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# REFERENCE

	DEVICE SPE	ECIFICATION	N FOR			
N	MODEL No.	Р	HOTOCOUP:	LER		
	***************************************		PC815	<b>,</b>		
		В	usiness dealing	name		
		PC8152	XNNSZ0F	PC815X	NYSZ0F	
S	Specified for					***************************************
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## Business dealing name

PC815XNNSZ0F | PC815XNYSZ0F

- 1. These specification sheets include materials protected under copyright of Sharp Corporation ("Sharp"). Please do not reproduce or cause anyone to reproduce them without Sharp's consent.
- 2. When using this product, please observe the absolute maximum ratings and the instructions for use outlined in these specification sheets, as well as the precautions mentioned below. Sharp assumes no responsibility for any damage resulting from use of the product which does not comply with the absolute maximum ratings and the instructions included in these specification sheets, and the precautions mentioned below.



1. Application

This specification applies to the outline and characteristics of photocoupler Model No. PC815 (Lead-Free Type).

2. Outline Refer to the attached sheet, page 4.

3. Ratings and characteristics Refer to the attached sheet, page 5, 6.

4. Reliability Refer to the attached sheet, page 7.

L	Product	Dusiness dealing name	Remain
		PC815XNNSZ0F	
		PC815XNYSZ0F	Applied to product as a option (Attachment-2-1 to 2-3.)

6.4 This Model is approved by UL.

Approved Model No.: PC815

UL file No.: E64380

6.5 This product is not designed against irradiation.

This product is assembled with electrical input and output.

This product incorporates non-coherent light emitting diode.

#### 6.6 ODS materials

This product shall not contain the following materials.

Also, the following materials shall not be used in the production process for this product.

Materials for ODS : CFCS, Halon, Carbon tetrachloride, 1.1.1-Trichloroethane (Methyl chloroform)

#### 6.7 Specified brominated flame retardants

Specified brominated flame retardants (PBB and PBDE) are not used in this device at all.



6.8 Compliance with each regulation

(1) The RoHS directive (2002/95/EC)

This product complies with the RoHS directive (2002/95/EC).

Object substances: mercury, lead, cadmium, hexavalent chromium, polybrominated biphenyls (PBB) and polybrominated diphenyl ethers (PBDE)

(2) Content of six substances specified in Management Methods for Control of Pollution Caused by Electronic Information Products Regulation (Chinese: 电子信息产品污染控制管理办法).

	Toxic and hazardous substances							
Category	Lead (Pb)	Mercury (Hg)	Cadmium (Cd)	Hexavalent chromium (Cr <sup>6+</sup> )	Polybrominated biphenyls (PBB)	Polybrominated diphenyl ethers (PBDE)		
Photocoupler	<b>√</b>	✓	✓	<b>√</b>	/	✓		

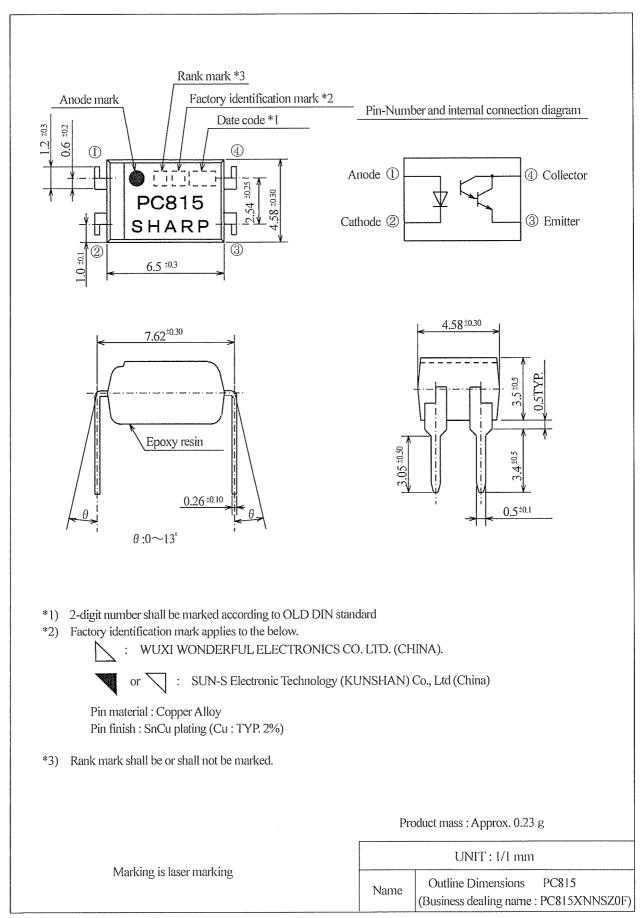
 $<sup>\</sup>checkmark$ : indicates that the content of the toxic and hazardous substance in all the homogeneous materials of the part is below the concentration limit requirement as described in SJ/T 11363-2006 standard.

#### 7. Notes

Precautions for photocouplers : Attachment-1



#### 2. Outline





## 3. Ratings and characteristics

3.1 Absolute maximum ratings

Ta=25°C

	Parameter	Symbol	Rating	Unit
	*1 Forward current	$I_{F}$	50	mA
	*2 Peak forward current	$I_{\text{FM}}$	1	A
Input	_ •			τ.

	Parameter .	Symbol	Condition	IVIIIN,	TIE.	IVIAA.	UIII
	Forward voltage V <sub>F</sub>		I <sub>F</sub> =20mA	-	1.2	1.4	V
T4	Peak forward voltage	$V_{FM}$	I <sub>FM</sub> =0.5A	-	-	3.0	V
Input	Reverse current	$I_R$	V <sub>R</sub> =4V	~	-	10	μΑ
	Terminal capacitance	Ct	V=0, f=1kHz	-	30	250	рF
	Dark current	I <sub>CEO</sub>	V <sub>CE</sub> =10V, I <sub>E</sub> =0		ı	1000	nA
Output	Collector-emitter breakdown voltage BV		I <sub>c</sub> =0.1mA, I <sub>F</sub> =0	35	1	-	V
	Emitter-collector breakdown voltage	BV <sub>ECO</sub>	$I_{E}=10 \mu A, I_{F}=0$	6		-	V
	Collector current	$I_c$	$I_{E}=1$ mA, $V_{CE}=2V$	6	16	75	mA
	Collector-emitter saturation voltage	V <sub>CE(sat)</sub>	I <sub>F</sub> =20mA, I <sub>c</sub> =5mA	-	0.8	1.0	V
Transfer	Isolation resistance	R <sub>ISO</sub>	DC500V 40 to 60%RH	5×10 <sup>10</sup>	10 <sup>11</sup>	-	Ω
charac-	Floating capacitance	$C_{\rm f}$	V=0, f=1MHz		0.6	0.1	pF
teristics	Cut-off frequency	fc	$V_{CE}$ =2V, $I_c$ =2mA $R_L$ =100 $\Omega$ , -3dB	1	6	-	kHz
	Rise time	tr	V <sub>CE</sub> =2V, I <sub>c</sub> =10mA	-	60	300	μs
	Fall time	t <sub>f</sub>	$R_L=100\Omega$		53	250	μs

<sup>\*1</sup> The derating factors of absolute maximum ratings due to ambient temperature are shown in Fig. 1 to 4.

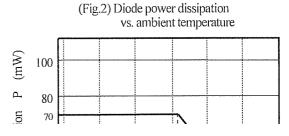
<sup>\*2</sup> Pulse width  $\leq$  100  $\mu$  s, Duty ratio : 0.001 (Refer to Fig. 5)

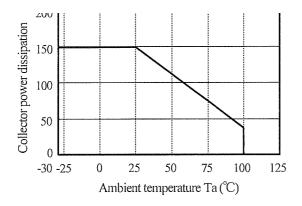
<sup>\*3</sup> AC for 1 min, 40 to 60%RH

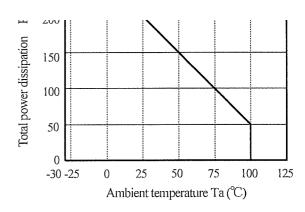
<sup>\*4</sup> For 10 s

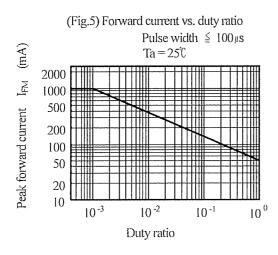


(Fig.1) Forward current vs. ambient temperature











## 4. Reliability

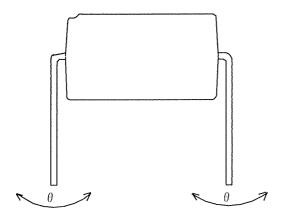
The reliability of products shall satisfy items listed below.

Confidence level: 90%

LTPD: 10 or 20

			. 10 01 20
Test Items	Condition	Failure Judgment Criteria	Samples (n) Defective (C)
Solderability	245±3°C, 5s	*2	n=11, C=0
C-1dovino book	(Flow soldering) 270°C, 10 s		n=11, C=0
Soldering heat	(Soldering by hand) 400°C, 3 s		11-11, C-0
Terminal strength (Tension)	Weight: 5N 5 s/each terminal	$V_F$ >U×1.2 $I_R$ >U×2	n=11, C=0
Terminal strength (Bending) *3	Weight: 2.5N 2 times/each terminal	I <sub>CEO</sub> >U×2	n=11, C=0
Mechanical shock	$15 \text{km/s}^2$ , 0.5ms 3 times/±X, ±Y, ±Z direction	$\begin{array}{c} I_{C} < L \times 0.7 \\ V_{CE(sut)} > U \times 1.2 \end{array}$	n=11, C=0
Variable frequency vibration	100 to 2000 to 100Hz/4 min 200m/s <sup>2</sup> 4 times/X, Y, Z direction		n=11, C=0
Temperature cycling	1 cycle -55 °C to +125 °C (30 min) (30 min) 20 cycles test	U: Upper specification limit	n=22, C=0
High temp. and high Humidity storage	+85°C, 85%RH, 1000h	L: Lower specification limit	n=22, C=0
High temp. storage	+125 ℃, 1000h		n=22, C=0
Low temp, storage	-55 °C, 1000h		n=22, C=0
Operation life	I <sub>F</sub> =50mA, P <sub>tot</sub> =200mW Ta=25 °C, 1000h		n=22, C=0

- \*1 Test method, conforms to EIAJ ED 4701.
- \*2 The product whose not-soldered area is more than 5% for all of the dipped area, and/or whose pinholes or voids are concentrated on one place shall be judged defect.
- \*3 Terminal bending direction is shown below.



# REFERENCE

A single sampling plan, normal inspection level II based on ISO 2859 is applied. The AQL according to the inspection items are shown below.

Defect	Inspection item	AQL(%)
Major defect	Electrical characteristics Unreadable marking	0.065
Minor defect	Appearance defect except the above mentioned.	0.25



#### 6.2 Packing specification

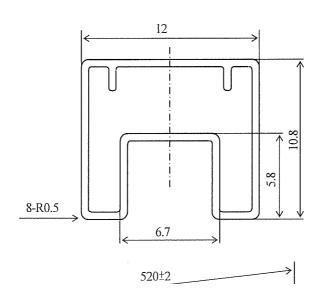
#### 6.2.1 Package materials

No.	Name	Materials	Purposes
(1)	Sleeve	HIPS or ABS with preventing static electricity	Products packaged
2	Stopper	Styrene-Elastomer	Products fixed
3	Packing case	Corrugated cardboard	Sleeve packaged
4	Kraft tape	Paper	Lid of packaged case fixed
(5)	Label	Paper	Model No.,(Business dealing name),Lot No., Quantity, country of origin, Company name and inspection date specified

#### 6.2.2 Package method

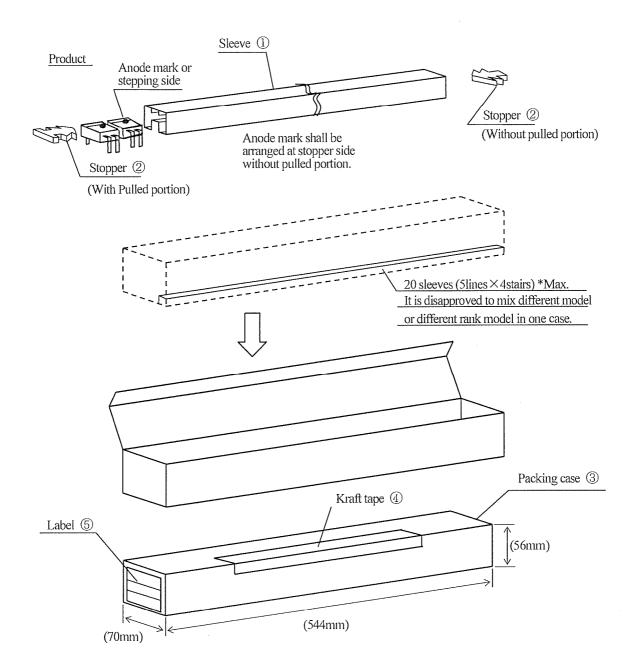
- (1) MAX. 100pcs. of products shall be packaged in a sleeve ① and both of sleeve edges shall be fixed by stoppers ②.
- (2) MAX. 20 sleeves (Product: 2000pcs.) above shall be packaged in a packing case ③.
- (3) The label ⑤ shall be put on the side of the packing case.
- (4) Case shall be closed with the lid and enclosed with kraft tape ④.

## 6.2.3 Sleeve package ① outline dimensions





#### 6.2.4 Packing outer case outline dimensions



Regular packing mass: Approx. 860g

( ): Reference dimensions



#### Precautions for Photocouplers

1. Cleaning

(1) Solvent cleaning: Solvent temperature 45°C or less

Immersion for 3 min or less

(2) Ultrasonic cleaning: The effect to device by ultrasonic cleaning differs by cleaning bath size, ultrasonic power

output, cleaning time, PCB size or device mounting condition etc.

#### 3. Precautions for Soldering

(1) In the case of flow soldering (Whole dipping is possible)

It is recommended that flow soldering should be at 270°C or less for 10 s or less

(Pre-heating: 100 to 150°C, 30 to 80s). (2 times or less)

(2) In the case of hand soldering

What is done on the following condition is recommended.( 2 times or less)

Soldering iron temperature: 400°C or less

Time: 3s or less

(3) Other precautions

Depending on equipment and soldering conditions (temperature, Using solder etc.),

the effect to the device and the PCB is different.

Please confirm that there is no problem on the actual use conditions in advance.



1. This specification shall be applied to photocoupler, Model No. PC815 as an option.

2. Applicable Models (Business dealing name)

PC815XNYSZ0F

3. The relevant models are the models Approved by VDE according to DIN EN 60747-5-2.

Approved Model No.: PC815

VDE approved No.: 40008087 (According to the specification DIN EN 60747-5-2)

 $\begin{array}{lll} \bullet \mbox{ Operating isolation voltage} & U_{IORM} & : & 890V_{\mbox{ (Peak)}} \\ \bullet \mbox{ Transient voltage} & : & 9000V_{\mbox{ (Peak)}} \\ \end{array}$ 

· Pollution : 2

Clearances distance (Between input and output)
 Creepage distance (Between input and output)
 6.4 mm (MIN.)
 6.4 mm (MIN.)
 Isolation thickness between input and output
 0.15mm (MIN.)

• Tracking-proof : CTI 175

• Safety limit values Current (Isi) : 200mA (Diode side)

Power (Psi) : 260mW (Phototransistor side)

Temperature (Tsi) : 150°C

In order to keep safety electric isolation of photocoupler, please set the protective circuit to keep within safety limit values when the actual application equipment troubled.

· Indication of VDE approval prints "



" on minimum unit package.

4. Outline Refer to the attachment-2-2.

5. Isolation specification according to EN 60747-5-2.

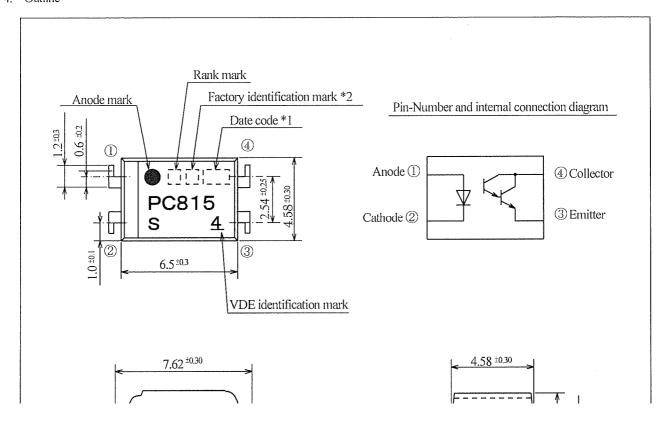
Parameter		Condition	Rating	Unit	Remark
Class of environmental test	_	-	55/110/21	-	
Pollution	_	<u></u>	2	_	
Maximum operating isolation voltage	U <sub>IORM</sub> (PEAK)	-	890	V	
Partial discharge test voltage (Between input and output)					Refer to
Diagram I	Upr	tp=10s, qc<5pC	1340	V	the Diagram 1,2
Diagram 2	(PEAK)	tp=1s, qc<5pC	1670	V	(Attachement-2-3)
Maximum over-voltage	U <sub>IOTM</sub> (PEAK)	t <sub>iNi</sub> =60 s	9000	V	
Safety maximum ratings					<b>D</b> C .
1) Case temperature	Tsi	I <sub>F</sub> =0, P <sub>C</sub> =0,	150	$^{\circ}$	Refer to Fig 6,7
2) Input current	Isi	P <sub>C</sub> =0	200	mA	(Attachement-2-3)
3) Electric power (Output or Total power dissipation)	Psi		260	mW	(r titalonement 2 3)
		Ta=Tsi	MIN.10 <sup>9</sup>		
Isolation resistance (Test voltage between input and output; DC500V)	R <sub>ISO</sub>	Ta=Topr(MAX.)	MIN.10 <sup>II</sup>	Ω	
(rest voltage between input and output, DC300V)		Ta=25°C	MIN.10 <sup>12</sup>		

- 6. Precautions in performing isolation test
  - 6.1 Partial discharge test methods shall be the ones according to the specifications of EN 60747-5-2
  - 6.2 Please don't carry out isolation test (V<sub>iso</sub>) over U<sub>IOTM</sub>. This product deteriorates isolation characteristics by partial discharge due to applying high voltage (ex. U<sub>IOTM</sub>).

And there is possibility that partial discharge occurs in operating isolation voltage. (U<sub>IORM</sub>).

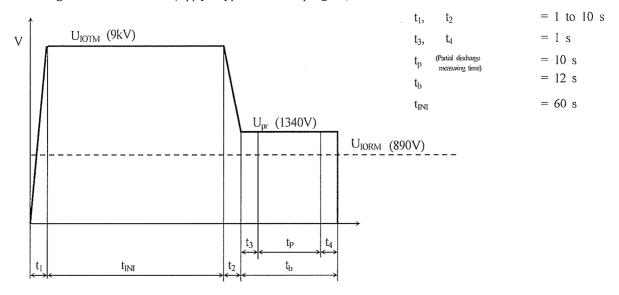


#### 4. Outline

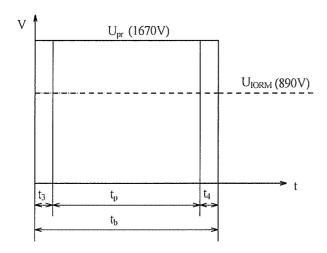


# REFERENCE PC815XNYSZ0F

Method of Diagram 1: Breakdown test (Apply to type test and sampling test)



Method of Diagram 2: Non breakdown test (Apply to all device test)



t <sub>3</sub> ,	$t_4$	= 0.1	S
$t_p$	(Partial discharge measuring time)	= 1	S
tь	Teloung uno	= 1.2	S

