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## IAMS

Models No. 0001 / 0011 / 0010

Drawing No. LP0767 Version No. 104 Revision Date 15/07



## IAMS 0001 / 0011 / 0010

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## WARNING!



The IAMS devices are designed for connection to hazardous electric voltages.

Ignoring this warning can result in severe personal injury or mechanical damage.

To avoid the risk of electric shock and fire, the safety instructions of this manual must be observed and the guidelines followed. The specifications must not be exceeded, and the devices must only be applied as described in the following. Prior to the commissioning of the devices, this manual must be examined carefully.

Only qualified personnel (technicians) should install these devices. If the equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.



HAZARD-OUS VOLTAGE



WARNING!

Until the devices are fixed, do not connect hazardous voltages to the devices.

The following operations should only be carried out on disconnected devices and under ESD safe conditions:

General mounting, connection and disconnection of wires. Troubleshooting the devices.

Repair of the device must be done by Red Lion Controls only.



## WARNING

To keep the safety distances, the relay contacts on the devices must not be connected to both hazardous and non-hazardous voltages at the same time.

The IAMS devices must be mounted on a DIN rail according to DIN 46277.



## WARNING

Do not open the front plate of the devices as this will cause damage to the connector for the display / programming module PGMMOD00. The devices contain no DIP-switches or jumpers.

## SYMBOL IDENTIFICATION



Triangle with an exclamation mark: Warning / demand. Potentially lethal situations.

CE

The CE mark proves the compliance of the devices with the essential requirements of the directives.



The double insulation symbol shows that the devices are protected by double or reinforced insulation.

## SAFETY INSTRUCTIONS

### DEFINITIONS:

**Hazardous voltages** have been defined as the ranges: 75 to 1500 Volt DC, and 50 to 1000 Volt AC.

**Technicians** are qualified persons educated or trained to mount, operate, and also troubleshoot technically correct and in accordance with safety regulations. **Operators**, being familiar with the contents of this manual, adjust and operate the knobs or potentiometers during normal operation.

#### RECEIPT AND UNPACKING:

Unpack the device without damaging it and make sure that the manual always follows the device and is always available. The packing should always follow the device until this has been permanently mounted.

Check at the receipt of the device whether the type corresponds to the one ordered.

### ENVIRONMENT:

Avoid direct sunlight, dust, high temperatures, mechanical vibrations and shock, as well as rain and heavy moisture. If necessary, heating in excess of the stated limits for ambient temperatures should be avoided by way of ventilation. All devices fall under Installation Category II, Pollution Degree 1, and Insulation Class II.

### MOUNTING:

Only technicians who are familiar with the technical terms, warnings, and instructions in the manual and who are able to follow these should connect the devices. Should there be any doubt as to the correct handling of the devices, please contact your local distributor or, alternatively, **Red Lion Controls Worldwide Headquarters**, 20 Willow Springs Circle, York, PA 17406 USA, Phone: +1 (717) 767-6511, Fax: +1 (717) 764-0839 Mounting and connection of the devices should comply with national legislation for mounting of electric materials, i.a. wire cross section, protective fuse, and location. Descriptions of input / output and supply connections are shown in the block diagram and side label.

The following apply to fixed hazardous voltages-connected devices:

The max. size of the protective fuse is 10 A and, together with a power switch, it should be easily accessible and close to the device. The power switch should be marked with a label indicating that it will switch off the voltage to the device.

Year of manufacture can be taken from the first two digits in the serial number.

#### UL INSTALLATION REQUIREMENTS:

| Use 60/75°C copper conducters only        |           |
|---|-----------|
| For use only in pollution degree 2 or bet | ter       |
| Max. ambient temperature                  | 60°C      |
| Max. wire size                            | AWG 26-14 |
| UL file number                            | E324843   |

#### CALIBRATION AND ADJUSTMENT:

During calibration and adjustment, the measuring and connection of external voltages must be carried out according to the specifications of this manual. The technician must use tools and instruments that are safe to use.

#### NORMAL OPERATION:

Operators are only allowed to adjust and operate devices that are safely fixed in panels, etc., thus avoiding the danger of personal injury and damage. This means there is no electrical shock hazard, and the device is easily accessible.

#### CLEANING:

When disconnected, the devices may be cleaned with a cloth moistened with distilled water.

#### LIABILITY:

To the extent that the instructions in this manual are not strictly observed, the customer cannot advance a demand against Red Lion that would otherwise exist according to the concluded sales agreement.

## HOW TO DISMANTLE THE IAMS DEVICES

First, remember to demount the connectors with hazardous voltages.



#### Picture 1:

Detach the device from the DIN rail by lifting the bottom lock.

### When front LED lights red / display shows AO.ER

IAMS0001 and IAMS0011 are designed with a high safety level. Therefore, a continuous measurement of the outgoing current is carried out on a 4...20 mA output signal. If the current output signal is different from the internally calculated output value or the current output is 0 (due to e.g. an open circuit breakage), an error mode switches on the red front LED and disables the relays. This function is not a default option but must be actively selected via the programming menu (S4...20 & S20...4).

The error mode can only be reset by switching off and then switching on the supply voltage to the device.

## IAMS 0001 / 0011 / 0010

- Input for RTD, TC, Ohm, potentiometer, mA and V
- 2-wire supply > 16 V
- FM-approved for installation in Div. 2
- Output for current, voltage and 2 relays
- Universal AC or DC supply

### Advanced features

 Programmable via detachable display front (PGMMOD00), process calibration, signal and relay simulation, password protection, error diagnostics and selection of help text in several languages.

## Application

- Linearised, electronic temperature measurement with RTD or TC sensor.
- Conversion of linear resistance variation to a standard analogue current / voltage signal, i.e. from solenoids and butterfly valves or linear movements with attached potentiometer.
- Power supply and signal isolator for 2-wire transmitters.
- Process control with 2 pairs of potential-free relay contacts and analogue output.
- Galvanic separation of analogue signals and measurement of floating signals.
- The IAMS0001 and IAMS0011 have been designed according to strict safety requirements and are thus suitable for application in SIL 2 installations.

## **Technical characteristics**

- When the devices are used in combination with the PGMMOD00 display / programming front, all operational parameters can be modified to suit any application. As the devices are designed with electronic hardware switches, it is not necessary to open them for setting of DIP-switches.
- A green / red front LED indicates normal operation and malfunction. A yellow LED is ON for each active output relay.
- · Continuous check of vital stored data for safety reasons.
- 4-port 2.3 kVAC galvanic isolation.

## PGMMOD00 DISPLAY/PROGRAMMING FRONT



## Functionality

The simple and easily understandable menu structure and the explanatory help texts guide you effortlessly and automatically through the setup steps, thus making the product very easy to use. Functions and setup options are described in the section "Setup / operating the function keys".

## Application

- Communications interface for modification of operational parameters in the IAMS devices.
- Can be moved from one device to another of the same type and download the setup of the first device to subsequent devices.
- Fixed display for readout of process data and status.

### **Technical characteristics**

- LCD display with 4 lines; Line 1 (H=.2 inch/5.57 mm) shows input signal, line 2 (H=.2 inch/3.33 mm) shows units, line 3 (H=.13 inch/3.33 mm) shows analogue output or tag no. and line 4 shows communication and relay status.
- Programming access can be blocked by assigning a password. The password is saved in the device in order to ensure a high degree of protection against unauthorised modifications to the setup.

## Mounting / installation

Click PGMMOD00 onto the front of the device.

## APPLICATIONS

Input signals:



Output signals:



Analogue, 0/4...20 mA and voltage

Supply:



## Order codes

| IAMS0001 | Universal transmitter with analog output            |
|----------|---|
| IAMS0011 | Universal transmitter with analog output / 2 relays |
| IAMS0010 | Universal limit switch with 2 relays                |
| PGMMOD00 | Display / programming module                        |

#### **Electrical specifications**

Specifications range:

-20°C to +60°C

### Common specifications:

| Supply voltage, universal           | 21.6253 VAC,               |
|-------------------------------------|----------------------------|
|                                     | or 19.2300 VDC             |
| Max. consumption                    | ≤ 2.5 W                    |
| Fuse                                | 400 mA SB / 250 VAC        |
| Isolation voltage, test / operation | 2.3 kVAC / 250 VAC         |
| Communications interface            | Programming front PGMMOD00 |
| Signal / noise ratio                | Min. 60 dB (0100 kHz)      |
| Response time (090%, 10010%):       |                            |
| Temperature input                   | ≤1 s                       |
| mA / V input                        | ≤ 400 ms                   |
| Calibration temperature             | 2028°C                     |

Display resolution: The temperature display automatically changes to tenths with values less than 1000 degrees.

| General values |                          |                                |
|----------------|--------------------------|--------------------------------|
| Input<br>type  | Absolute<br>accuracy     | Temperature<br>coefficient     |
| All            | $\leq \pm 0.1\%$ of span | $\leq \pm 0.01\%$ of span / °C |

Accuracy, the greater of the general and basic values:

| Basic values   |                         |  |
|--|-------------------------|--|
| Input  | Basic                   | Temperature  |
| type   | accuracy                | coefficient  |
| mA   | ≤ ±4 µA                 | ≤ ±0.4 μA / °C   |
| Volt   | $\leq \pm 20 \ \mu V$   | $\leq \pm 2 \ \mu V / °C$  |
| Pt100  | $\leq \pm 0.2^{\circ}C$ | $\leq \pm 0.01^{\circ}C / {}^{\circ}C$   |
| Linear resistance  | $\leq \pm 0.1 \ \Omega$ | ≤ ±0.01 Ω / °C   |
| Potentiometer  | $\leq \pm 0.1 \Omega$   | ≤ ±0.01 Ω / °C   |
| TC type:<br>E, J, K, L, N, T, U  | ≤ ±1°C                  | ≤ ±0.05°C / °C   |
| TC type: R, S, W3,<br>W5, LR   | ≤ ±2°C                  | ≤ ±0.2°C / °C  |
| TC type: B<br>85200°C  | ≤ ±4°C                  | ≤ ±0.4°C / °C  |
| TC type: B<br>2001820°C  | ≤ ±2°C                  | ≤ ±0.2°C / °C  |
| EMC immunity influence   |                         |  |
| Auxiliary supplies:<br>2-wire supply (termina<br>Max. wire size<br>Screw terminal torque<br>Relative humidity<br>Dimensions, without o<br>Dimensions, with disp<br>Protection degree (en | al 4443)                | 16 VDC / 020 mA<br>(2.5 mm <sup>2</sup> stranded wire<br>5 Nm<br>95% RH (non-cond.)<br>9 x 23.5 x 104 mm<br>9 x 23.5 x 116 mm<br>50 / IP20 |

### RTD, linear resistance and potentiometer input:

| Input         | Min.   | Max.    | Standard  |
|---------------|--------|---------|-----------|
| type          | value  | value   |           |
| Pt100         | -200°C | +850°C  | IEC60751  |
| Ni100         | -60°C  | +250°C  | DIN 43760 |
| Lin. R        | 0 Ω    | 10000 Ω | -         |
| Potentiometer | 10 Ω   | 100 kΩ  | -         |

Input for RTD types:

Pt10, Pt20, Pt50, Pt100, Pt200, PT250, Pt300, Pt400, Pt500, Pt1000 Ni50, Ni100, Ni120, Ni1000

| Cable resistance per wire (max.), RTD | 50 Ω                        |
|---------------------------------------|-----------------------------|
| Sensor current, RTD                   | Nom. 0.2 mA                 |
| Effect of sensor cable resistance     |                             |
| (3- / 4-wire), RTD                    | < 0.002 $\Omega$ / $\Omega$ |
| Sensor error detection, RTD           | Yes                         |
| Short circuit detection, RTD          | < 15 Ω                      |

## TC input:

| Туре | Min.<br>value | Max.<br>value | Standard     |
|------|---------------|---------------|--------------|
| В    | 0°C           | +1820°C       | IEC 60584-1  |
| E    | -100°C        | +1000°C       | IEC 60584-1  |
| J    | -100°C        | +1200°C       | IEC 60584-1  |
| K    | -180°C        | +1372°C       | IEC 60584-1  |
| L    | -200°C        | +900°C        | DIN 43710    |
| N    | -180°C        | +1300°C       | IEC 60584-1  |
| R    | -50°C         | +1760°C       | IEC 60584-1  |
| S    | -50°C         | +1760°C       | IEC 60584-1  |
| Т    | -200°C        | +400°C        | IEC 60584-1  |
| U    | -200°C        | +600°C        | DIN 43710    |
| W3   | 0°C           | +2300°C       | ASTM E988-90 |
| W5   | 0°C           | +2300°C       | ASTM E988-90 |
| LR   | -200°C        | +800°C        | GOST 3044-84 |

| Cold junction compensation (CJC)     | 1.0.00                                     |
|--------------------------------------|--|
| via internally mounted sensor        | < ±1,0 °C                                  |
| Sensor error detection, all TC types | Yes  |
| Sensor error current:                |  |
| when detecting                       | Nom. 2 µA                                  |
| else                                 | 0 μΑ                                       |
| Current input:                       |  |
| Measurement range                    | 020 mA                                     |
| Programmable measurement ranges      | 020 and 420 mA                             |
| Input resistance @ 20°C              | Max. 70 Ω                                  |
|                                      | (20 $\Omega$ + PTC 50 $\Omega$ thermistor) |
| Sensor error detection:              |  |
| Loop break 420 mA                    | Yes  |
| Voltage input:                       |  |
| Measurement range                    | 012 VDC                                    |
| Programmable measurement ranges      | 01 / 0.21 / 05 / 15 /                      |
|                                      | 010 and 210 VDC                            |
| Input resistance                     | Nom. 10 MΩ                                 |

## Current output:

| Signal range (span)              | 020 mA                              |
|----------------------------------|-------------------------------------|
| Programmable signal ranges       | 020 / 420 /                         |
|                                  | 200 and 204 mA                      |
| Load (max.)                      | 20 mA / 800 Ω / 16 VDC              |
| Load stability                   | $\leq$ 0.01% of span / 100 $\Omega$ |
| Sensor error detection           | 0 / 3.5 / 23 mA / none              |
| NAMUR NE 43 Upscale / Downscale  | 23 mA / 3.5 mA                      |
| Output limitation:               |                                     |
| on 420 and 204 mA signals        | 3.820.5 mA                          |
| on 020 and 200 mA signals        | 020.5 mA                            |
| Current limit                    | ≤ 28 mA                             |
| Voltage output:                  |                                     |
| Signal range                     | 010 VDC                             |
| Programmable signal ranges       | 01 / 0.21 / 010 / 05 /              |
|                                  | 15 / 210 / 10 / 10.2 / 50 /         |
|                                  | 51 / 100 og 102 V                   |
| Load (min.)                      | 500 kΩ                              |
| Relay outputs:                   |                                     |
| Relay functions                  | Setpoint, Window, Sensor error,     |
|                                  | Power and Off                       |
| Hysteresis                       | 0.125% of span or display range     |
| On and Off delay                 | 03600 s                             |
| Sensor error detection           | Break / Make / Hold                 |
| Max. voltage                     | 250 VRMS                            |
| Max. current                     | 2 A / AC or 1 A / DC                |
| Max. AC power                    | 500 VA                              |
| Ex / I.S. approval:              |                                     |
| FM, applicable in                | Class I, Div. 2, Group A, B, C, D   |
|                                  | Class I, Div. 2, Group IIC          |
|                                  | Zone 2                              |
| Max. ambient temperature for T5  | 60°C                                |
| Observed authority requirements: | Standard:                           |
| EMC 2004/108/EC                  |                                     |
| Emission and immunity            | EN 61326-1                          |
| LVD 2006/95/EG                   |                                     |
| FIVI                             | 3600, 3611, 3810 and ISA 82.02.01   |
| UL, Standard for Safety          | UL 508                              |

of span = of the currently selected measurement range

## Visualisation of sensor error detection and input signal outside range

| Sensor error check:                                  |                         |  |
|--|-------------------------|--|
| Setup  | Sensor error detection: |  |
| R1, ERR.ACT=NONE - R2, ERR.ACT=NONE,<br>OUT.ERR=NONE | OFF                     |  |
| Else:  | ON                      |  |

| Outside range readout (IN.LO, IN.HI):<br>If the valid range of the A/D converter or the polynomial is exceeded |                  |         |                          |  |
|--|------------------|---------|--------------------------|--|
| Input  | Range            | Readout | Limit                    |  |
| VOLT   | 0.11/0.00.11/    | IN.LO   | < -25 mV                 |  |
|  | 01 V / 0.21 V    | IN.HI   | > 1.2 V                  |  |
| VOLI   | 0.101/0.101/     | IN.LO   | < -25 mV                 |  |
|  | 010 V / 210 V    | IN.HI   | > 12 V                   |  |
| CURR   | 0.20 mA (4.20 mA | IN.LO   | < -1.05 mA               |  |
|  | 020 HA / 420 HA  | IN.HI   | > 25.05 mA               |  |
| LIN.R  | 0,800,0          | IN.LO   | < 0 Ω                    |  |
|  | 0800 22          | IN.HI   | > 1075 Ω                 |  |
|  | 0 10 10          | IN.LO   | < 0 Ω                    |  |
|  | 010 K22          | IN.HI   | < 110 kΩ                 |  |
| POTM   |                  | IN.LO   | < -0.5 %                 |  |
| POTIVI   | -                | IN.HI   | > 100.5 %                |  |
| TEMP   | TC / PTD         | IN.LO   | < temperature range -2°C |  |
|  | IG/RID           | IN.HI   | > temperature range +2°C |  |

| Display readout below min / above max. (-1999, 9999): |           |       |                        |  |
|---|-----------|-------|------------------------|--|
| Input   | out Range |       | Limit                  |  |
| All   | All       | -1999 | Display readout <-1999 |  |
|   |           | 9999  | Display readout >9999  |  |

## Sensor error detection limits

| Sensor error detection (SE.BR, SE.SH): |                                  |       |                         |  |  |
|--|----------------------------------|-------|-------------------------|--|--|
| Input                                  | Range                            | Limit |                         |  |  |
| CURR                                   | Loop break (420 mA)              | SE.BR | <= 3.6 mA; > = 21 mA    |  |  |
| POTM                                   | All, SE.BR on all 3-wire         | SE.BR | > ca. 126 kΩ            |  |  |
| LIN.R                                  | 0800 Ω                           | SE.BR | > ca. 875 Ω             |  |  |
|  | 010 kΩ                           | SE.BR | > ca. 11 kΩ             |  |  |
| TEMP                                   | TC                               | SE.BR | > ca. 750 kΩ / (1.25 V) |  |  |
|  | RTD, 2-, 3-, and 4-wire          | SE.BR | > ca. 15 kΩ             |  |  |
|  | No SE.SH for Pt10, Pt20 and Pt50 | SE.SH | < ca. 15 Ω              |  |  |

## **Error indications**

| Readout at hardware error                         |         |                             |  |  |
|---|---------|-----------------------------|--|--|
| Error search                                      | Readout | Error cause                 |  |  |
| Test of internal C IC sensor                      | CLER    | CJC sensor defect or tem-   |  |  |
|   | OU.LIT  | perature outside range      |  |  |
| Checksum test of the setup in FLASH               | FL.ER   | Error in FLASH              |  |  |
| Check measurement of analogue output current      |         | 1) Incorrect current output |  |  |
| Check measurement of analogue output current      | AO.LIT  | (only S420/S204 mA)         |  |  |
| Communications test PGMMOD00 / device             | NO.CO   | Connection error            |  |  |
| Check that input signal matches input setup       | IN.ER   | 1) Error levels on input    |  |  |
| Check that saved setup in PGMMOD00 matches device | TY.ER   | Setup mismatch              |  |  |

Error indications in the display flash once per second. The help text explains the error.
The error is reset by switching off and then switching on the supply voltage to the device.

## CONNECTIONS

## Supply:



If DC power is used. polarity does not matter

## Inputs:









Resistance. 3- / 4-wire 42 41 43 44

2-wire transmitter 41 42 43 44 Τx

Current 41 42 43 44



Current input needing IAMS power powered transmitter

Self or externally

## **Outputs:**





## SETUP / OPERATING THE FUNCTION KEYS

Documentation for routing diagram.

## In general:

When setting up the IAMS devices, you will be guided through all parameters and you can choose the settings which fit the application. For each menu there is a scrolling help text which is automatically shown in line 3 on the display.

Setup is carried out by use of the 3 function keys:

- S will increase the numerical value or choose the next parameter
- $\odot$  will decrease the numerical value or choose the previous parameter
- will save the chosen value and proceed to the next menu

When setup is completed, the display will return to the default state 1.0.

- Pressing and holding estimation will return to the previous menu or return to the default state (1.0) without saving the changed values or parameters.
- If no key is activated for 1 minute, the display will return to the default state (1.0) without saving the changed values or parameters.

## Further explanations:

- Fast setpoint adjustment and relay test: These menus allow you to make a quick setpoint change and relay test when the FastSet menu is activated. This function can only be activated when the relays are set for setpoint function and are controlled by a setpoint.
- Pressing  $\oslash$  and  $\oslash$  simultaneously will activate a relay test and change the state of the relay.

Pressing or will save the setpoint change.

Holding down ® for more than 1 second will return the unit to the default state without saving the setpoint change.

**Password protection:** Programming access can be blocked by assigning a password. The password is saved in the device in order to ensure a high degree of protection against unauthorised modifications to the setup. Default password 2008 allows access to all setup modules.

### Signal and sensor error info via PGMMOD00

Sensor error (see limits in the table) is displayed as SE.BR (sensor break) or SE.SH (sensor short). Signals outside the selected range (not sensor error, see table for limits) are displayed as IN.LO indicating low input signal or IN.HI indicating high input signal. The error indication is displayed in line 3 as text and at the same time the backlight flashes. Line 4 of the display is a status line which displays status of relay 1 and relay 2, COM (flashing bullet) indicating correct functioning of PGMMOD00 and arrow up/down which indicates tendency readout of the input signal. If the figure 1 or figure 2 flashes, the unit has detected that the setpoint has been exceeded and that the relay is in "delay" mode. When the delay time has passed and the relay makes/breakes, the relay sign either displays or disappears.

## Signal and sensor error indication without display front

Status of the unit can also be read from the red/green LED in the front of the device. Green flashing LED 13 Hz indicates normal operation. Green flashing LED 1 Hz indicates sensor error. Steady red LED indicates internal error.

## **Relay functions**

5 different settings of relay function can be selected.

| Setpoint:       | The relay trips at a setpoint value with hysteresis.      |  |  |
|-----------------|---|--|--|
| Window:         | The relay has a window that is defined by a low and a hig |  |  |
|                 | setpoint. On both sides of the window the relay has the   |  |  |
|                 | same status.  |  |  |
| Error function: | The relay is activated by sensor error.                   |  |  |
| Power:          | The relay is activated as long as the power is on.        |  |  |
| Off:            | The relay is deactivated.                                 |  |  |

- Increasing/decreasing: The relays can be set to activate at increasing or decreasing input signal.
- **Delay:** An ON and an OFF delay can be set on both relays in the range 0...3600 s.
- **Hysteresis:** A hysteresis can be set at 0.1...25% of the span or of the selected display range.

### Advanced functions

- The unit gives access to a number of advanced functions which can be reached by answering "Yes" to the point "adv.set".
- **Display setup:** Here you can adjust the brightness contrast and the backlight. Setup of TAG numbers with 6 alphanumerics. Selection of functional readout in line 3 of the display - choose between readout of analogue output or tag no.
- Two-point process calibration: The unit can be process-calibrated in 2 points to fit a given input signal . A low input signal (not necessarily 0%) is applied and the actual value is entered. Then a high signal (not necessarily 100%) is applied and the actual value is entered. If you accept to use the calibration, the unit will work according to this new adjustment. If you later reject this menu point or choose another type of input signal the unit will return to factory calibration.
- Process simulation function: If you agree to the point "EN.SIM" it is possible to simulate an input signal by means of the arrow keys and thus control the output signal up or down. When you finalise the point with ⊛, the unit returns to normal mode. The following point allows you to activate relay 1 and relay 2 by means of the arrow-keys up/down. You must exit the menu by pressing ⊛ (no time-out).
- **Password:** Here you can choose a password between 0000 and 9999 in order to protect the unit against unauthorised modifications to the setup. The unit is delivered default without password. If you have locked the unit with a password by mistake, you can always open the menu by using the master password 2008.
- Language: In the menu "lang.setup" you can choose between 7 different language versions of help texts that will appear in the menu. You can choose between UK, DE, FR, IT, ES, SE and DK.

## Auto diagnosis

The unit performs an advanced auto diagnosis of the internal circuits.

The following possible errors can by displayed in the front unit PGMMOD00.

- CJ.ER CJC sensor defect or CJC temperature outside range
- FL.ER Flash error
- AO.ER No load on the current output (only for S4...20 mA / S20...4 mA)
- NO.CO Connection error
- IN.ER Error levels on input
- TY.ER Setup in PGMMOD00 does not match this product type or firmware revision

## Selection of units

After choosing the input signal type you can choose which process units should be displayed in text line 2 (see table). By selection of temperature input the process value is always displayed in Celsius or Fahrenheit. This is selected in the menu point after selection of temperature input.

## Safety readback

When the device is delivered with default configuration, the SIL function is disabled. The safety readback function (loop surveillance) can be selected in the menu O.RANGE, thus enabling the device to run in SIL mode. In order to enable the SIL functionality, the menu item S4...20 mA or S20...4 mA must be selected. Please note, however, that when safety readback is enabled, a sensor error will be indicated as an error on the analogue output signal.

## Memory

In the memory menu you can save the configuration of the device in the PGMMOD00, and then move the PGMMOD00 onto another device of the same type / firmware version and download the configuration in the new device.

The display module reads the unit when plugged into the unit.

| No setup:           | Loads to display module and exits.                |
|---------------------|---|
| Save memory (SAVE): | Saves the unit's program into the display module. |
| Load memory (LOAD): | Loads previously saved program in the display     |
|                     | module to the unit.                               |



## **ROUTING DIAGRAM**

If no key is activated for 1 minute, the display will return to the default state 1.0 without saving setup changes (except INP.5IM and REL.SIM).

 $\otimes$  Increase value / choose next parameter

 $\otimes$  Decrease value / choose previous parameter

Save the chosen value and proceed to the next menu

Hold @ Back to previous menu / return to menu 1.0 without saving



| Joiootabio | 01141.00 |        |     |       |        |     |     |         |
|------------|----------|--------|-----|-------|--------|-----|-----|---------|
| °C         | ft∕min   | Hz     | k9  | l∕min | m3∕h   | mol | РH  | uS      |
| °F         | ft/s     | in     | kJ  | 1/s   | m3∕min | MPa | rem | Ų       |
| 2          | 9        | in∕h   | kPa | m     | mA     | mŲ  | s   | ω       |
| A          | 9al/h    | in∕min | kV  | m∕h   | mbar   | MW  | S   | Wh      |
| bar        | 9al/min  | in/s   | kW  | m∕min | mils   | MWh | t   | ьe      |
| GM         | G₩       | ips    | kWh | m/s   | min    | N   | t∕h | [blank] |
| ft         | he       | К      | 1   | m∕s2  | mm     | Ohm | uA  |         |
| ft/h       | hPa      | kA     | 1⁄h | mЗ    | mm/s   | Pa  | um  |         |

