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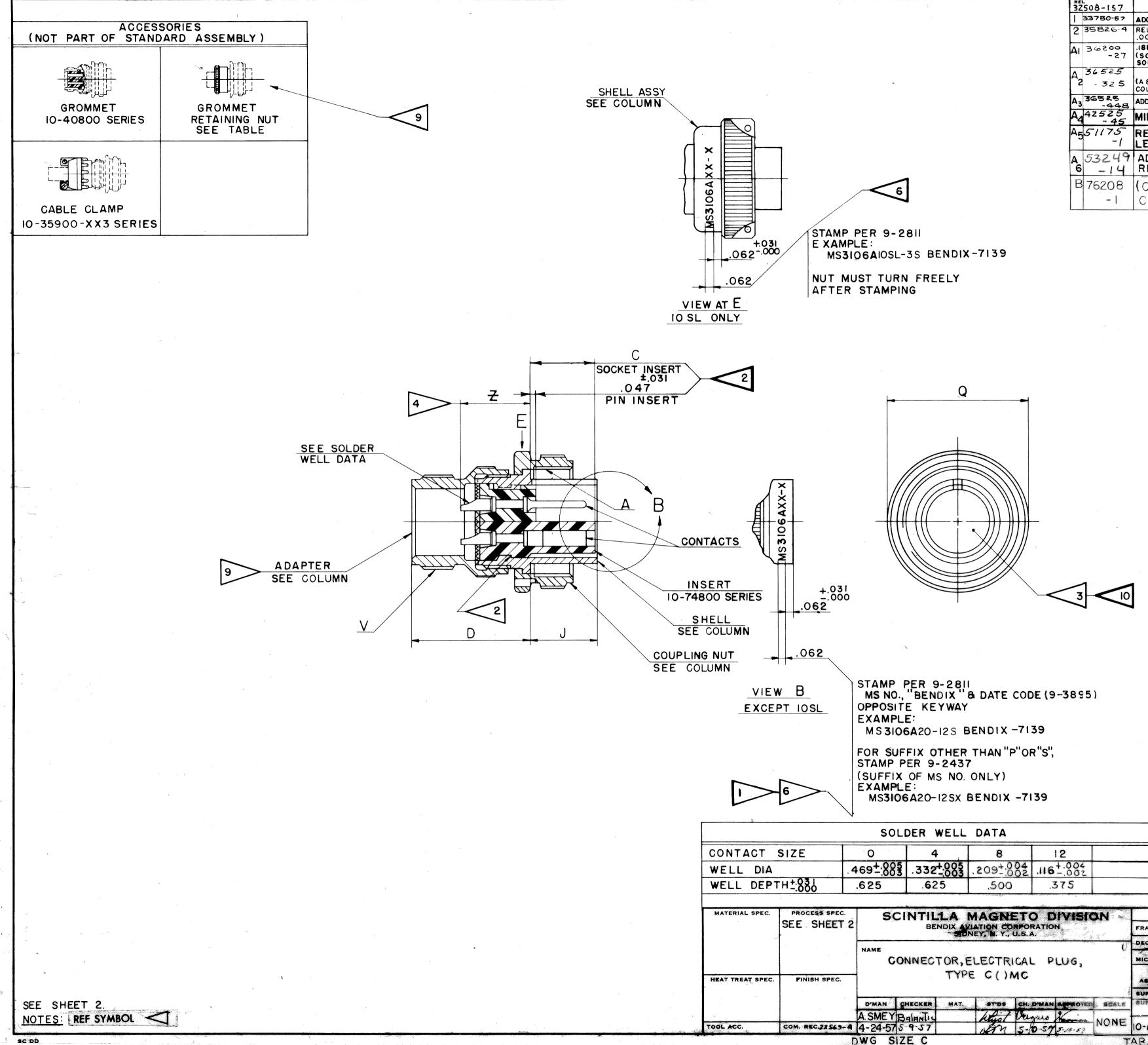
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Tel: +86-755-8981 8866 Fax: +86-755-8427 6832 Email & Skype: info@chipsmall.com Web: www.chipsmall.com Address: A1208, Overseas Decoration Building, #122 Zhenhua RD., Futian, Shenzhen, China





	ومحافظهم بالمحافظ بالمحافظ المراجع والمحافظ ومتفاطع ومتنا والمحافظ والمحاف والمحافظ وا		أحقاقه والمحالة ومنافعها الأناف ومراقع والمعاد أعرم	************************************
08-157	WAS	DATE	D'MAN	APPD.
3780-57	ADD. NOTE II & DATA.	1-21-58	MOORE	V-KHE
5826-4	RELOC & REV C DIM AND .000 +.016047		att.	Foland
-27				
- 325	REM PD COL (A & V THD) REV: NOTE 3, Q DIA COL, ADD NOTE 12	3-17-6.0	Ma Kowski	F. Johna
6 525 -448	ADDED NOTE 13; REV NOTE 12	7.5.60	PAWLCK	Doland
2525 - 45	MIL-C-5015C (NOTE 1)	0.2.63	MRUAR	Haye
-1175 -1	LETTER(C)(3 PLCS)		-	Haye
53249	ADD. 9-3895 (PRO SPEC REV STAMPING NOTE	16.72	Candal	Haze
6208	(CL II) REV MS	4/30/85	BOWKER	Fred
	2780-57 5826-4 66200 -27 6525 -325 -325 -325 -448 2525 -448 2525 -448 2525 -448 2525 -448 2525 -1175 -1 -14	3780-57 ADD. NOTE II & DATA. 5826-4 RELOC & REV C DIM AND .000+.016047 5826-4 IS8(I6M), 250(I2)& 500(4) -27 (SOLDER WELL DEPTH); REM SOLDER WELL DATA FOR I 6 5625 REM PD COL -325 (A & V THD) REV: NOTE 3, Q DIA COL, ADD NOTE 12 6325 ADDED NOTE 13; REV NOTE 12 -448 ADDED NOTE 13; REV NOTE 12 -448 ADDED NOTE 11, REVISION 45 -7/75 REM NOTE 11, REVISION 1 LETTER (C)(3 PLCS) 53249 ADD. 9-3895 (PRO SPEC) -14 REV STAMPING NOTE	3780-57 ADD. NOTE II & DATA. 1-21-58 $5826-4$ RELOC & REV C DIM AND .000 +.016047 $8\cdot30\cdot59$ 56200 .188(16M), .250(12) & .500(4) $2\cdot11\cdot60$ -27 (SOLDER WELL DEPTH); REM SOLDER WELL DATA FOR 16 $2\cdot11\cdot60$ -27 (SOLDER WELL DEPTH); REM SOLDER WELL DATA FOR 16 $3-17-6.0$ -325 REM PD COL (A & V THD) REV: NOTE 3, Q DIA COL, ADD NOTE 12 $3-17-6.0$ -325 ADDED NOTE 13; REV NOTE 12 $7\cdot5\cdot60$ -448 ADDED NOTE 13; REV NOTE 12 $7\cdot5\cdot60$ -448 ADDED NOTE 13; REV NOTE 12 $7\cdot5\cdot60$ -448 ADDED NOTE 13; REV NOTE 12 $7\cdot5\cdot60$ -45 MIL-C-50I5C (NOTE 1) $10\cdot2\cdot63$ -45 REM NOTE 11, REVISION $11\cdot17\cdot69$ -1 LETTER (C)(3 PLCS) $11\cdot7\cdot69$ -14 REV STAMPING NOTE $16\cdot72$ -14 REV STAMPING NOTE $16\cdot72$	3780-57 ADD. NOTE II & DATA. I-2I-58 MOORE $5826-4$ RELOC & REV C DIM AND .000+.016047 $8\cdot30\cdot59$ BARTKOW 36200 .188(I6M), .250(I2) & .500(4) -27 $2\cdot11\cdot60$ Makowski 36200 .188(I6M), .250(I2) & .500(4) (SOLDER WELL DEPTH); REM SOLDER WELL DEPTH); REM SOLDER WELL DATA FOR IG $2\cdot11\cdot60$ Makowski 36250 .188(I6M), .250(I2) & .500(4) (SOLDER WELL DEPTH); REM SOLDER WELL DATA FOR IG $3-17-6.0$ Makowski 325 REM PD COL (A & V THD) REV: NOTE 3, 0 DIA COL, ADD NOTE 12 $3-17-6.0$ Makowski 325 ADDED NOTE 13; REV NOTE 12 $7.5.60$ PAWLCK 2525 MIL-C-50I5C (NOTE 1) $0.2\cdot63$ 9 -448 ADDED NOTE 11, REVISION -45 11.769 Gaudall -7175 REM NOTE 11, REVISION LETTER (C)(3 PLCS) 11.769 Gaudall 32.49 ADD. 9-3895 (PRO SPEC) 16.72 Gaudall -14 REV STAMPING NOTE 16.72 Gaudall

10-168608 THRU 10-168640

USE OF THIS DOCUMENT IS UNLIMITED DOCUMENTS REFERENCED HEREON CONTAIN LIMITED MONTS DISTA



16 M .078-802 .250

PROCESS SPEC.	S	CINTIL	ila p	AGN	ETO C	TOLERANCES UNLESS OTHERWISE SPECIFICD					
SEE SHEET 2		2030	NDIX AV	State of the state	RPORATIO	FRACTIONS ±		ANGLES ±~			
		ONNEC	TOR F	LECTR	ICAL P	* 2				~	
FINISH SPEC.	TYPE C()MC							NEXT ACOUNTLY			WEIGHT-LE SEE PARTSLIS
								SUPERSEDES		AND IS NOT	NT INCLUSION
	D'MAN	CHECKER	MAT.	ST'DS	CH. D'MAN	APPROVED	SCALE	SUPERSEDED BY	10-16	SA608	THRI
	A. SMEY	BalanTic		Whist	Vagaro	K	NONE				
COM. REC.22563-4	4-24-57	5-9-57	us audot o resigner (nº 17592)	An	5-10-57	E 12 23	NONE	10-68608/40	ol I()-168	640

	a sec		DIMENSIONS										ACCESSORY	
ASSEMBLY NO.	MS NO.	A THREAD CLASS 2B	C +.047 000	D	J ±005	Q DIA MAX	V THREAD (PLATED) CLASS 2A		Z <u>+</u> .045	SHELL	COUPLING	ADAPTER	RETA	DMMET AINING NUT
10-168608 -	3106 A 85 -	. 5000-28 UNEF	.531	.859±.030	.531	.741	.5000-28 UNEF		.562	10-37266 - 8	10-37265- 8	10-37267- 8	10-37	269-8
10-168610 -	10S -	. 6250-24NEF	.531	.937 ± .030	.531	.869	.5000-28UNEF			10-37266-10	10-37265 -10	- 10		-10
10-168611 -	IOSL-	. 6250-24 NEF	.531	.937 ±.025	.531	946	.6250-24NEF			10-113488-11	(SHELL ASSY)	-12	1	-12
10-168612 -	125-	. 7500-20UNEF	.531	.937 ±.030	.531	.995			,	10-37266 - 12	10-37265 - 12	-12		-12
10-1686 3 -	12 -	. 7500-20UNEF	.719	1.124 ±.030	.719	.995	V		.812	-13	-[3	-13		-13
10-1 68 6 14 -	145-	. 8750-20UNEF	.531	.937±.030	.531	1.123	.7500-20UNEF	ĥ.	.562	-14	-14	-14		-14
10+168615 -	14 -	. 8750-20UNEF	.719	1.124 ±.030	.719	1.123	.7500-20UNEF		.812	-15	-15	-15	1	-15
10-168616	16S-	1.0000-20UNEF	.531	.937±.030	.531	1.250	.8750 - 20UNEF		.562	-16	-16	- 16		-16
10-168617-	16 -	1.0000-20UNEF	.719	1.124 ± .030	.719	1.250	.8750-20UNEF		.812	-17	-17	-17		-17
10-168618 -	18 -	1.1250 - 18NEF		1,219 ± .030		1.333	1.0000-20UNEF			- 18	- 18	- 18		-18
10-168620-	20-	1.2500-18NEF		1.125±.030		1.461	1.1875-18NEF			-20	-20	-20		-20
10-168622-	22-	1. 3750-18 NEF		1.219±.030		1.588	1 1875 - 18 NEF			-22	-22	- 22		-22
10-1 68 624-	24-	1. 5000-18 NEF		1.251 ±.030		1.715	1.4375-18NEF			- 24	-24	-24	,	-24
IO-168 628-	28-	1.7500-18 NS		1.470±.030		1.968	1.4375 - I 8 NEF			-28	-28	-28		-28
10-168632-	32-	2. 0000-18 NS		1.439±.030		2.209	1.7500 - 18NS			-32	-32	-32		-32
10-168 636 -	36-	2. 2500-16 UN		1.500±.030		2.463	2.0000-18NS			-36	-36	-36		-36
10-168 6 40-	.40-	2. 5000-16 UN		1.469±.030	. •	2.718	2.2500 - 16 UN		,	-40	-40	- 40	1	-40

- 13. FOR DIMENSIONS AND STAMPING ON ALL ARRANGEMENTS WITH SUFFIX -50 OR ABOVE SEE INDIVIDUAL DRAWING OF SAME SHELL SIZE & SUFFIX IN 10-41600 SERIES.
- 12. FOR PART NUMBERS 10-168617-13,10-168618-15,& 61 - SEE INDIVIDUAL DRAWINGS 10-168617-13, 10-168618-15, & 61-00000.
- IO. INSERTS AND CONTACTS ARE REMOVABLE .

11.

- 9. ADAPTER MUST BE REMOVED WHEN GROMMET RETAINING NUT IS USED.
- 8. ALL LOCKWIRE HOLES ARE .045 DIA MIN.
- 7. SEE DRAWINGS 10-168008 THRU 10-168040 10-168208 THRU 10-168240 FOR REQUIRED MATING RECEPTACLE ASSEMBLIES.
- 6. SEE WORK ORDER FOR PERMISSIBLE ADDITIONAL OR ALTERNATE STAMPING
- 5. TO COMPLETE ASSEMBLY NUMBER & MS NUMBER, ADD APPLICABLE INSERT ARRANGEMENT SUFFIX TO BASE NUMBERS LISTED ABOVE. (FOR ALTERNATE ARRANGEMENTS, REFER TO 9-2437.) TO DETERMINE DESIRED INSERT ARRANGEMENT, SEE PARTS LISTS IO-168608 THRU IO-168640.

MATERIAL SPEC.

HEAT TREAT SPEC.

TOOL ACC.

- 4. INGREASE Z DIMENSION BY .312 FOR SIZE "O " CONTACT ONLY.
- 3. FOR CONTACT SIZE, SPACING, & SERVICE RATING, SEE DRAWINGS MS33680 THRU MS33690.
- 2. DIMENSIONS MUST BE MAINTAINED WHEN INSERTS ARE PRESSED FIRMLY AGAINST INDICATED SHOULDER.
- I. THE UNITS ILLUSTRATED MEET THE REQUIREME OF MS3016A, PER SPEC MIL-C-5015(D).

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REL 32508-157	WAS	DATE	D'MAN	APPD.
33750-57	SEE SHEET I	1.21.58	MOORED	K12m7
2 35826-4	SEE SHEET I	8.30.59	BARTKOW	Topand
A1 36200	SEE SHEET I	2.11.60	Makowski	+ il frend
A2 36525 -325	SEE SHEET I		MAK. USKi	6 Joland
A3 36525	SEE SHEET I	7.5.60	PAWLČK	Johand
A442525	SEE SHEET I	10263	MILLAR	Auges
As	SEE SHEET I FOR			-
A ₆	ALL CHANGES			
D				

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10-168608 THRU 10-168640

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PROCESS SPEC.	S	CINTIL	LA	LAGN	ΕΤΟ Ο	TOLERANCES UNICES OF ANTINE STATES						
9-3106-5 BENDIX AMATION CORPORATION BEDREY, N. Y., U.S.A.							/	FRACTIONS	·	ANGLES	(2) - 1	~
								DECIMALS	±.010		TRICITY	~
ASSY 9-3103-1	CONNECTOR ELEGTRICAL PLUG,							SURFACE ROUGHNESS				
	ļ			C ())			NEXT				SEE	
9-2811.9-2437								SUPERSEDES	ter and the second s	AND IS N	AND IN MANY OF AN ADDRESS AND ADDRESS	ARTS LIST
9-3895	D'MAN	CHECKER	M41.	ST'DS	CH. D'MEN	APPROVED	SCALE	SUPERSEDED	* IO-1	6960	NOT	
	A.SMEY	BALANTIC		Whit	- Curano	2		NEP.	-10^{-1}	SODC		ULU I
CON. BAG21569-4	4-25-57	59.57		son	5-12-57	5-11-59	NONE	10-68608	/40	0-16	864	-() [
DWG S	IZE C			a. T		77820		TAR.				in the second