# imall

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## **RI-48 Series Dry Reed Switch**



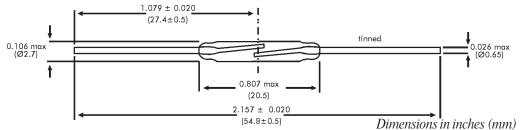
### **RI-48 Series**

Micro dry-reed switch hermetically sealed in a gas-filled glass envelope. Single-pole, single-throw (SPST) type, having normally open contacts, and containing two magnetically actuated reeds. The switch is of the double-ended type and may be actuated by an electromagnet, a permanent magnet or a combination of both.

The device is intended for use in relays for switching power loads and high stand-off voltage applications.

### **RI-48 Series Features**

- Perfect heavy load switch
- Can handle loads up to 70 Watts
- Contact layers: gold, sputtered ruthenium
- Superior glass-to-metal seal and blade alignment
- Excellent life expectancy and reliability



### General data for all models RI-48

### **AT-Customization / Preformed Leads**

Besides the standard models, customized products can also be supplied offering the following options:

- Operate and release ranges to customer specification
- Cropped and/or preformed leads

### Coils

All characteristics are measured using the Philips Standard Coil. For definitions of the Philips Standard Coil, refer to "Application Notes" in the Reed Switch Technical & Application Information Section of this catalog.

### Life expectancy and reliability

The life expectancy data given below are valid for a coil energized at 1.5 times the published maximum operate value for each type in the RI-48 series.

### No-load conditions (operating frequency: 100 Hz)

Life expectancy: min.  $10^8$  operations with a failure rate of less than  $10^{-9}$  with a confidence level of 90%.

End of life criteria:

Contact resistance >  $1\Omega$  after 2 ms Release time > 2 ms (latching or contact sticking).

# Loaded conditions (resistive load: 20 V; 500 mA; operating frequency: 125 Hz)

### RI-48AA

Life expectancy: min.  $10^7$  operations with a failure rate of less than  $10^{-8}$  with a confidence level of 90%. End of life criteria:

Contact resistance >  $2\Omega$  after 2.5 ms

Release time > 2.5 ms (latching or contact sticking).

### RI-48A; RI-48B; RI-48C

Life expectancy: min. 2.5 x  $10^7$  operations with a failure rate of less than  $10^{-8}$  with a confidence level of 90%. End of life criteria:

Contact resistance >  $2\Omega$  after 2.5 ms

Release time > 2.5 ms (latching or contact sticking).

### Loaded conditions (resistive load: 100 V-700 mA; operating frequency: 20 Hz)

### RI-48B; RI-48C

Life expectancy: min.  $3x10^5$  operations with a failure rate of less than  $10^{-6}$  with a confidence level of 90%.

# **RI-48 Series Dry Reed Switch**

| Model Number                           |                        |            | <b>RI-48A</b> | <b>RI-48B</b> | <b>RI-48</b> C   |
|--|------------------------|------------|---------------|---------------|------------------|
| Parameters                             | <b>Test Conditions</b> | Units      |               |               |                  |
| <b>Operating Characteristics</b>       |                        |            |               |               |                  |
| Operate Range                          |                        | AT         | 15-28         | 24-51         | 46-70            |
| Release Range                          |                        | AT         | 8-20          | 13-27         | 18-32            |
| Operate Time - including bounce (typ.) | (energization)         | ms         | 0.35 (35 AT)  | 0.35 (64 AT)  | 0.35 (87.5 AT)   |
| Bounce Time (typ.)                     | (energization)         | ms         | 0.15 (35 AT)  | 0.15 (64 AT)  | 0.15 (87.5 AT)   |
| Release Time (max)                     | (energization)         | μs         | 30 (35 AT)    | 30 (64 AT)    | 30 (87.5 AT)     |
| Resonant Frequency (typ.)              |                        | Hz         | 3200          | 3200          | 3200             |
|  |                        |            |               |               |                  |
| <b>Electrical Characteristics</b>      |                        |            |               |               |                  |
| Switched Power (max)                   |                        | W          | 70            | 70            | 70               |
| Switched Voltage DC (max)              |                        | V          | 200           | 200           | 200              |
| Switched Voltage AC, RMS value (max)   |                        | V          | 250           | 250           | 250              |
| Switched Current DC (max)              |                        | mA         | 1000          | 1000          | 1000             |
| Switched Current AC, RMS value (max)   |                        | mA         | 1000          | 1000          | 1000             |
| Carry Current DC; AC, RMS value (max)  |                        | А          | 1.75          | 2.25          | 2.25             |
| Breakdown Voltage (min)                |                        | V          | 400           | 580           | 780              |
| Contact Resistance (initial max)       | (energization)         | m $\Omega$ | 90 (27 AT)    | 90 (36AT)     | 90 (36 AT)       |
| Contact Resistance (initial typ.)      | (energization)         | m $\Omega$ | 60 (27 AT)    | 60 (36 AT)    | 60 (36 AT)       |
| Contact Capacitance (max)              | without test coil      | pF         | 0.2           | 0.2           | 0.2              |
| Insulation Resistance (min)            | $RH \le 45\%$          | M $\Omega$ | $10^{6}$      | $10^{6}$      | x10 <sup>6</sup> |

End of life criteria:

Contact resistance >  $1.5\Omega$  after 2.5 ms.

Release time > 2.5 ms (latching or contact sticking). Switching different loads involves different life expectancy and reliability data. Further information is available on request.

### **Mechanical Data**

Contact arrangement is normally open; lead finish is tinned; net mass is approximately 280 mg; and can be mounted in any position.

### Shock

The switches are tested in accordance with "IEC 68-2-27", test Ea (peak acceleration 500 G, half sinewave; duration 11 ms). Such a shock will not cause an open switch (no magnetic field present) to close, nor a switch kept closed by an 80 AT coil to open.

### Vibration

The switches are tested in accordance with "IEC 68-2-6", test Fc (acceleration 10 G; below cross-over frequency 57 to 62 Hz; amplitude 0.75 mm; frequency range 10 to 2000 Hz, duration 90 minutes). Such a vibration will not cause an open switch (no magnetic field present) to close, nor a switch kept closed by an 80 AT coil to open.

### **Mechanical Strength**

The robustness of the terminations is tested in accordance with "IEC 68-2-21", test Ua<sub>1</sub> (load 40 N).

### **Operating and Storage Temperature**

Operating ambient temperature; min: -55°C; max: +125°C. Storage temperature; min: -55°C; max: +125°C. **Note:** Temperature excursions up to 150°C may be permissible. For more information contact your nearest Coto Technology sales office.

### Soldering

The switch can withstand soldering heat in accordance with "IEC 68-2-20", test Tb, method 1B: solder bath at  $350 \pm 10^{\circ}$ C for  $3.5 \pm 0.5$  s. Solderability is tested in accordance with "IEC 68-2-20", test Ta, method 3: solder globule temperature  $235^{\circ}$ C; ageing 1b: 4 hours steam.

### Welding

The leads can be welded.

### Mounting

The leads should not be bent closer than 1 mm to the glass-to-metal seals. Stress on the seals should be avoided. Care must be taken to prevent stray magnetic fields from influencing the operating and measuring conditions.