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**QT-Brightek Chip LED Series**

**SMD Side View 0802 LED**

**Part No.: QBLP612 Series**

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## Introduction

**Feature:**

- Water clear lens (except for white color)
- Yellow lens for White
- Package in tape and reel
- Side View Ultra bright 0802 LED package
- AllInGaP technology for R/AG
- InGaN technology for IG/IW
- Viewing Angle = 150°

**Description:**

These ultra bright 0802 LEDs have a height profile of 0.6mm. With higher packing density and smaller footprint, these LEDs are ideal for smaller equipment and miniature application.

**Application:**

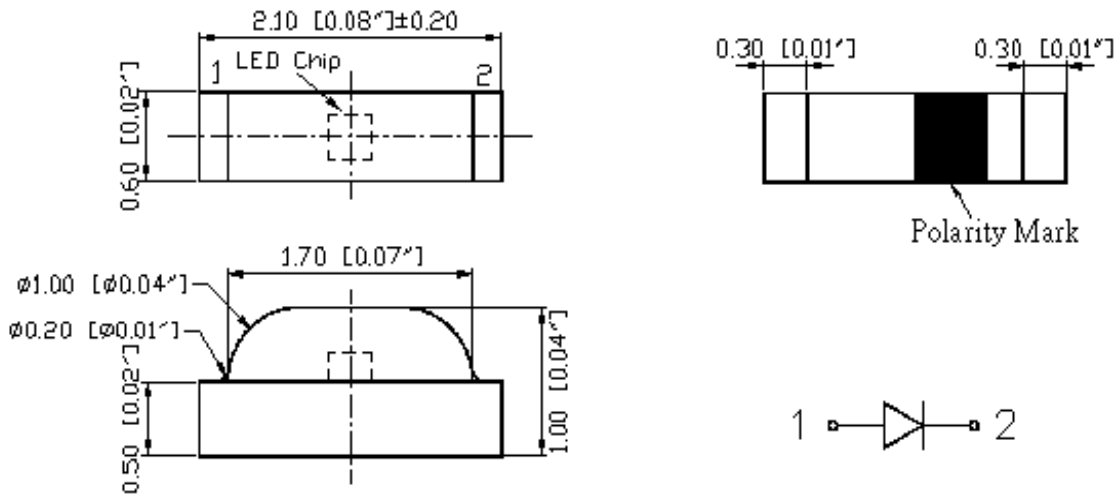
- Status indication
- Back lighting application
- General Use

**Certification & Compliance:**

- TS16949
- ISO9001
- RoHS Compliant



**Dimension:**



Units: mm / tolerance = +/-0.1mm

**Electrical / Optical Characteristic (Ta=25 °C)**

| Product       | Color        | I <sub>F</sub> (mA) | V <sub>F</sub> (V) |      | λ <sub>D</sub> (nm) |      |                  | I <sub>V</sub> (mcd) |      |
|---------------|--------------|---------------------|--------------------|------|---------------------|------|------------------|----------------------|------|
|               |              |                     | Typ.               | Max. | Min.                | Typ. | Max.             | Min.                 | Typ. |
| QBLP612-R     | Red          | 20                  | 2.0                | 2.5  | 625                 | 630  | 635              | 40                   | 70   |
| QBLP612-AG    | Yellow Green | 20                  | 2.0                | 2.5  | 565                 | 570  | 576              | 25                   | 40   |
| QBLP612-IG    | True Green   | 20                  | 3.2                | 3.7  | 520                 | 525  | 530              | 250                  | 430  |
| QBLP612-IW-CW | Cool White   | 20                  | 3.2                | 3.7  | X=0.25<br>Y=0.24    | -    | X=0.33<br>Y=0.34 | 160                  | 320  |

**Absolute Maximum Rating**

| Material | P <sub>d</sub> (mW) | I <sub>F</sub> (mA) | I <sub>FP</sub> (mA)* | V <sub>R</sub> (V) | T <sub>OP</sub> (°C) | T <sub>ST</sub> (°C) | T <sub>SOL</sub> (°C)** |
|----------|---------------------|---------------------|-----------------------|--------------------|----------------------|----------------------|-------------------------|
| AllnGaP  | 75                  | 30                  | 125                   | 5                  | -40 to +80           | -40 to +85           | 260                     |
| InGaN    | 111                 | 30                  | 125                   | 5                  | -40 to +80           | -40 to +85           | 260                     |

\*Duty 1/8 @ 1kHz

\*\*IR Reflow for no more than 10 sec @ 260 °C

**Forward Voltage V<sub>F</sub> for AllnGaP @ I<sub>F</sub>=20mA**

| Bin | Min. | Max. | Unit |
|-----|------|------|------|
| □   | 1.7  | 2.5  | V    |

**Forward Voltage V<sub>F</sub> for InGaN @ I<sub>F</sub>=20mA**

| Bin | Min. | Max. | Unit |
|-----|------|------|------|
| f   | 2.8  | 3.1  | V    |
| g   | 3.1  | 3.4  |      |
| h   | 3.4  | 3.7  |      |



**Luminous Intensity IV @ IF=20mA**

| Bin | Min. | Max. | Unit |
|-----|------|------|------|
| D   | 25   | 32   | mcd  |
| E   | 32   | 40   |      |
| F   | 40   | 50   |      |
| G   | 50   | 63   |      |
| H   | 63   | 80   |      |
| I   | 80   | 100  |      |
| J   | 100  | 125  |      |
| K   | 125  | 160  |      |
| L   | 160  | 200  |      |
| M   | 200  | 250  |      |
| N   | 250  | 320  |      |
| O   | 320  | 400  |      |
| P   | 400  | 500  |      |
| Q   | 500  | 630  |      |
| R   | 630  | 800  |      |

**Dominant Wavelength  $\lambda_D$  for Red @ IF=20mA**

| Bin | Min. | Max. | Unit |
|-----|------|------|------|
| u   | 625  | 630  | nm   |
| v   | 630  | 635  |      |

**Dominant Wavelength  $\lambda_D$  for Yellow Green @ IF=20mA**

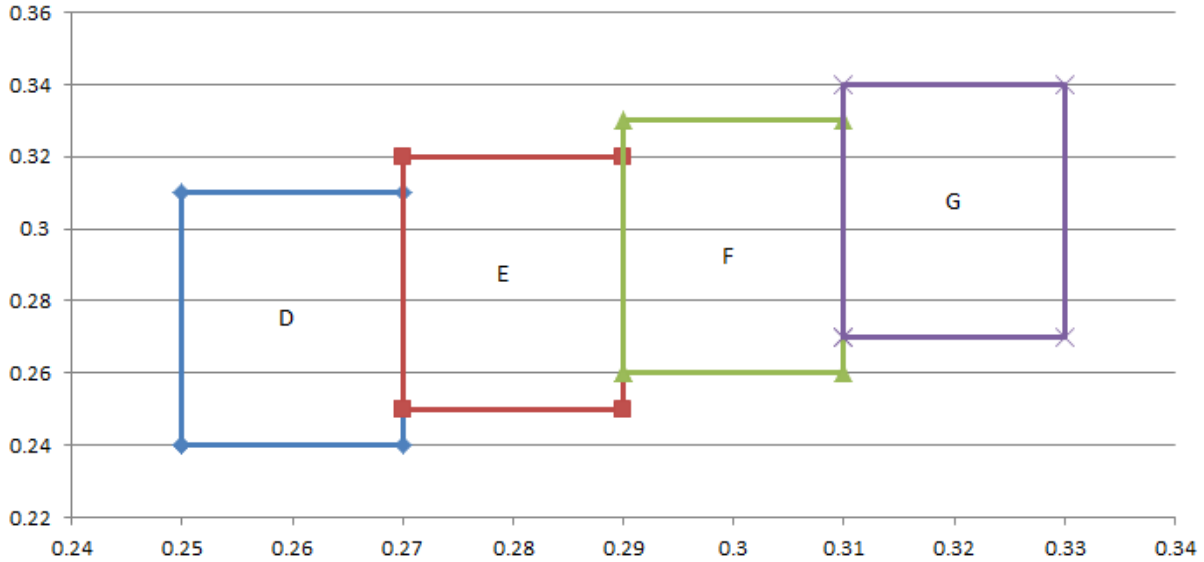
| Bin | Min. | Max. | Unit |
|-----|------|------|------|
| h   | 565  | 568  | nm   |
| i   | 568  | 572  |      |
| j   | 572  | 576  |      |

**Dominant Wavelength  $\lambda_D$  for True Green @ IF=20mA**

| Bin | Min.  | Max.  | Unit |
|-----|-------|-------|------|
| U   | 520   | 522.5 | nm   |
| V   | 522.5 | 525   |      |
| W   | 525   | 527.5 |      |
| X   | 527.5 | 530   |      |

# CIE Chromaticity Diagram

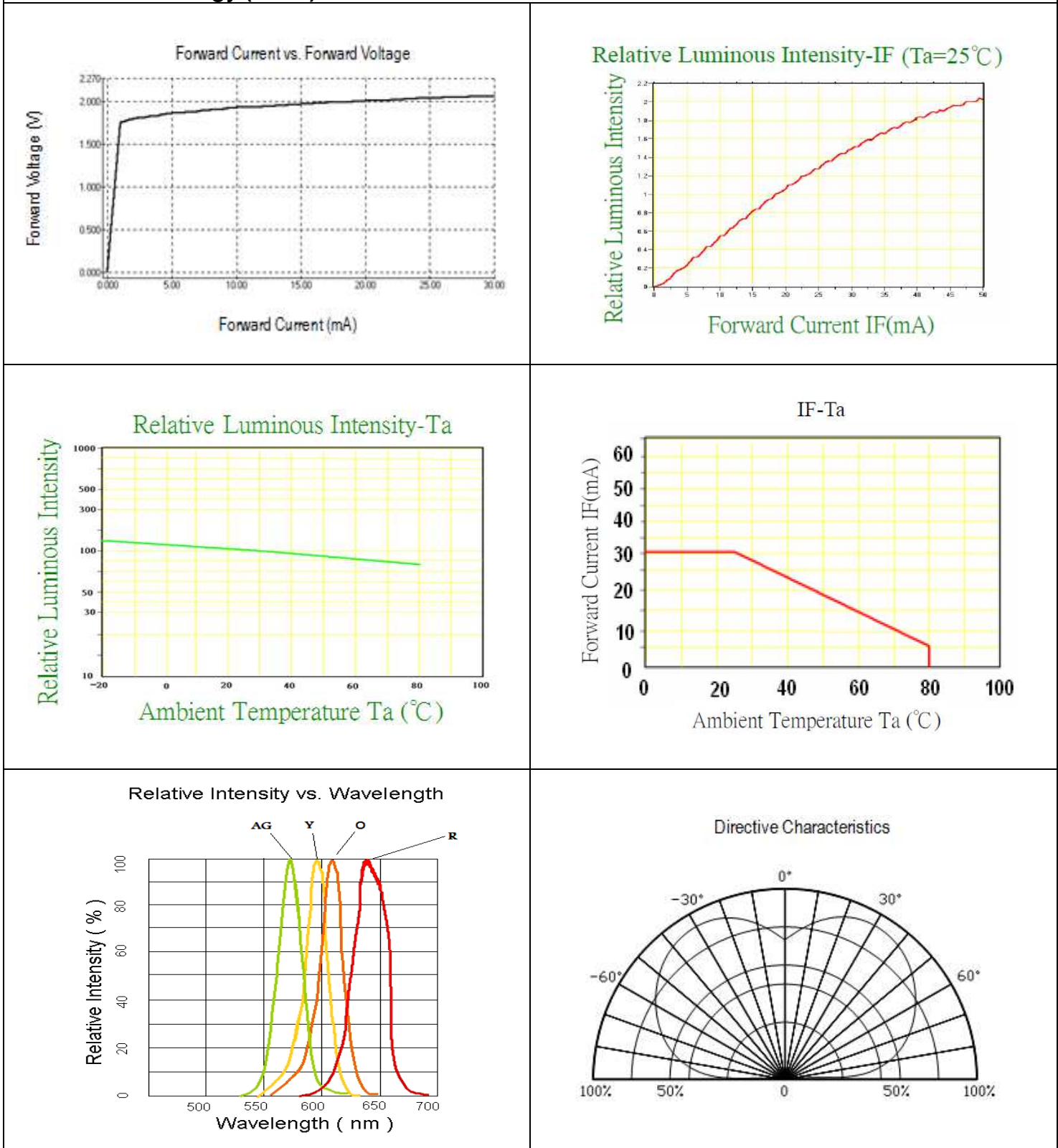
**Chromaticity Diagram**



| D    |      | E    |      | F    |      | G    |      |
|------|------|------|------|------|------|------|------|
| 0.25 | 0.24 | 0.27 | 0.25 | 0.29 | 0.26 | 0.31 | 0.27 |
| 0.25 | 0.31 | 0.27 | 0.32 | 0.29 | 0.33 | 0.31 | 0.34 |
| 0.27 | 0.31 | 0.29 | 0.32 | 0.31 | 0.33 | 0.33 | 0.34 |
| 0.27 | 0.24 | 0.29 | 0.25 | 0.31 | 0.26 | 0.33 | 0.27 |
| 0.25 | 0.24 | 0.27 | 0.25 | 0.29 | 0.26 | 0.31 | 0.27 |

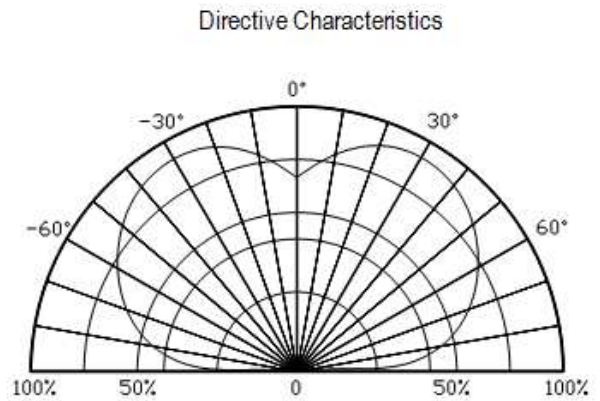
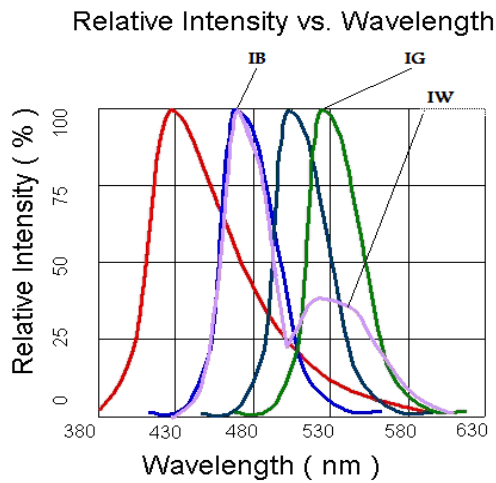
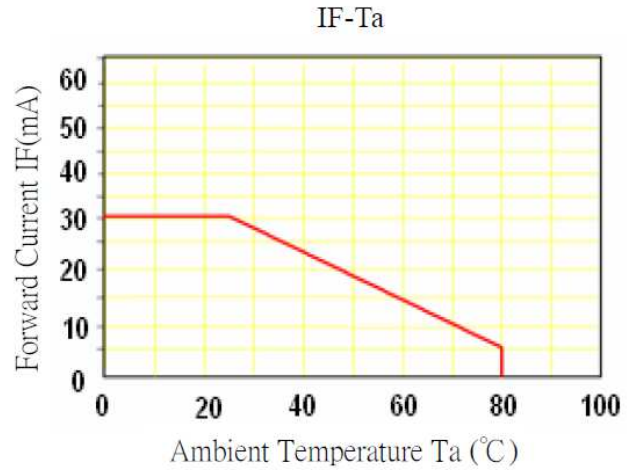
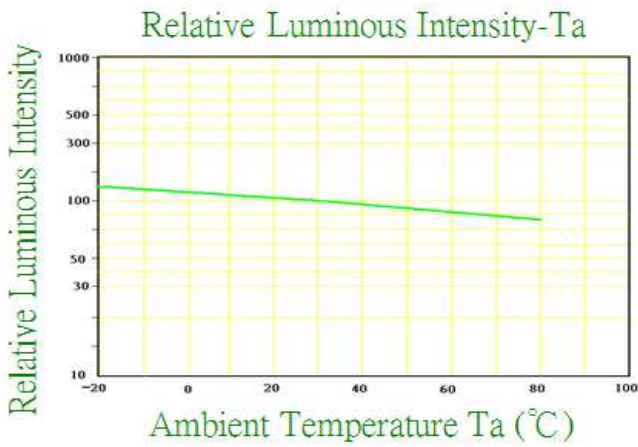
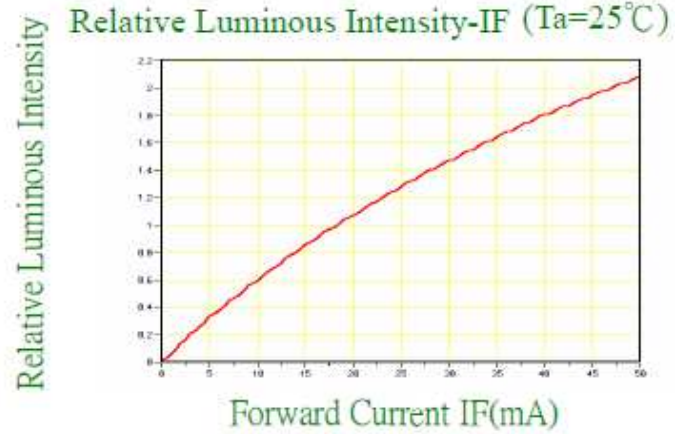
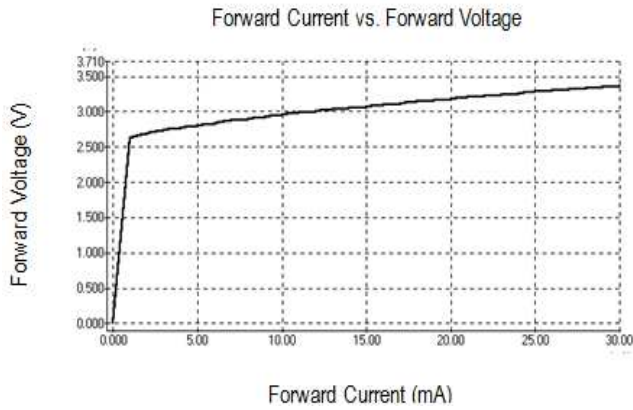
**Characteristic Curves**

AllInGaP Technology (R/AG)



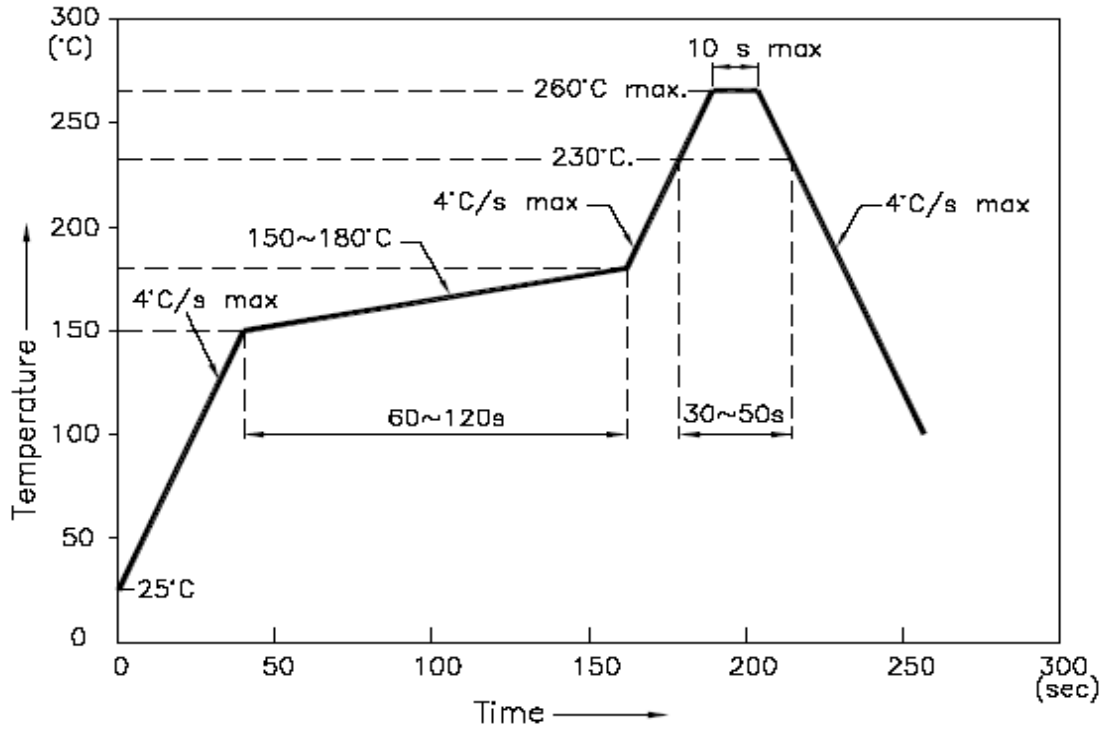


**InGaN Technology (IB/IG/IW)**

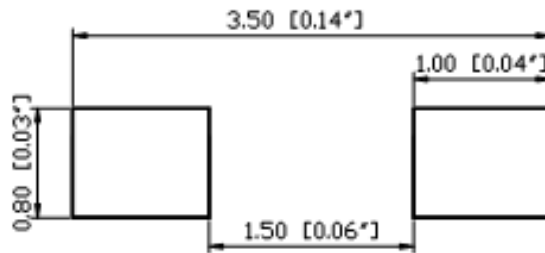


## Solder Profile & Footprint

- Recommended tin solder specifications: melting temperature in the range of 178~192 °C
- The recommended reflow soldering profile is as follows (temperatures indicated are as measured on the surface of the LED resin):



### Recommended Pad Layout

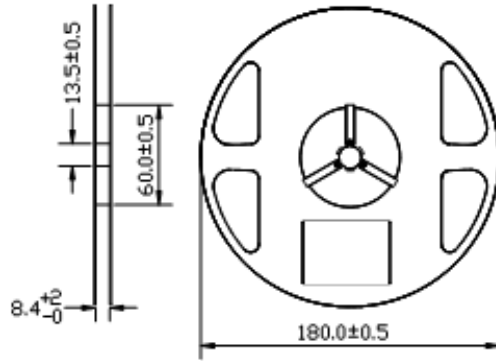


Units: mm

Tolerance:  $\pm 0.1$ mm

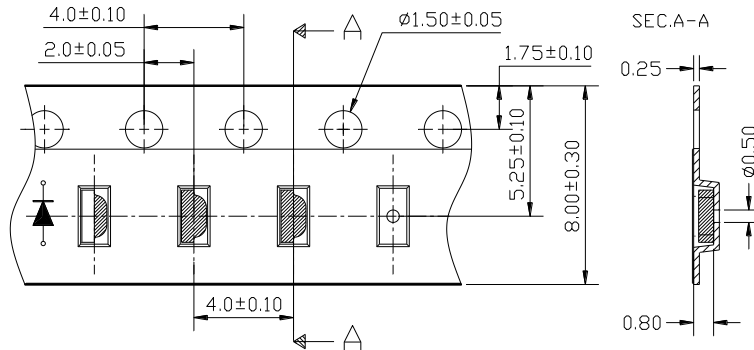
## Packing

### Reel Dimension:



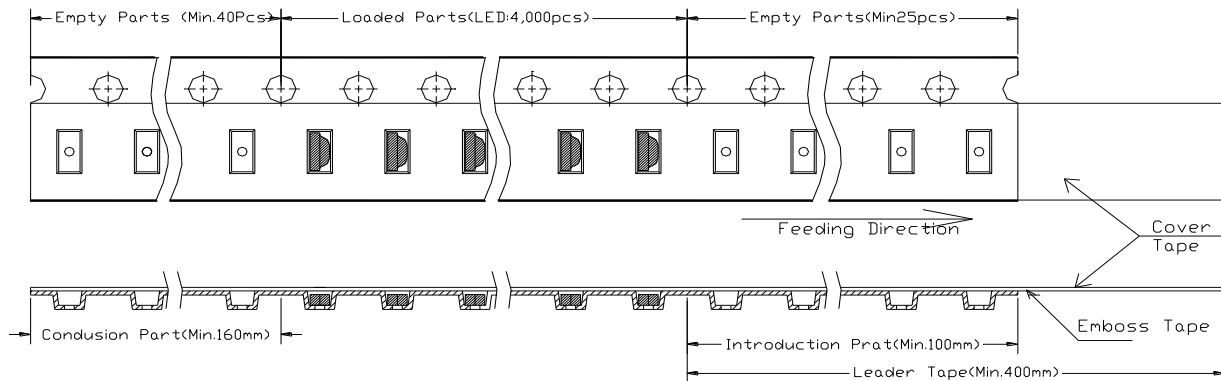
Unit: mm

### Tape Dimension:

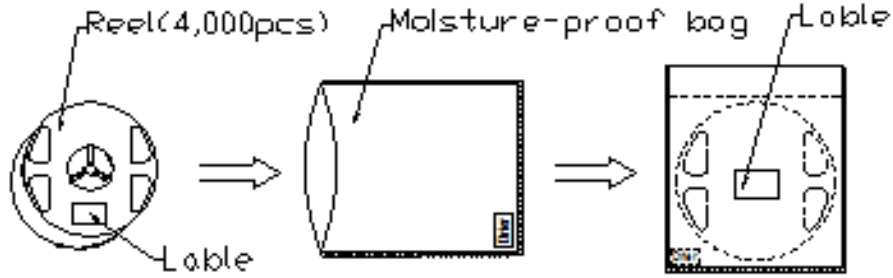


Unit: mm

### Arrangement of Tape:



**Packaging Specifications:**



**Labeling**



Part No: \_\_\_\_\_

Customer P/N: \_\_\_\_\_

Item: \_\_\_\_\_

Q'ty: \_\_\_\_\_

Vf: \_\_\_\_\_

Iv: \_\_\_\_\_

WI: \_\_\_\_\_

Date: \_\_\_\_\_

**Made in China**

**Ordering Information**

| Part #        | Orderable Part # | Spec Range  | Quantity per reel |
|---------------|------------------|---|-------------------|
| QBLP612-R     | QBLP612-R        | Iv=70mcd typ. @ I <sub>F</sub> =20mA, λ <sub>D</sub> : 625nm ~ 635nm                  | 4,000 units       |
| QBLP612-AG    | QBLP612-AG       | Iv=40mcd typ. @ I <sub>F</sub> =20mA, λ <sub>D</sub> : 565nm ~ 576nm                  | 4,000 units       |
| QBLP612-IG    | QBLP612-IG       | Iv=430mcd typ. @ I <sub>F</sub> =20mA, λ <sub>D</sub> : 520nm ~ 530nm                 | 4,000 units       |
| QBLP612-IW-CW | QBLP612-IW-CW    | Iv=320mcd typ. @ I <sub>F</sub> =20mA, Chromaticity Coordinate: (X=0.25, Y=0.24) min. | 4,000 units       |

## Revision History

| Description:                  | Revision # | Revision Date |
|-------------------------------|------------|---------------|
| New Release of QBLP612 Series | V1.0       | 09/16/2014    |
|                               |            |               |
|                               |            |               |
|                               |            |               |
|                               |            |               |
|                               |            |               |

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2. A critical component in any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.