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With the principle of "Quality Parts, Customers Priority, Honest Operation, and Considerate Service", our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip, ALPS, ROHM, Xilinx, Pulse, ON, Everlight and Freescale. Main products comprise IC, Modules, Potentiometer, IC Socket, Relay, Connector. Our parts cover such applications as commercial, industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



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# **QT-Brightek High Power Series**

1.0 W High Power IR LED

Part No.: QBHP684U-IRU

U = 350mA

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### 1.0W High Power IR LED



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### Introduction

#### Feature:

- 1W High Bright LED
- Packed in tape and reel
- Low thermal resistance <6°C/W
- High radiant power output
- Viewing Angle 120° typ.
- Isolated Heat Slug

#### **Description:**

This 1W high bright high power IR LED has compact size of 3.6 x 3.6mm. It is ideal for both infrared sensing applications.

#### **Application:**

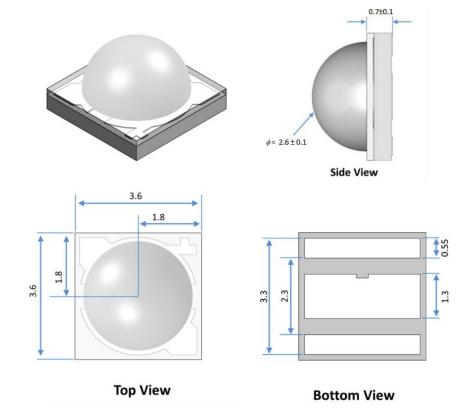
- Data transmission
- Sensing
- Remote control

#### **Certification & Compliance:**

- TS16949
- ISO9001
- RoHS Compliant



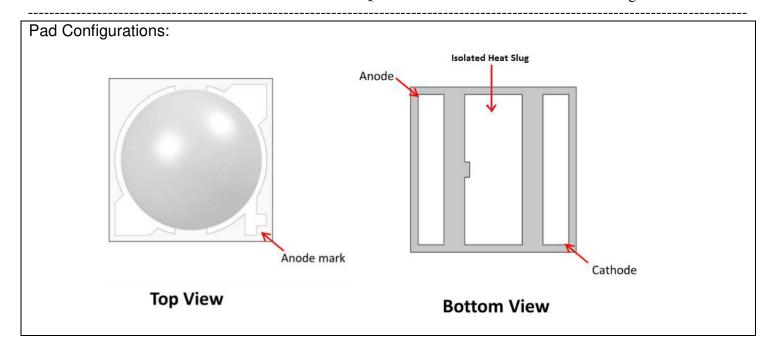
#### **Dimensions:**



Units: mm / tolerance = +/-0.2mm

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Electrical / Optical Characteristic (Ta=25 °C)

Product Number	Color I <sub>F</sub> (mA)		V <sub>F</sub>	· (V)		λ <sub>p</sub> (nm)		P <sub>o</sub> (	mW)
Product Number	Coloi	IF (IIIA)	Min. Typ.		Min.	Тур.	Max.	Min.	Тур.
QBHP684U-IRU	Infrared	350	1.4	1.6	840	850	860	200	250

**Absolute Maximum Rating** 

P <sub>d</sub> (W)	I <sub>F</sub> (mA)	I <sub>FP</sub> (mA)	V <sub>R</sub> (V)	T <sub>OP</sub> (°C)	T <sub>ST</sub> (°C)	T <sub>SOL</sub> (°C)
1.4	700	1000	5	-40 to +85	-40 to +100	240

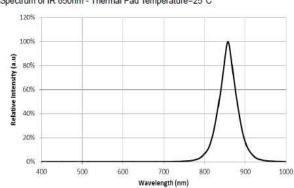
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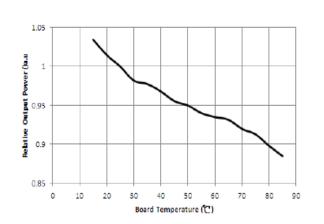
### **Characteristic Curves**

### Relative Spectral Distribution vs. Wavelength Characteristics

Spectrum of IR 850nm - Thermal Pad Temperature=25°C

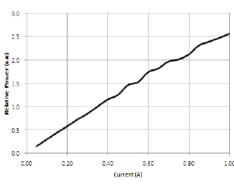


#### Relative Intensity vs. Thermal Pad Temperature @350mA



#### Typical Relative Power vs. Forward Current

Thermal Pad Temperature = 25°C

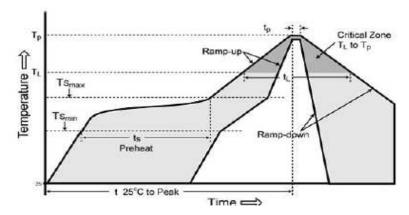


	1.0				
0.00 0.20 0.40 0.60 0.80 1.00	0.5				
Current (A)	0.0	0.20 0.40	0.60	0.80 1.00	
		Curren	nt (A)		

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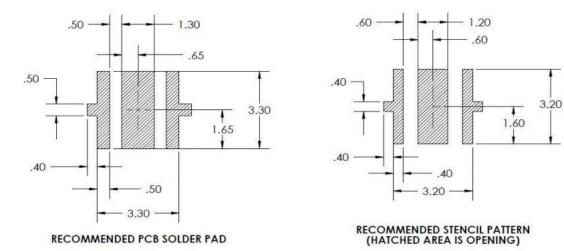


## **IR Reflow Soldering Profile**



Profile Feature	Pb-Free Assembly
Average ramp-up rate (TL to TP)	3°C/second max.
Preheat	
Temperature Min (Tsmin)	150°C
Temperature Max (Tsmax)	200°C
Time (min to max) (ts)	60-180 seconds
Time maintained above:	
Temperature (TL)	217°C
Time (tL)	60-150 seconds
Peak/Classification Temperature (Tp)	240°C
Time within 5°C of actual Peak Temperature (tp)	20-40 seconds
Ramp-down Rate	6°C/second max.
Time 25°C to Peak Temperature	8 minutes max.

### **Recommended Soldering Pad:**



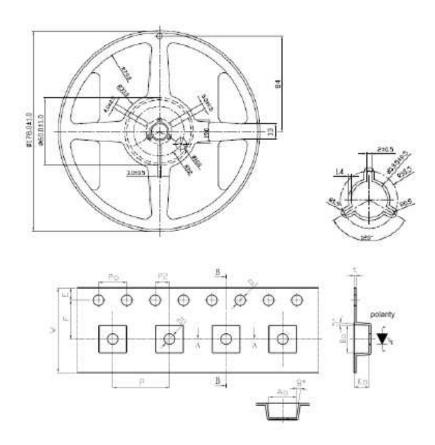
Unit: mm

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# **Packing**

### Tape and Reel:



Notes: Dimensions are in millimeters.

Symbol	Dimension
W	12.00 ± 0.10
P	8.00±0.10
E	1.75±0.10
F	5.50±0.05
P2	2.00 ± 0.05
D	150+0.10 or 150-0.00
0.1	1.50±0.10
Po	4.00±0.10
10Po	40.00 ± 0.20
Ao	3.96±0.10
Bo	3.90 2 0.10
Ка	2.15±0.1
†	0.26.±0.05

Unit: mm

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# Labeling

Part No:
Customer P/N:
ltem:
Q'ty:
Vf:
lv:
VVI:
Date:

**Ordering Information** 

Part #	Orderable Part #	Spec Range	Quantity per reel
QBHP684U-IRU	QBHP684U-IRU	Po=250mW typ., $\lambda_P$ =850nm typ. @ I <sub>F</sub> =350mA	1000

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**Revision History** 

Description:	Revision #	Revision Date
New Release of QBHP684U-IRU	V1.0	06/20/2013
Add Quantity per reel – 1000pcs	V1.1	07/16/2013
Update Recommended Soldering Pad and λ <sub>P</sub>	V1.2	02/05/2014
Pad Configurations update	V1.3	06/26/2014
Update package drawing color to reflect ceramic substrate	V2.0	04/30/2015
Update lens dimension to 2.6mm (diameter)	V3.0	02/07/2017

#### **Disclaimer**

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QT-BRIGHTEK's products are not authorized for use as critical components in life support devices or systems without the express written approval of QT-BRIGHTEK. As used herein:

- 1. Life support devices or systems are devices or systems which, (a) are intended for surgical implant into the body, or (b) support or sustain life, and (c) whose failure to perform when properly used in accordance with instructions for use provided in the labeling, can be reasonably expected to result in a significant injury of the user.
- 2. A critical component in any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.

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