

Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from, Europe, America and south Asia, supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of "Quality Parts, Customers Priority, Honest Operation, and Considerate Service", our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip, ALPS, ROHM, Xilinx, Pulse, ON, Everlight and Freescale. Main products comprise IC, Modules, Potentiometer, IC Socket, Relay, Connector. Our parts cover such applications as commercial, industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



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# APPROVAL SHEET

RFBLN Series – 1608(0603)- RoHS Compliance

**MULTILAYER CERAMIC BALUN TRANSFORMER** 

**Halogens Free Product** 

2.4 GHz ISM Band Working Frequency

P/N: RFBLN1608060AF6T50

\*Contents in this sheet are subject to change without prior notice.

#### **FEATURES**

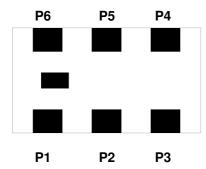
- 1. Miniature footprint: 1.6 X 0.8X 0.6 mm<sup>3</sup>
- 2. Low insertion loss
- 3. Low in-band amplitude and phase imbalance enhances system performance
- 4. LTCC process

#### **APPLICATIONS**

- 1. 2.4GHz ISM Band RF Application
- 2. Bluetooth, Wireless LAN, HomeR

#### CONSTRUCTION

Top view



PIN	Definition	PIN	Definition
P1	Unbalance Port	P4	Balance Port
P2	GND	P5	GND
Р3	Balance Port	P6	GND

#### **DIMENSIONS**

Figure			Symbol	Dimension (mm)
	E		L	1.60 ± 0.15
		B	W	0.80 ± 0.15
		U	Т	0.60 ± 0.10
			А	0.175 ± 0.15
			В	0.25 ± 0.15
			С	0.25 ± 0.15
	W	T	D	0.50 ± 0.15
Top view	Bottom view	Side view	E	0.20 ± 0.15

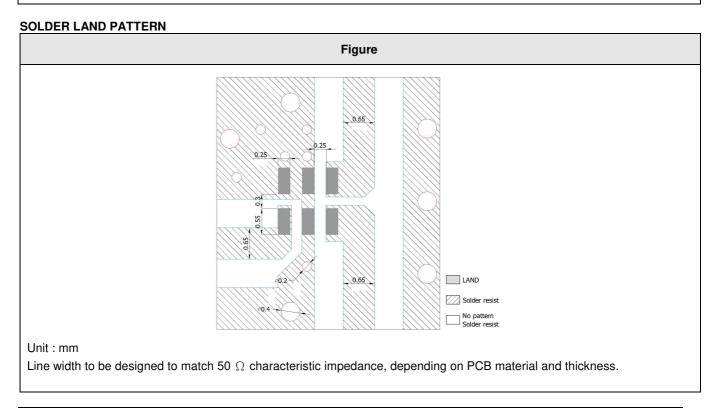


freq, GHz

# **ELECTRICAL CHARACTERISTICS**

freq, GHz

RFBLN1608060AF6T50	Specification		
Frequency range	2400 - 2500 MHz		
Insertion Loss	1.0 dB max.		
Attenuation (dB min )	15 dB @ 4800 - 5000 MHz 20 dB @ 7200 - 7500 MHz		
Phase Difference	180° ± 10°		
Amplitude Difference	2.0 dB Max.		
VSWR	2.0 max.		
Impedance (Unbalanced)	50 Ω		
Impedance (Balanced)	Conjugate match to TI CC26XX Chipset		
Operating temperature Range	-40℃ ~ +85℃		
Moisture sensitivity levels	MSL is LEVEL 1 (Refer to : IPC/JEDEC J-STD-020)		
Typical Electrical Chart			
S-barameters (qB) -5-10 -10 -15-15 -15-20 -25-25 -30 -30 -30 -30 -30 -30 -30 -30 -30 -30	Amplitude Phase -1.5 Amplitude Balance (BB) 190 -0.5 (BB) 175 -0.5 26		





# **RELIABILITY TEST**

Test item	Test condition / Test method	Specification
Solderability JIS C 0050-4.6 JESD22-B102D	*Solder bath temperature : $235 \pm 5^{\circ}$ C *Immersion time : $2 \pm 0.5$ sec Solder : Sn3Ag0.5Cu for lead-free	At least 95% of a surface of each terminal electrode must be covered by fresh solder.
Leaching (Resistance to dissolution of metallization) IEC 60068-2-58 Resistance to soldering	*Solder bath temperature : $260 \pm 5^{\circ}$ C *Leaching immersion time : $30 \pm 0.5$ sec Solder : SN63A  *Preheating temperature : $120 \sim 150^{\circ}$ C,	Loss of metallization on the edges of each electrode shall not exceed 25%.
heat JIS C 0050-5.4	1 minute.  *Solder temperature : 270±5°C  *Immersion time : 10±1 sec  Solder : Sn3Ag0.5Cu for lead-free  Measurement to be made after keeping at room temperature for 24±2 hrs	No mechanical damage.  Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within -40 ~ 85°C.  Loss of metallization on the edges of each electrode shall not exceed 25%.
Drop Test JIS C 0044 Customer's specification.	*Height: 75 cm  *Test Surface: Rigid surface of concrete or steel.  *Times: 6 surfaces for each units; 2 times for each side.	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within -40 ~ 85°C.
Vibration JIS C 0040	*Frequency: 10Hz~55Hz~10Hz(1min)  *Total amplitude: 1.5mm  *Test times: 6hrs.(Two hrs each in three mutually perpendicular directions)	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within -40 ~ 85℃.
Adhesive Strength of Termination JIS C 0051- 7.4.3	*Pressurizing force : $5N(\leqq 0603) \; ; \; 10N(>0603)$ *Test time : $10\pm1$ sec	No remarkable damage or removal of the termination.
Bending test JIS C 0051- 7.4.1	The middle part of substrate shall be pressurized by means of the pressurizing rod at a rate of about 1 mm/s per second until the deflection becomes 1mm/s and then pressure shall be maintained for 5±1 sec.  Measurement to be made after keeping at room temperature for 24±2 hours	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within -40 ~ 85℃.

Approvarionout		<u> </u>
Temperature cycle JIS C 0025	<ol> <li>30±3 minutes at -40°C±3°C,</li> <li>10~15 minutes at room temperature,</li> <li>30±3 minutes at +85°C±3°C,</li> <li>10~15 minutes at room temperature,</li> <li>Total 100 continuous cycles</li> <li>Measurement to be made after keeping at room temperature for 24±2 hrs</li> </ol>	No mechanical damage.  Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within -40 ~ 85°C.
High temperature JIS C 0021	*Temperature: 85°C±2°C  *Test duration: 1000+24/-0 hours  Measurement to be made after keeping at room temperature for 24±2 hrs	No mechanical damage.  Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within -40 ~ 85°C.
Humidity (steady conditions) JIS C 0022	*Humidity: 90% to 95% R.H.  *Temperature: 40±2°C  *Time: 1000+24/-0 hrs.  Measurement to be made after keeping at room temperature for 24±2 hrs  % 500hrs measuring the first data then 1000hrs data	No mechanical damage.  Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within -40 ~ 85°C.
Low temperature JIS C 0020	*Temperature : -40°C±2°C  *Test duration : 1000+24/-0 hours  Measurement to be made after keeping at room temperature for 24±2 hrs	No mechanical damage.  Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within -40 ~ 85°C.



# **SOLDERING CONDITION**

Typical examples of soldering processes that provide reliable joints without any damage are given in Fig 2,

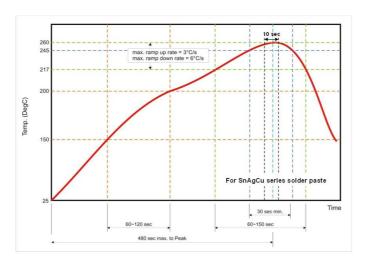


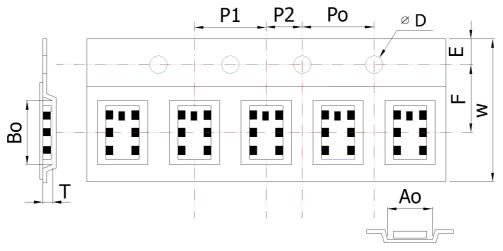
Fig 2. Infrared soldering profile

# **ORDERING CODE**

RF	BLN	160806	0	Α	F6T50
Walsin	<b>Product Code</b>	Dimension code	Unit of	Application	Specification
RF device	BLN : BALUN	Per 2 digits of	dimension	A : 2.4GHz ISM	Design Code
		Length, Width,	0 : 0.1 mm	Band	
		Thickness :	1 : 1.0 mm		
		e.g. :			
		160806=			
		Length 16,			
		Width 08,			
		Thickness 06			

Minimum Ordering Quantity: 4000 pcs per reel.

# **PACKAGING**

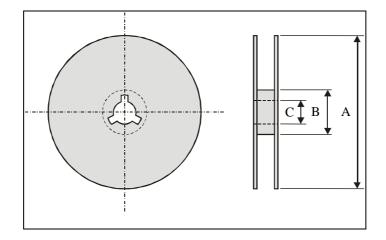


# Paper Tape specifications (unit :mm)

Index	Ao	Во	ΦD	Т	W
Dimension (mm)	1.09± 0.05	1.83 ±0.05	1.55 + 0.05	0.75 ± 0.10	$8.00 \pm 0.10$
Index	E	F	Po	P1	P2
Dimension (mm)	1.750 ± 0.100	$3.50 \pm 0.050$	$4.00 \pm 0.100$	$4.00 \pm 0.100$	$2.000 \pm 0.050$



#### **Reel dimensions**



Index	А	В	С
Dimension (mm)	Ф178.0	Ф60.0	Ф13.0

Taping Quantity: 4000 pieces per 7" reel

#### **CAUTION OF HANDLING**

# **Limitation of Applications**

Please contact us before using our products for the applications listed below which require especially high reliability for the prevention of defects, which might directly cause damage to the third party's life, body or property.

- (1) Aircraft equipment
- (2) Aerospace equipment
- (3) Undersea equipment
- (4) Medical equipment
- (5) Disaster prevention / crime prevention equipment
- (6) Traffic signal equipment
- (7) Transportation equipment (vehicles, trains, ships, etc.)
- (8) Applications of similar complexity and /or reliability requirements to the applications listed in the above.

#### Storage condition

- (1) Products should be used in 6 months from the day of WALSIN outgoing inspection, which can be confirmed.
- (2) Storage environment condition.
  - Products should be storage in the warehouse on the following conditions.

■ Temperature : -10 to +40°C

Humidity: 30 to 70% relative humidity

- Don't keep products in corrosive gases such as sulfur. Chlorine gas or acid or it may cause oxidization of electrode, resulting in poor solderability.
- Products should be storage on the palette for the prevention of the influence from humidity, dust and son on.
- Products should be storage in the warehouse without heat shock, vibration, direct sunlight and so on.
- Products should be storage under the airtight packaged condition.