imall

Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from, Europe, America and south Asia, supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of "Quality Parts, Customers Priority, Honest Operation, and Considerate Service", our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip, ALPS, ROHM, Xilinx, Pulse, ON, Everlight and Freescale. Main products comprise IC, Modules, Potentiometer, IC Socket, Relay, Connector. Our parts cover such applications as commercial, industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



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Raychem INTERCONNECT

Thermofit [®] Tubing Specification Control Drawing	No:	SAS-XXX-X-1030 Slit Adhesive Sleeve
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Slit Adhesive Sleeve (S-1030)

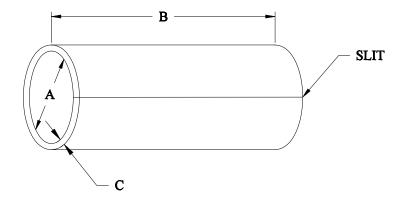


Table 1: <u>Dimensions</u> (inches)

Size	Extruded ID (A)	Cut Length (B)	Extruded Wall (C)
SAS-090-1-1030	$.090 \pm .005$	$1.000 \pm .050$	$0.022 \pm .003$
SAS-115-1-1030	$.115 \pm .005$	$1.000 \pm .050$	$0.030 \pm .003$
SAS-160-1-1030	$.160 \pm .005$	$1.000 \pm .050$	$0.030 \pm .003$
SAS-200-1-1030	$.200 \pm .005$	$1.000 \pm .050$	$0.033 \pm .003$
SAS-250-1-1030	$.250 \pm .005$	$1.000 \pm .050$	$0.033 \pm .003$
SAS-300-1-1030	$.300 \pm .005$	$1.000 \pm .050$	$0.060 \pm .003$

Color: Black

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Table 2: <u>Properties</u>

Property	Unit	Requirements	Test Method
Physical			
Visual		No foreign matter, voids, pinholes.	
Specific Gravity		1.00 ± 0.05	ASTM D 792
Low Temperature	°C	-70 maximum	ASTM D 746
Impact Brittleness			Procedure B
Adhesive Peel	lbs/in width		Note 1
Polyolefin		25 minimum	
Polychloroprene		25 minimum	
Chemical*			
Water Absorption	Percent	1.0 maximum	ASTM D 570
Fungus Resistance		Rating of 1 or less	ASTM G 21
Electrical*			
Volume Resistivity	ohm-cm	10 ¹⁰ minimum	ASTM D 257
Dielectric Strength	V/mil	500 minimum	ASTM D 149

*Test specimens shall be prepared in the form of 6 x 6 x 6 x .075-inch compression molded slabs. Molding temperature shall be $140^{\circ}C$ (285°F).

Acceptance Tests: Visual, Dimensions, Specific Gravity

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Note 1: Adhesive Peel Strength

Polyolefin

Shrink a 6-inch length of size 1-1/2 inch Thermofit RNF-100 Type 2* on a glass-laminated plastic or metal tube, 1 inch in diameter, and approximately 1 foot glass-laminated plastic or metal tube, 1 inch in diameter, and approximately 1 foot long, with a Thermofit Model 500B Thermogun* or equivalent. Cool to room temperature, lightly abrade with No. 320 emery cloth, and wipe with MEK. Spiral wrap S-1030⁺ tape on the recovered tubing, with a 50% overlap. Place a strip of 3/4-inch-wide masking tape lengthwise on the adhesive tape to hold it in place and to provide unbonded ends to insert into the tensile tester.

Abrade and clean the inside surface of three 1-1/2 inch lengths of size 1-1/2 inch RNF-100 Type 2. Place them on the prepared mandrel so that they are about 1/2 inch apart, and shrink with the Thermogun. Place the assembly in an

oven for 10 minutes at $150 \pm 3^{\circ}C (302 \pm 5^{\circ}F)$.

Cool to room temperature, and cut along one edge of the masking tape to remove the bonded assembly from the mandrel. Cut a 1-inch wide specimen from the center of each double thickness. Insert the unbonded ends in a tensile tester operating at 2 inches per minute. Make readings of peel strength at every 1/2 inch of jaw separation after 1 inch initial separation. The average of 5 readings shall define peel strength.

Polychloroprene

Repeat above procedure, except use Thermofit NT-FR* tubing.

*Obtainable from Raychem Corporation. +S-1030 tape is made from the same lot of material as SAS-1030.

Raychem reserves the right to amend this specification at any time. Users should evaluate the suitability of the product for their application.