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TENTATIVE

PP100T060

Powerex, Inc., 200 Hillis Street, Youngwood, Pennsylvania 15697-1800 (724) 925-7272

POW-R-PAKTM 100A / 600V 3 phase IGBT Assembly

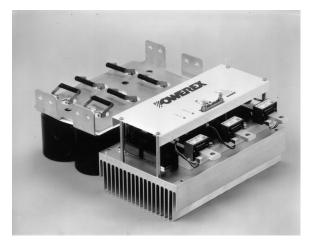
Description:

The Powerex POW-R-PAK[™] is a configurable IGBT based power assembly that may be used as a converter, chopper, half or full bridge, or three phase inverter for motor control, power supply, UPS or other power conversion applications.

The power assembly is mounted on a forced aircooled heatsink and features state-of-the-art Powerex F-series trench gate IGBTs with low conduction and switching losses for high efficiency operation. The POW-R-PAKTM includes a low inductance laminated bus structure, optically isolated gate drive interfaces, isolated gate drive power supplies, and a DC-link capacitor bank. The control board provides a simple user interface along with built-in protection features including overvoltage, undervoltage lockout, overcurrent, overtemperature, and short circuit detection.

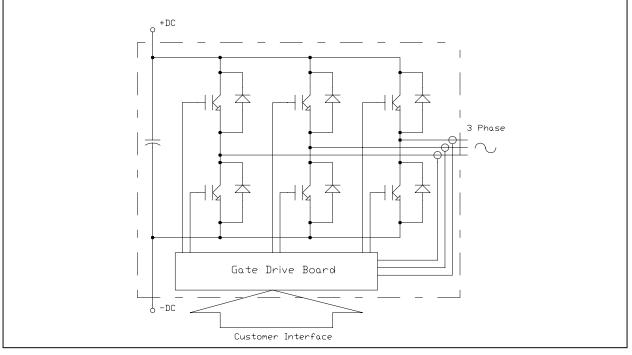
Depending on application characteristics the POW-R-PAKTM is suitable for operation with DC bus voltages up to 400VDC and switching frequencies above 20kHz.

Schematic



Features:

- High performance IGBT inverter bridge
- Integrated gate drive with fault monitoring & protection
- System status / troubleshooting LEDs to verify or monitor proper operation
- Isolated gate drive power supplies
- Low inductance laminated bus
- Output current measurement & feedback
- Superior short circuit detection & shoot through prevention







POW-R-PAKTM 100A / 600V 3 phase IGBT Assembly

Absolute Maximum Ratings, T_j = 25°C unless otherwise specified

General	Symbol		Units
IGBT Junction Temperature	Tj	-40 to +150	°C
Storage Temperature	T _{stg}	-40 to +125	°C
Operating Temperature	T _{op}	-25 to +85	°C
Voltage Applied to DC terminals	V _{cc}	400	Volts
Isolation Voltage, AC 1 minute, 60Hz sinusoidal	V _{iso}	2500	Volts
IGBT Inverter			
Collector Current ($T_c = 25^{\circ}C$)	Ι _C	100	Amperes
Peak Collector Current (T _j < 150°C)	I _{CM}	200	Amperes
Emitter Current	Ι _Ε	100	Amperes
Peak Emitter Current	I _{EM}	200	Amperes
Maximum Collector Dissipation (T _j < 150°C)	Pc	350	Watts
Gate Drive Board			
Unregulated +24V Power Supply		30	Volts
Regulated +15V Power Supply		18	Volts
PWM Signal Input Voltage		20	Volts
Fault Output Supply Voltage		30	Volts
Fault Output Current		50	mA

IGBT Inverter Electrical Characteristics, T_j = 25°C unless otherwise specified

Characteristics	Symbol	Test Conditions	Min	Тур	Max	Units
Collector Cutoff Current	I _{CES}	V_{CE} = V_{CES} , V_{GE} = 0V	-	-	1	mA
Collector – Emitter Saturation Voltage		I _C = 100A, T _j = 25°C	-	1.6	2.2	Volts
	V _{CE(sat)}	I _C = 100A, T _j = 125°C	-	1.6	-	Volts
Emitter – Collector Voltage	V_{EC}	I _E = 100A	-	-	2.6	Volts
	t _{d(on)}	V _{CC} = 300V I _C = 100A	-	-	100	ns
	tr		-	-	80	ns
Inductive Load Switching Times	t _{d(off)}		-	-	300	ns
	t _f	$V_{GE} = 15V$ $R_G = 6.3\Omega$	-	-	250	ns
Diode Reverse Recovery Time	trr	$R_{\rm G} = 0.322$	-	-	150	ns
Diode Reverse Recovery Charge	Q _{rr}		-	1.9	-	μC
DC Link Capacitance				18000		μF

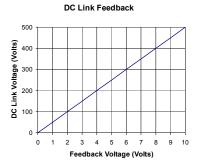


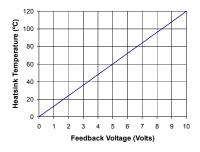


POW-R-PAKTM 100A / 600V 3 phase IGBT Assembly

Gate Drive Board Electrical Characteristics

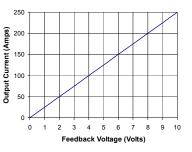
Characteristics	Min	Тур	Мах	Units
Unregulated +24V Power Supply	20	24	30	Volts
Regulated +15V Power Supply	14.4	15	18	Volts
PWM Input On Threshold	12	15		Volts
PWM Input Off Threshold		0	2	Volts
Output Overcurrent Trip		150		Amperes
Overtemperature Trip	96	98	100	°C
Overvoltage Trip		460		Volts
DC Link Voltage Feedback	Se	e Figure B	elow	Volts
Heatsink Temperature Feedback	Se	e Figure B	elow	Volts
Output Current Feedback	Se	e Figure B	elow	Volts





Heatsink Temperature Feedback

Output Current Feedback



Thermal and Mechanical Characteristics

Characteristics	Symbol	Test Conditions	Min	Тур	Max	Units
IGBT Thermal Resistance, Junction to Case	$R_{\text{th(j-c)}}Q$	Per IGBT ½ module	-	0.23	0.35	°C/W
FWD Thermal Resistance, Junction to Case	$R_{\text{th(j-c)}}D$	Per FWD 1/2 module			0.70	°C/W
Contact Thermal Resistance	R _{th(c-f)}		-	0.055	-	°C/W
Heatsink Thermal Resistance	$R_{th(f-a)}$	1500 LFM airflow		0.040		°C/W
Mounting Torque, AC terminals				75	90	in-lb
Mounting Torque, DC terminals				130	150	in-lb
Mounting Torque, Mounting plate				130	150	in-lb
Weight				21		lb



POW-R-PAK[™] 100A / 600V 3 phase IGBT Assembly

Gate Drive Board Interface Signal Definitions

Pin	Signal Name	Description
1	Shield	Connected to circuit ground
2	PWM A-	0-15 V signal controlling the duty cycle of A- IGBT
		Open collector output, external pull-up resistor required
3	Phase A Error ¹	LOW = No Error; Floating = Phase A overcurrent or short circuit
4	PWM A+	0-15 V signal controlling the duty cycle of A+ IGBT
5	PWM B-	0-15 V signal controlling the duty cycle of B- IGBT
6	Phase B Error ¹	Open collector output, external pull-up resistor required LOW = No Error; Floating = Phase B overcurrent or short circuit
7	PWM B+	0-15 V signal controlling the duty cycle of B+ IGBT
8	PWM C-	0-15 V signal controlling the duty cycle of C- IGBT
9	Phase C Error ¹	Open collector output, external pull-up resistor required LOW = No Error; Floating = Phase C overcurrent or short circuit
10	PWM C+	0-15 V signal controlling the duty cycle of C+ IGBT
11	Overtemp ¹	Open collector output, external pull-up resistor required LOW = No Error; Floating = heatsink overtemp
12	Not Connected	
13	DC Link Voltage	Analog voltage representation of DC link voltage
14	24 VDC input power ²	20 – 30 VDC input voltage range
15	24 VDC input power ²	20 – 30 VDC input voltage range
16	15 VDC input power ²	14.4 – 18 VDC input voltage range
17	15 VDC input power ²	14.4 – 18 VDC input voltage range
18	GND	Ground reference for 15 and 24 VDC inputs
19	GND	Ground reference for 15 and 24 VDC inputs
20	Heatsink Temperature	Analog voltage representation of heatsink temperature
21	GND ³	Tied to pins 18 and 19
22	Iout Phase A	Analog voltage representation of phase A output current
23	GND ³	Tied to pins 18 and 19
24	I _{out} Phase B	Analog voltage representation of phase B output current
25	GND ³	Tied to pins 18 and 19
26	I _{out} Phase C	Analog voltage representation of phase C output current

Notes:

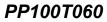
1.

Open collectors can be pulled up to 30 V max and sink 50mA continuous. Do not connect a 15 VDC and 24 VDC source to the unit at the same time, use one or the other. GND signals to be used for analog feedback signals, i.e. twisted pair with I_{out} Phase A. 2. 3.

Gate Drive Board Interface Connector

Description	Symbol	Туре	Manufacturer
Gate Drive Board Interface Header	J1	0.100" x 0.100" latching header, 26 pin	3M# 3429-6002 or equivalent
Recommended Mating Socket	-	0.100" x 0.100" IDC socket, 26 pin	3M# 3399-7600 or equivalent
Recommended Strain Relief	-	Plastic strain relief	3M# 3448-3026 or equivalent

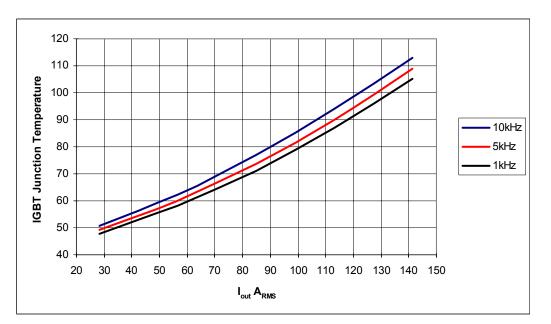




POW-R-PAKTM 100A / 600V 3 phase IGBT Assembly

Performance Curves

Effective Output Current vs. Carrier Frequency (Typical)



Condition	Symbol	Value	Units	
Ambient Temperature	T _A	40	°C	
DC Bus Voltage	Vcc	300	Volts	
Load Power Factor	cos ø	0.8		
IGBT Saturation Voltage	V _{CE(sat)}	Typical @ T _J = 125°C	Volts	
IGBT Switching Loss	E _{sw}	Typical @ Tյ = 125°C	mJ	
Airflow	-	1500	LFM	
Switching Conditions	3 phase PWM, 60Hz sinusoidal output			



POW-R-PAKTM 100A / 600V 3 phase IGBT Assembly

Mechanical Drawing

