

Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from, Europe, America and south Asia, supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of "Quality Parts, Customers Priority, Honest Operation, and Considerate Service", our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip, ALPS, ROHM, Xilinx, Pulse, ON, Everlight and Freescale. Main products comprise IC, Modules, Potentiometer, IC Socket, Relay, Connector. Our parts cover such applications as commercial, industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



# Contact us

Tel: +86-755-8981 8866 Fax: +86-755-8427 6832

Email & Skype: info@chipsmall.com Web: www.chipsmall.com

Address: A1208, Overseas Decoration Building, #122 Zhenhua RD., Futian, Shenzhen, China









# SBM-40-SC



### **Table of Contents**

Technology Overview 2
Binning Structure3-4
Ordering Part Number5
Product Shipping & Labeling Information6
Optical & Electrical Characteristics 7-12
Thermal Resistance 13
Mechanical Dimensions 14
Solder Profile
Packaging Specification 16
Revision History17

### Features:

• High optical output at 2 A:

up to 253 Red lumens up to 404 Green lumens up to 2265 Blue mWatts up to 543 White lumens

- High thermal conductivity package
- Four chips with emitting area of 1 mm<sup>2</sup> each
- Environmentally friendly: RoHS compliant
- Variable drive currents: 0.1 A to 2.0 A
- Available in RGBW combination

### **Applications:**

- Entertainment / Stage Lighting
- Architectural Ligthing
- Spot Lighting
- Pool and Fountain Lighting

- Medical Lighting
- Fiber-coupled Illumination
- Machine Vision





## **Technology Overview**

Luminus LEDs benefit from a suite of innovations in the fields of chip technology, packaging and thermal management. These breakthroughs allow illumination engineers and designers to achieve solutions that are high brightness and high efficiency.

### **Packaging Technology**

Thermal management is critical in high power LED applications. With a thermal resistance from junction to case of 0.6° C/W (electrical), Luminus SBM-40-SC LEDs have industry-leading thermal resistance. This allows the LED to be driven at higher current while maintaining a low junction temperature, thereby resulting in brighter solutions and longer lifetimes.

### Reliability

Designed from the ground up, Luminus LEDs are one of the most reliable light sources in the world today. Luminus LEDs have passed a rigorous suite of environmental and mechanical stress tests, including mechanical shock, vibration, temperature cycling and humidity, and have been fully qualified for use in extreme high power and high current applications. With very low failure rates and median lifetimes that typically exceed 60,000 hours, Luminus LEDs are ready for even the most demanding applications.

#### **Environmental Benefits**

Luminus LEDs help reduce power consumption and the amount of hazardous waste entering the environment. All LED products manufactured by Luminus are RoHS compliant and free of hazardous materials, including lead and mercury.

## **Understanding Luminus LED Test Specifications**

Every Luminus LED is fully tested to ensure that it meets the high quality standards expected from Luminus' products.

### **Testing Temperature**

Luminus surface mount LEDs are typically tested with a 20 ms input pulse and a junction temperature of 25 °C. Expected flux values in real world operation can be extrapolated based on the information contained within this product data sheet.

This method of measurement ensures that Luminus LEDs perform in the field just as they are specified.

#### **Multiple Operating Points**

The tables on the following pages provide typical optical and electrical characteristics. Since the LEDs can be operated over a wide range of drive conditions (currents from 0.1 A to 2.0 A, and duty cycle from <1% to 100%), multiple drive conditions are listed.



### SBM-40-SC Red, Green, Blue and White Binning Structure<sup>1,2</sup>

All SBM-40-SC LEDs are tested at 1 A for luminous flux, radiometric flux and dominant wavelength and placed into one of the following wavelength and flux bins. The binning structure is universally applied across each color of the SBM-40-SC product line.

Color	Min Max Luminous Flux (Im) @ 1 A	MinMax Radiometric Flux (mW) @ 1 A	Min Max Luminous Flux (Im) @ 2 A	MinMax Radiometric Flux (mW) @ 2 A
Red	90 140		163 253	
Green	210 285		298 404	
Blue		1000 1400		1618 2265
White	210 345		330 543	

### Red, Green and Blue Dominant Wavelength Bins

Color	Wavelength Bin (FF)	Minumum Wavelength (nm) @ 1 A	Maximum Wavelength (nm) @ 1 A
Red	RW	621	626
Green GW		522	527
Blue BW		451	456

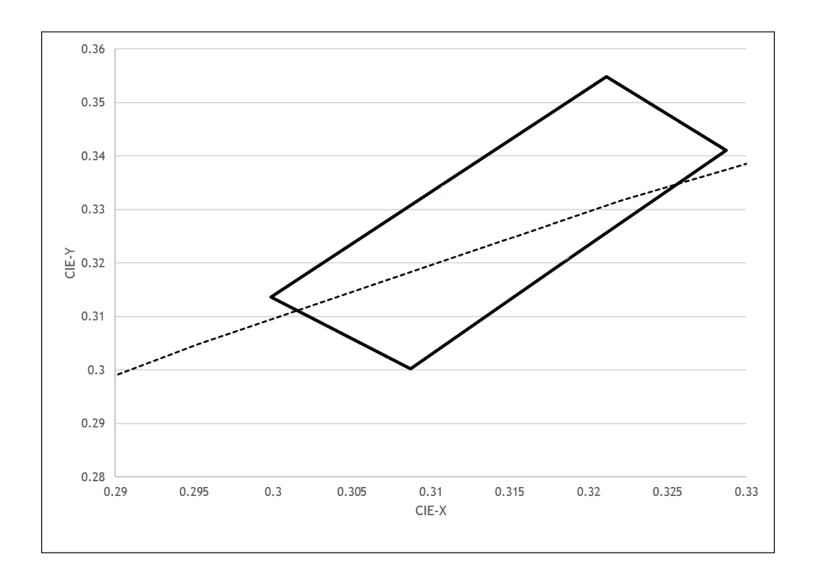
Note 1: Luminus maintains a +/- 6% tolerance on flux measurements.

Note 2: Only specific bins are available for large order, contact Luminus sales team for more information.



# SBM-40-SC White Chromaticity Coordinates

Chromaticity Coordinates					
Bin Code (WW) CIEx CIEy					
1A	0.3211	0.3548			
	0.3287	0.3411			
	0.3087	0.3002			
	0.2999	0.3137			





### **Part Number Nomenclature**

SBM	 40 —	RGBW —	

Product Family	LED Emission Area	Color	Package Configuration	Bin kit
SBM: Multi-Chip Surface mount device, Non- Encapsulated	40: 4 dies - each 1.0 mm²	<y>: Color  R = Red G = Green B = Blue W = White</y>	SC41: 10.0 mm x 11.0 mm - Surface mount, shipped in tape & reel	Flux and Chromaticity bin kit code - See available ordering codes below

### SBM-40-SC Bin Kit Ordering Nomenclature and Ordering Part Number

All SBM-40-SC RGBW products are sold in sets of flux and chromaticity bins called bin kits. Each bin kit specifies a minimum flux bin and a specific selection of chromaticity bins. The ordering part number designation is as follows:

Bin Kit	RGB Wavelength			RGB Flux	White Chro-	White Flux	Ordering Part Number
Dill Kit	RW	GW	BW	NGD I IUX	maticity	Willicarda	Ordering Fart Hamber
QD100	✓	✓	✓	Full Distribution	1A	Full Distribution	SBM-40-RGBW-SC41-QD100

For other bin kits, please contact a Luminus representative.

### **Example:**

The ordering part number SBM-40-RGBW-SC41-QD100 refers to bin kit which consists of a RGBW, SBM-40-SC emitter, with Red Flux > 90 lm and Red DWL range of 621nm-626 nm; Green flux > 210 lm and Green DWL range of 522 nm to 527 nm; Blue power > 1000 mW and Blue DWL range of 451 nm to 456 nm; White flux >210 lm.





# **Product Shipping & Labeling Information**

All SBM-40-SC products are packaged and labeled with their respective bin as outlined in the tables on pages 3 & 4. When shipped, each reel will only contain one bin. The part number designation is as follows:

SBM — 40 — RGBW — SC41 — QD<<mark>XXX</mark>>

Product Family	Chip Area	Color	Package Configuration	Bin Kit Identifier
Surface Mount (window)	4.0 mm²	<b>R</b> : Red <b>G</b> : Green <b>B</b> : Blue <b>W</b> : White	Internal Code	QDXXX



### **Optical & Electrical Characteristics 1,2**

Parameter	Symbol	Red	Green	Blue	White	Unit
Drive Condition <sup>3</sup>	I	1.0	1.0	1.0	1.0	А
Emitting Area	-	1.0	1.0	1.0	1.0	mm²
Emitting Area Dimensions	-	1.0 x 1.0	1.0 x 1.0	1.0 x 1.0	1.0 x 1.0	mm x mm
	$\lambda_{ ext{d min}}$	621	522	451	-	nm
Dominant Wavelength	$\lambda_{dtyp}$	623	525	454	-	nm
	$\lambda_{\text{d max}}$	626	527	456	-	nm
FWHM (typ.)	$\Delta\lambda_{1/2}$	17	32	21	N/A	nm
Chromaticity Coordinates 4 (typ)	Х				0.31	-
Chromaticity Coordinates <sup>4</sup> (typ.)	у				0.32	-
	V <sub>F min</sub>	2.3	3.0	3.0	3.0	V
Forward Voltage	$V_{_{\rm Ftyp}}$					V
	$V_{_{Fmax}}$	3.6	3.9	3.9	3.9	V
Minimum Current 5	-	0.1	0.1	0.1	0.1	А
Maximum Current <sup>5</sup>	-	2.0	2.0	2.0	2.0	Α
Maximum Operating Junction Temperature 5.6	T <sub>j</sub> operating,max	100	140	130	130	۰C
Absolute Maximum Junction Temperature 5.6	T j absolute max	115	150	150	150	۰C
Storage Temperature Range	-	-40/+100	-40/+100	-40/+100	-40/+100	°C

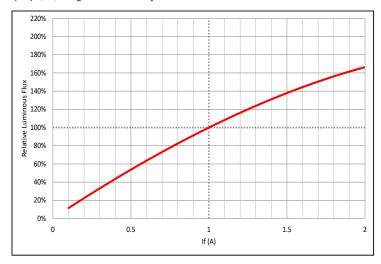
- Note 1: All ratings are based on test conditions of  $I_r = 1000 \text{ mA}$ ,  $T_c = 25 \, ^{\circ}\text{C}$ , 20 millisecond pulse.  $T_{case}$  is defined on Thermal Resistance section, page 12.
- Note 2: Unless otherwise noted, values listed are typical. Devices are production tested and specified at 1 A/mm² for red, green, blue and white. Values provided at 2 A based on characterization and measurements at 2A/mm².
- Note 3: SBM-40-SC RGBW devices can be driven at currents ranging from 0.1 A to 2 A depending on color and at duty cycles ranging from 1% to 100%. Drive current and duty cycle should be adjusted as necessary to maintain the junction temperature desired to meet application lifetime requirements.
- Note 4: In CIE 1931 chromaticity diagram coordinates, normalized to x+y+z=1.
- Note 5: SBM-40-SC RGBW devices are designed for continuous operation to a maximum current as specified above. Product lifetime data is specified at recommended forward drive currents. Sustained operation at or beyond maximum currents will result in a reduction of device lifetime compared to recommended forward drive currents. Actual device lifetimes will also depend on junction temperature. Refer to the lifetime derating curves for further information.
- Note 6: Maximum Operating Junction Temperature and Absolute Maximum Junction Temperature assume that with all four (RGBW) LEDs operating simultaneously at 2 A.



## **Optical & Electrical Characteristics**<sup>7</sup>

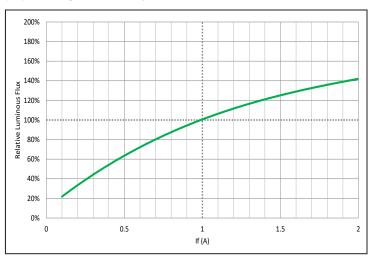
#### **Relative Luminous Flux - Red**

Relative Luminous Flux vs. If  $\varphi v/\varphi v(1A)$  Single Pulse 20ms Tj = 25°



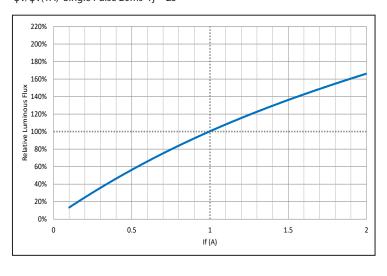
#### **Relative Luminous Flux - Green**

Relative Luminous Flux vs. If  $\varphi v/\varphi v(1A)$  Single Pulse 20ms Tj = 25°



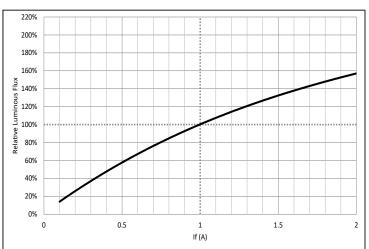
#### **Relative Luminous Flux - Blue**

Relative Luminous Flux vs. If  $\varphi v/\varphi v(1A)$  Single Pulse 20ms Tj = 25°



#### **Relative Luminous Flux - White**

Relative Luminous Flux vs. If  $\varphi v/\varphi v(1A)$  Single Pulse 20ms Tj = 25°



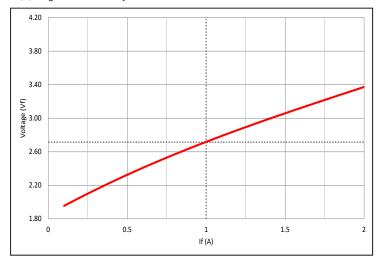
Note 7: Flux and power values are measured using a current pulse of typical 20 ms. Luminus maintains a test measurement accuracy for LED flux and power of ±6%.



# **Optical & Electrical Characteristics**

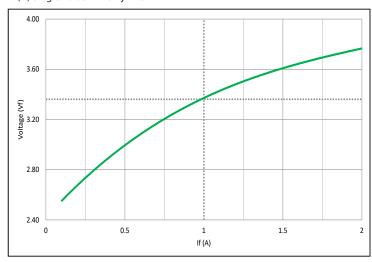
### Voltage as function of Forward Current - Red

Vf vs. If Vf(If) Single Pulse 20ms  $Tj = 25^{\circ}$ 



### Voltage as function of Forward Current - Green

Vf vs. If Vf(If) Single Pulse 20ms  $Tj = 25^{\circ}$ 

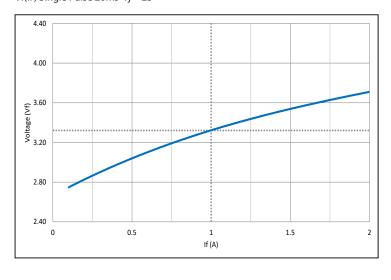


### Voltage as function of Forward Current - Blue

PDS-002984 Rev 01 © 2018 Luminus Devices, Inc. - All Rights Reserved

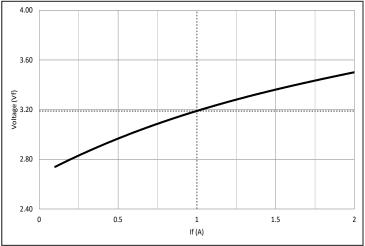
Vf vs. If Vf(If) Single Pulse 20ms  $Tj = 25^{\circ}$ 

9



### Voltage as function of Forward Current - White

Vf vs. If Vf(If) Single Pulse 20ms Tj = 25°

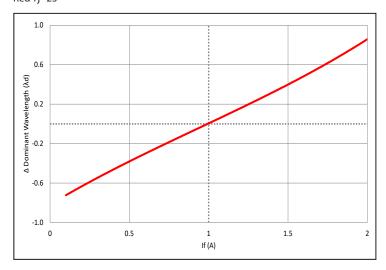




## **Optical & Electrical Characteristics**

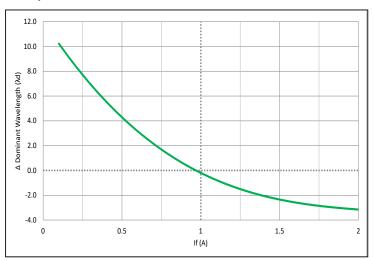
### Wavelength change as function of Current - Red

# $\Delta$ Dominant Wavelength (\lambda d) Red Tj=25°



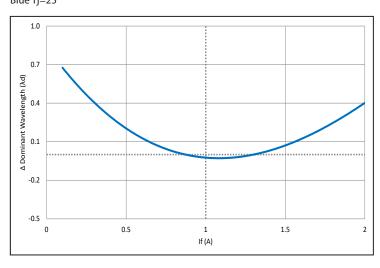
### Wavelength change as function of Current - Green

# $\Delta$ Dominant Wavelength (\lambda d) Green Tj=25°



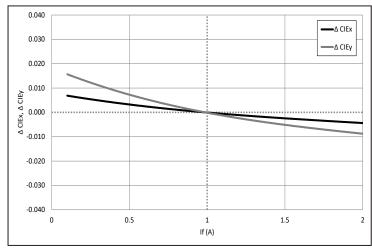
### Wavelength change as function of Current - Blue

# $\Delta$ Dominant Wavelength (\lambda d) Blue Tj=25°



### CIEx, y change as function of Current - White

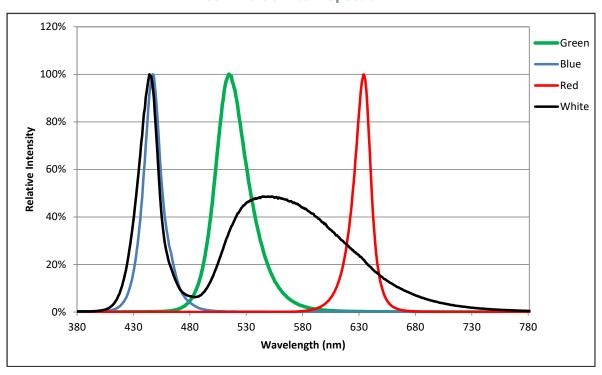
# Chromaticity Shift vs. If $\Delta CIEx,y = CIEx,y(If) - CIEx,y$ (1A), Single Pulse 20ms $Tj = 25^{\circ}C$



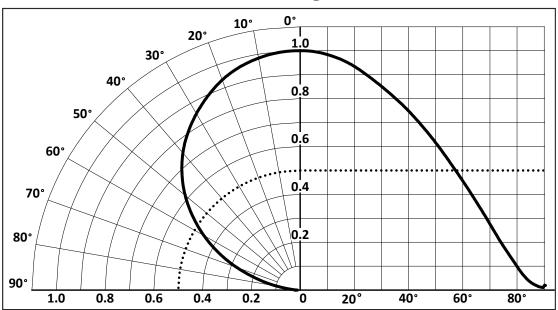


### **Optical & Electrical Characteristics**

SBM-40-SC-RGBW Spectrum<sup>8</sup>



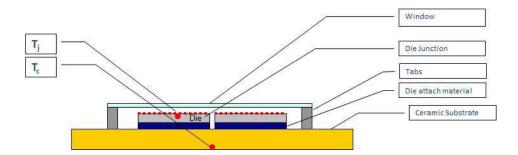
SBM-40-SC-RGBW Angular Distribution



Note 8: Typical spectrum from Red, Green, Blue and White LEDs at reference current of 1 A, CW. Please contact Luminus to obtain data in Excel format.



### SBM-40-SC Thermal Resistance

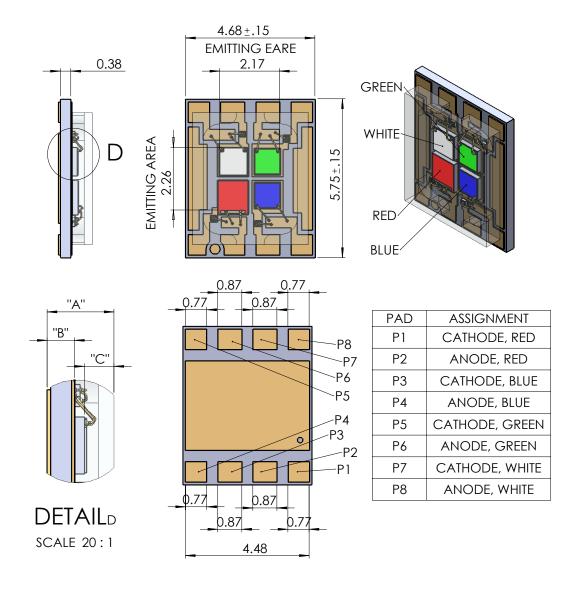


Thermal resistance junction to case, R  $_{\rm th(j-c)\_real} = 1.0$  °C/W (typ.),(All chips operated simultaneously) Thermal resistance junction to case, R  $_{\rm th(j-c)\_electrical} = 0.8$  °C/W (typ.) (All chips operated simultaneously)

Case Temperature  $(T_c)$  = Temperature at bottom of ceramic substrate.



### Mechanical Dimensions - SBM-40-SC Emitter



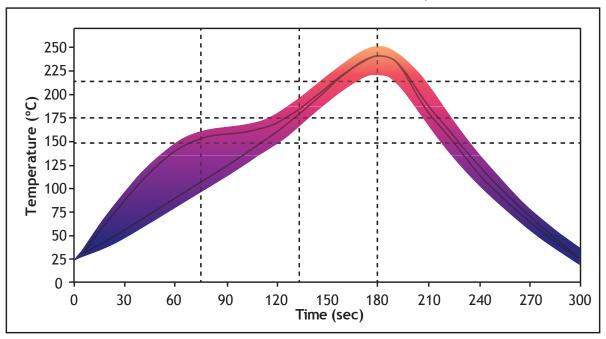
DIMENSION NAME	DESCRIPTION	NOMINAL DIMENSION	TOLERANCE
"A"	BOTTOM OF SUBSTRATE TO TOP OF WINDOW	1.21	±.09
"B"	BOTTOM OF SUBSTRATE TO TOP OF SOLDERMASK	0.52	±.05
"C"	TOP OF DIE EMITTING AREA TO TOP OF WINDOW	0.48	±.06

For prototyping purposes, please see Bergquist thermal clad boards, part #803807 (square board) or part #803808 (star board). Available from Digi-Key or Mouser.



### **Solder Profile**

### **SAC 305 Reflow Profile Window For Low Density Boards**



Solder Profile Stage	Lead-Free Solder	Lead-based Solder
Rate of Rise	2 °C/sec max	2 °C/sec max
Preheat Min Temp (T <sub>i,min</sub> )	100 ℃	120 ℃
Preheat Max Temp (T <sub>i,max</sub> )	175 ℃	130 ℃
Preheat Time $(T_{i,min}$ to $T_{i,max})$	90 seconds	120 seconds
Liquidus Min Temp (T <sub>L</sub> )	185 ℃	160 ℃
Liquidus to Liquidus Time ( $T_L$ to $T_{L2}$ )	30-60 seconds	30 seconds
Liquidus Peak Temp (T <sub>p</sub> )	240 °C max	220°C max
Cooldown	≤ 4 °C/sec	≤ 6 °C/sec
Profile Length (Ambient to Peak)	4 min	3.5 - 4 min

Note 9: Temperatures are taken and monitored at the component copper layer.

Note 10: Optimum profile may differ due to oven type, circuit board or assembly layout.

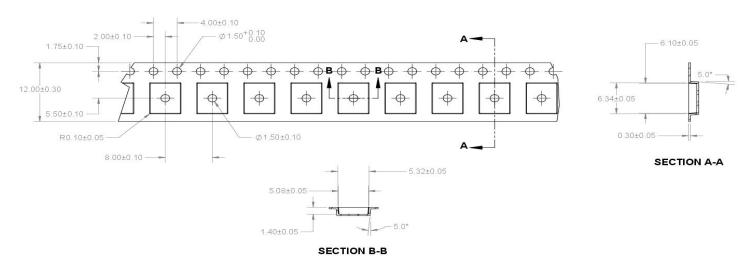
Note 11: Recommended lead free, no-clean solder: AIM NC254-SAC305.

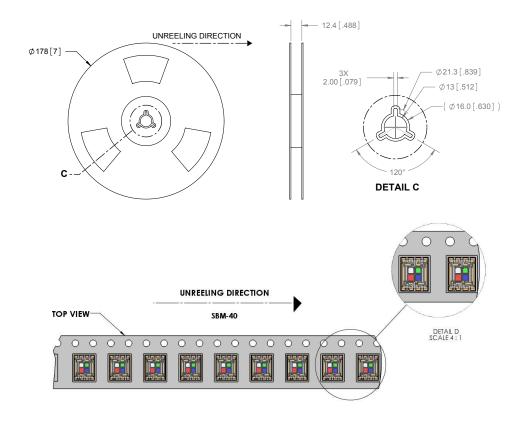
Note 12: Refer to soldering and handling application note (APN-001473) for additional solder profiles and details.



## **Packaging Specification**

### Packing Unit = 500 pcs per reel





Note 13: For detailed drawing, please refer to drawing number: TO-1156.





### **Revision History**

Revision	Date	Description
Rev 01	05/27/2018	Preliminary Datasheet release

The products, their specifications and other information appearing in this document are subject to change by Luminus Devices without notice. Luminus Devices assumes no liability for errors that may appear in this document, and no liability otherwise arising from the application or use of the product or information contained herein. None of the information provided herein should be considered to be a representation of the fitness or suitability of the product for any particular application or as any other form of warranty. Luminus Devices' product warranties are limited to only such warranties as accompany a purchase contract or purchase order for such products. Nothing herein is to be construed as constituting an additional warranty. No information contained in this publication may be considered as a waiver by Luminus Devices of any intellectual property rights that Luminus Devices may have in such information.

This product is protected by U.S. Patents 6,831,302; 7,074,631; 7,083,993; 7,084,434; 7,098,589; 7,105,861; 7,138,666; 7,166,870; 7,166,871; 7,170,100; 7,196,354; 7,211,831; 7,262,550; 7,274,043; 7,301,271; 7,341,880; 7,344,903; 7,345,416; 7,348,603; 7,388,233; 7,391,059 Patents Pending in the U.S. and other countries.