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Contact us

Tel: +86-755-8981 8866 Fax: +86-755-8427 6832

Email & Skype: info@chipsmall.com Web: www.chipsmall.com

Address: A1208, Overseas Decoration Building, #122 Zhenhua RD., Futian, Shenzhen, China









POW-R-PAKTM 300A / 1200V 3 phase IGBT Assembly

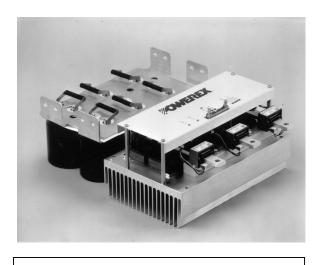
Description:

The Powerex POW-R-PAKTM is a configurable IGBT based power assembly that may be used as a converter, chopper, half or full bridge, or three phase inverter for motor control, power supply, UPS or other power conversion applications.

The power assembly is mounted on a forced air-cooled heatsink and features state-of-the-art Powerex F-series trench gate IGBTs with low conduction and switching losses for high efficiency operation. The POW-R-PAKTM includes a low inductance laminated bus structure, optically isolated gate drive interfaces, isolated gate drive power supplies, and a DC-link capacitor bank. The control board provides a simple user interface along with built-in protection features including overvoltage, undervoltage lockout, overcurrent, overtemperature, and short circuit detection.

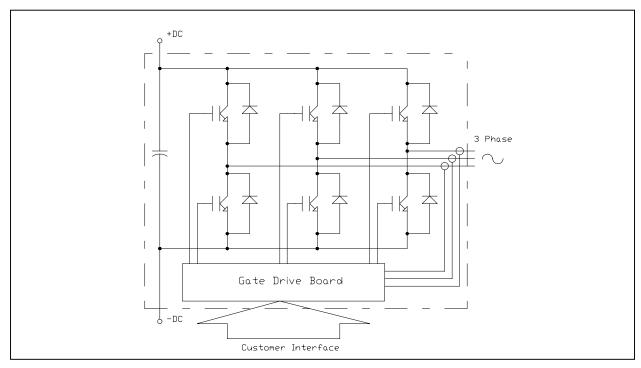
Depending on application characteristics the POW-R-PAK[™] is suitable for operation with DC bus voltages up to 800VDC and switching frequencies above 20kHz.

Schematic



Features:

- High performance IGBT inverter bridge
- Integrated gate drive with fault monitoring & protection
- System status / troubleshooting LEDs to verify or monitor proper operation
- Isolated gate drive power supplies
- Low inductance laminated bus
- Output current measurement & feedback
- Superior short circuit detection & shoot through prevention



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POW-R-PAKTM 300A / 1200V 3 phase IGBT Assembly

Absolute Maximum Ratings, T_j = 25°C unless otherwise specified

General	Symbol		Units
IGBT Junction Temperature	T _j	-40 to +150	°C
Storage Temperature	T _{stg}	-40 to +125	°C
Operating Temperature	T _{op}	-25 to +85	°C
Voltage Applied to DC terminals	V _{CC}	800	Volts
Isolation Voltage, AC 1 minute, 60Hz sinusoidal	V_{iso}	2500	Volts
IGBT Inverter			
Collector Current (T _C = 25°C)	I _C	300	Amperes
Peak Collector Current (T _j < 150°C)	I _{CM}	600	Amperes
Emitter Current	I _E	300	Amperes
Peak Emitter Current	I _{EM}	600	Amperes
Maximum Collector Dissipation (T _j < 150°C)	Pc	890	Watts
Gate Drive Board			
Unregulated +24V Power Supply		30	Volts
Regulated +15V Power Supply		18	Volts
PWM Signal Input Voltage		20	Volts
Fault Output Supply Voltage		30	Volts
Fault Output Current		50	mA

IGBT Inverter Electrical Characteristics, $T_j = 25^{\circ}C$ unless otherwise specified

Characteristics	Symbol	Test Conditions	Min	Тур	Max	Units
Collector Cutoff Current	I _{CES}	$V_{CE} = V_{CES}$, $V_{GE} = 0V$	-	-	1	mA
Collector Emitter Saturation Voltage	V	$I_C = 300A, T_j = 25^{\circ}C$	-	1.8	2.4	Volts
Collector – Emitter Saturation Voltage	$V_{CE(sat)}$	$I_C = 300A, T_j = 125^{\circ}C$	-	1.9	-	Volts
Emitter – Collector Voltage	V_{EC}	I _E = 300A	-	-	3.2	Volts
Emitter – Collector Voltage Inductive Load Switching Times	t _{d(on)}	$V_{CC} = 600V$ $I_{C} = 300A$ $V_{GE} = 15V$ $R_{G} = 1.0\Omega$	-	-	300	ns
	t _r		-	· -	80	ns
inductive Load Switching Times	$t_{d(off)}$		-	-	500	ns
	t _f		-	-	300	ns
Diode Reverse Recovery Time	t _{rr}		-	-	250	ns
Diode Reverse Recovery Charge	Q _{rr}		-	12.2	-	μC
DC Link Capacitance				4950		μF

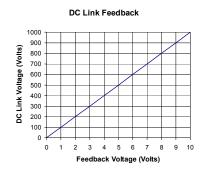
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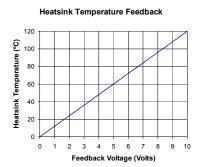


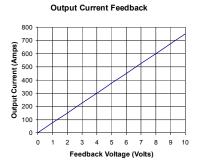
POW-R-PAKTM 300A / 1200V 3 phase IGBT Assembly

Gate Drive Board Electrical Characteristics

Min	Тур	Max	Units
20	24	30	Volts
14.4	15	18	Volts
12	15		Volts
	0	2	Volts
	450		Amperes
96	98	100	°C
	920		Volts
Sec	e Figure B	elow	Volts
Sec	e Figure B	elow	Volts
Sec	e Figure B	elow	Volts
	20 14.4 12 96 Sec	20 24 14.4 15 12 15 0 450 96 98 920 See Figure B See Figure B	20 24 30 14.4 15 18 12 15 0 2 450 96 98 100







Thermal and Mechanical Characteristics

Characteristics	Symbol	Test Conditions	Min	Тур	Max	Units
IGBT Thermal Resistance, Junction to Case	R _{th(j-c)} Q	Per IGBT ½ module	-	0.05	0.13	°C/W
FWD Thermal Resistance, Junction to Case	$R_{th(j-c)}D$	Per FWD ½ module			0.15	°C/W
Contact Thermal Resistance	R _{th(c-f)}		-	0.010	-	°C/W
Heatsink Thermal Resistance	R _{th(f-a)}	1500 LFM airflow		0.040		°C/W
Mounting Torque, AC terminals				75	90	in-lb
Mounting Torque, DC terminals				130	150	in-lb
Mounting Torque, Mounting plate				130	150	in-lb
Weight				21		lb

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Powerex, Inc., 200 Hillis Street, Youngwood, Pennsylvania 15697-1800 (724) 925-7272

 $POW-R-PAK^{TM}$ 300A / 1200V 3 phase IGBT Assembly

Gate Drive Board Interface Signal Definitions

Pin	Signal Name	Description
1	Shield	Connected to circuit ground
2	PWM A-	0-15 V signal controlling the duty cycle of A- IGBT
3	Phase A Error ¹	Open collector output, external pull-up resistor required LOW = No Error; Floating = Phase A overcurrent or short circuit
4	PWM A+	0-15 V signal controlling the duty cycle of A+ IGBT
5	PWM B-	0-15 V signal controlling the duty cycle of B- IGBT
6	Phase B Error ¹	Open collector output, external pull-up resistor required LOW = No Error; Floating = Phase B overcurrent or short circuit
7	PWM B+	0-15 V signal controlling the duty cycle of B+ IGBT
8	PWM C-	0-15 V signal controlling the duty cycle of C- IGBT
9	Phase C Error ¹	Open collector output, external pull-up resistor required LOW = No Error; Floating = Phase C overcurrent or short circuit
10	PWM C+	0-15 V signal controlling the duty cycle of C+ IGBT
11	Overtemp ¹	Open collector output, external pull-up resistor required LOW = No Error; Floating = heatsink overtemp
12	Not Connected	
13	DC Link Voltage	Analog voltage representation of DC link voltage
14	24 VDC input power ²	20 – 30 VDC input voltage range
15	24 VDC input power ²	20 – 30 VDC input voltage range
16	15 VDC input power ²	14.4 – 18 VDC input voltage range
17	15 VDC input power ²	14.4 – 18 VDC input voltage range
18	GND	Ground reference for 15 and 24 VDC inputs
19	GND	Ground reference for 15 and 24 VDC inputs
20	Heatsink Temperature	Analog voltage representation of heatsink temperature
21	GND ³	Tied to pins 18 and 19
22	I _{out} Phase A	Analog voltage representation of phase A output current
23	GND ³	Tied to pins 18 and 19
24	I _{out} Phase B	Analog voltage representation of phase B output current
25	GND ³	Tied to pins 18 and 19
26	I _{out} Phase C	Analog voltage representation of phase C output current

Notes:

- Open collectors can be pulled up to 30 V max and sink 50mA continuous. Do not connect a 15 VDC and 24 VDC source to the unit at the same time, use one or the other. GND signals to be used for analog feedback signals, i.e. twisted pair with I_{out} Phase A.

Gate Drive Board Interface Connector

Description	Symbol	Туре	Manufacturer
Gate Drive Board Interface Header	J1	0.100" x 0.100" latching header, 26 pin	3M# 3429-6002 or equivalent
Recommended Mating Socket	-	0.100" x 0.100" IDC socket, 26 pin	3M# 3399-7600 or equivalent
Recommended Strain Relief	-	Plastic strain relief	3M# 3448-3026 or equivalent

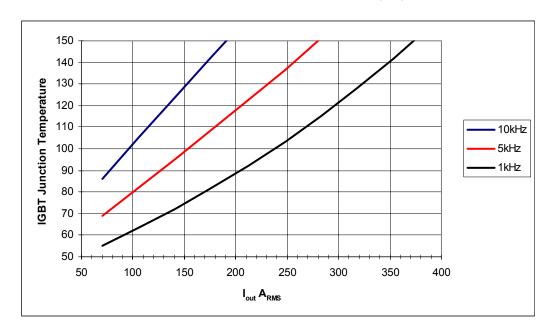
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POW-R-PAKTM 300A / 1200V 3 phase IGBT Assembly

Performance Curves

Effective Output Current vs. Carrier Frequency (Typical)



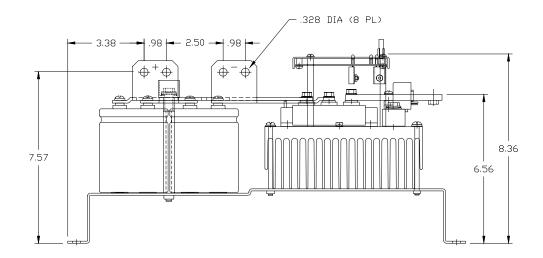
Condition	Symbol	Value	Units	
Ambient Temperature	T _A	40	°C	
DC Bus Voltage	V _{CC}	600	Volts	
Load Power Factor	cos φ	0.8		
IGBT Saturation Voltage	$V_{CE(sat)}$	Typical @ T _J = 125°C	Volts	
IGBT Switching Loss	Esw	Typical @ T _J = 125°C	mJ	
Airflow	-	1500	LFM	
Switching Conditions	3 phase PWM, 60Hz sinusoidal output			

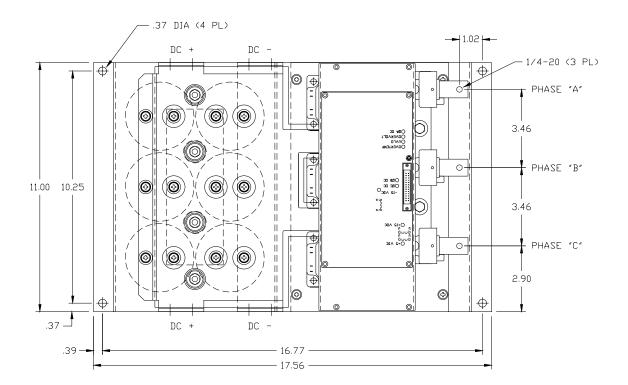
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POW-R-PAKTM 300A / 1200V 3 phase IGBT Assembly

Mechanical Drawing





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