mail

Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from, Europe, America and south Asia, supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of "Quality Parts, Customers Priority, Honest Operation, and Considerate Service", our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip, ALPS, ROHM, Xilinx, Pulse, ON, Everlight and Freescale. Main products comprise IC, Modules, Potentiometer, IC Socket, Relay, Connector. Our parts cover such applications as commercial, industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



Contact us

Tel: +86-755-8981 8866 Fax: +86-755-8427 6832 Email & Skype: info@chipsmall.com Web: www.chipsmall.com Address: A1208, Overseas Decoration Building, #122 Zhenhua RD., Futian, Shenzhen, China



SA676 Low-voltage mixer FM IF system Rev. 3 – 19 July 2012

Product data sheet

1. General description

The SA676 is a low-voltage monolithic FM IF system incorporating a mixer/oscillator, two limiting intermediate frequency amplifiers, quadrature detector, logarithmic Received Signal Strength Indicator (RSSI), voltage regulator and audio and RSSI op amps. The SA676 is available in a 20-pin SSOP (Shrink Small Outline Package).

The SA676 was designed for cordless telephone applications in which efficient and economic integrated solutions are required and yet high performance is desirable. Although the product is not targeted to meet the stringent specifications of high performance cellular equipment, it will exceed the needs for analog cordless phones. The minimal amount of external components and absence of any external adjustments makes for a very economical solution.

2. Features and benefits

- Low power consumption: 3.5 mA typical at 3 V
- Mixer input to > 100 MHz
- Mixer conversion power gain of 17 dB at 45 MHz
- XTAL oscillator effective to 100 MHz (LC oscillator or external oscillator can be used at higher frequencies)
- 102 dB of IF amplifier/limiter gain
- 2 MHz IF amp/limiter small signal bandwidth
- Temperature compensated logarithmic Received Signal Strength Indicator (RSSI) with a 70 dB dynamic range
- Low external component count; suitable for crystal/ceramic/LC filters
- Audio output internal op amp
- RSSI output internal op amp
- Internal op amps with rail-to-rail outputs
- ESD protection exceeds 2000 V HBM per JESD22-A114 and 1000 V CDM per JESD22-C101
- Latch-up testing is done to JEDEC Standard JESD78 Class II, Level B

3. Applications

Cordless telephones



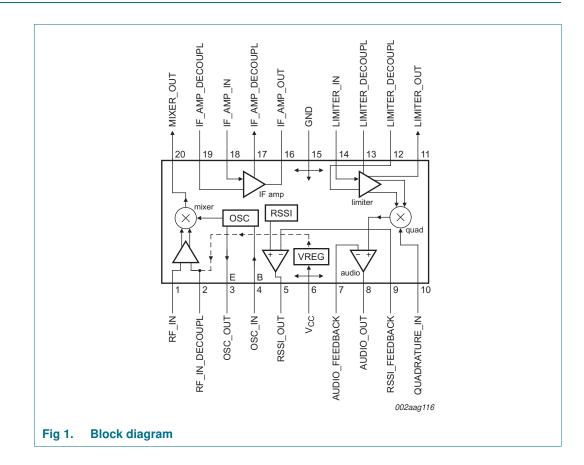
4. Ordering information

Table 1. Ordering information

 $T_{amb} = -40 \ ^{\circ}C \ to \ +85 \ ^{\circ}C$

Type number	Topside	Package		
	mark	Name	Description	Version
SA676DK/01	SA676DK	SSOP20	plastic shrink small outline package; 20 leads; body width 4.4 mm	SOT266-1

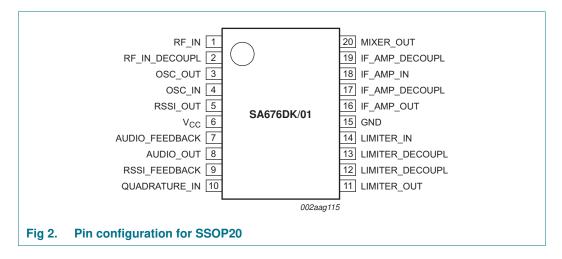
5. Block diagram



SA676

6. Pinning information

6.1 Pinning



6.2 Pin description

Table 2.Pin description

·		
Symbol	Pin	Description
RF_IN	1	RF input
RF_IN_DECOUPL	2	RF input decoupling pin
OSC_OUT	3	oscillator output
OSC_IN	4	oscillator input
RSSI_OUT	5	RSSI output
V _{CC}	6	positive supply voltage
AUDIO_FEEDBACK	7	audio amplifier negative feedback terminal
AUDIO_OUT	8	audio amplifier output
RSSI_FEEDBACK	9	RSSI amplifier negative feedback terminal
QUADRATURE_IN	10	quadrature detector input terminal
LIMITER_OUT	11	limiter amplifier output
LIMITER_DECOUPL	12	limiter amplifier decoupling pin
LIMITER_DECOUPL	13	limiter amplifier decoupling pin
LIMITER_IN	14	limiter amplifier input
GND	15	ground; negative supply
IF_AMP_OUT	16	IF amplifier output
IF_AMP_DECOUPL	17	IF amplifier decoupling pin
IF_AMP_IN	18	IF amplifier input
IF_AMP_DECOUPL	19	IF amplifier decoupling pin
MIXER_OUT	20	mixer output

7. Functional description

The SA676 is an IF signal processing system suitable for second IF systems with input frequency as high as 100 MHz. The bandwidth of the IF amplifier and limiter is at least 2 MHz with 90 dB of gain. The gain/bandwidth distribution is optimized for 455 kHz, 1.5 k Ω source applications. The overall system is well-suited to battery operation as well as high performance and high quality products of all types.

The input stage is a Gilbert cell mixer with oscillator. Typical mixer characteristics include a noise figure of 7.0 dB, conversion gain of 17 dB, and input third-order intercept of -10 dBm. The oscillator will operate in excess of 100 MHz in L/C tank configurations. Hartley or Colpitts circuits can be used up to 100 MHz for crystal configurations.

The output impedance of the mixer is a 1.5 k Ω resistor permitting direct connection to a 455 kHz ceramic filter. The input resistance of the limiting IF amplifiers is also 1.5 k Ω . With most 455 kHz ceramic filters and many crystal filters, no impedance matching network is necessary. The IF amplifier has 44 dB of gain and 5.5 MHz bandwidth. The IF limiter has 58 dB of gain and 4.5 MHz bandwidth.

To achieve optimum linearity of the log signal strength indicator, there must be a 12 dBV insertion loss between the first and second IF stages. If the IF filter or interstage network does not cause 12 dBV insertion loss, a fixed or variable resistor or an L pad for simultaneous loss and impedance matching can be added between the first IF output (IF_AMP_OUT) and the interstage network. The overall gain will then be 90 dB with 2 MHz bandwidth.

The signal from the second limiting amplifier goes to a Gilbert cell quadrature detector. One port of the Gilbert cell is internally driven by the IF. The other output of the IF is AC-coupled to a tuned quadrature network. This signal, which now has a 90° phase relationship to the internal signal, drives the other port of the multiplier cell.

The demodulated output of the quadrature drives an internal op amp. This op amp can be configured as a unity gain buffer, or for simultaneous gain, filtering, and second-order temperature compensation if needed. It can drive an AC load as low as 10 k Ω with a rail-to-rail output.

A log signal strength indicator completes the circuitry. The output range is greater than 70 dB and is temperature compensated. This signal drives an internal op amp. The op amp is capable of rail-to-rail output. It can be used for gain, filtering, or second-order temperature compensation of the RSSI, if needed.

Remark: dBV = $20\log V_O/V_I$.

8. Limiting values

Table 3. In accorda	Limiting values nce with the Absolute Maxir	num Rating System (IEC	60134).		
Symbol	Parameter	Conditions	Min	Max	Unit
V _{CC}	supply voltage		-	7	V
T _{stg}	storage temperature		-65	+150	°C
T _{amb}	ambient temperature	operating	-40	+85	°C

9. Thermal characteristics

Table 4.	Thermal characteristics			
Symbol	Parameter	Conditions	Max	Unit
Z _{th(j-a)}	transient thermal impedance from junction to ambient	SA676DK/01 (SSOP20)	117	K/W

10. Static characteristics

Table 5.Static characteristics

V_{CC} = 3 V; T_{amb} = 25 °C; unless specified otherwise.

Symbol	Parameter	Conditions	Min	Тур	Max	Unit
V _{CC}	supply voltage		2.7	-	7.0	V
I _{CC}	supply current		-	3.5	5.0	mA

11. Dynamic characteristics

Table 6. Dynamic characteristics

 $T_{amb} = 25 \, ^{\circ}C$; $V_{CC} = 3 \, V$; unless specified otherwise. RF frequency = 45 MHz + 14.5 dBV RF input step-up. IF frequency = 455 kHz; R17 = 2.4 k Ω and R18 = 3.3 k Ω . RF level = -45 dBm; FM modulation = 1 kHz with \pm 5 kHz peak deviation. Audio output with de-emphasis filter and C-message weighted filter. Test circuit <u>Figure 9</u>. The parameters listed below are tested using automatic test equipment to assure consistent electrical characteristics. The limits do not represent the ultimate performance limits of the device. Use of an optimized RF layout will improve many of the listed parameters.

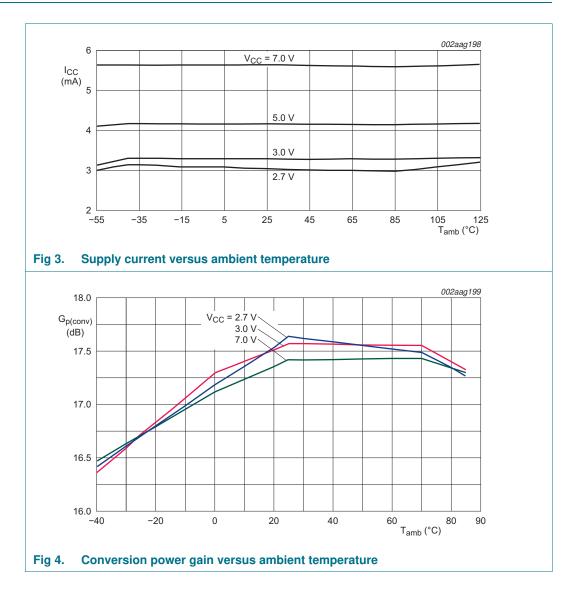
Symbol	Parameter	Conditions	Min	Тур	Max	Unit
Mixer/osci	llator section (external LO = 220 m	V RMS value)				
f _i	input frequency		-	100	-	MHz
f _{osc}	oscillator frequency		-	100	-	MHz
NF	noise figure	at 45 MHz	-	7.0	-	dB
IP3 _I	input third-order intercept point	50 Ω source; f1 = 45.0 MHz; f2 = 45.06 MHz; input RF level = -52 dBm	-	-10	-	dBm
G _{p(conv)}	conversion power gain	matched 14.5 dBV step-up	10	17	-	dB
		50 Ω source	-	2.5	-	dB
R _{i(RF)}	RF input resistance	single-ended input	-	8	-	kΩ
C _{i(RF)}	RF input capacitance		-	3.0	4.0	pF
R _{o(mix)}	mixer output resistance	MIXER_OUT pin	1.25	1.5	-	kΩ
IF section						
G _{amp(IF)}	IF amplifier gain	50 Ω source	-	44	-	dB
G _{lim}	limiter gain	50 Ω source	-	58	-	dB
α_{AM}	AM rejection	30 % AM 1 kHz	-	50	-	dB
V _{o(aud)}	audio output voltage	gain of two	60	120	-	mV
SINAD	signal-to-noise-and-distortion ratio	IF level –110 dBm	-	17	-	dB
THD	total harmonic distortion		-	-55	-	dB
S/N	signal-to-noise ratio	no modulation for noise	-	60	-	dB
V _{o(RSSI)}	RSSI output voltage	IF; R9 = 2 kΩ	[1]			
		IF level = -110 dBm	-	0.5	0.9	V
		IF level = -50 dBm	-	1.7	2.2	V
$\alpha_{RSSI(range)}$	RSSI range		-	70	-	dB
Z _{i(IF)}	IF input impedance	IF_AMP_IN pin	1.3	1.5	-	kΩ
Z _{o(IF)}	IF output impedance	IF_AMP_OUT pin	-	0.3	-	kΩ
Z _{i(lim)}	limiter input impedance	LIMITER_IN pin	1.3	1.5	-	kΩ
Z _{o(lim)}	limiter output impedance	LIMITER_OUT pin	-	0.3	-	kΩ
V _{o(RMS)}	RMS output voltage	LIMITER_OUT pin	-	130	-	mV
RF/IF secti	ion (internal LO)					
SINAD	signal-to-noise-and-distortion ratio	avatamı DE laval 114 dBm	-	12	_	dB

[1] The generator source impedance is 50 Ω, but the SA676 input impedance at IF_AMP_IN (pin 18) is 1500 Ω. As a result, IF level refers to the actual signal that enters the SA676 input (IF_AMP_IN, pin 18), which is about 21 dB less than the 'available power' at the generator.

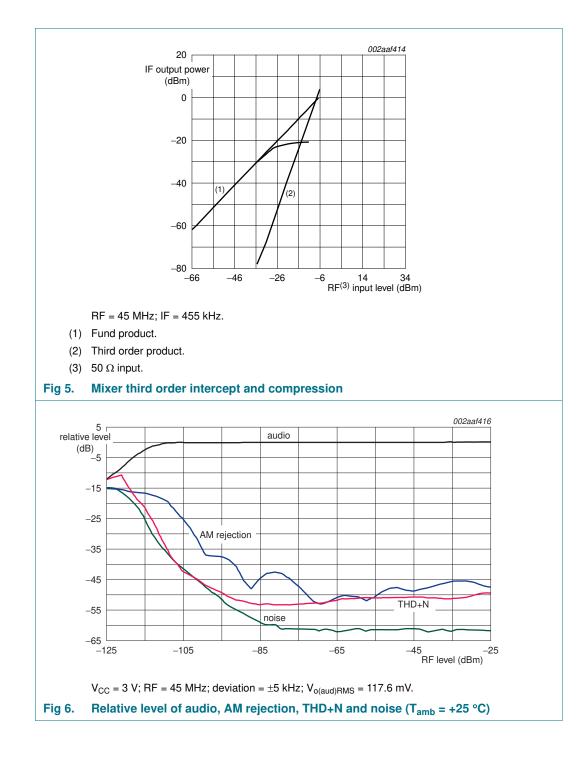
Low-voltage mixer FM IF system

SA676

12. Performance curves

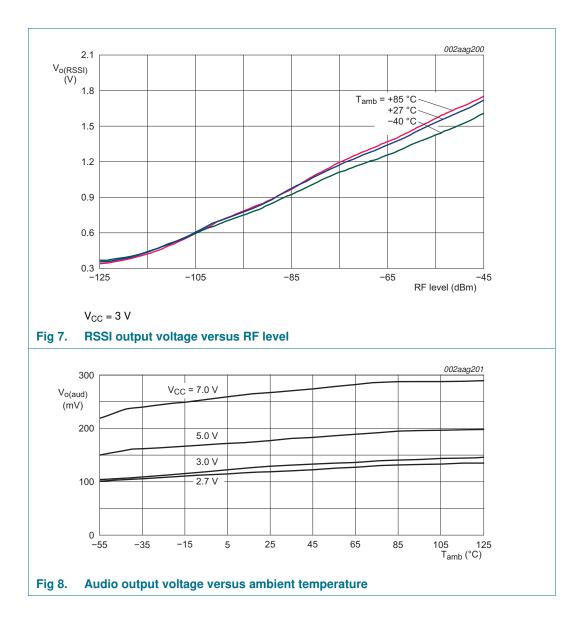


SA676 Low-voltage mixer FM IF system



Low-voltage mixer FM IF system

SA676

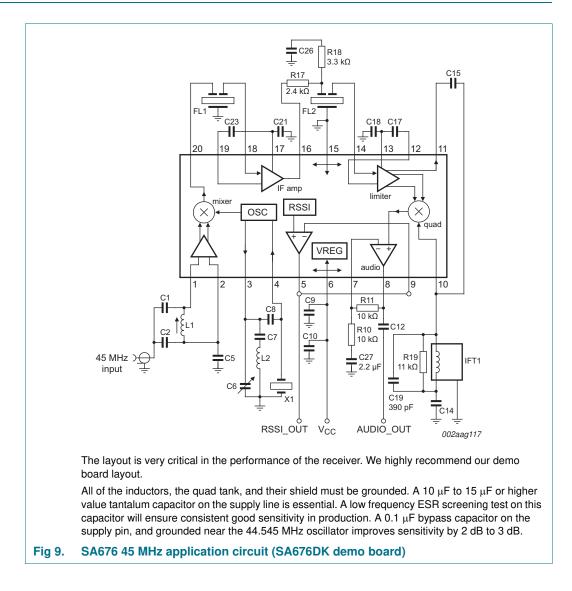


SA676

9 of 22

SA676

13. Application information



Low-voltage mixer FM IF system

Component	Description			
C1	51 pF NPO ceramic			
C2	220 pF NPO ceramic			
C5, C9, C14, C17, C18, C21, C23, C26	100 nF \pm 10 % monolithic ceramic			
C6	5 pF to 30 pF trim cap			
C7	1 nF ceramic			
C8, C15	10.0 pF NPO ceramic			
C10	10 μF tantalum (minimum)[1]			
C12	2.2 $\mu F \pm$ 10 % tantalum			
C19	390 pF \pm 10 % monolithic ceramic			
C27	2.2 μF tantalum			
FL1, FL2 ^[2]	ceramic filter Murata CFUKF455KB4X-R0			
IFT1	330 μH Toko 303LN-1130			
L1	30 nH Coilcraft UNI-10/14204J08S			
L2).8 μH nominal Toko 292CNS-T1038Z			
X1	44.545 MHz crystal ICM4712701			
R5 ^[3]	not used in application board			
R10	8.2 k $\Omega\pm$ 5 % $^{1}\!\!/_{4}$ W carbon composition			
R11	10 k $\Omega\pm5$ % $^{1}\!\!/_{4}$ W carbon composition			
R17	2.4 k $\Omega\pm$ 5 % $^{1}\!\!/_{4}$ W carbon composition			
R18	3.3 k $\Omega\pm$ 5 % $^{1}\!\!/_{4}$ W carbon composition			
R19	11 k $\Omega\pm5$ % $^{1}\!/_{4}$ W carbon composition			

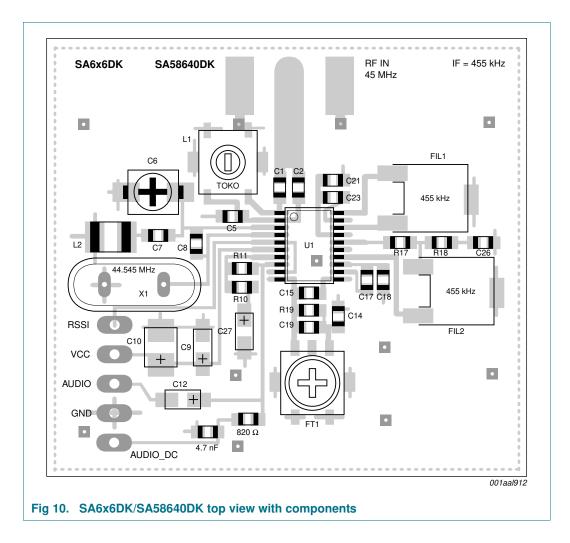
Table 7. SA676DK demo board component list

[1] This value can be reduced when a battery is the power source.

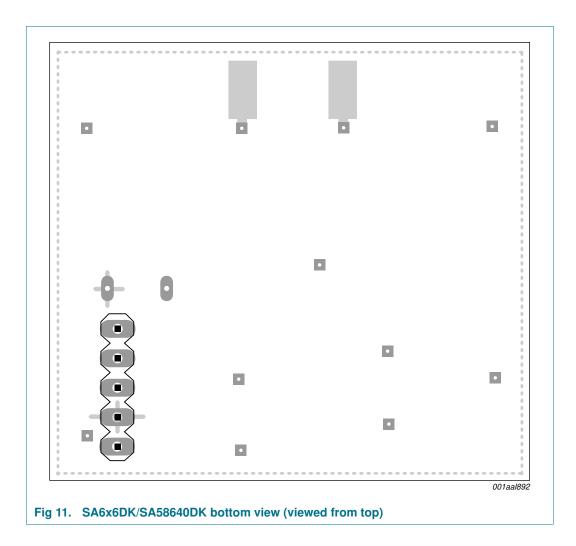
[2] This is a 30 kHz bandwidth 455 kHz ceramic filter. All the characterization and testing are done with this wideband filter. A more narrowband 15 kHz bandwidth 455 kHz ceramic filter that may be used as an alternative selection is Murata CFUKG455KE4A-R0.

[3] R5 can be used to bias the oscillator transistor at a higher current for operation above 45 MHz. Recommended value is 22 k Ω , but should not be below 10 k Ω .

SA676 Low-voltage mixer FM IF system

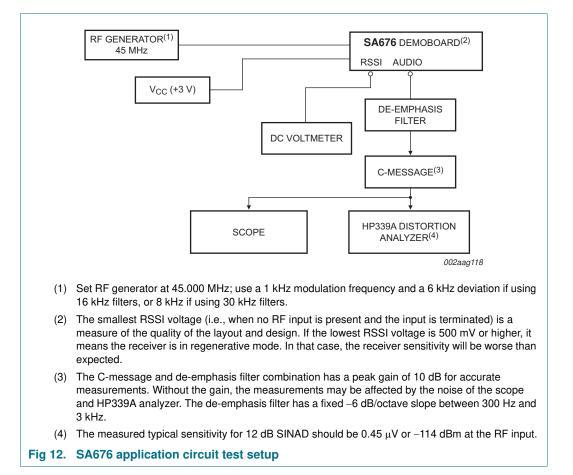


SA676 Low-voltage mixer FM IF system



SA676

14. Test information



SA676 Low-voltage mixer FM IF system

15. Package outline

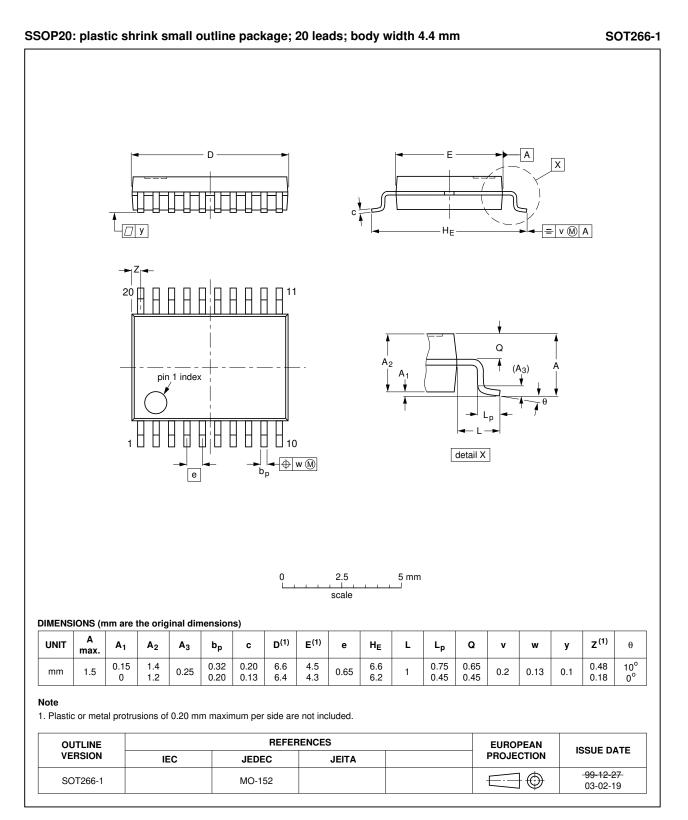


Fig 13. Package outline SOT266-1 (SSOP20)

All information provided in this document is subject to legal disclaimers.

16. Soldering of SMD packages

This text provides a very brief insight into a complex technology. A more in-depth account of soldering ICs can be found in Application Note *AN10365 "Surface mount reflow soldering description"*.

16.1 Introduction to soldering

Soldering is one of the most common methods through which packages are attached to Printed Circuit Boards (PCBs), to form electrical circuits. The soldered joint provides both the mechanical and the electrical connection. There is no single soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and Surface Mount Devices (SMDs) are mixed on one printed wiring board; however, it is not suitable for fine pitch SMDs. Reflow soldering is ideal for the small pitches and high densities that come with increased miniaturization.

16.2 Wave and reflow soldering

Wave soldering is a joining technology in which the joints are made by solder coming from a standing wave of liquid solder. The wave soldering process is suitable for the following:

- Through-hole components
- Leaded or leadless SMDs, which are glued to the surface of the printed circuit board

Not all SMDs can be wave soldered. Packages with solder balls, and some leadless packages which have solder lands underneath the body, cannot be wave soldered. Also, leaded SMDs with leads having a pitch smaller than ~0.6 mm cannot be wave soldered, due to an increased probability of bridging.

The reflow soldering process involves applying solder paste to a board, followed by component placement and exposure to a temperature profile. Leaded packages, packages with solder balls, and leadless packages are all reflow solderable.

Key characteristics in both wave and reflow soldering are:

- · Board specifications, including the board finish, solder masks and vias
- · Package footprints, including solder thieves and orientation
- · The moisture sensitivity level of the packages
- Package placement
- Inspection and repair
- Lead-free soldering versus SnPb soldering

16.3 Wave soldering

Key characteristics in wave soldering are:

- Process issues, such as application of adhesive and flux, clinching of leads, board transport, the solder wave parameters, and the time during which components are exposed to the wave
- · Solder bath specifications, including temperature and impurities

16.4 Reflow soldering

Key characteristics in reflow soldering are:

- Lead-free versus SnPb soldering; note that a lead-free reflow process usually leads to higher minimum peak temperatures (see <u>Figure 14</u>) than a SnPb process, thus reducing the process window
- Solder paste printing issues including smearing, release, and adjusting the process window for a mix of large and small components on one board
- Reflow temperature profile; this profile includes preheat, reflow (in which the board is heated to the peak temperature) and cooling down. It is imperative that the peak temperature is high enough for the solder to make reliable solder joints (a solder paste characteristic). In addition, the peak temperature must be low enough that the packages and/or boards are not damaged. The peak temperature of the package depends on package thickness and volume and is classified in accordance with Table 8 and 9

Table 8. SnPb eutectic process (from J-STD-020C)

Package thickness (mm)	Package reflow temperature (°C)		
	Volume (mm ³)		
	< 350	≥ 350	
< 2.5	235	220	
≥ 2.5	220	220	

Table 9. Lead-free process (from J-STD-020C)

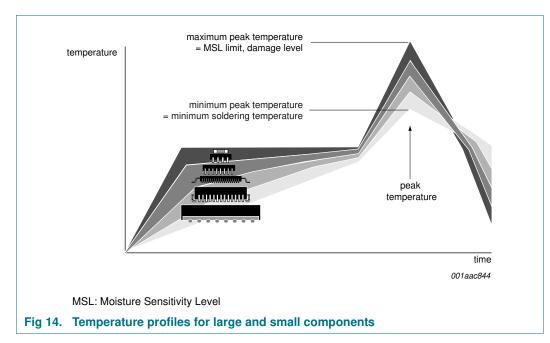
Package thickness (mm)	Package reflow temperature (°C)			
	Volume (mm ³)			
	< 350	350 to 2000	> 2000	
< 1.6	260	260	260	
1.6 to 2.5	260	250	245	
> 2.5	250	245	245	

Moisture sensitivity precautions, as indicated on the packing, must be respected at all times.

Studies have shown that small packages reach higher temperatures during reflow soldering, see Figure 14.

Low-voltage mixer FM IF system

SA676



For further information on temperature profiles, refer to Application Note AN10365 "Surface mount reflow soldering description".

17. Abbreviations

Table 10. At	bbreviations
Acronym	Description
AM	Amplitude Modulation
CDM	Charged-Device Model
ESD	ElectroStatic Discharge
ESR	Equivalent Series Resistance
FM	Frequency Modulation
HBM	Human Body Model
IF	Intermediate Frequency
LC	inductor-capacitor filter
LO	Local Oscillator
RF	Radio Frequency
RMS	Root Mean Squared
RSSI	Received Signal Strength Indicator

18. Revision history

Table 11. Revi	sion history			
Document ID	Release date	Data sheet status	Change notice	Supersedes
SA676 v.3	20120719	Product data sheet	-	SA676 v.2
Modifications:	– 13th bulle	eatures and benefits": et item re-written ew) 14th bullet item		
SA676 v.2	20110412	Product data sheet	-	SA676 v.1
SA676 v.1	19931215	Product specification	ECN 853-1726 11659	-

19. Legal information

19.1 Data sheet status

Document status[1][2]	Product status ^[3]	Definition
Objective [short] data sheet	Development	This document contains data from the objective specification for product development.
Preliminary [short] data sheet	Qualification	This document contains data from the preliminary specification.
Product [short] data sheet	Production	This document contains the product specification.

[1] Please consult the most recently issued document before initiating or completing a design.

[2] The term 'short data sheet' is explained in section "Definitions".

[3] The product status of device(s) described in this document may have changed since this document was published and may differ in case of multiple devices. The latest product status information is available on the Internet at URL http://www.nxp.com.

19.2 Definitions

Draft — The document is a draft version only. The content is still under internal review and subject to formal approval, which may result in modifications or additions. NXP Semiconductors does not give any representations or warranties as to the accuracy or completeness of information included herein and shall have no liability for the consequences of use of such information.

Short data sheet — A short data sheet is an extract from a full data sheet with the same product type number(s) and title. A short data sheet is intended for quick reference only and should not be relied upon to contain detailed and full information. For detailed and full information see the relevant full data sheet, which is available on request via the local NXP Semiconductors sales office. In case of any inconsistency or conflict with the short data sheet, the full data sheet shall prevail.

Product specification — The information and data provided in a Product data sheet shall define the specification of the product as agreed between NXP Semiconductors and its customer, unless NXP Semiconductors and customer have explicitly agreed otherwise in writing. In no event however, shall an agreement be valid in which the NXP Semiconductors product is deemed to offer functions and qualities beyond those described in the Product data sheet.

19.3 Disclaimers

Limited warranty and liability — Information in this document is believed to be accurate and reliable. However, NXP Semiconductors does not give any representations or warranties, expressed or implied, as to the accuracy or completeness of such information and shall have no liability for the consequences of use of such information. NXP Semiconductors takes no responsibility for the content in this document if provided by an information source outside of NXP Semiconductors.

In no event shall NXP Semiconductors be liable for any indirect, incidental, punitive, special or consequential damages (including - without limitation - lost profits, lost savings, business interruption, costs related to the removal or replacement of any products or rework charges) whether or not such damages are based on tort (including negligence), warranty, breach of contract or any other legal theory.

Notwithstanding any damages that customer might incur for any reason whatsoever, NXP Semiconductors' aggregate and cumulative liability towards customer for the products described herein shall be limited in accordance with the *Terms and conditions of commercial sale* of NXP Semiconductors.

Right to make changes — NXP Semiconductors reserves the right to make changes to information published in this document, including without limitation specifications and product descriptions, at any time and without notice. This document supersedes and replaces all information supplied prior to the publication hereof.

Suitability for use — NXP Semiconductors products are not designed, authorized or warranted to be suitable for use in life support, life-critical or safety-critical systems or equipment, nor in applications where failure or malfunction of an NXP Semiconductors product can reasonably be expected to result in personal injury, death or severe property or environmental damage. NXP Semiconductors and its suppliers accept no liability for inclusion and/or use of NXP Semiconductors products in such equipment or applications and therefore such inclusion and/or use is at the customer's own risk.

Applications — Applications that are described herein for any of these products are for illustrative purposes only. NXP Semiconductors makes no representation or warranty that such applications will be suitable for the specified use without further testing or modification.

Customers are responsible for the design and operation of their applications and products using NXP Semiconductors products, and NXP Semiconductors accepts no liability for any assistance with applications or customer product design. It is customer's sole responsibility to determine whether the NXP Semiconductors products product is suitable and fit for the customer's applications and products planned, as well as for the planned application and use of customer's third party customer(s). Customers should provide appropriate design and operating safeguards to minimize the risks associated with their applications and products.

NXP Semiconductors does not accept any liability related to any default, damage, costs or problem which is based on any weakness or default in the customer's applications or products, or the application or use by customer's third party customer(s). Customer is responsible for doing all necessary testing for the customer's applications and products using NXP Semiconductors products in order to avoid a default of the applications and the products or of the application or use by customer's third party customer(s). NXP does not accept any liability in this respect.

Limiting values — Stress above one or more limiting values (as defined in the Absolute Maximum Ratings System of IEC 60134) will cause permanent damage to the device. Limiting values are stress ratings only and (proper) operation of the device at these or any other conditions above those given in the Recommended operating conditions section (if present) or the Characteristics sections of this document is not warranted. Constant or repeated exposure to limiting values will permanently and irreversibly affect the quality and reliability of the device.

Terms and conditions of commercial sale — NXP Semiconductors products are sold subject to the general terms and conditions of commercial sale, as published at http://www.nxp.com/profile/terms, unless otherwise agreed in a valid written individual agreement. In case an individual agreement is concluded only the terms and conditions of the respective agreement shall apply. NXP Semiconductors hereby expressly objects to applying the customer's general terms and conditions with regard to the purchase of NXP Semiconductors products by customer.

No offer to sell or license — Nothing in this document may be interpreted or construed as an offer to sell products that is open for acceptance or the grant, conveyance or implication of any license under any copyrights, patents or other industrial or intellectual property rights.

© NXP B.V. 2012. All rights reserved.

SA676

Low-voltage mixer FM IF system

Export control — This document as well as the item(s) described herein may be subject to export control regulations. Export might require a prior authorization from competent authorities.

Non-automotive qualified products — Unless this data sheet expressly states that this specific NXP Semiconductors product is automotive qualified, the product is not suitable for automotive use. It is neither qualified nor tested in accordance with automotive testing or application requirements. NXP Semiconductors accepts no liability for inclusion and/or use of non-automotive qualified products in automotive equipment or applications.

In the event that customer uses the product for design-in and use in automotive applications to automotive specifications and standards, customer (a) shall use the product without NXP Semiconductors' warranty of the product for such automotive applications, use and specifications, and (b) whenever customer uses the product for automotive applications beyond

NXP Semiconductors' specifications such use shall be solely at customer's own risk, and (c) customer fully indemnifies NXP Semiconductors for any liability, damages or failed product claims resulting from customer design and use of the product for automotive applications beyond NXP Semiconductors' standard warranty and NXP Semiconductors' product specifications.

Translations — A non-English (translated) version of a document is for reference only. The English version shall prevail in case of any discrepancy between the translated and English versions.

19.4 Trademarks

Notice: All referenced brands, product names, service names and trademarks are the property of their respective owners.

20. Contact information

For more information, please visit: http://www.nxp.com

For sales office addresses, please send an email to: salesaddresses@nxp.com

21. Contents

1	General description	. 1
2	Features and benefits	. 1
3	Applications	. 1
4	Ordering information	. 2
5	Block diagram	. 2
6	Pinning information	
6.1	Pinning	. 3
6.2	Pin description	. 3
7	Functional description	. 4
8	Limiting values	. 5
9	Thermal characteristics	. 5
10	Static characteristics	. 5
11	Dynamic characteristics	. 6
12	Performance curves	
13	Application information.	10
14	Test information	14
15	Package outline	15
16	Soldering of SMD packages	16
16.1	Introduction to soldering	16
16.2	Wave and reflow soldering	16
16.3	Wave soldering	16
16.4	Reflow soldering	17
17	Abbreviations	18
18	Revision history	19
19	Legal information	20
19.1	Data sheet status	20
19.2	Definitions	
19.3		-
19.4	Trademarks	
20	Contact information	
21	Contents	22

Please be aware that important notices concerning this document and the product(s) described herein, have been included in section 'Legal information'.

© NXP B.V. 2012.

All rights reserved.

For more information, please visit: http://www.nxp.com For sales office addresses, please send an email to: salesaddresses@nxp.com

Date of release: 19 July 2012 Document identifier: SA676