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Miniature Interface Coaxial Switch, DC to 10 GHz

MS-162B Series



■Overview

Designed to be used as the interface antenna connection for portable terminal devices as well as circuit testing on microwave boards (DC to 10GHz) the coaxial switch offers high performace, low loss, extremely high durability and reliability. in a small and lightweight package.

Normally closed, the circuit is re-directed to the plug side by the mating of the plug with the receptacle.

Features

1. Wide frequency range

Applicable frequencies range from DC to 10 GHz.

2. Low insertion loss

0.15 dB MAX (DC to 2 GHz)

0.2 dB MAX (2 GHz to 3 GHz)

0.4 dB MAX (3 GHz to 6 GHz)

0.7 dB MAX (6 GHz to 10 GHz)

(NORMALLY CLOSED)

3. Space-saving design

3.5 mm x 3.1 mm occupied board space.

4. Low profile

2.5 mm max. protrusion above the board.

5. Lightweight

0.043 g. total weight

6. Durability

12, 000 mating/unmating cycles, with corresponding

7. Board placement with automatic equipment. Packaged on tape-and-reel.

8. Self alignment

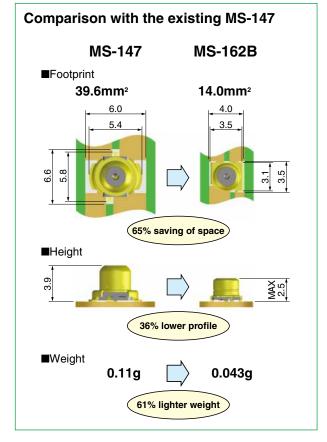
When mating, plug and receptacle will self align in horizontal axis within 0.5mm.

9. Beryllium, Halogen-free*

All materials and substances used to produce this product comply with Halogen and Beryllium-free standards.

*As defined by IEC61249-2-21

Br-900 ppm maximum, Cl-900 ppm maximum, Cl+Br combined-1,500 ppm maximum.





SMA conversion adapter

MS-162-C(LP)-1 MS-162-HRMJ-1 MS-162-HRMJ-H1

■Product Specifications

	NORMALLY CLOSED (N.C)	NORMALLY OPEN (N.O) *Plug: MS-162-HRMJ-1	
Operating temperature range	-40°C to	o +85℃	
Rated power	4	W	
Frequency range	DC to	10GHz	
V.S.W.R.	1.2 max. (DC to 3GHz) 1.5 max. (3GHz to 6GHz) 1.7 max. (6GHz to 10GHz)	1.2 max. (DC to 3GHz) 1.6 max. (3GHz to 6GHz) 1.7 max. (6GHz to 10GHz)	
Insertion loss	0.15 dBmax. (DC to 2GHz) 0.2 dBmax. (2GHz to 3GHz) 0.4 dBmax. (3GHz to 6GHz) 0.7 dBmax. (6GHz to 10GHz)	0.2 dBmax. (DC to 2GHz) 0.3 dBmax. (2GHz to 3GHz) 0.5 dBmax. (3GHz to 6GHz) 0.7 dBmax. (6GHz to 10GHz)	
Isolation		25 dBmin. (DC to 1GHz) 20 dBmin. (1GHz to 3GHz) 14 dBmin. (3GHz to 6GHz) 12 dBmin. (6GHz to 10GHz)	

Item	Specification	Conditions
1. Contact resistance	100 mΩ max.	100 mA
2. Insulation resistance	1000 MΩ min.	100 V DC
3. Withstanding voltage	No flashover or insulation breakdown	100 V AC / 1 minute
		Frequency 10 to 55 Hz
4. Vibration	No electrical discontinuity of 1 μ s or more	Single amplitude 0.75mm or 98 m/s², 1 octave/min,
		10 cycles for each 3 directions.
5. Shock	No electrical discontinuity of 1 μ s or more	490 m/s² at 3 times for 3 directions.
6. Thermal shock	Contact resistance: 100 mΩ max.	Temperature: $-55^{\circ}C \rightarrow +15^{\circ}C$ to $+35^{\circ}C \rightarrow +85^{\circ}C \rightarrow +15^{\circ}C$ to $+35^{\circ}C$
	Insulation resistance: 10 MΩ min.	Time: 30 \rightarrow 2~3 \rightarrow 30 \rightarrow 2~3 (Minutes) Under 100 cycles
7. High temperature	Contact resistance: 100 mΩ max.	96 hours at 85℃
exposure	Insulation resistance: 10 MΩ min.	96 Hours at 65 C
8. Low temperature	Contact resistance: 100 mΩ max.	OC hours at 55%
exposure	Insulation resistance: 10 MΩ min.	96 hours at -55℃
O. Humaidite	Contact resistance: 100 mΩ max.	00 hours at of 40% DLL of 000/ to 050/
9. Humidity	Insulation resistance: 10 MΩ min.	96 hours at of 40°C, RH of 90% to 95%
10. Durability		
(mating/un-mating, with	Contact resistance: 100 mΩ max.	12, 000 cycles
corresponding plug)		

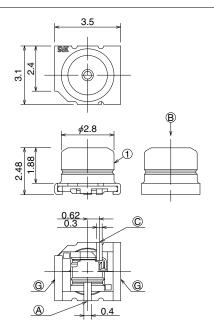
■Materials

Part	Material	Finish	Remarks
Shell	Brass	Gold plated	
Insulators	LCP		UL94V-0
Common terminal	Copper alloy	Partially gold plated	
Antenna terminal	Phosphor bronze	Partially gold plated	

■Receptacle

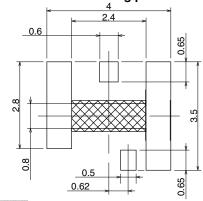


Part No.	HRS No.	Packaging
MS-162B	358-0343-9	3,000 pcs/reel



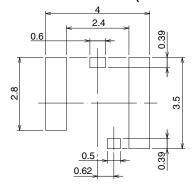
▶ PCB mounting pattern and metal mask dimensions

PCB mounting pattern



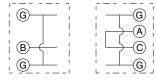
area show the conductive pattern prohibited area.

Metal mask dimensions (t=0.12mm)



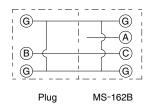
◆Circuit diagram

NORMALLY CLOSED (N.C)

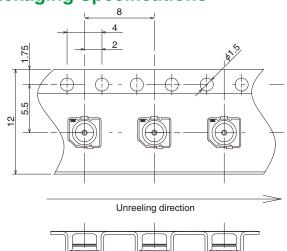


Plug MS-162B

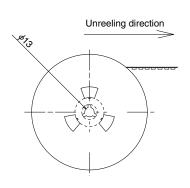
NORMALLY OPEN (N.O)



● Packaging Specifications



Reel dimensions



■Plug



≈ 13.7	
10.2	1
224 23.6	L F
φ4 φ4	

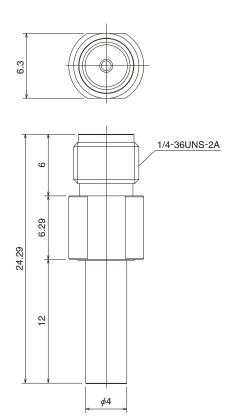
Part No.	HRS No.
MS-162-C(LP)-1	358-0222-4

Applicable cable: 1.5D-HQEW, 1.5D-QEW (Fujikura Ltd.)
Cable termination tool : Outer conductor HT303/PO-P-2-T(substitute for PO-P-2-T), Cover setting tool UM-T-1

■SMA conversion adapter



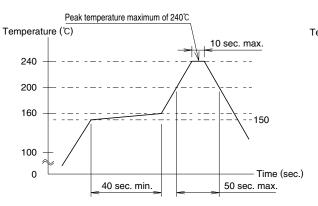




◆ Recommended Temperature profile

●Typical Solder Paste

●Typical Lead-free Solder Paste

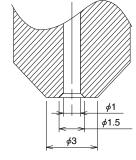


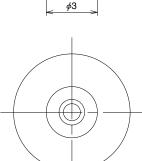
Peak to	emperature maximum	of 260℃	
emperature (℃)		5 s	sec. max.
260 —			
220 —		/	\
200 —		/	
180 —			
100			
0 -			Time (sec.)
Ŭ	120 sec. max.	< >	50 sec. to 80 sec.

0	Maximum temperature	: 240℃
2	Peak temperature	: 200℃ to 240℃
3	Peak temperature time	: 10 sec. max.
4	200℃ min.	: 50 sec. max.
6	150℃ to 160℃	: 40 sec. min.

0	Maximum temperature	: 260℃
2	Peak temperature	: 240℃ to 260℃
3	Peak temperature time	: 5 sec. max.
4	220℃ min.	: 50 sec. to 80 sec.
6	180℃ to 200℃	: 120 sec. max

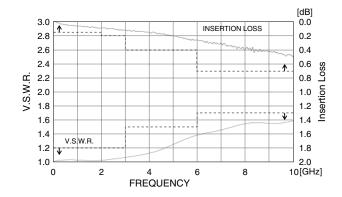
● Recommended Nozzle Dimensions



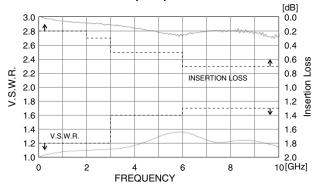


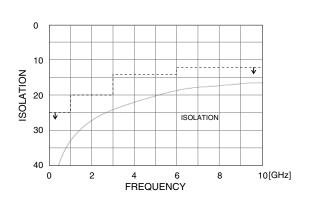
● High Frequency Characteristics (Typical)

●NORMALLY CLOSED(N.C)



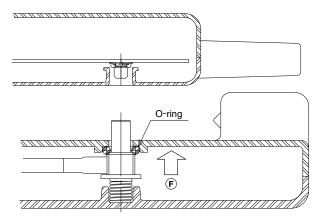
●NORMALLY OPEN(N.O)





● Example of Application

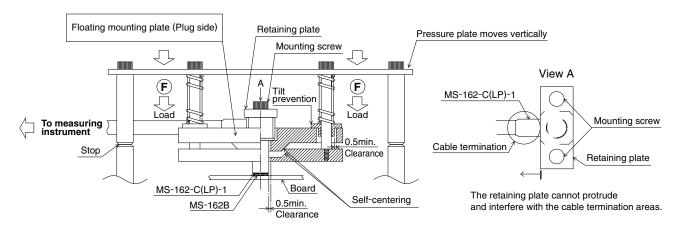
Instralled in portable devices



Note 1: When mounting the MS-162-C(LP)-1 make sure that the recommended self alighment distances and angle can be maintained.

Note 2: When fully mated the spring rfoce (F) must be 10N to 15N.

Installed in test fixture

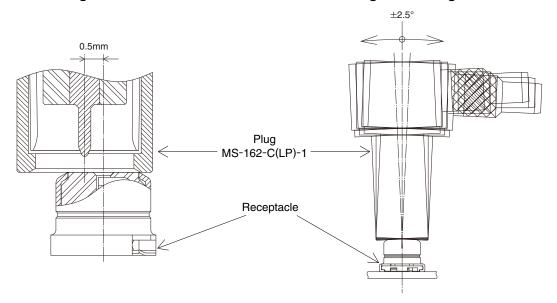


Note 1: When mounting the MS-162-C(LP)-1 make sure that the recommended self alighment distances and angle can be maintained.

Note 2: When fully mated the spring rfoce (F) must be 10N to 15N.

Axial misalignment distance

Allowable angular misalignment for mating

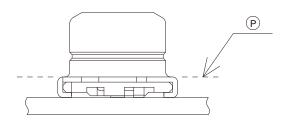


This value is the allowable amount of angle deviation at which the plug can be inserted until it is guided by the receptacle and the tapered portion of the plug.

In the mating process, the plug must be pressed perpendicularly with springs through a floating mechanism.

▶ Precautions

- 1. This product does not support washing process.
- 2. When designing your device, considerations should be made to protect this part from the mechanical stress when the device is dropped.
- 3. Do not hand-solder the receptacles. This process may lead to solder and flux wicking into the contact areas.
- 4. When using a heat gun, hot plate, or similar methods, limit the temperature to 260°C applied for 10 seconds max. Exceeding these conditions might melt the resin and deform the connector.
- 5. When mounting to the PCB, please use the recommended mounting pattern and metal mask dimensions. Not doing so may cause solder and flux wicking that will cause failures in the connector.
- 6. Please refrain from using the product in environments specifically affected by dust, high humidity, gases, very high temperatures and very low temperatures.
- 7. When used as an RF interface of a portable terminal, consider using a rubber cap or other means of protection against intrusion of dust, dirt or other harmfull elements.
- 8. When using, assure that the plug is fully inserted to the surface (P), as shown below.



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