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Product Data Sheet

MOC3020 THRU MOC3023 SERIES

Spec No.: DS-70-99-0019 Effective Date: 06/23/2016

Revision: H



BNS-OD-FC001/A4

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Photocoupler MOC302X series

1. DESCRIPTION

1.1 Features

- Isolation voltage between input and output V_{iso} : 5,000V_{rms}
- 6pin DIP photocoupler, triac driver output
- High repetitive peak off-state voltage V_{DRM} : Min. 400V
- High critical rate of rise of off-state voltage(dV/dt : MIN. 1000V / μs)
- Dual-in-line package : MOC3020, MOC3021, MOC3022, MOC3023
- Wide lead spacing package : MOC3020M, MOC3021M, MOC3022M, MOC3023M
- Surface mounting package : MOC3020S, MOC3021S, MOC3022S, MOC3023S
- Tape and reel packaging : MOC3020S-TA, MOC3021S-TA, MOC3022S-TA, MOC3023S-TA
 - MOC3020S-TA1, MOC3021S-TA1, MOC3022S-TA1, MOC3023S-TA1
- Safety approval

UL 1577, Cert. No.E113898 CSA CA5A, Cert. No. 1020087 (CA 91533-1) FIMKO EN/IEC 60950-1, EN/IEC 60065; Cert. No.NCS/FI 24426 M3 VDE DIN EN60747-5-2, Cert. No. 40015248 CQC GB4943.1-2011/ GB8898-2011

- RoHS Compliance
- All materials be used in device are followed EU RoHS directive (No.2002/95/EC).
- MSL class1

1.2 Applications

- AC Motor Drives
- AC Motor Starters
- E.M. Contactors
- Lighting Controls
- Solenoid/Valve Controls
- Solid State Relays
- Static Power Switches
- Temperature Controls

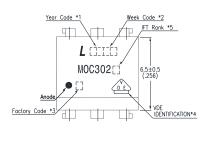


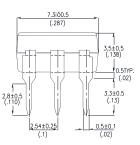


Photocoupler MOC302X series

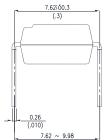
2. PACKAGE DIMENSIONS

2.1 MOC302X

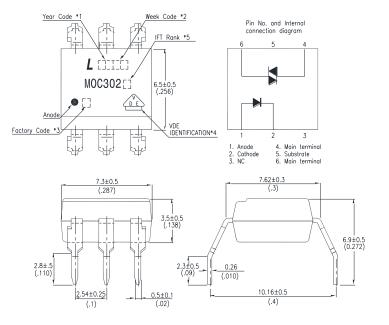




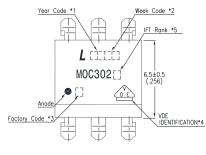
Pin No. and Internal connection diagram 5 4 1 Anode 2 3 1. Anode 2. Cathode 3. NC 2. Substrate 6. Main terminal 2. Substrate 6. Main terminal

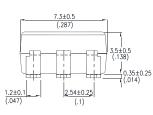


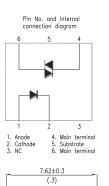
2.2 MOC302XM



2.3 MOC302XS







1.0±0.25 (.039)

10.16±0.3 (.4)

Notes :

- 1. Year date code.
- 2. 2-digit work week.
- Factory identification mark shall be marked (W: China-CZ, Y: Thailand)
- 4. VDE option
- 5. I_{FT} rank

0.26

* Dimensions are in Millimeters and (Inches).

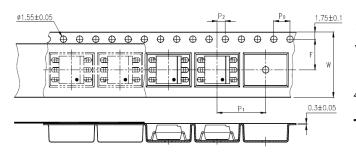
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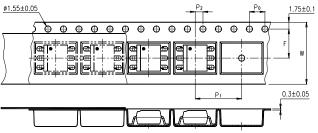
Photocoupler MOC302X series

3. TAPING DIMENSIONS

3.1 MOC302XS-TA



3.2 MOC302XS-TA1



| Description | Symbol | Dimension in mm (inch) |
|---|----------------|------------------------|
| Tape wide | W | 16±0.3 (0.63) |
| Pitch of sprocket holes | P ₀ | 4±0.1 (0.15) |
| Distance of compartment | F | 7.5±0.1 (0.295) |
| | P ₂ | 2±0.1 (0.079) |
| Distance of compartment to compartment | P ₁ | 12±0.1 (0.472) |

3.3 Quantities Per Reel

| Package Type | MOC302XS series | | |
|------------------|-----------------|--|--|
| Quantities (pcs) | 1000 | | |

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Photocoupler MOC302X series

4. RATING AND CHARACTERISTICS

4.1 Absolute Maximum Ratings at Ta=25°C

| | Parameter | Symbol | Rating | Unit | |
|--------|-----------------------------------|------------------|------------|------------------|--|
| | Forward Current | | 50 | mA | |
| Innut | Reverse Voltage | V _R | 6 | V | |
| Input | Junction Temperature | TJ | 125 | °C | |
| | Power Dissipation | Р | 100 | mW | |
| | Off-State Output Terminal Voltage | V _{DRM} | 400 | V | |
| | Peak Repetitive Surge Current | I | 1 | А | |
| Output | (PW=1ms, 120pps) | I _{TSM} | I | A | |
| | Junction Temperature | TJ | 125 | °C | |
| | Collector Power Dissipation | Pc | 300 | mW | |
| | Total Power Dissipation | P _{tot} | 330 | mW | |
| 1. | Isolation Voltage | V _{iso} | 5000 | V _{rms} | |
| | Operating Temperature | T _{opr} | -40 ~ +100 | °C | |
| | Storage Temperature | T _{stg} | -55 ~ +150 | °C | |
| 2. | Soldering Temperature | T _{sol} | 260 | °C | |

1. AC For 1 Minute, R.H. = 40 ~ 60%

Isolation voltage shall be measured using the following method.

- (1) Short between anode and cathode on the primary side and between collector and emitter on the secondary side.
- (2) The isolation voltage tester with zero-cross circuit shall be used.
- (3) The waveform of applied voltage shall be a sine wave.
- 2. For 10 Seconds

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Photocoupler MOC302X series

4.2 ELECTRICAL OPTICAL CHARACTERISTICS at Ta=25°C

| Parameter | | Symbol | Min. | Тур. | Max. | Unit | Test Condition | |
|--------------------------------------|--|----------------|------------------|---------|------|------|----------------|------------------------------|
| Forward Voltage | | | V _F | — | 1.15 | 1.5 | V | I _F =20mA |
| Input | Reverse Current | | I _R | _ | 0.05 | 10 | μA | V _R =6V |
| | Peak Blocking Current, Either 1 Direction | | I _{DRM} | _ | 10 | 100 | nA | $V_{\text{DRM}} = 400 V$ |
| Output Peak On-State Vo Direction | | ltage, Either | V _{TM} | | 1.7 | 3.0 | V | I _{TM} =100 mA Peak |
| | Critical rate of Rise of 2 Off-State Voltage | | dv/dt | 1000 | _ | _ | V/µs | Vin=240Vrms |
| | Led Trigger Current, Current 3 | MOC3020 | _ | — | — | 30 | mA | Main Terminal |
| | | MOC3021 | | — | — | 15 | | |
| Couple | 3 | Required to | MOC3022 | IOC3022 | | — | | 10 |
| | | Latch Output, | MOC3023 | 1 | — | — | 5 | |
| Holding Current, Either Direction | | Ι _Η | | 200 | — | μA | | |

*1. Test voltage must be applied within dv/dt rating.

*2. This is static dv/dt. Commutating dv/dt is a function of the load-driving thyristor(s) only.

*3. All devices are guaranteed to trigger at an I_F value less than or equal to max I_{FT} . Therefore, recommended operating I_F lies between max I_{FT} , 30 mA for MOC3020, 15 mA for MOC3021, 10 mA for MOC3022, 5 mA for MOC3023, and absolute max I_F (50mA)



Photocoupler MOC302X series

5. CHARACTERISTICS CURVES (TYPICAL PERFORMANCE)

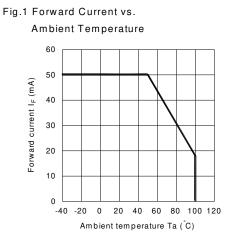
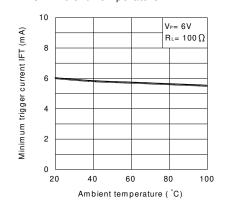


Fig.3 Minimum Trigger Current vs. Ambient Temperature





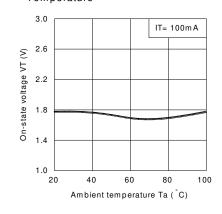


Fig.2 On-state Current vs. Ambient Temperature

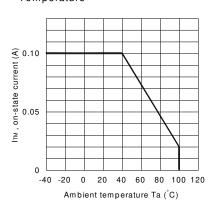


Fig.4 Forward Current vs. Forward Voltage

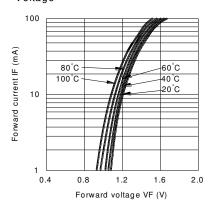
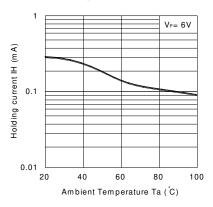


Fig.6 Holding Current vs.

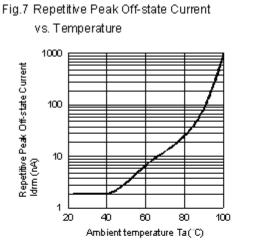
Ambient Temperature

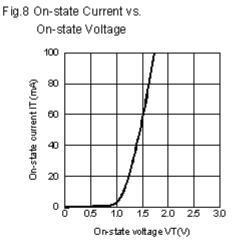


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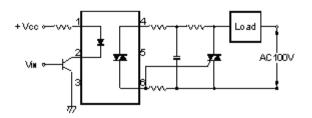


Photocoupler MOC302X series





Basic Operation Circuit Medium/High Power Triac Drive Circuit







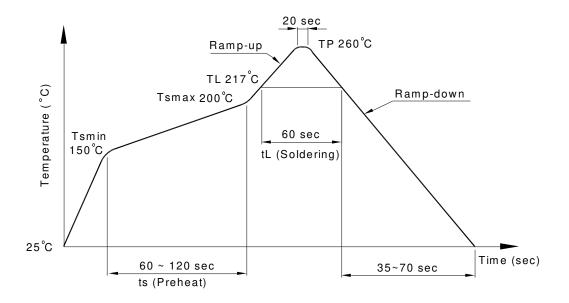
Photocoupler MOC302X series

6. TEMPERATURE PROFILE OF SOLDERING

6.1 IR Reflow soldering (JEDEC-STD-020C compliant)

One time soldering reflow is recommended within the condition of temperature and time profile shown below. Do not solder more than three times.

| Profile item | Conditions | | |
|--|----------------|--|--|
| Preheat | | | |
| - Temperature Min (T _{Smin}) | 150°C | | |
| - Temperature Max (T _{Smax}) | 200°C | | |
| - Time (min to max) (ts) | 90±30 sec | | |
| Soldering zone | | | |
| - Temperature (T_L) | 217°C | | |
| - Time (t _L) | 60 sec | | |
| Peak Temperature (T _P) | 260°C | | |
| Ramp-up rate | 3°C / sec max. | | |
| Ramp-down rate | 3~6°C / sec | | |



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Photocoupler MOC302X series

6.2 Wave soldering (JEDEC22A111 compliant)

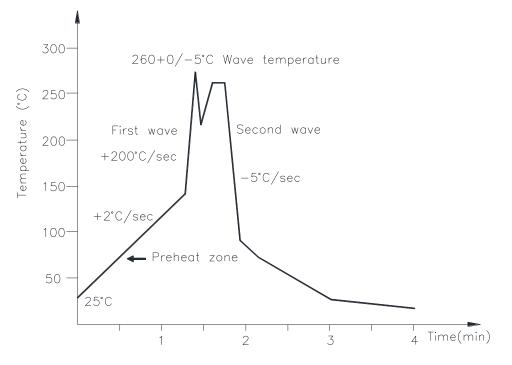
One time soldering is recommended within the condition of temperature.

Temperature: 260+0/-5°C

Time: 10 sec.

Preheat temperature:25 to 140°C

Preheat time: 30 to 80 sec.



6.3 Hand soldering by soldering iron

Allow single lead soldering in every single process. One time soldering is recommended.

Temperature: 380+0/-5°C

Time: 3 sec max.



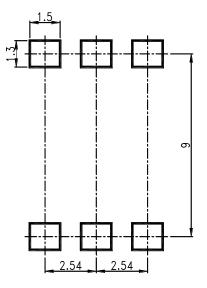




Photocoupler MOC302X series

7. RRECOMMENDED FOOT PRINT PATTERNS (MOUNT PAD)

Unit: mm







Photocoupler MOC302X series

8. NAMING RULE

MOC302(X)(1)-(2)

DEVICE PART NUMBER (MOC302X)

Please refer to Electrical Optical Characteristics Table on Page P5

FORM TYPE (S, M or none)
TAPING TYPE (TA, TA1)

Example : MOC3021S-TA1

MOC302(X)(1)(2)-V

DEVICE PART NUMBER (MOC302X) Please refer to Electrical Optical

Characteristics Table on Page P5

(1) FORM TYPE (S, M or none)

(2) TAPING TYPE (TA, TA1)

(3) VDE option

Example : MOC3021STA1-V

9. NOTES

- LiteOn is continually improving the quality, reliability, function or design and LiteOn reserves the right to make changes without further notices.
- The products shown in this publication are designed for the general use in electronic applications such as office automation equipment, communications devices, audio/visual equipment, electrical application and instrumentation.
- For equipment/devices where high reliability or safety is required, such as space applications, nuclear power control equipment, medical equipment, etc, please contact our sales representatives.
- When requiring a device for any "specific" application, please contact our sales in advice.
- If there are any questions about the contents of this publication, please contact us at your convenience.
- The contents described herein are subject to change without prior notice.
- Immerge unit's body in solder paste is not recommended.

