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Hex Half-Bridge Driver

The NCV7718 is a Hex Half−Bridge Driver with protection features designed specifically for automotive and industrial motion control applications. The NCV7718 has independent controls and diagnostics. The device can be operated in forward, reverse, brake, and high impedance states. The drivers are controlled via a 16 bit SPI interface and are daisy chain compatible.

Features

- Low Quiescent Current Sleep Mode
- High−Side and Low−Side Drivers Connected in a Half−Bridge Configuration
- Integrated Freewheeling Protection (LS and HS)
- 0.55 A Peak Current
- $R_{DS(on)} = 1 \Omega$ (typ)
- 5 MHz SPI Control
- Compliance with 5 V and 3.3 V Systems
- Undervoltage and Overvoltage Lockout
- Discriminated Fault Reporting
- Overcurrent Protection
- Overtemperature Protection
- Under Load Detection
- Daisy Chain Compatible with Multiple of 8 bit Devices
- 16−Bit Frame Detection
- These are Pb−Free Devices

Typical Applications

- Automotive
- Industrial
- DC Motor Management for HVAC Application

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CASE 506AL

MARKING

NCV7718 = Specific Device Code

- A = Assembly Location
- WL = Wafer Lot
YY = Year
- $YY = Year$
 $WW = Work$
	- = Work Week
- G = Pb−Free Package

ORDERING INFORMATION

See detailed ordering and shipping information on page 26 of this data sheet.

Shown below is a typical application for the NCV7718 configuration.

Figure 1. Typical Application

Figure 3. Pinout − SSOP24

PACKAGE DESCRIPTION The pin−out for the Hex Half−Bridge in SSOP24 package is shown in the table below.

MAXIMUM RATINGS

Stresses exceeding those listed in the Maximum Ratings table may damage the device. If any of these limits are exceeded, device functionality should not be assumed, damage may occur and reliability may be affected.

THERMAL INFORMATION (Note 1)

1. Thermal Information is based on having 3 high side and 3 low side devices dissipating 80 mW each on a 2 layer board 0.062″ thick FR4 board with 600 mm² copper spreader area. 2 oz copper is used for the copper spreader area and the ambient temperature is specified at 25°C.

RECOMMENDED OPERATING CONDITIONS

Functional operation above the stresses listed in the Recommended Operating Ranges is not implied. Extended exposure to stresses beyond the Recommended Operating Ranges limits may affect device reliability.

ELECTRICAL CHARACTERISTICS (–40°C < T」< 150°C, 5.5 V < VSx < 40 V, 3.15 V < V_{CC} < 5.25 V, EN = V_{CC}, unless otherwise specified)

Product parametric performance is indicated in the Electrical Characteristics for the listed test conditions, unless otherwise noted. Product performance may not be indicated by the Electrical Characteristics if operated under different conditions.

ELECTRICAL CHARACTERISTICS (–40°C < T」< 150°C, 5.5 V < VSx < 40 V, 3.15 V < V_{CC} < 5.25 V, EN = V_{CC}, unless otherwise specified)

Product parametric performance is indicated in the Electrical Characteristics for the listed test conditions, unless otherwise noted. Product performance may not be indicated by the Electrical Characteristics if operated under different conditions.

ELECTRICAL CHARACTERISTICS (-40°C < TJ < 150°C, 5.5 V < VSx < 40 V, 3.15 < Vcc < 5.25 V, EN= Vcc, unless otherwise specified)

Product parametric performance is indicated in the Electrical Characteristics for the listed test conditions, unless otherwise noted. Product performance may not be indicated by the Electrical Characteristics if operated under different conditions.

2. This is the minimum time the user must wait between SPI commands

3. This is the minimum time the user must wait to send a SRR command between consecutive frames. If Tsrr time is not met the SRR request is ignored.

ELECTRICAL CHARACTERISTIC TIMING DIAGRAMS

Figure 4. Detailed Driver Timing

Figure 5. Detailed SPI Timing

TYPICAL PERFORMANCE GRAPHS

0.25 1.2 Τ $\overline{1}$ $\overline{}$ $\overline{}$ \mathbf{L} SOURCE LEAKAGE CURRENT | (µA) SOURCE LEAKAGE CURRENT (A) $-LS4$ $LS1 -$ HS4 SINK LEAKAGE CURRENT (µA) HS1 SINK LEAKAGE CURRENT (A) 1.0 0.20 LS5 LS2 HS5 HS2 0.8 LS6 LS3 HS6 HS3 0.15 0.6 0.4 0.10 0.2 0.05 0 0 <u>–</u>50 −0.2
−50 −50 0 50 100 150 −50 0 50 100 150 AMBIENT TEMPERATURE (°C) AMBIENT TEMPERATURE (°C) **Figure 12. IsdSnk vs. Temperature Figure 13. IsrcLkg13.2 vs. Temperature** 1.2

TYPICAL PERFORMANCE GRAPHS

Figure 14. IbdFwd vs. Current

OPERATING DESCRIPTION

General Overview

The NCV7718 is comprised of twelve DMOS power drivers (six PMOS High Side Driver and six NMOS Low Side Driver) configured as six half bridges that enables three independent Full Bridge operations. Each output drive is characterized for a max 550 mA DC load and has a typical 1.2 A surge capability (at $V_{Sx} = 13.2$ V). Strict adherence to integrated circuit die temperature is necessary. Maximum die temperature is 150°C. This may limit the number of drivers enabled at one time. Output drive control and fault reporting is handled via the SPI (Serial Peripheral Interface) port.

An Enable function (EN) provides a low quiescent sleep current mode when the device is not being utilized. No data is stored when the device is in sleep mode. An internal pull down resistor is provided on the EN input to ensure the device is off if the input signal is lost. De−asserting the EN signal clears all the registers and resets the driver. When the EN signal is asserted the IC will proceed with the V_{CC} POR cycle and brings the drivers into normal operation.

SPI Communication 16−bit full duplex SPI communication has been implemented for the communication of this IC for device configurations, driver controls and reading the diagnostic data. In addition to the 16−bit diagnostic data, a pseudo bit (PRE_15) can also be retrieved from the SO register. The part is required to be enabled (EN active high) for SPI communication. The inputs for the SPI are TTL logic compatible and are specified by the VthInH and VthInL thresholds. The active low CSB input has a pull up resistor and the remaining SPI inputs have pull−down resistors to bias them to a known state when SPI is not active.

Reference the SPI communication frame format diagram in Figure 15 for the 16 bit SPI implementation. Tables 1 and 2 define the programming bits and diagnostic bits shown in Figure 15.

SPI COMMUNICATION FRAME FORMAT

Figure 15. SPI Communication Frame Format

Communication is implemented as follows and is also illustrated in Figure 18:

- 1. SI and SCLK are set to low before the CSB cycle.
- 2. CSB goes low to allow serial data transfer.
- 3. SI data starting with the Most Significant bit (MSB) is shifted in first.
- 4. SI data is recognized on every falling edge of the clock.
- 5. Simultaneously, SO data from the previous frame starting with the MSB bit is shifted out on every rising edge of the clock.
- 6. The input data is compared to a 16 bit counter for the initial 16 bits shifted into SI for frame detection error scheme.
- 7. The sequential input bits are compared to a *n* x 8 (*n* can take on the value of any integer) bit counter for daisy chain operations and are monitored by the frame detection error scheme.
- 8. CSB goes high and the most recent 16 bits clocked into SI are transferred to the data register given that there is no frame detection error. Otherwise the entire frame is ignored.
- 9. SO is tri−state when CSB is high.

Table 1. SPI INPUT DATA FRAME

4. HBSEL enables bridge selection for the NCV7719 and NCV7720 devices. In the NCV7718 if the HBSEL is set to '1' then the entire frame is ignored.

Table 2. SPI OUTPUT DATA FRAME

If the half−bridge enable status denotes a high impedance condition (HBSTx = 0), the corresponding half−bridge configuration reporting (HBCRx) should be ignored. The latched thermal shutdown (TSD) information is available on SO after CSB goes low until the first rising SCLK edge. The following procedures must be met for a true TSD reading:

- 1. SCLK and SI are low before the CSB cycle. Violating these conditions will results in an undetermined SPI behavior or/and an incorrect TSD reading.
- 2. CSB transitioning from high to low.
- 3. CSB setup time (TcsbSup) is satisfied and the data is captured before the first SCLK rising edge.

Driver Control

The NCV7718 has the flexibility of controlling each driver through the 16 bit SPI frame (Bits 12−1) and the logic combination required for bridge control is defined in Figure 16.

'X' = Don't Care

Figure 16. Bridge Control Logic

The digital design insures that the high side and low side of the same half bridge will not be active at the same time. Thus the device self protects from a current shoot through condition. Delays (ThsOffLsOn and TlsOffHsOn) between the high side and low side switching are implemented for same reasons.

Frame Detection

To maintain the data integrity, the NCV7718 has 16 bit frame detection. A valid frame for a single CSB cycle requires 16 bits to be clocked into SI for the initial 16 bits and *n* x 8 bits thereafter. In an instance of an invalid SPI frame the entire frame is ignored, but the previous states of the corresponding outputs are maintained.

Daisy Chain Operation

Daisy chain communications between multiple of 8−bit SPI compatible IC's is possible by connection of the serial output pin (SO) to the input of the sequential IC (SI). The clock phase and clock polarity respect to the data must be the same for all the devices on the chain. Figure 17 illustrates the hardware configuration of NCV7718 daisy chained with a $n*8$ bit (ie n = 2; 16 bit) SPI device. The progression of data from the MCU through the sequential devices is also shown. Strict adherence to the frame format illustrated in Figure 18 is required for the proper serial daisy chain operations.

Command Bits for the Device 2 Previous Diagnostic Bits from Device2 **Command Bits for Device 1** Previous Diagnostic Bits From Device1

Figure 17. Serial Daisy Chain

If Device 2 is a 16 bit IC, then a total of 32 bits must be generated from the MCU for a complete transport of data in the system. Monitoring of all the devices in the serial chain must be employed on a system level architecture. Thus, pre−cautious measure should be taken to avoid situations where not enough frames were sent to the devices, but the frames transmitted did not violate the internal frame

detection counters. For these scenarios, invalid data is accepted by NCV7718 and possibly by other devices on the chain depending on their frame detection design. The data shifted in will be transferred to the data registers of the devices on the beginning of the chain and the devices at the end of the chain will get the previous diagnostic data of the preceding devices.

Figure 18. SPI Data Recognition and Frame Detection

The TSD bit is multiplexed with the SPI SO data and OR'd with the SI input (Figure 19) to allow for reporting in a serial daisy chain configuration in devices with the same SPI protocol. A TSD error bit as a "1" automatically propagates through the serial daisy chain circuitry from the SO output

of one device to the SI input of the next. This is shown in Figures 20 and 21; first as the daisy chained devices connected with no thermal shutdown latched fault (Figure 20) and subsequently with a TSD fault in device 1 propagating through to device 2 (Figure 21).

Figure 19. TSD SPI Link

Figure 20. Daisy Chain No TSD Fault

Figure 21. Daisy Chain TSD Error Propagation

DEVICE PROTECTION, DIAGNOSTICS AND FAULT REPORTING

Power Up/Down Control

Each analog power pin (VS1 or VS2) powers their respective output drivers. After a device has powered up and the output drivers are allowed to turn on, the output drivers will not turn off until the voltage on the supply pins is reduced below the initial under voltage threshold, exceeds the over voltage threshold or if shut down by either a SPI command or a fault condition.

Internal power−up circuitry on the logic supply pin supports a smooth turn on transition. VCC power up resets the internal logic such that all output drivers will be off as power is applied. All the internal counters, SI and SO along with all the digital registers will be cleared on VCC POR. Exceeding the under voltage lockout threshold on VCC allows information to be input through the SPI port for turn on control. Logic information remains intact over the entire VS1 and VS2 voltage range.

provided by monitoring the voltages on the VS1, VS2 and VCC pins. A built−in hysteresis on the under voltage threshold is included to prevent an unknown region on the power pins; VCC, VS1 and VS2. When the VCC goes below the threshold, all outputs are turned off and the input and output registers are cleared.

An under voltage condition on the VSx pins will result in shutting off all the drivers and the status bit 14 (PSF) will be set. The SPI port remains active during a VSx under−voltage if proper VCC voltage is supplied. Also all driver states will be maintained in the logic circuitry with the valid VCC voltage. Once the input voltage VSx is above the under voltage threshold level the drivers will return to programmed operation and the PSF output register bit is cleared.

Under−voltage timing diagram is provided in Figure 22.

Under Voltage Shutdown

An under voltage lockout circuit prevents the output drivers from turning on unintentionally. This control is

Figure 22. Under−Voltage Timing Diagram

Over Voltage Shutdown

Over voltage shutdown circuitry monitors the voltage on the VS1 and VS2 pins, which permits a 40 V maximum. When the Over−voltage Threshold level has been breached on the VS1or VS2 supply input, the output bit 14 (PSF) will be set. Additionally, if the input bit 0 (OVLO) is asserted, all outputs will turn off. During an Over Voltage Lockout condition the turn on/off status is maintained in the logic circuitry. When proper input voltage levels are re−established, the programmed outputs will turn back on. Over−voltage shutdown can be disabled by using the SPI input bit $0 (OVLO = 0)$ to run through a load dump situation. It is highly recommended to operate the part with OVLO bit asserted to ensure that the drivers remain off during a load dump scenario.

The table below describes the driver status when enabling/disabling the over voltage lock out feature during normal and overvoltage situations.

Table 3. OVER−VOLTAGE LOCK OUT (OVLO)

Over−voltage timing diagram is provided in Figure 23.

Figure 23. Over−Voltage Timing Diagram

Over Current Detection and Shutdown

The NCV7718 offers over current shutdown protection on the OUTx pins by monitoring the current on the high side and low side drivers. If the over current threshold is breached, the corresponding output is latched off (HS and LS driver is latched off) after the specified shutdown time, TdOc. Upon over current shutdown, the serial output bit OCS will be set to denote a high power dissipation state. Devices can be turned back on via the SPI port once the OCS

bit is cleared by setting the SRR to '1' on the next SPI command. The event triggering the over current shutdown condition must be resolved prior to clearing the OCS bit to avoid repetitive stress on the drivers. Failure to do so may result in non reversible fatal damage.

Note: high currents could cause a high rise in die temperature. Devices will turn off if the die temperature exceeds the thermal shutdown temperature.

Figure 24. Over−Current Timing Diagram

Under Load Detection

The under−load detection is accomplished by monitoring the current from the low side drivers and one global output bit is used for under load fault reporting. A minimum load current (IuldLS − this is the maximum open circuit detection threshold) is required when the drivers are turned on to avoid an under−load condition. If the under−load detection threshold has been breached longer than the specified

under−load timer (TdUld), the ULD output bit is set to '1'. Furthermore, if the Under−Load Detection Shutdown Control (ULDSC bit # 13) input bit is set then the offending half−bridge output will be turned off (HS and LS on the driver will be latched off). There is only one global under load timer for all the drivers. If the TdUld timer is already activated due to one under load, any subsequent under load delays will be the remainder of the TdUld timer.

ULDSC Input Bit 13	OUTX ULD Condition	Output Data Bit Under Load Detect Sta- tus	OUTx Status
		'0'	Unchanged
0		41 (Need SRR to reset)	Unchanged
			Unchanged
		'1' (Need SRR to reset)	OUTx Latches off (Need SRR to reset)

Table 4. UNDER−LOAD DRIVER STATUS

Under−load timing diagram is provided in Figure 25.

Figure 25. Under−load Timing Diagram

Thermal Warning and Thermal Shutdown

The NCV7718 provides individual thermal sensors for each half−bridge. Moreover, the sensor reports over temperature warning level and an over temperature shutdown level. The TW status bit (output bit 0) will be set if the temperature exceeds the over temperature warning level, but the drivers will remain active. Once the IC temperature fall below the thermal warning threshold the TW flag is automatically clearly. If any of the individual thermal sensors detects a thermal shutdown level then the drivers on the offending half bridge are latched off. The TSD (PRE_15) bit is set to capture a thermal shutdown event. A valid SPI command with SRR and temperature below the Tsd threshold are required to clear the latched fault. Since thermal warning precedes an over temperature shutdown, software polling of this bit will allow load control and possible prevention of over temperature shutdown conditions.

Figure 26. Thermal Warning and Shutdown Timing Diagram

THERMAL PERFORMANCE

Figure 27. -JA vs. Cu Area

Figure 28. R(t) vs. Duty Cycle on 600 mm2 Spreader Area over 2 oz Copper

Table 5. SSOP24 THERMAL RC NETWORK MODELS

The Cauer networks generally have physical significance and may be divided between nodes to separate thermal behavior due to one portion of the network from another. The Foster networks, though when sorted by times constant (as above) bear a rough correlation with the Cauer networks, are really only convenient mathematical models. Both Foster and Cauer networks can be easily implemented using

circuit simulating tools, whereas Foster networks may be more easily implemented using mathematical tools (for instance, in a spreadsheet program), according to the following formula:

$$
R(t) = \sum_{i=1}^{n} R_i \left(1 - e^{-\frac{t}{\tau_i}} \right)
$$

Ambient

Time constants are not simple RC products. Amplitudes of mathematical solution are not the resistance values. (thermal ground) \equiv

Figure 30. Non−Grounded Capacitor Network ("Foster" Ladder")

Fault Handling

At an event of a driver latched off fault, the offending half−bridge driver is disabled and the half−bridge configuration is defaulted to zero (HBENx = 0 , HBCNFx = 0). The user is required to clear the output register fault and to resend the proper SPI frame to turn on the drivers. A driver that is locked out during a fault conditions auto recovers to the previous programmed state when the fault is resolved. A latched fault flag on the serial output doesn't always translate an output latched off fault.

The summary of all fault conditions, the driver status and the clear requirements are provided in Table 6.

5. Latched conditions are cleared via the SPI SRR input bit = 1, by cycling the EN pin or with a power–on reset of V_{CC}.