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OMRON

Machine Automation Controller

Compact package-type machine automation controller



NX1P2-9024DT NX1P2-9024DT1



NX1P2-1□40DT NX1P2-1□40DT1

Features

- · Integrated sequence control and motion control
- · Up to eight axes of control via EtherCAT
- Up to four synchronized axes electronic gear/cam and linear/circular interpolation
- Standard-feature EtherCAT control network support
- Safety subsystem on EtherCAT
- Standard-feature EtherNet/IP port
- Built-in I/O
- Up to eight NX I/O Units connectable
- · Up to sixteen remote NX I/O Units connectable via EtherCAT coupler
- · Up to two option boards connectable to add serial communications or analog I/O functionality
- Battery-free operation
- Fully conforms with IEC 61131-3 standard programming

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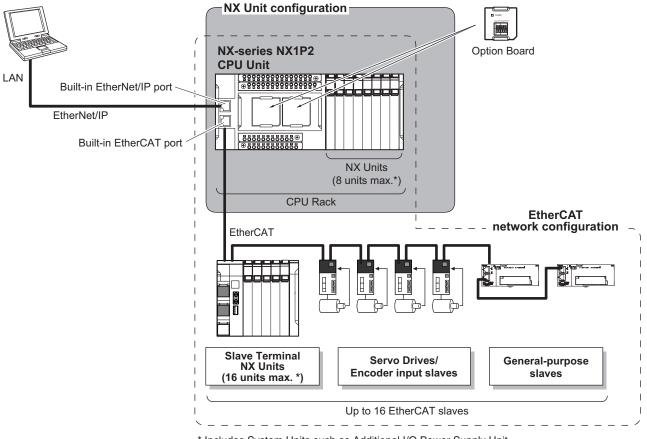
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System Configuration

Basic System Configuration

Support Software



* Includes System Units such as Additional I/O Power Supply Unit.

Interpreting Model Numbers

Not all combinations are possible. Refer to List of Models in Ordering Information, below.



No	Item	Symbol	Specifications
1	Туре	Р	DC power supply model with built-in I/O
2	Control engine	1	Motion control axes
2	Control engine	9	No motion control axis (Single-axis position control axes only)
3	Synchronized motion control axes *	0	2 axes
3	Synchronized motion control axes	1	4 axes
4	Built-in I/O	24	24 (14 inputs, 10 outputs)
4	Built-In I/O	40	40 (24 inputs, 16 outputs)
5	Built-in input type	D	DC inputs
c		Т	NPN transistor outputs
6	Built-in output type	T1	PNP transistor outputs

The number of synchronized motion control axes when "2 Control engine" is "1".

When "2 Control engine" is "9", "3 Synchronized motion control axes" is always "0" but there is no synchronized motion control axis.

Ordering Information

International Standards

- The standards are abbreviated as follows: U: UL, U1: UL(Class I Division 2 Products for Hazardous Locations), C: CSA, UC: cULus, UC1: cULus(Class I Division 2
- Products for Hazardous Locations), CU: cUL, N: NK, L: Lloyd, CE: EU Directives, EAC: EAC mark, RCM: Regulatory Compliance Mark and KC: KC Registration.
- Contact your OMRON representative for further details and applicable conditions for these standards.

NX-series NX1P2 CPU Units

			Maximur	n number of u	used real axes	Total r	umber of	built-in I/O points		
Product Name	Program capacity	Memory capacity for variables		Used motion control servo axes *1	Used single-axis position control servo axes *1		Number of input points	Number of output points	Model	Standards
NX1P2 CPU Unit	Init		8 axes 4 axes		4 axes			16 points, NPN transistor	NX1P2-1140DT	
		32 KB (Retained during power	o axes	4 axes		40	24 points	16 points, PNP transistor *2	NX1P2-1140DT1	
			6 axes	0 0 0 0 0	4 axes	points		16 points, NPN transistor	NX1P2-1040DT	UC1, N, L,
	1.5 MB	interruptions) or 2 MB (Not	o axes	2 axes				16 points, PNP transistor *2	NX1P2-1040DT1	CE, RCM, KC, EAC
		retained during power interruptions)		0 0 0 0 0	4 axes	24	14 pointo	10 points, NPN transistor	NX1P2-9024DT	
			4 axes 0 axes		4 0105	points	14 points	10 points, PNP transistor *2	NX1P2-9024DT1	

Note: One NX-END02 End Cover is provided with the NX1P2 CPU Unit.

*1. The following table shows the enabled functions.

Motion control function	Motion control servo axes	Single-axis position control servo axes
Single-axis position control	Yes	Yes
Single-axis synchronized control	Yes	No
Single-axis velocity control	Yes	Yes *
Single-axis torque control	Yes	No
Multi-axes coordinated control	Yes	No

*You can use only the MC_MoveVelocity (Velocity Control) instruction.

*2. With the load short-circuit protection.

Option Boards (For CPU Units)

The Option Boards are mounted to the option board slot on the CPU Unit.

Product Name	Specification	Supported protocol	Model	Standards
Serial Communications Option Board	One RS-232C port. Transmission distance: 15 m. Connection type: Screwless clamping terminal block (9 terminals).	Host link, Modbus-RTU master, and	NX1W-CIF01	
Cond Ventue Gauge	One RS-422A/485 port. Transmission distance: 50 m. Connection type: Screwless clamping terminal block (5 terminals)	- no-protocol	NX1W-CIF11	
	One RS-422A/485 port (isolated). Transmission distance: 500 m. Connection type: Screwless clamping terminal block (5 terminals)		NX1W-CIF12	UC1, L,
Analog I/O Option Board	Analog input: 2 Voltage input: 0 to 10 V (Resolution: 1/4,000). Current input: 0 to 20 mA (1/2,000) Connection type: Screwless clamping terminal block (5 terminals)		NX1W-ADB21	CE, RCM, KC
	Analog output: 2 Voltage output: 0 to 10 V (Resolution: 1/4,000) Connection type: Screwless clamping terminal block (3 terminals)		NX1W-DAB21V	-
	Analog input: 2/Analog output: 2 Voltage input: 0 to 10 V (Resolution: 1/4,000). Current input: 0 to 20 mA Voltage output: 0 to 10 V (Resolution: 1/4,000) Screwless clamping terminal block (8 terminals)	(1/2,000)	NX1W-MAB221	

NX Units

Up to eight NX Units can be connected to an NX1P2 CPU Unit.

Digital Input Units

D				Specification			
Product Name	Number of points	Internal I/O common	Rated input voltage	I/O refreshing method	ON/OFF response time	Model	Standards
DC Input Unit			12 to 24 VDC	Switching Synchronous I/O	20 μs max./400 μs max.	NX-ID3317	
<i>*</i>		NPN		refreshing and Free-Run refreshing		NX-ID3343	
5			24 VDC	Input refreshing with input changed time only *	100 ns max./100 ns max.	NX-ID3344	_
	4 points		12 to 24 VDC	Switching Synchronous I/O	20 μs max./400 μs max.	NX-ID3417	
		PNP		refreshing and Free-Run refreshing		NX-ID3443	
		FNF		Input refreshing with input changed time only *	100 ns max./100 ns max.	NX-ID3444	
Screwless Clamping erminal Block,		NPN	24 VDC			NX-ID4342	-
2 mm Width)	8 points	PNP	24 VDC	Switching Synchronous I/O		NX-ID4442	
		NPN	-	Switching Synchronous I/O refreshing and Free-Run refreshing	20 μs max./400 μs max.	NX-ID5342	-
	16 points	PNP	_	· · · · · · · · · · · · · · · · · · ·			-
C Input Unit		PNP				NX-ID5442	_
M3 Screw Terminal lock, 30 mm Width)	16 points	For both NPN/PNP	24 VDC	Switching Synchronous I/O refreshing and Free-Run refreshing	20 μs max./400 μs max.	NX-ID5142-1	UC1, N, L, CE, RCM, KC
C Input Unit	16 points	For both	24 VDC	Switching Synchronous I/O refreshing and Free-Run refreshing	20 μs max./400 μs max.	NX-ID5142-5	_
AIL Connector, o mm Width)	32 points					NX-ID6142-5	
C Input Unit	32 points	For both NPN/PNP	24 VDC	Switching Synchronous I/O refreshing and Free-Run refreshing	20 μs max./400 μs max.	NX-ID6142-6	
C Input Unit	4 points		/AC, 50/60 Hz VAC, ±3 Hz)	Free-Run refreshing	10 ms max./40 ms max.	NX-IA3117	UC1, N, CE, RCM, KC

* To use input refreshing with input changed time, the EtherCAT Coupler Unit with unit version 1.1 or later and the Sysmac Studio version 1.07 or higher are required.

		P		Specificatio	n			
Product Name	Number of points	Internal I/O common	Maximum value of load current	Rated voltage	I/O refreshing method	ON/OFF response time	Model	Standards
Transistor Output Unit	2 points	NPN	0.5 A/point,	24 VDC	Output refreshing with	300 ns max./	NX-OD2154	_
	<u> </u>	PNP	1 A/Unit		specified time stamp only *	300 ns max. 0.1 ms max./	NX-OD2258	_
		NPN		12 to 24 VDC	_	0.8 ms max.	NX-OD3121	
			0.5 A/point,			300 ns max./ 300 ns max.	NX-OD3153	
	4 points		2 A/Unit			0.5 ms max./ 1.0 ms max.	NX-OD3256	
Screwless Clamping Ferminal Block,		PNP		24 VDC		300 ns max./ 300 ns max.	NX-OD3257	
12 mm Width)			2 A/point, 8 A/Unit		Switching Synchronous I/O refreshing and Free- Run refreshing	0.5 ms max./ 1.0 ms max.	NX-OD3268	
		NPN		12 to 24 VDC	- null tellestillig	0.1 ms max./ 0.8 ms max.	NX-OD4121	
	8 points	oints PNP 0.5 A/	0.5 A/point,	24 VDC		0.5 ms max./ 1.0 ms max.	NX-OD4256	
	10 mainta	NPN	4 A/Unit	12 to 24 VDC		0.1 ms max./ 0.8 ms max.	NX-OD5121	
	To points	PNP		24 VDC		0.5 ms max./ 1.0 ms max.	NX-OD5256	
Transistor Output Unit	16 points	NPN	0.5 A/point,	12 to 24 VDC	Switching Synchronous	0.1 ms max./ 0.8 ms max.	NX-OD5121-1	UC1, N, L,
M3 Screw Terminal Block, 30 mm Width) Transistor Output Unit		PNP 5 A/Unit		24 VDC	- I/O refreshing and Free- Run refreshing	0.5 ms max./ 1.0 ms max.	NX-OD5256-1	CE, RCM, KC
	16 points	NPN	0.5 A/point, 2 A/Unit	12 to 24 VDC	-	0.1 ms max./ 0.8 ms max. 0.5 ms max./	NX-OD5121-5	_
7		PNP		24 VDC	Switching Synchronous	1.0 ms max.	NX-OD5256-5	_
		NPN	0.5 A/point,	12 to 24 VDC	Run refreshing	0.1 ms max./ 0.8 ms max.	NX-OD6121-5	
(MIL Connector, 30 mm Width)	32 points	PNP	2 A/common, 4 A/Unit	24 VDC		0.5 ms max./ 1.0 ms max.	NX-OD6256-5	
Transistor Output Unit	32 points	NPN	0.5 A/point, 2 A/common, 4 A/Unit	12 to 24 VDC	Switching Synchronous I/O refreshing and Free- Run refreshing	0.1 ms max./ 0.8 ms max.	NX-OD6121-6	
30 mm Width) Relay Output Unit								UC1, N, L,
	2 points	N.O.	250 VAC/2 A (cos 250 VAC/2 A (cos		Free-Run refreshing	15 ms max./15	NX-OC2633	CE, RCM, KC
		N.O.+N.C.	24 VDC/2 A 4 A/Unit		· · · · · · · · · · · · · · · · · · ·	ms max.	NX-OC2733	UC1, N, CE, RCM, KC
(Screwless Clamping Terminal Block, 12 mm Width/24 mm Width)	8 points	N.O.	250 VAC/2 A (cos 250 VAC/2 A (cos 24 VDC/2 A 8 A/Unit		Free-Run refreshing	15 ms max./15 ms max.	NX-OC4633	UC1, N, L, CE, EAC, RCM, KC

* To use input refreshing with input changed time, the EtherCAT Coupler Unit with unit version 1.1 or later and the Sysmac Studio version 1.07 or higher are required.

			Specifica	tion			
Product Name	Number of points	Internal I/O common	Maximum value of load current	I/O refreshing method	ON/OFF response time	Model	Standards
DCInput/Transistor Output Unit	Outputs: 16 points	Outputs: NPN Inputs: For both NPN/PNP	Outputs: 12 to 24 VDC Inputs: 24 VDC	Switching Synchronous I/O	Outputs: 0.1 ms max./0.8 ms max. Inputs: 20 μs max./400 μs max.	NX-MD6121-5	
(MIL Connector, 30 mm Width)	Inputs: 16 points	Outputs: PNP Inputs: For both NPN/PNP	Outputs: 24 VDC Inputs: 24 VDC	refreshing and Free- Run refreshing	Outputs: 0.5 ms max./1.0 ms max. Inputs: 20 μs max./400 μs max.	NX-MD6256-5	UC1, N, L,
DC Input/Transistor Output Unit	Outputs: 16 points Inputs: 16 points	Outputs: NPN Inputs: For both NPN/PNP	Outputs: 12 to 24 VDC Inputs: 24 VDC	Switching Synchronous I/O refreshing and Free- Run refreshing	Outputs: 0.1 ms max./0.8 ms max. Inputs: 20 μs max./400 μs max.	NX-MD6121-6	- CE, RCM, KC

High-speed Analog Input Units

			9	Specificati	ons					
Product name	Number	Input range	Resolution	Input	Conversion	Trigger input section		I/O refreshing	Model	Standards
	points	input range	Resolution	method	time	Number of points	Internal I/O common	method		
High-speed Analog Input Unit	{ 0	-10 to 10 V -5 to 5 V 0 to 10 V 0 to 5 V	 Input range of -10 to 10 V or -5 to 5 V: 	Differ-	5 μs per	4	NPN	Synchro-	NX-HAD401	UC1, CE,
	4	1 to 5 V 1 to 5 V 0 to 20 mA 4 to 20 mA	 1/64,000 (full scale) Other input range: 1/32,000 (full scale) 	ential input	channel	4	PNP	nous I/O refreshing	NX-HAD402	RCM, KC, EAC

					Specifi	cation									
Product Name	Number of points	Input range	Resolution	Conversion value, decimal number (0 to 100%)	Over all accuracy (25°C)	Input method	Conversion time	Input impedance	I/O refreshing method	Model	Standards				
Voltage Input Unit			1/0000	1000 to 1000	±0.2%	Single- ended input	250 μs/		Fuer Dura aufrechiere	NX-AD2603					
	2 points		1/8000	-4000 to 4000	(full scale)	Differential Input	point		Free-Run refreshing	NX-AD2604					
			1/30000	-15000 to 15000	±0.1% (full scale)	Differential Input	10 μs/ point			Selectable Synchronous I/O refreshing or Free- Run refreshing	NX-AD2608				
			1/8000	-4000 to 4000	±0.2%	Single- ended input	250 μs/		Free-Run refreshing	NX-AD3603					
	4 points	-10 to +10 V	1/8000	-4000 10 4000	(full scale)	Differential Input	point	1 MΩ min.	Tiee-null tellesining	NX-AD3604					
			1/30000	-15000 to 15000	±0.1% (full scale)	Differential Input	10 μs/ point		Selectable Synchronous I/O refreshing or Free- Run refreshing	NX-AD3608					
			1/0000	1000 to 1000	±0.2%	Single- ended input	250 μs/			NX-AD4603					
	8 points		1/8000	-4000 to 4000	(full scale)	Differential Input	point		Free-Run refreshing	NX-AD4604					
				1/30000	-15000 to 15000	±0.1% (full scale)	Differential Input	10 μs/ point		Selectable Synchronous I/O refreshing or Free- Run refreshing	NX-AD4608	UC1, N, L,			
Current Input Unit	2 points					1/0000	0.10000	±0.2%	Single- ended input	250 μs/			NX-AD2203	CE, RCM, KC	
			1/8000	0 to 8000	(full scale)	Differential Input	point		Free-Run refreshing	NX-AD2204					
			1/30000	0 to 30000	±0.1% (full scale)	Differential Input	10 μs/ point	250 Ω	Selectable Synchronous I/O refreshing or Free- Run refreshing	NX-AD2208					
							1/8000	0 to 8000	±0.2%	Single- ended input	250 μs/	230 32	Free-Run refreshing	NX-AD3203	
	4 points	4 to 20 mA	1/8000	0 10 8000	(full scale)	Differential Input	point		riee-nui teitesining	NX-AD3204					
		20 mA	1/30000	0 to 30000	±0.1% (full scale)	Differential Input	10 μs/ point	-	Selectable Synchronous I/O refreshing or Free- Run refreshing	NX-AD3208					
			1/0000	0.4- 0000	±0.2%	Single- ended input	250 μs/		Fuer Dura aufrechiere	NX-AD4203					
	8 points	8 points		1/8000	0 to 8000	(full scale)	Differential Input	point	85 Ω	Free-Run refreshing	NX-AD4204				
			1/30000	0 to 30000	±0.1% (full scale)	Differential Input	10 μs/ point		Selectable Synchronous I/O refreshing or Free- Run refreshing	NX-AD4208					

Analog Output Units

				Speci	fication				
Product Name	Number of points	Input range	Resolution	Output setting value, decimal number (0 to 100%)	Over all accuracy (25°C)	Conversion time	I/O refreshing method	Model	Standards
Voltage Output Unit	2 points		1/8000	-4000 to 4000	±0.3% (full scale)	250 μs/ point	Free-Run refreshing	NX-DA2603	
	2 points	-10 to +10 V	1/30000	-15000 to 15000	±0.1% (full scale)	10 μs/ point	Selectable Synchronous I/O refreshing or Free-Run refreshing	NX-DA2605	
22 22 22 22 22 22 22 22 22 22 22 22 22	4 points	-10 10 +10 V	1/8000	-4000 to 4000	±0.3% (full scale)	250 μs/ point	Free-Run refreshing	NX-DA3603	
	4 points		1/30000	-15000 to 15000	±0.1% (full scale)	10 μs/ point	Selectable Synchronous I/O refreshing or Free-Run refreshing	NX-DA3605	UC1, N, L, CE, RCM,
Current Output Unit	2 pointo		1/8000	0 to 8000	±0.3% (full scale)	250 μs/ point	Free-Run refreshing	NX-DA2203	KC
	2 points		1/30000	0 to 30000	±0.1% (full scale)	10 μs/ point	Selectable Synchronous I/O refreshing or Free-Run refreshing	NX-DA2205	
	1 pointo	4 to 20 mA	1/8000	0 to 8000	±0.3% (full scale)	250 μs/ point	Free-Run refreshing	NX-DA3203	
	4 points		1/30000	0 to 30000	±0.1% (full scale)	10 μs/ point	Selectable Synchronous I/O refreshing or Free-Run refreshing	NX-DA3205	

Temperature Control Units

				Specif	ications																												
Product name	Number of channels	Input type	Output	Number of output points	Number of CT input points	Control type	Conversion time	I/O refreshing method	Model	Standards																							
Temperature Control Unit 2-channel			Voltage output	2	2	Standard control			NX-TC2405																								
Туре			(for driving SSR)	2	None	Standard control			NX-TC2406	UC1, CE,																							
	2	Universal input (thermocou- ple, resistance thermometer)	Voltage output (for driving SSR)	4	None	Heating/ cooling control	-	Free-Run	NX-TC2407	RCM, KC, EAC																							
			Linear current output	2	None	Standard control			NX-TC2408																								
Temperature Control Unit 4-channel			ple, resistance	ple, resistance	Voltage output	4	4	Standard control	50 ms	refreshing	NX-TC3405																						
4-channel Type							1				l					,					,	,	,				,		(for driving SSR)	4	None	Standard control	
	4	Voltage output (for driving SSR)		8	None	Heating/ cooling control			NX-TC3407	RCM, KC, EAC																							
			Linear current output	4	None	Standard control			NX-TC3408																								

Temperature Input Units

				Specification					
Product Name	Number of points	Input type	Resolution (25°C)	Over all accuracy (25°C)	Conversion time	I/O refreshing method	Terminals	Model	Standards
Thermocouple Input type	2 points		0.1°C max.		250 ms/		16 Terminals	NX-TS2101	
	4 points		*1		Unit		16 Terminals x 2	NX-TS3101	
	2 points	Thermonounle	0.01°C max.		10 ms/		16 Terminals	NX-TS2102	
	4 points	Thermocouple			Unit	ns/	16 Terminals x 2	NX-TS3102	
-	2 points		0.001°C max.		60 ms/		16 Terminals	NX-TS2104	
	4 points			Refer to your OMRON	Unit	Free-Run	16 Terminals x 2	NX-TS3104	UC1, N, L,
Resistance Thermometer	2 points			website for details.	refreshing 250 ms/ Unit	16 Terminals	NX-TS2201	CE, RCM, KC	
Input type	4 points		0.1°C max.				16 Terminals x 2	NX-TS3201]
2 4 2	2 points	Resistance Thermometer	0.01%0 mov	-	10 ms/		16 Terminals	NX-TS2202	
	4 points	(Pt100/Pt1000, three-wire) *2	0.01°C max.		Unit		16 Terminals x 2	NX-TS3202	_
	2 points	1	0.001%C may		60 ms/	1	16 Terminals	NX-TS2204	
	4 points	1	0.001°C max.		Unit		16 Terminals x 2	NX-TS3204	1

*1. The resolution is 0.2°C max. when the input type is R, S, or W.
*2. The NX-TS2202 and NX-TS3202 only supports Pt100 three-wire sensor.

Heater Burnout Detection Units

				Specification					
	CT input section								
Product Name	Number of inputs	Maximum heater current	Number of outputs			I/O refreshing method	Model	Standards	
Heater Burnout Detection Unit			NPN		12 to 24 VDC		NX-HB3101		
	4	50 AAC	4	PNP	0.1 A/point, 0.4 A/Unit	24 VDC	Free-Run refreshing	NX-HB3201	UC1, N, L, CE, RCM, KC

Product Name	Number of Model Standards points	I/() retreshind method *		Load cell excitation voltage Input range		Model	Standards
Load Cell Input Unit	1	125 µs	 Free-Run refreshing Synchronous I/O refreshing Task period prioritized refreshing 	5 VDC ± 10%	-5.0 to 5.0 mV/V	NX-RS1201	UC1, N, L, CE, RCM, KC

* Refer to the NX-series Load Cell Input Unit User's Manual (W565) for detailed information on I/O refresh cycle.

Position interface: Incremental Encoder Input Units

				Specification			
Product Name	Number of channels	External inputs	Maximum response frequency	I/O refreshing method	Number of I/O entry mappings	Model	Standards
Incremental Encoder Input Unit	1 (NPN)	3 (NPN)	500 kHz			NX-EC0112	UC1, N, CE, RCM, KC
	1 (PNP)	3 (PNP)	500 KHZ		1/1	NX-EC0122	UC1, N, L, CE, RCM, KC
	1	3 (NPN)	4 MHz	Free-Run refreshing	1/1	NX-EC0132	UC1, N, CE, RCM, KC
	I	3 (PNP)	4 MHZ	Synchronous I/O refreshing		NX-EC0142	UC1, N, L, CE, RCM, KC
	2 (NPN)	None	500 kHz		2/2	NX-EC0212	UC1, N, CE, RCM, KC
	2 (PNP)		500 KHZ		2/2	NX-EC0222	UC1, N, L, CE, RCM, KC

Position interface: SSI Input Units

			Specificatio	on			
Product Name	Number of channels	Input/Output form	Maximum data Encoder power length supply		Type of external connections	Model	Standards
SSI Input Unit	1	EIA standard RS-422-A	32 bits	24 VDC, 0.3 A/CH	Screwless push-in terminal block (12 terminals)	NX-ECS112	UC1, N, L, CE, RCM,
	2	EIA standard RS-422-A	32 bits	24 VDC, 0.3 A/CH	Screwless push-in terminal block (12 terminals)	NX-ECS212	KC

Position interface: Pulse Output Units

				Specific	ation				
Product Name	Number of channels *1	External inputs	External outputs	Maximum pulse output speed	I/O refreshing method	Number of I/O entry mappings	Control output interface	Model	Standards
Pulse Output Unit	1 (NPN)	2 (NPN)	1 (NPN)	500 kmm		1/1	Open collector	NX-PG0112	UC1, N, CE, RCM, KC
	1 (PNP)	2 (PNP)	1 (PNP)	500 kpps	Synchronous I/O	1/1	output	NX-PG0122	UC1, N, L, CE, RCM, KC
	2	5 inputs/CH (NPN)	3 outputs/CH (NPN)		refreshing Task period 	2/2		NX-PG0232-5	
	2	5 inputs/CH (PNP)	3 outputs/CH (PNP)	4 Mpps	prioritized refreshing *2	2/2	Line driver	NX-PG0242-5	UC1, CE,
	4	5 inputs/CH (NPN)	3 outputs/CH (NPN)	4 wpps		4/4	output	NX-PG0332-5	RCM, KC
1. This is the pur		5 inputs/CH (PNP)	3 outputs/CH (PNP)			4/4		NX-PG0342-5	5

*1. This is the number of pulse output channels.
*2. Unit version 1.2 or later and an NX-ECC203 EtherCAT Coupler Unit are required.

Machine Automation Controller NX1P

Communications Interface Units

Product Name	Serial interface	External connection terminals	Number of serial ports	Communications protocol	Model	Standards
Communications Interface Unit	RS-232C				NX-CIF101	
	RS-422A/485	Screwless Clamping Terminal Block	1 port	No-protocolSignal lines	NX-CIF105	UL, N, L, CE, RCM, KC
	RS-232C	D-Sub connector	2 ports		NX-CIF210	

IO-Link Master Unit

		Specification						
Product Name	Number of IO-Link ports	I/O refreshing method	I/O connection terminals	Model	Standards			
IO-Link Master Unit	4	Free-Run refreshing	Screwless clamping terminal block	NX-ILM400	UC1, N, L, CE, RCM, KC			

System Units

Product Name	Specification	Model	Standards
Additional NX Unit Power Supply Unit	Power supply voltage: 24 VDC (20.4 to 28.8 VDC) NX Bus power supply capacity: 10 W max.	NX-PD1000	UC1, N, L, CE, RCM, KC
Additional I/O Power Supply Unit	Power supply voltage: 5 to 24 VDC (4.5 to 28.8 VDC) I/O power feed maximum current: 4 A	NX-PF0630	UC1, N, L, CE, RCM,
	Power supply voltage: 5 to 24 VDC (4.5 to 28.8 VDC) I/O power feed maximum current: 10 A *	NX-PF0730	KC
I/O Power Supply Connection Unit	Number of I/O power terminals: IOG: 16 terminals Current capacity of I/O power terminal: 4 A/terminal max.	NX-PC0010	UC1, N, L, CE, RCM, KC
	Number of I/O power terminals: IOV: 16 terminals Current capacity of I/O power terminal: 4 A/terminal max.	NX-PC0020	UC1, N, L, CE, RCM, KC
	Number of I/O power terminals: IOV: 8 terminals, IOG: 8 terminals Current capacity of I/O power terminal: 4 A/terminal max	NX-PC0030	UC1, N, L, CE, RCM, KC
Shield Connection Unit	Number of shield terminals: 14 terminals (The following two terminals are functional ground terminals.)	NX-TBX01	UC1, N, L, CE, RCM, KC

* Use the NX-PF0730 at 4 A or less on the CPU Rack where the NX1P2 CPU Unit is mounted.

EtherCAT Coupler Units

NX-series Units on previous pages and NX-series Safety Units can be used by connecting to the EtherCAT Coupler Unit that is connected to the built-in EtherCAT port on the NX1P2 CPU Unit.

Product Name	Communications cycle in DC Mode	Current consumption	Maximum I/O power supply current	Model	Standards
EtherCAT Coupler Unit *1	250 to 4000 μs *2	1.45 W max.	4 A	NX-ECC201	
	250 to 4000 μs *2	1.45 W max.	10 A	NX-ECC202	UC1, N, L, CE, KC
	125 to 10000 μs *2	1.25 W max.		NX-ECC203	

*1. One End Cover NX-END01 is provided with the EtherCAT Coupler Unit.

*2. This depends on the specifications of the EtherCAT master. For example, the values are as follows when the EtherCAT Coupler Unit is connected to the built-in EtherCAT port on an NJ5-series CPU Unit: 500 µs, 1,000 µs, 2,000 µs, and 4,000 µs. Refer to the NJ/NX-series CPU Unit Built-in EtherCAT Port User' Manual (Cat. No. W505) for the specifications of the built-in EtherCAT ports on NJ/NX-series CPU Units. This also depends on the unit configuration.

Safety CPU Units

			Specification				
Appearance	Maximum number of safety I/O points	Program Number of safety capacity master connections		I/O refreshing method	Unit version	Model	Standards
	1,024 points 2,048 KB 128		Free-Run refreshing	Ver.1.3	NX-SL5500	UC, CE, RCM,	
utill [] puit	2,032 points	4,096 KB	254		Venno	NX-SL5700	KC, EAC
	256 points	512 KB	32	Free-Run refreshing	Ver.1.1	NX-SL3300	UC, N, L, CE,
	1024 points	2048 KB	128	Free-Run refreshing	Ver.1.1	NX-SL3500	CC, N, L, CE, KC

Note: Connect the Safety CPU Unit to the NX1P2 CPU Unit via the EtherCAT Coupler Unit.

Safety Input Units

				Spe	cification					
Appearance	Number of safety input points	Number of test output points	Internal I/O common	Rated input voltage	OMRON special safety input devices	Number of safety slave connections	I/O refreshing method	Unit version	Model	Standards
	4 points	2 points	Sinking inputs (PNP)	24 VDC	Can be connected.	1	Free-Run refreshing	Ver.1.1	NX-SIH400	Refer to your OMRON website for details.
	8 points	2 points	Sinking inputs (PNP)	24 VDC	Cannot be connected.	1	Free-Run refreshing	Ver.1.0	NX-SID800	

Note: Connect the Safety Input Unit to the NX1P2 CPU Unit via the EtherCAT Coupler Unit.

Safety Output Units

		Specification								
Appearance	Number of Model safety output points	Internal I/O common	Maximum load current	Rated voltage	Number of safety slave connections	I/O refreshing method	Unit version	Model	Standards	
	2 points	Sourcing outputs (PNP)	2.0 A/point, 4.0 A/Unit at 40°C, and 2.5A/Unit at 55°C The maximum load current depends on the installation orientation and ambient temperature.	24 VDC	1	Free-Run refreshing	Ver.1.0	NX-SOH200	Refer to your OMRON website for	
	4 points	Sourcing outputs (PNP)	0.5 A/point and 2.0 A/Unit	24 VDC	1	Free-Run refreshing	Ver.1.0	NX-SOD400	details.	

Note: Connect the Safety Output Unit to the NX1P2 CPU Unit via the EtherCAT Coupler Unit.

Automation Software Sysmac Studio Please purchase a DVD and required number of licenses the first time you purchase the Sysmac Studio. DVDs and licenses are available individually.

Each model of licenses does not include any DVD.

	Specification				
Product Name		Number of licenses	Media	Model	Standards
	The Sysmac Studio is the software that provides an integrated environment for setting, programming, debugging and maintenance of	 (Media only)	DVD	SYSMAC-SE200D	
Sysmac Studio Standard Edition Ver.1.	machine automation controllers including the NJ/NX-series CPU Units, NY-series Industrial PC, EtherCAT Slave, and the HMI. Sysmac Studio runs on the following OS. Windows 7 (32-bit/64-bit version)/Windows 8 (32-bit/64-bit version)/ Windows 8.1 (32-bit/64-bit version)/Windows 10 (32-bit/64-bit version) The Sysmac Studio Standard Edition DVD includes Support Software to set up EtherNet/IP Units, DeviceNet slaves, Serial Communications Units, and Support Software for creating screens on HMIs (CX- Designer). Refer to your OMRON website for details.	1 license *		SYSMAC-SE201L	

* Multi licenses are available for the Sysmac Studio (3, 10, 30, or 50 licenses).

Collection of software functional components Sysmac Library

Please download it from following URL and install to Sysmac Studio.

http://www.ia.omron.com/sysmac_library/

Typical Models

Product	Features	Model
Vibration Suppression Library	The Vibration Suppression Library is used to suppress residual vibration caused by the operation of machines.	SYSMAC-XR006
Device Operation Monitor Library	The Device Operation Monitor Library is used to monitor the operation of devices such as air cylinders, sensors, motors, and other devices.	SYSMAC-XR008
Dimension Measurement Library	The Dimension Measurement Library is used to dimension measurement with ZW-7000/5000 Confocal Fiber Displacement Sensor, or E9NC-TA0 Contact-Type Smart Sensor.	SYSMAC-XR014

Recommended EtherCAT and EtherNet/IP Communications Cables

Use Straight STP (shielded twisted-pair) cable of category 5 or higher with double shielding (braiding and aluminum foil tape) for EtherCAT. For EtherNet/IP, required specification for the communications cables varies depending on the baud rate. For 100BASE-TX/10BASE-T, use an STP (shielded twisted-pair) cable of Ethernet category 5 or higher.

Cable with Connectors

	Item	Recommended manufacturer	Cable length (m)	Model
	Cable with Connectors on Both Ends	OMRON	0.3	XS6W-6LSZH8SS30CM-Y
	(RJ45/RJ45) Standard RJ45 plug type *1		0.5	XS6W-6LSZH8SS50CM-Y
Wire Gauge and Number of Pairs:	Cable color: Yellow *3		1	XS6W-6LSZH8SS100CM-Y
AWG26, 4-pair Cable Cable Sheath material: LSZH *2			2	XS6W-6LSZH8SS200CM-Y
			3	XS6W-6LSZH8SS300CM-Y
	~		5	XS6W-6LSZH8SS500CM-Y
	Cable with Connectors on Both Ends	OMRON	0.3	XS5W-T421-AMD-K
	(RJ45/RJ45) Rugged RJ45 plug type *1		0.5	XS5W-T421-BMD-K
	Cable color: Light blue		1	XS5W-T421-CMD-K
			2	XS5W-T421-DMD-K
	-0		5	XS5W-T421-GMD-K
			10	XS5W-T421-JMD-K
	Cable with Connectors on Both Ends (M12 Straight/M12 Straight) Shield Strengthening Connector cable *4 M12/Smartclick Connectors Cable color: Black	OMRON	0.5	XS5W-T421-BM2-SS
			1	XS5W-T421-CM2-SS
Wire Gauge and Number of Pairs:			2	XS5W-T421-DM2-SS
AWG22, 2-pair cable			3	XS5W-T421-EM2-SS
	-0-		5	XS5W-T421-GM2-SS
			10	XS5W-T421-JM2-SS
	Cable with Connectors on Both Ends	OMRON	0.5	XS5W-T421-BMC-SS
	(M12 Straight/RJ45) Shield Strengthening Connector cable *4		1	XS5W-T421-CMC-SS
	M12/Smartclick Connectors Rugged RJ45 plug type		2	XS5W-T421-DMC-SS
	Cable color: Black		3	XS5W-T421-EMC-SS
			5	XS5W-T421-GMC-SS
	0		10	XS5W-T421-JMC-SS

*1. Cables with standard RJ45 plugs are available in the following lengths: 0.2 m, 0.3 m, 0.5 m, 1 m, 1.5 m, 2 m, 3 m, 5 m, 7.5 m, 10 m, 15 m, 20 m. Cables with rugged RJ45 plugs are available in the following lengths: 0.3 m, 0.5 m, 1 m, 2 m, 3 m, 5 m, 10 m, 15 m. For details, refer to the *Industrial Ethernet Connectors Catalog* (Cat. No. G019).

The lineup features Low Smoke Zero Halogen cables for in-cabinet use and PUR cables for out-of-cabinet use. Although the LSZH cable is *2. single shielded, its communications and noise characteristics meet the standards.

*3. Cable colors are available in yellow, green, and blue.
*4. For details, contact your OMRON representative.

Cables / Connectors

	Item		Recommended manufacturer	Model
Products for EtherCAT or			Hitachi Cable, Ltd.	NETSTAR-C5E SAB 0.5 \times 4P *1
EtherNet/IP (1000BASE-T/100BASE-TX)	Wire Gauge and Number of	Cables	Kuramo Electric Co.	KETH-SB *1
(10000432-1/1000432-17)	Pairs: AWG24, 4-pair Cable		SWCC Showa Cable Systems Co.	FAE-5004 *1
		RJ45 Connectors	Panduit Corporation	MPS588-C *1
Products for EtherCAT or	Wire Gauge and Number of Pairs: AWG22, 2-pair Cable	Cables	Kuramo Electric Co.	KETH-PSB-OMR *2
EtherNet/IP			JMACS Japan Co., Ltd.	PNET/B *2
(100BASE-TX/10BASE-T)		RJ45 Assembly Connector	OMRON	XS6G-T421-1 *2

*1. We recommend you to use the above Cable and RJ45 Connector together.

*2. We recommend you to use the above Cable and RJ45 Assembly Connector together.

Optional Products/Maintenance Products/DIN Track Accessories

Product Name		Model	Standards	
EtherCAT junction	3 ports. Power supply voltage: 20.4 to 28.8 VDC (24 VDC -15 to +20%). Current consumption (A): 0.08			
slaves *1	6 ports. Power supply voltage: 20.4 to 28. Current consumption (A): 0.17	8 VDC (24 VDC -15 to +20%).	GX-JC06	CE, UC1
		3 ports. Current consumption (A): 0.22 Power supply connector included.	W4S1-03B	UC, CE
Industrial Switching Hubs for EtherNet/IP and	Quality of Service (QoS): EtherNet/IP control data priority Failure detection:	5 ports. Current consumption (A): 0.22 Power supply connector included.	W4S1-05B	00, CE
Ethernet *2	Broadcast storm and LSI error detection 10/100BASE-TX, Auto-Negotiation	5 ports. Current consumption (A): 0.22 Failure detection Power supply connector and Connector for informing error included.	W4S1-05C	CE
Memory Cards	SD memory card, 2 GB			N, L, CE
memory carus	SD memory card, 4 GB	HMC-SD491	CE	
Battery	The battery is not mounted when the product is shipped. To turn OFF the power supply to the equipment for a certain period of time by using the clock data for programming, event logs, etc., you need a separately-sold battery to retain the clock data. Refer to the <i>Battery</i> page for details.			
End Cover (For NX1P2 CPU Unit) *3	Must be connected to the right end of the One End Cover is provided with the CPU	NX-END02		
End Cover (For EtherCAT Coupler Unit) *3	One End Cover is provided with the Ether	NX-END01		
DIN Tracks	Length: 0.5 m; Height: 7.3 mm			
DIN HACKS	Length: 1 m; Height: 7.3 mm			
End Plate	There are 2 stoppers provided with CPU U the Units on the DIN Track.	PFP-M		
Unit/Terminal Block Coding Pins	For 10 Units (Terminal Block: 30 pins, Unit: 30 pins)		NX-AUX02	
DIN Track Insulation Spacers	A Spacer to insulate the control panel fror To insulate the EtherCAT Slave Terminal	n the DIN Track. from the control panel, use Din Track Insulation Spacers.	NX-AUX01	

Product Name	No. of terminals	Terminal number indications	Ground terminal mark	Terminal current capacity	Model	Standards
Terminal Blocks	8	A/B			NX-TBA082	
	12	A/B		NX-TBA10 10 A NX-TBB12 NX-TBB16 NX-TBB16	NX-TBA122	_
	16	A/B	None		NX-TBA162	
	12	C/D			NX-TBB122	
	16	C/D			NX-TBB162	-
	8	A/B			NX-TBC082	
	16	A/B	Provided		NX-TBC162	

*1. EtherCAT junction slaves cannot be used for EtherNet/IP and Ethernet.*2. Industrial switching hubs cannot be used for EtherCAT.

*3. Use the NX-END02 End Cover only for the CPU Unit and the NX-END01 End Cover only for the EtherCAT Coupler Unit.

Electrical and Mechanical Specifications

li	em	Specification		
Model		NX1P2-1□40DT□	NX1P2-9024DT	
Enclosure		Mounted in a panel		
Dimensions (mm) *1		154 × 100 × 71 mm (W×H×D)	130 × 100 × 71 mm (W×H×D)	
Weight *2		NX1P2-1□40DT: 650 g NX1P2-1□40DT1: 660 g	NX1P2-9024DT: 590 g NX1P2-9024DT1: 590 g	
	Power supply voltage	24 VDC (20.4 to 28.8 VDC)		
	Unit power consumption *3	NX1P2-1□40DT: 7.05 W NX1P2-1□40DT1: 6.85 W	NX1P2-9024DT: 6.70 W NX1P2-9024DT1: 6.40 W	
(Inrush current *4	For cold start at room temperature: 10 A max./0.1 ms max. and 2.5 A max./150 ms max.		
	Current capacity of power supply terminal *5	4 A max.		
	Isolation method	No isolation: between the Unit power supply terminal and internal circuit		
	NX Unit power supply capacity	10 W max.		
Power supply to the NX Unit power supply	NX Unit power supply efficiency	80 %		
	Isolation method	No isolation: between the Unit power supply terminal and NX Unit power supply		
/O Power Supply to NX Units		Not provided *6		
	Communication connector	RJ45 for EtherNet/IP Communications × 1 RJ45 for EtherCAT Communications × 1		
	Screwless clamping terminal block	For Unit power supply input, grounding, ar For output signal: 1 (Removable)	nd input signal: 1 (Removable)	
External connection terminals	Output terminal (service supply)	Not provided		
	RUN output terminal	Not provided		
	NX bus connector	8 NX Units can be connected		
	Option board slot	2	1	

1. Includes the End Cover, and does not include projecting parts.

*2. Includes the End Cover. The weight of the End Cover is 82 g.

*3. Includes the SD Memory Card and Option Board. The NX Unit power consumption to NX Units is not included.

*4. The inrush current may vary depending on the operating condition and other conditions. Therefore, select fuses, breakers, and external power supply devices that have enough margin in characteristic and capacity, considering the condition under which the devices are used.

*5. The amount of current that can be passed constantly through the terminal. Do no exceed this current value when you use a through-wiring for the Unit power supply.

*6. When the type of the I/O power supply to NX Units you use is the supply from NX bus, an Additional I/O Power Supply Unit is required. The maximum I/O power supply current from an Additional I/O Power Supply Unit is 4 A. Refer to the NX-series NX1P2 CPU Unit Hardware User's Manual (Cat. No. W578) for details.

General Specifications

	Item	Specification
Enclosure		Mounted in a panel
Grounding method		Ground to less than 100 Ω .
	Ambient operating temperature	0 to 55°C
	Ambient operating humidity	10% to 95% (with no condensation)
Operating environment	Atmosphere	Must be free from corrosive gases.
	Ambient storage temperature	-25 to 70°C (excluding battery)
	Altitude	2,000 m max.
	Pollution degree	2 or less: Conforms to JIS B 3502 and IEC 61131-2.
	Noise immunity	2 kV on power supply line (Conforms to IEC 61000-4-4.)
	Overvoltage category	Category II: Conforms to JIS B 3502 and IEC 61131-2.
	EMC immunity level	Zone B
	Vibration resistance	Conforms to IEC 60068-2-6. 5 to 8.4 Hz with 3.5-mm amplitude, 8.4 to 150 Hz, acceleration of 9.8 m/s ² 100 min each in X, Y, and Z directions (10 sweeps of 10 min each = 100 min total)
	Shock resistance	Conforms to IEC 60068-2-27. 147 m/s ² , 3 times in X, Y, and Z directions
Battery	Life	5 years (Power ON time rate 0% (power OFF))
Dattery	Model	CJ1W-BAT01 (sold separately)
	EU Directives	EN 61131-2
Applicable standards *	cULus	Listed UL 61010-2-201 and ANSI/ISA 12.12.01
Applicable stalluarus	Shipbuilding Standards	NK, LR
	Other than the above.	RCM, KC, EAC

* Refer to the OMRON website (http://www.ia.omron.com/) or consult your OMRON representative for the most recent applicable standards for each model.

Performance Specifications

				NX1P2-			
		Item		11000/ 110001	10□□□□/ 10□□□□1	90□□□□/ 90□□□1	
Processing	Instruction	LD instruction		3.3 ns			
time	execution times	Math instructions (for long real data)		70 ns or more			
	Program capacity	Size		1.5 MB			
	*1	Quantity	Number of POU definitions	450			
			Number of POU Instances	1,800			
		Retain	Size	32 kB			
	Memory capacity	attributes	Number of variables	5,000			
	for variables *2	No Retain Size		2 MB			
Programming		attributes	Number of variables	90,000			
	Data types	Number of data	types	1,000			
	Memory for CJ-	CIO Area		0 to 6,144 channel (0			
	series Units (Can	Work Area		0 to 512 channel (W0	,		
	be specified with AT specifications	Holding Area		0 to 1,536 channel (H			
	for variables.)	DM Area		0 to 16,000 channel (D0 to F15,999) *4		
		EM Area			10		
		waximum numb	er of controlled axes	12 axes	10 axes	4 axes	
			Motion control axes	8 axes	6 axes		
			Single-axis position control axes	4 axes	4 axes	4 axes	
	Number of	Maximum numb	er of used real axes	8 axes	6 axes	4 axes	
	controlled axes *5		Used motion control servo axes	4 axes	2 axes		
			Used single-axis position control servo axes	4 axes	4 axes	4 axes	
-		Maximum number of axes for linear interpolation axis control		4 axes per axes grou	p		
	Number of axes for circular interpolation axis control			2 axes per axes group			
	Maximum number of axes groups			8 axes groups			
	Motion control period			Same as the period for	or primary periodic ta		
	Cams	Number of cam data points	Maximum points per cam table Maximum points for all cam	65,535 points 262,140 points			
		Maximum numb	tables er of cam tables	80 tables			
	Position units	Maximum number of cam tables			degree, and inch		
	Override factors			0.00% or 0.01% to 500.00%			
	Number of ports			1	0.0070		
	Physical layer			10BASE-T, 100BASE	-тх		
	Frame length			1,514 bytes max.			
	Media access metho	bd		CSMA/CD			
	Modulation	~~		Baseband			
	Topology			Star			
	Baud rate			100 Mbps/s (100BAS	E-TX)		
	Transmission media	a		STP (shielded, twisted-pair) cable of Ethernet category 5, 5e or higher			
			veen Ethernet switch and node	100 m			
	Maximum number o	1		There are no restrictions if an Ethernet switch is used.			
Built-in		Packet interval *	er of connections	32 Can be set for each c			
EtherNet/IP port				2 to 10,000 ms in 1-ms increments			
			munications band	3,000 pps *7 (includin	iy nearibeat)		
		Maximum numb	er of tag sets	32 Network variables			
			per connection (i.e., per tag set)	CIO/WR/HR/DM 8 (7 tags if Controller	status is included in t	he tag set)	
	CIP service: Tag data links (cyclic	-			status is included III I	no lay sel.	
	data links (cyclic communications)	Maximum number of tags Maximum link data size per node		256 19 200 bytes			
	communications)			19,200 bytes			
	communications)	(total size for all	tags)				
	communications)	(total size for all Maximum data s		600 bytes 32	set)		
	communications)	(total size for all Maximum data s	tags) ize per connection er of registrable tag sets	600 bytes 32 (1 connection = 1 tag 600 bytes		included in the tag set.	

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				NX1P2-			
		Item		11□□□□/ 11□□□□1	10□□□□/ 10□□□□1	900000/ 900001	
		Class 3 (number	r of connections)	32 (clients plus server)			
Built-in EtherNet/IP	CIP message service: Explicit messages	UCMM (non-connection	Maximum number of clients that can communicate at one time	32			
port	,	type)	Maximum number of servers that can communicate at one time	32			
	Number of TCP soci	kets		30			
	Communications sta	andard		IEC 61158 Type12			
	EtherCAT master sp	ecifications		Class B (Feature Pac	k Motion Control com	oliant)	
	Physical layer			100BASE-TX			
	Modulation			Baseband			
	Baud rate			100 Mbps (100BASE-	-TX)		
	Duplex mode			Auto			
	Topology			Line, daisy chain, and	I branching		
Built-in	Transmission media	1		Twisted-pair cable of (double-shielded strai		um tape and braiding)	
EtherCAT port	Maximum transmiss	sion distance betw	veen nodes	100 m			
	Maximum number o	f slaves		16			
	Range of node addr	esses that can be	set	1 to 192			
	Maximum process d	lata size		Input: 1,434 bytes Output: 1,434 bytes However, the maximum number of process data frames is 1.			
	Maximum process d	lata size per slave		Input: 1,434 bytes Output: 1,434 bytes			
	Communications cy	cle		2,000 µs to 8,000 µs i	in 250-µs increments		
	Sync jitter			1 μs max.			
	Communications me	ethod		half duplex			
Serial Communications	Synchronization			Start-stop			
(Serial	Baud rate			1.2/2.4/4.8/9.6/19.2/3	8.4/57.6/115.2 kbps		
Communications Option Board)	Transmission distar	nce		Depends on Option B	oard.		
option Board)	Supported protocol			Host link, Modbus-RTU master, and no-protocol			
	Maximum number	Maximum numb mounted to the	er of NX Units that can be CPU Unit	8			
Unit configuration	of connectable Units	Maximum numb	er of NX Units for entire controller	24 r On CPU Rack: 8 On EtherCAT Slave Terminals: 16			
	Dever everyly	Model		A non-isolated power supply for DC input is built into the CPU Uni			
	Power supply	Power OFF dete	ction time	2 to 8 ms			
Option Board	Number of slots	ber of slots		2	2	1	
	Input	Number of point	ts	24	24	14	
Built-in I/O		Number of point	ts	16	16	10	
Built-III I/O	Output	Load short-circu	uit protection	1100DT/1000DT/9 1100DT1/1000DT1			
Internal clock		At ambient temperature of 25° C: -3.5 to 1.5 min error per month At ambient temperature of 25° C: -1.5 to 1.5 min error per month At ambient temperature of 0° C: -3 to 1 min error per month					
Internal clock	Accuracy						

*1. Execution objects and variable tables (including variable names)

*2. Memory used for CJ-series Units is included.

*3. The value can be set in 1 ch increments. The value is included in the total size of variables without a Retain attribute.
*4. The value can be set in 1 ch increments. The value is included in the total size of variables with a Retain attribute.
*5. Refer to the *NJ/NX-series CPU Unit Motion Control User's Manual* (Cat. No. W507) for the description of this term.

*6. Data will be refreshed at the set interval, regardless of the number of nodes.

*7. "pps" means packets per second, i.e., the number of communications packets that can be sent or received in one second.

*8. As the EtherNet/IP port implements the IGMP client, unnecessary multi-cast packets can be filtered by using an Ethernet switch that supports IGMP Snooping.

Function Specifications

Function			I/O refresh and the user program are executed in units that are called tasks
	Г		Tasks are used to specify execution conditions and execution priority.
	Periodically	Maximum Number of Primary Periodic Tasks	1
	Executed Tasks	Maximum Number of Periodic Tasks	2
	Executed Tasks	Maximum Number of Event Tasks	32
		Execution Condition	When Activate Event Task instruction is executed or when condition expression for variable is met
Setup	System Service Mo	nitoring Settings	Not supported
DOUL	Programs		POUs that are assigned to tasks.
	Function Blocks		POUs that are used to create objects with specific conditions.
units)	Functions		POUs that are used to create an object that determine unique outputs for the inputs, such as for data processing.
Programming Languages	Types		Ladder diagrams * and structured text (ST)
Namespaces Variables			Namespaces are used to create named groups of POU definitions.
	External Access of variables	Network Variables	The function which allows access from the HMI, host computers, or other Controllers
		Boolean	BOOL
		Bit Strings	BYTE, WORD, DWORD, LWORD
		Integers	INT, SINT, DINT, LINT, UINT, USINT, UDINT, ULINT
		Real Numbers	REAL and LREAL
	Data types	Durations	TIME
		Dates	DATE
		Times of Day	TIME_OF_DAY
		Date and Time	DATE_AND_TIME
		Text Strings	STRING
	Derivative Data Typ	es	Structures, Unions, and Enumerations
		Function	A derivative data type that groups together data with different data types.
Data Types		Maximum Number of Members	2048
	Structures	Nesting Maximum Levels	8
		Member Data Types	Basic data types, structures, unions, enumerations, array variables
		Specifying Member Offsets	You can use member offsets to place structure members at any memory locations.
		Function	A derivative data type that enables access to the same data with different dat types.
	Union	Maximum Number of Members	4
		Member Data Types	BOOL, BYTE, WORD, DWORD, and LWORD
	Enumeration	Function	A derivative data type that uses text strings called enumerators to express variable values.
		Function	An array is a group of elements with the same data type. You specify the number (subscript) of the element from the first element to specify the element.
	Array	Maximum Number of Dimensions	3
Data Type Attributes	opecifications	Maximum Number of Elements	65535
		Array Specifications for FB Instances	Supported
	Range Specifications		You can specify a range for a data type in advance. The data type can take only values that are in the specified range.
	Libraries		
	Libraries		You can use user libraries.
Control Modes Axis Types	Libraries		You can use user libraries. Position control, Velocity control, and Torque control Servo axes, Virtual servo axes, Encoder axes, and Virtual encoder axes
	POUs (programorganization units) Programming Languages Namespaces Variables Data Types	Executed Tasks Executed Tasks Executed Tasks Conditionally Executed Tasks Setup Setup POUs (programorganization units) Programming Languages Namespaces Variables External Access of variables External Access of variables Data types Data types Data Types Data Types I D D D D D D D D D D D D D D D D D D	Periodically Executed Tasks of Primary Periodic Tasks Maximum Number of Periodic Tasks Conditionally Executed Tasks Maximum Number of Event Tasks Setup System Service Motoring Settings POUs (programorganization units) Programs Execution Condition Pogramming Languages Programs Function Blocks Function Namespaces Function Blocks Boolean Bit Strings Namespaces Boolean Bit Strings Integers Data types Data types Real Numbers Durations Data types Durations Date and Time Texes Strings Data types Function Times of Day Date and Time Structures Function Maximum Number of Members Maximum Data Types Function Maximum Number of Members Specifying Member Offsets Network Variables Specifying Member Specifying Member Data types Function Maximum Number of Member Data Types Specifying Member Data type Attributes Function Maximum Number of Dimensions Specification

		ltem		NX1P2
			Absolute	Positioning is performed for a target position that is specified with an absolute
			Positioning	value. Positioning is performed for a specified travel distance from the command
		Single-Axis Position Control	Relative Positioning	current position. Positioning is performed for a specified travel distance from the position
		Position Control	Interrupt Feeding	where an interrupt input was received from an external input.
			Cyclic Synchronous Absolute Positioning	A positioning command is output each control period in Position Control Mode.
		Single-axis	Velocity Control	Velocity control is performed in Position Control Mode.
		Velocity Control	Cyclic Synchronous Velocity Control	A velocity command is output each control period in Velocity Control Mode.
		Single-axis Torque Control	Torque Control	The torque of the motor is controlled.
			Starting Cam Operation	A cam motion is performed using the specified cam table.
			Ending Cam Operation	The cam motion for the axis that is specified with the input parameter is ended.
			Starting Gear Operation	A gear motion with the specified gear ratio is performed between a master axis and slave axis.
		Single-axis Synchronized	Positioning Gear Operation	A gear motion with the specified gear ratio and sync position is performed between a master axis and slave axis.
		Control	Ending Gear Operation	The specified gear motion or positioning gear motion is ended.
			Synchronous Positioning	Positioning is performed in sync with a specified master axis.
			Master Axis Phase Shift	The phase of a master axis in synchronized control is shifted.
			Combining Axes	The command positions of two axes are added or subtracted and the result is output as the command position.
		Single-axis	Powering the Servo	The Servo in the Servo Drive is turned ON to enable axis motion.
Motion	Single Axes	Manual Operation	Jogging	An axis is jogged at a specified target velocity.
Control			Resetting Axis Errors	Axes errors are cleared.
			Homing	A motor is operated and the limit signals, home proximity signal, and home signal are used to define home.
			Homing with specified parameters	The parameters are specified, the motor is operated, and the limit signals, home proximity signal, and home signal are used to define home.
			High-speed Homing	Positioning is performed for an absolute target position of 0 to return to home.
			Stopping	An axis is decelerated to a stop.
			Immediately Stopping	An axis is stopped immediately.
			Setting Override Factors	The target velocity of an axis can be changed.
		Auxiliary	Changing the Current Position	The command current position or actual current position of an axis can be changed to any position.
		Functions for Single-axis	Enabling External Latches	The position of an axis is recorded when a trigger occurs.
		Control	Disabling External Latches	The current latch is disabled.
			Zone Monitoring	You can monitor the command position or actual position of an axis to see when it is within a specified range (zone).
			Enabling Digital Cam Switches	You can turn a digital output ON and OFF according to the position of an axis
			Monitoring Axis Following Error	You can monitor whether the difference between the command positions or actual positions of two specified axes exceeds a threshold value.
			Resetting the Following Error	The error between the command current position and actual current position is set to 0.
			Torque Limit	The torque control function of the Servo Drive can be enabled or disabled and the torque limits can be set to control the output torque.
			Command Position Compensation	The function which compensate the position for the axis in operation.
			Start Velocity	You can set the initial velocity when axis motion starts.

Machine Automation Controller NX1P

		Item		NX1P2			
		liem	Absolute Linear				
			Interpolation Relative Linear	Linear interpolation is performed to a specified absolute position.			
		Multi-axes	Interpolation Circular 2D	Linear interpolation is performed to a specified relative position.			
		Coordinated Control	Interpolation	Circular interpolation is performed for two axes.			
			Axes Group Cyclic Synchronous Absolute Positioning	A positioning command is output each control period in Position Control Mode.			
			Resetting Axes Group Errors	Axes group errors and axis errors are cleared.			
	Axes Groups		Enabling Axes Groups	Motion of an axes group is enabled.			
			Disabling Axes Groups	Motion of an axes group is disabled.			
		Auxiliary Functions for	Stopping Axes Groups	All axes in interpolated motion are decelerated to a stop.			
		Multi-axes Coordinated Control	Immediately Stopping Axes Groups	All axes in interpolated motion are stopped immediately.			
			Setting Axes Group Override Factors	The blended target velocity is changed during interpolated motion.			
			Reading Axes Group Positions	The command current positions and actual current positions of an axes group can be read.			
			Changing the Axes in an Axes Group	The Composition Axes parameter in the axes group parameters can be overwritten temporarily.			
	Common Items		Setting Cam Table Properties	The end point index of the cam table that is specified in the input parameter is changed.			
		Cams	Saving Cam Tables	The cam table that is specified with the input parameter is saved in non- volatile memory in the CPU Unit.			
			Generating Cam Tables	The cam table is generated from the cam property and cam node that is specified in input parameters.			
		Parameters	Writing MC Settings	Some of the axis parameters or axes group parameters are overwritten temporarily.			
Motion Control		Parameters	Changing Axis Parameters	You can access and change the axis parameters from the user program.			
Control		Count Modes		You can select either Linear Mode (finite length) or Rotary Mode (infinite length).			
		Unit Conversions		You can set the display unit for each axis according to the machine.			
		Acceleration/ Deceleration	Automatic Acceleration/ Deceleration Control	Jerk is set for the acceleration/deceleration curve for an axis motion or axes group motion.			
		Control	Changing the Acceleration and Deceleration Rates	You can change the acceleration or deceleration rate even during acceleration or deceleration.			
		In-Position Check		You can set an in-position range and in-position check time to confirm when positioning is completed.			
		Stop Method		You can set the stop method to the immediate stop input signal or limit input signal.			
		Re-execution of Mo Instructions	tion Control	You can change the input variables for a motion control instruction during execution and execute the instruction again to change the target values during operation.			
	Auxiliary Functions	Multi-execution of M Instructions (Buffer		You can specify when to start execution and how to connect the velocities between operations when another motion control instruction is executed during operation.			
	and any real of the	Continuous Axes G (Transition Mode)	roup Motions	You can specify the Transition Mode for multi-execution of instructions for axes group operation.			
			Software limits	The movement range of an axis is monitored.			
			Following Error	The error between the command current value and the actual current value is monitored for each axis.			
		Monitoring Functions	Velocity, Acceleration Rate, Deceleration Rate, Torque, Interpolation Velocity, Interpolation Acceleration Rate, and Interpolation Dceleration Rate	You can set and monitor warning values for each axis and each axes group.			
		Absolute Encoder S	Support	You can use an OMRON 1S-series Servomotor or G5-series Servomotor with an Absolute Encoder to eliminate the need to perform homing at startup.			
		Input Signal Logic I	nversion	You can inverse the logic of immediate stop input signal, positive limit input signal, negative limit input signal, or home proximity input signal.			

Control ElherCAT sizes Maximum Number of Unics Not supported C-Series Units Maximum Number of Unics Not supported Peripheral USB Port Image: Communication Series Not supported Communication Series To POP and UDPIP Peripheral USB Port Peripheral USB Port Image: Communication Series Peripheral USB Port Communication Series To POP and UDPIP Peripheral USB Port Peripheral USB Port Image: Communication Series Peripheral USB Port Series To POP and UDPIP Peripheral USB Port Peripheral USB Port Port Peripheral USB Port Socket Service Peripheral USB Port Peripheral USB Port Port Peripheral USB Port Socket Service Peripheral USB Port Peripheral USB Port Port Homat Service Intervent Intervent Intervent Port Homat Service Intervent Intervent Intervent Port Homat Service Intervent Inter			Item		NX1P2					
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Communications Protocol C(P)P and UDP/P CiP Communications Service Top Dia Links Description Top Dia Dia Links Description	Management	CJ-Series Units	Maximum Number	of Units	Not supported					
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Communications First Server computers at other Ethement nodes. Applications Applications Automatic Clock Consult is under Other Server at the specified interval after the power upply to the CPU Unit is under Other Server at the CPU Unit is under Other Server at the Server at th				FTP Client	Files are transferred via FTP from the CPU Unit to computers or Controllers at other Ethernet nodes. FTP client communications instructions are used.					
Communications Automatic Clock Clock information is read from the NTP server at the specified time of Aguisations is read from the NTP server at the specified time of the Aguisation in the CPU unit is updated with the read time. SWMP Agent SWMP Agent Submit Clock Memory and State				FTP Server	Files can be read from or written to the SD Memory Card in the CPU Unit from computers at other Ethernet nodes.					
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Communication Protocol the Serial Communications Option Board) Communications Instructions Communications Instructions, CIP communications instructions, socket communications instructions, SDO message instructions, noprotocol communications instructions, SDO message instructions, and shout paretions, SDO message instructed			Application	CoE	SDO messages of the CAN application can be sent to slaves via EtherCAT					
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		Differentiation Monito	oring		You can monitor when a variable changes to TRUE or changes to FALSE.					
Maximum Number of Contacts 8				of Contacts						

Machine Automation Controller NX1P

		Item		NX1P2			
		Types	Single Triggered Trace	When the trigger condition is met, the specified number of samples are taken and then tracing stops automatically.			
		Турез	Continuous Trace	Data tracing is executed continuously and the trace data is collected by the Sysmac Studio.			
		Maximum Number Traces	of Simultaneous Data	2			
		Maximum Number	of Records	10000			
		Maximum Number	of Sampled Variables	48 variables			
Debugging	Data Tracing	Timing of Sampling	1	Sampling is performed for the specified task period, at the specified time, or when a sampling instruction is executed.			
		Triggered Traces		Trigger conditions are set to record data before and after an event.			
			Trigger Conditions	When BOOL variable changes to TRUE or FALSE Comparison of non-BOOL variable with a constant Comparison Method: Equals (=), Greater than (>), Greater than or equals (?), Less Than (<), Less than or equals (?), Not equal (?)			
			Delay	Trigger position setting: A slider is used to set the percentage of sampling before and after the trigger condition is met.			
	Simulation			The operation of the CPU Unit is emulated in the Sysmac Studio.			
			Levels	Major faults, partial faults, minor faults, observation, and information			
		Controller Errors	Maximum number of message languages	9 (Sysmac Studio) 2 (NS-series PT)			
Reliability functions	Self-Diagnosis		Function	User-defined errors are registered in advance and then records are created by executing instructions.			
		User-defined Errors	Levels	8			
			Maximum number of message languages	9			
	Protecting Software Assets and	CPU Unit Names ar	nd Serial IDs	When going online to a CPU Unit from the Sysmac Studio, the CPU Unit name in the project is compared to the name of the CPU Unit being connected to.			
			User Program Transfer with no Restoration Information	You can prevent reading data in the CPU Unit from the Sysmac Studio.			
		Protection	CPU Unit Write Protection	You can prevent writing data to the CPU Unit from the Sysmac Studio or SD Memory Card.			
Security	Preventing Operating Mistakes		Overall Project File Protection	You can use passwords to protect .smc files from unauthorized opening on the Sysmac Studio.			
			Data Protection	You can use passwords to protect POUs on the Sysmac Studio.			
		Verification of Ope	ration Authority	Online operations can be restricted by operation rights to prevent damage to equipment or injuries that may be caused by operating mistakes.			
			Number of Groups	5			
		Verification of User	Program Execution ID	The user program cannot be executed without entering a user program execution ID from the Sysmac Studio for the specific hardware (CPU Unit).			
	Storage Type			SD Memory Card, SDHC Memory Card			
		Automatic Transfer Card	r from SD Memory	When the power supply to the Controller is turned ON, the data that is stored in the autoload directory of the SD Memory Card is transferred to the Controller.			
SD Memory Card functions		Program transfer fr	om SD Memory Card	With the specification of the system-defined variable, you can transfer a program that is stored in the SD Memory Card to the Controller.			
anonona	Application	SD Memory Card O	peration Instructions	You can access SD Memory Cards from instructions in the user program.			
		File Operations from	m the Sysmac Studio	You can perform file operations for Controller files in the SD Memory Card and read/write general-purpose document files on the computer.			
		SD Memory Card L Detection	ife Expiration	Notification of the expiration of the life of the SD Memory Card is provided in a system-defined variable and event log.			
			CPU Unit front panel DIP switch	Backup, verification, and restoration operations are performed by manipulating the front-panel DIP switch on the CPU Unit.			
		Operating	Specification with system-defined variables	Backup, verification, and restoration operations are performed by manipulating system-defined variables.*4			
Backing up data	SD Memory Card backups	methods	SD Memory Card Window in Sysmac Studio	Backup and verification operations are performed from the SD Memory Card Window of the Sysmac Studio.			
			Special instruction	The special instruction is used to backup data.			
		Protection	Disabling backups to SD Memory Cards	Backing up data to a SD Memory Card is prohibited.			
			-				

*1. Inline ST is supported. (Inline ST is ST that is written as an element in a ladder diagram.)
*2. This is the total of 512 events for the CPU Unit and 64 events for the NX Unit.
*3. This is the total of 512 events for the CPU Unit and 16 events for the NX Unit.
*4. Restore is supported with unit version 1.14 or later.

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Input Terminal Block

Terminal Arrangement

The description is given for each CPU Unit model.

NX1P2-1□40DT□

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	(+)																		
	Ţ	+	-	сом	01	03	05	07	09	11	13	15	17	19	21	21			
		+	-	00	02	04	06	08	10	12	14	16	18	20	22	23			
Symbol		Term	ninal n	name					Des	criptio	on					Re	eferen	се	
Ē	Funct	ional g	round	termin	al			nal gro ermina		minal.	Conne	ect the	groun		Refer to the NX-series NX1P2			P2	
+/-	Unit p	ower s	supply	termina	als	supply The +	y. termir	nals ar		minals	to the are int			I	CPU Unit Hardware User's Manual (Cat. No. W578) for details.				
COM	Comn	non ter	rminal			Comn	non te	rminal	for the	input	circuits	;							
00 to 15	Input	termina	als			Gene	ral-pur	pose i	nput A						Refer to the <i>Input Specifications</i>				
16 to 23	Input	termina	als			Gene	ral-pur	pose i	nput B						page.				

NX1P2-9024DT

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												(+	
	+												
	Ţ	+	-	СОМ	01	03	05	07	09	11	13		
		+	-	00	02	04	06	08	10	12	NC	NC	

Symbol	Terminal name	Description	Reference		
Ē	Functional ground terminal	The functional ground terminal. Connect the ground wire to the terminal.	Refer to the NX-series NX1P2		
+/-	Unit power supply terminals	These terminals are connected to the Unit power supply. The + terminals and - terminals are internally connected to each other.	<i>CPU Unit Hardware User's Manual</i> (Cat. No. W578) for details.		
COM	Common terminal	Common terminal for the input circuits	Refer to the Input Specifications		
00 to 13	Input terminals	General-purpose input A	page.		
NC	NC	Do not connect anything.			

Input Specifications

The specifications depends on the input terminal numbers of the model.

Item	Specif	ication
Input type	General-purpose input A	General-purpose input B
Input terminal number	NX1P2-1□40DT□: 00 to 15 NX1P2-9024DT□: 00 to 13	NX1P2-1□40DT□: 16 to 23 NX1P2-9024DT□: None
Internal I/O common	For both NPN/PNP	
Input voltage	24 VDC (15 to 28.8 VDC)	
Connected sensor	Two-wire or three-wire sensors	
Input impedance	4.0 kΩ	4.3 kΩ
Input current	5.8 mA typical	5.3 mA typical
ON voltage	15 VDC min.	
OFF voltage/current	5 VDC max./1 mA max.	
ON response time *1	2.5 μs max.	1 ms max.
OFF response time *1	2.5 µs max.	1 ms max.
ON/OFF filter time *2	No filter, 0.25 ms, 0.5 ms, 1 ms (default), 2 ms, 4 m	ns, 8 ms, 16 ms, 32 ms, 64 ms, 128 ms, 256 ms
Circuit configuration	Input indicator 15 (13) 	$\begin{array}{c c} & & & \\ \hline & & \\$

*1. These values are the fixed response time needed by the hardware. A value from 0 to 32 ms (default: 1 ms) that is set on the Support Software *2. Set the filter time for every 4 points.

Output Terminal Block

Terminal Arrangement

The description is given for each CPU Unit model.

NX1P2-1□40DT

					02 03					10 11	12 13				
Symt	ol	Т	Fermina	al na	ame					Des	criptic	n			Reference
C0 (0 C1 (0	V), V)	Commor	n termi	inal			C0 (0	V) and		V) are i			ower s from ea	upply. ach other	Refer to the Output Specifications page.
00 to	00 to 15 Output terminals						NPN (sinking) type output								
NC		NC					Do no	t conn	ect an	ything.					

NX1P2-1□40DT1

The appearance of the terminal block is the same as NX1P2-1 \Box 40DT.

	NC C0 (+V) 00 02 04 0V0 01 03 05	06 C1 (+V) 08 10 12 14 07 0V1 09 11 13 15 NC	
Symbol	Terminal name	Description	Reference
C0 (+V), C1 (+V)	Common terminal	Connected to the 24-V side of the I/O power supply. C0 (+V) and C1 (+V) are independent from each other inside the CPU Unit.	
0V0, 0V1	0 V terminal	Supplies 0 V for the internal circuits for driving. 0V0 and 0V1 are independent from each other inside the CPU Unit.	Refer to the <i>Output Specifications</i> page.
00 to 15	Output terminals	PNP (sourcing) type output with the load short-circuit protection function	
NC	NC	Do not connect anything.	

NX1P2-9024DT

The appearance of the terminal block is the same as NX1P2-1□40DT.

1	NC										
	C0 (0V)	01	03	05	07	09	NC	NC	NC	NC	NC

Symbol	Terminal name	Description	Reference
C0 (0V)	Common terminal	Connected to the 0-V side of the I/O power supply.	Refer to the Output Specifications
00 to 09	Output terminals	NPN (sinking) type output	page.
NC	NC	Do not connect anything.	