# imall

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FIBER SENSORS

PHOTOELECTRIC SENSORS

LASER SENSORS

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# Small / Slim Object Detection Area Sensor

Related Information

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<image><image>

## Cross-beam scanning system to detect slim objects

#### Letters or business cards detectable!

Slim objects can be detected by the cross-beam scanning system.



100

#### Emitting and receiving element pitch: 10 mm 0.394 in

A minimum sensing object size of  $\emptyset$ 13.5 mm  $\emptyset$  0.531 in can be detected by an emitting and receiving element pitch of 10 mm 0.394 in.





#### Just 10 mm 0.394 in thick

It is extremely slim, being just 10 mm 0.394 in thick. Further, it can be mounted in a narrow space as you can select from two cable orientation directions.



It is possible to select from two cable orientation directions.

#### **Globally usable**

It conforms to the EMC Directive and the UL Recognition. Moreover, PNP output type, which is much in demand in Europe, is also available.

Wide area

Wafer Detection Though being extremely Liquid Leak Detection slim, it has a wide sensing Liquid Level Detection area of 1 m 3.281 ft length and 100 mm 3.937 in width. Water Detection It is most suitable for Color Mark object detection on a Detection Hot Melt Glue wide assembly line, or for Detection detecting the dropping Ultrasonic of, or incursion by, small Small / t Detection objects whose travel path is Obstacle uncertain. Detection

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Liquid Level Detection Water Detection Color Mark

Detection Hot Melt Glue Detection

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mall / lim Obj

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Wafer Detection





A clearly visible large indicator, having a 55 mm 2.165 in width, is incorporated on both the emitter and the receiver. Further, if the sensing output is directly connected to the large indicator input, the indicator can be conveniently used as a large operation indicator. Moreover, its operation is selectable between lighting or blinking.



#### Cross-beam Scanning System

In a conventional area sensor, slim objects cannot be detected since the emitting and the receiving elements are scanned synchronously as a set. In contrast, in **NA1-11**, only the elements ① to ① of the emitter are scanned to obtain emission. The elements of the receiver are not scanned, so that when element ① of the emitter emits light, all the elements of the receiver receive light. Hence, even if there is one element on the receiver which does not receive light, it results in light interrupted operation. With this technique, detection of slim objects is possible.

#### Conventional area sensor





#### NA1-11

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#### **ORDER GUIDE**



Notes: 1) The sensing range is the possible setting distance between the emitter and the receiver.



2) The model No. with suffix "P" shown on the label affixed to the product is the emitter, "D" shown on the label is the receiver.

#### **OPTIONS**

DEVICES				_
LASER MARKERS	Designation	Model No.	Description	• MS
PLC HUMAN MACHINE INTERFACES ENERGY CONSUMPTION VISUALZATION COMPONENTS	Sensor mounting bracket	MS-NA1-1	Four bracket set Four M4 (length 15 mm 0.591 in) screws with washers,	
		MS-NA2-1	eight nuts, four hooks, four spacers and eight M4 (length 18 mm 0.709 in) screws with washers are attached. (Spacers are not attached with <b>MS-NA1-1</b> .)	

#### or mounting bracket

-NA1-1



and hooks are attached.

• MS-NA2-1





#### **SPECIFICATIONS**

$\swarrow$		Туре	NPN output	PNP	output	LASER SENSORS	
Item		Model No.	NA1-11	NA1·	11-PN	PHOTO- ELECTRIC	
Sensing height			100 mm 3.937 in			SENSORS MICRO	
Sensing range (Note 2)		Note 2)	0.17 to 1 m 0.558 to 3.281 ft			ELECTRIC SENSORS	
Element pitch			10 mm 0.394 in				
Number of emitting / receiving elements		ing / receiving	11 Nos. each on the emitter and the receiver, respectively				
Sensing object			ø13.5 mm ø0.531 in or more opaque object (Note 3)				
Supply voltage			12 to 24 V DC ±10 % Ripple P-P 10 % or less				
Current consumption		ption	Emitter: 80 mA or less, Receiver: 100 mA or less			INDUCTIVE PROXIMITY SENSORS	
Output			<ul> <li>NPN open-collector transistor</li> <li>Maximum sink current: 100 mA</li> <li>Applied voltage: 30 V DC or less (between output and 0 V)</li> <li>Residual voltage: 1 V or less (at 100 mA sink current)</li> <li>0.4 V or less (at 16 mA sink current)</li> </ul>	PNP open-collector transistor • Maximum source current: • Applied voltage: 30 V DC • Residual voltage: 1 V or I 0.4 V o	100 mA or less (between output and +V) ess (at 100 mA source current) r less (at 16 mA source current)	PARTICULAR USE SENSORS SENSOR OPTIONS	
	Utilization	category	DC-12 or DC-13			SIMPLE WIRE-SAVING UNITS	
	Output ope	eration	ON or OFF when beam channel is interrupted, selectable by operation mode switch		ode switch	WIRE-SAVING	
	Short-circu	it protection	Incorp	orated		SYSTEMS	
Resp	onse time		In Dark state: 5 ms or less,	In Light state: 10 ms or less		MEASURE- MENT SENSORS	
Indicators	Emitter		Power indicator: Green LED (lights up when the power is ON) Large indicator: Orange LED / lights up or blinks when the large indicator input is Low, lighting pattern is selected by operation mode switch	Power indicator: Green LED (li Large indicator: Orange LED	ghts up when the power is ON) lights up or blinks when the large indicator input is High, lighting pattern is selected by operation mode switch	STATIC ELECTRICITY PREVENTION DEVICES LASER MARKERS	
	Receiver		Operation indicator: Orange LED (lights up when the output is ON) Power indicator: Green LED (lights up when the power is ON) Large indicator: Orange LED / lights up or blinks when the large indicator input is Low, lighting pattern is selected by operation mode switch	Operation indicator: Orange LED Power indicator: Green LED (li Large indicator: Orange LED	0 (lights up when the output is ON) ghts up when the power is ON) lights up or blinks when the large indicator input is High, lighting pattern is selected by operation mode switch	PLC HUMAN MACHINE INTERFACES ENERGY CONSUMPTION VISUALIZATION	
	Pollution d	egree	3 (Industrial environment)			FA	
	Protection		IP62 (IEC)			COMPONENTS	
nce	Ambient te	mperature	-10 to 55 °C +14 to +131 °F (No dew condensation or icing allowed), Storage: -20 to +70 °C -4 to +158 °F			MACHINE VISION SYSTEMS	
sista	Ambient h	umidity	35 to 85 % RH, Storage: 35 to 85 % RH				
alre	Ambient ill	uminance	Incandescent light: 3,000 l x at the light-receiving face				
ment	EMC		EN 60947-5-2				
/iron	Voltage wi	thstandability	1,000 V AC for one min. between all supply terminals connected together and enclosure				
ED	Insulation	resistance	20 MΩ, or more, with 250 V DC megger between all supply terminals connected together and enclosure				
	Vibration r	esistance	10 to 150 Hz frequency, 1.5 mm 0.059 in amplitude in X, Y and Z directions for two hours each				
Shock resistance		stance	500 m/s <sup>2</sup> acceleration (50 G approx.) in X, Y and Z directions for three times each				
Emitting element		t	Infrared LED (Peak emission wavelength: 880nm 0.035mil, cross-beam scanning system)				
Material			Enclosure: Heat-resistant ABS, Lens: Acrylic, Indicator cover: Acrylic			Liquid Level Detection	
Cable	•		0.3 mm <sup>2</sup> 4-core (emitter: 3-core) oil resistant cabtyre cable, 2 m 6.562 ft long			Water Detection	
Cable extension			Extension up to total 100 m 328.084 ft is possible, for both emitter and receiver, with 0.3 mm <sup>2</sup> , or more, cable.			Color Mark Detection	
Weigl	nt		Net weight: Emitter 80 g approx., Receiver	85 g approx, Gross Weight: 21	0 g approx.	Hot Melt Glue Detection	
Notes:	1) Where	measurement c	onditions have not been specified precisely, the conditions used	were an ambient temperature or	f +23 °C +73 4 °F	Ultrasonic	

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F. 2) The sensing range is the possible setting distance between the emitter and the receiver.



3) Although this product can detect slim objects by using the cross-beam scanning system, the size of the slim object which can be stably detected differs with the setting distance. When this sensor is used to detect slim objects, make sure to confirm stable detection using the actual objects. FIBER SENSORS

Obstacle Detection

Other Products





### **SENSING CHARACTERISTICS (TYPICAL)**

Correlation between setting distance and excess gain



Color Mark Detection

Hot Melt Glue Detection Ultrasonic

Small / Slim

Obstacle Detection

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#### SENSING CHARACTERISTICS (TYPICAL)



#### Correlation between setting distance and minimum length of detectable object



The minimum length of the detectable object, which lies in a plane perpendicular to the sensor front surface, varies with the setting distance, as shown in the left graph. However, note that the minimum length of the detectable object also varies with the object thickness.



\* The sensing object is considered to be placed at the center of the sensing area.

#### PRECAUTIONS FOR PROPER USE

- Never use this product as a sensing device for personnel protection.
- For sensing devices to be used as safety devices for press machines or for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.
- If this product is used as a sensing device for personnel protection, death or serious body injury could result.
- For a product which meets safety standards, use the following products.
   Type 4: SF4C series (p.531~)
- Type 2: SF2C series (p.551~)

#### Mounting

- Use M4 screws with washers and M4 nuts. The tightening torque should be 0.5 N·m or less. (Purchase the screws and nuts separately.)
  - M4 screws with M4 nuts

Refer to p.1458~ for general precautions.

#### Selection of large indicator operation

• Lighting / Blinking is selected by the operation mode switch on the emitter and the receiver.

Operation of	Operation mode switch		
large indicator	Emitter	Receiver	
Lighting	LIGHT 🔳 BLINK	LIGHT BLINK	
Blinking			

#### Selection of output operation

• The output operation mode is selected by the operation mode switch on the receiver.

The switches must be set with the power supply off. The operation mode does not change if the switch setting is changed with the power supplied.

Operation mode switch (Receiver)		Output operation	Operation indicator (Orange)
D-ON	D/ON L/ON	ON in Dark state	Lights up when the output is ON
L-ON	D/ON L/ON	OFF in Dark state	Lights up when the output is ON

Note: LIGHT / BLINK switch is not related to the output operation selection.

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#### PRECAUTIONS FOR PROPER USE

#### Others

- Do not use during the initial transient time (0.5 sec.) after the power supply is switched on.
- Although this sensor can detect slim objects by using the cross-beam scanning system, the size of the slim object which can be stably detected differs with the setting distance. Hence, when the sensor is used to detect slim objects, make sure to confirm stable detection using the actual objects.
- In case of this sensor, light from the emitter spreads above and below the sensor. Hence, take care that if there is a reflective object above or below the sensor it will affect the sensing.



\* Refer to p.958 for "Parallel deviation" in "SENSING CHARACTERISTICS (TYPICAL)".

#### DIMENSIONS (Unit: mm in)

The CAD data in the dimensions can be downloaded from our website.

#### NA1-11 NA1-11-PN





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Liquid Leak Detection Liquid Level

Water Detection

Color Mark Detection

Hot Melt Glue

Detection Ultrasonic Small / Sim Object Detection Obstacle Detection Other Products

#### DIMENSIONS (Unit: mm in)

The CAD data in the dimensions can be downloaded from our website.





Material: Cold rolled carbon steel (SPCC) (Uni-chrome plated)

Four bracket set

Four M4 (length 15 mm 0.591 in) screws with washers,

eight nuts, four hooks, four spacers and eight M4 (length 18 mm 0.709 in) screws with washers are attached.





UV CURING SYSTEMS

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FIBER SENSORS