imall

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We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



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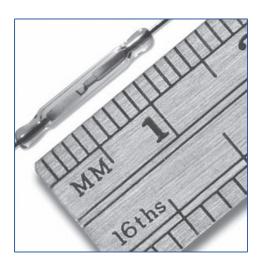
Tel: +86-755-8981 8866 Fax: +86-755-8427 6832 Email & Skype: info@chipsmall.com Web: www.chipsmall.com Address: A1208, Overseas Decoration Building, #122 Zhenhua RD., Futian, Shenzhen, China



COMUS Group



RI-27 Series Dry Reed Switch



Dimensions for RI-27 Series

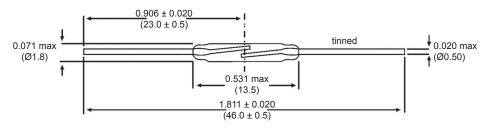
RI-27 Series

Pico dry-reed switch hermetically sealed in a gas-filled glass envelope. Single-pole, single-throw (SPST) type, having normally open contacts, and containing two magnetically actuated reeds.

The switch is of the double-ended type and may be actuated by an electromagnet, a permanent magnet or a combination of both. The device is intended for use in relays, sensors, pulse counters or similar devices.

RI-27 Series Features

- Ideal for ATE switching
- Contact layers: gold, sputtered ruthenium
- Superior glass-to-metal seal and blade alignment
- Excellent life expectancy and reliability
- RoHS Compliant



All Dimension in inches (mm) nominal

General data for all models RI-27

AT-Customization / Performed Leads

Besides the standard models, customized products can also be supplied offering the following options:

• Operate and release ranges to customer specification

• Cropped and/or performed leads

Coils

All characteristics are measured using the Philips Standard Coil. For definitions of the Philips Standard Coil, refer to *"Application Notes"* in the *Reed Switch Technical & Application Information* Section of this catalog.

Life expectancy and reliability

The life expectancy data given below are valid for a coil energized at 1.25 times the published maximum operate value for each type in the RI-27 series.

No load conditions (operating frequency: 100Hz)

Life expectancy: min. 10^9 operations with a failure rate of less than $2 \ge 10^{-10}$ with a confidence level of 90%. End of life criteria:

Contact resistance > 1Ω after 2 ms

Release time > 2 ms (latching or contact sticking).

Loaded conditions (resistive load: 5 V; 100 mA; operating frequency: 125 Hz)

RI-27AAA

Life expectancy: min. $2 \ge 10^7$ operations with a failure rate of less than 10^{-8} with a confidence level of 90%. End of life criteria: Contact resistance > 1Ω after 2.5 ms Release time > 1 ms (latching or contact sticking).

RI-27AA; RI-27A

Life expectancy: min. $5 \ge 10^7$ operations with a failure rate of less than $0.5 \ge 10^{-8}$ with a confidence level of 90%. End of life criteria:

Contact resistance > 1Ω after 2.5 ms

Release time > 1 ms (latching or contact sticking).

Loaded conditions (resistive load: 12 V; 4 mA; (15 mA peak); operating frequency: 170 Hz)

RI-27AAA Not applicable. RI-27AA; RI-27A

RI-27 Series Dry Reed Switch

Technical Specifications

Parameters	Test Conditions	Units	RI-27AAA	RI-27AA	RI-27A
Operating Characteristics					
Operate Range		AT	10-19	16-25	20-34
Release Range		AT	4-16	5-18	7-19.5
Operate Time - including Bounce (typ.)		ms	0.25	0.25	0.25
Bounce Time (typ.)		ms	0.05	0.05	0.05
Release Time (max)		μs	30	30	30
Resonant Frequency (typ.)		Hz	6700	6700	6700
Electrical Characteristics					
Switched Power (max)		W	10	10	10
Switched Voltage DC (max)		V	180	200	200
Switched Voltage AC, RMS value (max)		V	130	140	140
Switched Current DC (max)		mA	500	500	500
Switched Current AC, RMS value (max)		mA	500	500	500
Carry Current DC (max)		А	1.5	1.75	1.75
Breakdown Voltage (min)		V	180	240	280
Contact Resistance (initial max.)		mΩ	115	115	115
Contact Resistance (initial typ.)		mΩ	90	90	90
Contact Capacitance (max)	without test coil	pF	0.3	0.3	0.25
Insulation Resistance (min)	RH ≤ 45%	MΩ	106	106	106

Life expectancy: min. $45 \ge 10^6$ operations (tested up to $50 \ge 10^6$ operations).

End of life criteria:

Contact resistance > 2Ω after 4 ms

Release time > 0.7 ms (latching or contact sticking). Switching different loads involves different life expectancy and reliability data. Further information is available on request.

Mechanical Data

Contact arrangement is normally open; lead finish is tinned; net mass is approximately 100mg; and can be mounted in any position.

Shock

The switches are tested in accordance with "IEC 68-2-27", test Ea (peak acceleration 150 G, half sinewave; duration 11 ms). Such a shock will not cause an open switch (no magnetic field present) to close, nor a switch kept closed by an 80 AT coil to open.

Vibration

The switches are tested in accordance with "IEC 68-2-6", test Fc (acceleration 10G; below cross-over-frequency 57 to 62 Hz; amplitude 0.75 mm; frequency range 10 to 2000 Hz; duration 90 minutes.) Such a vibration will not cause an open switch (no magnetic field present) to close, nor a switch kept closed by an 80 AT coil to open.

Mechanical Strength

The robustness of the terminations is tested in accordance with "IEC 68-2-21", test Ua1 (load 10 N).

Operating and Storage Temperature

Operating ambient temperature; min: -55°C; max: +125°C. Storage temperature; min: -55°; max: +125°C. Note: Temperature excursions up to 150°C may be permissible. For more information contact your nearest Comus Group sales office.

Soldering

The switch can withstand soldering heat in accordance with "IEC 68-2-20", test Tb, method 1B: solder bath at $350 \pm 10^{\circ}$ C for 3.5 ± 0.5 s. Solderability is tested in accordance with "IEC 68-2-20" test Ta, method 3: solder globule temperature 235°C; ageing 1b: 4 hours steam.

Welding

The leads can be welded.

Mounting

The leads should not be bent closer than 1 mm to the glass-to-metal seals. Stress on the seals should be avoided Care must be taken to prevent stray magnetic fields from influencing the operating and measuring conditions.

RI-27 Series Dry Reed Switch



Comus International 454 Allwood Road Clifton, New Jersey 07012 U.S.A

Tel: (1)973 - 777 - 6900 Fax: (1)973 - 777 - 8405 email: info@comus-intl.com Website: http://www.comus-intl.com ISO 9001:2008 CERTIFICATE NO: 03-12314



Comus Europe Ltd Unit 7, Rice Bridge Industrial Estate Thorpe - Le - Soken Essex, England CO160HL Tel: +44 (0)1255 862236 Fax: +44 (0)1255 862014 email: sales@comuseurope.co.uk Website: http://www.comuseurope.co.uk ISO 9001:2008 CERTIFICATE NO: FM 21080



Comus Technology BV Jan Campertstraat 11 6416 SG Heerlen The Netherlands

Tel: +31(0)45 5439345 Fax: +31(0)45 5427216 email: info@comus-intl.com Website: http://www.dry-reeds.com



Comus Electronics and Technologies India Private Limited 2nd Floor, No.31/33, Anjugam Nagar 2nd Street, Ashok Nagar, Jaferkhanpet Chennai 600083 Tamil Nadu, India Tel:+(91)-(44)-42023510 Fax:+(91)-(44)-22628198 email: info@comus-intl.com Website: http://www.comusindia.com

TAKE A LOOK AT OUR VARIETY OF PRODUCTS



• As part of the company policy of continued product improvement, specifications may change without notice. Our sales office will be pleased to help you with the latest information on this product range and the details of our full design and manufacturing service. All products are supplied to our standard conditions of sale unless otherwise agreed in writing.



Comus Belgium BVBA Overhaamlaan 40 B-3700 Tongeren Belgium

Tel: +33 (0)12 390400 Fax: +33 (0)12 235754 email: info@comus.be Website: http://www.comus.be

