC1 pin. If an external master oscillation clock is to be input, leave this pin unconnected (open).

## - $\overline{\text { RESE }}$

Reset signal input pin. The initial state can be set by pulling this pin to an "L" level. Refer to the "Output, I/O and Register States in Response to Reset Input" page for the initial states of each register and display.
An internal pull-up resistor is connected to this pin. An external capacitor is connected for power-on-reset operation.

## - TEST

Test signal input pin. This pin is used for testing by LAPIS Semiconductor. Connect this pin to $\mathrm{V}_{\text {SS }}$. When a different connection is made, proper operation cannot be guaranteed.

## - $\overline{\mathrm{R} 0}$ to $\overline{\mathrm{R} 4}$

Key switch scan signal output pins. During the scan operation, "L" level signals are output in the order of R0, R1, ...R4. (Refer to the page entitled "Key scan" for details.)

## - $\overline{\mathrm{C} 0}$ to $\overline{\mathrm{C} 4}$

Input pins that detect the key switch status. Internal pull-up resistors are connected to these pins. Assemble a key matrix between these pins and the $\overline{\mathrm{R} 0}$ to $\overline{\mathrm{R} 4}$ pins.

## - PA0

General-purpose port A output pin. Because this pin can output a current of -15 mA , it is best suited as an LED driver. If this pin is used as an LED driver, insert an external current limiting resistor in series with the LED. If this pin is not used, leave it unconnected (open).

## - PB0 to PB7

General-purpose port B output pins. Each of the PB5 to PB7 pins has the same driving capability as the PA0 pin, namely the ability to output a current of -15 mA . These pins are only applicable to the ML9090A-01. Leave unused pins unconnected (open).

## - SEG1 to SEG80

Segment signal output pins for LCD driving. Leave unused pins unconnected (open).

## - COM1 to COM18

Common signal output pins for LCD driving. Leave unused pins unconnected (open). COM11 to COM18 are provided for the ML9090A-02 and PB0 to PB7 for the ML9090A-01.

- $\mathbf{V}_{\mathbf{D D}}$

Logic power supply connection pin.

- $\mathbf{V}_{\mathrm{SS}}$

Power supply GND connection pin.

## - DT

This pin selects the voltage multiplier circuit. If this pin is connected to the $V_{S S}$ pin, the voltage doubler circuit is selected. If this pin is connected to the $V_{D D}$ pin, the voltage tripler circuit is selected. Do not change the value of the setting after power is turned on.

- $\mathbf{V}_{\mathrm{C} 1}, \mathrm{~V}_{\mathrm{C} 2}$

Capacitor connection pins for the voltage multiplier. Connect a $4.7 \mu \mathrm{~F}$ capacitor between the $\mathrm{V}_{\mathrm{C} 1}$ and $\mathrm{V}_{\mathrm{C} 2}$ pins. If an electrolytic capacitor is used, connect the $(+)$ side to pin $\mathrm{V}_{\mathrm{C} 2}$.

## - $\mathbf{V}_{\mathbf{S 1}}$

Voltage doubler voltage output pin. This pin outputs the doubled voltage that has been input to $\mathrm{V}_{\mathrm{IN}}$. To increase stability of the power supply, connect a $4.7 \mu \mathrm{~F}$ capacitor between this pin and $\mathrm{V}_{\mathrm{SS}}$. When using the doubled voltage, connect this pin and $\mathrm{V}_{\mathrm{S} 2}$.

- $\mathrm{V}_{\mathrm{S} 2}$

Voltage multiplier voltage output pin. Voltage multiplied by the factor specified by the DT pin setting is output from this pin. When the voltage tripler is used, to increase stability of the power supply, connect a $4.7 \mu \mathrm{~F}$ capacitor between this pin and $\mathrm{V}_{\mathrm{SS}}$. When using the voltage doubler, connect this pin and $\mathrm{V}_{\mathrm{S} 1}$.

- $V_{\text {IN }}$

Voltage multiplier voltage input pin. The doubled or tripled voltage input to this pin is output from $\mathrm{V}_{\mathrm{S} 1}$ or $\mathrm{V}_{\mathrm{S} 2}$.

- $\mathbf{V}_{2}, \mathbf{V}_{3 \mathrm{~A}}, \mathrm{~V}_{3 \mathrm{~B}}$

LCD bias pins for segment drivers. These pins are connected to internal bias dividing resistors. When using the ML9090A-01 (at $1 / 4$ bias), connect $V_{2}$ and $V_{3 A}$ pins, and leave $V_{3 B}$ unconnected (open). When using the ML9090A-02 (at $1 / 5$ bias), connect $V_{3 A}$ and $V_{3 B}$ pins, and leave $V_{2}$ unconnected (open).

## ABSOLUTE MAXIMUM RATINGS

| Parameter | Symbol | Condition | Rating | Unit | Applicable Pins |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Power Supply Voltage | VDD | $\mathrm{Ta}=25^{\circ} \mathrm{C}$ | -0.3 to +7.0 | V | $V_{D D}$ |
| Bias Voltage | $\mathrm{V}_{\mathrm{BI}}$ | $\mathrm{Ta}=25^{\circ} \mathrm{C}$ | -0.3 to +18.0 | V | $\begin{gathered} \mathrm{V}_{\mathrm{C} 1}, \mathrm{~V}_{\mathrm{C} 2}, \mathrm{~V}_{\mathrm{S} 1}, \mathrm{~V}_{\mathrm{S} 2}, \\ \mathrm{~V}_{2}, \mathrm{~V}_{3 \mathrm{~A}}, \mathrm{~V}_{3 \mathrm{~B}} \end{gathered}$ |
| Voltage Multiplier ReferenceVoltage | VIN | $\mathrm{Ta}=25^{\circ} \mathrm{C} \quad$ *1 | -0.3 to +9.0 | V | VIN |
|  |  | Ta $=25^{\circ} \mathrm{C} \quad * 2$ | -0.3 to +6.0 |  |  |
| Input Voltage | $\mathrm{V}_{1}$ | $\mathrm{Ta}=25^{\circ} \mathrm{C}$ | -0.3 to $\mathrm{V}_{\mathrm{DD}}+0.3$ | V | $\overline{\mathrm{CS}}, \overline{\mathrm{CP}}, \mathrm{DI} / \mathrm{O}, \mathrm{OSC} 1$, <br> $\overline{\mathrm{RESET}}, \mathrm{DT}, \mathrm{TEST}, \overline{\mathrm{CO}}$ to $\overline{\mathrm{C} 4}$ |
| Output Current | lo | $\mathrm{Ta}=25^{\circ} \mathrm{C}$ | -20 | mA | PA0, PB5 to PB7 |
|  |  | $\mathrm{Ta}=25^{\circ} \mathrm{C}$ | -3 | mA | PB0 to PB4 |
| Power Dissipation | $\mathrm{P}_{\mathrm{D}}$ | $\mathrm{Ta}=85^{\circ} \mathrm{C}$ | 190 | mW | - |
| Storage Temperature | $\mathrm{T}_{\text {stg }}$ | - | -55 to +150 | ${ }^{\circ} \mathrm{C}$ | - |

$\mathrm{V}_{\text {SS }}$ is the reference voltage potential for all pins.
*1: When the voltage doubler is used.
*2: When the voltage tripler is used.

## RECOMMENDED OPERATING CONDITIONS

| Parameter | Symbol | Condition | Range | Unit | Applicable Pins |
| :--- | :---: | :---: | :---: | :---: | :---: |
| Power Supply Voltage | $\mathrm{V}_{\mathrm{DD}}$ | - | 2.7 to 5.5 | V | $\mathrm{~V}_{\mathrm{DD}}$ |
| Bias Voltage | $\mathrm{V}_{\mathrm{S} 2}$ | - | 6.0 to 16.0 | V | $\mathrm{~V}_{\mathrm{S} 2}$ |
| Voltage Multiplier <br> ReferenceVoltage | $\mathrm{V}_{\mathrm{IN}}$ | ${ }^{*} 1$ | 3.55 to 8.00 | V | $\mathrm{~V}_{\mathrm{IN}}$ |
|  |  | $* 2$ | 2.84 to 5.33 |  |  |
| Operating Frequency | $\mathrm{f}_{\mathrm{op}}$ | $\mathrm{R}=56 \mathrm{k} \Omega \pm 2 \%$ | 480 to 1200 | kHz | OSC 1 |
| Operating Temperature | $\mathrm{T}_{\mathrm{op}}$ | - | -40 to +85 | ${ }^{\circ} \mathrm{C}$ | - |

$\mathrm{V}_{\text {SS }}$ is the reference voltage potential for all pins.
*1: When the voltage doubler is used.
*2: When the voltage tripler is used.

## ELECTRICAL CHARACTERISTICS

## OSC Circuit Operating Conditions

| Parameter | Symbol | Condition | Rating | Unit | Applicable Pins |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Oscillation Resistance | R | $\mathrm{V}_{\mathrm{DD}}=2.7 \mathrm{~V}$ to 5.5 V | $56 * 1$ | $\mathrm{k} \Omega$ | $\mathrm{OSC} 1, \mathrm{OSC} 2$ |

*1: Use a resistor with an accuracy of $\pm 2$ \%


## ELECTRICAL CHARACTERISTICS

## DC Characteristics

$\left(\mathrm{V}_{\mathrm{DD}}=2.7\right.$ to $5.5 \mathrm{~V}, \mathrm{~V}_{\mathrm{S} 2}=6$ to $16 \mathrm{~V}, \mathrm{Ta}=-40$ to $+85^{\circ} \mathrm{C}$ )

| Parameter | Symbol | Condition | Min. | Typ. | Max. | Unit | Applicable Pins |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| "H" Input Voltage 1 | $\mathrm{V}_{\mathrm{H} 1}$ | - | $0.85 \mathrm{~V}_{\text {DD }}$ | - | - | V | OSC1 |
| "H" Input Voltage 2 | $\mathrm{V}_{1 \mathrm{H}_{2}}$ | - | $0.85 \mathrm{~V}_{\text {D }}$ | - | - | V | RESET |
| "H" Input Voltage 3 | $\mathrm{V}_{\mathrm{H} 3}$ | - | $0.85 \mathrm{~V}_{\text {DD }}$ | - | - | V | $\overline{\mathrm{CP}}$ |
| "H" Input Voltage 4 | $\mathrm{V}_{1+4}$ | - | $0.8 \mathrm{~V}_{\mathrm{DD}}$ | - | - | V | $\overline{\mathrm{CS}}$, DI/O, $\overline{\mathrm{C} 0}$ to $\overline{\mathrm{C} 4}$ |
| "L" Input Voltage 1 | $\mathrm{V}_{\text {LL }}$ | - | - | - | $0.15 \mathrm{~V}_{\text {D }}$ | V | OSC1 |
| "L" Input Voltage 2 | $\mathrm{V}_{\mathrm{LL} 2}$ | - | - | - | $0.15 \mathrm{~V}_{\mathrm{DD}}$ | V | RESET |
| "L" Input Voltage 3 | $\mathrm{V}_{\text {IL3 }}$ | - | - | - | $0.15 \mathrm{~V}_{\mathrm{DD}}$ | V | $\overline{\mathrm{CP}}$ |
| "L" Input Voltage 4 | $\mathrm{V}_{\text {IL4 }}$ | - | - | - | $0.2 \mathrm{~V}_{\mathrm{DD}}$ | V | $\overline{\mathrm{CS}}, \mathrm{DI} / \mathrm{O}, \overline{\mathrm{C} 0}$ to $\overline{\mathrm{C} 4}$ |
| "H" Input Current 1 | $\mathrm{I}_{1+1}$ | $V_{1}=V_{D D}$ | - | - | 10 | $\mu \mathrm{A}$ | RESET |
| "H" Input Current 2 | $\mathrm{I}_{1+2}$ | $V_{1}=V_{D D}$ | - | - | 10 | $\mu \mathrm{A}$ | $\overline{\mathrm{C} 0}$ to $\overline{\mathrm{C} 4}$ |
| "H" Input Current 3 | $\mathrm{I}_{\text {+ }}$ | $V_{1}=V_{D D}$ | - | - | 10 | $\mu \mathrm{A}$ | DI/O |
| "H" Input Current 4 | $\mathrm{I}_{1+4}$ | $\mathrm{V}_{1}=\mathrm{V}_{\mathrm{DD}}$ | - | - | 1 | $\mu \mathrm{A}$ | $\begin{gathered} \mathrm{OSC1}, \overline{\mathrm{CS}}, \\ \overline{\mathrm{CP}, \mathrm{DT}, \mathrm{TEST}} \end{gathered}$ |
| "L" Input Current 1 | $1 / 1$ | $\mathrm{V}_{\mathrm{DD}}=5 \mathrm{~V}, \mathrm{~V}_{1}=0 \mathrm{~V}$ | -0.02 | -0.05 | -0.1 | mA | RESET |
| "L" Input Current 2 | $\mathrm{ILL}^{2}$ | $\mathrm{V}_{\mathrm{DD}}=5 \mathrm{~V}, \mathrm{~V}_{1}=0 \mathrm{~V}$ | -0.18 | -0.45 | -0.9 | mA | $\overline{\mathrm{C}}$ to $\overline{\mathrm{C} 4}$ |
| "L" Input Current 3 | $\mathrm{l}_{1 / 3}$ | $\mathrm{V}_{1}=0 \mathrm{~V}$ | - | - | -10 | $\mu \mathrm{A}$ | DI/O |
| "L" Input Current 4 | IL4 | $\mathrm{V}_{1}=0 \mathrm{~V}$ | - | - | -1 | $\mu \mathrm{A}$ | $\begin{gathered} \mathrm{OSC1}, \overline{\mathrm{CS}}, \\ \overline{\mathrm{CP}, \mathrm{DT}, \mathrm{TEST}} \end{gathered}$ |
| "L" Input Current 5 | $l_{\text {LL5 }}$ | $\mathrm{V}_{\mathrm{DD}}=3 \mathrm{~V}, \mathrm{~V}_{1}=0 \mathrm{~V}$ | -4 | -10 | -25 | $\mu \mathrm{A}$ | RESET |
| "L" Input Current 6 | $\mathrm{I}_{\text {LL6 }}$ | $\mathrm{V}_{\mathrm{DD}}=3 \mathrm{~V}, \mathrm{~V}_{1}=0 \mathrm{~V}$ | -0.04 | -0.1 | -0.2 | mA | $\overline{\mathrm{C}}$ to $\overline{\mathrm{C} 4}$ |
| "H" Output Voltage 1 | $\mathrm{V}_{\mathrm{OH} 1}$ | $\mathrm{I}_{\mathrm{O}}=-0.4 \mathrm{~mA}$ | $V_{D D}-0.4$ | - | - | V | DI/O, KREQ |
| "H" Output Voltage 2 | $\mathrm{V}_{\mathrm{OH} 2}$ | $\mathrm{I}_{\mathrm{o}}=-40 \mu \mathrm{~A}$ | $0.9 \mathrm{~V}_{\text {DD }}$ | - | - | V | OSC2 |
| "H" Output Voltage 3 | $\mathrm{V}^{\text {OH3 }}$ | $\mathrm{l}_{0}=-15 \mathrm{~mA}$ | $\mathrm{V}_{\mathrm{DD}}-1.7$ | - | - | V | PA0, PB5 to PB7 |
| "H" Output Voltage 4 | $\mathrm{V}_{\text {OH4 }}$ | $\mathrm{l}_{0}=-2 \mathrm{~mA}$ | $V_{D D}-1.2$ | - | - | V | PB0 to PB4 |
| "H" Output Voltage 5 | $\mathrm{V}_{\text {OH5 }}$ | $\mathrm{l}_{\mathrm{o}}=-50 \mu \mathrm{~A}$ | $V_{D D}-2.0$ | - | - | V | $\overline{\mathrm{RO}}$ to $\overline{\mathrm{R} 4}$ |
| "L" Output Voltage 1 | VoL1 | $\mathrm{l}_{\mathrm{o}}=0.4 \mathrm{~mA}$ | - | - | 0.4 | V | DI/O, KREQ |
| "L" Output Voltage 2 | VoL2 | l O $=40 \mu \mathrm{~A}$ | - | - | $0.1 \mathrm{~V}_{\mathrm{DD}}$ | V | OSC2 |
| "L" Output Voltage 3 | $\mathrm{V}_{\text {OL3 }}$ | $\mathrm{I}_{\mathrm{O}}=1 \mathrm{~mA}$ | - | - | 0.4 | V | PA0, PB0 to PB7 |
| "L" Output Voltage 4 | Vol4 | $\mathrm{l}_{\mathrm{o}}=1.8 \mathrm{~mA}$ | - | - | 0.7 | V | $\overline{\mathrm{R} 0}$ to $\overline{\mathrm{R} 4}$ |
| Segment Output <br> Voltage 1(1/4 bias) | Voso | $\mathrm{l}_{0}=-10 \mu \mathrm{~A}$ | $\mathrm{V}_{\mathrm{s} 2}-0.6$ | - | - | V | SEG1 to SEG80 |
|  | Vos1 | $\mathrm{l}_{0}= \pm 10 \mu \mathrm{~A}$ | $2 / 4 \mathrm{~V}_{\mathrm{s} 2}-0.6$ | - | $2 / 4 \mathrm{~V}_{\mathrm{S} 2}+0.6$ | V |  |
|  | Vos2 | $\mathrm{l}_{0}= \pm 10 \mu \mathrm{~A}$ | $2 / 4 \mathrm{~V}_{\mathrm{s} 2}-0.6$ | - | $2 / 4 \mathrm{~V}_{\mathrm{s} 2}+0.6$ | V |  |
|  | Vos3 | $\mathrm{I}_{0}=+10 \mu \mathrm{~A}$ | - | - | $\mathrm{V}_{\mathrm{ss}}+0.6$ | V |  |


| $\left(\mathrm{V}_{\mathrm{DD}}=2.7\right.$ to $5.5 \mathrm{~V}, \mathrm{~V}_{\mathrm{S} 2}=6$ to $16 \mathrm{~V}, \mathrm{Ta}=-40$ to $+85^{\circ} \mathrm{C}$ ) |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Parameter | Symbol | Condition | Min. | Typ. | Max. | Unit | Applicable Pins |
| Common Output Voltage 1 <br> (1/4 bias) | Voco | $\mathrm{l}_{0}=-10 \mu \mathrm{~A}$ | $\mathrm{V}_{\mathrm{s} 2}-0.3$ | - | - | V | COM1 to COM18 |
|  | Voc1 | $\mathrm{l}_{\mathrm{O}}= \pm 10 \mu \mathrm{~A}$ | $3 / 4 \mathrm{~V}_{\mathrm{s} 2}-0.3$ | - | $3 / 4 \mathrm{~V}_{\mathrm{s} 2}+0.3$ | V |  |
|  | $\mathrm{V}_{\text {OC2 }}$ | $\mathrm{I}_{\mathrm{O}}= \pm 10 \mu \mathrm{~A}$ | $1 / 4 \mathrm{~V}_{\mathrm{S} 2}-0.3$ | - | $1 / 4 \mathrm{~V}_{\mathrm{S} 2}+0.3$ | V |  |
|  | Voc3 | $\mathrm{l}_{\mathrm{O}}=+10 \mu \mathrm{~A}$ | - | - | $\mathrm{V}_{\mathrm{SS}}+0.3$ | V |  |
| Segment Output Voltage 2 <br> (1/5 bias) | Voso | $\mathrm{l}_{\mathrm{O}}=-10 \mu \mathrm{~A}$ | $\mathrm{V}_{\mathrm{S} 2}-0.6$ | - | - | V | SEG1 to SEG80 |
|  | Vos1 | $\mathrm{l}_{0}= \pm 10 \mu \mathrm{~A}$ | $3 / 5 \mathrm{~V}_{\mathrm{S} 2}-0.6$ | - | $3 / 5 \mathrm{~V}_{\mathrm{S} 2}+0.6$ | V |  |
|  | Vos2 | $\mathrm{l}_{\mathrm{O}}= \pm 10 \mu \mathrm{~A}$ | $2 / 5 \mathrm{~V}_{\mathrm{s} 2}-0.6$ | - | $2 / 5 \mathrm{~V}_{\mathrm{S} 2}+0.6$ | V |  |
|  | Vos3 | $\mathrm{l}_{0}=+10 \mu \mathrm{~A}$ | - | - | VSS+0.6 | V |  |
| Common Output Voltage 2 <br> (1/5 bias) | $V_{\text {Oco }}$ | $\mathrm{I}_{\mathrm{O}}=-10 \mu \mathrm{~A}$ | $\mathrm{V}_{\mathrm{S} 2}-0.3$ | - | - | V | COM1 to COM18 |
|  | Voc1 | $\mathrm{I}_{0}= \pm 10 \mu \mathrm{~A}$ | $4 / 5 \mathrm{~V}_{\mathrm{S} 2}-0.3$ | - | $4 / 5 \mathrm{~V}_{\mathrm{s} 2}+0.3$ | V |  |
|  | $\mathrm{V}_{\mathrm{OC} 2}$ | $\mathrm{I}_{\mathrm{O}}= \pm 10 \mu \mathrm{~A}$ | $1 / 5 \mathrm{~V}_{\mathrm{S} 2}-0.3$ | - | $1 / 5 \mathrm{~V}_{\mathrm{S} 2}+0.3$ | V |  |
|  | Voc3 | $\mathrm{l}_{0}=+10 \mu \mathrm{~A}$ | - | - | $\mathrm{V}_{\mathrm{Ss}}+0.3$ | V |  |
| Voltage Multiplier Voltage 1 | $V_{\text {DB }}$ | External clock = 740 KHz $\mathrm{V}_{\mathrm{IN}}=3.55 \text { to } 8.0 \mathrm{~V}$ <br> 1/4 bias | $\begin{gathered} \mathrm{V}_{\mathrm{IN}} \times 1.83 \\ -0.5 \end{gathered}$ | $\begin{gathered} 15 \\ * 6 \end{gathered}$ | $\mathrm{V}_{\mathrm{IN}} \times 2$ | V | $\mathrm{V}_{\mathrm{s} 2}$ |
| Voltage Multiplier Voltage 2 | $V_{\text {TR }}$ | $\begin{gathered} \text { External clock }= \\ 740 \mathrm{KHz} \\ \mathrm{~V}_{\mathrm{IN}}=2.84 \text { to } 5.33 \mathrm{~V} \\ 1 / 4 \text { bias } \\ { }^{* 2} \end{gathered}$ | $\begin{gathered} \mathrm{V}_{\mathrm{IN}} \times 2.46 \\ -1.0 \end{gathered}$ | $\begin{gathered} 13 \\ * 7 \end{gathered}$ | $\mathrm{V}_{\mathrm{IN}} \times 3$ | V | $\mathrm{V}_{\mathrm{s} 2}$ |
| Supply Current 1 | $\mathrm{I}_{\mathrm{DD} 1}$ | $\begin{array}{r} \mathrm{R}=56 \mathrm{~K} \Omega \\ * 3 \end{array}$ | - | - | 0.95 | mA | $V_{D D}$ |
| Supply Current 2 | $\mathrm{I}_{\mathrm{DD} 2}$ | $\begin{aligned} & \text { External clock }= \\ & 740 \mathrm{KHz} \quad * 4 \end{aligned}$ | - | - | 0.7 | mA | $V_{\text {DD }}$ |
| Supply Current 3 | Ivin | $\begin{array}{r} \mathrm{R}=56 \mathrm{~K} \Omega \\ * 3 \end{array}$ | - | - | 2 | mA | $\mathrm{V}_{\text {IN }}$ |
| LCD Driving Bias Resistance | LBR | *5 | 6.3 | 9 | 13 | k $\Omega$ | $\begin{gathered} \mathrm{V}_{\mathrm{S} 2}-\mathrm{V}_{2}, \mathrm{~V}_{2}-\mathrm{V}_{3 B}, \\ \mathrm{~V}_{3 \mathrm{~A}}-\mathrm{V}_{\mathrm{SS}} \end{gathered}$ |

*1: Refer to Measuring Circuits 1
*2: Refer to Measuring Circuits 2
*3: Refer to Measuring Circuits 3
*4: Refer to Measuring Circuits 4
*6: $\quad \mathrm{V}_{\mathrm{IN}}=8 \mathrm{~V}, \mathrm{Ta}=25^{\circ} \mathrm{C}$
*7: $\quad \mathrm{V}_{\mathrm{IN}}=5.33 \mathrm{~V}, \mathrm{Ta}=25^{\circ} \mathrm{C}$


## Measuring Circuits

Measuring Circuit 1
Voltage multiplier voltage 1 When voltage doubler is used. $1 / 4$ bias

Measuring Circuit 2
Voltage multiplier voltage 2
When voltage tripler is used. $1 / 4$ bias

*1: PB0 - PB7 for ML9090A-01, and COM11 - COM18 for ML9090A-02

## Switching Characteristics

| $\left(\mathrm{V}_{\mathrm{DD}}=2.7\right.$ to $5.5 \mathrm{~V}, \mathrm{~V}_{\mathrm{S} 2}=6$ to $16 \mathrm{~V}, \mathrm{Ta}=-40$ to $+85^{\circ} \mathrm{C}$ |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Parameter | Symbol | Condition | Min | Max | Unit |
| $\overline{\mathrm{CP}}$ Clock Cycle Time | $\mathrm{t}_{\text {sYs }}$ | - | 1000 | - | ns |
| $\overline{\mathrm{CP}}$ "H" Pulse Width | twh | - | 400 | - | ns |
| $\overline{\mathrm{CP}}$ "L" Pulse Width | $\mathrm{t}_{\mathrm{WL}}$ | - | 400 | - | ns |
| $\overline{\mathrm{CS}}$ "H" Pulse Width | twCH | - | 200 | - | ns |
| $\overline{\mathrm{CP}}$ Clock Rise/fall Time | $\mathrm{tr}_{\mathrm{r}}, \mathrm{t}_{\mathrm{f}}$ | - | - | 100 | ns |
| $\overline{\mathrm{CS}}$ Setup Time | tcsu | - | 60 | - | ns |
| $\overline{\mathrm{CS}}$ Hold Time | $\mathrm{t}_{\text {chD }}$ | - | 290 | - | ns |
| DI/O Setup Time | tosu | - | 100 | - | ns |
| DI/O Hold Time | $\mathrm{t}_{\text {DHD }}$ | - | 15 | - | ns |
| DI/O Output Delay Time | tood | $\mathrm{CL}=50 \mathrm{pF}$ | - | 200 | ns |
| DI/O Output OFF Delay Time | $t_{\text {DOFF }}$ | $\mathrm{CL}=50 \mathrm{pF}$ | - | 200 | ns |
| $\overline{\text { RESET Pulse Width }}$ | twre | - | 2 | - | $\mu \mathrm{S}$ |
| External Clock Cycle Time | $\mathrm{t}_{\text {ses }}$ | - | 833 | - | ns |
| External Clock "H" Pulse Width | $\mathrm{t}_{\text {weh }}$ | - | 316 | - | ns |
| External Clock "L" Pulse Width | twel | - | 316 | - | ns |
| External Clock Rise/fall Time | $\mathrm{t}_{\text {re }}, \mathrm{t}_{\text {fE }}$ | - | - | 100 | ns |

## Key Scan Characteristics

| $\left(\mathrm{V}_{\mathrm{DD}}=2.7\right.$ to $5.5 \mathrm{~V}, \mathrm{~V}_{\mathrm{S} 2}=6$ to $16 \mathrm{~V}, \mathrm{Ta}=-40$ to $\left.+85^{\circ} \mathrm{C}\right)$ |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Parameter | Symbol | Register | Dividing ratio | Oscillation frequency |  |  | Unit |
|  |  | KT |  | 480 kHz | 740 kHz | 1200 kHz |  |
| Key Scan Cycle | $\mathrm{T}_{\text {scn }}$ | 0 | 1/3780 | 7.9 | 5.1 | 3.1 | ms |
|  |  | 1 | 1/7560 | 15.8 | 10.2 | 6.2 |  |
| Key Scan Invalid Time | $\mathrm{T}_{\text {nop }}$ | 0 | 1/4800 | 10.0 | 6.5 | 4.0 |  |
|  |  | 1 | 1/9600 | 20.0 | 13.0 | 8.0 |  |

Frame Frequency Characteristics

| Model | Parameter | Symbol | Display duty | Dividing ratio | Oscillation frequency |  |  | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  | 480 kHz | 740 kHz | 1200 kHz |  |
| ML9090A-01 | Frame Frequency | FRM | 1/8 | 1/6144 | 78.1 | 120.4 | 195.3 | Hz |
|  |  |  | 1/9 | 1/6912 | 69.4 | 107 | 173.7 |  |
|  |  |  | 1/10 | 1/7680 | 62.5 | 96.3 | 156.3 |  |
| ML9090A-02 |  |  | 1/16 | 1/6144 | 78.1 | 120.4 | 195.3 |  |
|  |  |  | 1/17 | 1/6528 | 73.5 | 113.3 | 183.9 |  |
|  |  |  | 1/18 | 1/6912 | 69.4 | 107 | 173.7 |  |

## Clock synchronous serial interface timing diagrams

Clock synchronous serial interface input timing


Clock synchronous serial interface input/output timing


Reset timing


External clock

OSC1


## Key scan timing



Key switch ON
Key switch OFF
Key switch ON
Scanning starts
Scanning stops
Scanning starts

## Frame frequency



## Instruction Code List



## Clock Synchronous Serial Transfer Example (WRITE)



Clock Synchronous Serial Continuous Data Transfer Example (WRITE)

*1: Write data in 8 bits. If the $\overline{\mathrm{CS}}$ signal falls when data input operation in 8 bits is not complete, the last 8-bit data write is invalid.
(The previously written data is valid)

## Clock Synchronous Serial Continuous Data Transfer Example (READ)


*2: A reading state appears only when the R/W bit is "1". The read data is valid only when the register is set to key scan read mode and display data read mode. Otherwise, the read data is invalid.

## Output pin, I/O Pin and Register States When Reset is Input

Pin and register states while the $\overline{\text { RESET input is pulled to a "L" level are listed below. }}$

| Output pin, I/O pin | State |
| :---: | :---: |
| DI/O | Input state |
| KREQ | "L" ( $\mathrm{V}_{\text {ss }}$ ) |
| OSC2 | Oscillating state |
| $\overline{\mathrm{R0}}$ to $\overline{\mathrm{R4}}$ | "L" (Vss) |
| PBA | High impedance |
| PB0 to PB7 (for ML9090A-01) | High impedance |
| SEG1 to SEG80 | "L" (Vss) |
| COM1 to COM10 (for ML9090A-01) | "L" ( $\mathrm{V}_{\mathrm{ss}}$ ) |
| COM1 to COM18 (for ML9090A-02) | "L" (Vss) |


| Register | State |
| :--- | :--- |
| Key scan register | Reset to "0" |
| Display data register | Display data is retained |
| X address register | Reset to "0" |
| Y address register | Reset to "0" |
| Port A register | Reset to "0" |
| Port B register | Reset to "0" |
| Control register 1 | No change from value prior to reset input |
| Control register 2 | Display OFF |

## Power-On Reset

The capacitance of an external capacitor that is connected to the $\overline{\text { RESET }}$ pin must be $\mathrm{C}_{\mathrm{RST}}[\mu \mathrm{F}] \geq 12.5 \times \mathrm{T}_{\mathrm{R}}[\mathrm{s}]$, where $T_{R}$ is rise time until power supply voltage to be supplied to the ML9090A-01/02 reaches $0.8 \mathrm{~V}_{\mathrm{DD}}(\mathrm{V})$ and $\mathrm{C}_{\mathrm{RST}}$ is the capacitance of an external capacitor connected to the $\overline{\text { RESET }}$ pin.
(If $\mathrm{T}_{\mathrm{R}}=10[\mathrm{~ms}], \mathrm{C}_{\mathrm{RST}} \geq 0.125[\mu \mathrm{~F}]$ )
The pulse width when an external reset signal is input should be more than $T_{R}$.
Set an instruction $10 \mu \mathrm{~s}$ after the reset signal is released.
Thereafter, this IC is accessible.


## Serial Interface Operation

1. Start byte

A register that transfers instruction codes (including display data or key scan data) is selected by a content of the start byte (see below).

| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $" 1 "$ | $" 1 "$ | RS | R/W |  | Register number |  |  |

(1) D7, D6 (fixed at "1")

When selecting the start byte register, always write a " 1 " to bits D7 and D6.
(2) D4 (R/W) (Read mode, Write mode select bit)

1: Read mode is selected
0 : Write mode is selected
(3) D5, D3 to D0 (Register number)

The correspondence between each content of the start byte and each register or the display data RAM is listed in the table below.

| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 | Register name |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :--- |
| 1 | 1 | 0 | 1 | 0 | 0 | 0 | 0 | Key scan register |
| 1 | 1 | 1 | $1 / 0$ | 0 | 0 | 0 | 1 | Display data RAM |
| 1 | 1 | 0 | 0 | 0 | 0 | 1 | 0 | X address register |
| 1 | 1 | 0 | 0 | 0 | 0 | 1 | 1 | Y address register |
| 1 | 1 | 0 | 0 | 0 | 1 | 0 | 0 | Port A register |
| 1 | 1 | 0 | 0 | 0 | 1 | 0 | 1 | Port B register |
| 1 | 1 | 0 | 0 | 1 | 0 | 0 | 0 | Control register1 |
| 1 | 1 | 0 | 0 | 1 | 0 | 0 | 1 | Control register 2 |

## Register Descriptions

- Key scan register (KR)

| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| ST2 | ST1 | ST0 | S4 | S3 | S2 | S1 | S0 |

(1) D7 to D5 (ST2 to ST0) (Scan read counter)

When reading 25-bit key scan data, these bits indicate the number of times scan data has been read. Every time key scan data is read, these bits (ST2 to ST0) are automatically incremented over the range of " 000 " to " 100 ". After counting to " 100 ", this key scan data read counter is reset to " 000 ".
If the $\overline{R E S E T}$ pin is pulled to a "L" level, these bits are reset to " 0 ".
(2) D4 to D0 (S4 to S0) (Key scan read data bits)

These bits are read as 25 -bit serial data that expresses the key switch status ( $1=\mathrm{ON}, 0=\mathrm{OFF}$ ). Data is divided into 5 groups and read. (For the read order, refer to the description below.) The read count is indicated by bits ST2 to ST0. S4 to S0 key scan data corresponds to each SWN0 of the key matrix shown in figure 1. The relation between the key scan data, key matrix signal and each SWN0 of the key matrix is shown below.
If the $\overline{\text { RESET }}$ pin is pulled to a " $L$ " level, these bits are reset to " 0 ".

| ST2 | ST1 | ST0 | S4 | S3 | S2 | S1 | S0 | C |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 0 | 0 | 0 | SW04 | SW03 | SW02 | SW01 | SW00 | $\overline{R 0}$ |
| 0 | 0 | 1 | SW14 | SW13 | SW12 | SW11 | SW10 | $\bar{R} 1$ |
| 0 | 1 | 0 | SW24 | SW23 | SW22 | SW21 | SW20 | $\overline{R 2}$ |
| 0 | 1 | 1 | SW34 | SW33 | SW32 | SW31 | SW30 | $\overline{R 3}$ |
| 1 | 0 | 0 | SW44 | SW43 | SW42 | SW41 | SW40 | $\bar{R} 4$ |

(Note) SW00 to SW44 swithes are shown in Figure1.


Figure 1
(Note) To recognize simultaneous depression of three or more key switches, add a diode in series to each key.


## Key Scan

The key scanning starts when a key switch is pressed on and ends after all key switches are detected to be off. The KREQ signal changes from the low level "L" to the high level "H" two cycles after key scanning started.
This signal can be used as a flag. To use it as a flag, start key-scan reading when the KREQ signal changes from "L" to "H".
In some cases, scanned data may be unstable if key scan reading starts when the level of the KREQ signal changes from "H" to "L". To avoid this, repeat the key-scan reading three times.
All key switch inputs are inhibited for about 1.26 cycle after all key switches are detected to be off while the KREQ signal is at the " H " level.
The KREQ signal is reset when all key switches are detected to be off or when a low-level signal is applied to the RESET $p$ in.


Note 1: When three or more key switches are pressed at the same time, the ML9090A-01/02 may recognize that an unpressed key switch is pressed. Therefore, to recognize simultaneous depression of three or more key switches, add a diode in series to each key. (See Figure 1.) To ignore simultaneous depression of three or more key switches, a program may be required to ignore all key data which contain three or more consecutive " 1 " values.

- Display data RAM (DRAM)

| D7 | D6 | D5 | D4 | D3 | D2 | D1 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 8-bit DATA |  |  |  |  |  |  |  |
| D0-bit DATA |  |  |  |  |  |  |  |

The display data register writes and reads display data to and from the liquid crystal display RAM. The contents of this register are written to or read from the address set by the X address register and Y address register. The bit length of display data can be selected by the WLS bit of control register 1. If 6-bit data has been selected, writing to D7 and D6 is invalid, and if read, their values will always be " 0 ". D7 is the MSB (D5 in the case of 6-bit data) and D0 is the LSB.
The X address and Y address should be set immediately before writing or reading display data. However, only one-time settings of X address and Y address are required immediately before successive writings or readings. Either X address or Y address may be set first.
Even if the $\overline{R E S E T}$ pin is pulled to a "L" level, the contents of this register will not change.

- X address register (XAD)

| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| - |  |  |  | XAD |  |  |  |

The X address register sets the X address for the liquid crystal display RAM.
The address setting range is 0 to $9(00 \mathrm{H}$ to 09 H$)$ when 8 -bit data is selected by the WLS bit. This register starts counting up from the set value each time RAM is read or written.
When the register count returns to 0 from the maximum value 9 , the Y address is automatically incremented.
Thereafter, the Y address is counted in a loop fashion from 0 to 9 .
The address setting range is 0 to 13 when 6-bit data is selected.
This register starts counting up from the set value. When the register count returns to 0 from 13 , theY address is automatically incremented.
Thereafter, the Y address loops from 0 to 13.
Proper operation is not guaranteed if values outside this range are set.
Writing to bits D7 through D4 is invalid. If the $\overline{\text { RESET }}$ pin is pulled to a "L" level, these bits are reset to " 0 ".

- Y address register (YAD)

| D7 | D6 | D5 | D4 | D3 | D2 | D1 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| - |  |  | D0 |  |  |  |  |
| YAD (ML9090A-02) |  |  |  |  |  |  |  |

The YAD register sets a Y address of RAM for the liquid crystal display.
The Y address setting range varies according to the setting of the DTY bits (bits D1 and D0) of the control register 1 (to be described later).
This register starts counting up from the set value each time RAM is read or weitten. When the register count returns to 0 from the maximum value ( 7 to 17), the $X$ address is also incremented automatically.
The Y address is counted in a loop fashion as shown below.

