

Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from, Europe, America and south Asia, supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of "Quality Parts, Customers Priority, Honest Operation, and Considerate Service", our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip, ALPS, ROHM, Xilinx, Pulse, ON, Everlight and Freescale. Main products comprise IC, Modules, Potentiometer, IC Socket, Relay, Connector. Our parts cover such applications as commercial, industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



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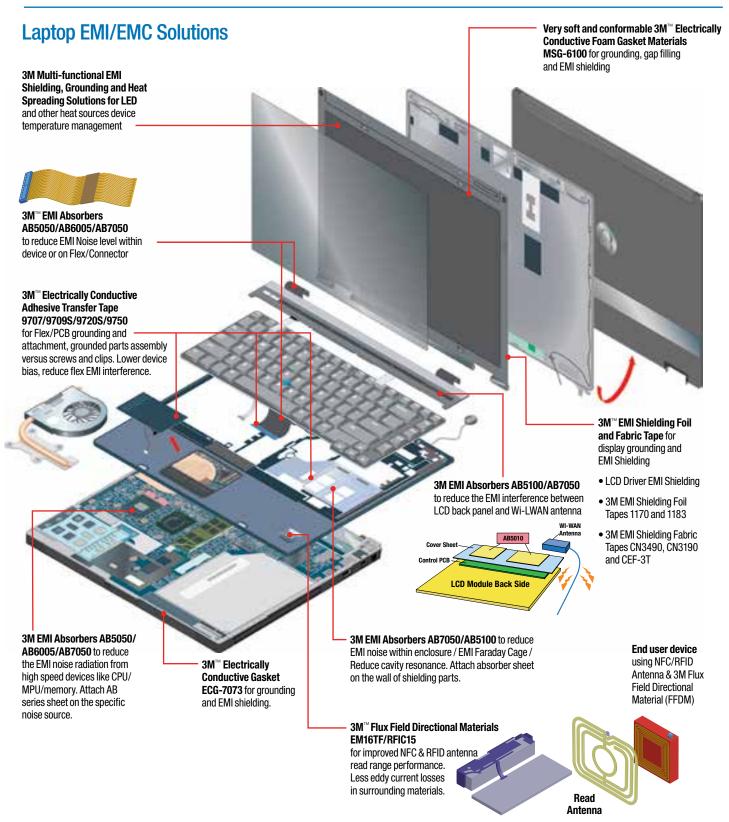




# Easy-to-use shielding, absorbing, grounding and bonding technology for today's electronics

The continuing trend toward designing electronic devices with smaller enclosures, denser circuits and higher speeds has made managing electromagnetic/radio frequency interference (EMI/RFI) and electrostatic discharge (ESD) a growing challenge for electronics manufacturers.

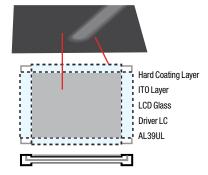
3M can help you meet that challenge, with a variety of advanced shielding and grounding solutions designed to help you speed assembly time... reduce weight...save space...control costs...and give you more design flexibility. Let 3M help you get connected!



#### 3M EMI/EMC Solutions

#### **Foil and Fabric Tapes**

Product	Backing	Adhesive	Total Thickness mils (mm)	Features
3M™ Metallize	d Cloth			
2191FR	Nickel on copper-plated polyester ripstop fabric	Acrylic Conductive	5.5 (0.140)	Lightweight, conformable, oxidation resistant and high strength for EMI shielding and grounding. Easily die cut.
AG-0927	Silver-coated polyester fabric	Acrylic Conductive	4.3 (0.110)	Lightweight, conformable, oxidation resistant and high strength for EMI shielding and grounding. Easily die cut.
AU-2190	Gold-coated polyester fabric	Acrylic Conductive	4.3 (0.110)	Lightweight, conformable, oxidation resistant and high strength for EMI shielding and grounding. Easily die cut.
X-7001	Copper-plated polyester ripstop fabric	Acrylic Conductive Coated on Both Sides	4.3 (0.110)	Typically used to bond two surfaces, both physically and electrically. Also can provide EMI shielding, static charge draining, grounding. Lightweight, conformable and easily die cut.
CN 3190	Nickel on copper-plated polyester ripstop fabric	Acrylic Conductive	4.3 (0.110)	Lightweight, conformable, oxidation resistant and high strength for EMI shielding and grounding.
CN3490	Non-woven copper-nickel fabric	Acrylic Conductive	2.4 (.06)	Lightweight, thin, conformable non-woven fabric. Ideal for shielding, grounding, and static dissipation. Easily die cut.
CN4490	Non-woven copper-nickel fabric	Double Coated Acrylic Conductive	2.0 (.05)	Double coated with adhesive. Lightweight, thin, conformable non- woven fabric. Ideal for shielding, grounding, and static dissipation. Ideal for use as a thin, conductive, repositionable gasket material. Easily die cut.
CEF-6**	Cu/Ni plated fabric	Acrylic Conductive coated on both sides	5.5 (0.14)	Bonding and grounding two surfaces. EMI shielding, static discharge draining. Flexible and conformable design.
CEF-6R **	Cu/Ni plated fabric	Acrylic Conductive coated on both sides	4.7 (0.12)	Bonding and grounding two surfaces. EMI shielding, static discharge draining. Flexible and conformable design.
CEF-1**	Cu/Ni plated fabric	Acrylic Conductive	4.3 (0.11)	Bonding and grounding two surfaces. EMI shielding, static discharge draining. Flexible and conformable design.
CEF-3**	Cu/Ni plated fabric	Acrylic Conductive	4.7 (0.12)	Bonding and grounding two surfaces. EMI shielding, static discharge draining. Flexible and conformable design.
CEF-8**	Cu/Ni plated fabric	Acrylic Conductive coated on both sides	3.0 (0.075)	Bonding and grounding two surfaces. EMI shielding, static discharge draining. Flexible and conformable design.
CEF-3T** CEF-3B**	Cu/Ni plated fabric	Acrylic Conductive	2.4 (0.06) Grey 2.4 (0.06) Black	Bonding and grounding two surfaces. EMI shielding, static discharge draining. Flexible and conformable design.
		3M™ EMIS	hielding She	ets and Films
CU-10S**	Epoxy FR film + copper foil	None	6.7 (0.170)	Softened copper foil with flame-retardant film on one side. Excellent EMI shielding for PCBs and assemblies. Lightweight, flexible and



#### **EMI Custom Foil Tape Solutions**

- Shielding
- Grounding
- ESD Protection
- Conformability
- Ease of use in assembly
- Customized thickness
- \* For 3M custom solutions please contact your local 3M product specialist. Products are special order. AL39UL and 3006ALB.

3M™ EMI Shielding Sheets and Films						
CU-10S**	Epoxy FR film + copper foil	None	6.7 (0.170)	Softened copper foil with flame-retardant film on one side. Excellent EMI shielding for PCBs and assemblies. Lightweight, flexible and easily die cut.		

<sup>\*\*</sup>Products are special order in the USA. Please contact your 3M sales support for details.

3M offers a wide range of EMI/RFI shielding tapes and absorbing materials, mesh and sleeving products, gaskets and conductive materials.



#### **Customized XY and XYZ Foil & Fabric Tape Options**

#### **Typical Product Constructions**



### **3M EMI/EMC Solutions**

	Foil and Fabric Tapes							
Product	Backing	Adhesive	Total Thickness mils (mm)	Features				
3M™ Alumin	um Foil							
300PL	1.9 mil aluminum foil*	Acrylic Non-Conductive	3.0 (0.078)	$\label{lem:eq:conomical} \textit{EMI} \textit{ shielding aluminum foil tape. } \textit{Excellent adhesion and environmental resistance}.$				
1120	2 mil aluminum foil	Acrylic Conductive	4.0 (0.102)	For EMI shielding, static charge draining, grounding. Good for cable wrap. Easily die cut.				
1170	2 mil aluminum foil	Acrylic Conductive	3.2 (0.081)	For EMI shielding, static charge draining, grounding. Easily die cut.				
1178**	1.8 mil aluminum foil	Acrylic Conductive	3.3 (0.084)	EMI shielding, static discharge draining and grounding.				
AL-25BT**	1 mil aluminum foil	Acrylic Conductive	2.4 (0.061)	For EMI shielding, static charge draining, grounding. Easily die cut.				
AL-25DC**	1 mil aluminum foil	Acrylic Conductive Coated on Both Sides	3.3 (0.084)	For EMI shielding, static charge draining, grounding. Easily die cut.				
AL-50BT**	2 mil aluminum foil	Acrylic Conductive	3.1 (0.079)	For EMI shielding, static charge draining, grounding. Easily die cut.				
1115B	4.5 mil aluminum foil	Acrylic Conductive	6.0 (0.152)	For EMI shielding, grounding and static dissipation. 4.5 mil thickness provides excellent shielding and structural support characteristics. Easily die cut.				
3M™ Alumin	um Foil Laminated w	ith Polyester Film						
AL-36FR	1 mil aluminum foil + polyester film	Acrylic Conductive	2.4 (0.061)	Foil backing laminated with polyester film. Good resistance to oxidation, solvents and oils. Easily die cut.				
AL-36NC	1 mil aluminum foil + polyester film	Acrylic Non-Conductive	2.2 (0.055)	Foil backing laminated with polyester film. Good resistance to oxidation, solvents and oils. Easily die cut.				
AL-37BLK**	1 mil aluminum foil + black matte polyester film	Acrylic Conductive	2.8 (0.071)	Foil backing laminated with polyester film. Matte surface finish. Good electrical insulation, resistance to oxidation, solvents and oils. Easily die cut.				
CEAP-1**	2.0 Aluminum Foil + PET film	Acrylic Non-Conductive	3.2 (0.080)	EMI shielding, assembly aide tape.				
CEAP-6B**	1.0-1.4 total Aluminum Foil + Black PET film	Acrylic Conductive	2.6 (0.065)	EMI shielding, static discharge draining, grounding.				
3M™ Copper	Foil							
508SN	1.4 mil copper foil	Acrylic Non-Conductive	3.2 (0.080)	Economical EMI shielding on a wide range of applications.				
1125	1.4 mil copper foil	Acrylic Non-Conductive	3.5 (0.089)	For EMI shielding on a wide range of applications. Easily die cut.				
1126	1.4 mil copper foil	Acrylic Conductive	3.5 (0.089)	For EMI shielding, static charge draining when grounded. Easily die cut.				
1181	1.4 mil copper foil	Acrylic Conductive	2.6 (0.066)	For EMI shielding, static charge draining, grounding. Easily die cut.				
		Acrylic Conductive		Typically used to bond two surfaces, both physically and electrically. Also can				
1182	1.4 mil copper foil	Coated on Both Sides	3.5 (0.089)	provide EMI shielding, static charge draining, grounding. Easily die cut.				

3M™ EMC Products can provide EMI/RFI shielding and absorbing, static charge grounding, anti-static masking, cushioning, mechanical protection and conductive

These solutions include an innovative line of 3M<sup>™</sup> Electromagnetic Compatible Products that can control electromagnetic interference from internal sources, limit EMI susceptibility from external sources and help manufacturers meet high certification

standards around the world. • Provide electromagnetic compatibility • Shield or absorb electromagnetic and radio

frequency interference

• Provide conductive properties

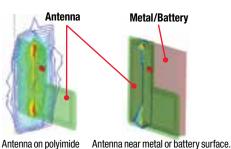
and boards • Cushion components Protect cables

• Ground sensitive electronic components



1188** 1194 CU-35C**	1.3 mil Copper Foil 1.4 mil copper foil 1.4 mil copper foil	Acrylic Conductive Acrylic Non-Conductive	2.9 (0.074) 2.6 (0.066)	EMI shielding, static discharge draining and grounding. For EMI shielding, static charge draining, grounding. Easily die cut.			
	•••	•	2.6 (0.066)	For EMI shielding, static charge draining, grounding. Easily die cut.			
CU-35C**	1.4 mil copper foil	A P. O d . P .					
		Acrylic Conductive	2.8 (0.07)	For grounding and EMI shielding. Solderable and easily die cut.			
CEC-2**	0.79 mil copper foil	Acrylic Conductive coated on both sides	2.2 (0.055)	EMI shielding, static discharge draining and grounding.			
CEC-2B**	1.18 mil copper foil	Acrylic Conductive coated on both sides	3.6 (0.092)	Differential adhesion for side 1 vs side 2 for easier rework. EMI shielding, static discharge draining, assembly of substrates and grounding.			
CEC-3**	0.79 mil copper foil	Acrylic Conductive	2.0 (0.05)	EMI shielding, static discharge draining and grounding.			
3M™ Embossed Foil							
1245 E	mbossed copper foil	Acrylic Non-Conductive	4.0 (0.102)	For EMI shielding, static charge draining, grounding. Solderable and easily die cut.			
1267 E	Embossed aluminum foil	Acrylic Non-Conductive	5.0 (0.127)	For EMI shielding, static charge draining, grounding. Solderable and easily die cut.			
1345 E	Embossed tin-plated copper foil	Acrylic Non-Conductive	4.0 (0.102)	Oxidation resistant for long-term EMI shielding, static charge draining, grounding. Solderable and easily die cut.			
2245** E	mbossed copper foil	Acrylic Conductive	4.0 (0.102)	For grounding and EMI shielding. Solderable and easily die cut.			
3245 I	Reverse embossed copper foil	Acrylic Conductive	5.9 (0.150)	For EMI shielding, static charge draining, grounding. Solderable, easily die cut.			

#### 3M<sup>™</sup> Flux Field Directional Materials for NFC/RFID and Wireless Power Applications



Antenna on polyimide carrier. EM field along Y-Axis in free space 140 120 100 80 60 40 20 0

Frequency (Hz)

Antenna with 3M FFDM betwee

3M FFDM

Side view of antenna with 3M FFDM between antenna and metal/battery surface.

Antenna

3M FFDM

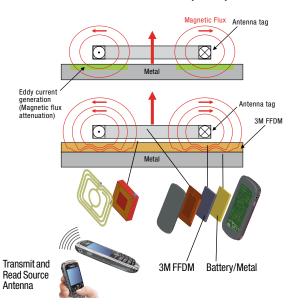
Metal/

**Battery** 

Antenna with 3M FFDM between the antenna and metal/battery parts. EM field strength increased significantly with 3M FFDM use.

### Improve NFC/RFID Antenna Read Range with 3M Flux Field Directional Materials (FFDM)

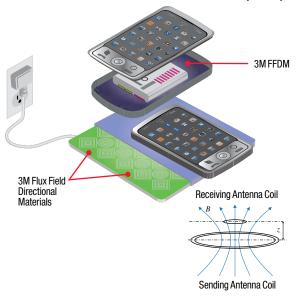
EM field significantly reduced due to eddy current losses of EM field into the battery/metal parts.



**3M Flux Field Directional Materials EM16TF and RFIC15** reduce eddy current losses and improve read range

**3M Solution:** Thin / high permeability, low signal loss FFDM (Optimized to 13.56MHz)

### Improve Power Transfer Efficiency and Range with 3M Flux Field Directional Materials (FFDM)

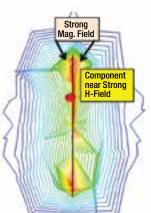


**3M Flux Field Directional Materials EM80KM and RFIC30** improve EM energy transfer via inductive coupling (short range) or magnetic coupled resonance (longer range)

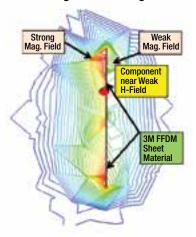
**3M Solution:** High permeability, low energy loss FFDM at operating frequencies

#### 3M<sup>™</sup> Flux Field Directional Materials (FFDM) for Magnetic Shielding Applications

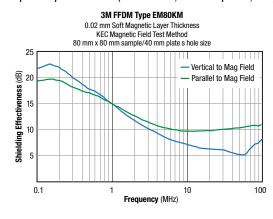
H-Field of Device No Magnetic Shielding



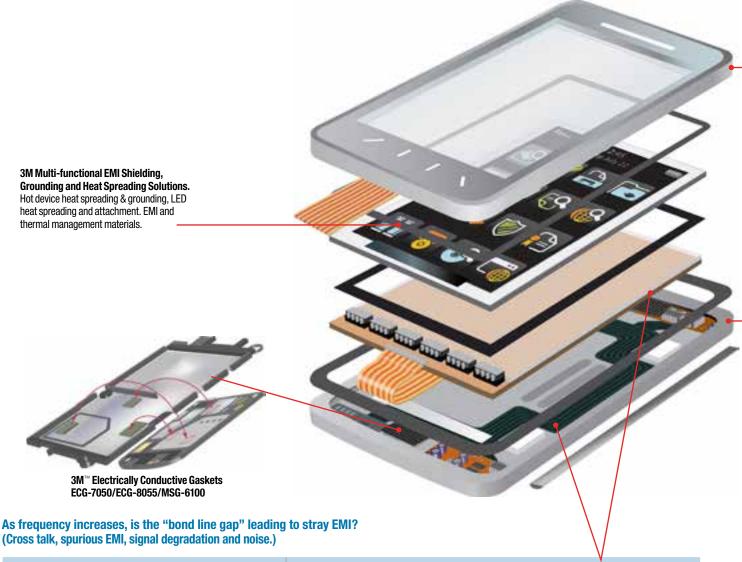
H-Field of Device FFDM Magnetic Shielding



3M FFDMs can be used to provide magnetic shielding of stray field generating devices or materials that impact neighbor device or component performance (i.e. inductor, wireless power, etc.).



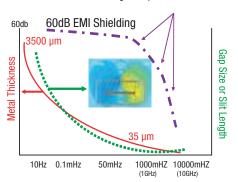
#### Mobile Handheld & Tablet EMI/EMC Solutions



#### **Problem**

### Higher frequencies require optimized grounding and Faraday Cage design

Poor "through tape" EMI Shielding leads to lower EMI SE at High Frequencies.



At High Frequencies, the effect of "through the tape thickness" EMI gaps or EMI slits is to allow EMI leakage. If the effective EMI gap/slit does not = "0", EMI energy at high frequency can pass through a "standard conductive adhesive tape material" via the gap related to the adhesive thickness. The "Tape Bond Line Gap/Slit leakage effect" leads to poor EMI Shielding, cross-talk, degraded Signal-to-Noise ratio, etc.

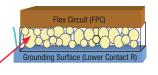
#### **Solution**

### Inherent bond line thickness EMI Shielding using 3M™ Electrically Conductive Adhesive Transfer Tape (ECATT)

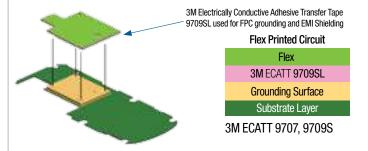
Standard electrically conductive tape leads to EMI leakage through bond line tape thickness.

 ${\rm 3M\,ECATT\,9709SL}$ 





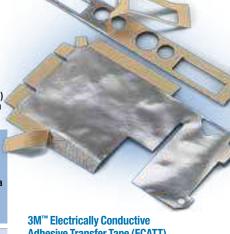
3M ECATT with inherent EMI shielding at the bond line provides significantly reduced crosstalk, stray EMI, noise in circuit, antennae effects, FPC susceptibility and spurious emissions.



These long-lasting adhesive transfer tapes can eliminate the need for screws and mechanical fasteners — while allowing the use of lighter, more compact fabric and layered foil shielding materials.

And, unlike other electrically conductive adhesives that can be messy and difficult to handle, 3M delivers advanced adhesive and conductive properties in an easy-to-use, pressure-sensitive tape that can be hand or machine applied and die cut to virtually any shape!

	Contact Resistance (R ohms) between a Gold Flexible Test Strip and a SS panel using the 3M ECATT	Bond Line EMI Shielding (Bond Line Gap/Slit EMI Shielding Potential)	Potential to improve contact R of a Flex to a PCB grounding locations via improved surface conformability and XYZ conductive potential with an ECATT product type vs. a generic Z-axis only conductive PSA	Adhesion to SS type substrate/3M TM/24 hour RT dwell	Ease of Rework based on a standard set of substrates	Thermal Conductivity (W/mK) or an effective Thermal Resistance (C/W) for a given thickness vs a generic Z-Axis only PSA
Product	Gold flex bonded to SS using the ECATT. "Best" results relate to a lower contact R potential on SS. Contact R can vary with SS type tested as the oxide layer thickness on a SS type affects the final R results. See note 1.	Best = High dB EMI Shielding in Bond Line "Gap/Slit"	Contact R between a Flex and a PCB	Peel Strength	ECATT design can effect rework based on acrylic adhesive type & conductive filler type.	Effective Thermal resistance and Thermal Conductivity vs a generic Z-Axis only PSA.
9703	Best		Good	Good	Better	Good
9704	Best		Good	Best	Good	Good
9705	Best		Good	Good	Better	Good
9706	Best		Good	Best	Good	Good
9707	Best	Best	Best	Best	Good	Best
9709	Good	Best	Best	Good	Better	Best
9709S	Best	Best	Best	Good	Better	Best
9709SL	Best	Best	Best	Good	Better	Best
7805	Good	Better	Good	Best	Better	Better
7850	Good	Good	Good	Best	Good	Best
7772	Better	Good	Good	Good	Good	Good
9712	Good	Good	Good	Better	Good	Good
9713	Better	Good	Good	Good	Good	Good
9719	Good	Good	Good	Better	Good	Good
9720S	Better	Good	Good	Good	Good	Good
9723	Better	Good	Better	Best	Good	Good
9750	Best	Best	Best	Best	Good	Good
9732	Best	Better	Better	Best	Good	Good
9760	Best	Better	Better	Good	Best	Good
9764	Better	Better	Good	Good	Best	Good
9780	Better	Better	Good	Good	Best	Good



#### 3M™ Electrically Conductive Adhesive Transfer Tape (ECATT) Selection Process

Selection of Grounding, EMI Shielding and attachment ECATTs consists of determining several application requirements: For example, an ECATT general selection process could take into consideration items such as, but not limited to:

- 1 Determine contact R target
- 2 Define contact surface type
- 3 Adhesion level desired from High-Medium-Standard Adhesion, and High/Low adhesion sided ECATTs
- 4 Bond line thickness
- 5 Z or XYZ conductive type ECATT
- **6** Operating temperature range and environmental conditions
- **7** EMI Shielding in bond line "Gap/Slit" for high frequencies
- 8 Determine contact area for ECATT used for R and adhesion of surfaces
- **9** Assembly Pressure, temperature and time limits
- 10 After assembly bond line stresses and need for added mechanical support



#### 3M EMI/EMC Solutions

#### **3M™ Electrically Conductive Adhesive Transfer Tapes**

3M<sup>™</sup> Electrically Conductive Adhesive Transfer Tapes are designed to help you save time in a variety of specialized electronics assembly operations – from attaching EMI shields and gaskets to grounding and bonding flexible circuits and PCBs – while improving the performance and reliability of your finished products.

**Contact Resistance** 

(R ohms) between a

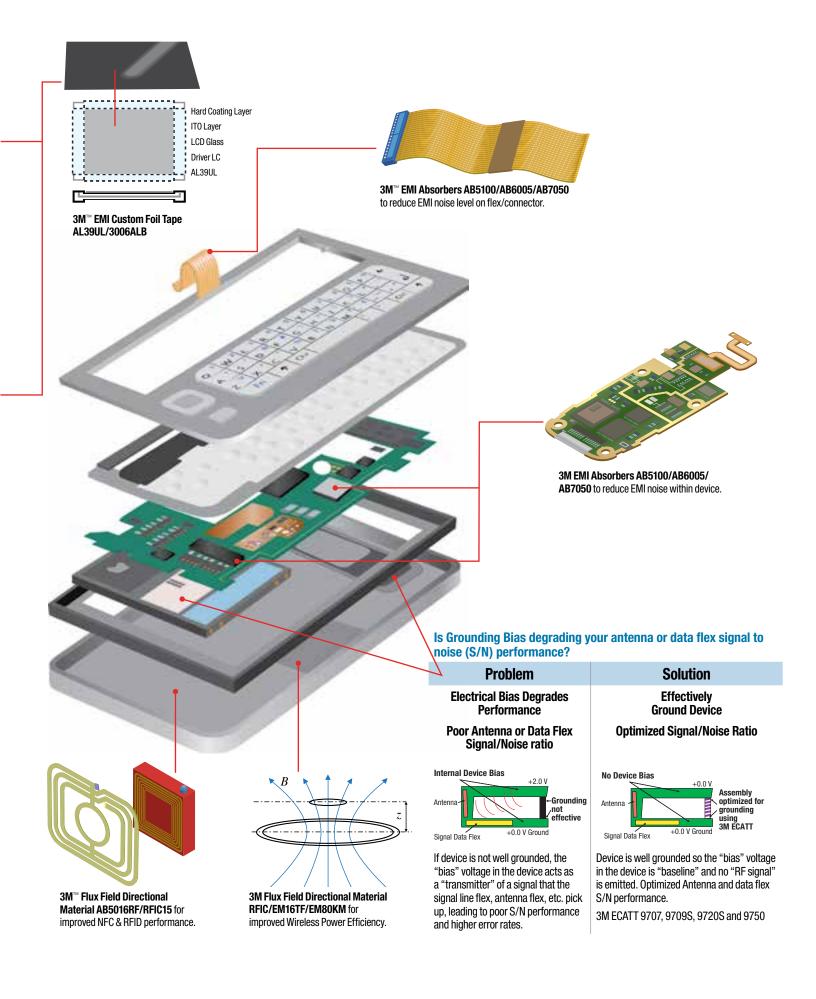
Contact Resistance (R ohms) between a

ECATT Basic Comparative Reference Table:
Based on the suggested "ECATT Selection
Process", the end user should identify 2-4
ECATT products to test in an application
to determine fitness for use. As each
application is unique, it is difficult to identify
the "Optimum" ECATT product without testing
the ECATT products in an end use assembly
design. The ECATT Selection Process of
"Good-Better-Best" ranks products as they
might perform in a nominal application. As
each ECATT may employ different conductive
particles, scrim or non-woven, thickness
variations, acrylic adhesive type, etc., they
will perform differently based on end use
application – hence the need for the end
users' own comparative testing. The following
technical information and data should be
considered representative or typical and should
not be used for specification purposes.

Note 1: Test & performance results will vary based on items such as, but are not limited to: Contact area: Assembly method; Testing conditions; Normal variations in product performance from one mfg. lot to a different mfg. lot of material – along with the normal variations found in a material within a mfg. lot (i.e., thickness, available conductive material in an actual sample tested, variations in conductive filler materials and uniformity of conductive materials dispersed within a lot of material, variations in adhesives, etc.); Test methods; Environmental aging; Exact test surface material type utilized, etc. The "Copper to Copper" & "Gold Flex to PCB" testing also should be noted for the differences related to the "Contact area" difference in the Test Methods (645  $\mbox{mm}^2$ vs. 6 mm²) as this does impact the test results. Testing of ECATT materials and the noted test substrates does not imply that the ECATT is suitable for an end use application of similar materials. End user is responsible to determine if an ECATT and substrate combination is fit for use in their intended end use application.

Note 2: More ECATT options are available. Chart references typical type options. Contact your 3M Technical Service Representative for more details.

31	M ECATT G	ien	eral O	Copper foil test panel and a 2nd Sheet of a Copper foil test panel using the 3M ECATT	Gold Flexible Test Strip and a Gold Pad PCB panel using the 3M ECATT			
Product	Pictorial Design	Thickness (µm)	Z or XYZ Conductivity (Based on 3M Test Method)	Conductive Filler Type	Adhesive Type	Features, Advantages, and Benefits	Copper foil bonded to a Copper Foil using the 3M ECATT / 3M 2-point Resistance Test Method / 645 mm² Overlap Contact Area / 1 hour RT Dwell. See note 1.	Gold flex bonded to PCB gold test pad. 6 mm² overlap contact area. 1 hour RT Dwell. See note 1.
9703	00000	50	Z	Silver	Low Outgassing Acrylic ECATT	Z- Axis, Low outgassing	< 0.2	< 0.2
9704	0000	50	Z	Silver	Low Outgassing Acrylic ECATT	Z-axis, High adhesion, Low outgassing	< 0.2	< 0.2
9705	0000	50	Z	Silver	Standard Acrylic ECATT	Z-Axis, Standard outgassing version of 9703	< 0.2	< 0.2
9706	00000	50	Z	Silver	High Adhesion Acrylic ECATT	High adhesion version of the 9705	< 0.2	< 0.3
9707	<del>1818988</del>	50	XYZ	Silver	High Adhesion Acrylic ECATT	High adhesion, "Bond Line Gap/Slit" EMI shielding for High Frequency, Low contact R to SS	< 0.2	< 0.3
9709	89.39.88 89.39.88	50	XYZ	Silver	Standard Acrylic ECATT	Standard adhesion, "Bond Line Gap/Slit" EMI shielding for High Frequency	< 0.2	< 0.3
9709S	838888	50	XYZ	Silver	Standard Acrylic ECATT	Standard adhesion, "Bond Line Gap/Slit" EMI shielding for High Frequency, Low contact R to SS	< 0.2	< 0.2
9709SL	89888	50	XYZ	Silver	Standard Acrylic ECATT	Premium low liner release version of 9709S	< 0.2	< 0.2
7805	سيك والنوا	150	XYZ	Silver	Standard Acrylic ECATT	Thicker ECATT for gap filling	< 1.0	< 0.2
7850		150	XYZ	Carbon	High Adhesion Acrylic ECATT	Higher thermal conductivity & Thicker ECATT for gap filling	< 1.0	< 10.0
7772	00000	66	XYZ	Nickle & Alum DC	Medium Adhesion Acrylic D/C	Double coated aluminum foil	< 0.5	< 2.0
9712	(XAPPRICE/APAS)	125	XYZ	Carbon	Standard Acrylic ECATT	Non-woven conductive scrim & Standard acrylic adhesive	< 1.5	< 15.0
9713	(XAMMUK)	89	XYZ	Nickel/C	Standard Acrylic ECATT	Lower R non-woven conductive scrim vs. 9712 & Standard acrylic adhesive	< 0.4	< 7.5
9719	(XAMARIKA XAXX)	100	XYZ	Nickel/C	Silicone ECATT	Low surface energy silicone adhesive, Higher temperature resistance, Lower R non-woven conductive scrim vs. 9712	< 1.0	< 20.0
9720S	SOMMON SONS	30	XYZ	Nickel/Cu	High Adhesion Acrylic ECATT	Lower R non-woven conductive scrim vs. 9713, Thinner scrim design & Medium adhesion	< 0.2	< 0.5
9723	CANAMACA ANA	60	XYZ	Nickel/Cu	High Adhesion Acrylic ECATT	Lower R non-woven conductive scrim vs. 9713, Thinner scrim design & High adhesion	< 0.2	< 0.4
9750		50	XYZ	Nickel/Cu	High Adhesion Acrylic ECATT	Lower R non-woven conductive scrim vs. 9713 & High adhesion	< 0.2	< 0.5
9732		100	XYZ	Nickel/Cu	Medium Adhesion Acrylic ECATT	Lower R non-woven conductive scrim vs. 9713, Thicker scrim design & High adhesion	< 0.2	< 2.5
9760		50	XYZ	Nickel/Cu	High / Low Adhesion Double sided reworkable Acrylic ECATT	Easier rework as greater Face Side to Back Side adhesion delta. Easier rework version of 9725. High and Low adhesion sides.	< 0.2	< 0.8
9764		150	XYZ	Nickel/Cu	Acrylic ECATT	Easier rework as greater Face Side to Back Side adhesion delta. Easier rework and thicker version of 9732. High and Low adhesion sides.	< 0.5	< 5.0
9780		200	XYZ	Nickel/Cu	High / Low Adhesion Double sided reworkable Acrylic ECATT	Easier rework as greater Face Side to Back Side adhesion delta. Easier rework and thicker version of 9732. High and Low adhesion sides.	< 0.5	< 5.0

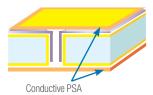


#### 3M<sup>™</sup> Electrically Conductive Cushioning Gasket ECG-7033, ECG-7053,

ECG-7073, Single Coat

Conductive PSA

3M™ Electrically Conductive Cushioning Gasket ECG-8035, ECG-8055, ECG-8075, Double Coat



#### 3M EMI/EMC Solutions

#### **Electrically Conductive Cushioning Gasket Selections**

3M™ Electrically Conductive Gaskets solutions encompass three distinct product types:

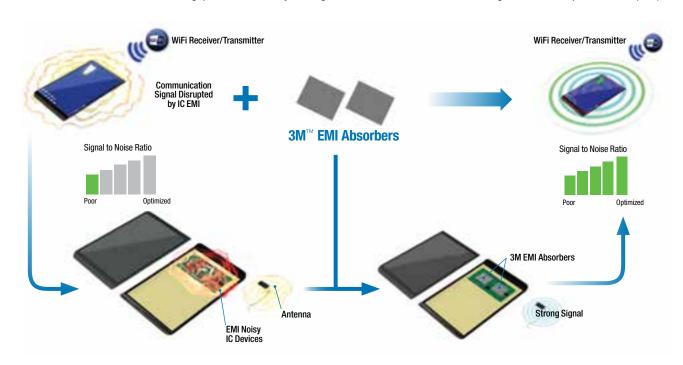
- 3M Electrically Conductive Gaskets (ECG): Single coated and double coated conductive foam products (less than 1mm thickness)
- 3M Metal Shielding Gaskets (MSG): Very soft single coated conductive foam products with a metal carrier (greater than 1 mm thickness).
- 3M Electrically Conductive Acrylic Pads (eCAP): Solid core single coated acrylic conductive gaskets with a conductive fabric carrier (less than 1 mm thickness).

The 3M ECG series has two versions. The single coated version ECG-70xx and the double coated version ECG-80xx. The 3M MSG products are available in greater than 1mm thickness with a metal carrier layer that is either a metal foil or a magnetic foil type. The eCAP product 7830N is an acrylic conductive ECATT with a conductive fabric carrier layer to make a single sided eCAP gasket product.

Product	Conductive Carrier Type	Conductive Adhesive / Fillers	Conductive Core	Total Thickness (mm)	Features
eCAP 7830N	Conductive Fabric	Acrylic adhesive with Ni coated graphite filler / 1 side, single coated	Acrylic adhesive with Ni coated graphite filler	0.2, 0.3, 0.4, 0.5	XYZ electrical conductivity, single sided, provides EMI Shielding and Grounding, Good adhesion to many substrates.
ECG-70xx (ex: ECG-7033)	Conductive Fabric	Acrylic adhesive with Ni filler / 1 side, single coated	Metal plated open cell urethane foam	0.33, 0.53, 0.73 (0.xx)	XYZ electrical conductivity, Conformable-Soft, single sided, provides EMI Shielding and Grounding, Good adhesion to many substrates, single sided adhesive.
ECG-80xx (ex: ECG-8035)	Conductive Fabric	Acrylic adhesive with Ni filler / 2 sided, double coated	Metal plated open cell urethane foam	0.35, 0.55, 0.75 (0.xx)	XYZ electrical conductivity, Conformable-Soft, provides EMI Shielding and Grounding, Good adhesion to many substrates, dual sided adhesive.
MSG-6xxx (MSG-6180)	Metal Foil	Acrylic adhesive with Ni filler / 1 side, single coated	Metal plated open cell foam	0.6, 1.0, 1.8 (optional thicknesses/ inquire @ 3M)	XYZ electrical conductivity, Very Conformable-Soft, single sided, provides EMI Shielding and Grounding, Good adhesion to many substrates, single sided adhesive

#### 3M EMI Absorbers & 3M Grounding Solutions for Optimized Antenna Performance

3M EMI Absorbers and 3M ECATT Grounding Solutions (Conductive PSA ECATT, Conductive Foils & Fabrics) provide for an optimized antenna performance solution. Absorbers reduce line of sight or reflected EMI noise near an antenna, Conductive PSAs and Gaskets offer grounding for a thickness range potential of 0.03 mm to 3.3 mm gaps, to reduce stray flowing currents and associated EMI that degrades antenna performance (S/N).



## 3M Wide Frequency EMI Absorbers (AB) and 3M Flux Field Directional Materials (FFDM) – Specific Target Application Frequency Range

3M EMI Absorbers (AB) for wide frequency applications:

3M EMI Absorbers are used to reduce EMI and RF noise in electronic systems. 3M EMI Absorbers can be
applied to noisy traces, ICs and reflective surfaces in an enclosure.

3M Flux Field Directional Materials (FFDM): Wireless Power, NFC, Magnetic Shielding Digitizer, and HAC

 3M FFDM products are useful for RFID and NFC applications to de-couple the NFC or RFID antenna from metal surfaces by directing the antenna flux fields away from the metal object or surface. 3M FFDM products can also be beneficial in Wireless Power systems to enhance power transfer efficiency between primary sending and receiving antenna coils. FFDMs such as EM80KM also are useful as magnetic field shielding materials in a thin format.

#### 3M Wide Frequency EMI Absorbers (Ab)

Product	Carrier Binder Polymer and Filler	Adhesive Type	Magnetic Permeability @ 1 MHz	Absorber Thickness ONLY (mm)	Features
AB-5000 Series	Flexible polyethylene resin with magnetic fillers	Acrylic PSA	30	0.1, 0.2, 0.3, 0.5, 1.0 Example: AB-5000 series @ 0.50 mm absorber thickness (without PSA) = AB-5050	Reduce EMI and RF noise in electronic systems. Apply to noisy traces, ICs and reflective surfaces in an enclosure.
AB-5000S Series	Flexible polyethylene resin with magnetic fillers	Acrylic PSA	55	0.1, 0.2, 0.3, 0.5, 1.0	Improved lower frequency absorber vs. AB-5000 (@ < 1-2 GHz). Reduce EMI and RF noise in electronic systems. Apply to noisy traces, ICs and reflective surfaces in an enclosure.
AB-5000HF Series	Flexible poly resin with magnetic fillers	Acrylic PSA	30	0.1, 0.2, 0.3, 0.5, 1.0	Halogen Free version of the AB-5000
AB-5000SHF Series	Flexible poly resin with magnetic fillers	Acrylic PSA	55	0.1, 0.2, 0.3, 0.5, 1.0	Halogen Free version of the AB-5000S
AB-6000 Series	Flexible poly resin with magnetic fillers laminated to aluminum foil/EMI Shielding & Absorbing combination.	Acrylic PSA or Conductive Acrylic PSA	Varies	See TDS	AB-6000 series combines an EMI Shielding layer with an EMI absorbing layer. Layer configuration can vary. AB-6000 series can be used as an EMI "Shielding Can/ Faraday Cage" design when other options are not practical. Halogen Free version available (AB-6000HF Series). Note: Ultra thin version of design is available as 3M AFM. 3M AFM uses a foil and thin ferrite design @ 0.05 mm – 0.12 mm.
AB-7000 Series	Flexible polyethylene resin with magnetic fillers	Acrylic PSA	110-120	0.05, 0.10, 0.20, 0.30, 0.50 Note: ex: AB-7000 series @ 0.30 mm absorber thickness (without PSA) = AB-7030	Improved lower frequency absorber vs the AB-5000 or AB-5000S (@ < 1 GHz). Reduce EMI and RF noise in electronic systems. Apply to noisy traces, ICs and reflective surfaces in an enclosure. Halogen Free version available (AB-7000HF Series).

 ${\bf 3M\,Flux\,Field\,Directional\,Materials\,(FFDM)-Specific\,Target\,Application\,Frequency\,Range}$ 

Product	Carrier Binder Polymer and Filler	Adhesive Type	Magnetic Permeability @ 13.56 MHz	Features	
AB-5000R Series (EM45EP)	Flexible polyethylene resin with magnetic fillers	Acrylic PSA	45 - 50	AB-5000R series FFDM materials are designed for RFID and NFC applications to de-couple the NFC or RFID antenna from metal surfaces by directing the antenna flux fields away from the metal object or surface. Products can also be evaluated for Wireless Power systems to enhance power transfer efficiency between primary sending and pick-up antenna coils.  Products include: AB-5010R @ 0.15 mm/AB-5020R @ 0.2 mm.	No (i.e - E - # - 1
EM16TF	Sintered ferrite sheet between carrier films with optional PSA	Acrylic PSA	160	EM16TF series FFDM materials are designed for RFID and NFC applications to de-couple the NFC or RFID antenna from metal surfaces by directing the antenna flux fields away from the metal object or surface. Products can also be evaluated for Wireless Power systems to enhance power transfer efficiency between primary sending and pick-up antenna coils.  Products include: EM16TF @ different overall thicknesses (see TDS).	- 2 F = wi
AB-5000RF Series (EM10TF)	Sintered ferrite sheet between carrier films with optional PSA	Acrylic PSA	105	AB-5000RF series FFDM materials are designed for RFID and NFC applications to de-couple the NFC or RFID antenna from metal surfaces by directing the antenna flux fields away from the metal object or surface. Products can also be evaluated for Wireless Power systems to enhance power transfer efficiency between primary sending and pick-up antenna coils. <b>Products include: AB-5016RF@0.16 mm/AB-5026RF@0.26 mm. Thinner options are available.</b>	tw Ex PS
RFIC Series (EM42EP)	Flexible polyethylene resin with magnetic fillers	Acrylic PSA	42	RFIC series FFDM materials are designed for RFID and NFC applications to de-couple the NFC or RFID antenna from metal surfaces by directing the antenna flux fields away from the metal object or surface. Products can also be evaluated for Wireless Power systems to enhance power transfer efficiency between primary sending and pick-up antenna coils. <b>Products include: RFIC-XX @ 0.13 mm - 0.33 mm @ multiple thicknesses.</b> See TDS for details.	No no
EM13TF	Sintered ferrite sheet between carrier films with optional PSA	Acrylic PSA	130	EMxxTF series FFDM materials are designed to be evaluated for Wireless Power systems to enhance power transfer efficiency between primary sending and pick-up antenna coils. Optional uses include RFID and NFC applications to de-couple the NFC or RFID antenna from metal surfaces by directing the antenna flux fields away from the metal object or surface.  Products include: EM13TF @ different overall thicknesses (see TDS).	
EM80KM	High permeability magnetic foil with cover film & PSA	Acrylic PSA	80,000 max	EM80KM series FFDM materials are designed for DC and low frequency magnetic field shielding to be evaluated for Wireless Power systems to enhance power transfer efficiency between primary sending and pick-up antenna coils. Products include: EM80KM @ 0.12 mm (Thinner versions and notional multi-layer designs are available for optimized thickness and filty field interaction).	

and optional multi-layer designs are available for optimized thickness and flux field interaction).

\*See technical data sheet (TDS) for added adhesive thickness for each version.

**Note:** Reference EM # # Letter-Letter (i.e., EM80KM)

- EM = Electro-Magnetic
- # # = Permeability Peak
- 1st Letter: K=x1000, H=x100, T=x10, E=x1
- 2nd Letter = EM Material Type: M=Magnetic foil, F=Ferrite, P=Polymer composite with magnetic fillers.

After EM##LL, the product is identified by overall thickness in mm (ttt) and one- or two-sided adhesive (A).

**Example:** EM45EP @ 0.15 mm thickness with PSA on one side = EM45EP-ttt-A = EM45EP-015-1

Note that Ferrite Type always has a film on the non-PSA side.

#### Information or Sales Assistance

#### Contact 3M for the experience of 100 years of solutions for your design and production challenges.

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3M USA		
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Abrasives	1-866-599-4227	www.3M.com/electronics
	Fax: 1-800-852-4668	
Die-cut Solutions	1-800-223-7427	www.3M.com/converter
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	Fax: 1-800-810-8514	
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