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With the principle of "Quality Parts, Customers Priority, Honest Operation, and Considerate Service", our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip, ALPS, ROHM, Xilinx, Pulse, ON, Everlight and Freescale. Main products comprise IC, Modules, Potentiometer, IC Socket, Relay, Connector. Our parts cover such applications as commercial, industrial, and automotives areas.

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Trimmer Potentiometers



Lead Sealed Type Multi-turns PV12/PV37/PV23/PV22/PV36 Series

PV12 Series

■ Features

- 1. The unique inner gear system recognizes the position of the center of the shaft of the potentiometer.
- 2. Sealed construction protects the interior from dust and liquid, which achieves stable performance.
- 3. Available for ultrasonic cleaning after soldering
- 4. Clutch mechanism prevents excessive wiper rotation.

■ Applications

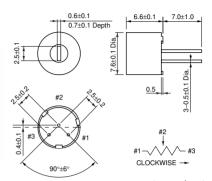
1. HDTVs 2. Professional cameras

3. CATV 4. FAX 5. Printers 6. Sensors

7. Switching power supplies



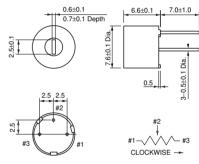
PV12H

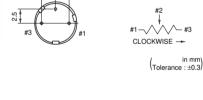


(n mm) Tolerance : ±0.3)



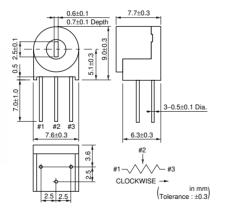
PV12P





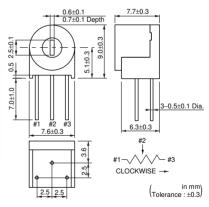


PV12S





PV12T



Part Number	Power Rating	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR
PV12□100A01	0.5W(70°C)	Flow/Soldering Iron	4	10ohm ±10%	±100ppm/°C
PV12□200A01	0.5W(70°C)	Flow/Soldering Iron	4	20ohm ±10%	±100ppm/°C
PV12□500A01	0.5W(70°C)	Flow/Soldering Iron	4	50ohm ±10%	±100ppm/°C
PV12□101A01	0.5W(70°C)	Flow/Soldering Iron	4	100ohm ±10%	±100ppm/°C
PV12□201A01	0.5W(70°C)	Flow/Soldering Iron	4	200ohm ±10%	±100ppm/°C
PV12□501A01	0.5W(70°C)	Flow/Soldering Iron	4	500ohm ±10%	±100ppm/°C
PV12□102A01	0.5W(70°C)	Flow/Soldering Iron	4	1k ohm ±10%	±100ppm/°C
PV12□202A01	0.5W(70°C)	Flow/Soldering Iron	4	2k ohm ±10%	±100ppm/°C
PV12□502A01	0.5W(70°C)	Flow/Soldering Iron	4	5k ohm ±10%	±100ppm/°C
PV12□103A01	0.5W(70°C)	Flow/Soldering Iron	4	10k ohm ±10%	±100ppm/°C

Continued from the preceding page.

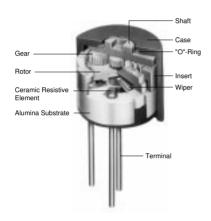
Part Number	Power Rating	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR
PV12□203A01	0.5W(70°C)	Flow/Soldering Iron	4	20k ohm ±10%	±100ppm/°C
PV12□503A01	0.5W(70°C)	Flow/Soldering Iron	4	50k ohm ±10%	±100ppm/°C
PV12□104A01	0.5W(70°C)	Flow/Soldering Iron	4	100k ohm ±10%	±100ppm/°C
PV12□204A01	0.5W(70°C)	Flow/Soldering Iron	4	200k ohm ±10%	±100ppm/°C
PV12□504A01	0.5W(70°C)	Flow/Soldering Iron	4	500k ohm ±10%	±100ppm/°C
PV12□105A01	0.5W(70°C)	Flow/Soldering Iron	4	1M ohm ±10%	±100ppm/°C
PV12□205A01	0.5W(70°C)	Flow/Soldering Iron	4	2M ohm ±10%	±100ppm/°C

Operating Temperature Range: -55 to 125 $^{\circ}\text{C}$

The blank column is filled with the code of adjustment direction and lead type (H, P, T and S).

The order quantity should be an integral multiple of the "Minimum Quantity".

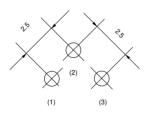
■ Construction



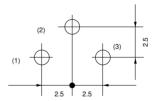
■ Mounting Holes

PV12H



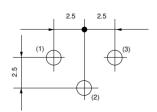


(Tolerance:±0.1) in mm



(Tolerance:±0.1) in mm

PV12T



Tolerance:±0.1)

■ Characteristics

T O	ΔTR	±2%
Temperature Cycle	ΔV.S.S.	±1%
11!	ΔTR	±2%
Humidity	IR	100Mohm min.
Vibration (OOC)	ΔTR	±1%
Vibration (20G)	ΔV.S.S.	±1%
Ob I- (4000)	ΔTR	±1%
Shock (100G)	ΔV.S.S.	±1%
T	ΔTR	±3%
Temperature Load Life	ΔV.S.S.	±2%
	ΔTR	±3%
Low Temperature Exposure	ΔV.S.S.	±1.5%
High Tananawatuwa Euroacuwa	ΔTR	±3%
High Temperature Exposure	ΔV.S.S.	±1.5%
Rotational Life (200 cycles)	ΔTR	±3%

 $\begin{array}{ll} \Delta TR & : Total \ Resistance \ Change \\ \Delta V.S.S. & : Voltage \ Setting \ Stability \\ IR & : Insulation \ Resistance \end{array}$

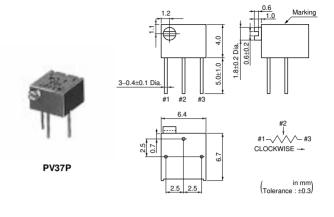
PV37 Series

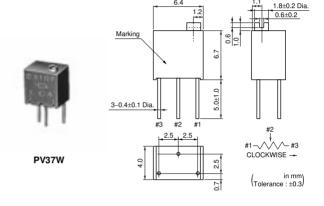
■ Features

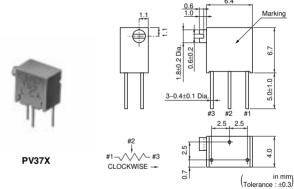
- 1. Smaller volume (about one-third) than 25-turns potentiometer
- 2. Sealed construction protects the interior from dust and liquid, which achieves stable performance.
- 3. Available for ultrasonic cleaning after soldering
- 4. Clutch mechanism prevents excessive wiper rotation.
- 5. 5 standard terminal styles
- 6. Both Top and side adjustment directions
- 7. To be complied with RoHS directive by new Cd free cermet resistive material. Pb free terminals with Sn plating.

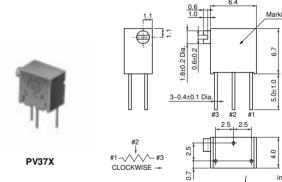
■ Applications

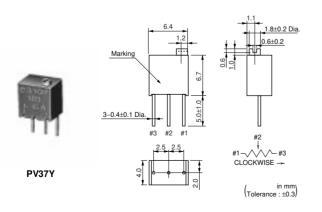
- 1. Measuring instruments 2. OA equipment
- 3. Medical equipment 4. Power supply
- 5. Base station for cellular phone

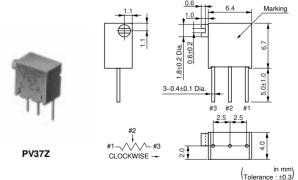












Part Number	Power Rating	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR
PV37□100C01	0.25W(85°C)	Flow/Soldering Iron	12	10ohm ±10%	±150ppm/°C
PV37□200C01	0.25W(85°C)	Flow/Soldering Iron	12	20ohm ±10%	±150ppm/°C
PV37□500C01	0.25W(85°C)	Flow/Soldering Iron	12	50ohm ±10%	±150ppm/°C

Con

Part Number	Power Rating	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR
PV37□101C01	0.25W(85°C)	Flow/Soldering Iron	12	100ohm ±10%	±150ppm/°C
PV37□201C01	0.25W(85°C)	Flow/Soldering Iron	12	200ohm ±10%	±150ppm/°C
PV37□501C01	0.25W(85°C)	Flow/Soldering Iron	12	500ohm ±10%	±150ppm/°C
PV37□102C01	0.25W(85°C)	Flow/Soldering Iron	12	1k ohm ±10%	±150ppm/°C
PV37□202C01	0.25W(85°C)	Flow/Soldering Iron	12	2k ohm ±10%	±150ppm/°C
PV37□502C01	0.25W(85°C)	Flow/Soldering Iron	12	5k ohm ±10%	±150ppm/°C
PV37□103C01	0.25W(85°C)	Flow/Soldering Iron	12	10k ohm ±10%	±150ppm/°C
PV37□203C01	0.25W(85°C)	Flow/Soldering Iron	12	20k ohm ±10%	±150ppm/°C
PV37□253C01	0.25W(85°C)	Flow/Soldering Iron	12	25k ohm ±10%	±150ppm/°C
PV37□503C01	0.25W(85°C)	Flow/Soldering Iron	12	50k ohm ±10%	±150ppm/°C
PV37□104C01	0.25W(85°C)	Flow/Soldering Iron	12	100k ohm ±10%	±150ppm/°C
PV37□204C01	0.25W(85°C)	Flow/Soldering Iron	12	200k ohm ±10%	±150ppm/°C
PV37□254C01	0.25W(85°C)	Flow/Soldering Iron	12	250k ohm ±10%	±150ppm/°C
PV37□504C01	0.25W(85°C)	Flow/Soldering Iron	12	500k ohm ±10%	±150ppm/°C
PV37□105C01	0.25W(85°C)	Flow/Soldering Iron	12	1M ohm ±10%	±150ppm/°C
PV37□205C01	0.25W(85°C)	Flow/Soldering Iron	12	2M ohm ±10%	±150ppm/°C
PV37□100C31	0.25W(85°C)	Flow/Soldering Iron	12	10ohm ±10%	±150ppm/°C
PV37□200C31	0.25W(85°C)	Flow/Soldering Iron	12	20ohm ±10%	±150ppm/°C
PV37□500C31	0.25W(85°C)	Flow/Soldering Iron	12	50ohm ±10%	±150ppm/°C
PV37□101C31	0.25W(85°C)	Flow/Soldering Iron	12	100ohm ±10%	±150ppm/°C
PV37□201C31	0.25W(85°C)	Flow/Soldering Iron	12	200ohm ±10%	±150ppm/°C
PV37□501C31	0.25W(85°C)	Flow/Soldering Iron	12	500ohm ±10%	±150ppm/°C
PV37□102C31	0.25W(85°C)	Flow/Soldering Iron	12	1k ohm ±10%	±150ppm/°C
PV37□202C31	0.25W(85°C)	Flow/Soldering Iron	12	2k ohm ±10%	±150ppm/°C
PV37□502C31	0.25W(85°C)	Flow/Soldering Iron	12	5k ohm ±10%	±150ppm/°C
PV37□103C31	0.25W(85°C)	Flow/Soldering Iron	12	10k ohm ±10%	±150ppm/°C
PV37□203C31	0.25W(85°C)	Flow/Soldering Iron	12	20k ohm ±10%	±150ppm/°C
PV37□253C31	0.25W(85°C)	Flow/Soldering Iron	12	25k ohm ±10%	±150ppm/°C
PV37□503C31	0.25W(85°C)	Flow/Soldering Iron	12	50k ohm ±10%	±150ppm/°C
PV37□104C31	0.25W(85°C)	Flow/Soldering Iron	12	100k ohm ±10%	±150ppm/°C
PV37□204C31	0.25W(85°C)	Flow/Soldering Iron	12	200k ohm ±10%	±150ppm/°C
PV37□254C31	0.25W(85°C)	Flow/Soldering Iron	12	250k ohm ±10%	±150ppm/°C
PV37□504C31	0.25W(85°C)	Flow/Soldering Iron	12	500k ohm ±10%	±150ppm/°C
PV37□105C31	0.25W(85°C)	Flow/Soldering Iron	12	1M ohm ±10%	±150ppm/°C
PV37□205C31	0.25W(85°C)	Flow/Soldering Iron	12	2M ohm ±10%	±150ppm/°C

Operating Temperature Range: -55 to 125 °C

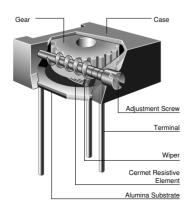
The blank column is filled with the code of adjustment direction and lead type (P, X, Y, W and Z).

The order quantity should be an integral multiple of the "Minimum Quantity".

The last three digits express the individual specification codes. C01 for standard type and C31 for radial taping type (PV37Y/PV37Z series only).

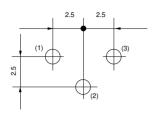
Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)	Remarks
PV37□100A01	0.25(85°C)	Flow/Soldering Iron	12	10 ohm±10%	±100	
PV37□200A01	0.25(85°C)	Flow/Soldering Iron	12	20 ohm±10%	±100	
PV37□500A01	0.25(85°C)	Flow/Soldering Iron	12	50 ohm±10%	±100	
PV37□101A01	0.25(85°C)	Flow/Soldering Iron	12	100 ohm±10%	±100	
PV37□201A01	0.25(85°C)	Flow/Soldering Iron	12	200 ohm±10%	±100	
PV37□501A01	0.25(85°C)	Flow/Soldering Iron	12	500 ohm±10%	±100	
PV37□102A01	0.25(85°C)	Flow/Soldering Iron	12	1k ohm±10%	±100	
PV37□202A01	0.25(85°C)	Flow/Soldering Iron	12	2k ohm±10%	±100	
PV37□502A01	0.25(85°C)	Flow/Soldering Iron	12	5k ohm±10%	±100	
PV37□103A01	0.25(85°C)	Flow/Soldering Iron	12	10k ohm±10%	±100	
PV37□203A01	0.25(85°C)	Flow/Soldering Iron	12	20k ohm±10%	±100	
PV37□253A01	0.25(85°C)	Flow/Soldering Iron	12	25k ohm±10%	±100	
PV37□503A01	0.25(85°C)	Flow/Soldering Iron	12	50k ohm±10%	±100	
PV37□104A01	0.25(85°C)	Flow/Soldering Iron	12	100k ohm±10%	±100	
PV37□204A01	0.25(85°C)	Flow/Soldering Iron	12	200k ohm±10%	±100	
PV37□254A01	0.25(85°C)	Flow/Soldering Iron	12	250k ohm±10%	±100	
PV37□504A01	0.25(85°C)	Flow/Soldering Iron	12	500k ohm±10%	±100	
PV37□105A01	0.25(85°C)	Flow/Soldering Iron	12	1M ohm±10%	±100	Non Standard
PV37□205A01	0.25(85°C)	Flow/Soldering Iron	12	2M ohm±10%	±100	Product
PV37□100A31	0.25(85°C)	Flow/Soldering Iron	12	10 ohm±10%	±100	(Cd included)
PV37□200A31	0.25(85°C)	Flow/Soldering Iron	12	20 ohm±10%	±100	(Ca includea)
PV37□500A31	0.25(85°C)	Flow/Soldering Iron	12	50 ohm±10%	±100	
PV37□101A31	0.25(85°C)	Flow/Soldering Iron	12	100 ohm±10%	±100	
PV37□201A31	0.25(85°C)	Flow/Soldering Iron	12	200 ohm±10%	±100	
PV37□501A31	0.25(85°C)	Flow/Soldering Iron	12	500 ohm±10%	±100	
PV37□102A31	0.25(85°C)	Flow/Soldering Iron	12	1k ohm±10%	±100	
PV37□202A31	0.25(85°C)	Flow/Soldering Iron	12	2k ohm±10%	±100	
PV37□502A31	0.25(85°C)	Flow/Soldering Iron	12	5k ohm±10%	±100	
PV37□103A31	0.25(85°C)	Flow/Soldering Iron	12	10k ohm±10%	±100	
PV37□203A31	0.25(85°C)	Flow/Soldering Iron	12	20k ohm±10%	±100	
PV37□253A31	0.25(85°C)	Flow/Soldering Iron	12	25k ohm±10%	±100	
PV37□503A31	0.25(85°C)	Flow/Soldering Iron	12	50k ohm±10%	±100	
PV37□104A31	0.25(85°C)	Flow/Soldering Iron	12	100k ohm±10%	±100	
PV37□204A31	0.25(85°C)	Flow/Soldering Iron	12	200k ohm±10%	±100	
PV37□254A31	0.25(85°C)	Flow/Soldering Iron	12	250k ohm±10%	±100	
PV37□504A31	0.25(85°C)	Flow/Soldering Iron	12	500k ohm±10%	±100	
PV37□105A31	0.25(85°C)	Flow/Soldering Iron	12	1M ohm±10%	±100	
PV37□205A31	0.25(85°C)	Flow/Soldering Iron	12	2M ohm±10%	±100	

■ Construction



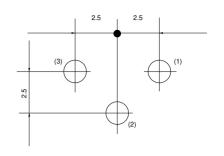
■ Mounting Holes

PV37P



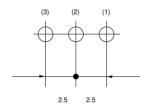
(Tolerance:±0.1)

PV37W/PV37X



(Tolerance ±0.1) in mm

PV37Y/PV37Z



(Tolerance:±0.1) in mm

■ Characteristics

T O	ΔTR	±1%
Temperature Cycle	ΔV.S.S.	±1%
Li. maidit.	ΔTR	±2%
Humidity	IR	100Mohm min.
Vibration (OOC)	ΔTR	±1%
Vibration (20G)	ΔV.S.S.	±1%
Shook (100C)	ΔTR	±1%
Shock (100G)	ΔV.S.S.	±1%
Temperature Load Life	ΔTR	±2%
Temperature Load Life	ΔV.S.S.	±1%
Low Temperature Exposure	ΔTR	±1%
Low remperature Exposure	ΔV.S.S.	±1%
High Temperature Exposure	ΔTR	±2%
might reinperature Exposure	ΔV.S.S.	±1%
Potetional Life (200 evalue)	ΔTR	R≦100ohm ±3%
Rotational Life (200 cycles)		R>100ohm ±2%

 $\begin{array}{lll} \Delta TR & : Total \ Resistance \ Change \\ \Delta V.S.S. : Voltage \ Setting \ Stability \\ IR & : Insulation \ Resistance \\ R & : Standard \ Total \ Resistance \\ \end{array}$

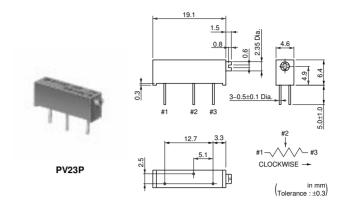
PV23 Series

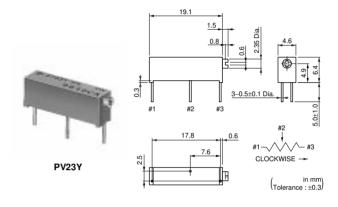
■ Features

- 1. Small size (4.6x6.4x19.1mm) and high power rating (0.75W at 70deg.C)
- 2. Sealed construction protects the interior from dust and liquid, which achieves stable performance.
- 3. Available for ultrasonic cleaning after soldering
- 4. Clutch mechanism prevents excessive wiper rotation.
- To be complied with RoHS directive by new Cd free cermet resistive material. Pb free terminals with Sn plating.

■ Applications

- 1. Measuring instruments 2. FAX
- 3. Copier
- 4. Printers
- 5. Sensors





Part Number	Power Rating	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR
PV23□100C01	0.75W(70°C)	Flow/Soldering Iron	15	10ohm ±10%	±150ppm/°C
PV23□200C01	0.75W(70°C)	Flow/Soldering Iron	15	20ohm ±10%	±150ppm/°C
PV23□500C01	0.75W(70°C)	Flow/Soldering Iron	15	50ohm ±10%	±150ppm/°C
PV23□101C01	0.75W(70°C)	Flow/Soldering Iron	15	100ohm ±10%	±150ppm/°C
PV23□201C01	0.75W(70°C)	Flow/Soldering Iron	15	200ohm ±10%	±100ppm/°C
PV23□501C01	0.75W(70°C)	Flow/Soldering Iron	15	500ohm ±10%	±100ppm/°C
PV23□102C01	0.75W(70°C)	Flow/Soldering Iron	15	1k ohm ±10%	±100ppm/°C
PV23□202C01	0.75W(70°C)	Flow/Soldering Iron	15	2k ohm ±10%	±100ppm/°C
PV23□502C01	0.75W(70°C)	Flow/Soldering Iron	15	5k ohm ±10%	±100ppm/°C
PV23□103C01	0.75W(70°C)	Flow/Soldering Iron	15	10k ohm ±10%	±100ppm/°C
PV23□203C01	0.75W(70°C)	Flow/Soldering Iron	15	20k ohm ±10%	±100ppm/°C
PV23□503C01	0.75W(70°C)	Flow/Soldering Iron	15	50k ohm ±10%	±100ppm/°C
PV23□104C01	0.75W(70°C)	Flow/Soldering Iron	15	100k ohm ±10%	±100ppm/°C
PV23□204C01	0.75W(70°C)	Flow/Soldering Iron	15	200k ohm ±10%	±100ppm/°C
PV23□504C01	0.75W(70°C)	Flow/Soldering Iron	15	500k ohm ±10%	±100ppm/°C
PV23□105C01	0.75W(70°C)	Flow/Soldering Iron	15	1M ohm ±10%	±100ppm/°C
PV23□205C01	0.75W(70°C)	Flow/Soldering Iron	15	2M ohm ±10%	±100ppm/°C

Operating Temperature Range: -55 to 125 $^{\circ}\text{C}$

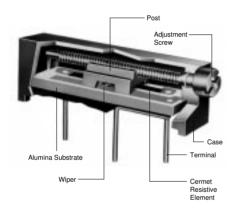
The blank column is filled with the code of adjustment direction and lead type (P and Y).

The order quantity should be an integral multiple of the "Minimum Quantity".



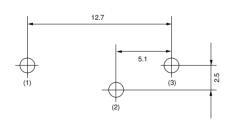
Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)	Remarks
PV23□100A01	0.75(70°C)	Flow/Soldering Iron	15	10 ohm±10%	±100	
PV23□200A01	0.75(70°C)	Flow/Soldering Iron	15	20 ohm±10%	±100	
PV23□500A01	0.75(70°C)	Flow/Soldering Iron	15	50 ohm±10%	±100	
PV23□101A01	0.75(70°C)	Flow/Soldering Iron	15	100 ohm±10%	±100	
PV23□201A01	0.75(70°C)	Flow/Soldering Iron	15	200 ohm±10%	±100	
PV23□501A01	0.75(70°C)	Flow/Soldering Iron	15	500 ohm±10%	±100	
PV23□102A01	0.75(70°C)	Flow/Soldering Iron	15	1k ohm±10%	±100	
PV23□202A01	0.75(70°C)	Flow/Soldering Iron	15	2k ohm±10%	±100	Non Standard
PV23□502A01	0.75(70°C)	Flow/Soldering Iron	15	5k ohm±10%	±100	Product
PV23□103A01	0.75(70°C)	Flow/Soldering Iron	15	10k ohm±10%	±100	(Cd included)
PV23□203A01	0.75(70°C)	Flow/Soldering Iron	15	20k ohm±10%	±100	
PV23□503A01	0.75(70°C)	Flow/Soldering Iron	15	50k ohm±10%	±100	
PV23□104A01	0.75(70°C)	Flow/Soldering Iron	15	100k ohm±10%	±100	
PV23□204A01	0.75(70°C)	Flow/Soldering Iron	15	200k ohm±10%	±100	
PV23□504A01	0.75(70°C)	Flow/Soldering Iron	15	500k ohm±10%	±100	
PV23□105A01	0.75(70°C)	Flow/Soldering Iron	15	1M ohm±10%	±100	
PV23□205A01	0.75(70°C)	Flow/Soldering Iron	15	2M ohm±10%	±100	

■ Construction



■ Mounting Holes

PV23P PV23Y



(1)

17.8

(Tolerance:±0.1)

(Tolerance:±0.1) in mm

■ Characteristics

T O	ΔTR	±2%
Temperature Cycle	ΔV.S.S.	±1%
11	ΔTR	±2%
Humidity	IR	100Mohm min.
Vibration (00C)	ΔTR	±1%
Vibration (20G)	ΔV.S.S.	±1%
Ob I- (500)	ΔTR	±1%
Shock (50G)	ΔV.S.S.	±1%
T	ΔTR	±3%
Temperature Load Life	ΔV.S.S.	±1%
Law Tamanavatuwa Evanasuwa	ΔTR	±1%
Low Temperature Exposure	ΔV.S.S.	±1%
High Tamanawatuwa Euroacuwa	ΔTR	±2%
High Temperature Exposure	ΔV.S.S.	±1%
Rotational Life (200 cycles)	ΔTR	±3%

 $\begin{array}{ll} \Delta TR & : Total \ Resistance \ Change \\ \Delta V.S.S. & : Voltage \ Setting \ Stability \\ IR & : Insulation \ Resistance \end{array}$

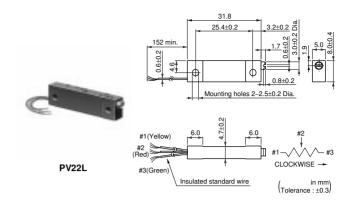
PV22 Series

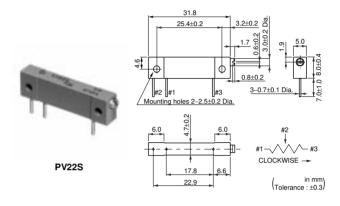
■ Features

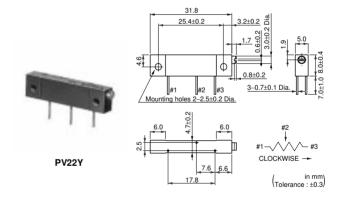
- 1. High power rating (1W at 70 deg.C)
- 2. Sealed construction protects the interior from dust and liquid, which achieves stable performance.
- 3. Available for ultrasonic cleaning after soldering
- 4. Clutch mechanism prevents excessive wiper rotation.
- To be complied with RoHS directive by new Cd free cermet resistive material. Pb free terminals with Sn plating.

■ Applications

- 1. Measuring instruments 2. FAX
- 3. Copier
- 4. Printers
- 5. Sensors



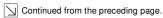




Part Number	Power Rating	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR
PV22□100C01	1.0W(70°C)	Flow/Soldering Iron	22	10ohm ±10%	±100ppm/°C
PV22□200C01	1.0W(70°C)	Flow/Soldering Iron	22	20ohm ±10%	±100ppm/°C
PV22□500C01	1.0W(70°C)	Flow/Soldering Iron	22	50ohm ±10%	±100ppm/°C
PV22□101C01	1.0W(70°C)	Flow/Soldering Iron	22	100ohm ±10%	±100ppm/°C
PV22□201C01	1.0W(70°C)	Flow/Soldering Iron	22	200ohm ±10%	±100ppm/°C
PV22□501C01	1.0W(70°C)	Flow/Soldering Iron	22	500ohm ±10%	±100ppm/°C
PV22□102C01	1.0W(70°C)	Flow/Soldering Iron	22	1k ohm ±10%	±100ppm/°C
PV22□202C01	1.0W(70°C)	Flow/Soldering Iron	22	2k ohm ±10%	±100ppm/°C
PV22□502C01	1.0W(70°C)	Flow/Soldering Iron	22	5k ohm ±10%	±100ppm/°C
PV22□103C01	1.0W(70°C)	Flow/Soldering Iron	22	10k ohm ±10%	±100ppm/°C
PV22□203C01	1.0W(70°C)	Flow/Soldering Iron	22	20k ohm ±10%	±100ppm/°C
PV22□503C01	1.0W(70°C)	Flow/Soldering Iron	22	50k ohm ±10%	±100ppm/°C
PV22□104C01	1.0W(70°C)	Flow/Soldering Iron	22	100k ohm ±10%	±100ppm/°C
PV22□204C01	1.0W(70°C)	Flow/Soldering Iron	22	200k ohm ±10%	±100ppm/°C
PV22□504C01	1.0W(70°C)	Flow/Soldering Iron	22	500k ohm ±10%	±100ppm/°C
PV22□105C01	1.0W(70°C)	Flow/Soldering Iron	22	1M ohm ±10%	±100ppm/°C

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Part Number	Power Rating	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR
PV22□205C01	1.0W(70°C)	Flow/Soldering Iron	22	2M ohm ±10%	±100ppm/°C

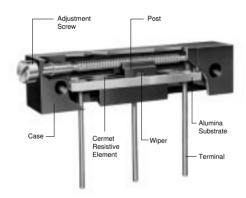
Operating Temperature Range: -55 to 150 $^{\circ}\text{C}$

The blank column is filled with the code of adjustment direction and lead type (L, S and Y).

The order quantity should be an integral multiple of the "Minimum Quantity".

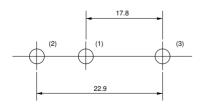
Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)	Remarks
PV22□100A01	1.0(70°C)	Flow/Soldering Iron	22	10 ohm±10%	±100	
PV22□200A01	1.0(70°C)	Flow/Soldering Iron	22	20 ohm±10%	±100	
PV22□500A01	1.0(70°C)	Flow/Soldering Iron	22	50 ohm±10%	±100	
PV22□101A01	1.0(70°C)	Flow/Soldering Iron	22	100 ohm±10%	±100	
PV22□201A01	1.0(70°C)	Flow/Soldering Iron	22	200 ohm±10%	±100	
PV22□501A01	1.0(70°C)	Flow/Soldering Iron	22	500 ohm±10%	±100	
PV22□102A01	1.0(70°C)	Flow/Soldering Iron	22	1k ohm±10%	±100	
PV22□202A01	1.0(70°C)	Flow/Soldering Iron	22	2k ohm±10%	±100	Non Standard
PV22□502A01	1.0(70°C)	Flow/Soldering Iron	22	5k ohm±10%	±100	Product
PV22□103A01	1.0(70°C)	Flow/Soldering Iron	22	10k ohm±10%	±100	(Cd included)
PV22□203A01	1.0(70°C)	Flow/Soldering Iron	22	20k ohm±10%	±100	
PV22□503A01	1.0(70°C)	Flow/Soldering Iron	22	50k ohm±10%	±100	
PV22□104A01	1.0(70°C)	Flow/Soldering Iron	22	100k ohm±10%	±100	
PV22□204A01	1.0(70°C)	Flow/Soldering Iron	22	200k ohm±10%	±100	
PV22□504A01	1.0(70°C)	Flow/Soldering Iron	22	500k ohm±10%	±100	
PV22□105A01	1.0(70°C)	Flow/Soldering Iron	22	1M ohm±10%	±100	
PV22□205A01	1.0(70°C)	Flow/Soldering Iron	22	2M ohm±10%	±100	

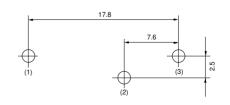
■ Construction



■ Mounting Holes

PV22S PV22Y





Tolerance:±0.1) in mm Tolerance:±0.1) in mm

Continued on the following page.



Continued from the preceding page.

■ Characteristics

Town eveture Civele	ΔTR	±2%
Temperature Cycle	ΔV.S.S.	±1%
Li. maidit.	ΔTR	±2%
Humidity	IR	100Mohm min.
Vibration (00C)	ΔTR	±1%
Vibration (20G)	ΔV.S.S.	±1%
Ob I- (500)	ΔTR	±1%
Shock (50G)	ΔV.S.S.	±1%
T	ΔTR	±3%
Temperature Load Life	ΔV.S.S.	±1%
	ΔTR	±1%
Low Temperature Exposure	ΔV.S.S.	±1%
High Tananawatuwa Euroacuwa	ΔTR	±2%
High Temperature Exposure	ΔV.S.S.	±1%
Rotational Life (200 cycles)	ΔTR	±2%

 ΔTR : Total Resistance Change ΔV.S.S. : Voltage Setting Stability : Insulation Resistance

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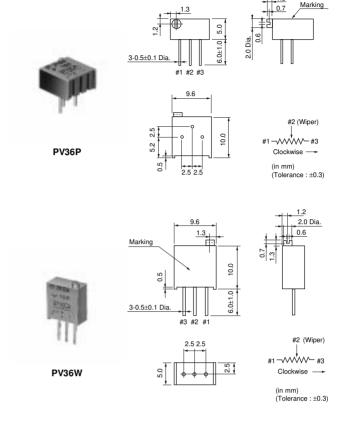
PV36 Series

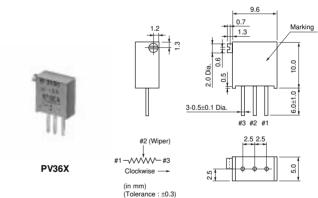
■ Features

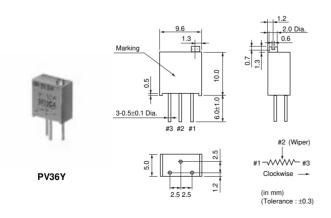
- 1. High resolution 25-turns enables precision adjustment easily.
- 2. Sealed construction protects the interior from dust and liquid, which achieves stable performance.
- 3. Available for ultrasonic cleaning after soldering
- 4. Clutch mechanism prevents excessive wiper rotation.
- 5. 5 standard terminal styles
- 6. Both Top and side adjustment directions.
- To be complied with RoHS directive by new Cd free cermet resistive material. Pb free terminals with Sn plating.

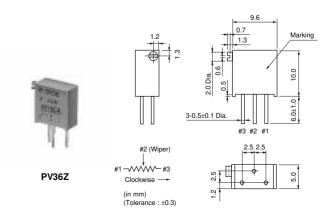
■ Applications

- 1. Measuring instruments 2. OA equipment
- 3. Medical equipment 4. Power supply
- 5. Base station for cellular phone









Part Number	Power Rating	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR
PV36□100C01	0.5W(70°C)	Flow/Soldering Iron	25	10ohm ±10%	±150ppm/°C
PV36□200C01	0.5W(70°C)	Flow/Soldering Iron	25	20ohm ±10%	±150ppm/°C
PV36□500C01	0.5W(70°C)	Flow/Soldering Iron	25	50ohm ±10%	±150ppm/°C

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Part Number	Power Rating	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR
PV36□101C01	0.5W(70°C)	Flow/Soldering Iron	25	100ohm ±10%	±150ppm/°C
PV36□201C01	0.5W(70°C)	Flow/Soldering Iron	25	200ohm ±10%	±100ppm/°C
PV36□501C01	0.5W(70°C)	Flow/Soldering Iron	25	500ohm ±10%	±100ppm/°C
PV36□102C01	0.5W(70°C)	Flow/Soldering Iron	25	1k ohm ±10%	±100ppm/°C
PV36□202C01	0.5W(70°C)	Flow/Soldering Iron	25	2k ohm ±10%	±100ppm/°C
PV36□502C01	0.5W(70°C)	Flow/Soldering Iron	25	5k ohm ±10%	±100ppm/°C
PV36□103C01	0.5W(70°C)	Flow/Soldering Iron	25	10k ohm ±10%	±100ppm/°C
PV36□203C01	0.5W(70°C)	Flow/Soldering Iron	25	20k ohm ±10%	±100ppm/°0
PV36□253C01	0.5W(70°C)	Flow/Soldering Iron	25	25k ohm ±10%	±100ppm/°C
PV36□503C01	0.5W(70°C)	Flow/Soldering Iron	25	50k ohm ±10%	±100ppm/°C
PV36□104C01	0.5W(70°C)	Flow/Soldering Iron	25	100k ohm ±10%	±100ppm/°0
PV36□204C01	0.5W(70°C)	Flow/Soldering Iron	25	200k ohm ±10%	±100ppm/°0
PV36□254C01	0.5W(70°C)	Flow/Soldering Iron	25	250k ohm ±10%	±100ppm/°0
PV36□504C01	0.5W(70°C)	Flow/Soldering Iron	25	500k ohm ±10%	±100ppm/°0
PV36□105C01	0.5W(70°C)	Flow/Soldering Iron	25	1M ohm ±10%	±100ppm/°0
PV36□205C01	0.5W(70°C)	Flow/Soldering Iron	25	2M ohm ±10%	±100ppm/°0
PV36□100C31	0.5W(70°C)	Flow/Soldering Iron	25	10ohm ±10%	±150ppm/°0
PV36□200C31	0.5W(70°C)	Flow/Soldering Iron	25	20ohm ±10%	±150ppm/°0
PV36□500C31	0.5W(70°C)	Flow/Soldering Iron	25	50ohm ±10%	±150ppm/°0
PV36□101C31	0.5W(70°C)	Flow/Soldering Iron	25	100ohm ±10%	±150ppm/°0
PV36□201C31	0.5W(70°C)	Flow/Soldering Iron	25	200ohm ±10%	±100ppm/°0
PV36□501C31	0.5W(70°C)	Flow/Soldering Iron	25	500ohm ±10%	±100ppm/°0
PV36□102C31	0.5W(70°C)	Flow/Soldering Iron	25	1k ohm ±10%	±100ppm/°0
PV36□202C31	0.5W(70°C)	Flow/Soldering Iron	25	2k ohm ±10%	±100ppm/°0
PV36□502C31	0.5W(70°C)	Flow/Soldering Iron	25	5k ohm ±10%	±100ppm/°0
PV36□103C31	0.5W(70°C)	Flow/Soldering Iron	25	10k ohm ±10%	±100ppm/°0
PV36□203C31	0.5W(70°C)	Flow/Soldering Iron	25	20k ohm ±10%	±100ppm/°0
PV36□253C31	0.5W(70°C)	Flow/Soldering Iron	25	25k ohm ±10%	±100ppm/°0
PV36□503C31	0.5W(70°C)	Flow/Soldering Iron	25	50k ohm ±10%	±100ppm/°0
PV36□104C31	0.5W(70°C)	Flow/Soldering Iron	25	100k ohm ±10%	±100ppm/°0
PV36□204C31	0.5W(70°C)	Flow/Soldering Iron	25	200k ohm ±10%	±100ppm/°0
PV36□254C31	0.5W(70°C)	Flow/Soldering Iron	25	250k ohm ±10%	±100ppm/°0
PV36□504C31	0.5W(70°C)	Flow/Soldering Iron	25	500k ohm ±10%	±100ppm/°0
PV36□105C31	0.5W(70°C)	Flow/Soldering Iron	25	1M ohm ±10%	±100ppm/°0
PV36□205C31	0.5W(70°C)	Flow/Soldering Iron	25	2M ohm ±10%	±100ppm/°0

Operating Temperature Range: -55 to 125 °C

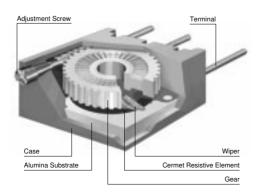
The blank column is filled with the code of adjustment direction and lead type (P, X, Y, W and Z).

The order quantity should be an integral multiple of the "Minimum Quantity".

The last three digits express the individual specification codes. C01 for standard type and C31 for radial taping type (PV36W/PV36X series only).

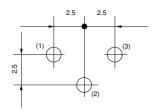
Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)	Remarks
PV36□100A01	0.5(70°C)	Flow/Soldering Iron	25	10 ohm±10%	±100	
PV36□200A01	0.5(70°C)	Flow/Soldering Iron	25	20 ohm±10%	±100	
PV36□500A01	0.5(70°C)	Flow/Soldering Iron	25	50 ohm±10%	±100	
PV36□101A01	0.5(70°C)	Flow/Soldering Iron	25	100 ohm±10%	±100	
PV36□201A01	0.5(70°C)	Flow/Soldering Iron	25	200 ohm±10%	±100	
PV36□501A01	0.5(70°C)	Flow/Soldering Iron	25	500 ohm±10%	±100	
PV36□102A01	0.5(70°C)	Flow/Soldering Iron	25	1k ohm±10%	±100	
PV36□202A01	0.5(70°C)	Flow/Soldering Iron	25	2k ohm±10%	±100	
PV36□502A01	0.5(70°C)	Flow/Soldering Iron	25	5k ohm±10%	±100	
PV36□103A01	0.5(70°C)	Flow/Soldering Iron	25	10k ohm±10%	±100	
PV36□203A01	0.5(70°C)	Flow/Soldering Iron	25	20k ohm±10%	±100	
PV36□253A01	0.5(70°C)	Flow/Soldering Iron	25	25k ohm±10%	±100	
PV36□503A01	0.5(70°C)	Flow/Soldering Iron	25	50k ohm±10%	±100	
PV36□104A01	0.5(70°C)	Flow/Soldering Iron	25	100k ohm±10%	±100	
PV36□204A01	0.5(70°C)	Flow/Soldering Iron	25	200k ohm±10%	±100	
PV36□254A01	0.5(70°C)	Flow/Soldering Iron	25	250k ohm±10%	±100	
PV36□504A01	0.5(70°C)	Flow/Soldering Iron	25	500k ohm±10%	±100	
PV36□105A01	0.5(70°C)	Flow/Soldering Iron	25	1M ohm±10%	±100	Non Standard
PV36□205A01	0.5(70°C)	Flow/Soldering Iron	25	2M ohm±10%	±100	
PV36□100A31	0.5(70°C)	Flow/Soldering Iron	25	10 ohm±10%	±100	Product
PV36□200A31	0.5(70°C)	Flow/Soldering Iron	25	20 ohm±10%	±100	(Cd included)
PV36□500A31	0.5(70°C)	Flow/Soldering Iron	25	50 ohm±10%	±100	
PV36□101A31	0.5(70°C)	Flow/Soldering Iron	25	100 ohm±10%	±100	
PV36□201A31	0.5(70°C)	Flow/Soldering Iron	25	200 ohm±10%	±100	
PV36□501A31	0.5(70°C)	Flow/Soldering Iron	25	500 ohm±10%	±100	
PV36□102A31	0.5(70°C)	Flow/Soldering Iron	25	1k ohm±10%	±100	
PV36□202A31	0.5(70°C)	Flow/Soldering Iron	25	2k ohm±10%	±100	
PV36□502A31	0.5(70°C)	Flow/Soldering Iron	25	5k ohm±10%	±100	
PV36□103A31	0.5(70°C)	Flow/Soldering Iron	25	10k ohm±10%	±100	
PV36□203A31	0.5(70°C)	Flow/Soldering Iron	25	20k ohm±10%	±100	
PV36□253A31	0.5(70°C)	Flow/Soldering Iron	25	25k ohm±10%	±100	
PV36□503A31	0.5(70°C)	Flow/Soldering Iron	25	50k ohm±10%	±100	
PV36□104A31	0.5(70°C)	Flow/Soldering Iron	25	100k ohm±10%	±100	
PV36□204A31	0.5(70°C)	Flow/Soldering Iron	25	200k ohm±10%	±100	
PV36□254A31	0.5(70°C)	Flow/Soldering Iron	25	250k ohm±10%	±100	
PV36□504A31	0.5(70°C)	Flow/Soldering Iron	25	500k ohm±10%	±100	
PV36□105A31	0.5(70°C)	Flow/Soldering Iron	25	1M ohm±10%	±100	
PV36□205A31	0.5(70°C)	Flow/Soldering Iron	25	2M ohm±10%	±100	

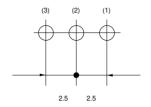
■ Construction



■ Mounting Holes

PV36P PV36W/X

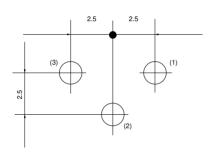




Tolerance:±0.1

(Tolerance:±0.1) in mm

PV36Y/Z



(Tolerance ±0.1) in mm

■ Characteristics

Town eveture Civele	ΔTR ±2%
Temperature Cycle	ΔV.S.S. ±1%
Li. maidit.	ΔTR ±2%
Humidity	IR 100Mohm min.
Vibration (OOC)	ΔTR ±1%
Vibration (20G)	ΔV.S.S. ±1%
Charle (100C)	ΔTR ±1%
Shock (100G)	ΔV.S.S. ±1%
Townsenting Load Life	ΔTR ±3%
Temperature Load Life	ΔV.S.S. ±1%
Law Tamparatura Evacatura	ΔTR ±2%
Low Temperature Exposure	ΔV.S.S. ±1%
High Tananawatuwa Funaauwa	ΔTR ±3%
High Temperature Exposure	ΔV.S.S. ±1%
Detetional Life (000 evalue)	ΔTR R≦1kohm, R≧500kohm ··· ±5%
Rotational Life (200 cycles)	1kohm <r<500kohm td="" ±3%<="" ···=""></r<500kohm>

 $\begin{array}{lll} \Delta TR & : Total \ Resistance \ Change \\ \Delta V.S.S. : Voltage \ Setting \ Stability \\ IR & : Insulation \ Resistance \\ R & : Standard \ Total \ Resistance \\ \end{array}$

PV12/PV37/PV23/PV22/PV36 Series Notice

■ Notice (Operating and Storage Conditions)

- 1. Store in temperatures of -10 to +40 deg. C and relative humidity of 30-85%RH.
- 2. Do not store in or near corrosive gases.
- 3. Use within six months after delivery.
- 4. Open the package just before using.
- 5. Do not store under direct sunlight.
- If you use the trimmer potentiometer in an environment other than listed below, please consult with a Murata factory representative prior to using.

The trimmer potentiometer should not be used under

■ Notice (Rating)

- 1. When using with partial load (rheostat), minimize the power depending on the resistance value.
- 2. The maximum input voltage to a trimmer potentiometer should not exceed (P.R)^1/2 or the maximum operating voltage, whichever is smaller.
- 3. The maximum input current to a trimmer potentiometer should not exceed (P/R)^1/2 or the allowable wiper current, whichever is smaller.

the following environmental conditions:

- Corrosive gaseous atmosphere
 (Ex. Chlorine gas, Hydrogen sulfide gas, Ammonia gas, Sulfuric acid gas, Nitric oxide gas, etc.)
- (2) In liquid

(Ex. Oil, Medical liquid, Organic solvent, etc.)

- (3) Dusty / dirty atmosphere
- (4) Direct sunlight
- (5) Static voltage nor electric/magnetic fields
- (6) Direct sea breeze
- (7) Other variations of the above

■ Notice (Soldering and Mounting)

- 1. Soldering
- (1) Standard soldering condition
 - (a) Flow soldering:

>Pre-heating temp. 80-100 deg. C >Soldering temp. 260 deg. C max.

>Soldering time 3 sec. max.

- (b) Soldering iron:
 - >Temperature of tip 300 deg. C max.
 - >Soldering time 3 sec. max.
 - >Wattage of iron 40W max.

Before using other soldering conditions than those listed above, please consult with Murata factory representative prior to using. If the soldering conditions are not suitable, e.g., excessive time and/or excessive temperature, the trimmer potentiometer may deviate from the specified characteristics.

- (2) To minimize mechanical stress when adjusting, the trimmer potentiometer should be mounted onto PCB without gap.
- (3) The soldering iron should not come in contact with the case of the trimmer potentiometer. If such contact does occur, the trimmer potentiometer may be damaged.
- 2. Mounting
 - (1) Use PCB hole to meet the pin of the trimmer potentiometer. If the trimmer potentiometer installs into insufficient PCB hole, the

- trimmer potentimeter may be damaged by mechanical stress.
- (2) Do not apply excessive force (preferably 9.8N (Ref.; 1kgf) max.), when the trimmer potentiometer is mounted to the PCB.
- 3. Cleaning
 - (1) Isopropyl-alcohol and Ethyl-alcohol are applicable solvents for cleaning. If you use any other types of solvents, please consult with a Murata factory representative prior to using.
 - (2) The total cleaning time by cold dipping, vapor and ultrasonic washing (conditions as below) method should be less than 3 minutes.
 - (3) For ultra-sonic cleaning, the available condition is as follows.
 - >Power: 600W (67 liter) max.
 - >Frequency: 28kHz
 - >Temperature: Ambient temperature
 Due to the ultra-sonic cleaning equipment's
 peculiar self-resonance point and that the
 cleaning compatibility usually depends on the jig
 construction and/or the cleaning condition such
 as the depth of immersion, please check the
 cleaning equipment to determine the suitable
 conditions.

If the trimmer potentiometer is cleaned by other conditions, the trimmer potentiometer may be damaged.

PV12/PV37/PV23/PV22/PV36 Series Notice

■ Notice (Handling)

- 1. Use suitable screwdrivers that fit comfortably in driver slot. We recommend the screwdrivers below.
 - * Recommended screwdriver for manual adjustment ENGINEER INC.: DA-40

(Murata P/N: KMDR180)

We can supply the screwdrivers above. If you place order, please specify the Murata P/N.

2. Don't apply more than 9.8N (Ref.; 1kgf) of twist and stress after mounting onto PCB to prevent contact intermittence. If excessive force is

■ Notice (Other)

- Please make sure that your product has been evaluated and confirmed against your specifications when our product is mounted to your product.
- 2. Murata cannot guarantee trimmer potentiometer integrity when used under conditions other than those specified in this document.

- applied, the trimmer potentiometer may not function.
- When adjusting with an adjustment tool, the applied force to the adjustment screw should not exceed
 N (Ref.; 500gf). If excessive force is applied, the trimmer potentiometer may not function due to damage.
- 4. When using a lock paint to fix slot position, please use adhesive resin without chlorine or sulfur (Three-bond "1401 series").

SMD Sealed Type/Lead Sealed Type Specifications and Test Methods

The following describes trimmer potentiometer testing conducted by Murata Manufacturing Co., Ltd. in accordance with MIL-R-22097 (Military specification for variable resistors, non-wirewound) and MIL-STD-202 (Test methods for electronic and electrical component parts).

No.	Item			Test I	Methods		
		against a stop. The position	ning of the cone device. Us	ontact arm and ter e the test voltage	minal sho	ould be the in Table	1 and #3) with the contact arm positioned the same for subsequent total resistance of total resistance measurements.
		Total Resistance,	Maximum Te	st			
1	Total Resistance	Nominal (ohm)	Voltage (V)				
•	Total Hesistance	10≦R≦100 100 <r≦1k< td=""><td>1.0 3.0</td><td></td><td></td><td></td><td></td></r≦1k<>	1.0 3.0				
		1k <r≦10k< td=""><td>10.0</td><td></td><td></td><td></td><td></td></r≦10k<>	10.0				
		10k <r≦100k< td=""><td>30.0</td><td></td><td></td><td></td><td></td></r≦100k<>	30.0				
		100k <r< td=""><td>100.0</td><td></td><td></td><td></td><td></td></r<>	100.0				
		Table 1: Total resistan	ce test voltag	je			
2	Residual Resistance	between the contact arm a wise limit of mechanical tra	and the corres	sponding end term sure the resistand	ninal. The ce betwee	n, position	cal travel and measure the resistance on the contact arm at the extreme clock- ntact arm and the corresponding end ter- urrent of the resistance element is not
		angle (number of turns) for contact resistance variation where the contact arm more adjustment rotor (screw) sto 2 minutes maximum. The power rating.	r a total of 6 on is observed ves from the hould be such te test curren	cycles. Only the la d at least twice in t termination, on or h that the adjustm	st 3 cycle the same off, the re ent rotor	es should location, esistance (screw) o	of the actual effective-electrical rotational drount in determining whether or not a exclusive of the roll-on or roll-off points be element. The rate of rotation of the completes 1 cycle for 5 seconds minimum in Table 2 unless otherwise limited by
	Contact Resistance	Standard Total Resistar R (ohm)	Test (Current			#1 Rx #3 Oscilloscop
3	Variation	R≦100	20)mA			#2
		100 <r<500< td=""><td></td><td>)mA</td><td>Constant Cu (Test current</td><td></td><td>able2) Proofread 9 AC </td></r<500<>)mA	Constant Cu (Test current		able2) Proofread 9 AC
		500≦R<1k		mA		Ŷ	Resistance Amplifier Amplifier
		1k≦R<2k 2k≦R<50k		mA mA		Rx : Tri	mmer Potentiometer
		50k≤R<200k		0μA		Oscillos	scope bandwidth :100Hz to 50kHz
		200k≦R<1M		<u>0μΛ</u> 0μΑ		Fig	ure 1: CRV measuring circuit
		1M≦R<2M		<u>.</u>)μΑ			
		2M≦R	30)μ Α			
		Table 2: Test cu	rent for CRV	1			
4	Temperature Coefficient of Resistance	The trimmer potentiomete utes. Temperature coeffici $TCR = \frac{R_2 - R_1}{R_1 (T_2 - T_1)} \times 10$ $T_1 : Reference to the second of the second o$	ent of resista f (ppm/°C) emperature in degreat reference to	nce should be app degrees celsius des celsius emperature ohm			nperatures (see Table 3) for 30-45 min- ng formula.
				_	4+		
)* 2	Min. operating	4 * +25	5	Max. operating
		. ,	25 -15	Temperature	+25	+65	Temperature
		Note*: Reference temperature Table 3: Test temperatures					
		adequate DC test potentia	I should be a	pplied between te	rminal #1	and tern	rical rotational angle (number of turns). An minal #3. The voltage between terminal #1 uld be measured and applied to the
5	Voltage Setting Stability	Voltage setting stability= ($\frac{e'}{E} - \frac{e}{E} \times 10$	0 (%)			
		e : Before test (The voltage between t e': After test	erminal #1 aı	nd terminal #2)		#1 0	#2 #3
		(The voltage between t	erminal #1 aı	nd terminal #2\		-	<u> </u>

Continued on the following page.



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No.	Item	Test Methods			
		The trimmer potentiometer should be subjected to Table 4 temperature for 5 cycles. The trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for 1~2 hours.			
6	Temperature Cycle	Sequence 1 2 3 4 Temp. (°C) PV□ series PV22 series PVF2 series -25±3 -55±3 +25±2 +150±3 +60±3 +60±3 +25±2 +150±3 +60±3 +60±3 Time (min.) 30 5 max. 30 5 max. Table 4: One cycle of temperature cycle.			
7	Humidity	1) PVC6, PV12, PV32, PV34 PVM4A Department of the process of the trimmer potentiometer should be placed in a chamber at a temperature of 40±2°C and a humidity of 90-95% without loading for 250±8 hours (500±12 hours for PVM4A Do1 series). The trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for 5±1/6 hours. 2) PVF2 series The trimmer potentiometer should be placed in a chamber at 60±2°C and 90-95% without loading for 1000±12 hours. The trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for 5±1/6 hours 2) PVG3, PVG5, PV01, PV22, PV23, PV36, PV37 series The trimmer potentiometer should be subjected Figure-3 the programmed humidity environment for 10 cycle. The trimmer potentiometer should be subjected Figure-3 the programmed humidity environment for 10 cycle. The trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for 1.5±1/2 hours. MIL-STD-202 METHOD 106 MIL-STD-202 METHOD			
8	Vibration	1) PV series The trimmer potentiometer should be vibrated throughout the frequency range at the 20G level. A complete frequency range, 10Hz to 2000Hz and back, should be made within 15 minutes for a total of 4 sweeps in each of the three axis direction for a total of 12 sweeps. 2) PVF2 series The trimmer potentiometer should be subjected to vibration at 0.3 inch amplitude. The frequency should be varied uniformly between the approximate limits of 10Hz and 55Hz. This motion should be applied for period of 2 hours in each of 3 mutually perpendicular directions (total of 6 hours)			
9	Shock	each of 3 mutually perpendicular directions (total of 6 hours). 1) PV series The trimmer potentiometer should be shocked at the 100G (50G for PV22 and PV23 series) level and should be subjected to 4 shocks in each of the three axis directions for a total of 12 shocks. 2) PVM4A D01 series The trimmer potentiometer should be shocked at the 100G level and should be subjected to 3 shocks in each of the six axis directions for a total of 18 shocks.			
10	Temperature Road Life	Full rated continuous working voltage not exceeding the maximum rated voltage should be applied intermittently between terminal #1 and terminal #3 of the trimmer potentiometer, 1.5 hours on and 0.5 hours off, for a total of 1000±12 hours, at a temperature of 70±2°C (85±2°C for PV01 and PV37 series, 50±2°C for PVF2 series). The trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for 1 to 2 hours.			
11	High Temperature Exposure (Except for PVF2)	The trimmer potentiometer should be placed in a chamber at a temperature of 125±3°C (150±3°C for PV22 series) 250±8 hours without loading. The trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for 1 to 2 hours.			
12	Low Temperature Exposure (Except for PVF2 and PVM4A D001)	The trimmer potentiometer should be placed in a chamber at a temperature of -55±3°C for 1 hours without loading. Full rated continuous working voltage not exceeding the maximum rated voltage should be applied for 45 minutes. The trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for approximately 24 hours.			

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Continued from the preceding page.

No.	Item	Test Methods		
13	Low Temperature Operation (Only for PVF2 and PVM4A DD01)	The trimmer potentiometer should be placed in a chamber at a temperature of -25±3°C (-55±3°C for PVM4ADD1 series) 48±4 hours without loading. The trimmer potentiometer should be removed from the chamber, and matained at a temperature of 25±5°C for 1-2 hours		
14	Rotational Life	1)PV series Full rated continuous working voltage not exceeding the maximum rated voltage should be applied with the circuit shown in the figure. The adjustment rotor (screw) should be continuously cycled through not less than 90% of effective-electrical rotational angle (number of turns), at the rate of 1 cycle for 5 seconds minimum to 2.5 minutes maximum for total of 200 cycles. End Terminal Resistor 1 End Terminal Passistor 2 End Terminal Passistor 2 End Terminal Passistor 3 End Terminal Passistor 4 End Terminal Passistor 5 End Terminal Passistor 5 End Terminal Passistor 6 End Terminal Passistor 7 End Terminal Passistor 8 End Terminal Passistor 9 End Terminal		
		2) PVG3, PVG5 series The adjustment rotor (screw) should be continuously cycled though not less than 90% of effective-electrical rotational angle (number of turns), at the rate of 1 cycle for 5 seconds minimum to 2.5 minutes maximum for a total of 50 (100 for PVG5) cycles, without loading.		
		3) PVF2, PVM4A DD01 series The wiper should be rotated over 90% of the effective rotational angle without loading at a speed of 10 cycles per minute, for 100 cycles continuously.		

