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## RI-29 Series Dry Reed Switch



## RI-29 Series

Pico dry-reed switch hermetically sealed in a gas-filled glass envelope. Single-pole, single-throw (SPST) type, having normally open contacts, and containing two magnetically actuated reeds.

The switch is of the double-ended type and may be actuated by an electromagnet, a permanent magnet or a combination of both.

The device is intended for use in relays or similar devices.

## RI-29 Series Features

- Can handle up to 20 W load
- Contact layers: gold, copper, sputtered ruthenium
- Superior glass-to-metal seal and blade alignment
- Excellent life expectancy and reliability



## General data for all models RI-29

## AT-Customization / Preformed Leads

Besides the standard models, customized products can also be supplied offering the following options:

- Operate and release ranges to customer specification
- Cropped and/or preformed leads


## Coils

All characteristics are measured using the Philips Standard Coil. For definitions of the Philips Standard Coil, refer to the Reed Switch Technical \& Application Information Section of this catalog.

## Life expectancy and reliability

The life expectancy data given below are valid for a coil energized at 1.25 times the published maximum operate value for each type in the RI-29 series.

## No-load conditions (operating frequency: $\mathbf{1 0 0} \mathbf{~ H z )}$

Life expectancy: min. $2 \times 10^{8}$ operations with a failure rate of less than $10^{-9}$ with a confidence level of $90 \%$.
End of life criteria:
Contact resistance $>1 \Omega$ after 2 ms
Release time $>2 \mathrm{~ms}$ (latching or contact sticking).

Loaded conditions (capacitive load: $\mathbf{8 0} \mathbf{V ; ~} \mathbf{0 . 1} \mathbf{~ m A}$; ( $\mathbf{7 0 0} \mathrm{mA}$ peak); operating frequency: 100 Hz )

## RI-29AA

Life expectancy: min. $10^{7}$ operations with a failure rate of less than $2 \times 10^{-8}$ with a confidence level of $90 \%$.
End of life criterion:
Release time $>2 \mathrm{~ms}$ (latching or contact sticking).

## RI-29A

Life expectancy: min. $2 \times 10^{7}$ operations with a failure rate of less than $10^{-8}$ with a confidence level of $90 \%$.
End of life criterion:
Release time $>2 \mathrm{~ms}$ (latching or contact sticking).
Switching different loads involves different life expectancy and reliability data. Further information is available on request.

## Mechanical Data

Contact arrangement is normally open; lead finish is tinned; net mass is approximately 100 mg ; and can be mounted in any position.

## Rl-29 Series Dry Reed Switch

| Model Number |  | RI-29AA | RI-29A | Units |
| :--- | :--- | :--- | :--- | :--- |


| Operating Characteristics |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Operate Range <br> Release Range <br> Operate Time - including bounce (typ.) <br> Bounce Time (typ.) <br> Release Time (max) <br> Resonant Frequency (typ.) | (energization) <br> (energization) <br> (energization) | AT <br> AT <br> ms <br> ms <br> $\mu \mathrm{s}$ <br> Hz | $16-25$ $5-18$ $0.25(31 \mathrm{AT})$ $0.05(31 \mathrm{AT})$ $30(31 \mathrm{AT})$ 6500 | $20-34$ $7-19.5$ $0.25(42.5 \mathrm{AT})$ $0.05(42.5 \mathrm{AT})$ $30(42.5 \mathrm{AT})$ 6500 |
| Electrical Characteristics |  |  |  |  |
| Switched Power (max) <br> Switched Voltage DC (max) <br> Switched Voltage AC, RMS value (max) <br> Switched Current DC (max) <br> Switched Current AC, RMS value (max) <br> Carry Current DC; AC, RMS value (max) <br> Breakdown Voltage (min) <br> Contact Resistance (initial max) <br> Contact Resistance (initial typ.) <br> Contact Capacitance (max) <br> Insulation Resistance (min) | (energization) (energization) without test coil $R H \leq 45 \%$ | $\begin{gathered} \mathrm{W} \\ \mathrm{~V} \\ \mathrm{~V} \\ \mathrm{~mA} \\ \mathrm{~mA} \\ \mathrm{~A} \\ \mathrm{~V} \\ \mathrm{~m} \Omega \\ \mathrm{~m} \Omega \\ \mathrm{pF} \\ \mathrm{M} \Omega \end{gathered}$ | 15 200 140 1000 1000 1.25 250 $115(25 \mathrm{AT})$ $90(25 \mathrm{AT})$ 0.3 $10^{6}$ | $\begin{gathered} 20 \\ 200 \\ 140 \\ 1000 \\ 1000 \\ 1.25 \\ 280 \\ 115(25 \mathrm{AT}) \\ 90(25 \mathrm{AT}) \\ 0.25 \\ 10^{6} \end{gathered}$ |

## Shock

The switches are tested in accordance with "IEC 68-2-27", test Ea (peak acceleration 150 G, half sinewave; duration 11 ms ). Such a shock will not cause an open switch (no magnetic field present) to close, nor a switch kept closed by an 80 AT coil to open.

## Vibration

The switches are tested in accordance with "IEC 68-2-6", test Fc (acceleration 10 G ; below cross-over frequency 57 to 62 Hz ; amplitude 0.75 mm ; frequency range 10 to 2000 Hz , duration 90 minutes in each direction). Such a vibration will not cause an open switch (no magnetic field present) to close, nor a switch kept closed by an 80 AT coil to open.

## Mechanical Strength

The robustness of the terminations is tested in accordance with "IEC 68-2-21", test Ua $(\operatorname{load} 10 \mathrm{~N})$.
may be permissible. For more information contact your nearest Coto Technology sales office.

## Soldering

The switch can withstand soldering heat in accordance with "IEC 68-2-20", test Tb, method 1B: solder bath at $350 \pm 10^{\circ} \mathrm{C}$ for $3.5 \pm 0.5 \mathrm{~s}$. Solderability is tested in accordance with "IEC 68-2-20", test Ta, method 3: solder globule temperature $235^{\circ} \mathrm{C}$; ageing 1 b : 4 hours steam.

## Welding

The leads can be welded.

## Mounting

The leads should not be bent closer than 1 mm to the glass-to-metal seals. Stress on the seals should be avoided. Care must be taken to prevent stray magnetic fields from influencing the operating and measuring conditions.

## Operating and Storage Temperature

Operating ambient temperature; min: $-55^{\circ} \mathrm{C}$; max:
$+75^{\circ} \mathrm{C}$. Storage temperature; min: $-55^{\circ} \mathrm{C}$; max:
$+125^{\circ} \mathrm{C}$. Note: Temperature excursions up to $150^{\circ} \mathrm{C}$

