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SUMICON 1600 SERIES RECTANGULAR CONNECTORS

The SUMICON 1600 series are multi-contact connectors designed by Hirose. 8, 12, 16, 20, 24, 28, 34, 45 and 60-contact models available (same as the 1300 series). The connector units are available in three types: soldering, wrapping, and crimping. Accessories

are C case, CA case, CBA case, ST stopper, STA stopper, and STB stopper. By combining the many options noted above, the SUMICON 1600 series connectors meet a wide variety applications.

Standard Type

General

In the SUMICON 1600 series, the connector unit is completely separated from the accessories such as the cases and stoppers to diversify the specifications and

facilitate wiring connection. The SUMICON 1600 series are specified in the NTT specifications No.1931.

Electrical Characteristics

Item	Standard
Contact Resistance	$Z_m \Omega$ max. at DC 1A
Insulation Resistance	1000M Ω min. at DC 500V
Withstand Voltage	AC 1000V for 1 minute
Current Rating	3A
Voltage Rating	300V AC

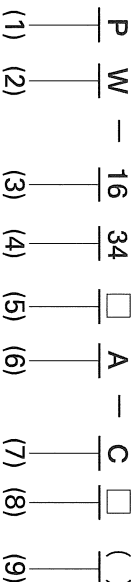
Material and Finish

Part	Material	Finish
Insulator	Glass filled diallyphthalate resin	Blue
Male Terminal	Brass	
Female Terminal	Phosphor bronze	Type A: Silver-plated Type G: Gold-plated
Plug Case	ABS resin (black)	NTT spec: ABS resin, 2.5PB 6.0/2.0 (color)
Stopper Bracket	Steel	Nickel plating

Wire Wrapping Specifications

Applicable wire	AWG	26	28	30
	Applicable wire (mm)	0.41	0.32	0.26
Max. coating O.D. (mm)		0.95	0.75	0.6
Wrapping method	Ordinary wrapping	about 8	about 8	about 9
	Coating one wrap			
Effective number of wrappings		about 8	about 8	about 9
Number of wrappings per terminal			2 wrap	

Ordering Information

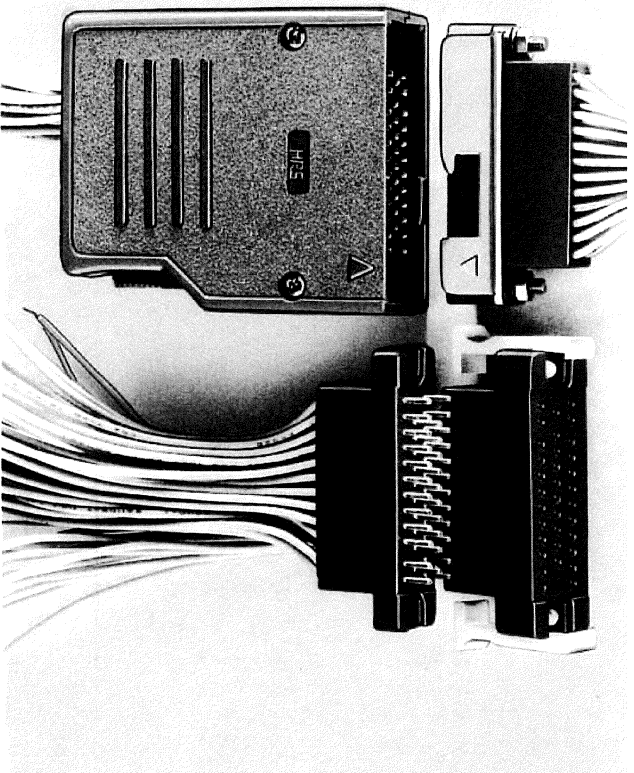


- (1) Shape of terminal opening
P: Male terminal
S: Female terminal
- (2) Terminal connection method
No sign: Soldering
W: Wrapping C: Crimp
- (3) Series No.
16: 1600 series
- (4) Number of contacts 34: 34 contacts
- (5) Serial sign for connector units
Provided with a sequence of upper-case alphabetic characters.
- (6) No sign or sign other than W: Soldering
Sequence: No sign, B, C, D, E...
- (7) A: Silver-plated
G: Gold-plated
- (8) Signs for accessories
- (9) C: Plug case
ST: Stopper bracket with horizontal cable inlet opening
J: Jack Case
H: Handle
DB: Deep bracket
- (8) Serial signs for accessories
Each accessory (C, ST, J, H, DB) is provided with sequence of upper-case, alphabetic characters.
Sequence: No sign, A, B, C...
Accessories, C, ST, or J followed by \times no sign; : Side lock types
- Accessories, C and ST followed by A: Top touch lock type
- Note: The space for no sign is filled sequentially.
- (9) Special specification, () is filled with a serial number, except for the case and bracket, for which the following apply:
(51): Bracket only
(50): Case only

Cross Reference to NTT No.

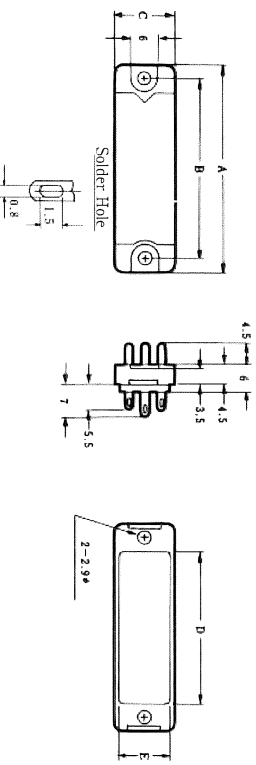
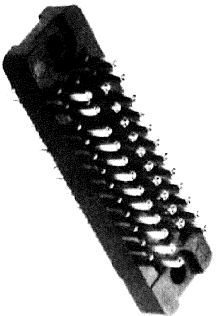
Type	NTT No.	Short Form	HRS No.	Part No.	Type	NTT No.	Short Form	HRS No.	Part No.
Plug	CN-3320G1.WPMSA	20GL.WPMSA	CL216-0247-5-51	P-1620B-A-CA (51)	Receptacle	CN-5445G1.MSA	45G1.MSA	CL216-0257-9-51	P-1653A-STA (51)
	CN-4028G1.WPMSA	28GL.WPMSA	CL216-0249-0-51	P-1628B-A-CA (51)		CN-6760G1.MSA	60G1.MSA	CL216-0238-1-51	P-1600B-STA (51)
	CN-4534G1.WPMSA	34GL.WPMSA	CL216-0250-0-51	P-1634B-A-CA (51)		CN-3320G21.MSA	20G21.MSA	CL216-0292-0-51	PW-1620B-STA (51)
	CN-5445G1.WPMSA	45GL.WPMSA	CL216-0251-2-51	P-1645B-A-CA (51)		CN-3724G21.MSA	24G21.MSA	CL216-0293-2-51	PW-1624B-STA (51)
	CN-6760G1.WPMSA	60GL.WPMSA	CL216-0252-5-51	P-1660B-A-CA (51)		CN-4028G21.MSA	28G21.MSA	CL216-0294-5-51	PW-1628B-STA (51)
	CN-3320G1.WPMSA	20GL.WPMSA	CL216-0153-3-51	P-1620A-CA (51)		CN-4534G21.MSA	34G21.MSA	CL216-0296-0-51	PW-1634B-STA (51)
	CN-3724G1.WPMSA	24GL.WPMSA	CL216-0154-6-51	P-1624A-CA (51)		CN-6760G21.MSA	60G21.MSA	CL216-0298-6-51	PW-1600B-STA (51)
	CN-4028G1.WPMSA	28GL.WPMSA	CL216-0155-9-51	P-1628A-CA (51)		CN-3320G1.FSA	20G1.FSA	CL216-0151-8-51	S-1620A-STA (51)
	CN-4534G1.WPMSA	34GL.WPMSA	CL216-0126-0-51	P-1634A-CA (51)		CN-3724G1.FSA	24G1.FSA	CL216-0148-3-51	S-1624A-STA (51)
	CN-5445G1.WPMSA	45GL.WPMSA	CL216-0127-3-51	P-1645A-CA (51)		CN-4028G1.FSA	28G1.FSA	CL216-0152-0-51	S-1628A-STA (51)
Receptacle	CN-6760G1.WPMSA	60GL.WPMSA	CL216-0128-6-51	P-1660A-CA (51)	CN-4028G21.FSA	28G21.FSA	CL216-0313-8-51	SW-1628A-STA (51)	
	CN-3724G1.MSA	24G1.MSA	CL216-0254-0-51	P-1624B-STA (51)	CN-4534G21.FSA	34G21.FSA	CL216-0299-9-51	SW-1634A-STA (51)	
	CN-4028G1.MSA	28G1.MSA	CL216-0255-3-51	P-1628B-STA (51)	CN-5445G21.FSA	45G21.FSA	CL216-0300-6-51	SW-1645A-STA (51)	
	CN-4534G1.MSA	34G1.MSA	CL216-0256-6-51	P-1634B-STA (51)	CN-6760G21.FSA	60G21.FSA	CL216-0301-9-51	SW-1660A-STA (51)	

Note: NTT Types are all assembled with connector inserts and plug shells or stopper brackets.



Soldering Eyelet Pin Connector

Male Connector

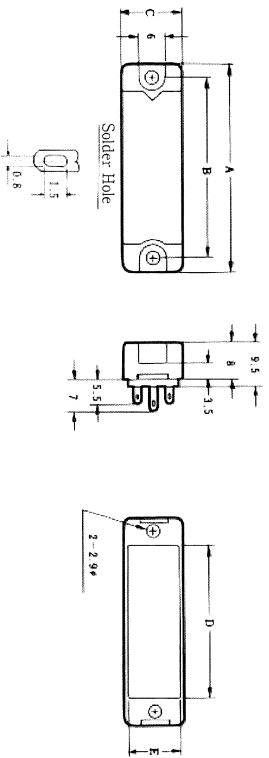
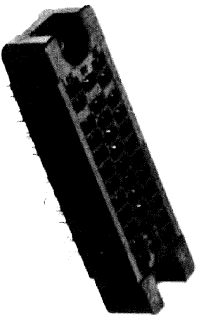


No. of Pin	A Type		G Type							
	HRS No.	Part No.	HRS No.	Part No.	A	B	C	D	E	ReITS
8	C1216-0171-5-09	P-16083BA (09)	C1216-01816-6-09	P-16083BG (09)	25	19	10	13	8	
12	C1216-0172-8-09	P-16122BA (09)	C1216-01813-4-09	P-16122BG (09)	30	24	10	18	8	
16	C1216-0173-0-09	P-16163BA (09)	C1216-01821-4-09	P-16163BG (09)	35	29	10	23	8	
20	C1216-0174-3-09	P-16203A (09)	C1216-01831-4-09	P-16203G (09)	33	27	13	21	11	
24	C1216-0175-6-09	P-16243A (09)	C1216-01841-4-09	P-16243BG (09)	37	31	13	25	11	YES
28	C1216-0176-9-09	P-16283A (09)	C1216-01854-09	P-16283G (09)	40	34	13	28	11	
34	C1216-0177-1-09	P-16343BA (09)	C1216-01862-2-09	P-16343BG (09)	45	39	13	33	11	
45	C1216-0178-4-09	P-16453BA (09)	C1216-01875-5-09	P-16453BG (09)	54	48	13	42	11	
60	C1216-0179-7-09	P-16603VA (09)	C1216-01884-09	P-16603G (09)	67	61	13	55	11	

Unit: mm

P-16343BA (09)

Female Connector



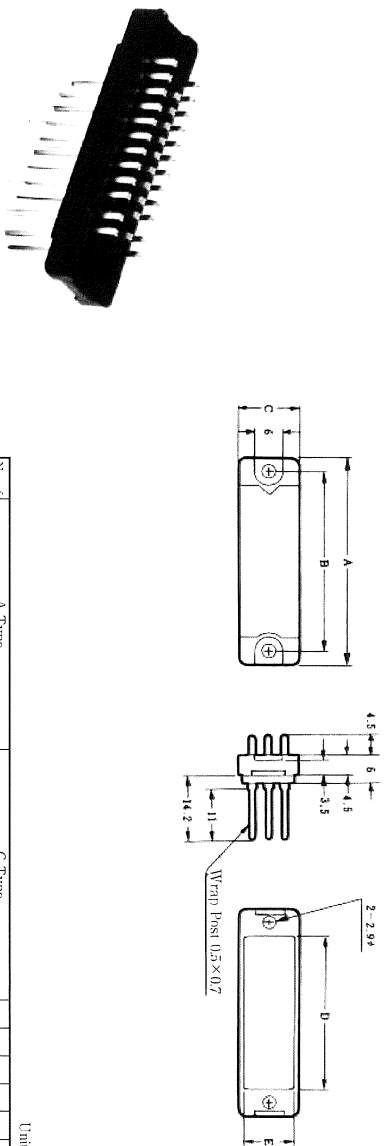
No. of Pin	A Type		G Type							
	HRS No.	Part No.	HRS No.	Part No.	A	B	C	D	E	ReITS
8	C1216-0001-5-09	S-16083A (09)	C1216-0005-4-09	S-16083G (09)	25	19	10	13	8	
12	C1216-0002-8-09	S-16121A (09)	C1216-0006-7-09	S-16121G (09)	30	24	10	18	8	
16	C1216-0003-0-09	S-16161A (09)	C1216-0007-0-09	S-16161G (09)	35	29	10	23	8	
20	C1216-0004-3-09	S-16201A (09)	C1216-0008-2-09	S-16201G (09)	33	27	13	21	11	YES
24	C1216-0005-6-09	S-16241A (09)	C1216-0009-5-09	S-16241G (09)	37	31	13	25	11	
28	C1216-0006-9-09	S-16281A (09)	C1216-0010-4-09	S-16281G (09)	40	34	13	28	11	
34	C1216-0007-1-09	S-16341A (09)	C1216-0061-7-09	S-16341G (09)	45	39	13	33	11	
45	C1216-0008-4-09	S-16451A (09)	C1216-0062-0-09	S-16451G (09)	54	48	13	42	11	
60	C1216-0009-7-09	S-16601A (09)	C1216-0063-2-09	S-16601G (09)	67	61	13	55	11	

Unit: mm

S-16341A (09)

Wire Wrapping Pin Connector

Male Connector

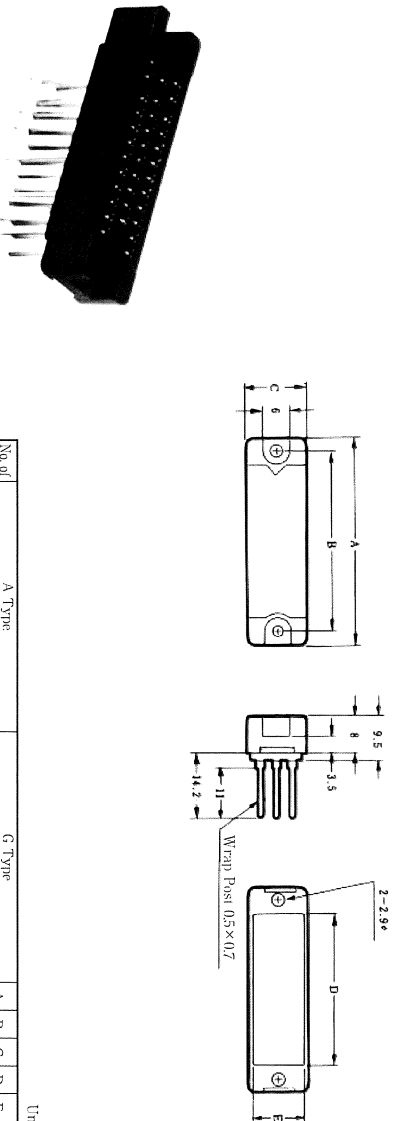


PW-1634BA (09)

No. of Pin	A Type		G Type		A	B	C	D	E	RoHS
	HRS No.	Part No.	HRS No.	Part No.						
8	CL216-0198-1-09	PW-1608BA (09)	CL216-0216-1-09	PW-1608BG (09)	25	19	10	13	8	
12	CL216-0199-4-09	PW-1612BA (09)	CL216-0217-4-09	PW-1612BG (09)	30	24	10	18	8	
16	CL216-0200-1-09	PW-1616BA (09)	CL216-0218-7-09	PW-1616BG (09)	35	29	10	23	8	
20	CL216-0201-4-09	PW-1620BA (09)	CL216-0219-0-09	PW-1620BG (09)	33	27	13	21	11	
24	CL216-0202-7-09	PW-1624BA (09)	CL216-0220-9-09	PW-1624BG (09)	37	31	13	25	11	YES
28	CL216-0203-0-09	PW-1628BA (09)	CL216-0221-1-09	PW-1628BG (09)	40	34	13	28	11	
34	CL216-0204-2-09	PW-1634BA (09)	CL216-0222-4-09	PW-1634BG (09)	45	39	13	33	11	
45	CL216-0205-5-09	PW-1645BA (09)	CL216-0223-7-09	PW-1645BG (09)	54	48	13	42	11	
60	CL216-0206-8-09	PW-1660BA (09)	CL216-0224-0-09	PW-1660BG (09)	67	61	13	55	11	

Unit: mm

Female Connector

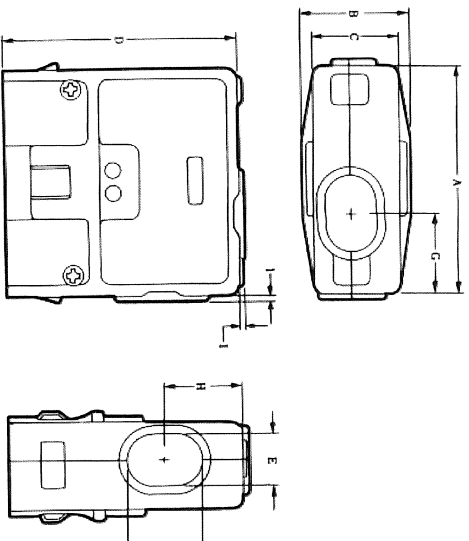
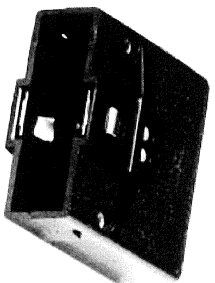


SW-1634A (09)

No. of Pin	A Type		G Type		A	B	C	D	E	RoHS
	HRS No.	Part No.	HRS No.	Part No.						
8	CL216-0189-0-09	SW-1608A (09)	CL216-0207-0-09	SW-1608G (09)	25	19	10	13	8	
12	CL216-0190-0-09	SW-1612A (09)	CL216-0208-3-09	SW-1612G (09)	30	24	10	18	8	
16	CL216-0191-2-09	SW-1616A (09)	CL216-0209-6-09	SW-1616G (09)	35	29	10	23	8	
20	CL216-0192-5-09	SW-1620A (09)	CL216-0210-5-09	SW-1620G (09)	33	27	13	21	11	
24	CL216-0193-8-09	SW-1624A (09)	CL216-0211-8-09	SW-1624G (09)	37	31	13	25	11	YES
28	CL216-0194-0-09	SW-1628A (09)	CL216-0212-0-09	SW-1628G (09)	40	34	13	28	11	
34	CL216-0195-3-09	SW-1634A (09)	CL216-0213-3-09	SW-1634G (09)	45	39	13	33	11	
45	CL216-0196-6-09	SW-1645A (09)	CL216-0214-6-09	SW-1645G (09)	54	48	13	42	11	
60	CL216-0197-9-09	SW-1660A (09)	CL216-0215-9-09	SW-1660G (09)	67	61	13	55	11	

Unit: mm

Side Touch Lock Type Plug Shell

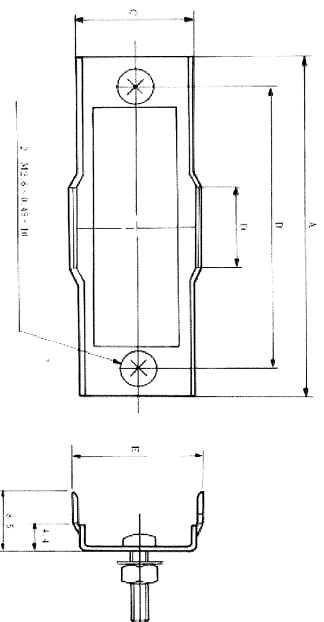
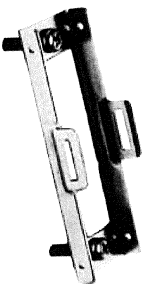


Mo. #/Pin	HRS No.	Part No.	A	B	C	D	E	F	G	H	Roh'S
8	C1216-0028-1-50	P-1608A-C(50)	29	20	14.5	42	7.5	7.5	12.5	12.5	
12	C1216-0029-4-50	P-1612A-C(50)	34	20	14.5	43.3	7.5	9	13.5	13.5	
16	C1216-0030-3-50	P-1616A-C(50)	39	20	14.5	46	7.5	11.5	14.5	14.5	
20	C1216-0031-6-50	P-1620A-C(50)	37	23	17.5	65.5	11	11	14.5	14.5	
24	C1216-0032-9-50	P-1624A-C(50)	41	23	17.5	66.5	11	12	13	15	YES
28	C1216-0033-1-50	P-1628A-C(50)	44	23	17.5	67.3	11	13	13.5	15.5	
34	C1216-0034-4-50	P-1634A-C(50)	49	23	17.5	68.3	11	16	17	17	
45	C1216-0035-7-50	P-1645A-C(50)	58	23	17.5	74.3	11	19	18.5	19.5	
60	C1216-0036-0-50	P-1660A-C(50)	71	23	17.5	83.3	11	24	21	22	

Unit: mm

P-1634A-C(50)
 Note: All these products are plug cases only. Order connector units separately.
 The cases can be used for both male and female connector units. The cases marked with an asterisk are of standard specifications.

Side Touch Lock Type Receptacle Bracket



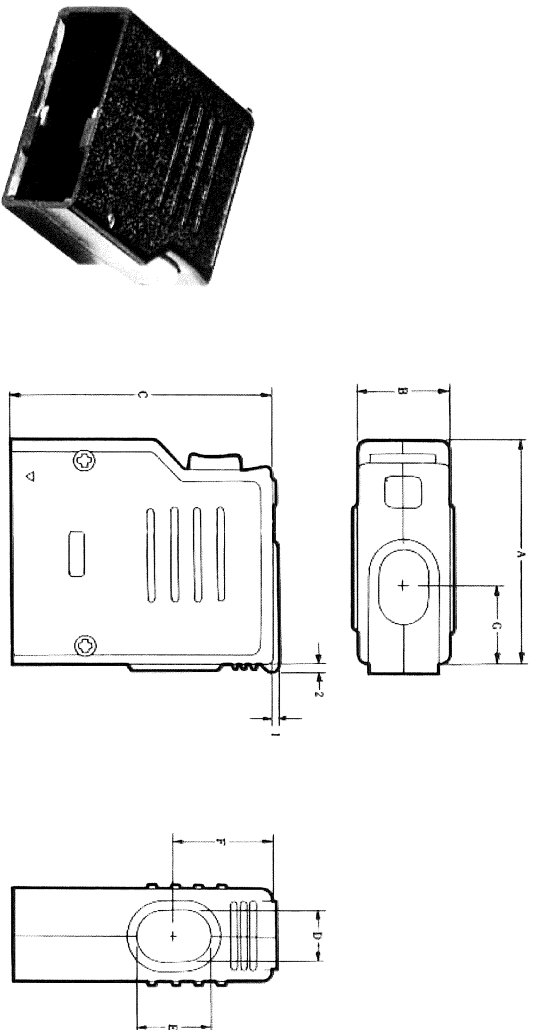
Unit: mm

Mo.#/Pin	HRS No.	Part No.	A	B	C	D	E	Roh'S
8	C1216-0046-3-51	P-1608A-ST(51)	27	19	13.6	92	13.5	
12	C1216-0047-6-51	P-1612A-ST(51)	32	24	13.6	92	13.5	
16	C1216-0048-9-51	P-1616A-ST(51)	37	29	13.6	11	13.5	
20	C1216-0049-1-51	P-1620A-ST(51)	35	27	16.6	11	13.5	
24	C1216-0050-0-51	P-1624A-ST(51)	39	31	16.6	11	13.5	YES
28	C1216-0051-3-51	P-1628A-ST(51)	42	34	16.6	11	13.5	
31	C1216-0052-6-51	P-1631A-ST(51)	47	39	16.6	11	13.5	
45	C1216-0053-9-51	P-1645A-ST(51)	56	48	16.6	15	13.5	
60	C1216-0054-1-51	P-1660A-ST(51)	69	61	16.6	15	13.5	

Note: All these products are stopper brackets only. Order connector units separately. The cases can be used for both male and female connector units. The brackets marked with an asterisk are of standard specifications.

P-1634A-ST(51)

Top Touch Lock Type Plug Shell

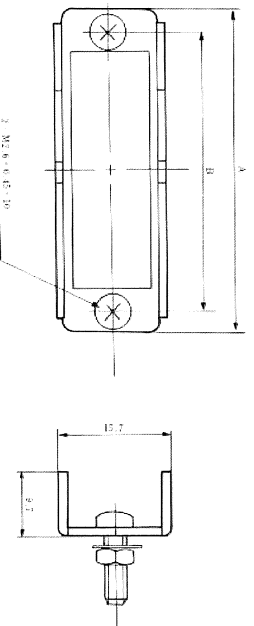


No. of Pin	HRS No.	Part No.	A	B	C	D	E	E	E	RoHS
20	CL216401646-50	P-1620A-CA(50)	37	20	51	11	11	18	14.5	
24	CL216401740-50	P-1621A-CA(50)	41	20	51	11	12	18.5	15	
28	CL216401845-50	P-1628A-CA(50)	44	20	53	11	13	20	15.5	
34	CL216401134-50	P-1634A-CA(50)	49	20	56	11	16	21.5	17	YES
45	CL216401245-50	P-1645A-CA(50)	58	20	60	11	19	24	18.5	
60	CL216401349-50	P-1660A-CA(50)	71	20	65	11	24	26.5	21	

Note: All these products are plug cases only. Order connector units separately. The cases can be used for both male and female connector units. The cases marked with an asterisk are of standard specifications.

P-1634A-CA (50)

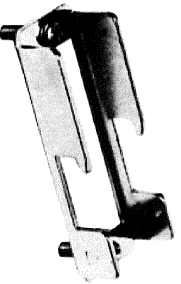
Side Touch Lock Type Receptacle Bracket



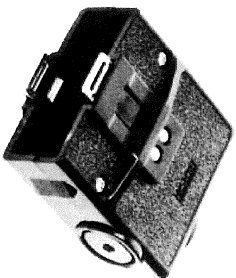
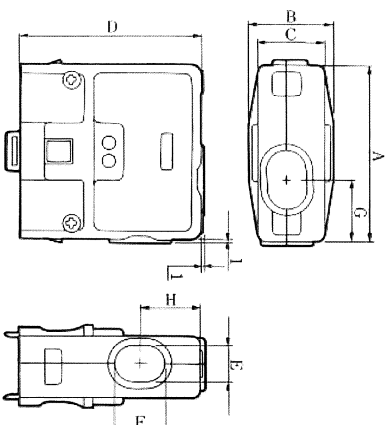
No. of Pin	HRS No.	Part No.	A	B	RoHS
20	CL216401561-51	P-1620A-STA(51)	33	27	
24	CL216401574-51	P-1621A-STA(51)	37	31	
28	CL216401387-51	P-1628A-STA(51)	40	34	YES
34	CL216401282-51	P-1639A-STA(51)	45	39	
45	CL216401245-51	P-1645A-STA(51)	54	48	
60	CL216401258-51	P-1660A-STA(51)	67	61	

Note: All these products are stopper brackets only. Order connector units separately. The cases can be used for both male and female connector units. The brackets marked with an asterisk are of standard specifications.

P-1634A-STA (51)



Side Touch Lock Type Jack Shell (For Extension Cable)



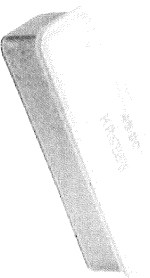
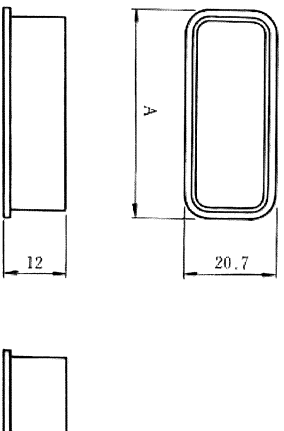
Model No.	HRS No.	Part No.	A	B	C	D	E	F	G	H	ROHS
20	CL216-0138-2-50	S-1630A-J(50)	37	23	17.5	6.5	11	11	14.5	14.5	
24	CL216-0140-1-50	S-1621A-J(50)	41	23	17.5	6.5	11	12	15	15	
28	CL216-0141-4-50	S-1628A-J(50)	44	23	17.5	7.5	11	13	15.5	15.5	YES
34	CL216-0142-7-50	S-1634A-J(50)	49	23	17.5	8.5	11	16	17	17	
45	CL216-0225-2-50	S-1645A-J(50)	58	23	18.5	8.5	11	19	18.5	19.5	
60	CL216-0228-5-50	S-1660A-J(50)	71	23	18.5	9.5	11	24	21	22	

Unit: mm

S-1631A-J (50)

Note: All these products are jack cases only. Order connector units separately. The cases can be used for female connector units only.

Top Touch Lock Type Stopper Bracket



Model No.	HRS No.	Part No.	A	ROHS
20	CL216-0321-6	1620ST-A-DC	38.3	
24	CL216-0322-9	1624ST-A-DC	42.3	
28	CL216-0323-1	1628ST-A-DC	45.3	YES
34	CL216-0324-4	1634ST-A-DC	50.3	
45	CL216-0325-7	1645ST-A-DC	59.3	
60	CL216-0326-0	1660ST-A-DC	72.3	

Unit: mm

1645ST-A-DC

SHOULDER-TOUCH LOCK TYPE

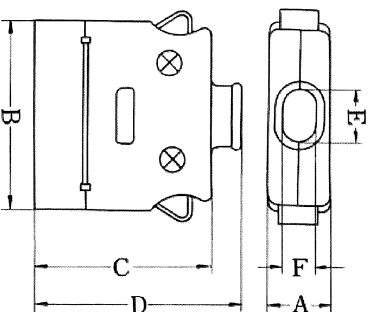
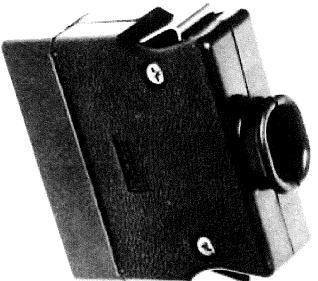
General

The shoulder-touch lock type plug cases are highly reliable, lightweight, sturdy, and operable. 8, 12, and 16-contact models are available. Hirose high-density packaging plug cases, including the top-touch lock type, are available in 8 to 60-contact models.

Material and Finish

Description	Material	Finish
Plug case	Polypropylene resin	Black
Stopper	Steel	Nickel plating

Plug Case

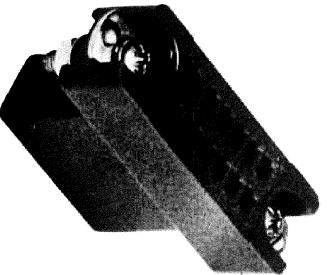


No. of Pins	HRS No.	Part No.	A	B	C	D	E	F	Rohls
8	CL216-0116-6-50	1608-CBA (50)	14	35	40	45	7.5φ		
12	CL216-0117-6-51	1612-CBA (51)	14	40	41	46	9	7.5	YES
16	CL216-0118-6-50	1616-CBA (50)	14	45	42	47	11.3	7.5	

Unit: mm

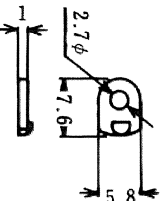
Note: Order connector units separately. The cases can be used for both male and female connector units. The cases marked with an asterisk are of standard specifications.

Stopper

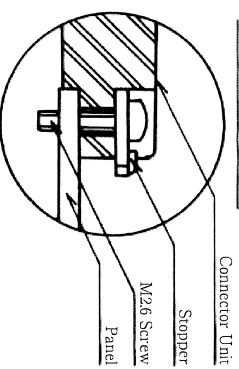


1600-STB (05)

Note: Mounted on a connector unit
(Each package contains two stoppers)



How to Mount



HRS No.	Part No.	Remark	Rohls
CL216-0302-1-05	1600-STB3 (05)	Common for any size	YES

Note: Order connector units separately. The cases marked with an asterisk are of standard specifications.

Connector Unit

Stopper

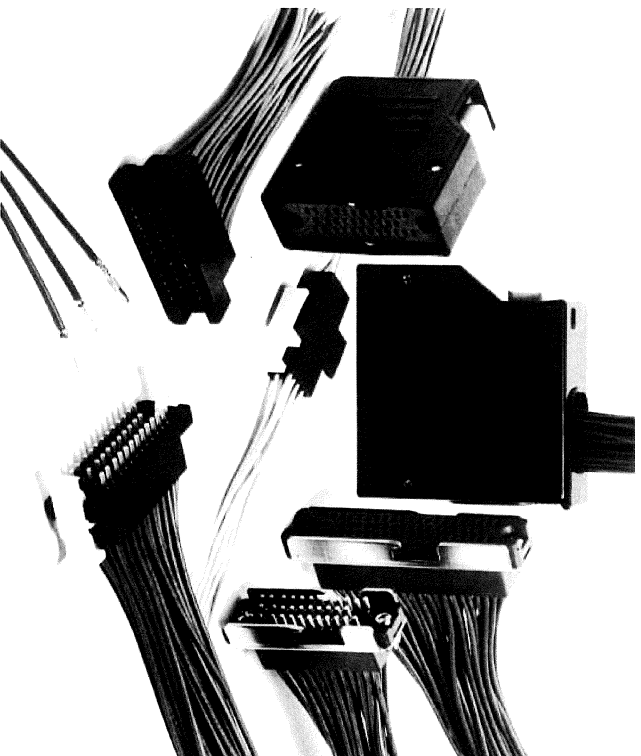
M2.6 Screw

Panel

1600 SUMICON CRIMP TYPE CONNECTORS

General

The SUMICON 1600 series are high-performance compact crimp type connectors developed for labor saving in connection work. 8, 12, 16, 20, 24, 34, 45 and 60-contact models are available. All models are compatible with our previous top-lock type plug cases. For using the connectors separately, easy-to-mount plastic locks are available to expand their functions.



Ordering Information

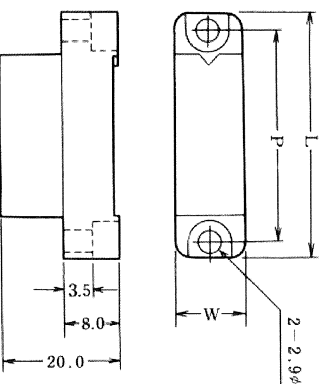
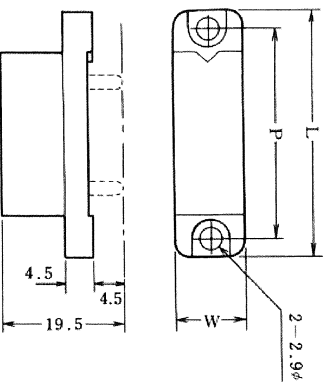
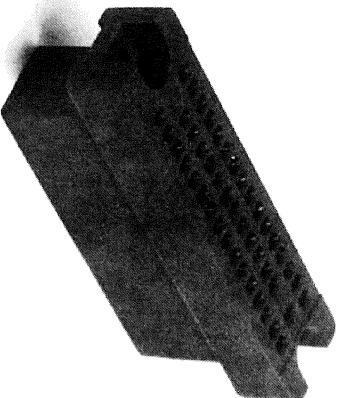
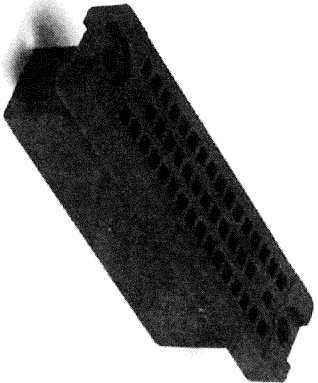
Item	Standard			
Contact Resistance	7mΩ or less at DC 1A (contact only)			
Insulation Resistance	5000MΩ or more at DC 500V			
Withstand Voltage	AC 1000V for 1minute			
Rating Current	3A			
Applicable Cable	AWG #24-28 (Coating O.D. 1.6φ-0.9φ)			
Crimping strength (Unit: kg or more)	Cable	AWG #24	AWG #26	AWG #28
	Crimping force	3.6	2.4	1.6

Part	Material	Finish
Insulator	Glass-containing polycarbonate resin UL94V-0	Blue
Male Terminal	Brass	Gold-plated Silver-Plated
Female Terminal	Phosphor bronze	Gold-plated Silver-Plated

1. Since this is a press-fit type connector, anyone can performe wiring securely with high reliability.
2. For contact, a two-point contact system is employed for outstanding reliability. It asiso offers superior mechanical strength.
3. The Sumicon 1600 Series Press-Fit Type Connectors are interchangeable with the conventional solder, DIP and lapping type connectors. They are applicable, therefore, to a wider range of applications.
- 4 To use connector unit separately, jointly employing an easily installable plastic lock will prevent vibrations and/or cable dead weight from unplugging the connector. The plastic lock, moreover, can be used with either center-suspension or panel-mount system.
- 5 All wiring spliced with the connector is hidden completely inside the housing, allowing for perfect insulation.

Features

Housing



HRS No.	No of Pin	Part No.	L	P	W	RoHS
CL216-0335-0	8	PC-1608	25	19	10	
CL216-0336-3	12	PC-1612	30	24	10	
CL216-0337-6	16	PC-1616	35	29	10	
CL216-0338-9	20	PC-1620	33	27	13	
CL216-0339-1	24	PC-1624	37	31	13	YES
CL216-0340-0	28	PC-1628	40	34	13	
CL216-0341-3	34	PC-1634	45	39	13	
CL216-0342-6	45	PC-1645	54	48	13	
CL216-0343-9	60	PC-1660	67	61	13	

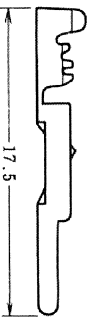
Unit: mm

HRS No.	No of Pin	Part No.	L	P	W	RoHS
CL216-0344-1	8	SC-1608	25	19	10	
CL216-0345-4	12	SC-1612	30	24	10	
CL216-0346-7	16	SC-1616	35	29	10	
CL216-0347-0	20	SC-1620	33	27	13	
CL216-0348-2	24	SC-1624	37	31	13	YES
CL216-0349-5	28	SC-1628	40	34	13	
CL216-0350-4	34	SC-1634	45	39	13	
CL216-0351-7	45	SC-1645	54	48	13	
CL216-0352-0	60	SC-1660	67	61	13	

Unit: mm

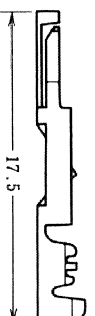
Contact

Male Contact



Type	HRS No.	Part No.	Plating	RoHS
Loose	CL216-0331-0	PC-1600-111	Gold	
	CL216-0332-2	PC-1600-112	Silver	
Chain	CL216-0333-6	PC-1600-211	Gold	YES
	CL216-0334-9	PC-1600-212	Silver	

Female Contact

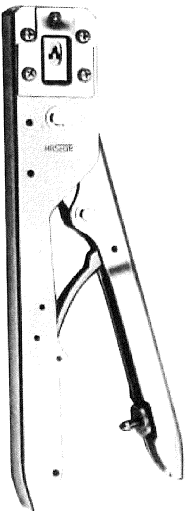


Type	HRS No.	Part No.	Plating	RoHS
Loose	CL216-0333-5	SC-1600-111	Gold	
	CL216-0334-8	SC-1600-112	Silver	
Chain	CL216-0335-1	SC-1600-211	Gold	YES
	CL216-0336-4	SC-1600-212	Silver	

Note: Loose-piece terminals are available in packs. Each pack contains 100 terminals. Strip terminals are available in reels. Each reel contains 10000 terminals.

Tools

Type	HHS No.	Part No.
Manual crimping tool	CL2904003-1	TC-1600-111
Contact extractor	CL2904004-1	TC-1600-21



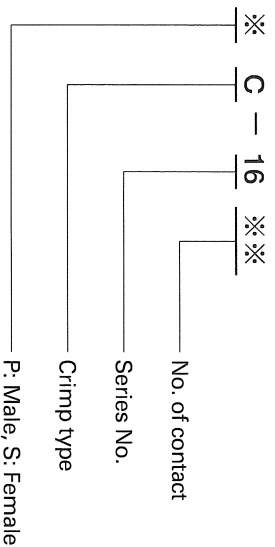
Hand Crimp Tool TC-1600-111



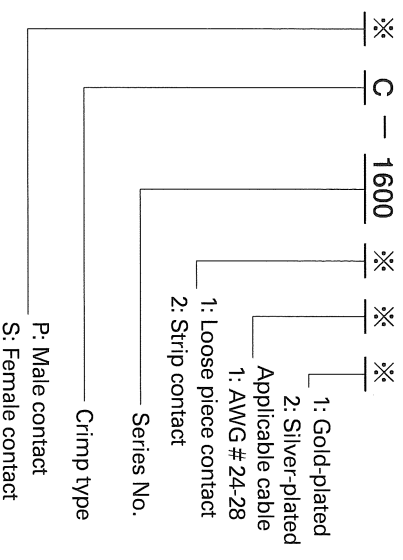
Contact Extractor TC-1600-21

Ordering Informations

● Housing



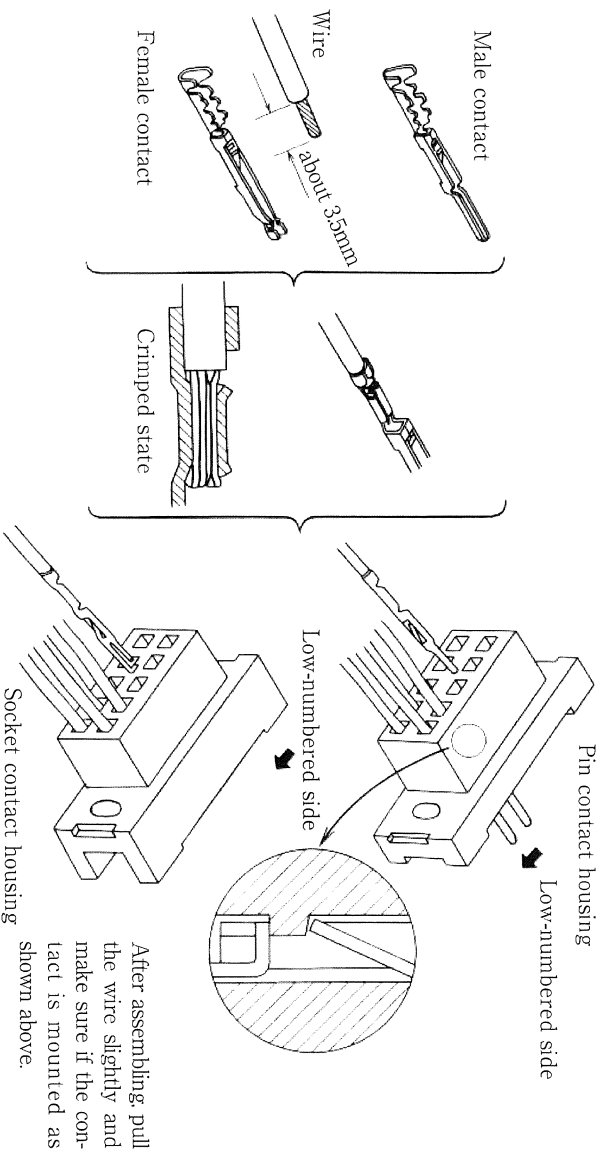
● Contact



Using the Connectors

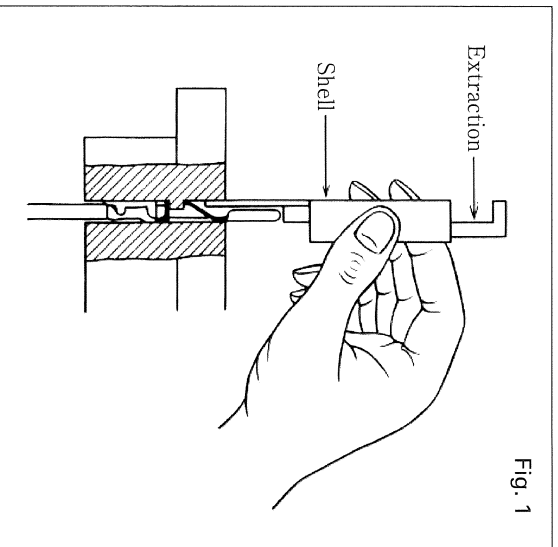
- (1) Take care when removing the connectors to pull out by the housing and not tug on the wires.
- (2) The male terminals of the connectors will be bent if the connectors are twisted when being removed. Take care to pull the characters out straight.
- (3) The plastic locks are sufficiently strong to ensure that the connector engagement will not be loosened by vibration or the weight of the wires. Their strength is not sufficient for other loads. When strength for some other load is required, use the top-touch lock type plug case (common for both solder and wrapping types).
- (4) Both gold-plated and silver-plated terminals are available. Use the gold-plated type in adverse environments. In other environments, we recommend the economical silver-plated type.
- (5) For crimping, use a manual crimping device for low-volume crimping and maintenance. For high-volume crimping, we recommend the automatic crimping machine shown on page 124.
- (6) For plug-in uses, we recommend Sumicon 1600 series solder or wrapping types for improved functionality.

Assembling Procedure

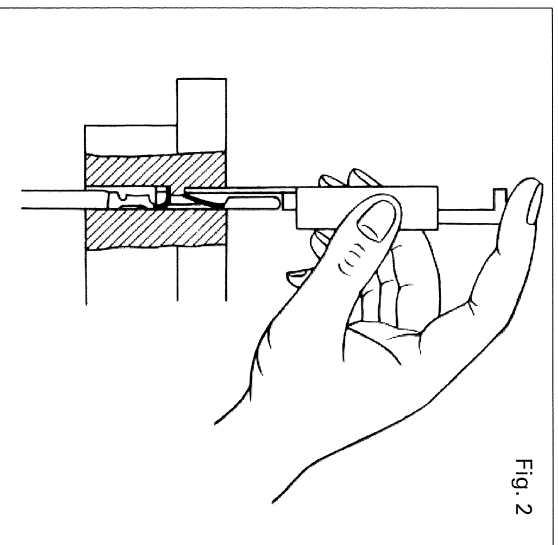


Procedure for Contact Extraction

In case of extracting a contact from the housing due to insertion error or circuit change, follow the steps as shown below.



- 1 Hold the Contact Extractor as shown in Fig. 1, placing the tip of the Extractor on the tip of a contact, then insert it between the contact and the housing.
2. When the tip of the Extractor comes into contact with a stepped part in the housing, the spring will come off from the stepped part with a snap which can be felt. Then, extract the contact by pulling the wire.



- (Caution: Pushing the tip of the extractor forcibly before the spring has come off from the stepped part may damage the contact).
3. Above Fig. 1 and Fig. 2 show how to extract a contact from socket housing. The same procedure can be employed to extract a contact from pin housing.

Use of Connectors with Respect to Polarity (to prevent mis-insertion of connectors)

Polarization of SUMICON 1600 series can be achieved by contact arrangement. The crimp type contacts are designed to float a little, so that the use of a Polarizing

Key is recommended in order to ensure positive polarization.

In Case of 8, 12 and 16 contact

1. When crimp types are used in both the male and female, do not fill all cavities with contacts. Use Polarizing Key at minimum 2 cavities of Socket housing as shown below and do not fill pin contacts at the corresponding cavities of male housing.

2. When male crimp type is used in combination with solder or wire wrap female type, the connector coupling shall be done carefully not to couple in reverse position. Coupling shall be made by matching of triangle marks on connector inserts.

In case of Multi Pin Type more than 20 contact

1. SUMICON 1600 series are naturally polarized in all cavities filled with contacts. When all cavities are not filled, Polarizing Keys shall be inserted in vacant cavities to the minimum for preventing reverse coupling. But when Top Touch Lock Plug Shell is used, Polarizing Keys are not necessary

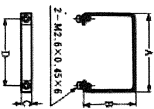
because Plug Shell has polarized mechanism.

2. When male crimp type is used with some vacant cavities in combination with solder or wire wrap female type, Top Touch Lock Plug Shell is recommended.

Handle



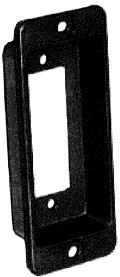
1634-H (50)



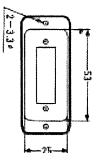
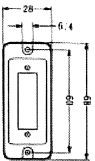
Mo. #	HRS No.	Part No.	A	B	C	D	Roh'S
16	CI2164035-1-50	16164H (50)	36	25	6	29	
34	CI2164035-4-50	1634H (50)	46	30	6	39	YES
60	CI2164037-2-50	1664H (50)	68	30	8	61	

Unit: mm

Deep Bracket



1634-DB

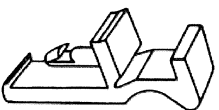


Mo. #	HRS No.	Part No.	Roh'S
34	CI2164038-0	1634-DB	YES

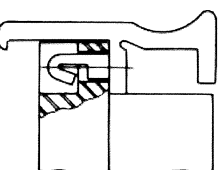
Unit: mm

Crimp or any Connector Unit

HRS No.	Part No.	Roh'S
CI2164034-5	1600-LC	YES



1600-LC

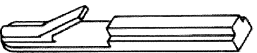


How to Mount

Common for solder, wire wrap, crimp or any connector unit

Polarizing Key

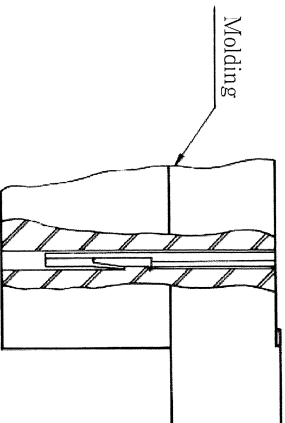
HRS No.	Part No.	Roh'S
CI21640487-9	Polarizing Key	YES



Polarizing Key

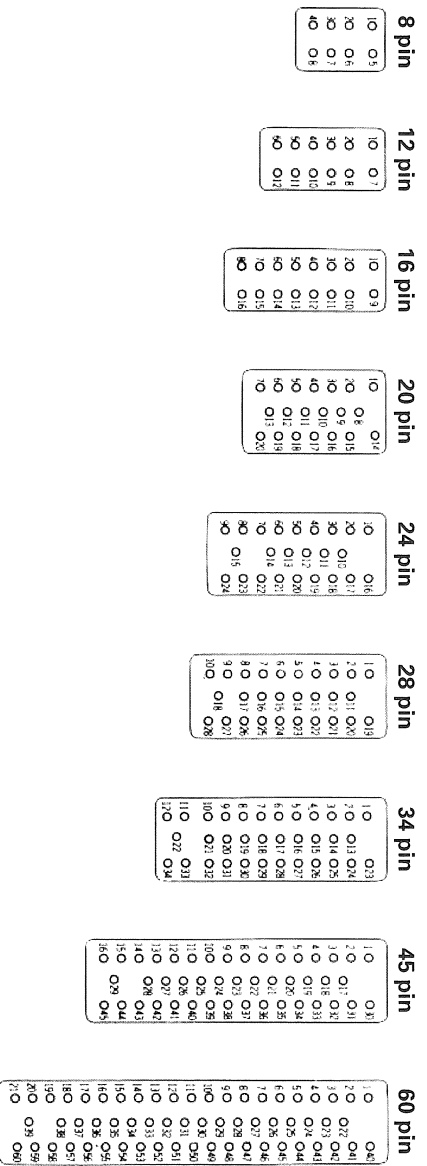
The polarizing key (material: SC-16 " ") can be used for any type of female housing. For handling, see "Notes on connector polarity (prevention of misinsertion)" on 124page of this manual.

How to Mount

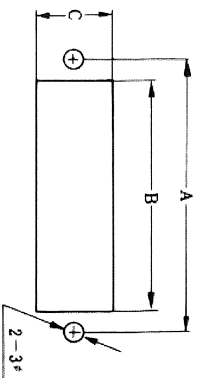


Terminal Arrangement and Numbers

The figure shows a male connector as viewed from the termination side



Connector Mounting Hole Dimensions



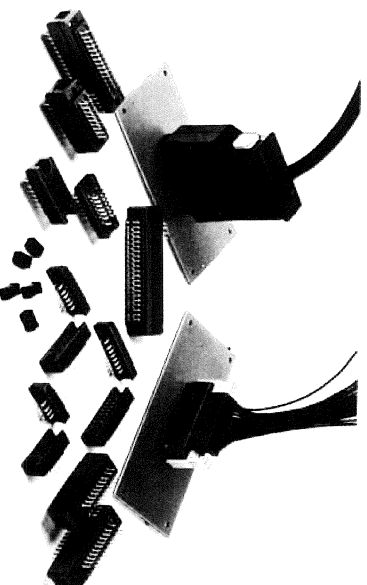
Model Number	A	B	C	Screw
8	19	13.5	8.5	
12	24	18.5	8.5	
16	29	23.5	11.5	
20	27	21.5	11.5	
24	31	23.5	11.5	M2.6
28	34	28.5	11.5	
34	39	33.5	11.5	
45	48	42.5	11.5	
60	61	53.5	11.5	

Unit: mm

SUMICON 1600 SERIES DIP SOLDERING CONNECTORS

General

The SUMICON 1600 series are original Hirose rectangular dip soldering connectors 8, 12, 16, 20, 24, 34, 45 and 60-contact models are available. All models are compatible with the previous 1600 series in mounting and accessories.



Features

1. Allows straight dip soldering onto a PCB, and is effective in PCB-to-PCB and PCB-to-cable connection.
2. Suitable for use in interface, being compact and lightweight and meeting high-density packaging requirements.
3. Further cuts interconnection costs when simple locks are used.
4. A wide variety of combinations of connection methods available, e.g., dip soldering, wrapping, and crimping, to meet your requirements.

Main Applications

Computers, peripherals and terminals, data communications equipment, measuring instruments, signal equipment, mobile radio equipment, copier, and FAX machine.

Electrical and Environmental

Performance	
Contact Resistance	7mΩ or less at DC 1A
Insulation Resistance	1,000MΩ or higher at DC 500V
Withstand Voltage	AC 1,000V for 1 minute
Current capacity	3A

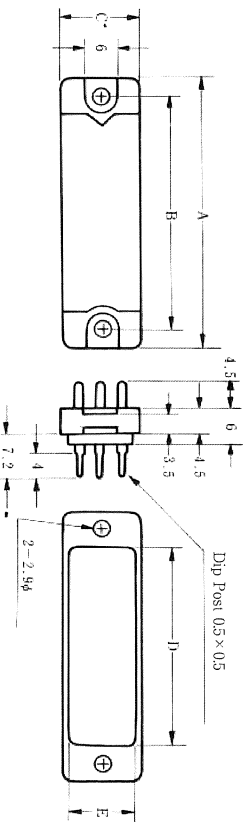
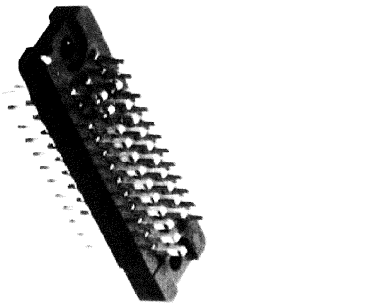
Material and finish		
Insulator	Glass-Filled diallyphthalate resin	Type A: Silver-plated Type B: Gold-plated
Male Terminal	Brass	
Female Terminal	Phosphor-bronze	

Ordering Information

- | | | | | | | | | | | |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|------|
| P | D | — | 16 | 34 | □ | A | — | SP | □ | (09) |
| (1) | (2) | (3) | (4) | (5) | (6) | (7) | (8) | (9) | (9) | (9) |
- (1) Shape of terminal opening
P: Male terminal
S: Female terminal
 - (2) Terminal connection method
D: Dip soldering
 - (3) Series No.
16: 1600 series
 - (4) Number of contacts
 - (5) Serial sign for connector units
Provided with a sequence of upper-case alphabetic characters.
Sequence: No sign, B, C, D, E ...
 - (6) Plating
A: Silver plated
B: Gold plated
 - (7) Signs for accessories
SP: Spacer for dip soldering
 - (8) Serial signs for accessories
Each accessory is provided with a sequence A of upper-case alphabetic characters. Sequence: No sign, A, B ...
 - (9) Specification
(09) : Standard

Dip Soldering Type Connector

Male Connector

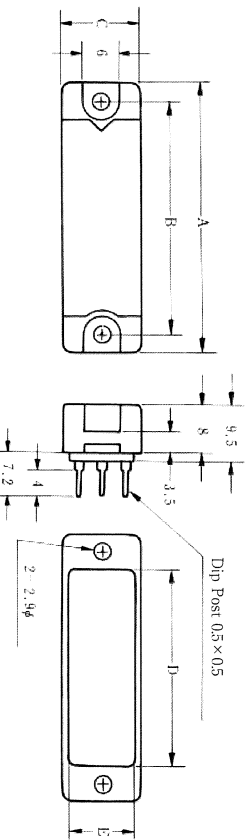
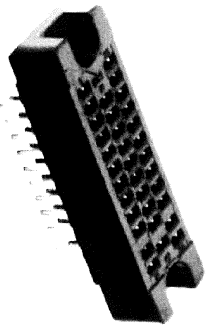


No. of Pins	A Type		G Type		A	B	C	D	E	F	Roh's
	HRS No.	Part No.	HRS No.	Part No.							
8	CL21640388-7-09	PD-1608BA (09)	CL21640406-7-09	PD-1608BG (09)	25	19	10	13	8		
12	CL21640389-4-09	PD-1612BA (09)	CL21640407-4-09	PD-1612BG (09)	30	24	10	18	8		
16	CL21640389-9-09	PD-1616BA (09)	CL21640408-2-09	PD-1616BG (09)	35	29	10	23	8		
20	CL21640391-1-09	PD-1620BA (09)	CL21640409-5-09	PD-1620BG (09)	33	27	13	21	11		
24	CL21640392-4-09	PD-1624BA (09)	CL21640414-4-09	PD-1624BG (09)	37	31	13	25	11		YES
28	CL21640393-7-09	PD-1628BA (09)	CL21640411-7-09	PD-1628BG (09)	40	34	13	28	11		
34	CL21640394-0-09	PD-1634BA (09)	CL21640412-0-09	PD-1634BG (09)	45	39	13	33	11		
45	CL21640395-2-09	PD-1645BA (09)	CL21640413-2-09	PD-1645BG (09)	54	48	13	42	11		
60	CL21640396-5-09	PD-1660BA (09)	CL21640414-5-09	PD-1660BG (09)	67	61	13	55	11		

Unit: mm

PD-1634BA (09)

Female Connector



No. of Pins	A Type		G Type		A	B	C	D	E	F	Roh's
	HRS No.	Part No.	HRS No.	Part No.							
8	CL21640379-6-09	SD-1608BA (09)	CL21640397-8-09	SD-1608BG (09)	25	19	10	13	8		
12	CL21640380-5-09	SD-1612BA (09)	CL21640398-0-09	SD-1612BG (09)	30	24	10	18	8		
16	CL21640381-8-09	SD-1616BA (09)	CL21640399-3-09	SD-1616BG (09)	35	29	10	23	8		
20	CL21640382-4-09	SD-1620BA (09)	CL21640400-4-09	SD-1620BG (09)	33	27	13	21	11		
24	CL21640383-3-09	SD-1624BA (09)	CL21640401-3-09	SD-1624BG (09)	37	31	13	25	11		YES
28	CL21640384-6-09	SD-1628BA (09)	CL21640402-6-09	SD-1628BG (09)	40	34	13	28	11		
34	CL21640385-9-09	SD-1634BA (09)	CL21640403-9-09	SD-1634BG (09)	45	39	13	33	11		
45	CL21640386-1-09	SD-1645BA (09)	CL21640404-1-09	SD-1645BG (09)	54	48	13	42	11		
60	CL21640387-4-09	SD-1660BA (09)	CL21640405-4-09	SD-1660BG (09)	67	61	13	55	11		

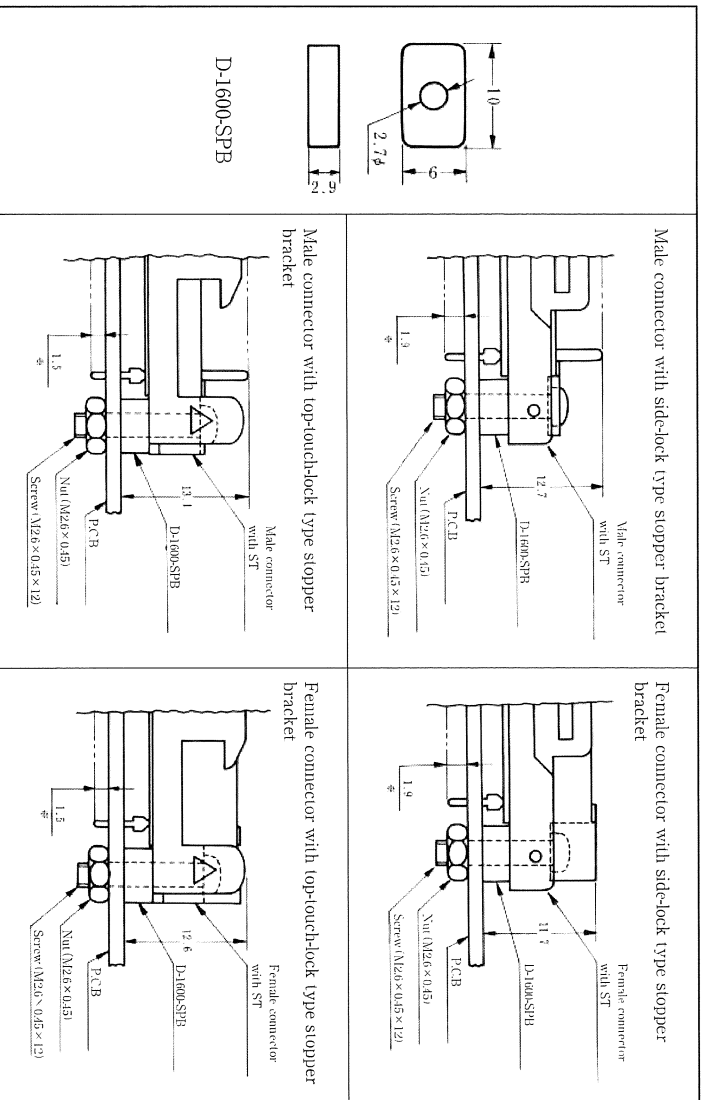
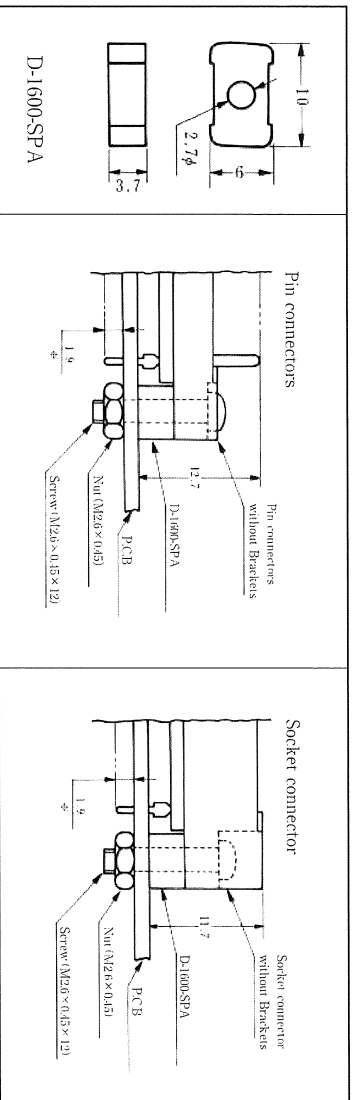
Unit: mm

SD-1634A (09)

Dip Spacer

HRS No.	Part No.	Application
CL216-0419-9	D-1600-SPA	Connector unit packing (applicable for models with any number of contacts)
CL216-0420-8	D-1600-SPB	For packing with Connector unit stopper (applicable for models with any number of contacts)

Mounting screws must be supplied by the customer



Note 1: The connector unit packaging spacer (SPA) cannot be used for packing with the connector unit stopper bracket.

The packaging spacer with connector unit stopper bracket (SPB) cannot be used for packaging the connector unit.

Note 2: Provide two spacers (SPA and SPB) for each connector unit.

* The dimensions marked with an asterisk (*) are for PCBs of 1.6mm in thickness.

How to use connectors

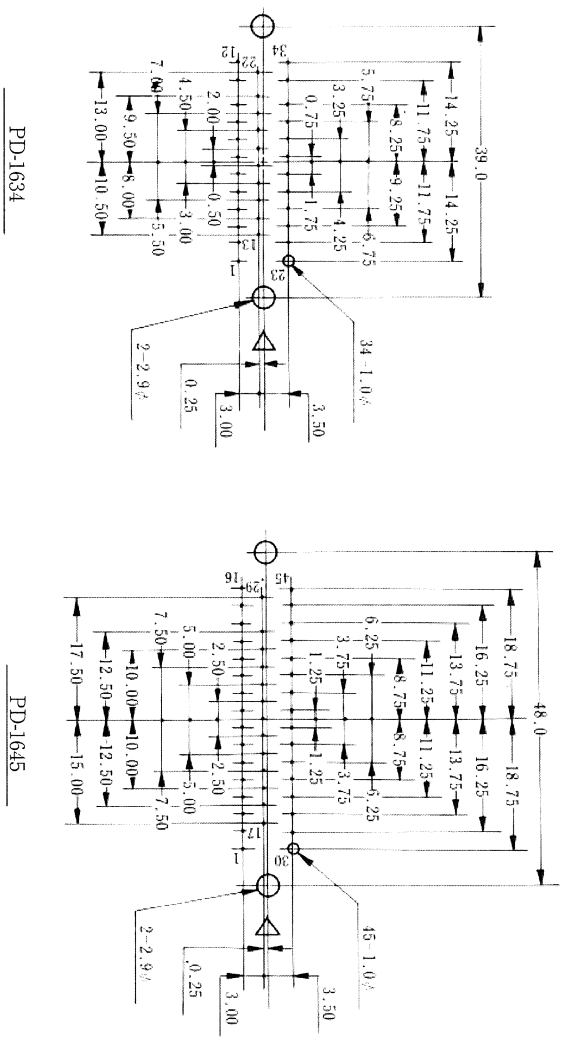
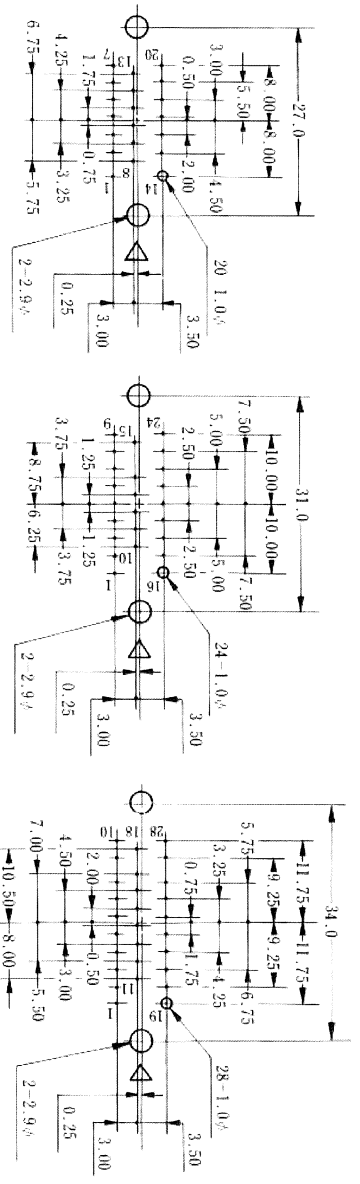
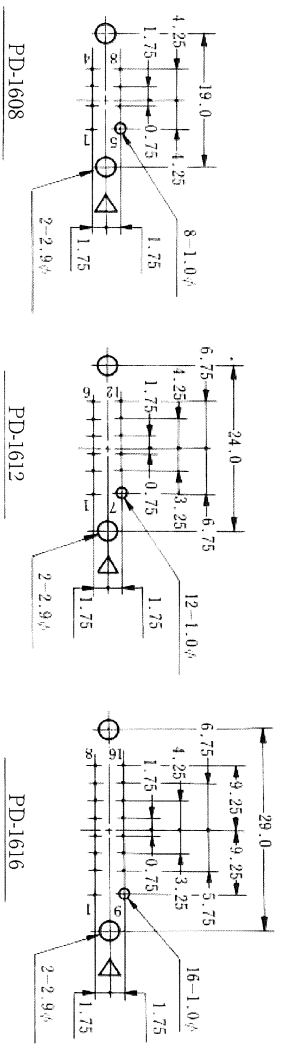
1. When disconnecting, pull it as straight as possible, because the male pins might be damaged if it is twisted.
2. Connectors are available with gold to be used in adverse environmental conditions and silver-plated pins be used in ordinary conditions.

Recommended Dip Soldering Pattern of Connector

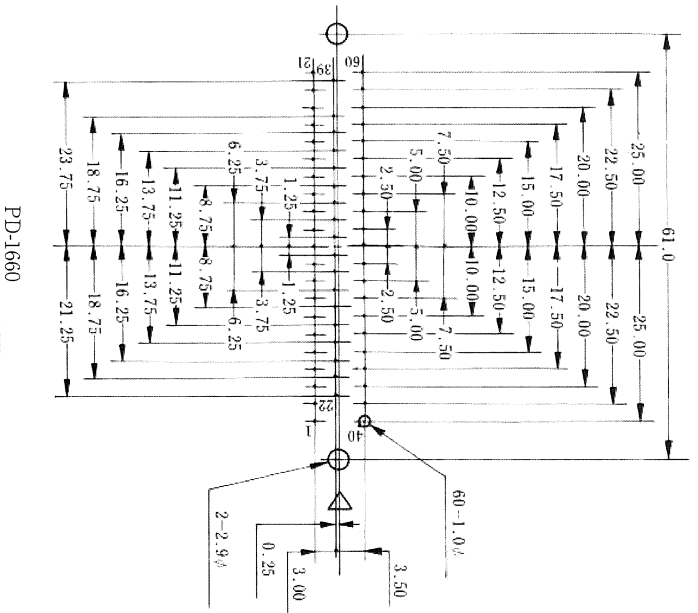
(mm)

When dip soldering the connectors to a PCB, drill connector unit on the mating face of the connector holes as shown below. The figures indicate the number of contacts.
 Signs Δ indicate the V-shaped mark (direction of the

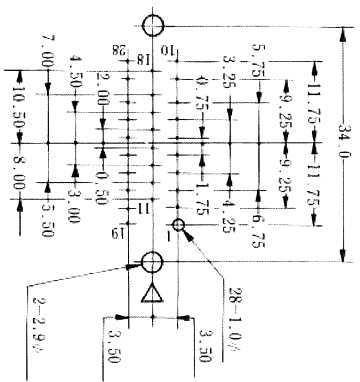
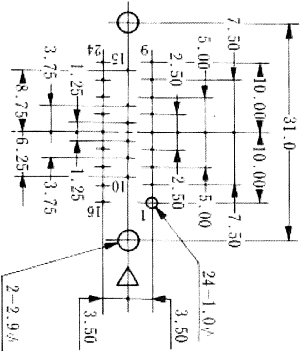
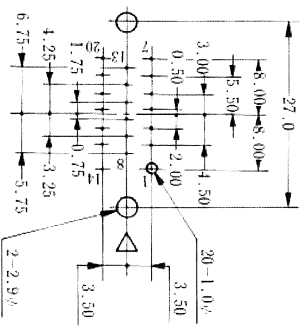
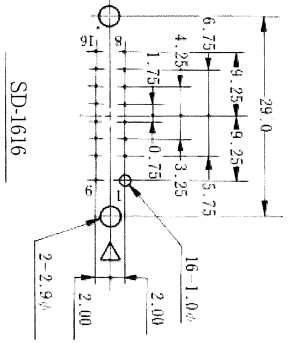
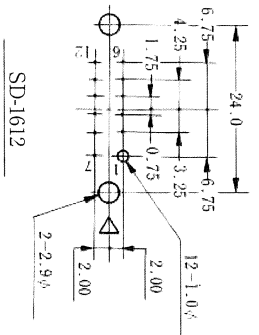
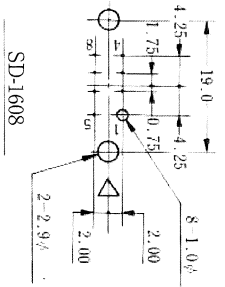
Recommended Dip Soldering Pattern of Pin Connector (View of the connector-mounting surface of substrate)

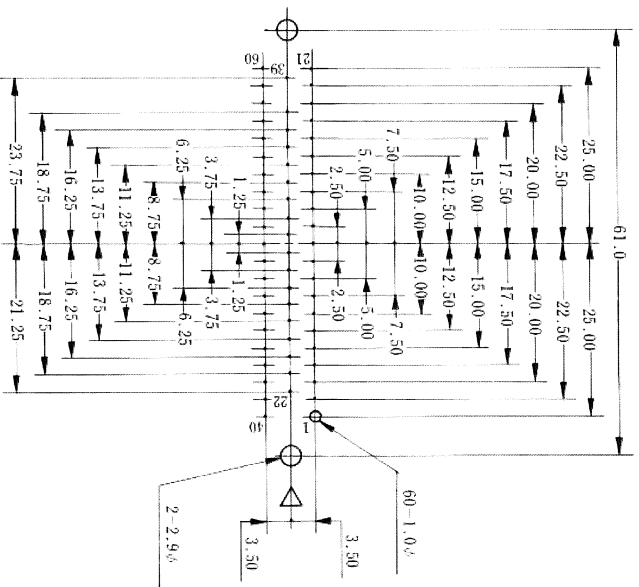
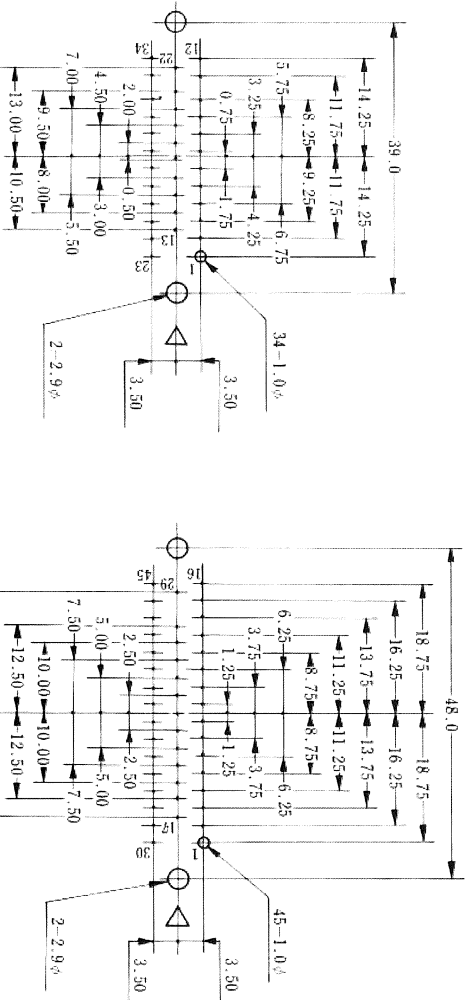


The product information in this catalog is for reference only. Please request the Engineering Drawing for the most current and accurate design information. All non-Roh's products have been discontinued, or will be discontinued soon. Please check the products status on the Hirose website Roh's search at www.hirose-connectors.com, or contact your Hirose sales representative.

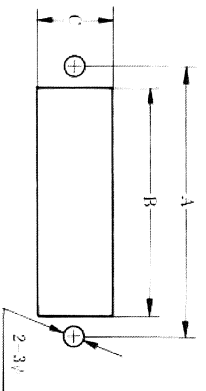


Recommended PC Board Hole Pattern Socket Connector





Recommended Mounting Hole

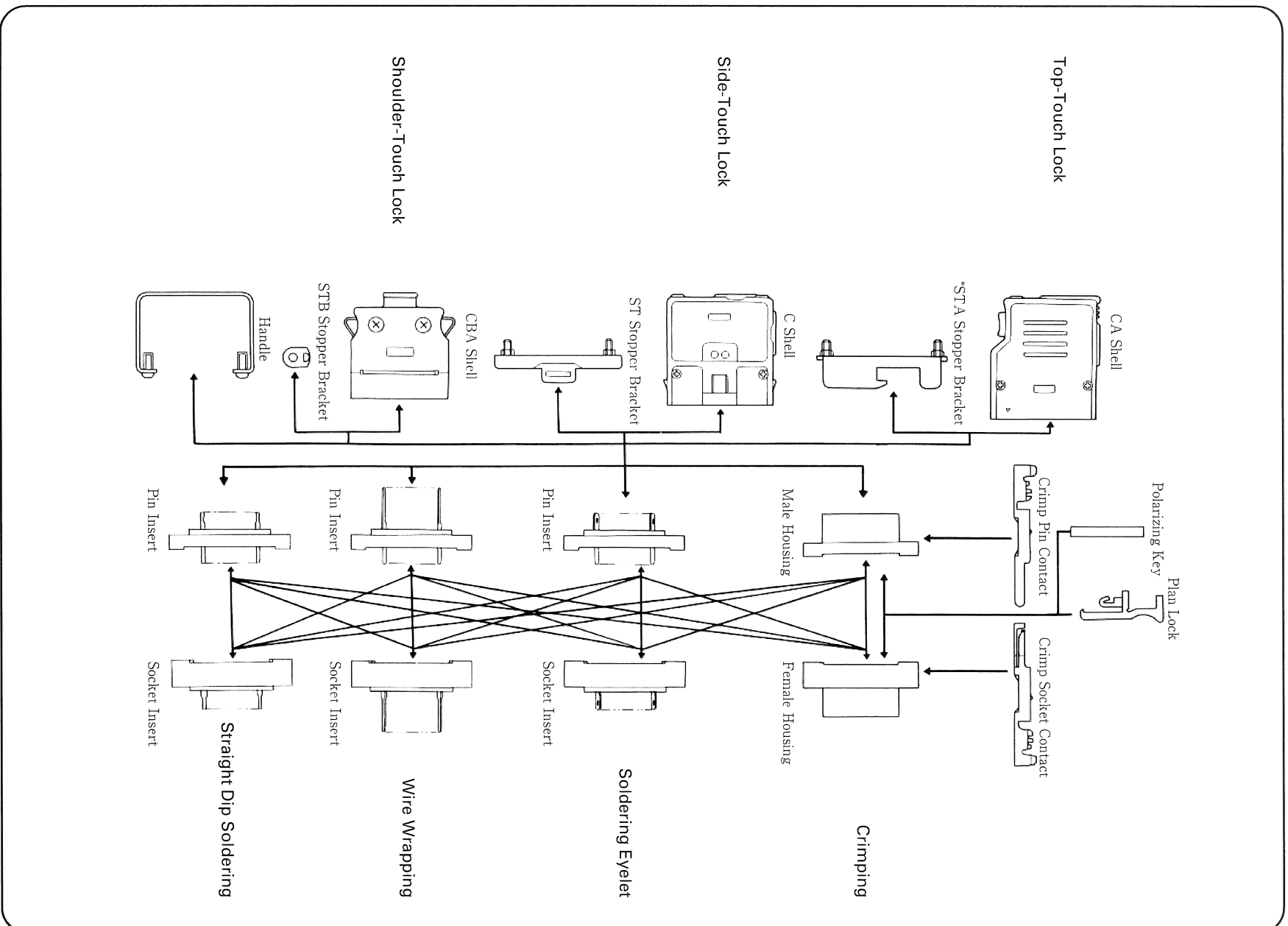


No. of Pin	A	B	C	Applicable Screw
8	19	13.5	8.5	M2.6
12	24	18.5	8.5	
16	29	23.5	8.5	
20	27	21.5	11.5	
24	31	25.5	11.5	
28	34	28.5	11.5	
34	39	33.5	11.5	
45	48	42.5	11.5	
60	61	55.5	11.5	

(mm)

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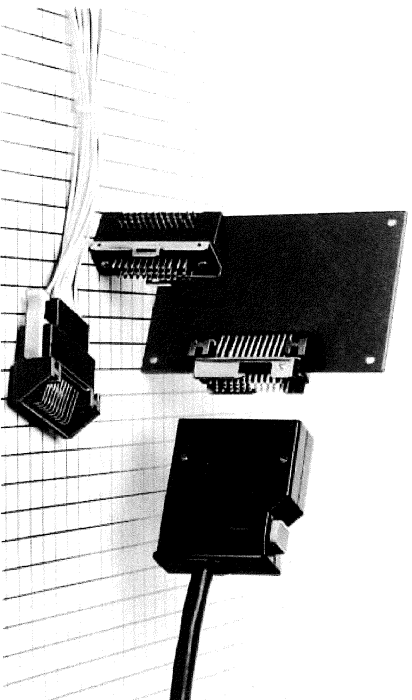
Function Chart 1



SUMICON 1600 SERIES RIGHT-ANGLE DIP SOLDERING CONNECTORS (MALE)

General

The SUMICON 1600 series are Hirose right-angle dip soldering connectors (male). All models are compatible with the existing soldering type, wrapping type, crimping tpe, and straight dip soldering type connectors including their accessories. 20, 28, 34 and 60-contact models are available.



Features

1. Direct dip soldering on a PCB enables convenient parallel connection with cable plugs.
2. Suitable as an interface, being lightweight and capable of high-density packaging.
3. Further cuts interconnection costs by using crimping type plugs with plastic locks for simple cable connection, so no cases are needed.
4. A wide variety of connection methods available, e.g., dip soldering, wrapping, and crimping, to meet your requirements.
5. Available with or without a top-touch lock type bracket and side-lock type bracket, offering you many choices for your applications.
6. Highly solvent-resistant, using insulating materials with high heat resistance and chemical-resistance.

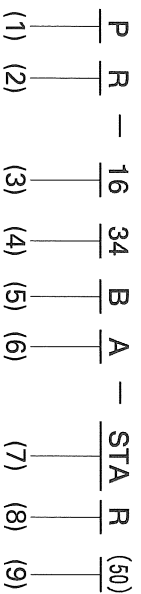
Main Applications

Electronic equipment such as computers, peripherals and terminals, control equipment, and measuring instruments.

Electrical and Environmental

Electrical Characteristics		Material and Finish		
Contact Resistance	3A	Insulation	Glass-Filled diallylphthalate resin	Blue
Contact Resistance	AC 300V	Contact	Brass	Type A: Silver-plated Type B: Gold-plated
Contact Resistance	10mΩ or less at DC 1A	Right Angle	Polybutylenephthalate resin	Blue (UL94V-0)
Contact Resistance	100MΩ or higher at DC 500V	Stopper Bracket	Steel	Nickel plating
Contact Resistance	1,000Vrms for 1 minute			

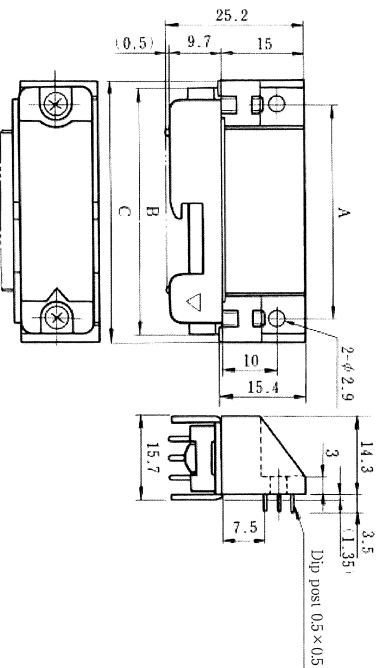
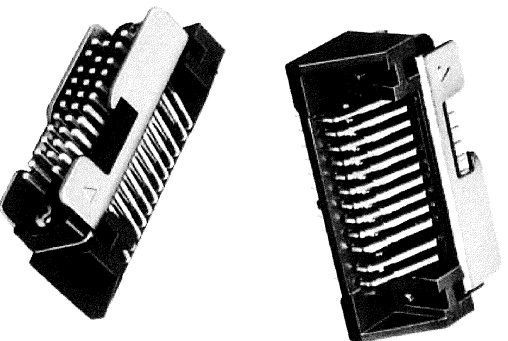
Ordering Information



- (1) Shape of terminal opening
P: Male terminal
- (2) Terminal connection method
R: Right-angle dip soldering
- (3) Series No.
16: 1600 series
- (4) Number of contacts
- (5) Serial sign for connector units
Provided with a sequence of upper-case alphabetic characters.

- (6) Plating
A: Silver-plated
B: Gold-plated
- (7) Accessories
ST: Side-lock type stopper bracket
STA: Top-touch type stopper bracket
- (8) R: Indicates a connector on which the STA bracket is mounted in the reverse direction against the standard. (the standard refers to the direction in which both Δ marks on the STA bracket and connector unit are in the direction).
- (9) Specification
(50) : RoHS compliant

Right Angle Dip Soldering Pin Connectors With Stopped Bracker for Top-Touch Lock Plug Shell



PR-1634BA-STA (50)

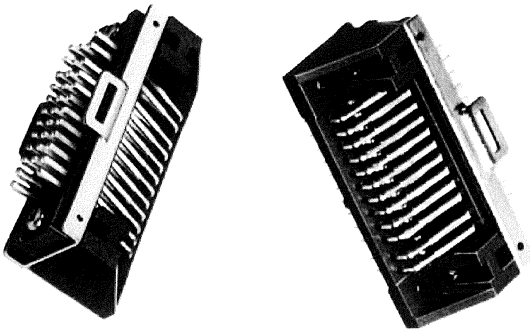
No. of Pin	HRS No.	A Type	Part No.	A	B	C	RoHS
20	CL216-0408-7-50		PR-1620BA-ST A (50)	27	33	36	
28	CL216-0450-5-50		PR-1628BA-ST A (50)	34	40	43	YES
34	CL216-0451-1-50		PR-1634BA-ST A (50)	39	45	48	
60	CL216-0453-7-50		PR-1660BA-ST A (50)	61	67	70	

Gold plated type are available options.

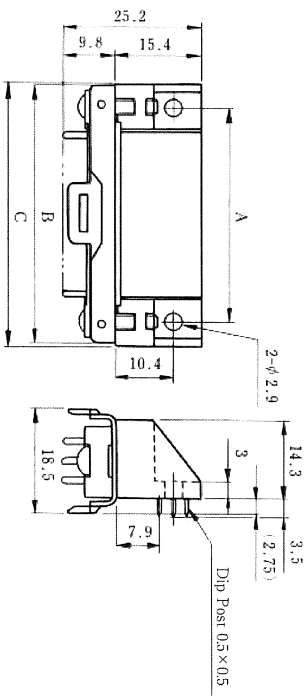
Unit:mm

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With Stopper Bracket for Side-Touch Lock Plug Shell



PR-1634BA-ST (50)

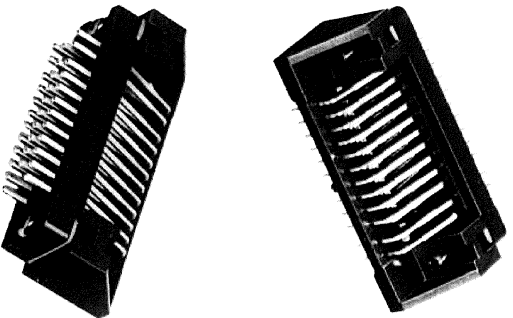


Unit: mm

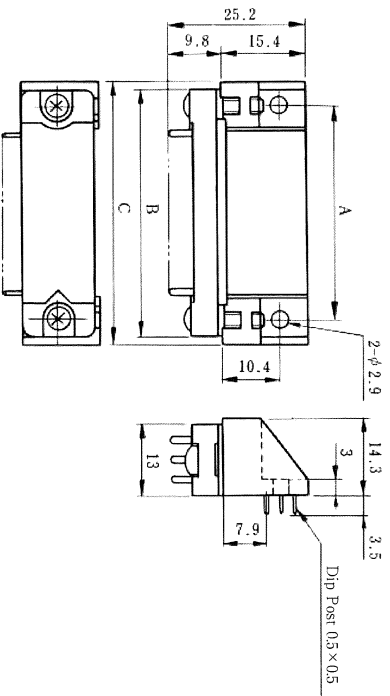
No. of Pin	HRS No.	Type A	Part No.	A			B	C	Roh'S
				27	35	36			
20	C1216-040652-50		PR-1620BA-ST (50)						
28	C1216-040572-50		PR-1628BA-ST (50)						
34	C1216-04082-50		PR-1634BA-ST (50)						○
60	C1216-04092-50		PR-1660BA-ST (50)	61	69	70			

Gold plated type are available options

Connector Unit Only Without Bracket



PR-1634BA (50)



Unit: mm

No. of Pin	HRS No.	Type A	Part No.	A			B	C	Roh'S
				27	33	36			
20	C1216-040615-50		PR-1620BA (50)						
28	C1216-040630-50		PR-1628BA (50)						
34	C1216-040643-50		PR-1634BA (50)						○
60	C1216-040659-50		PR-1660BA (50)	61	67	70			

Gold plated type are available options