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www.stacoenergy.com

UNISTAR V 120-230V 50/60Hz 1 to 3kVA USER MANUAL

Staco Energy is highly specialized in the development and production of uninterruptible power systems (UPS). The UPS's of this series are high quality products, carefully designed and manufactured to ensure optimum performance.

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Thank you for choosing our product.

Table of Contents

1.	Important Safety Warnings	. 1
	1.1 Transportation	
	1.2 Preparation	. 1
	1.3 Installation	
	1.4 Operation	
	1.5 Maintenance, Service and Faults	
	1.6 WEEE	
	1.7 FCC (120V Models)	
	1.8 EMC (230V Models)	
2	Installation and setup	
<u> </u>	2.1 Rear panel view	
	2.1.1 1 kVA or 1.5kVA	
	2.1.2 2 kVA	
	3 kVA	
	2.3 Install the UPS	
	2.3.1 Rack-mount Installation	
	2.3.2 Tower Installation	
	2.4 Setup the UPS	
	2.5 Battery Replacement	10
	2.6 Battery Kit Assembly (option)	
	2.7 Frequency Converter Mode	
	2.8 Power Conditioner Set-Up	
0	2.9 Permanently Silence Audible Alarm	
3.	Operation	
	3.1 Button operation	
	3.2 LCD Panel	
	3.3 Audible Alarm	
	3.4 LCD display wordings index	
	3.5 UPS Settings	19
	3.6 Operating Mode Description	
	3.7 Faults Reference Code	
	3.8 Warning indicator	
	Troubleshooting	
5.	Storage and Maintenance	
	5.1 Operation	
	5.2 Storage	
	5.3 Recommended Replacement Intervals	
6.	UPS Specifications	
	6.1 120V Specifications	
	6.2 230V Specifications	28
	6.3 Battery Pack Specification	29

1. Important Safety Warnings

Please strictly comply with all warnings and operating instructions in this manual. Save this manual and carefully read the following instructions before installing the unit. Do not operate this unit before reading through all safety information and operating instructions carefully.

1.1 Transportation

Transport the UPS system only in the original package to protect against shock and impact.

1.2 Preparation

- Condensation may occur if the UPS system is moved directly from cold to warm environment. The UPS system must be absolutely dry before being installed. Please allow at least two hours for the UPS system to acclimate to the environment.
- Do not install the UPS system near water or in moist environments.
- Do not install the UPS system where it would be exposed to direct sunlight or near a heater.
- Do not block ventilation holes in the UPS housing.

1.3 Installation

- Do not connect appliances or devices which would overload the UPS system (e.g. laser printers) to the UPS output sockets.
- Place cables in such a way that no one can step on or trip over them.
- Do not connect domestic appliances such as hair dryers to UPS output sockets.
- The UPS can be operated by individuals with no previous experience.
- The UPS can be operated in TN & TT power distribution.
- Connect the UPS system only to an earthed shockproof outlet which must be easily accessible and close to the UPS system.
- Please use only UL-tested, UL-marked power cables to connect the loads to the UPS system.
- When installing the equipment, ensure that the sum of the leakage current of the UPS and the connected devices does not exceed 3.5mA.
- Temperature Rating Units are considered acceptable for use in a maximum ambient of 40°C (104°F).
- For PLUGGABLE EQUIPMENT, the socket-outlet shall be installed near the equipment and shall be easily accessible.
- **CAUTION:** The unit is heavy. Lifting the unit requires a minimum of two people.

1.4 Operation

- Do not disconnect the mains cable on the UPS system or the building wiring outlet (shockproof socket outlet) during operations since this would cancel the protective earth of the UPS system and of all connected loads.
- The UPS system features its own internal current source (batteries). The UPS output sockets or output terminal blocks may be electrically live even if the UPS system is not connected to the building wiring outlet.
- In order to fully disconnect the UPS system, first press the OFF/Enter button and disconnect the mains.
- Prevent fluids or other foreign objects from getting inside the UPS system.
- The EPO, RS-232 and USB circuits are IEC 60950 safety extra low voltage (SELV) circuits. This circuit must be separated from any hazardous voltage circuits by reinforced insulation.

1.5 Maintenance, Service and Faults

- The UPS system operates with hazardous voltages. Repairs may be carried out only by qualified maintenance personnel.
- **<u>CAUTION</u>** Risk of electric shock. Even after the unit is disconnected from the mains (building wiring outlet), components inside the UPS system are still connected to the battery and electrically live and dangerous.
- Before carrying out any kind of service and/or maintenance, disconnect the batteries and verify that no current is present and no hazardous voltage exists in the terminals of high capability capacitors such as BUS-capacitors.
- To avoid electrical shock, turn off the unit and unplug it from the AC power source before servicing the battery.
- Only persons that are adequately familiar with batteries and with the required precautionary measures may replace batteries and supervise operations. Unauthorized persons must be kept well away from the batteries.
- <u>CAUTION</u> Risk of electric shock. The battery circuit is not isolated from the input voltage. Hazardous voltages may occur between the battery terminals and the ground. Before touching, verify that no voltage is present!
- When changing batteries, install the same number and same type of batteries.
- Do not attempt to dispose of batteries by burning them. This could cause battery explosion.
- Do not open or destroy batteries. Escaping electrolyte can cause injury to the skin and eyes. It may be toxic.
- When replacing batteries, replace with the same type and number of batteries or battery packs.

Manufacturer	Type	Rated
	NPW45-12	12 V dc, 9.0 Ah
Toplite (Guangzhou) Technology Battery Co Ltd	NPW45-12 FR	12 V dc, 7.0 Ah
(MH29104)	NPW36-12	12 V dc, 7.2 Ah
	NPW36-12 FR	12 V dc, 7.0 Ah
	UPS 12360 7 FR	12 V dc, 7.1 Ah
CSB Battery Co Ltd (MH14533)	UPS 12460 F2FR	12 V dc, 9.0 Ah
	HR 1234W FR	12 V dc, 8.5 Ah
Yuasa Battery (Guangdong) Co Ltd (MH29616)	NPW45-12	12 V dc, 8.0 Ah
	NPW45-12FR	12 V dc, 8.0 Ah

- Do not dismantle the UPS system.
- **WARNING** A battery can present a risk of electrical shock and high short-circuit current. The following precautions should be observed when working on batteries:
 - a) Remove watches, rings, or other metal objects.
 - b) Use tools with insulated handles.
 - c) Wear rubber gloves and boots.
 - d) Do not lay tools or metal parts on top of batteries.
 - e) Disconnect charging source prior to connecting or disconnecting battery terminals.
 - f) Determine if battery is inadvertently grounded. If inadvertently grounded, remove source from ground. Contact with any part of a grounded battery can result in electrical shock. The likelihood of such shock can be reduced if such grounds are removed during installation and maintenance.

1.6 WEEE Information for Protection of the Equipment

UPS SERVICING – This UPS and batteries makes use of components dangerous for the environment (electronic cards, electronic components). The components removed must be taken to specialized collection and disposal centers.

Notice to European Union Customers: Disposal of Old Appliances – This product has been supplied rom an environmentally aware manufacturer that complies with Waste Electrical and Electrnic Equipment (WEEE) Directive 2002/96/CE. The "crossed-out wheelie bin" symbol at right is placed on this product to encourage you to recycle wherever possible. Please be environmentally responsible and recycle this product through your recycling facility at its end of life. Do not dispose of this product as unsorted municipal waste. Follow locla municipal waste ordinances for proper disposal provisions to reduce the environmental impact to waste ectrical and electronic equipment (WEEE).

1.7 FCC (120V Models)

NOTE: This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

1.8 EMC (230V Models)

WARNING: This is a category C2 UPS product. In a residential environment, this product may cause radio interference, in which case the user may be required to take additional measures.

2. Installation and setup

NOTE: Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. Please keep the original package in a safe place for future use.

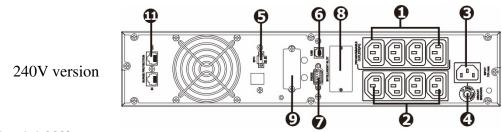
NOTE: There are two different types of online UPS: standard and long-run models. Please refer to the following model table.

Model No.	Туре	Model No.	Туре
SCV-1000x		SCV-	
		1000x-LB	
SCV-1500x		SCV-	
	Standard	1500x-LB	Long-run
SCV-2000x	Model	SCV-	Model
		2000x-LB	
SCV-3000x		SCV-	
		3000x-LB	

2.1 Rear panel view

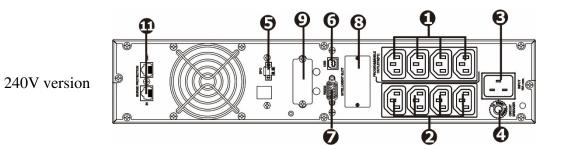
2.1.1 1 kVA or 1.5kVA

120V version

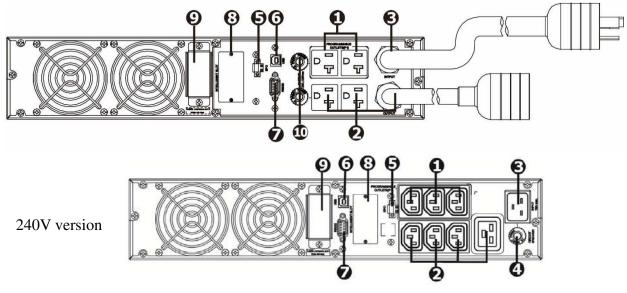


2.1.2 2 kVA

120V version



120V version

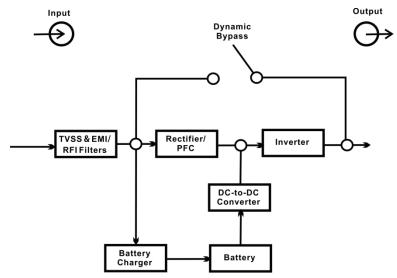


- 1. Programmable outlets: connect to non-critical loads.
- 2. Output receptacles: connect to mission-critical loads.
- 3. AC input
- 4. Input circuit breaker
- Emergency power off function connector (EPO)
 USB communication port
- 7. RS-232 communication port
- 8. SNMP intelligent slot
- 9. External battery connector
- 10. Output circuit breaker
- 11. Modem/phone/network surge protection

kVA	Volt	Input Connection	Output Connection
1kVA		5-15P	5-15R
1.5kVA	1001/	5-15P	5-15R
2kVA	120V	5-20P	5-20R
3kVA		L5-30P	5-20R & L5-30R
1kVA		IEC320- C14	IEC320-C13
1.5kVA	230V	IEC320- C14	IEC320-C13
2kVA	2300	IEC320- C20	IEC320-C13
3kVA		IEC320- C20	IEC320-C20 & IEC320-C13

Table 1 – Input/Output Connections

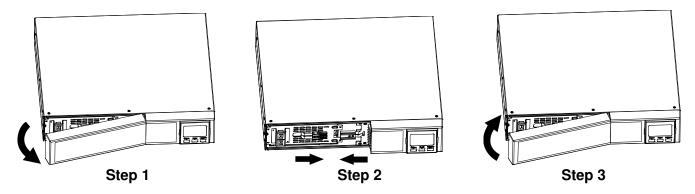
2.2 Operating principle



The UPS is composed of mains input, TVSS and EMI/RFI filters, rectifier/PFC, inverter, battery charger, DC-to-DC converter, battery, dynamic bypass and UPS output.

2.3 Install the UPS

For safety consideration, the UPS is shipped out from factory without connecting battery wires. Before installing the UPS, please follow the below steps to re-connect battery wire.



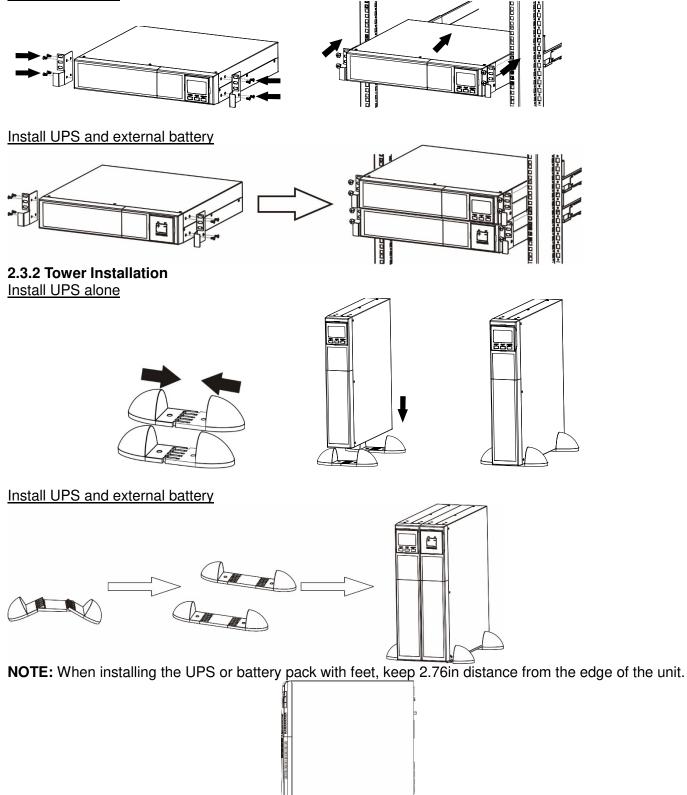
Step 1: Remove front panel.Step 2: Remove battery panel and re-connect battery wire.Step 3: Put battery panel and cover back to the unit.

This UPS can be either displayed on the desk or mounted in the 19" rack chassis. Please choose proper installation to position this UPS.

2.3.1 Rack-mount Installation

CAUTION – Do NOT use the mounting brackets to lift the unit. The mounting brackets are only for securing the unit to the rack.

Install UPS alone



70mn

2.4 Setup the UPS

Step 1: UPS input connection

Plug the UPS into a two-pole, three-wire, grounded receptacle only. Avoid using extension cords.

CAUTION: For 1 and 2 kVA models, to reduce the risk of fire, connect only to a circuit provided with 20 amperes maximum branch circuit overcurrent protection in accordance with the National Electric Code, ANSI/NFPA 70.

CAUTION: For 3 kVA models, to reduce the risk of fire, connect only to a circuit provided with 30 amperes maximum branch circuit overcurrent protection in accordance with the National Electric Code, ANSI/NFPA 70.

Step 2: UPS output connection

There two kinds of outputs: programmable outlets and general outlets. Connect non-critical devices to the programmable outlets and critical devices to the general outlets. During power failure, you may extend the backup time to critical devices by setting shorter backup time for non-critical devices.

Step 3: Communication connection Communication port:



To allow for unattended UPS shutdown/start-up and status monitoring, connect one end of the communication cable to the USB/RS-232 port and the other end to the communication port of your PC. With the monitoring software installed, you can perform these operations:

- Remote Shutdown of UPS
- Send shutdown commands to remote computers
- Remotely set parameters of the UPS
- Set-up the number of battery strings connected
- Set-up voltage and frequency ranges

See manual for monitoring software for details.

The UPS is equipped with an intelligent slot perfect for either a SNMP or an AS400 card. Installing either a SNMP or AS400 card in the UPS will provide advanced communication and monitoring options.

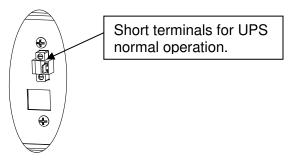
NOTE: USB port and RS-232 port can't work at the same time.

Step 4: Network connection Network/Fax/Phone surge port IN

Connect a single modem/phone/fax line into surge-protected "IN" outlet on the back panel of the UPS unit. Connect from "OUT" outlet to the equipment with another modem/fax/phone line cable.

Step 5: Disable and enable EPO function

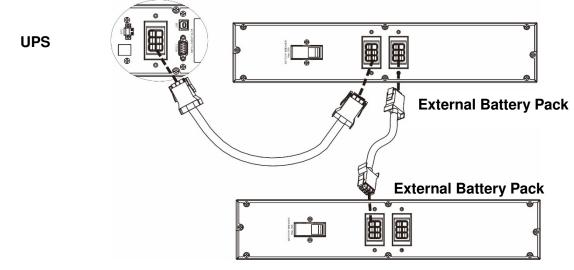
Keep pin 1 and pin 2 closed for UPS normal operation. To activate EPO function, cut the wire between pin 1 and pin 2.



Step 6: External battery connection

Connect one end of external battery cable to UPS unit and the other end to battery pack. See below chart for detailed connection.

CAUTION: Connection to External Battery shall be installed by SERVICE PERSONNEL only.



CAUTION - Risk of fire hazard.

Step 7: Turn on the UPS

Press the ON/Mute button on the front panel for two seconds to power on the UPS.

Note: The battery charges fully during the first five hours of normal operation. Do not expect full battery run capability during this initial charge period.

Step 8: Install software

Install UPS monitoring software to fully configure UPS shutdown. Follow the steps below to download and install monitoring software:

1. Go to the website http://www.power-software-download.com

2. Click ViewPower software icon and then choose your required OS to download the software.

3. Follow the on-screen instructions to install the software.

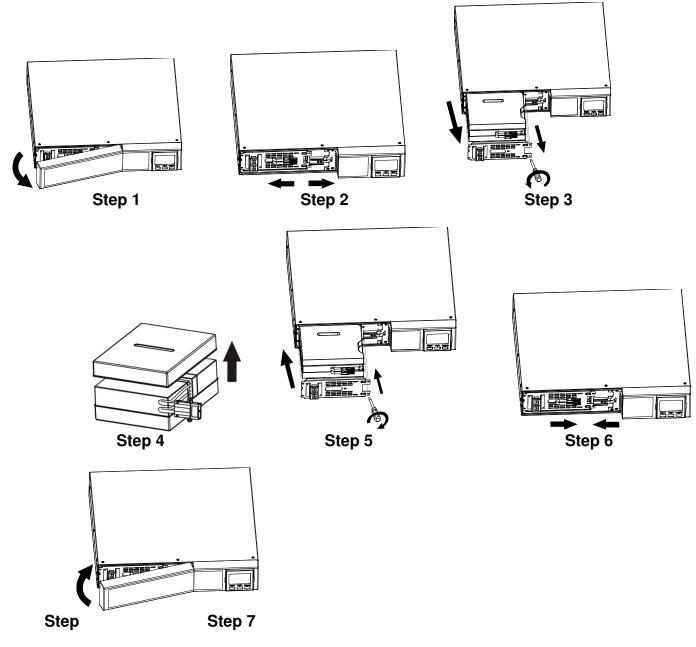
4. When your computer restarts, the monitoring software will appear as an orange plug icon located in the system tray, near the clock.

2.5 Battery Replacement

NOTICE: This UPS is equipped with internal batteries and only service personnel can replace the batteries.

CAUTION!! Consider all warnings, cautions, and notes before replacing batteries.

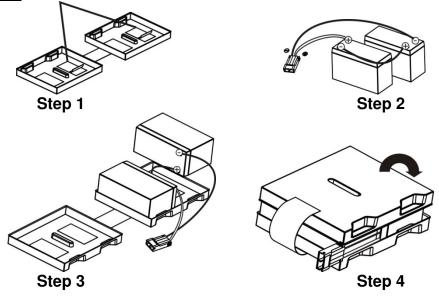
NOTE: Upon battery disconnection, equipment is not protected from power outages.



- **Step 1**: Remove front panel.
- Step 2: Disconnect battery wire and remove battery panel.
- Step 3: Pull out the battery box.
- Step 4: Remove the top cover of battery box and replace the inside batteries.
- Step 5: After replacing the batteries, put the battery box back to original location and screw in tightly.
- Step 6: Re-connect the battery wire and screw battery panel back on the unit.
- Step 7: Put the front panel back on the unit.

2.6 Battery Kit Assembly (option)

NOTICE: Replacement battery pack comes fully assembled from the factory. Consult factory for details. <u>2-battery kit – 1kVA</u>



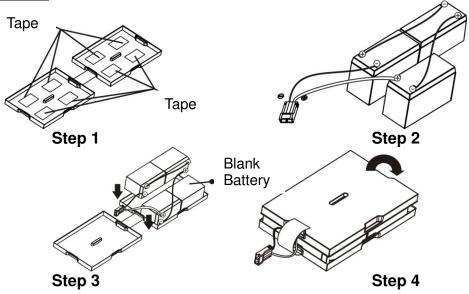
Step 1: Remove adhesive tapes.

Step 2: Connect all battery terminals by following below picture.

Step 3: Put assembled battery packs on one side of plastic shells.

Step 4: Cover the other side of plastic shell as shown below. Then, battery kit is fully assembled.

<u> 3-battery kit – 1.5kVA</u>



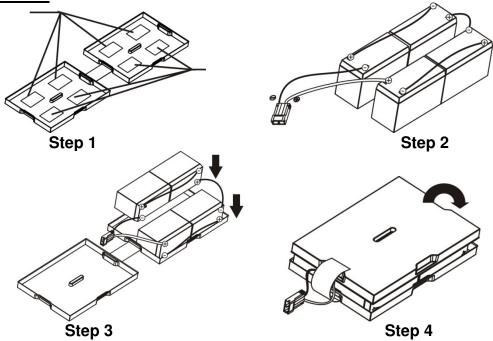
Step 1: Remove adhesive tapes.

Step 2: Connect all battery terminals by following below picture.

Step 3: Put assembled battery packs on one side of plastic shells and insert one more defect battery in the open space. (Blank battery is not connected)

Step 4: Cover the other side of plastic shell as shown below. Then, battery kit is fully assembled

<u>4-battery kit – 2kVA</u>

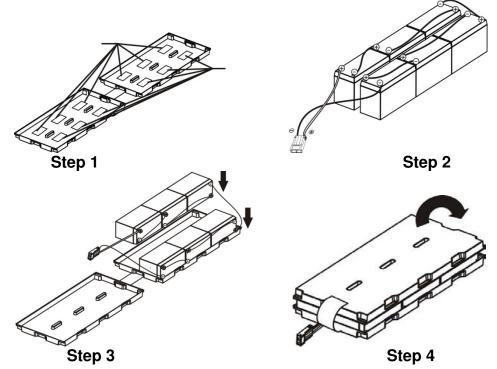


Step 1: Remove adhesive tapes.

- Step 2: Connect all battery terminals by following below picture.
- Step 3: Put assembled battery packs on one side of plastic shells.

Step 4: Cover the other side of plastic shell as shown below. Then, battery kit is fully assembled.

6-battery kit – 3kVA



Step 1: Remove adhesive tapes.

Step 2: Connect all battery terminals by following below picture.

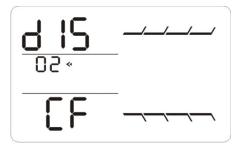
Step 3: Put assembled battery packs on one side of plastic shells.

Step 4: Cover the other side of plastic shell as shown below. Then, battery kit is fully assembled.

2.7 Frequency Converter Mode

To set-up the unit to run as a Frequency Converter Mode follow the instructions below.

- 1. Install the UPS system per the instructions above.
- 2. Verify mains input is connected correctly, and the UPS input breaker is at "ON" position.
- 3. If battery pack is installed: Verify battery is connected correctly, and the battery pack breaker is at "ON" position.
- 4. Apply input power.
- 5. Press and hold the Select Button for 5 seconds. This will enter program mode.
- 6. Press down Key ("SELECT") until you get to setting #2.



- 7. Press "OFF/ENTER" button to enter selection.
- 8. Press "ON/MUTE" button to "ENA".
- 9. Press "OFF/ENTER" button to set selection.
- 10. Press down Key ("SELECT") until you get to setting #3.



- 11. Press "OFF/ENTER" button to enter selection.
- 12. Press "ON/MUTE" button to select the desired output frequency:
 - a. CF 50: presents output frequency is 50Hz.
 - b. CF 60: presents output frequency is 60Hz.
- 13. Press "OFF/ENTER" button to set selection.
- 14. Press down Key ("SELECT") until you get to setting #00 to exit Program mode.
- 15. Turn On unit per the instructions in the User's Manual and verify the output frequency is correct.



If Frequency Converter mode is used without batteries and the unit is turned off (manually or power outage), the unit will need to be manually restarted.



When the unit is used without batteries connected, the unit will give a constant battery open alarm. To permanently silence this alarm, see **Section 2.9 Permanently Silence Audible Alarm**

2.8 Power Conditioner Set-Up

To set-up the unit to run as a Power Conditioner (no batteries connected) follow the instructions below.

- 1. Install the UPS system per the instructions above.
- 2. Verify mains input is connected correctly, and the UPS input breaker is at "ON" position;
- 3. Apply input power.
- 4. Press and hold the Select Button for 5 seconds. This will enter program mode.
- 5. Press down Key ("SELECT") until you get to setting #6.



- 6. Press "OFF/ENTER" button to enter selection.
- 7. Press "ON/MUTE" button to "ENA". This will enable bypass mode.
- 8. Press "OFF/ENTER" button to set selection.
- 9. Press down Key ("SELECT") until you get to setting #00 to exit Program mode.
- 10. Turn On unit per the instructions in the User's Manual and verify the output frequency is correct.



When input power is applied, the unit initialize and apply power to the output via the static bypass. When the unit is turned on, the unit will transfer to inverter mode.

When the input power is re-applied after a power outage, the unit will automatically re-start the controls and apply power to the output via the static bypass. The customer will need to manually press the "On" button to transfer to inverter mode.



When the unit is used without batteries connected, the unit will give a constant battery open alarm. To permanently silence this alarm, see **Section 2.9 Permanently Silence Audible Alarm**

2.9 Permanently Silence Audible Alarm



WARNING: This procedure will not allow the audible alarm to activate for any alarm or fault.

- 1. On CD that came with unit, install ViewPower software per software instructions.
- 2. Connect USB cord from computer to UPS unit (see Section 2.1 Rear panel view).
- 3. Open ViewPower software.
- 4. Click on connected unit.

🖷 😭 🥹 🕵 🔍	S			Mo	User type: onitored UPS:	Guest Login STACO-969DP12Staco.local -> USB (id=12C9DB98_P0
CURRENT STACO-9690P1251acolocal USB (9d=12C90898,900) USB (9d=12C90898,900) LNN INTERNET	UPS type : line-intr Input phase/Output phase : 1/1 Input voltage/Output voltage : 120.0/1	formation eractive 20.0 V 2000000000	Battery group numbers :	Battery infor 1	mation	
	FW version : 01437.0			U	PS rated informa	ation
	UPS purchasing date :	2017-01-20	Rate	ed VA : 11	00 VA	
	Purchase date of the battery :	2017-01-20	Rated output vo	oltage : 12	0.0 V	
	UPS Warranty :	0 Year(s)	Rated output frequ	uency : 60	0 Hz	
	Batteries Warranty :	0 Year(s)	Rated output cu	urrent : 9	A	
	Battery lifecycle :	0 Month(s)	Rated battery vo	oltage : 24	.0 V	
	Remind me when to change the battery :	Enable				
	UPS P/N :					

- 5. Click on **Login** in upper right corner.
- 6. Enter password (default: administrator).
- 7. Click on UPS Settings.
- 8. Click on **Parameter Settings**.
- 9. Set parameter UPS Alarm to Disable.
- 10. Click Apply.



To turn on Audible Alarm, set UPS Alarm to Enable.

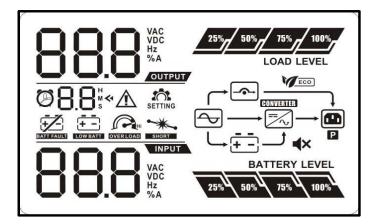
3. Operation 3.1 Button operation



Button View

Button	Function		
ON/Mute Button	 Turn on the UPS: Press and hold ON/Mute button for at least 2 seconds to turn on the UPS. Mute the alarm: After the UPS is turned on in battery mode, press and hold this button for at least 5 seconds to disable or enable the alarm system. Up key: Press this button to display previous selection in UPS setting mode. Switch to UPS self-test mode: Press ON/Mute button for 5 seconds to enter UPS self-testing while in AC mode, ECO mode, AECO mode, or converter mode. 		
OFF/Enter Button	 Turn off the UPS: Press and hold this button at least 2 seconds to turn off the UPS in battery mode. UPS will be in standby mode under power normal or transfer to bypass mode if the Bypass is enabled. Confirm selection key: Press this button to confirm selection in UPS setting mode. 		
Select Button	 Switch LCD message: Press this button to change the LCD message for input voltage, input frequency, battery voltage, output voltage, output frequency. Setting mode: Press and hold this button for 5 seconds to enter UPS setting mode when in Standby and Bypass mode. Down key: Press this button to display next selection in UPS setting mode. 		
ON/Mute + Select Button	Switch to bypass mode: When the main power is normal, press ON/Mute and Select buttons simultaneously for 5 seconds. UPS will enter bypass mode. This action will be ineffective when the input voltage is out of acceptable range.		

3.2 LCD Panel



Display	Function				
Remaining backup time inf	Remaining backup time information				
\bigcirc	Indicates the remaining backup time in pie chart.				
8.8	Indicates the remaining backup time in numbers. H: hours, M: minute, S: second				
Fault information					
« <u>^</u>	Indicates that warning and fault occurred.				
8.8	Indicates the warning and fault codes. The codes are listed in detail in section 3-5.				
Mute operation					
■ ×	Indicates that the UPS alarm is disabled.				
Output & Battery voltage in	formation				
	Indicates the output voltage, frequency or battery voltage. Vac: output voltage, Vdc: battery voltage, Hz: frequency				
Load information					
25% 50% 75% 100%	Indicates the load level by 0-25%, 26-50%, 51-75%, and 76-100%.				
	Indicates overload.				
SHORT	Indicates the load or the UPS output is short circuit.				
Mode operation information	ו				
\sim	Indicates the UPS is connected to the mains.				
+ -	Indicates the battery is working.				
- ~ -	Indicates the bypass circuit is working.				
ECO	Indicates the ECO mode is enabled.				
=~~	Indicates the Inverter circuit is working.				
	Indicates the output is working.				
Programmable outlets info	rmation				
Ρ	Indicates that programmable outlets have output voltage.				

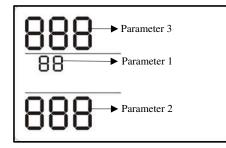
Battery information				
BATTERY LEVEL	Indicates the Battery level by 0-25%, 26-50%, 51-75%, and 76-100%.			
	Indicates the battery is at fault.			
	Indicates low battery level and low battery voltage.			
Input & Battery voltage information				
BBB	Indicates the input voltage or frequency or battery voltage. Vac: Input voltage, Vdc: battery voltage, Hz: input frequency			

3.3 Audible Alarm

Battery Mode	Sounding every 4 seconds
Low Battery	Sounding every second
Overload	Sounding twice every second
Fault	Continuously sounding

3.4 LCD display wordings index

Abbreviation	Display content	Meaning
ENA	<u> 808</u>	Enable
DIS	- d IS	Disable
ESC	650	Escape
HLS	THES	High loss
LLS		Low loss
BAT	685	Battery
CF	[[F	Converter
TP	ΈP	Temperature
CH	[H	Charger
SF	SF	Site Fault
EP	69	EPO
FU	FU	Bypass frequency unstable
EE	88	EEPROM error



There are three parameters to set up the UPS.

Parameter 1: Program alternatives. Refer to below table. Parameter 2 and Parameter 3 are the setting options or values for each program.

01: Output voltage setting

Interface	Setting
	For 200/208/220/230/240 VAC models, you may choose the
	following output voltage:
	200: presents output voltage is 200Vac
	208: presents output voltage is 208Vac
	220: presents output voltage is 220Vac
	230: presents output voltage is 230Vac
	240: presents output voltage is 240Vac
	For 100/110/115/120VAC models, you may choose the
	following output voltage:
	100: presents output voltage is 100Vac
	110: presents output voltage is 110Vac
	115: presents output voltage is 115Vac
	120: presents output voltage is 120Vac

02: Frequency Converter enable/disable

Interface		Setting
d 15		
~ 50 *		CF ENA: converter mode enable CF DIS: converter mode disable(Default)

03: Output frequency setting

Interface	Setting
	You may set the initial frequency on battery mode: BAT 50: presents output frequency is 50Hz BAT 60: presents output frequency is 60Hz If converter mode enable, you may choose the following output
	frequency: CF 50: presents output frequency is 50Hz CF 60: presents output frequency is 60Hz

04: ECO enable/disable

Interface		Setting
<u>ЕПЯ</u> оч.«		ENA: ECO mode enable DIS: ECO mode disable(Default)
	<u> </u>	

05: AECO enable/disable

Interface	<u></u>	Setting
<u>ENR</u> ^{05 «}		ENA: Advanced ECO mode enable DIS: Advanced ECO mode disable(Default)
	<u> </u>	

06: Bypass mode enable/disable when UPS is off

Interface	~	Setting
ENR 06 *	/	ENA: Bypass mode is enabled when UPS is off DIS: Bypass mode is disabled when UPS is off (Default)
	<u> </u>	

07: Programmable outlets enable/disable

Interface		Setting
ENR		
٥٦«	P	ENA: Programmable outlets enable DIS: Programmable outlets disable(Default)
	- <u>, , , , , , ,</u>	

08: Programmable outlets setting

Interface		Setting
999 ©08.«		0-999: setting the backup time limits in minutes from 0-999 for programmable outlets which connect to non-critical devices on battery mode.
	<u> </u>	

09: Acceptable input voltage range setting

Interface	Setting
	For 200/208/220/230/240 VAC models, you may choose the following selection for acceptable input voltage range: 110/300 flashing in turns: The acceptable input voltage range is from 110V to 300V. 160/260 flashing in turns: The acceptable input voltage range is from 160V to 260V. 170/270 flashing in turns: The acceptable input voltage range is from 170V to 270V. For 100/110/115/120 VAC models, you may choose the following selection for acceptable input voltage range: 55/150 flashing in turns: The acceptable input voltage range is from 55V to 150V. 80/130 flashing in turns: The acceptable input voltage range is from 55V to 130V.

00: Exit setting

3.6 Operating Mode Description

Operating mode	Description	LCD display
Online mode	When the input voltage is within acceptable range, UPS will provide pure and stable AC power to output. The UPS will also charge the battery in online mode.	VAC 23% 50% 75% LOAD LEVEL COUTPUT VAC UNPUT VAC
ECO mode (Efficiency Corrective Optimizer)	When the input voltage is within setting range (±3%Vo max), UPS will bypass voltage to output for energy saving. PFC and INVERTER are still active in this mode.	
AECO mode (Advanced Efficiency Corrective Optimizer)	When the input voltage is within setting range (±3%Vo max), UPS will bypass voltage to output for energy saving. PFC and INVERTER are off in this mode.	VAC 23% 50% 75% LOAD LEVEL CUTPUT VAC LOAD LEVEL CUTPUT VAC LOAD LEVEL CUTPUT VAC CUTPUT
Frequency Converter mode	When input frequency is within 40 Hz to 70 Hz, the UPS can be set at a constant output frequency, 50 Hz or 60 Hz. The UPS will still charge battery under this mode.	$\begin{array}{c} 23\% 50\% 75\% \\ \hline \\ $
Battery mode	When the input voltage is beyond the acceptable range or power failure occurs and alarm is sounding every 4 seconds, UPS will backup power from battery.	
Bypass mode	When input voltage is within acceptable range but UPS is in overload, UPS will enter bypass mode or bypass mode can be set by front panel. Alarm sounds every 10 seconds.	VAC 25% 50% 75% LOAD LEVEL OUTPUT VAC VAC VAC VAC VAC VAC VAC VAC