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**Pb-free
HEAT**



NORG141 Series

Numeric Display/
Bi-Color Type/Case Size 10.0 x 19.0 mm

Features

Case Size	10.0 x 19.0 mm (W x H)
Product features	<ul style="list-style-type: none"> ▪ Bi-Color ▪ Each color has anode common and cathode common respectively. ▪ A black case and a gray case are available. ▪ Lead-free soldering compatible ▪ RoHS compliant
Peak wavelength	Green : 570nm Red : 660nm
Number of Digit	1 Digit
Segment Shape	Arrow Feather Type
Character Height	10 mm
Die materials	Green : GaP Red : GaAlAs
Soldering methods	TTW (Through The Wave) soldering and manual soldering
ESD	More than 2kV(HBM)
Packing	Tray

Recommended Applications

Amusement Equipment, Electric Household Appliances, Other General Applications



NORG141 Series

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Emitted Color

Part No.		Material	Emitted Color	Chip/ Segment
Anode Common	Cathode Common			
Case Color Black	Case Color Black			
NARG141	NKRG141	GaP	Green	1
		GaAsP	Red	1

Absolute Maximum Ratings

(Ta=25°C)

Item	Symbol	Absolute Maximum Ratings		Unit
		Green	Red	
Power Dissipation ^{※1}	Pd	36	36	mW/seg
Forward Current ^{※1}	I _F	15	15	mA/seg
Pulse Forward Current ^{※1,※2}	I _{FRM}	70	70	mA/seg
Derating (Ta=25°C or higher)	ΔI _F	0.22	0.22	mA/°C
	ΔI _{FRM}	1.00	1.00	mA/°C
Reverse Voltage	V _R	4	4	V
Operating Temperature	T _{opr}	-30~+70	-30~+70	°C
Storage Temperature	T _{stg}	-30~+80	-30~+80	°C

※1 When bi-color LEDs are driven simultaneously, the above ratings is the total of Pd, I_F and I_{FRM} values.

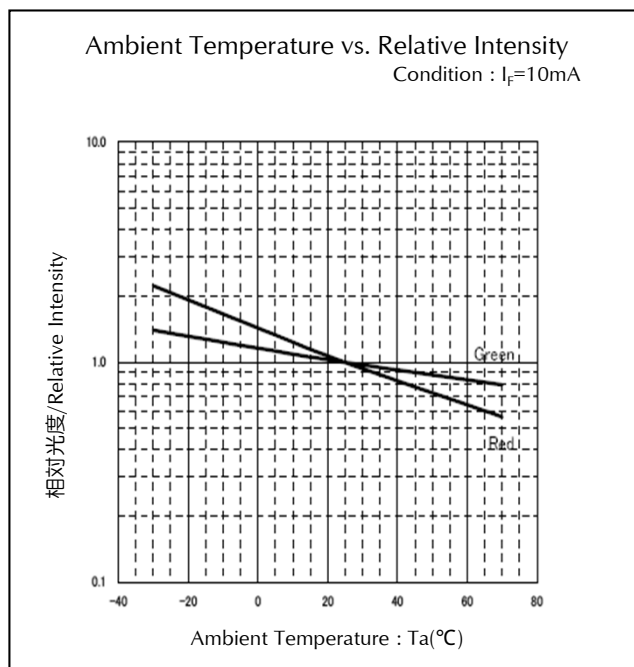
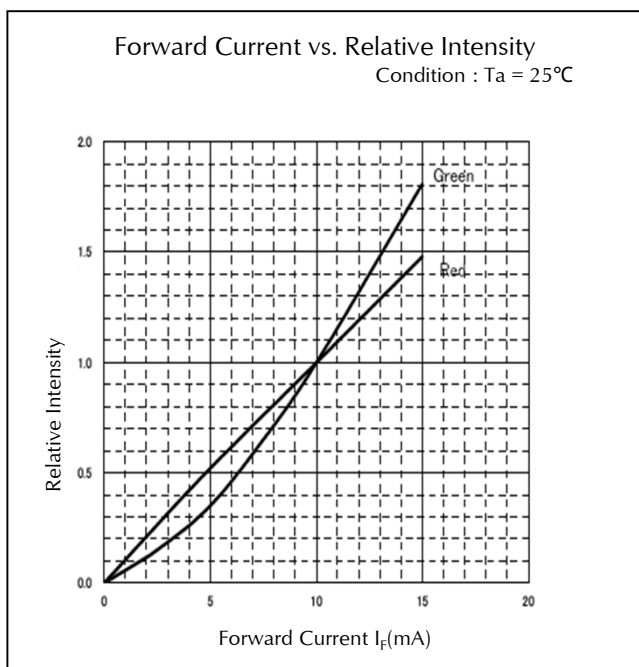
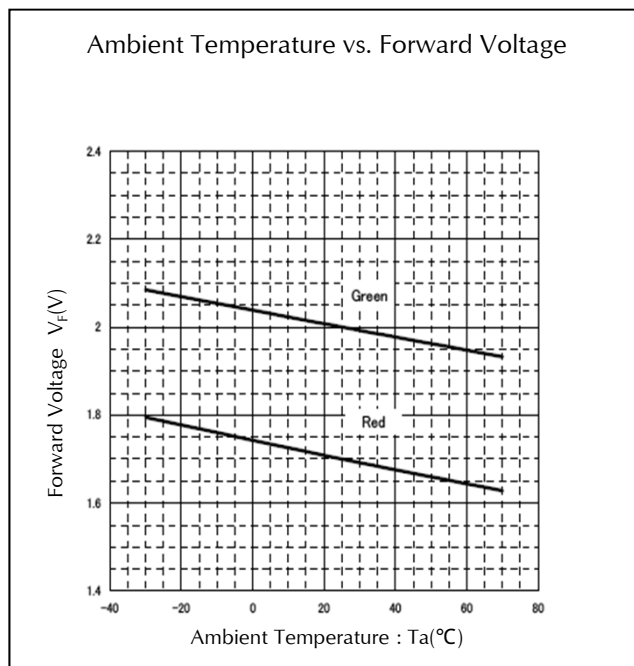
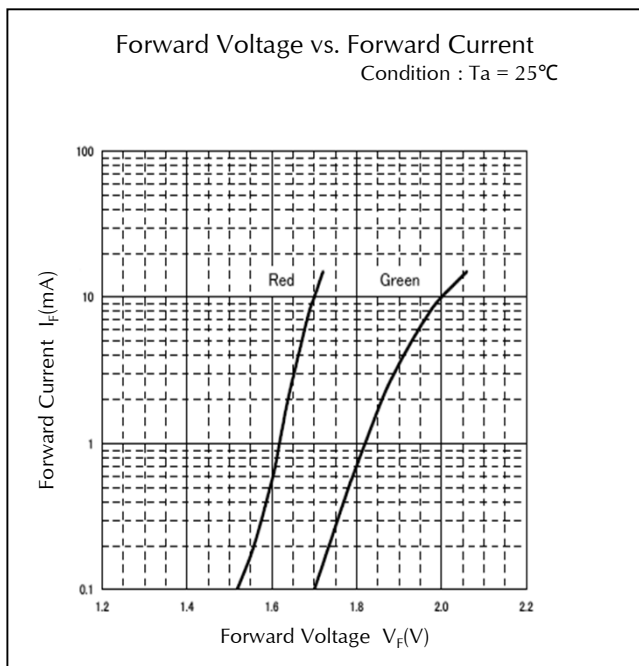
※2 I_{FRM} Measurement condition : Duty 1/5, f = 1kHz

Electro-Optical Characteristics

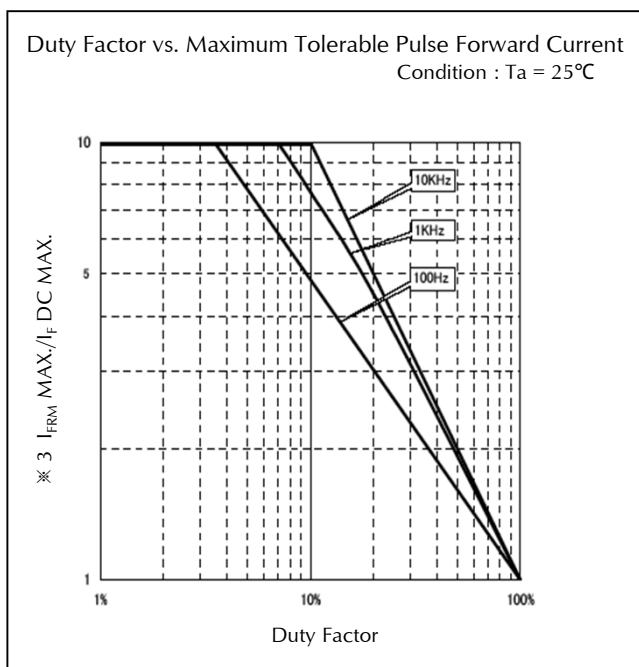
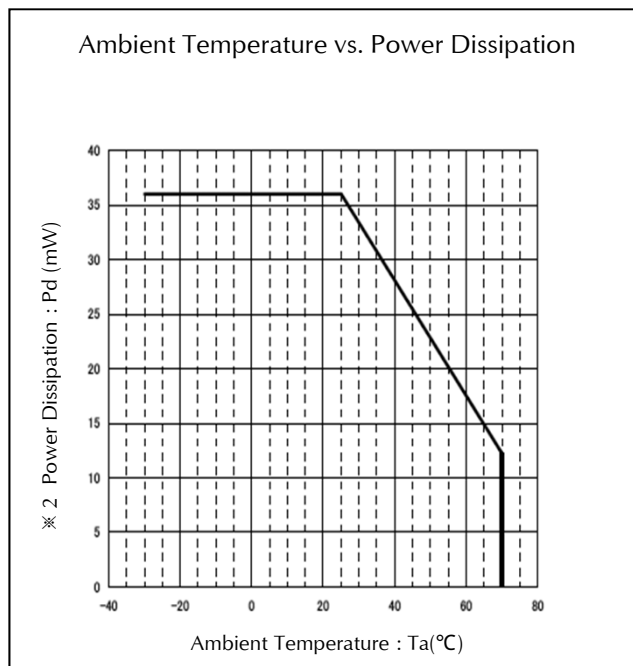
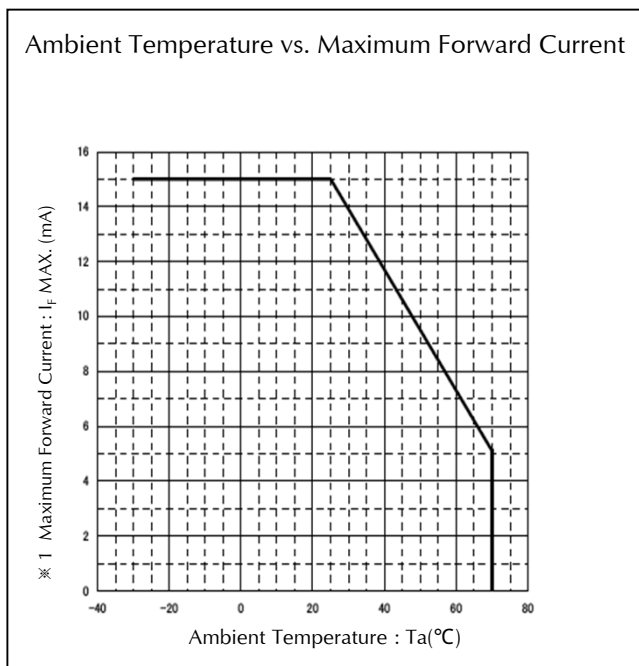
(Ta=25°C)

Item	Conditions	Symbol		Characteristics		Unit
				Green	Red	
Luminous Intensity	I _F =10mA	I _v	MIN.	1.2	1.2	mcd/seg
			TYP.	2.4	2.4	
Forward Voltage	I _F =10mA	V _F	TYP.	2.0	1.7	V/seg
			MAX.	2.4	2.0	
Reverse Current	V _R =4V	I _R	MAX.	20	20	μ A/seg
Peak Wavelength	I _F =10mA	λ _p	TYP.	570	660	nm
Spectral Line Half Width	I _F =10mA	Δλ	TYP.	30	30	nm

Technical Data



Technical Data

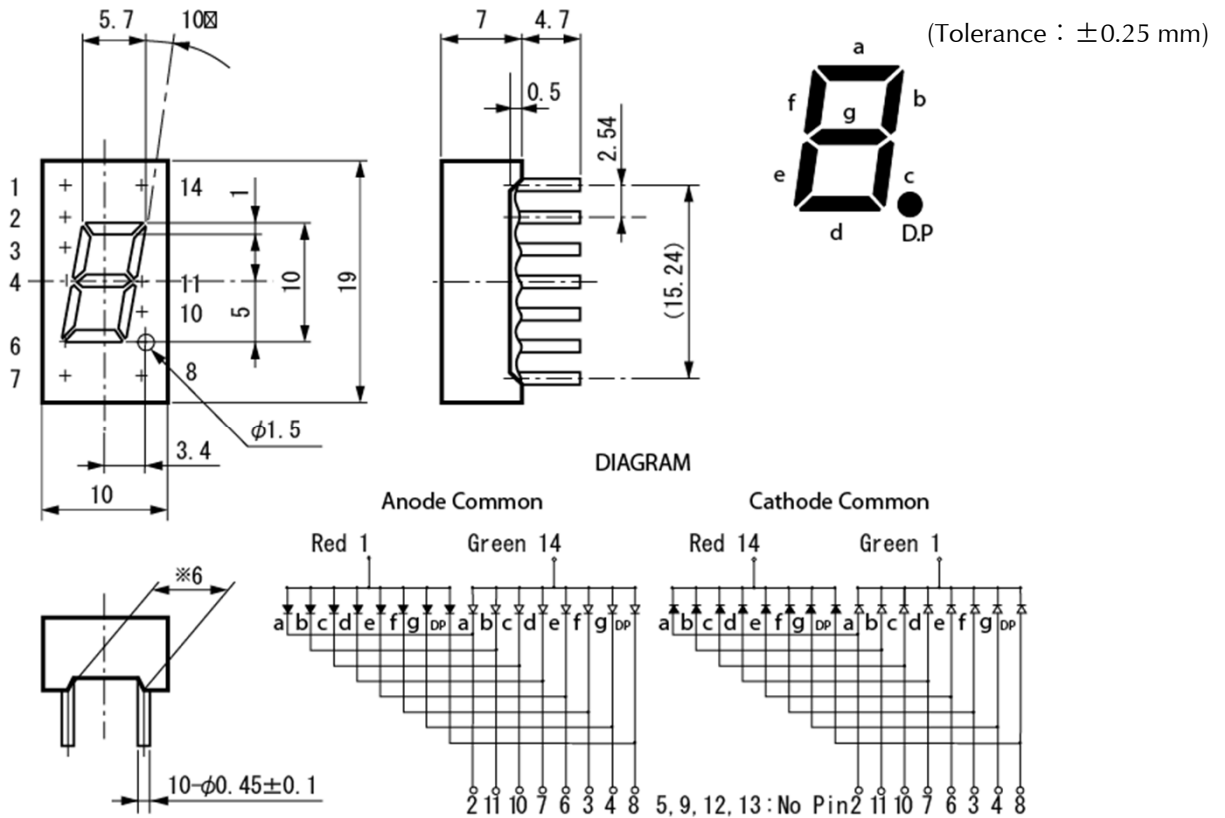


Notes

- ※ 1, ※ 2, ※ 3
 When bi-color LEDs are driven simultaneously, the ratings of these description graphs is the total of I_F Max., P_d and I_{FRM} Max./ I_F DC MAX. values.

Package Dimensions

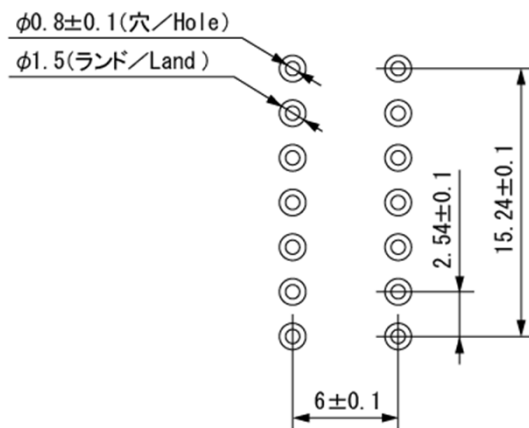
(Unit: mm)



※ The length of lead base.

Recommended Soldering Pattern

(Unit: mm)



TTW (Through The Wave) soldering Conditions

Pre-heating	100 °C 60 s	(MAX.) Resin surface temperature (MAX.)
Solder Bath Temp.	265 °C	(MAX.)
Dipping Time	5 s	(MAX.)
Position	At least 2.0 mm away from the root of lead	

- 1) The dip soldering process shall be 2 times maximum.
- 2) The product shall be cooled to normal temperature before the second dipping process.

Manual Soldering Conditions

Iron tip temp.	360 °C	(MAX.)
Soldering time and frequency	3 s 2 times	(MAX.) (MAX.)
Position	At least 2.0 mm away from the root of lead	

Reliability Testing Result

Reliability Testing Result	Applicable Standard	Testing Conditions	Duration	Failure
Room Temp. Operating Life	EIAJ ED-4701/100(101)	Ta = 25°C, If = Maximum Rated Current/seg	1,000 h	0/10
Resistance to Soldering Heat	EIAJ ED-4701/300(302)	260±5°C, 3mm from package base	10s	0/10
Temperature Cycling	EIAJ ED-4701/100(105)	Minimum Rated Storage Temperature(30min) ~Normal Temperature(15min) ~Maximum Rated Storage Temperature(30min) ~Normal Temperature(15min)	5 cycles	0/10
Wet High Temp. Storage Life	EIAJ ED-4701/100(103)	Ta = 60±2°C, RH = 90±5%	1,000 h	0/10
High Temp. Storage Life	EIAJ ED-4701/200(201)	Ta = Maximum Rated Storage Temperature	1,000 h	0/10
Low Temp. Storage Life	EIAJ ED-4701/200(202)	Ta = Minimum Rated Storage Temperature	1,000 h	0/10
Lead Tension	EIAJ ED-4701/400(401)	5N, 1time	10s	0/10
Vibration, Variable Frequency	EIAJ ED-4701/400(403)	98.1m/s ² (10G), 100 ~ 2KHz sweep for 20min., XYZ each direction	2 h	0/10
Lead Bend	EIAJ ED-4701/400(401)	2.5N, 0° ↔ 90°	Twice	0/10
Shock	JIS C 7201 A-8	It falls on wood engraving from height of 75cm.	3 times	0/10

Failure Criteria

Items	Symbols	Conditions	Failure criteria
Luminous Intensity	Iv	If Value of each product Luminous Intensity	Testing Min. Value < Spec. Min. Value x 0.5
Forward Voltage	V _F	If Value of each product Forward Voltage	Testing Max. Value ≥ Spec. Max. Value x 1.2
Reverse Current	I _R	V _R = Maximum Rated Reverse Voltage V	Testing Max. Value ≥ Spec. Max. Value x 2.5
Cosmetic Appearance	-	-	Occurrence of notable decoloration, deformation and cracking

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