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With the principle of "Quality Parts,Customers Priority,Honest Operation,and Considerate Service",our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip,ALPS,ROHM,Xilinx,Pulse,ON,Everlight and Freescale. Main products comprise IC,Modules,Potentiometer,IC Socket,Relay,Connector.Our parts cover such applications as commercial,industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



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# IGBT Module

## Sixpack

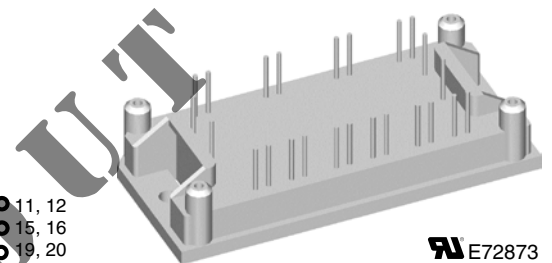
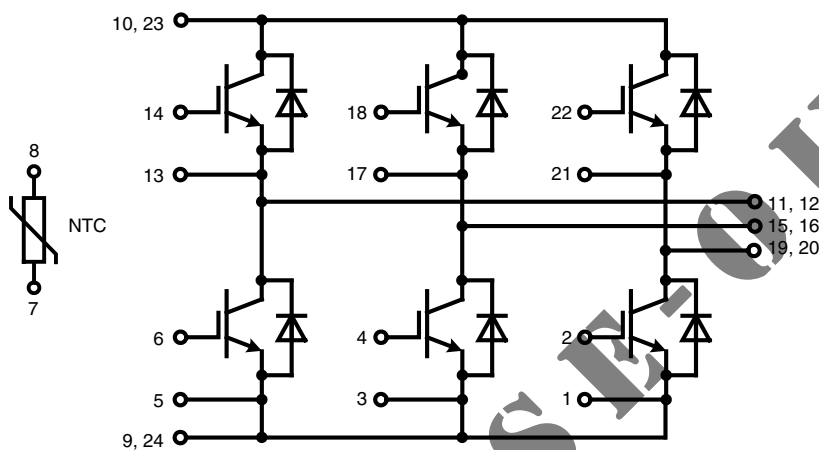
Short Circuit SOA Capability  
Square RBSOA

$I_{C25} = 51\text{ A}$   
 $V_{CES} = 1200\text{ V}$   
 $V_{CE(sat) \text{ typ.}} = 2.4\text{ V}$

Preliminary data

**Part name** (Marking on product)

MWI 50-12E6K



E72873

Pin configuration see outlines.

**Features:**

- SPT IGBTs
  - low saturation voltage
  - positive temperature coefficient for easy paralleling
  - fast switching
  - short tail current for optimized performance also in resonant circuits
- HiPerFRED™ diode:
  - fast reverse recovery
  - low operating forward voltage
  - low leakage current
- Industry Standard Package
  - solderable pins for PCB mounting
  - isolated copper base plate

**Application:**

- AC drives
- UPS
- Welding

**Package:**

- UL registered
- Industry standard E1-pack

**IGBTs**

Symbol	Definitions	Conditions	Ratings			Unit
			min.	typ.	max.	
$V_{CES}$	collector emitter voltage	$T_{VJ} = 25^{\circ}\text{C to } 150^{\circ}\text{C}$			1200	V
$V_{GES}$	max. DC gate voltage	continuous			$\pm 20$	V
$V_{GEM}$	max. transient collector gate voltage	transient			$\pm 30$	V
$I_{C25}$	collector current	$T_C = 25^{\circ}\text{C}$			51	A
$I_{C80}$		$T_C = 80^{\circ}\text{C}$			36	A
$P_{tot}$	total power dissipation	$T_C = 25^{\circ}\text{C}$			210	W
$V_{CE(sat)}$	collector emitter saturation voltage	$I_C = 35\text{ A}; V_{GE} = 15\text{ V}$			2.4 2.8	V V
$V_{GE(th)}$	gate emitter threshold voltage	$I_C = 1\text{ mA}; V_{GE} = V_{CE}$	4.5		6.5	V
$I_{CES}$	collector emitter leakage current	$V_{CE} = V_{CES}; V_{GE} = 0\text{ V}$			1.2	mA mA
$I_{GES}$	gate emitter leakage current	$V_{CE} = 0\text{ V}; V_{GE} = \pm 20\text{ V}$			200	nA
$C_{ies}$	input capacitance	$V_{CE} = 25\text{ V}; V_{GE} = 0\text{ V}; f = 1\text{ MHz}$			2000	pF
$Q_{G(on)}$	total gate charge	$V_{CE} = 600\text{ V}; V_{GE} = 15\text{ V}; I_C = 35\text{ A}$			150	nC
$t_{d(on)}$	turn-on delay time	inductive load $V_{CE} = 600\text{ V}; I_C = 35\text{ A}$ $V_{GE} = \pm 15\text{ V}; R_G = 39\ \Omega$ $T_{VJ} = 125^{\circ}\text{C}$			90	ns
$t_r$	current rise time				50	ns
$t_{d(off)}$	turn-off delay time				440	ns
$t_f$	current fall time				50	ns
$E_{on}$	turn-on energy per pulse				5.4	mJ
$E_{off}$	turn-off energy per pulse				2.6	mJ
$I_{CM}$	reverse bias safe operating area	RBSOA; $V_{GE} = \pm 15\text{ V}; R_G = 39\ \Omega$ $L = 100\ \mu\text{H};$ damped induct. load $V_{CEmax} = V_{CES} - L_S di/dt$ $T_{VJ} = 125^{\circ}\text{C}$			70	A
$t_{SC}$ (SCSOA)	short circuit safe operating area	$V_{CE} = 900\text{ V}; V_{GE} = \pm 15\text{ V};$ $R_G = 39\ \Omega;$ non-repetitive $T_{VJ} = 125^{\circ}\text{C}$			10	$\mu\text{s}$
$R_{thJC}$	thermal resistance junction to case	(per IGBT)			0.6	K/W
$R_{thCH}$	thermal resistance case to heatsink	(per IGBT)			0.2	K/W

**Diodes**

Symbol	Definitions	Conditions	Maximum Ratings	
$V_{RRM}$	max. repetitive reverse voltage		1600	V
$I_{F25}$	forward current	$T_C = 25^{\circ}\text{C}$	49	A
$I_{F80}$		$T_C = 80^{\circ}\text{C}$	32	A

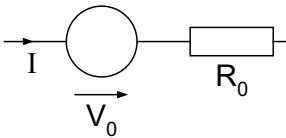
Symbol	Conditions	Characteristic Values			
		min.	typ.	max.	
$V_F$	forward voltage	$I_F = 35\text{ A}$	$T_{VJ} = 25^{\circ}\text{C}$ $T_{VJ} = 125^{\circ}\text{C}$	2.6 1.8	2.9 V V
$I_{RM}$	max. reverse recovery current	$V_R = 600\text{ V}; I_F = 35\text{ A}$ $di_F/dt = -600\text{ A}/\mu\text{s}$ $T_{VJ} = 100^{\circ}\text{C}$		35	A
$t_{rr}$	reverse recovery time			150	ns
$R_{thJC}$	thermal resistance junction to case	(per diode)		0.9	K/W
$R_{thCH}$	thermal resistance case to heatsink	(per diode)		0.3	K/W

**Temperature Sensor NTC**

Symbol	Definitions	Conditions	Ratings			Unit
			min.	typ.	max.	
$R_{25}$	resistance	$T_C = 25^\circ\text{C}$	4.45	4.7	5.0	k $\Omega$
$B_{25/85}$				3510		K

**Module**

Symbol	Definitions	Conditions	Ratings			Unit
			min.	typ.	max.	
$T_{VJ}$	operating temperature		-40		125	$^\circ\text{C}$
$T_{VJM}$	max. virtual junction temperature				150	$^\circ\text{C}$
$T_{stg}$	storage temperature		-40		125	$^\circ\text{C}$
$V_{ISOL}$	isolation voltage	$I_{ISOL} \leq 1 \text{ mA}; 50/60 \text{ Hz}$			2500	V~
$M_d$	mounting torque	(M4)	2.0		2.2	Nm
$d_s$	creep distance on surface		12.7			mm
$d_A$	strike distance through air		12.7			mm
<b>Weight</b>				40		g

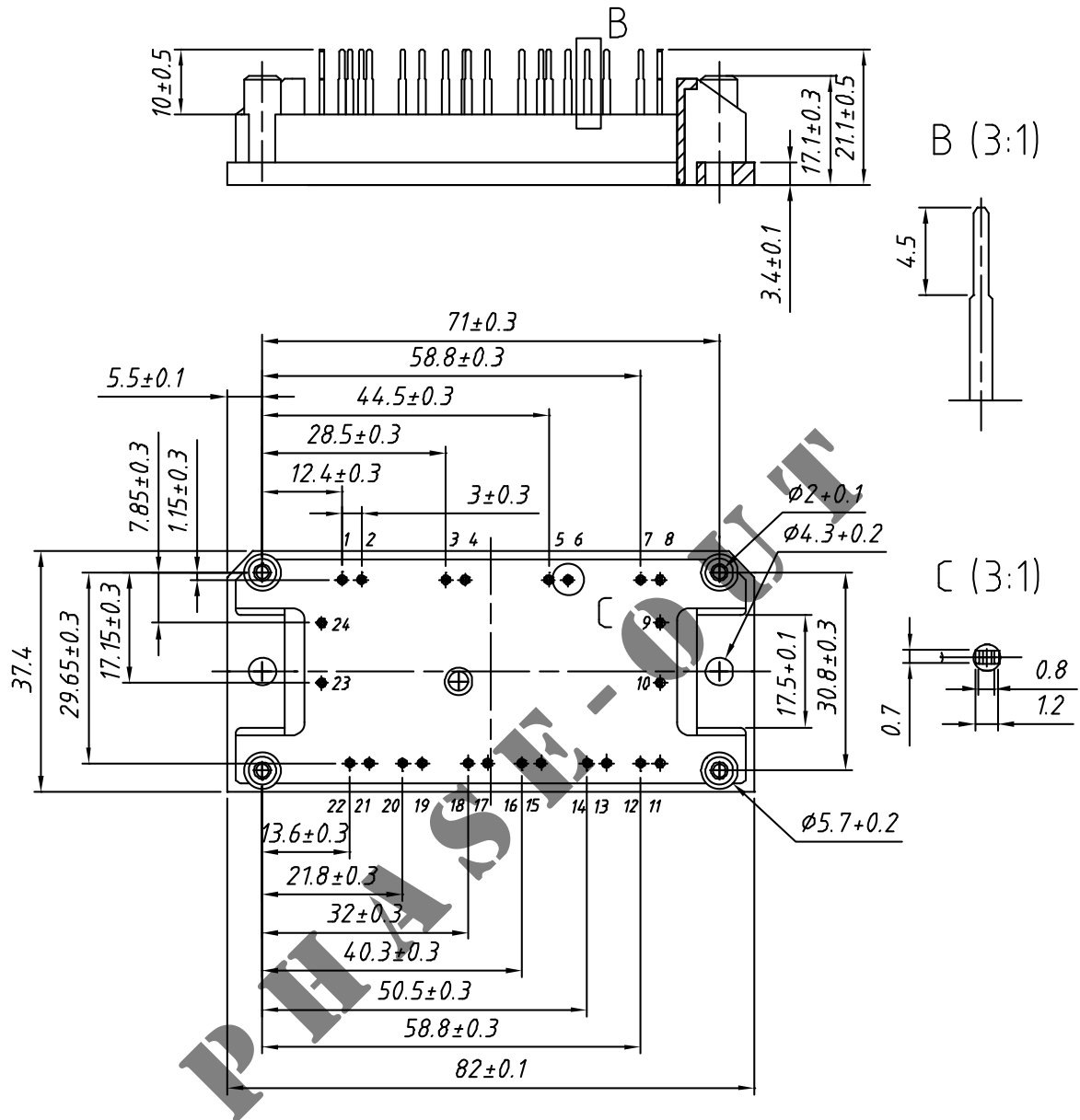
**Equivalent Circuits for Simulation**

**Ratings**

Symbol	Definitions	Conditions	min.	typ.	max.	Unit
$V_0$	IGBT	$T_{VJ} = 125^\circ\text{C}$		1.0		V
$R_0$				44		m $\Omega$
$V_0$	free wheeling diode	$T_{VJ} = 125^\circ\text{C}$		1.5		V
$R_0$				14		m $\Omega$



## Outline Drawing

Dimensions in mm (1 mm = 0.0394")



## Product Marking

Ordering	Part Name	Marking on Product	Delivering Mode	Base Qty	Ordering Code
Standard	MWI 50-12E6K	MWI50-12E6K	Box	10	499 889