



Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from,Europe,America and south Asia,supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of “Quality Parts,Customers Priority,Honest Operation,and Considerate Service”,our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip,ALPS,ROHM,Xilinx,Pulse,ON,Everlight and Freescale. Main products comprise IC,Modules,Potentiometer,IC Socket,Relay,Connector.Our parts cover such applications as commercial,industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



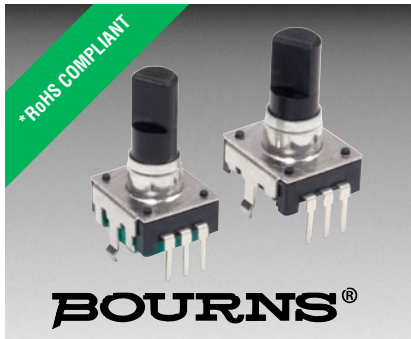
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Features

- Compact design, long life and high reliability
- Momentary push switch option
- Available in a wide variety of configurations to meet many user requirements



PEC12R - 12 mm Incremental Encoder

Electrical Characteristics

Output	2-bit quadrature code
Contact Rating	10 mA @ 5 VDC
Insulation Resistance	10 megohms @ 250 VDC
Dielectric Withstanding Voltage	
Sea Level	50 VAC minimum
Electrical Travel	Continuous
Contact Bounce (15 RPM)	2.0 ms. maximum**
RPM (Operating)	100 maximum**

Environmental Characteristics

Operating Temperature Range	-30 °C to +70 °C (-22 °F to +158 °F)
Storage Temperature Range	-40 °C to +85 °C (-40 °F to +185 °F)
Humidity	MIL-STD-202, Method 103B, Condition B
Vibration	10~55~10 Hz / 1 min. / Amplitude 1.5 mm
Shock	100 G
Rotational Life	30,000 cycles minimum
Switch Life	20,000 cycles minimum
IP Rating	IP 40

Mechanical Characteristics

Mechanical Angle	360 ° continuous
Torque	
Detent	30 to 90 gf-cm (0.41 to 1.25 oz-in)
Running	10 to 70 gf-cm (0.14 to 0.97 oz-in)
Mounting	10.2 kgf.cm (8.83 lb.-in.) maximum
Shaft Side Load (Static)	2.04 kgf (4.5 lbs.) minimum
Weight	3 gm (0.1 oz.) maximum
Terminals	Printed circuit board terminals
Terminals	Printed circuit board terminals
Soldering Condition	
Wave Soldering	Sn95.5/Ag2.8/Cu0.7 solder with no-clean flux: 260 °C max. for 3 ± 1 sec.
Hand Soldering	Not recommended
Hardware	One flat washer and one mounting nut supplied with each encoder with bushing

Switch Characteristics

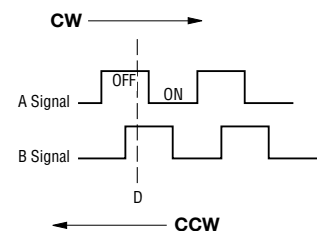
Switch Type	Contact Push ON Momentary SPST
Power Rating (Resistive Load)	10 mA at 5 V DC
Switch Travel	0.5 ± 0.3 mm
Switch Actuation Force	610 ± 306 gf (8.47 ± 4.24 oz.-in.)
Contact Resistance	100 milliohms @ 5 VDC

How To Order

PEC12R - 4 0 20 F - S 0012

Model	PEC12R - 4 0 20 F - S 0012
Terminal/Bushing Configuration	4 = Horizontal Mount - Axial PC Pin/No Bushing
2 = Vertical Mount - Radial PC Pin/No Bushing	
3 = Horizontal Mount - Axial PC Pin/with Bushing	
4 = Horizontal Mount - Axial PC Pin/No Bushing	
Detent Option	0 = No Detents
1 = 12 Detents (available with 12 pulses only)	
2 = 24 Detents	
Standard Shaft Length	22 = 22.5 mm
15 = 15.0 mm (Horizontal Mount/No Bushing only)	25 = 25.0 mm
17 = 17.5 mm	30 = 30.0 mm
20 = 20.0 mm	
Shaft Style	F = Insulated Flatted Shaft
Switch Configuration	S = Push Momentary Switch
N = No Switch	
Resolution	0012 = 12 Pulses per 360 ° Rotation
0024 = 24 Pulses per 360 ° Rotation	

Quadrature Output Table



*RoHS Directive 2002/95/EC Jan. 27, 2003 including annex and RoHS Recast 2011/65/EU June 8, 2011.

**Devices are tested using standard noise reduction filters. For optimum performance, designers should use noise reduction filters in their circuits. Specifications are subject to change without notice.

The device characteristics and parameters in this data sheet can and do vary in different applications and actual device performance may vary over time. Users should verify actual device performance in their specific applications.

Applications

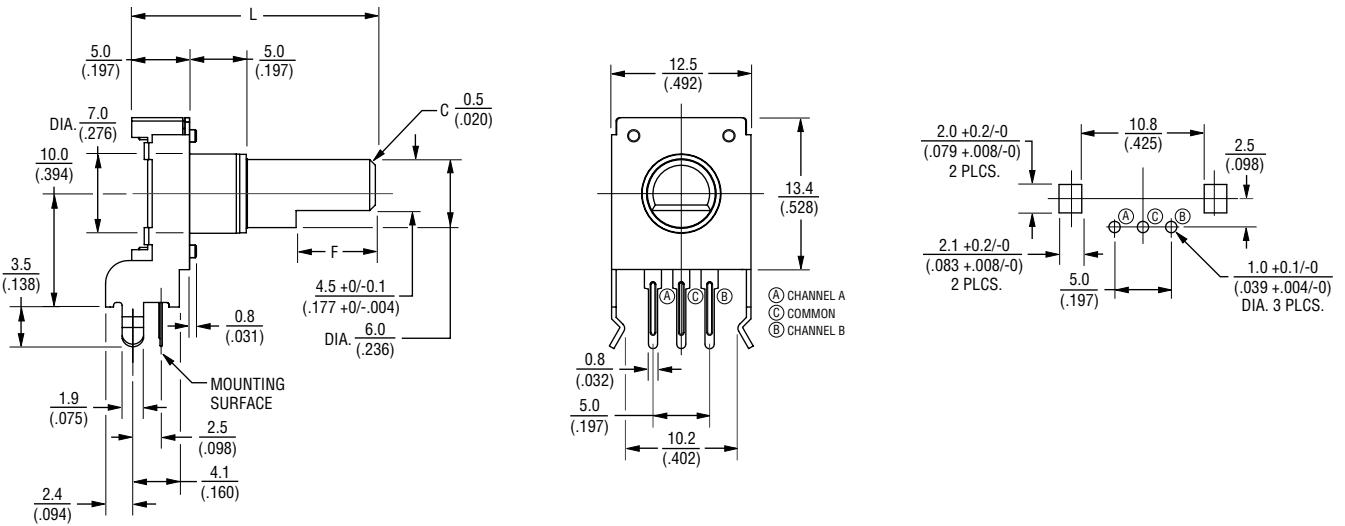
Level control, tuning and timer settings in:

- Audio-visual equipment
- Consumer electric appliances
- Musical instrumentation
- Communications equipment

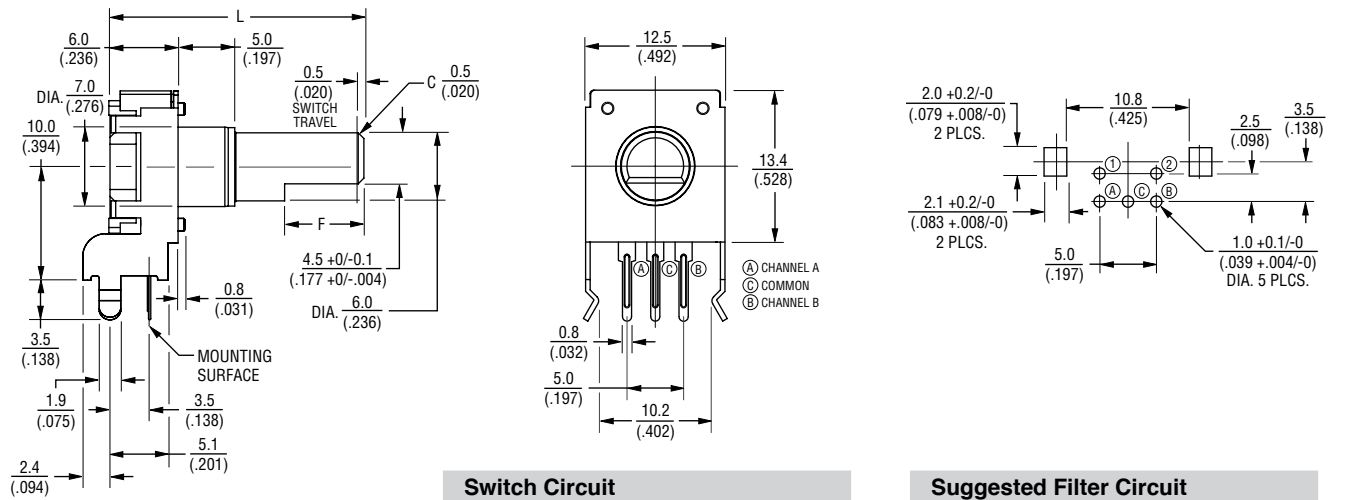
PEC12R - 12 mm Incremental Encoder **BOURNS®**

Product Dimensions

PEC12R-2xxxF-Nxxxx (Vertical Mount - Radial PC Pin/No Bushing, No Switch)



PEC12R-2xxxF-Sxxxx (Vertical Mount - Radial PC Pin/No Bushing, Push Momentary Switch)



Switch Circuit

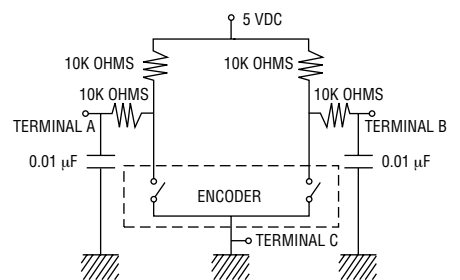
Suggested Filter Circuit

L	17.5 (.688)	20.0 (.787)	22.5 (.886)	25.0 (.984)	30.0 (1.181)
F	5.0 (.197)	7.0 (.276)	7.0 (.276)	12.0 (.472)	12.0 (.472)



DIMENSIONS: $\frac{\text{MM}}{\text{(INCHES)}}$

TOLERANCE: $\frac{<10}{(<.400)} = \pm 0.3$
 $\frac{\ge 10}{(\ge .400)} = \pm 0.5$
($\pm .012$)
($\pm .020$)



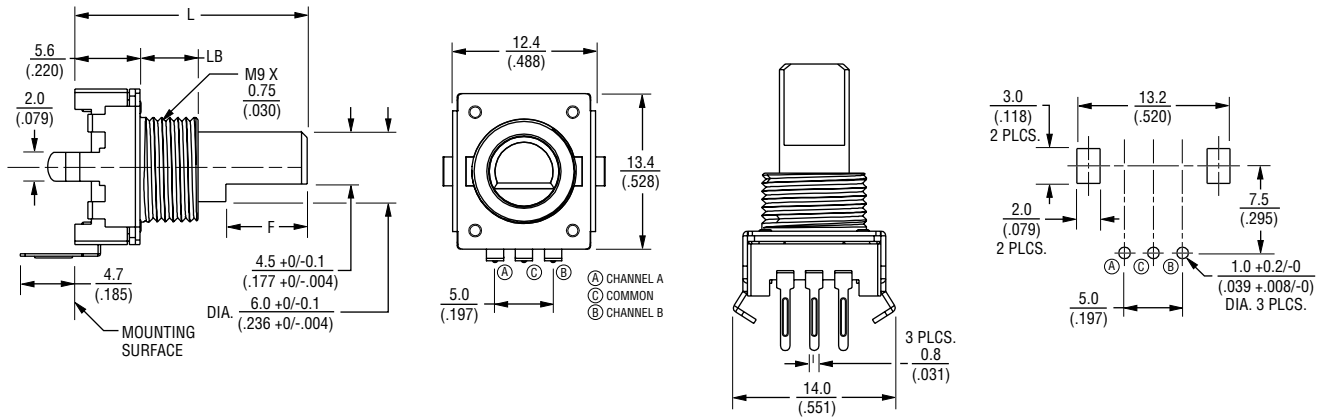
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PEC12R - 12 mm Incremental Encoder

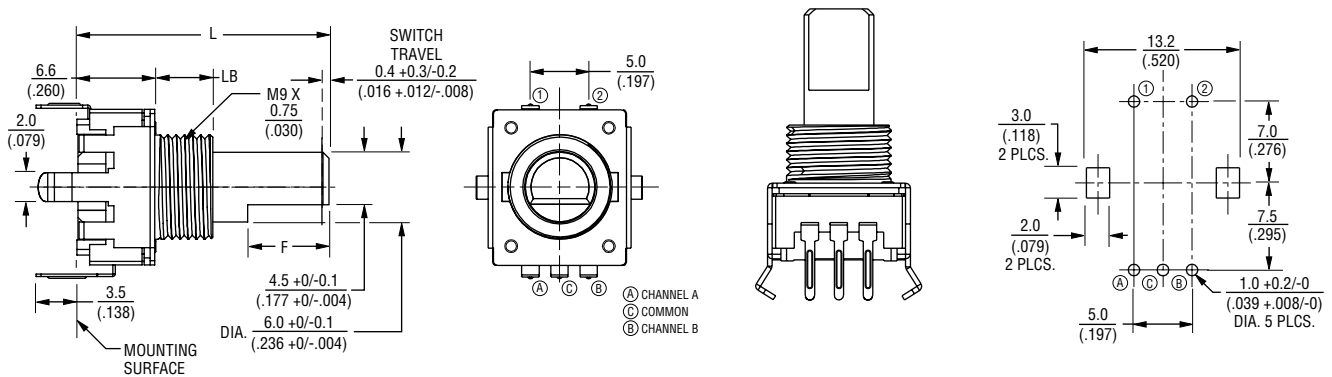
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Product Dimensions

PEC12R-3xxxF-Nxxxx (Horizontal Mount - Axial PC Pin/with Bushing, No Switch)



PEC12R-3xxxF-Sxxxx (Horizontal Mount - Axial PC Pin/with Bushing, Push Momentary Switch)



L	$\frac{17.5}{(.688)}$	$\frac{20.0}{(.787)}$	$\frac{22.5}{(.886)}$	$\frac{25.0}{(.984)}$	$\frac{30.0}{(1.181)}$
LB	$\frac{5.0}{(.197)}$	$\frac{5.0}{(.197)}$	$\frac{7.0}{(.276)}$	$\frac{7.0}{(.276)}$	$\frac{7.0}{(.276)}$
F	$\frac{5.0}{(.197)}$	$\frac{7.0}{(.276)}$	$\frac{7.0}{(.276)}$	$\frac{12.0}{(.472)}$	$\frac{12.0}{(.472)}$

DIMENSIONS: $\frac{\text{MM}}{\text{(INCHES)}}$

TOLERANCE: $\frac{<10}{(<.400)} = \frac{\pm 0.3}{(\pm .012)}$

$\frac{\geq 10}{(\geq .400)} = \frac{\pm 0.5}{(\pm .020)}$

Specifications are subject to change without notice.

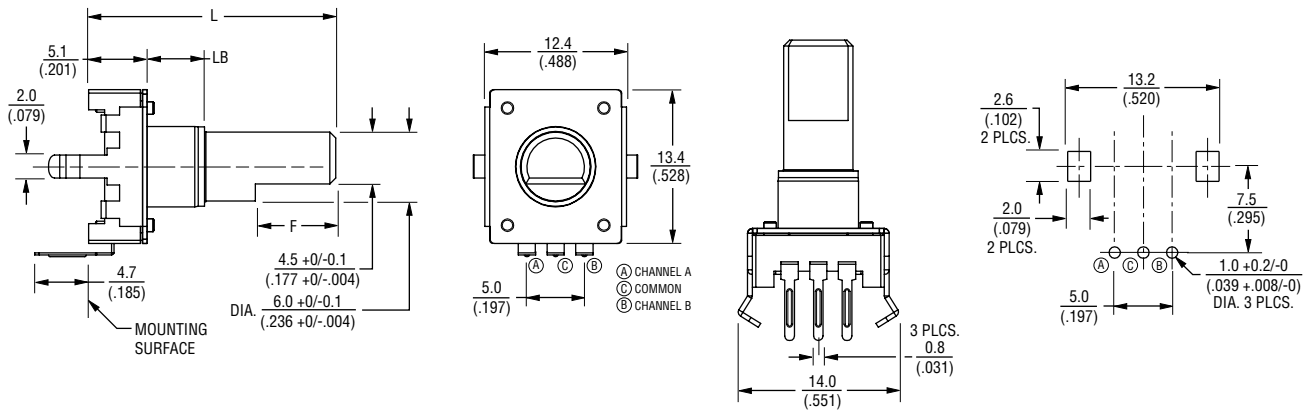
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PEC12R - 12 mm Incremental Encoder

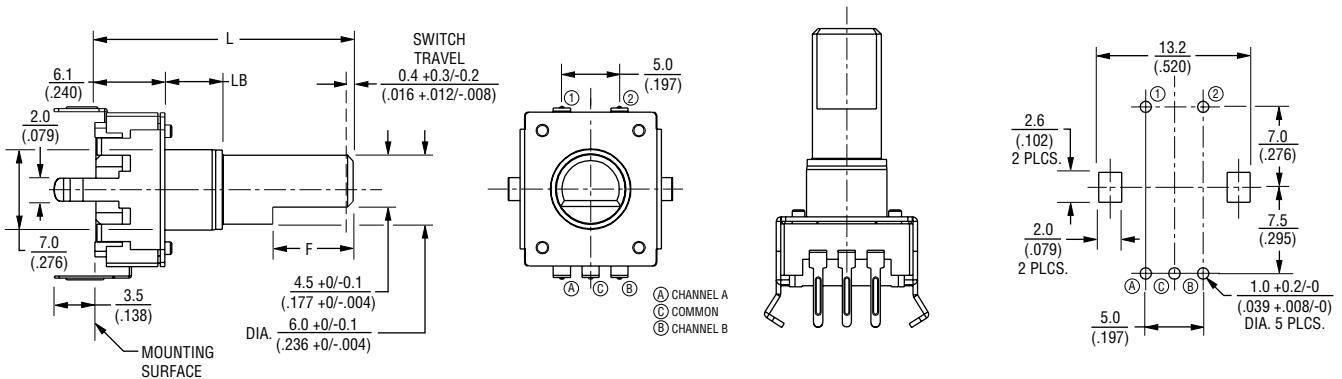
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Product Dimensions

PEC12R-4xxxF-Nxxxx (Horizontal Mount - Axial PC Pin/No Bushing, No Switch)



PEC12R-4xxxF-Sxxxx (Horizontal Mount - Axial PC Pin/No Bushing, Push Momentary Switch)



L	15.0 (.591)	17.5 (.688)	20.0 (.787)	22.5 (.886)	25.0 (.984)	30.0 (1.181)
LB	2.0 (.079)	5.0 (.197)	5.0 (.197)	5.0 (.197)	5.0 (.197)	5.0 (.197)
F	5.0 (.197)	5.0 (.197)	7.0 (.276)	7.0 (.276)	12.0 (.472)	12.0 (.472)

DIMENSIONS: $\frac{\text{MM}}{(\text{INCHES})}$

TOLERANCE: $\frac{<10}{(<.400)} = \pm 0.3$
 $\frac{(\pm.012)}{(\pm.012)}$
 $\frac{\geq 10}{(\geq.400)} = \pm 0.5$
 $\frac{(\pm.020)}{(\pm.020)}$

REV. 11/16

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