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#### LIGHT CURTAINS SAFETY

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PARTICULAR USE SENSORS

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ENERGY CONSUMPTION VISUALIZATION COMPONENTS

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MACHINE VISION SYSTEMS

UV CURING SYSTEMS SF2B SERIES Ver.2

Related Information Glossary of terms / General precautions...P.1455~ / P.1458~

■ General terms and conditions...... F-7







Conforming to OSHA / ANSI

#### Upgrade Guide

Upgraded to version 2.0 from January 2009 shipments.

Protection

Conventional: IP65 (IEC)

Ver.2: IP65 / IP67 (IEC, JIS)







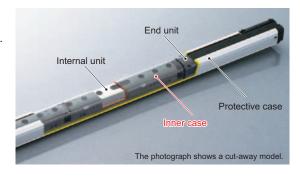


# Type 2 safety solution International regulations for safety measures at reasonable cost

panasonic.net/id/pidsx/global

### Protective structure IP67\* is achieved with a seamless structure that has reduced seams \*Version 2.0 or later

The inner unit is protected by a cylindrical inner case. The seams of unit and lens surfaces have been greatly reduced, so that particles of oil mists and dust are prevented from getting in.



# Extensive range of variations available with sensing widths from 168 mm to 1,912 mm 6.614 in to 75.275 in

Two types are available for different minimum sensing object sizes.

#### Hand protection type SF2B-H□

Control Category 2 PLc SIL1

Minimum sensing object ø27 mm ø1.063 in (20 mm 0.787 in beam pitch



#### Arm / Foot protection type SF2B-A

Minimum sensing object ø47 mm ø1.850 in (40 mm 1.575 in beam pitch



SF4B-C SF4C SF2C SF4B SF2B

BSF4-AH80

Safety Components

Optical Touch Switch

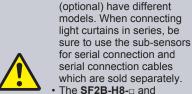
Control Units

Sensing Heights

Definition of

# Series connection of up to three sets is possible

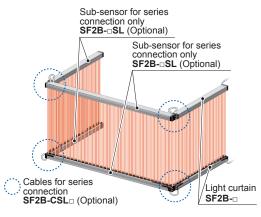
Sub-sensors for series connection (optional) can be used to connect up to three sets of light curtains (up to a total of 128 beam channels maximum; however, the SF2B-A□ allows up to 96 beam channels when two sets are connected, and up to 64 beam channels when three sets are connected).



The SF2B-H8
and SF2B-A4- cannot be connected in series. For details, refer to "Series connection" of **"PRECAUTIONS FOR PROPER USE'** 

· The light curtains and the sub-

sensors for serial connection



Hand protection type and Arm / Foot protection type can be used together.

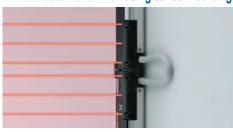


# "ZERO" dead zone. Unit length = protective height, so mounting is possible with no dead zone

The sensing area contains no dead spaces. Even with series connections, there are no dangerous openings at the interfaces between light curtains. This makes a simpler and more compact installation possible.

## SF2B

### "ZERO" dead zone when using series mounting





# **Previous model** Dead zone when using series mounting

Gaps occurred at connecting point It used to be necessary to install a cover or offset the light curtain in order to eliminate gaps. Dead zone

#### "ZERO" dead zone when using L-shaped mounting





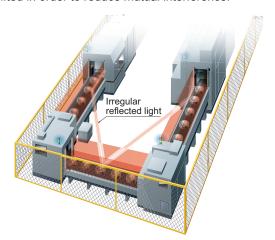
# Overlapped mounting when using L-shaped mounting



Note: The SF2B-H8- $\square$  and SF2B-A4- $\square$  cannot connected in series. For details, refer to "PRECAUTIONS FOR PROPER USE (p.626~)".

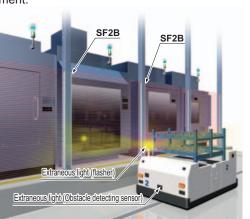
# Mutual interference is reduced without need for interference prevention lines

The scan timing of the light curtain is automatically shifted in order to reduce mutual interference.



# Reducing the number of malfunctions caused by extraneous light

A double scanning method and retry processing are new functions exclusive to that are effective in eliminating the effect of momentary extraneous light from peripheral equipment.



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SF4C

SF2C

SF4B

SF2B BSF4-AH80

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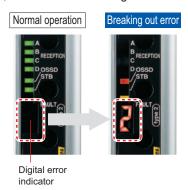
SF2B

BSF4-AH80

# Equipped with a digital error indicator so that error details can be understood at a glance

The system constantly checks the light curtain for problems such as incorrect cable wiring, disconnection, short-circuits, internal circuit problems, and incoming light problems.

If a problem should occur, details of the error appear on the digital display. Therefore, smooth support is possible if problems occur at startup and during maintenance operations, even if assistance is given via telephone.

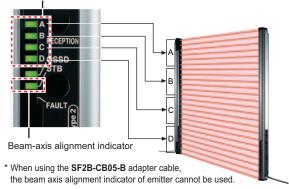


# Beam-axis alignment indicators show the incident light position at a glance

Beam-axis alignment indicators display the beam channels of the light curtain in four blocks.

The blocks where the beam axes match will light up in red in turn. When all the beam axes receive light, all the LEDs light up green. Furthermore, a stability indicator (STB.) lights up when there is sufficient incoming light.



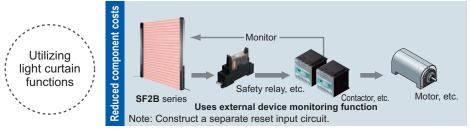


# Adapter cables and adapter mounting brackets are available so that previous peripheral devices for light curtains can still be used

The light curtain SF2-A / SF2-N series (discontinued model), area sensor NA40 series, and SF1-N series (discontinued model) can be replaced with the SF2B series using the current mounting holes and connection cables.

# Selectable safety circuits

The light curtain unit has a built-in monitoring function for external devices (such as fused relay monitoring). This supports the construction of light curtain peripheral safety circuits which do not use a safety relay unit, and contributes to reduced costs and a more compact control panel. In addition, a connectable control unit is used, so that a safety circuit that is easy to construct and easy to install can be selected.



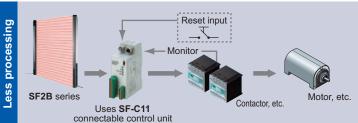
Recommended safety relays

Panasonic Corporation Model No.: SF series



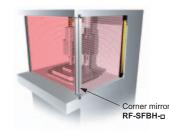
Note: Contact the manufacturers for details on the recommended products.





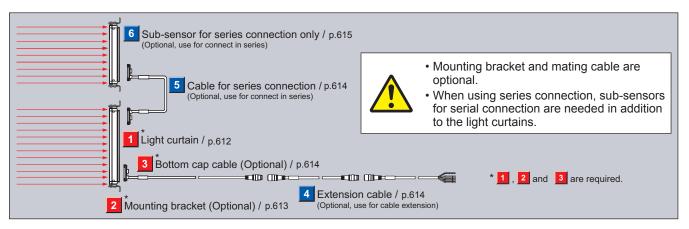
# Significant cost reduction is achieved by using corner mirror

By using a single corner mirror, light curtain and peripheral safety circuit for one set are eliminated. Enables significant cost reduction and savings on wiring. The control category is unchanged.



When setting up the light curtains in the L-shape or U-shape, usually two or three sets of the light curtains are required. However, using the corner mirror to reflect the laser light allows only one set of the light curtains to be set up at the L-shape or U-shape.

# PRODUCT CONFIGURATION



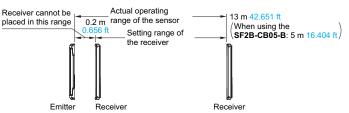
#### ORDER GUIDE

1 Light curtains | Mounting bracket and bottom cap cable are not supplied with the light curtain. Be sure to order them separately.

Туре	Appearance	Operating range	Model No	Model No. (Note 5)		Protective height	
. , po	Appearance	(Note 1)	NPN output type	PNP output type	channels	(mm in) (Note 4)	
(ch)			<b>SF2B-H8-N</b> (Note 2)	<b>SF2B-H8-P</b> (Note 2)	8	168 6.614	
in beam pitch)			SF2B-H12-N	SF2B-H12-P	12	232 9.134	
bea			SF2B-H16-N	SF2B-H16-P	16	312 12.283	
	r <del>u</del> 0		SF2B-H20-N	SF2B-H20-P	20	392 15.433	
0.78	Beam 6 mm		SF2B-H24-N	SF2B-H24-P	24	472 18.583	
ion type in (20 mm 0.787	No. 0.236 in (Note 3)		SF2B-H28-N	SF2B-H28-P	28	552 21.732	
Hand protection type			SF2B-H32-N	SF2B-H32-P	32	632 24.882	
stectic 063 in	Protective height		SF2B-H36-N	SF2B-H36-P	36	712 28.031	
orote			SF2B-H40-N	SF2B-H40-P	40	792 31.181	
pu mu		0.2 to 13 m 0.656 to 42.651 ft	SF2B-H48-N	SF2B-H48-P	48	952 37.480	
Hand ø27 mm			SF2B-H56-N	SF2B-H56-P	56	1,112 43.779	
ect 6	Beam pitch 6 mm	When using the adapter cable SF2B-CB05-B: 0.2 to 5 m 0.656 to 16.404 ft	SF2B-H64-N	SF2B-H64-P	64	1,272 50.079	
sensing object			SF2B-H72-N	SF2B-H72-P	72	1,432 56.378	
Sing	20 mm 0.787 in 0.236 in		SF2B-H80-N	SF2B-H80-P	80	1,592 62.677	
Se		(0.000 to 10.404 it)	SF2B-H88-N	SF2B-H88-P	88	1,752 68.976	
Min.			SF2B-H96-N	SF2B-H96-P	96	1,912 75.275	
tg			<b>SF2B-A4-N</b> (Note 2)	<b>SF2B-A4-P</b> (Note 2)	4	168 6.614	
E	Beam 6 mm 0.236 in (Note 3)		SF2B-A6-N	SF2B-A6-P	6	232 9.134	
ection type in (40 mm 1.575 in beam pitch)			SF2B-A8-N	SF2B-A8-P	8	312 12.283	
75 in			SF2B-A10-N	SF2B-A10-P	10	392 15.433	
) oc   1.5			SF2B-A12-N	SF2B-A12-P	12	472 18.583	
Ta la			SF2B-A14-N	SF2B-A14-P	14	552 21.732	
ctio 49	Protective height		SF2B-A16-N	SF2B-A16-P	16	632 24.882	
Arm / Foot protection type tø47 mm ø1.850 in (40 mm 1.9			SF2B-A18-N	SF2B-A18-P	18	712 28.031	
ot p	Beam pitch		SF2B-A20-N	SF2B-A20-P	20	792 31.181	
Ğ E		0.2 to 13 m 0.656 to 42.651 ft	SF2B-A24-N	SF2B-A24-P	24	952 37.480	
m / 24			SF2B-A28-N	SF2B-A28-P	28	1,112 43.779	
Arm / Fo	. 26 mm	When using the adapter cable	SF2B-A32-N	SF2B-A32-P	32	1,272 50.079	
ido	1.024 in	SF2B-CB05-B:	SF2B-A36-N	SF2B-A36-P	36	1,432 56.378	
Singl		0.2 to 5 m 0.656 to 16.404 ft	SF2B-A40-N	SF2B-A40-P	40	1,592 62.677	
ser		(0.000 to 10.404 ft)	SF2B-A44-N	SF2B-A44-P	44	1,752 68.976	
Ξ̈Ξ			SF2B-A48-N	SF2B-A48-P	48	1,912 75.275	

Notes: 1) The "operating range" is the possible setting distance between the emitter and the receiver.

- 2) The SF2B-H8
  and SF2B-A4
  cannot be connected in series because they do not include a connector for series connection. Refer to "PRECAUTIONS FOR PROPER USE (p.626~)" for details.
- 3) The distance between the tip of the light curtain and the last beam axis of the SF2B-H8- $\square$  and SF2B-A4- $\square$  is 22 mm 0.866 in.
- 4) Refer to "Definition of light curtain and area sensor sensing heights (p.727)" for details of the protective height.
- 5) Models which have an "E symbol in the model No. on the name plate are emitters, and those with a "D ■ RECEIVER" symbol are receivers



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SF2B

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COMPONENTS

MACHINE VISION SYSTEMS

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Selection Guide Light Curtains Safety Components Optical Touch Switch Control Units Ensing Heights

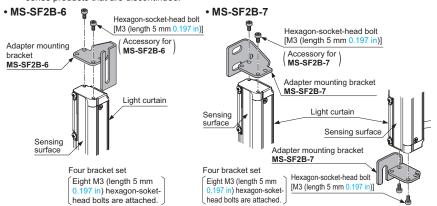
SF4B-C
SF4C
SF2C
SF4B
SF2B
BSF4-AH80

# ORDER GUIDE

Mounting brackets | Mounting bracket is not supplied with the light curtain. Be sure to order it separately.

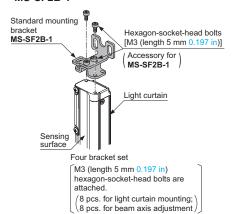
Designation			Appearance	Model No.	Description	
Standard mounting bracket				MS-SF2B-1	Used to mount the light curtain on the rear surface and side surface (4 pcs. per set for emitter and receiver	
Dead zoneless mounting bracket				MS-SF2B-3	Mounting of the light curtain is possible so that the mounting bracket does not project past the protective height (light curtain length).  (4 pcs. per set for emitter and receiver	
Adapter mounting brackets	For SF2-A / SF2-N	For rear and side mounting		MS-SF2B-5	Used when replacing units in the SF2-A / SF2-N series. (discontinude mode) (4 pcs. per set for emitter and receiver	
	For <b>SF1-N</b> / <b>NA40</b>	For rear mounting		MS-SF2B-4	Used when replacing units in the SF1-N (discontinude mode) / NA40 series which are using the MS-SF1-1 / MS-NA40-1 sensor mounting brackets.(Note) (4 pcs. per set for emitter and receiver	
	For NA40	For side mounting		MS-SF2B-6	Used when replacing units in the NA40 series which are side mounted (direct mounted).(Note) (4 pcs. per set for emitter and receiver	
	For SF1-N	For side mounting		MS-SF2B-7	Used when replacing units in the SF1-N series (discontinude mode) which are side mounted (discontinude mode).  (4 pcs. per set for emitter and receiver	

Note: SF1-N-compatible mounting bracket can also be used for SF1-S / SF1-A series products that are discontinued. The NA40-compatible mounting bracket can also be used for NA40-S / NA40-B series products that are discontinued.

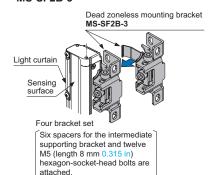


#### Standard mounting bracket

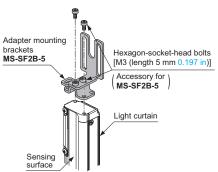
#### • MS-SF2B-1



#### • MS-SF2B-3



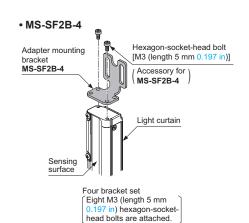
#### • MS-SF2B-5



Four bracket set

M3 (length 5 mm 0.197 in) hexagon-socket-head bolts are attached.

(8 pcs. for light curtain mounting; 8 pcs. for beam axis adjustment)



### ORDER GUIDE

Bottom cap cable / Extension cable / Cables for series connection Mating cable is not supplied with the light curtain. Be sure to order it separately.

	Ту	ре	Appearance	Model No.		Description
				SF2B-CCB3	Cable length: 3 m 9.843 ft Net weight: 370 g approx. (2 cables)	
		Discrete wire		SF2B-CCB7	Cable length: 7 m 22.966 ft Net weight: 820 g approx. (2 cables)	Used for connecting to the light curtain and to other cables or the SF-C13 control unit.  Two cables per set for emitter and receiver
	ap cable	Discre		SF2B-CCB10	Cable length: 10 m 32.808 ft Net weight: 1,160 g approx. (2 cables)	Cable outer diameter: ø6 mm ø0.236 in Cable color: Gray (for emitter) Gray with black line (for receiver) The min. bending radius: R6 mm R0.236 in
	Bottom cap cable			SF2B-CCB15	Cable length: 15 m 49.213 ft Net weight: 1,720 g approx. (2 cables)	The fill. Deficing facility. No fill No.230 iii
	3	٥٢		SF2B-CB05	Cable length: 0.5 m 1.640 ft Net weight: 95 g approx. (2 cables)	Used for connecting to the light curtain and to an extension cable or the SF-C11 control unit.  Two cables per set for emitter and receiver
		Connector		SF2B-CB5	Cable length: 5 m 16.404 ft Net weight: 620 g approx. (2 cables)	Cable outer diameter: ø6 mm ø0.236 in Connector outer diameter: ø14 mm ø0.551 in max.
e le			ali	SF2B-CB10	Cable length: 10 m 32.808 ft Net weight: 1,200 g approx. (2 cables)	Cable color: Gray (for emitter), Gray with black line (for receiver) Connector color: Gray (for emitter), Black (for receiver) The min. bending radius: R6 mm R0.236 in
8-core cable	0	e wire		SFB-CC3	Cable length: 3 m 9.843 ft Net weight: 380 g approx. (2 cables)	Used for cable extension or connecting to the SF-C13 control unit. Two cables per set for emitter and receiver Cable outer diameter: ø6 mm ø0.236 in
	Extension cable	Discrete wire		SFB-CC10	Cable length: 10 m 32.808 ft Net weight: 1,200 g approx. (2 cables)	Connector outer diameter: Ø14 mm Ø0.551 in max. Cable color: Gray (for emitter), Gray with black line (for receiver) The min. bending radius: R6 mm R0.236 in
		s on both ends For emitter		SFB-CCJ10E	Cable length: 10 m 32.808 ft Net weight: 580 g approx. (1 cable)	Used for cable extension or connecting to the <b>SF-C11</b> control unit. One each for emitter and receiver Cable outer diameter: ø6 mm ø0.236 in
	4	With connectors on both ends For receiver For emitter	╙┈╫┸	SFB-CCJ10D	Cable length: 10 m 32.808 ft Net weight: 600 g approx. (1 cable)	Connector outer diameter: ø14 mm ø0.551 in max. Cable color: Gray (for emitter), Gray with black line (for receiver) Connector color: Gray (for emitter), Black (for receiver) The min. bending radius: R6 mm R0.236 in
	cable (Bottom cap cable)	For <b>SF2-A / SF2-N</b>		SF2B-CB05-A	Cable length: 0.5 m 1.640 ft Net weight: 95 g approx. (2 cables)	Used when replacing units in the SF2-A / SF2-N series (discontinude mode). The SF2N-CC□ cable with connector can be used without change, so that replacement with SF2B series units can be done smoothly.  Two cables per set for emitter and receiver Cable outer diameter: Ø6 mm Ø0.236 in Connector outer diameter: Ø14 mm Ø0.551 in max. Cable color: Gray (for emitter), Gray with black line (for receiver) Connector color: Gray (for emitter), Black (for receiver) The min. bending radius: R6 mm R0.236 in
4-core cable	* 3 Adapter cab	For <b>SF1-N / NA40</b>	* Please contact our office for wiring of adapter cables.	SF2B-CB05-B	Cable length: 0.5 m 1.640 ft Net weight: 95 g approx. (2 cables)	Used when replacing units in the SF1-N (discontinude mode) / NA40 series. The SF1-CC / NA40-CC / cable with connector can be used without change, so that replacement with SF2B series units can be done smoothly. Two cables per set for emitter and receiver Cable outer diameter: Ø1 mm Ø0.236 in Connector outer diameter: Ø1 mm Ø0.551 in max. Cable color: Gray (for emitter), Gray with black line (for receiver) Connector color: Gray (for emitter), Black (for receiver) The min. bending radius: R6 mm R0.236 in
	ble for	connection		SF2B-CSL01	Cable length: 0.1 m 0.328 ft Net weight: 70 g approx. (2 cables)	Use when connecting the sub-sensor for series connection to the light curtain in series.  Two cables per set for emitter and receiver (common for control and receiver)
	Cak ser cor		* Used in conjunction with subsensor for serial connection only.	SF2B-CSL05	Cable length: 0.5 m 1.640 ft Net weight: 120 g approx. (2 cables)	for emitter and receiver) Cable outer diameter: ø6 mm ø0.236 in Cable color: Gray (common for emitter and receiver) The min. bending radius: R6 mm R0.236 in

# \* Interchangeability function

· This function is used for replacing other light curtains or area sensors with these new units. The bottom cap cables and sensor mounting brackets used will vary depending on the models being replaced. Refer to the instruction manual for details on actual wiring and mounting.

Models being replaced	Adapter cable	Adapter mounting bracket	Details of changes and points to note
SF2-A / SF2-N series (Discontinued product)	SF2B-CB05-A MS-SF2B-5 • Existing SF2N-CC□ connection cable		<ul> <li>NPN output type: Connect the shielded wire to +V. PNP output type: Connect the shielded wire to 0 V.</li> <li>Existing SF2N-CC connection cables (optional) can be used without change.</li> <li>The interference prevention function (parallel connection) cannot be used.</li> </ul>
SF1-N series (Discontinued product)	SF2B-CB05-B	When using the MS-SF1-1: MS-SF2B-4 For direct mounting: MS-SF2B-7	Emitter: Synchronization cable has changed to interference prevention cable.(Note 1) Receiver: Synchronization cable has changed to control output (OSSD 1).(Note 2)(Note 3)     Existing SF1-CC□A connection cables (optional) can be used without change.     The beam axis alignment indicator of emitter cannot be used.
NA40 series	SF2B-CB05-B	When using the MS-NA40-1: MS-SF2B-4 For direct mounting: MS-SF2B-6	Control output (OSSD 2) is equipped instead of self-diagnosis output.(Note 3) Emission halt function cannot be used. Existing NA40-CC connection cables (optional) can be used without change. The ambient temperature for the NA40-CC connection cables (optional) is

Notes: 1) Not used in case of simple replacement of the SF1-N series (interference prevention wire is unused), therefore perform wire insulation so that it will not touch other wires. 2) Not used in case of simple replacement of the SF1-N series (non-safety applications), therefore perform wire insulation so that it will not touch other wires.

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Control Units

SF4B-C SF4C SF2C

SF4B SF2B

<sup>3)</sup> When used in safety applications, both OSSD1 and OSSD2 must be used.

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## **ORDER GUIDE**

The sub-sensors for series connection are PNP / NPN types. Furthermore, they cannot simply 6 Sub-sensor for series connection only be used by themselves. Always be sure to use them in combination with light curtains.

Ту	уре	Appearance	Operating range (Note 1)	Model No. (Note 6)	Number of beam	Protective height (mm in) (Note 4)	Current consumption (Note 5)	
	$\Box$		( ,	, ,	channels 8	168 6.614		
	pitch)			SF2B-H8SL (Note 2)	12	232 9.134	Emitter: 20 mA or less Receiver: 25 mA or less	
	in p			SF2B-H16SL	16			
	0.787 in	ı		SF2B-H16SL	20	312 12.283 392 15.433	Emitter: 20 mA or less Receiver: 35 mA or less	
	η 0.	Beam		SF2B-H24SL	24	472 18.583		
	m 0	channel 6 mm 0.236 in 0.11 channel No.		SF2B-H28SL	28	552 21.732	Emitter: 30 mA or less Receiver: 45 mA or less	
Hand protection type	ø1.063 in (20 mm	(Note 3)		SF2B-H32SL	32	632 24.882		
tion	963	Protective height		SF2B-H36SL	36	712 28.031	Emitter: 30 mA or less Receiver: 55 mA or less	
otec	ø1.(			SF2B-H40SL	40	712 28.031		
d b	mm		0.2 to 13 m	SF2B-H48SL	48	952 37.480	Emitter: 40 mA or less Receiver: 65 mA or less	
Han	ø27		0.656 to 42.651 ft	SF2B-H56SL	56	1,112 43.779	- ··· · · · ·	
	sensing object	Beam pitch 6 mm 20 mm 0.787 in 0.236 in	When using SF2B-CB05-B adapter cable at light curtain: 0.2 to 5 m 0.656 to 16.404 ft	SF2B-H64SL	64	1,272 50.079	Emitter: 45 mA or less Receiver: 85 mA or less	
	do g			SF2B-H72SL	72	1,432 56.378	F ''	
	nsin			SF2B-H80SL	80	1,592 62.677	Emitter: 50 mA or less Receiver: 105 mA or less	
				SF2B-H88SL	88	1,752 68.976	F	
	Min.			SF2B-H96SL	96	1,912 75.275	Emitter: 60 mA or less Receiver: 125 mA or less	
				SF2B-A4SL (Note 2)	4	168 6.614	Emitter: 15 mA or less	
	pitch)			SF2B-A6SL	6	232 9.134	Receiver: 20 mA or less	
	575 in			SF2B-A8SL	8	312 12.283	Emitter: 15 mA or less	
	.578	<b>+</b>		SF2B-A10SL	10	392 15.433	Receiver: 25 mA or less	
	(40 mm 1.	Beam 6 mm 0.236 in (Note 3)		SF2B-A12SL	12	472 18.583	Emitter: 20 mA or less	
type	(40 r			SF2B-A14SL	14	552 21.732	Receiver: 30 mA or less	
tion	.850 in			SF2B-A16SL	16	632 24.882	Emitter: 20 mA or less	
otec	1.850	Protective height		SF2B-A18SL	18	712 28.031	Receiver: 35 mA or less	
ot pr	m ø1	Beam pitch		SF2B-A20SL	20	792 31.181	Emitter: 25 mA or less	
/ Fo	7 mm	40 mm 1.575 in	0.2 to 13 m 0.656 to 42.651 ft	SF2B-A24SL	24	952 37.480	Receiver: 40 mA or less	
Arm / Foot protection type	sensing object ø47		When using SF2B-CB05-B	SF2B-A28SL	28	1,112 43.779	Emitter: 25 mA or less	
1	bjec	26 mm	adapter cable at light curtain: 0.2 to 5 m	SF2B-A32SL	32	1,272 50.079	Receiver: 50 mA or less	
	o gui	1.024 in	0.656 to 16.404 ft	SF2B-A36SL	36	1,432 56.378	Emitter: 30 mA or less	
	ensi			SF2B-A40SL	40	1,592 62.677	Receiver: 60 mA or less	
	Min. s			SF2B-A44SL	44	1,752 68.976	Emitter: 35 mA or less	
	Σ			SF2B-A48SL	48	1,912 75.275	Receiver: 70 mA or less	

Notes: 1) The "operating range" is the possible setting distance between the emitter and the receiver.

- 2) The SF2B-H8SL and SF2B-A4SL do not include a connector for series connection. Therefore, when connecting 3 sets in series, the sub-sensor can be used only for the third set. Refer to "PRECAUTIONS FOR PROPER USE (p.626~)" for details.
- 3) The distance between the tip of the light curtain and the top beam axis of the SF2B-H8SL and SF2B-A4SL is 22 mm 0.866 in.
- 4) Refer to "Definition of light curtain and area sensor sensing heights (p.727)" for details of the protective height.
- 5) The specifications of the sub-sensor for series connection are the same as for the light curtain, except for the current consumption. However, the sub-sensor is not equipped with an output.
- 6) Models which have an "E 🖪 EMITTER" symbol in the model No. on the name plate are emitters, and those with a "D 🗖 RECEIVER" symbol are receivers.

#### Spare parts (Accessories for light curtain)

Designation	Appearance	Model No.	Description		
Intermediate supporting bracket (Note)		MS-SF2B-2	Used to mount the light curtain on the intermediate position. Mounting is possible behind or at the side of the light curtain.		
Test rod ø27		SF2B-TR27	Min. sensing object for regular checking (ø27 mm ø1.063 in), with hand protection type (min. sensing object ø27 mm ø1.063 in)		

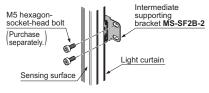
Note: Depending on the product, the required set number will vary as follows.

1 set: SF2B-H
...Light curtain with 40 to 56 beam channels, SF2B-A
...Light curtain with 20 to 28 beam channels 2 sets: SF2B-Ha...Light curtain with 64 to 80 beam channels, SF2B-Aa...Light curtain with 32 to 40 beam channels 3 sets: SF2B-H□...Light curtain with 88 to 96 beam channels, SF2B-A□...Light curtain with 44 to 48 beam channels

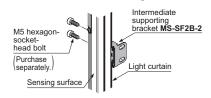
# Intermediate supporting bracket

• MS-SF2B-2

<In case of rear mounting>



#### <In case of side mounting>



Control Definition of Sensing Heights

SF4B-C SF4C SF2C SF4B SF2B BSF4-AH80

# **OPTIONS**

#### **Exclusive control units**

	Designation	Appearance	Model No.	Applicable cable	Description	
1	Connector connection type control unit		SF-C11	SF2B-CB <sub>□</sub> SFB-CCJ10 <sub>□</sub>	Use 8-core cable with connector to connect to the light curtain.  Compatible with up to control category 4 (control category 2 when used together with the SF2B series).	
	Slim type control unit		SF-C13	SF2B-CCB <sub>□</sub> SFB-CC <sub>□</sub>	Use a discrete wire cable to connect to the light curtain.  Compatible with up to control category 4 (control category 2 when used together with the SF2B series).	

Note: Refer to the exclusive control units SF-C10 series pages for details.

## Front protection cover

• FC-SF2BH
This protects the sensing surfaces of the light curtain from flying objects such as welding spatter, oil and water.

The operating range reduces when the front protection cover is used.

Material: Polycarbonate

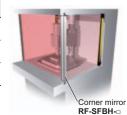
Sensing range

	Sensing range (Note)			
		When using the SF2B-CB05-B		
Only emitter installed	0.2 to 11.5 m 0.656 to 37.730 ft	0.2 to 4.5 m 0.656 to 14.764 ft		
Only receiver installed	0.2 to 11.5 m 0.656 to 37.730 ft	0.2 to 4.5 m 0.656 to 14.764 ft		
Both emitter and receiver installed	0.2 to 10.0 m 0.656 to 32.808 ft	0.2 to 4.0 m 0.656 to 13.123 ft		

Note: The "operating range" is the possible setting distance between the emitter and the receiver.

#### **Corner mirror**

• RF-SFBH-□
When setting up
the light curtains
in the L-shape or
U-shape, usually
two or three sets
of the light curtains
are required.
However, using
the corner mirror
to reflect the laser
light allows only
one set of the light
curtains to be set
up at the L-shape or
U-shape.



#### **Specifications**

_				
	Туре	Corner mirror		
Iten	n Model No.	RF-SFBH-□		
Sensing range		With one mirror: declined to 90 %, With two mirrors: declined to 80 % (When used in combination with the <b>SF2B</b> series)		
stance	Ambient temperature	-10 to +55 °C +14 to +131 °F (No dew condensation or icing allowed), Storage: -25 to +70 °C -13 to +158 °F		
l res	Ambient humidity	30 to 85 % RH, Storage: 30 to 95 % RH		
Environmental resistance	Vibration resistance	10 to 55 Hz frequency, 0.75 mm 2.953 in amplitude in X, Y and Z directions for two hours each		
Envir	Shock resistance	300 m/s² acceleration (30 G approx.) in X, Y and Z directions for three times each		
Material		Enclosure: Aluminum, Mounting bracket: Stainless Steel, Mirror (rear surface mirror): Glass, Side cover: EPDM		
Accessories		Intermediate supporting bracket: 1 set (RF-SFBH-40/48/56/64), 2 sets (RF-SFBH-72/80/88/96)		

Note: Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20  $^{\circ}$ C +68  $^{\circ}$ F.

				tile coi		
Applicable beam chann	Designation	Front protection cover	Corner mirror			
Hand	Arm / Foot	Model No.	Model No.	Dimensions of effective reflective surface		
8	4	FC-SF2BH-8	RF-SFBH-8	173 × 72 mm 6.811 × 2.835 in		
12	6	FC-SF2BH-12	RF-SFBH-12	236 × 72 mm 9.291 × 2.835 in		
16	8	FC-SF2BH-16	RF-SFBH-16	316 × 72 mm 12.441 × 2.835 in		
20	10	FC-SF2BH-20	RF-SFBH-20	396 × 72 mm 15.591 × 2.835 in		
24	12	FC-SF2BH-24	RF-SFBH-24	476 × 72 mm 18.740 × 2.835 in		
28	14	FC-SF2BH-28	RF-SFBH-28	556 × 72 mm 21.890 × 2.835 in		
32	16	FC-SF2BH-32	RF-SFBH-32	636 × 72 mm 25.039 × 2.835 in		
36	18	FC-SF2BH-36	RF-SFBH-36	716 × 72 mm 28.190 × 2.835 in		
40	20	FC-SF2BH-40	RF-SFBH-40	796 × 72 mm 31.339 × 2.835 in		
48	24	FC-SF2BH-48	RF-SFBH-48	956 × 72 mm 37.638 × 2.835 in		
56	28	FC-SF2BH-56	RF-SFBH-56	1,116 × 72 mm 43.937 × 2.835 in		
64	32	FC-SF2BH-64	RF-SFBH-64	1,276 × 72 mm 50.236 × 2.835 in		
72	36	FC-SF2BH-72	RF-SFBH-72	1,436 × 72 mm 56.535 × 2.835 in		
80	40	FC-SF2BH-80	RF-SFBH-80	1,596 × 72 mm 62.835 × 2.835 in		
88	44	FC-SF2BH-88	RF-SFBH-88	1,756 × 72 mm 69.134 × 2.835 in		
96	48	FC-SF2BH-96	RF-SFBH-96	1,916 × 72 mm 75.433 × 2.835 in		

Note: The model Nos. given above denote a single unit, not a pair of units. 2 units are required for use in mounting to the emitter / receiver.

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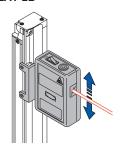
SF4B

# **OPTIONS**

Designation	Appearance	Model No.	Description			
Test rod ø47		SF2B-TR47	Min. sensing object for regular checking (ø47 mm ø1.850 in), with Arm / Foot protection type (min. sensing object ø47 mm ø1.850 in)			
Laser alignment tool		SF-LAT-2B	Allows easy beam axis alignment using easy-to-see laser beam  Specifications  Supply voltage: 3 V Battery: 1.5 V (AA size battery) × 2 pcs. (replaceable) Battery lifetime: 30 hours approx. of continuous operation (Manganese battery, at +25 °C +77 °F ambient temperature)  Light source: Red semiconductor laser: class 2 (IEC / JIS / FDA) (Max. output: 1 mW, Peak emission wavelength: 650 nm 0.026 mil)  Ambient temperature: 0 to +40 °C +32 to +104 °F (No dew condensation)  Material: ABS (Enclosure) Aluminum (Mounting part:) Weight: Net weight: 200 g approx. (including batteries) Accessories AA size battery: 2 pcs.			
Large display unit for light curtain	e display or light in					

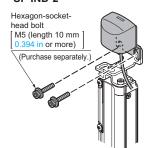
### Laser alignment tool

#### • SF-LAT-2B



### Large display unit for light curtain

#### • SF-IND-2



Attaches to top of light curtain.
Tighten together the mounting bracket provided with the light curtain (MS-SF2B-1/4/5) and the mounting bracket of SF-IND-2.

Recommended safety relays
 Panasonic Corporation
 Model No.: SF series



Note: Contact the manufacturers for details on the recommended products.

# SPECIFICATIONS

### **Individual specifications**

SF2B-H□ Hand protection type

	Туре	Min. sensing object ø27 mm ø1.063 in type (20 mm 0.787 in beam pitch)						
Item Wodel	NPN output	SF2B-H8-N	SF2B-H12-N	SF2B-H16-N	SF2B-H20-N	SF2B-H24-N	SF2B-H28-N	
Item \ \geq	PNP output	SF2B-H8-P	SF2B-H12-P	SF2B-H16-P	SF2B-H20-P	SF2B-H24-P	SF2B-H28-P	
Number of bear	m channels	8	12	16	20	24	28	
Beam pitch			20 mm 0.787 in					
Protective heigh	ht	168 mm 6.614 in	232 mm 9.134 in	312 mm 12.283 in	392 mm 15.433 in	472 mm 18.583 in	552 mm 21.732 in	
Current consun	nption	Emitter: 40 mA or less Receiver: 50 mA or less		Emitter: 40 mA or less Receiver: 60 mA or less		Emitter: 50 mA or less Receiver: 70 mA or less		
PFHD	NPN output	6.24 × 10 <sup>-9</sup>	6.44 × 10 <sup>-9</sup>	6.58 × 10 <sup>-9</sup>	6.77 × 10 <sup>-9</sup>	6.91 × 10 <sup>-9</sup>	7.10 × 10 <sup>-9</sup>	
PFMD	PNP output	6.04 × 10 <sup>-9</sup>	6.23 × 10 <sup>-9</sup>	6.37 × 10 <sup>-9</sup>	6.57 × 10 <sup>-9</sup>	6.71 × 10 <sup>-9</sup>	6.90 × 10 <sup>-9</sup>	
MTTFd		100 years or more						
Net weight (total of emitter and receiver)		170 g approx.	280 g approx.	400 g approx.	510 g approx.	610 g approx.	720 g approx.	

	Туре		Min. sensing obje	ect ø27 mm ø1.063	27 mm ø1.063 in type (20 mm 0.787 in beam pitch)		
Item Wodel No.	NPN output	SF2B-H32-N	SF2B-H36-N	SF2B-H40-N	SF2B-H48-N	SF2B-H56-N	SF2B-H64-N
Item \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	PNP output	SF2B-H32-P	SF2B-H36-P	SF2B-H40-P	SF2B-H48-P	SF2B-H56-P	SF2B-H64-P
Number of bear	m channels	32	36	40	48	56	64
Beam pitch			20 mm 0.787 in				
Protective height 632 mm 24.882 in 712 mm 28.031		712 mm 28.031 in	792 mm 31.181 in	952 mm 37.480 in	1,112 mm 43.779 in	1,272 mm 50.079 in	
Current consun	Emitter: 50 mA or less Emitter: 65 mA or less Emitter: 65 mA or less Receiver: 90 mA or less Receiver: 110 mA or						
PFHD	NPN output	7.24 × 10 <sup>-9</sup>	7.44 × 10 <sup>-9</sup>	7.58 × 10 <sup>-9</sup>	7.91 × 10 <sup>-9</sup>	8.24 × 10 <sup>-9</sup>	8.58 × 10 <sup>-9</sup>
PFMU	PNP output	7.04 × 10 <sup>-9</sup>	7.23 × 10 <sup>-9</sup>	7.37 × 10 <sup>-9</sup>	7.71 × 10 <sup>-9</sup>	8.04 × 10 <sup>-9</sup>	8.37 × 10 <sup>-9</sup>
MTTFd			100 years	s or more			
Net weight (total of	emitter and receiver)	830 g approx.	930 g approx.	1,000 g approx.	1,300 g approx.	1,500 g approx.	1,700 g approx.

	Туре	Min. sensing object ø27 mm ø1.063 in type (20 mm 0.787 in beam pitch)			
Item Wodel No.	NPN output	SF2B-H72-N	SF2B-H80-N	SF2B-H88-N	SF2B-H96-N
Item \ \frac{\text{y}}{\text{\text{g}}}	PNP output	SF2B-H72-P	SF2B-H80-P	SF2B-H88-P	SF2B-H96-P
Number of bear	n channels	72	80	88	96
Beam pitch			20 mm	0.787 in	
Protective heigh	nt	1,432 mm 56.378 in	1,592 mm 62.677 in	1,752 mm 68.976 in	1,912 mm 75.275 in
Current consumption		Emitter: 70 mA or less Receiver: 130 mA or less		Emitter: 80 mA or less Receiver: 150 mA or less	
PFHD	NPN output	8.91 × 10 <sup>-9</sup>	9.24 × 10 <sup>-9</sup>	9.58 × 10 <sup>-9</sup>	9.91 × 10 <sup>-9</sup>
PFNU	PNP output	8.71 × 10 <sup>-9</sup>	9.04 × 10 <sup>-9</sup>	9.37 × 10 <sup>-9</sup>	9.71 × 10 <sup>-9</sup>
MTTFd		100 years or more			
-			,		
Net weight (total of	emitter and receiver)	1,900 g approx.	2,100 g approx.	2,300 g approx.	2,500 g approx.

Note: Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C +68 °F.

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> SF2B BSF4-AH80

# **SPECIFICATIONS**

SF2B-A□ Arm / Foot protection type

	Туре	Min. sensing object ø47 mm ø1.850 in type (40 mm 1.575 in beam pitch)					
Item Wodel No.	NPN output	SF2B-A4-N	SF2B-A6-N	SF2B-A8-N	SF2B-A10-N	SF2B-A12-N	SF2B-A14-N
Item \ \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	PNP output	SF2B-A4-P	SF2B-A6-P	SF2B-A8-P	SF2B-A10-P	SF2B-A12-P	SF2B-A14-P
Number of bea	m channels	4	6	8	10	12	14
Beam pitch		40 mm 1.575 in					
Protective heig	nt	168 mm 6.614 in	232 mm 9.134 in	312 mm 12.283 in	392 mm 15.433 in	472 mm 18.583 in	552 mm 21.732 in
Current consumption  Emitter: 35 mA or less Receiver: 45 mA or less Receiver: 50 mA or less Receiver: 50 mA or less			Emitter: 40 m. Receiver: 55				
PFHD	NPN output	6.11 × 10 <sup>-9</sup>	6.23 × 10 <sup>-9</sup>	6.30 × 10 <sup>-9</sup>	6.42 × 10 <sup>-9</sup>	6.49 × 10 <sup>-9</sup>	6.62 × 10 <sup>-9</sup>
PFHD	PNP output	5.90 × 10 <sup>-9</sup>	6.03 × 10 <sup>-9</sup>	6.10 × 10 <sup>-9</sup>	6.22 × 10 <sup>-9</sup>	6.29 × 10 <sup>-9</sup>	6.41 × 10 <sup>-9</sup>
MTTFd		100 years or more					
Net weight (total of	emitter and receiver)	170 g approx.	280 g approx.	400 g approx.	510 g approx.	610 g approx.	720 g approx.

Туре		Min. sensing object ø47 mm ø1.850 in type (40 mm 1.575 in beam pitch)					
Item Wodel No.	NPN output	SF2B-A16-N	SF2B-A18-N	SF2B-A20-N	SF2B-A24-N	SF2B-A28-N	SF2B-A32-N
Item \ \frac{\text{g}}{\text{S}}	PNP output	SF2B-A16-P	SF2B-A18-P	SF2B-A20-P	SF2B-A24-P	SF2B-A28-P	SF2B-A32-P
Number of bea	m channels	16	18	20	24	28	32
Beam pitch		40 mm 1.575 in					
Protective height		632 mm 24.882 in	712 mm 28.031 in	792 mm 31.181 in	952 mm 37.480 in	1,112 mm 43.779 in	1,272 mm 50.079 in
Current consumption Emitter: 40 mA or less Emitter: 45 mA or Receiver: 60 mA or less Receiver: 65 mA or Rece			Emitter: 50 m. Receiver: 75				
PFHD	NPN output	6.69 × 10 <sup>-9</sup>	6.81 × 10 <sup>-9</sup>	6.88 × 10 <sup>-9</sup>	7.08 × 10 <sup>-9</sup>	7.27 × 10 <sup>-9</sup>	7.46 × 10 <sup>-9</sup>
PFND	PNP output	6.48 × 10 <sup>-9</sup>	6.61 × 10 <sup>-9</sup>	6.68 × 10 <sup>-9</sup>	6.87 × 10 <sup>-9</sup>	7.07 × 10 <sup>-9</sup>	7.26 × 10 <sup>-9</sup>
MTTFd			100 years or more				
Net weight (total of	emitter and receiver)	830 g approx.	930 g approx.	1,000 g approx.	1,300 g approx.	1,500 g approx.	1,700 g approx.

	Туре	Min. sensing object ø47 mm ø1.850 in type (40 mm 1.575 in beam pitch)			
Item Wodel No.	NPN output	SF2B-A36-N	SF2B-A40-N	SF2B-A44-N	SF2B-A48-N
Item \ \frac{\rightarrow}{8}	PNP output	SF2B-A36-P	SF2B-A40-P	SF2B-A44-P	SF2B-A48-P
Number of bear	n channels	36	40	44	48
Beam pitch			40 mm	1.575 in	
Protective heigh	nt	1,432 mm 56.378 in	1,592 mm 62.677 in	1,752 mm 68.976 in	1,912 mm 75.275 in
Current consum	nption	Emitter: 55 mA or less Receiver: 85 mA or less Receiver: 95 mA or less			
PFHD	NPN output	7.66 × 10 <sup>-9</sup>	7.85 × 10 <sup>-9</sup>	8.05 × 10 <sup>-9</sup>	8.24 × 10 <sup>-9</sup>
PFNU	PNP output	7.46 × 10 <sup>-9</sup>	7.65 × 10 <sup>-9</sup>	7.84 × 10 <sup>-9</sup>	8.04 × 10 <sup>-9</sup>
MTTFd		100 years or more			
Net weight (total of e	emitter and receiver)	1,900 g approx.	2,100 g approx.	2,300 g approx.	2,500 g approx.

Note: Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C +68 °F.

# SPECIFICATIONS

#### **Common specifications**

	•	Min. sensing object ø27 mm ø1.063	in type (20 mm 0.787 in beam pitch)	Min. sensing object ø47 mm ø1.850	) in type (40 mm 1.575 in beam pitch)	
	Туре	NPN output	PNP output	NPN output	PNP output	
Iten	Model No.	SF2B-H□-N	SF2B-H□-P	SF2B-A□-N	SF2B-A□-P	
	International standard	IEC 614	96-1/2 (Type 2), ISO 13849-1 (C	ategory 2, PLc), IEC 61508-1 to	7 (SIL1)	
N) spus	Japan	JIS	B 9704-1/2 (Type 2), JIS B 970	5-1 (Category 2), JIS C 0508		
Europe (EU) EN 61496-1 (Type 2), EN 55011						
Applicable standards (Note 2)						
	rating range		42.651 ft (0.2 to 5 m 0.656 to 16			
	sensing object		in opaque object		in opaque object	
	ctive aperture angle ply voltage	±5 or less flor an	operating range exceeding 3 m	pple P-P 10 % or less	96-27 UL 61496-2)]	
Con	trol outputs SD 1, OSSD 2)	Residual voltage: 2.0 V o	A	<pnp output="" type=""> PNP open-collector transistor • Max. source current: 200 • Applied voltage: same as [between the Residual voltage: 2.5 V o</pnp>	) mA	
	Operation mode		m channels are received, OFF we of any malfunction in the light of			
	Protection circuit		Incorp	orated		
Res	ponse time		OFF response: 15 ms or les	s, ON response: 40 to 60 ms		
Auxiliary output (Aux) (Note 4)		<npn output="" type=""> NPN open-collector transistor <ul> <li>Max. sink current: 60 mA</li> <li>Applied voltage: same as supply voltage [between the auxiliary output and 0 V]</li> <li>Residual voltage: 2.0 V or less (sink current 60 mA) (when using 30.5 m 100.066 ft length cable)</li> </ul> <ul> <li>PNP output type&gt;</li> <li>Max. source current: 60 mA</li> <li>Applied voltage: same as supply voltage [between the auxiliary output and +V]</li> <li>Residual voltage: 2.5 V or less (sink current 60 mA) (when using 30.5 m 100.066 ft length cable)</li> </ul></npn>				
	Operation mode		2B-CB□: OFF when OSSD ON, during normal operation, OFF when the control of the c	nen there is a problem with emitte	er operation or emission is halted	
	Protection circuit		<u>'</u>	orated		
Cable synchronization (optical synchronization when using SF2B-CB05-B)   Incorporated			a total of 96 beam channels when 5) to a total of 96 beam channels 1). (Note 5)			
	ssion halt function			orated		
	rnal device monitoring function		Incorp			
Environmental resistance	Degree of protection  Ambient temperature /		-131 °F (No dew condensation of	is later than Ver.2) r icing allowed), Storage: –25 to	) +70 °C –13 to +158 °F/	
Ambient humidity 30 to 85 % RH, Storage: 30 to 95 % RH						
Ambient illuminance   Incandescent light: 3,500 tx or less at the light-receiving face						
Enviro	Vibration resistance / Shock resistance	10 to 55 Hz fre	quency, 0.75 mm 0.030 in ampli eration (30 G approx.) in X, Y ar	tude in X, Y and Z directions for	two hours each /	
			Infrared LED (Peak emission	wavelength: 870 nm 0.034 mil)		
Cab	le extension	Extension up to total	30.5 m 100.066 ft is possible for	both emitter and receiver, with o	optional mating cables.	
Con	necting method		Conr	ector		
Mate	erial		and lower edges : Die-cast zinc	alloy, Inner case: Polycarbonat	e · Polyester resin, Cap: PBT	
Acce	essories	MS-SF2B-2 (Intermediate s SF2B-TR27 (Test rod): 1 N	supporting bracket): (Note 7) o.	MS-SF2B-2 (Intermediate s	supporting bracket): (Note 7)	

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C +68 °F.

- 2) The SF2B series manufactured from October 2009 applies PLd and SIL2, which are based on IEC 61496-1: 2006(Safety of machinery Electro-sensitive protective equipment Part 1). Due to the revision of international standard IEC 61496-1: 2012, the usage of Type 2 safety light curtain is limited to PLc and SIL1 after May 10th, 2015.
- 3) Not compatible when using the bottom cap cable SF2B-CB05-A.
- 4) When using auxiliary output (AUX), the compatible cable SF2B-CB05-B (sold separately) cannot be used.
- 5) SF2B-H8- and SF2B-A4- cannot be connected in series. For more information, refer to "PRECAUTIONS FOR PROPER USE (p.626~)".
- 6) When making series connection mixing SF2B-H $_{\square}$  and SF2B-A $_{\square}$ , calculate by doubling the number of optical axes only for SF2B-A $_{\square}$ , and make the total number of optical axes fall below 128 axes.
- number of optical axes fall below 128 axes.
  (e.g.) When making series connection with **SF2B-H36** and **SF2B-A44**, the total number of optical axes will be 124 axes. The number of optical axes for
- SF2B-H36 + (number of optical axes for SF2B-A44 × 2) = total number of optical axes. 36 optical axes + (44 optical axes × 2) = 124 optical axes. 7) Intermediate supporting bracket MS-SF2B-2 is included with the following products. The number included varies as follows depending on the product.
  - 1 set: **SF2B-H**:...Light curtain with 40 to 56 beam channels, **SF2B-A**:...Light curtain with 20 to 28 beam channels 2 sets: **SF2B-H**:...Light curtain with 64 to 80 beam channels, **SF2B-A**:...Light curtain with 32 to 40 beam channels
  - 3 sets: SF2B-H:...Light curtain with 88 to 96 beam channels, SF2B-A:...Light curtain with 44 to 48 beam channels

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SF4B-C

SF4C

SF2C SF4B

SF2B

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SF4B-C SF4C SF2C SF4B SF2B

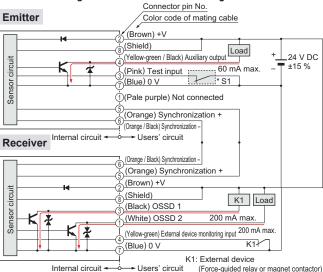
BSF4-AH80

# I/O CIRCUIT AND WIRING DIAGRAMS

#### **NPN** output type

#### I/O circuit diagram

<In case of setting the external device monitoring function to enabled>



Note: Unused wires must be insulated to ensure that they do not come into contact with wires already in use.

#### **CAUTION**

Construct the interlock (reset input) circuit separately

\* S1

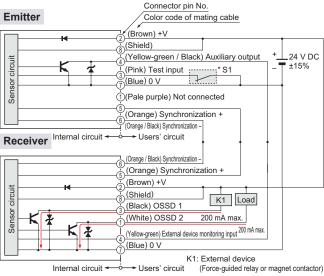
Switch S1 Test input

Open: Emission halt

0 to +1.5 V (source current 5 mA or less): Emission

#### <In case of setting the external device monitoring function to disabled>

· In order to disable the external device monitoring function, connect the auxiliary output and external device monitoring input. At such times, do not connect a load to the auxiliary output.



Note: Unused wires must be insulated to ensure that they do not come into contact with wires already in use.

#### **CAUTION**

Construct the interlock (reset input) circuit separately.

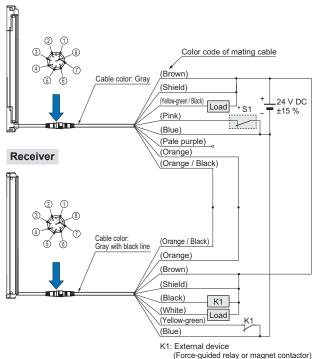
\* S1

Switch S1 Test input Open: Emission halt 0 to +1.5 V (source current 5 mA or less): Emission When using a SF2B-CCB□ or SF2B-CB□ bottom cap cable

#### Wiring diagram

<In case of setting the external device monitoring function to enabled>

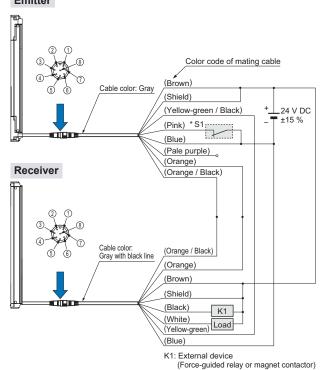
#### **Emitter**



(Force-guided relay or magnet contactor)

Note: Unused wires must be insulated to ensure that they do not come into contact with wires already in use. <In case of setting the external device monitoring function to disabled>

# Emitter



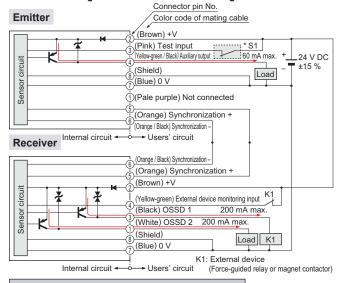
Note: Unused wires must be insulated to ensure that they do not come into contact with wires already in use.

#### I/O CIRCUIT AND WIRING DIAGRAMS

#### PNP output type

# I/O circuit diagram

<In case of setting the external device monitoring function to enabled>



#### **CAUTION**

Construct the interlock (reset input) circuit separately

\* S1

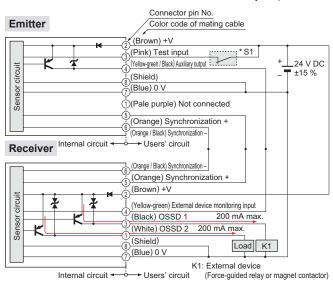
Switch S1 Test input Open: Emission half Vs to Vs – 2.5 V (sink current 5 mA or less): Emission (Note 2)

Notes: 1) Unused wires must be insulated to ensure that they do not come into contact with wires already in use.

2) Vs is the applying supply voltage.

#### <In case of setting the external device monitoring function to disabled>

• In order to disable the external device monitoring function, connect the auxiliary output and external device monitoring input. At such times, do not connect a load to the auxiliary output.



#### CAUTION

Construct the interlock (reset input) circuit separately

\* S1

Switch S1 Test input Open: Emission halt Vs to Vs - 2.5 V (sink current 5 mA or less): Emission (Note 2)

Notes: 1) Unused wires must be insulated to ensure that they do not come into contact with wires already in use

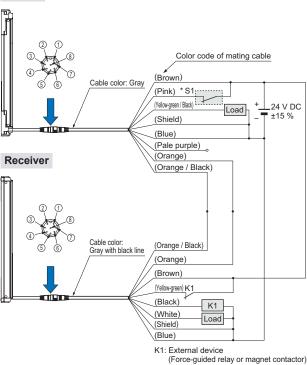
2) Vs is the applying supply voltage.

When using a SF2B-CCB□ or SF2B-CB□ bottom cap cable

# Wiring diagram

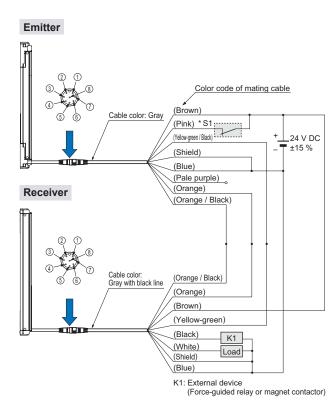
<In case of setting the external device monitoring function to enabled>

#### **Emitter**



Note: Unused wires must be insulated to ensure that they do not come into contact with wires already in use.

<In case of setting the external device monitoring function to disabled>



Note: Unused wires must be insulated to ensure that they do not come into contact with wires already in use.

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SF4C SF2C

SF4B

SF2B BSF4-AH80

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Light Definition of Sensing Heights

SF4B-C SF4C SF2C SF4B

SF2B

BSF4-AH80

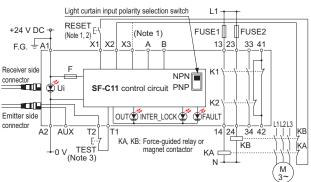
# I/O CIRCUIT AND WIRING DIAGRAMS

#### SF-C11

#### SF2B series wiring diagram (Control category 2)

#### NPN output type

· Set the light curtain input polarity selection switch to the NPN side and ground the + side.

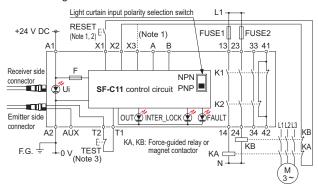


Notes: 1) The above diagram is when using manual reset. If automatic reset is used, disconnect the lead from X2 and connect it to X3. In this case, a reset (RESET) button is not needed.

- 2) Use a momentary-type switch as the reset (RESET) button.
- 3) Emission halt occurs when the test (TEST) button is open, and emission occurs when the test (TEST) button is short-circuited. If not using the test (TEST) button, short-circuit T1 and T2. However, use a test rod or similar to interrupt the light in order to carry out self-diagnosis separately.

#### PNP output type

· Set the light curtain input polarity selection switch to the PNP side and ground the 0 V line.



Notes: 1) The above diagram is when using manual reset. If automatic reset is used, disconnect the lead from X2 and connect it to X3. In this case, a reset (RESET) button is not needed.

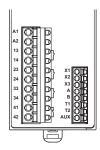
- 2) Use a momentary-type switch as the reset (RESET) button.
  3) Emission halt occurs when the test (TEST) button is open, and
- emission occurs when the test (TEST) button is short-circuited. If not using the test (TEST) button, short-circuit T1 and T2. However, use a test rod or similar to interrupt the light in order to carry out self-diagnosis separately.

Be sure to use the following mating cables when connecting SF-C11 to SF2B series

SF2B-CB05 (cable length: 0.5 m 1.640 ft) SF2B-CB5 (cable length: 5 m 16.404 ft) SF2B-CB10 (cable length: 10 m 32.80

SFB-CCJ10E (for emitter, cable length: 10 m 32.808 ft) SFB-CCJ10D (for receiver, cable length: 10 m 32.808 ft)

#### Terminal arrangement diagram



Terminal	Function
A1	+24 V DC
A2	0 V
13-14, 23-24, 33-34	Safety output (NO contact × 3)
41-42	Auxiliary output (NC contact × 1)
X1	Reset output terminal
X2	Reset input terminal (Manual)
X3	Reset input terminal (Automatic)
A	Not used
В	Not used
T1	Test output terminal
T2	Test input terminal
AUX	Semiconductor auxiliary output

#### Pin layout for light curtain connectors



Connector pin No.	Emitter side connector	Receiver side connector
1	Not used	OSSD2
2	+24 V DC	+24 V DC
3	Emission halt	OSSD1
4	Auxiliary output	EDM (External relay monitor)
5	Synchronization wire +	Synchronization wire +
6	Synchronization wire –	Synchronization wire –
7	0 V	0 V
8	Shield wire	Shield wire

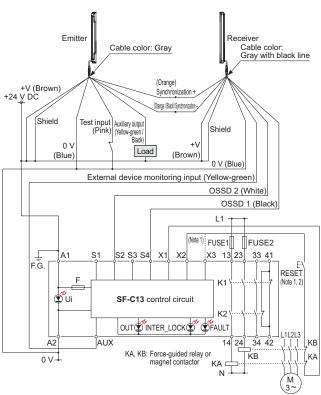
### I/O CIRCUIT AND WIRING DIAGRAMS

#### SF-C13

#### SF2B series wiring diagram (Control category 2)

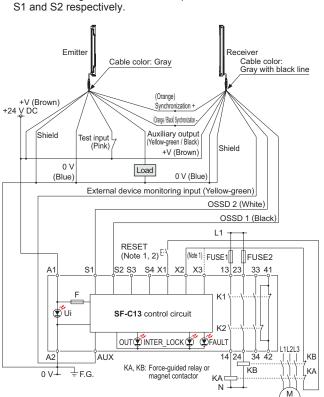
#### **NPN** output type

· Connect the light curtain control outputs OSSD 1 and OSSD 2 to S4 and S2 respectively and ground the + side.



# PNP output type

• Connect the light curtain control outputs OSSD 1 and OSSD 2 to S1 and S2 respectively.



# Terminal arrangement diagram

-			_	
Г	0	0	Ħ	A1
	Ð	0	Ĭ	A2
	0	0	I	S1
	Ð	0	Π	S2
	Ð	0	Ī	S3
	Ð	0	Π	S4
	Q	0	Ī	AUX
	Ð	0		X1
	Ð	0		X2
	Ð	0		Х3
	Ð	0		13
	Ð	0		14
	Ð	0		23
	Ð	0		24
	Ð	0		33
	Ð	0		34
	K)	0		41
	Ð	$\odot$		42

Terminal	Function
A1	+24 V DC
A2	0 V
S1 to S4	Light curtain control output (OSSD) input terminal
AUX	Semiconductor auxiliary output
X1	Reset output terminal
X2	Reset input terminal (Manual)
Х3	Reset input terminal (Automatic)
13-14, 23-24, 33-34	Safety output (NO contact × 3)
41-42	Auxiliary output (NC contact × 1)

be connected to the SF-C13.

- Notes: 1) The left diagram is when using manual reset. If automatic reset is used, disconnect the lead from X2 and connect it to X3. In this case, a reset (RESET) button is not needed.
  - 2) Use a momentary-type switch as the reset (RESET) button.

	_		
0	A1	Terminal	Function
9	A2	Λ.4	+24 V DC
9	S1	A1	+24 V DC
0 0 0 0	S2	A2	lo v
9	S3		-
9	S4	S1 to S4	Light curtain control output
	AUX	511054	(OSSD) input terminal
9	X1		
9	X2	AUX	Semiconductor auxiliary output
9	X3	X1	Reset output terminal
9	13	Λ1	Reset output terriiriai
	14	X2	Reset input terminal (Manual)
9	23		
<u> </u>	24	X3	Reset input terminal (Automatic)
9	33	40.44.00.04	
0	34	13-14, 23-24,	Safety output
0	41	33-34	(NO contact × 3)
0	42	41-42	Auxiliary output (NC contact × 1)

Use a separate terminal block to carry out wiring for light curtains that cannot

Safety Componer

Control Units

SF4B-C SF4C

SF2C SF4B

SF2B BSF4-AH80

Notes: 1) The left diagram is when using manual reset. If automatic reset is used, disconnect the lead from X2 and connect it to X3. In this case, a reset (RESET) button is not needed.

2) Use a momentary-type switch as the reset (RESET) button.

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## PRECAUTIONS FOR PROPER USE

Refer to p.1458~ for general precautions. The instruction manual can be downloaded from our website.

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Light Control Sensing Heights

SF4B-C SF4C SF2C SF4B SF2B BSF4-AH80

• This light curtain is a Type 2 electro-sensitive protective equipment. It is specified that this light curtain be utilized only within systems implementing control categories 2, 1 and B (safety-related categories for control systems), as determined by European Standard EN 954-1. This light curtain must never be utilized in any system that requires the usage of category 4 equipment, such as press machines; nor for systems requiring category 3 equipment.

• To use this product in the U.S.A., refer to OSHA 1910. 212 and OSHA 1910. 217 for installation, and in Europe, refer to EN 999 as well. Observe your national and local requirements before installing this product.

- This catalog is a guide to select a suitable product. Be sure to read instruction manual attached to the product prior to its use.
- Both emitter and receiver are combined adjusted on factory setting. please apply both emitter and receiver with the same serial No. The serial No. is indicated on the plates of both emitter and receiver. (Indicated under the model No.)
- Make sure to carry out the test run before regular operation.
- · This safety system is for use only on machinery in which the dangerous parts can be stopped immediately, either by an emergency stop unit or by disconnecting the power supply. Do not use this system with machinery which cannot be stopped at any point in its operation cycle.

#### Self-diagnosis function

• This light curtain incorporates the self-diagnosis function. In case an abnormality is detected during self-diagnosis, the light curtain is put in the lockout state at that instant, and the control output (OSSD 1, OSSD 2) is fixed at the OFF state. Refer to "Troubleshooting" and the instruction manual and remove the cause of the abnormality.



· In order to maintain safe condition of light curtain, inspect the beam interrupted status of the device once a day or more. Failure to do so could delay the detection of unexpected abnormality and increase the degree of hazard, which may cause the malfunction of light curtain, resulting in serious body injury or death.

- In order to check all abnormalities in the OSSD 1. OSSD 2 and auxiliary output, the beam interrupted status of device must be checked. Perform either of two below to inspect the device under beam interrupted status.
- Emission halt by test input (Emission halt function)
- · Beam interrupting by test rod (Excluding the cable SF2B-CB05-A)

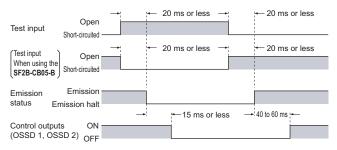
#### **Emission halt function (Test input)**

• This function stops the emission process of the emitter. You can select whether emission is on or halted by means of the connection status for the test input (pink).

Toot innut	Emissio	n status
Test input		When using the SF2B-CB05-B
Open	Emission halt	Emission
Connected to 0 V or +V	Emission	Emission halt

- During emission halt, the control outputs (OSSD 1, OSSD 2) become OFF status.
- · By using this function, malfunction due to extraneous noise or abnormality in the control outputs (OSSD 1, OSSD 2) and the auxiliary output can be determined even from the machinery side.

#### <Time chart>





Do not use the emission halt function (test input) for the purpose of stopping the device. Failure to do so could result in serious injury or death.

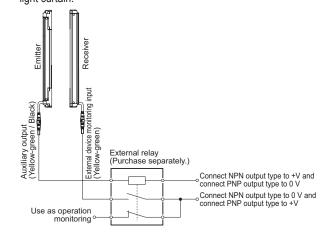
#### **Auxiliary output**

 Auxiliary output is incorporated into the emitter and its operation varies depending on the type of bottom cap cable (optional) to be used.

	١				
Bottom cap cable	Emission	Control outp (OSSD 1, OS	Lockout		
	halt	Beam received Beam interrupted			
When using the SF2B-CCB□ / SF2B-CB□	ON	OFF	ON	ON	
When using the SF2B-CB05-A	OFF	ON	ON	OFF	
SF2B-CB05-B	Cannot be used.				

#### When bottom cap cable SF2B-CCB□ or SF2B-CB□ (optional) is used

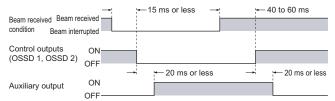
- The auxiliary output is incorporated in the emitter. It is OFF when the control outputs (OSSD 1,OSSD 2) are ON and vice versa.
- The auxiliary output can be used as an operation monitor of the
- · When the external device monitor function is not used, connect the external device monitor input line to the auxiliary output line to disable the function.
  - In this case, do not connect the load to the auxiliary output. For details, refer to "External device monitoring function (p.626)" and "I/O CIRCUIT AND WIRING DIAGRAMS (p.621~)".
- When the external device monitoring function is used to disable, do not directly use the auxiliary output as the operation monitor of this light curtain. When the external device monitor is used to disable and the auxiliary output is used to monitor the operation of light curtain, connect the auxiliary output and the external device monitoring input to the external relay (purchase separately) to use the external relay contacting point as an operation monitor of this light curtain.



## PRECAUTIONS FOR PROPER USE

Refer to p.1458~ for general precautions. The instruction manual can be downloaded from our website.

<Time chart>

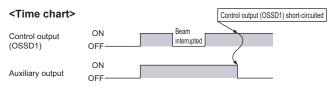


#### When bottom cap cable SF2B-CB05-A (optional) is used



Make sure to use the auxiliary output when using the bottom cap cable **SF2B-CB05-A** (optional). Set the device so the control machine can be stopped when either the control output (OSSD 1) or auxiliary output turns to OFF. If the auxiliary output is should not be used, the device cannot stop operation when an unexpected error occurs during control output (OSSD 1) failure, which may result in serious injury or death.

- The auxiliary output is incorporated in the emitter. It outputs ON at the normal operation of device. It outputs OFF in the following cases:
  - When an abnormality which needs emission halt status occurs [for example, the control output (OSSD 1) shortcircuit and an error occurs.]
  - While test input has been input
- The error cannot be transmitted to the control machine. The alarm signal is output from the auxiliary output.



#### When bottom cap cable SF2B-CB05-B (optional) is used

 The auxiliary output cannot be utilized by using the bottom cap cable SF2B-CB05-B (optional).

#### **External device monitoring function**

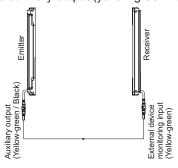
• This function is available when the bottom cap cable SF2B-CCB□ or SF2B-CB□ (optional) is used. This is the function for checking whether the external safety relay connected to the control outputs (OSSD 1, OSSD 2) performs normally in accordance with the control outputs (OSSD 1, OSSD 2) or not. Monitor the b contact of the external safety relay, and if any abnormality such as deposit of the contacting point, etc. is detected, change the status of the light curtain into lockout one, and turn OFF the control outputs (OSSD 1, OSSD 2).

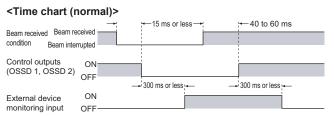
#### In case of setting the external device monitoring function to enabled

 Connect the external device monitoring input (yellow-green) to the b contact of the external safety relay that is connected to the control outputs (OSSD 1, OSSD 2).

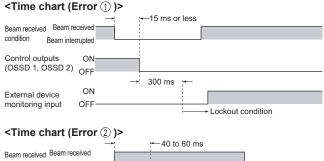
#### In case of not using the external device monitoring function

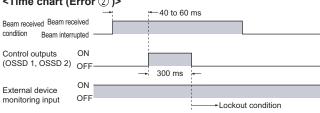
Connect the external device monitoring input (yellow-green) to the auxiliary output (yellow-green / black).





The time set for external device monitoring is 300 ms or less.
 Exceeding 300 ms turns the light curtain into lockout condition.





#### **Series connection**

#### Connectable up to 3 sets of light curtains (however, 128 beam channels max.) (Note 1, 2)

 This is the configuration for connecting multiple sets of emitters and receivers facing each other in series. It is used when the dangerous part can be entered from two or more directions. The control outputs (OSSD 1, OSSD 2) turns OFF if any of the light curtain is interrupted. For details, refer to the instruction manual. Notes 1): Series connection connectors cannot be used with the SF2B-H8
and

SF2B-A4-□, and so series connection is not possible. The SF2B-H8SL and SF2B-A4SL are not equipped with series connection connectors, so when connecting three sets in series, they cannot be used in the middle position.

2): The total number of beam axes for the SF2B-A□ is a maximum of 96 when two sets are connected, and 64 when three sets are connected. When SF2B-H□ and SF2B-A□ are combined in series connection, double the number of the beam channels of SF2B-A□ to calculate the total number of beam channels, which should be 128 or less.

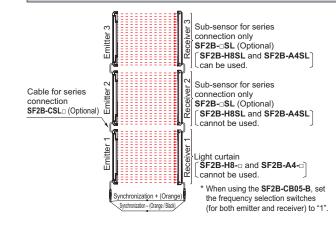
Example: The total no. of beam channels for SF2B-H36 and SF2B-A44 is 124.

The no. of beam channels of SF2B-H36 + (the No. of beam channels of SF2B-A44 × 2) = Total no. of beam channels

36 beam channels + (44 beam channels × 2) = 124 beam channels



For serial connections, connect the emitter and receiver of the light curtain to the emitter and receiver respectively of the sub-sensors for series connection using the **SF2B-CSL** special series connection cables. Wrong connection could generate the nonsensing area, resulting in serious injury or death.



FIBER SENSORS

LASER SENSORS

PHOTO-ELECTRIC SENSORS MICRO PHOTO-ELECTRIC SENSORS

AREA SENSORS

CURTAINS / SAFETY COMPONENTS PRESSURE / FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS

PARTICULAR USE SENSORS

SENSOR OPTIONS SIMPLE WIRE-SAVING

WIRE-SAVING SYSTEMS

MEASURE-MENT SENSORS

STATIC ELECTRICITY PREVENTION DEVICES

LASER MARKERS

PLC

MACHINE INTERFACES ENERGY CONSUMPTION VISUALIZATION COMPONENTS

FA COMPONENTS

MACHINE VISION SYSTEMS

URING YSTEMS

Selection Guide Light Curtains Safety Components

Optical Touch Switch

Control Units

Definition of Sensing Heights

SF4B-C SF4C

SF2C SF4B SF2B

LASER SENSORS

PHOTO-ELECTRIC SENSORS MICRO PHOTO-ELECTRIC SENSORS AREA SENSORS

CURTAINS SAFET COMPONENTS

SENSORS

PARTICULAR USE SENSORS

SENSOR OPTIONS SIMPLE WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS MEASURE-MENT SENSORS

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HUMAN MACHINE INTERFACES ENERGY CONSUMPTION VISUALIZATION COMPONENTS

COMPONENTS

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Selection
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Optical Touch
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Units
Definition of
Sensing Heights

SF4C SF2C SF4B SF2B BSF4-AH80

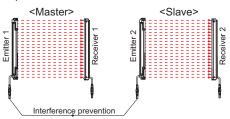
SF4B-C

## PRECAUTIONS FOR PROPER USE

Refer to p.1458~ for general precautions. The instruction manual can be downloaded from our website.

#### **Parallel connection**

 Up to a maximum of two sets can be connected in parallel only when using the SF2B-CB05-B adapter cable (optional). For details, refer to the instruction manual.

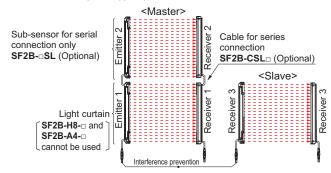


\* Set the frequency selection switches (for both emitter and receiver) to "1" at the master units, and set them to "2" at the slave units.

#### Series and parallel mixed connection

 Up to a maximum of three sets can be connected in a mixture of series and parallel (for a total maximum number of 128 beam channels. However, the total number of beam channels for the SF2B-A

is a maximum of 96 when two sets are connected, and 64 when three sets are connected.) only when using the SF2B-CB05-B adapter cable (optional). For details, refer to the instruction manual.



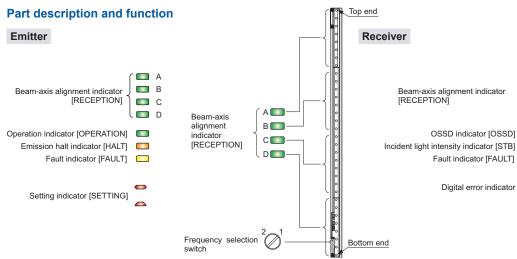
\* Set the frequency selection switches (for both emitter and receiver) to "1" at the master units, and set them to "2" at the slave units.

A

В

C

D



Description		Function
	Α	When all beam channels of light curtain top are receiving light: lights up in red When light curtain top end receives light: blinks in red When control outputs (OSSD 1, OSSD 2) are ON: lights up in green (always off when using the SF2B-CB05-B)
Beam-axis alignment indicator	В	When all beam channels of light curtain upper middle are receiving light: lights up in red When control outputs (OSSD 1, OSSD 2) are ON: lights up in green (always off when using the SF2B-CB05-B)
(Red / Green) [RECEPTION]	С	When all beam channels of light curtain lower middle are receiving light: lights up in red When control outputs (OSSD 1, OSSD 2) are ON: lights up in green (always off when using the SF2B-CB05-B)
D		When all beam channels of light curtain bottom are receiving light: lights up in red When sensor bottom end receives light: blinks in red When control outputs (OSSD 1, OSSD 2) are ON: lights up in green (always off when using the SF2B-CB05-B)
Operation indicator (Red / Green) [OPERATION]		When control outputs (OSSD 1, OSSD 2) are OFF: lights up in red When control outputs (OSSD 1, OSSD 2) are ON: lights up in green / When using the <b>SF2B-CB05-B</b> When fault occurs in the emitter: light up in red When emitter is normal: light up in green
Emission halt indicato (Orange) [HALT]	r	When light emission is halt: lights up When light is emitted: lights off
Fault indicator (Yellow) [FA	ULT]	When fault occurs in the sensor: lights up or blinks
Setting indicator (Red) [SETTING]		Always off  (When using the SF2B-CB05-B  One lights up when set to Frequency 1  Two light up when set to Frequency 2
Frequency selection switch		Used for switching between master and slave when using the <b>SF2B-CB05-B</b> . Set to "1" for master and "2" for slave.

Description		Function
	Α	When all beam channels of light curtain top are receiving light: lights up in red When sensor top end receives light: blinks in red When control outputs (OSSD 1, OSSD 2) are ON: lights up in green
Beam-axis alignment indicator	В	When all beam channels of light curtain upper middle are receiving light: lights up in red When control outputs (OSSD 1, OSSD 2) are ON: lights up in green
(Red / Green) [RECEPTION]	С	When all beam channels of light curtain lower middle are receiving light: lights up in red When control outputs (OSSD 1, OSSD 2) are ON: lights up in green
	D	When all beam channels of light curtain bottom are receiving light: lights up in red When sensor bottom end receives light: blinks in red When control outputs (OSSD 1, OSSD 2) are ON: lights up in green
OSSD indicator (Red / Green) [OSSD]		When control outputs (OSSD 1, OSSD 2) are OFF: lights up in red When control outputs (OSSD 1, OSSD 2) are ON: lights up in green
Incident light intensity indicator (Orange / Green) [STB]		When sufficient light is received (incident light intensity: 130 % or more) (Note 1): lights up in green When stable light is received (incident light intensity: 115 to 130 %) (Note 1): OFF When unstable light is received (incident light intensity: 100 to 115 %) (Note 1): lights up in orange When light is interrupted: OFF (Note 2)
Fault indicator (Yellow) [FA	ULT]	When fault occurs in the sensor: lights up or blinks
Digital error indicator (Red)(Note 3)		When device is lockout: lights up for malfunction content When using the SF2B-CB05-B Display shows fault contents during lockout. Center lights up when set to Frequency 1 Center and bottom lights up when set to Frequency 2
Frequency selection switch		Used for switching between master and slave when using the SF2B-CB05-B. Set to "1" for master and "2" for slave.

Notes: 1) The threshold value where the control output changes from OFF to ON is applied as "100 % incident light intensity".

- 2) The status "when light is interrupted" refers to the status that the some obstacle is existed in the sensing area.
- For details, refer to "Troubleshooting" (p.629)" and the SF2B instruction manual.
- 4) The description given in [] is marked on the light curtain.

# PRECAUTIONS FOR PROPER USE

Refer to p.1458~ for general precautions. The instruction manual can be downloaded from our website.

Wiring

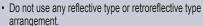


Refer to the applicable regulations for the region where this light curtain is to be used when setting up the light curtain. In addition, make sure that all necessary measures are taken to prevent possible dangerous operating errors resulting from earth faults.

- · Make sure to carry out the wiring in the power supply off condition.
- · Verify that the supply voltage variation is within the rating.
- If power is supplied from a commercial switching regulator, ensure that the frame ground (F.G.) terminal of the power supply is connected to an actual
- · In case noise generating equipment (switching regulator, inverter motor, etc.) is used in the vicinity of this sensor, connect the frame ground (F.G.) terminal of the equipment to an actual ground.
- Do not run the wires together with high-voltage lines or power lines or put them in the same raceway. This can cause malfunction due to induction.

#### Sensing area

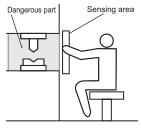
• Make sure to install this product such that any part of the human body must pass through its sensing area in order to reach the dangerous parts of the machinery. If the human body is not detected, there is a danger of serious injury or death.

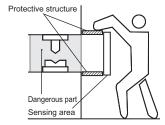




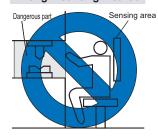
- · Emitter and receiver that face each other should be from the same model No. (with same beam axis pitch and number of beam channels) and aligned in the vertical direction. If units from different sets are connected together, it may cause blind spots in the sensing area, and death or serious injury may result.
- · Furthermore, facing several receivers towards one emitter, or vice versa, could produce a non-sensing area or cause mutual interference, which may result in serious injury or death.

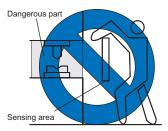
#### Correct mounting method



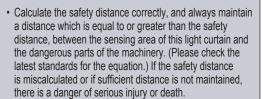


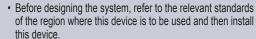
#### Wrong mounting method

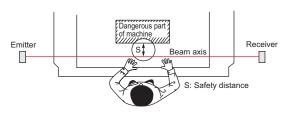




#### Safety distance







· Safety distance is calculated based on the following equation when a person moves perpendicular (normal intrusion) to the sensing area of the light curtain. In case the intrusion direction is not perpendicular to the sensing area, be sure to refer to the relevant standard (regional standard, specification of the machine, etc.) for details of the calculation. (Please check the latest standards for the equation.)

# For use in Europe (EU) (as EN 999)(Also applicable to ISO 13855)

# For intrusion direction perpendicular to the sensing area

• Equation (1)  $S = K \times T + C$ 

S: Safety distance (mm)

Minimum required distance between the sensing area surface and the dangerous parts of the machine

K: Intrusion speed of operator's body or objects (mm/sec.) Normally, taken as SF2B-H□ 2,000 (mm/sec.), SF2B-A 1,600 (mm/sec.) for calculation.

T: Response time of total equipment (sec.)

T = Tm + TSF2B

Tm: Maximum halting time of machinery (sec.)

TSF2B: Response time of the SF2B series 0.015 (sec.)

C: Additional distance calculated from the size of the minimum sensing object of the light curtain (mm) However, the value of "C" cannot be 0 or less.

 $C = 8 \times (d - 14)$ 

d: Minimum sensing object diameter

**SF2B-H**<sub>II</sub>: d= 27 (mm) 1.063 (in), C = 104 (mm) 4.094 (in) For **SF2B-A** $\Box$ , C = 850 (mm) 33.465 (in) (constant)

For calculating the safety distance "S", there are the following five cases. First calculate by substituting the value K = 2,000 (mm/sec.) in the

Then, classify the obtained value of "S" into three cases, 1) S < 100, 2)  $100 \le S \le 500$ , and 3) S > 500. For Case 3) S > 500, recalculate by substituting the value K = 1,600 (mm/sec.). After that, classify the calculation result into two cases, 4)  $S \le 500$  and 5) S > 500. For details, refer to the instruction manual enclosed with this product.

#### For use in the United States of America (as per ANSI B11.19)

 Fountion ②  $S = K \times (T_S + T_C + T_{SF2B} + T_{bm}) + D_{pf}$ 

S: Safety distance (mm)

Minimum required distance between the sensing area surface and the dangerous parts of the machine

K: Intrusion velocity {Recommended value in OSHA is 63 (inch/sec.) ≈ 1,600 (mm/sec.)}

ANSI B11.19 does not define the intrusion velocity "K". When determining K, consider possible factors including physical ability of operators.

Ts: Halting time calculated from the operation time of the control element (air valve, etc.) (sec.)

Tc: Maximum response time of the control circuit required for functioning the brake (sec.) Tsf2B: Response time of light curtain 0.015 (sec.)

Tbm: Additional halting time tolerance for the brake monitor (sec.)

 $T_{bm} = T_a - (T_s + T_c)$ 

Ta: Setting time of brake monitor (sec.)

When the machine is not equipped with a brake monitor, it is recommended that 20 % or more of

(T<sub>s</sub> + T<sub>c</sub>) is taken as additional halting time.

Dpf. Additional distance calculated from the size of the minimum sensing object of the light curtain

**SF2B-H** Dpf = 2.676 (inch)  $\approx$  68 (mm) **SF2B-A** Dpf = 5.355 (inch)  $\approx 136$  (mm)

> $Dpf = 3.4 \times (d - 0.276)$  (inch)  $Dpf \approx 3.4 \times (d-7) (mm)$

d: Minimum sensing object diameter 1.063 (inch) ≈ 27 (mm) SF2B-H□ Minimum sensing object diameter 1.851 (inch) ≈ 47 (mm) SF2B-A□ FIBER SENSORS

LASER SENSORS

РНОТО

AREA SENSORS

PRESSURE FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS

PARTICULAR USE SENSORS

SENSOR OPTIONS

MEASURE-

MENT SENSORS

DEVICES LASER MARKERS

PLC

HUMAN MACHINE INTERFACES

FA COMPONENTS MACHINE VISION SYSTEMS

Safety Compone Control Units

SF4B-C SF4C

SF2C SF4B

SF2B

# PRECAUTIONS FOR PROPER USE

Refer to p.1458~ for general precautions. The instruction manual can be downloaded from our website.

#### Influence of reflective surfaces

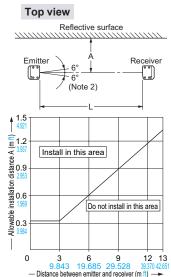


Install the light curtain by considering the effect of nearby reflective surfaces, and take countermeasures such as painting, masking, or changing the material of the reflective surface, etc. Failure to do so may cause the light curtain not to detect, resulting in serious body injury or death.

· Keep the minimum distance given below, between the light curtain and a reflective surface.

# Side view Reflective ceiling Emitte Sensing area

Reflective floor						
Distance between emitter and receiver (Setting distance L)	Allowable installation distance A					
0.2 to 3 m 0.656 to 9.843 ft	0.32 m 1.050 ft					
3 to 13 m 9.843 to 42.651 ft (Note 1)	L / 2 × tan2θ = L × 0.106 (m) 0.348 (ft) (θ = 6°)					



Notes: 1) If using the SF2B-CB05-B, the operating range is 0.3 to 5 m 0.984 to 16.404 ft.

2) The effective aperture angle for this device is ±5° or less (when L > 3 m 9.843 ft) as required by IEC 61496-2 / UL 61496-2.

However, install this device away from reflective surfaces considering an effective aperture angle of ±6° to take care of beam misalignment, etc. during installation.

## **Troubleshooting**

#### Emitter side

Symptoms	Cause	Remedy
	Power is not being supplied.	Check that the power supply capacity is sufficient. Connect the power supply correctly.
All indicators are off.	Supply voltage is out of the specified range.	Provide the supply voltage within the specified range.
	Connector is not connected securely.	Connect the connector securely.
Operation indicator remains lit up in red (beam is not received). [OPERATION]	The beam channels of the emitter and the receiver are not correctly aligned.	Align the beam channels.
	Emission is in halt condition.	Connect the test input (emission halt input) wire correctly The logic varies depending on the cable to be used.
	The synchronization wire error	Connect the synchronization wire correctly.
Emission halt indicator (orange) lights up.	The receiver does not work.	Check the operation of the receiver side.
	The interference prevention wire error  (When using the SF2B-CB05-B: When set to slave)	Connect the interference prevention wire correctly.
	Master / slave setting error  ( When using the SF2B-CB05-B: When set to master )	Set the master / slave setting to "master".
	The master sensor does not work.	Check the master side light curtain.
Fault indicator (yellow) lights up or blinks. [FAULT]	[Blinks once] Total light curtains No. / total beam channel No. error	Connect the end cap properly. Connect the cable for series connection correctly. Check the model (emitter / receiver) of sub-sensor for series connection. Set the No. of the light curtains in series connection, and a total No. of beam channels within the specification.
[I AUL I]	[Blinks twice] Auxiliary output error	Connect the auxiliary output cable correctly.
or	[Other than the above] Effect from noise / power supply or failure of internal circuit	Check the noise status around this light curtains. Check the wiring, supplied voltage and power supply capacity. Even if the error is not eliminated, contact our office.

#### Receiver side

Symptoms	Cause	Remedy		
	Power is not being supplied.	Check that the power supply capacity is sufficient. Connect the power supply correctly.		
All indicators are off.	Supply voltage is output of the specified range.	Set the supply voltage correctly.		
	Connector is not connected securely.	Connect the connector securely.		
OSSD	The beam channels of the emitter and the receiver are not correctly aligned.	Align the beam channels.		
indicator remains lit up in red (beam is	Total unit No. / total beam channel No. error	Set the same value to the Nos. of emitter and receiver.		
not received). [OSSD]	The master / slave setting is different. (When using with the SF2B-CB05-B)	Set the setting identically.		
Stable indicator lights up (Orange) [STB]	The beam channels of the emitter and the receiver are not correctly aligned.	Align the beam channels.		
	[Digital error indicator 1] Total light curtain No. / total beam channel No. error	Connect the end cap properly. Connect the cable for series connection correctly. Check the model (emitter / receiver) of sub sensor for series connection. Check that the number of light curtains / number of beam axes is within the specification value.		
Fault indicator	[Digital error indicator ] Control outputs (OSSD 1, OSSD 2) error	Connect the control outputs (OSSD1, OSSD2) correctly.		
(yellow) lights up or blinks.	[Digital error indicator ] Extraneous light error	Prevent any extraneous light from entering the receiver.		
[FAULT]	[Digital error indicator ] External device monitoring error	Connect the external device monitor input wire correctly. Replace the replay unit. Replace the relay unit having appropriate response time.		
	[Digital error indicator ] Bottom connector error	Check the type of the bottom connector. Cable of the emitter: Grey (with black stripe)		
	[Other than the above] Effect from noise / power supply or failure of internal circuit	Check the noise status around this light curtain. Check the wiring, supplied voltage and power supply capacity. Even if the error is not eliminated, contact our office.		

#### Corner mirror

- Be sure to carry out maintenance while referring to the instruction manual for the SF4B / SF2B series of light curtains.
- · Do not use if dirt, water, or oil, etc. is attached to the reflective surface of this product. Appropriate sensing range may not be maintained due to diffusion or refraction.
- · Make sure that you have read the instruction manual for the corner mirror thoroughly before setting up the corner mirrors and light curtains, and follow the instructions given. If the equipment is not set up correctly as stipulated in the instruction manual, incident light errors may result in unexpected situations which may result in serious injury or death.



- · Please download the instruction manuals from our website.
- · Light curtain SF4B / SF2B series cannot be used as a retroreflective type. Avoid installing the light curtain as a retroreflective type when this product is applied.
- The mirror part of this product is made of glass. Note that if it is broken, the glass shards may fly apart.

LASER SENSORS PHOTO-ELECTRIC SENSORS

PHOTO-ELECTRIC SENSORS AREA SENSORS

PRESSURE / SENSORS

PARTICULAR SENSORS

SENSOR OPTIONS

MEASURE MENT SENSORS STATIC ELECTRICITY PREVENTION

DEVICES LASER MARKERS PLC

HUMAN MACHINE INTERFACES ENERGY CONSUMPTION VISUALIZATION COMPONENTS COMPONENTS

MACHINE VISION

CURING SYSTEMS

Sensing Heights

SF4B-C SF4C SF2C SF4B SF2B BSF4-AH80

# DIMENSIONS (Unit: mm in)

The CAD data in the dimensions can be downloaded from our website.

#### SF2B SF2B SL

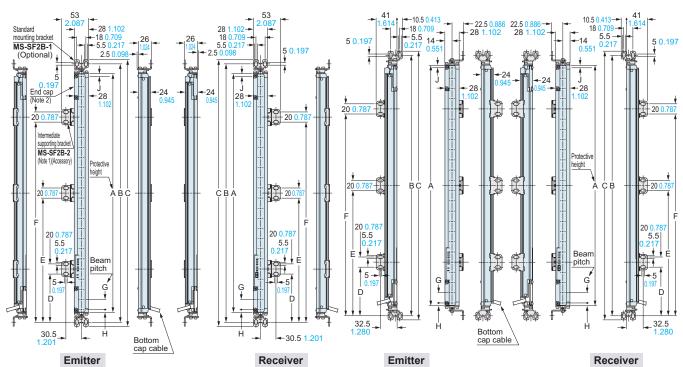
Light curtain, Sub-sensor for series connection only

#### **Assembly dimensions**

Mounting drawing for the light curtains using the standard mounting brackets MS-SF2B-1 (optional) and the intermediate supporting brackets MS-SF2B-2 (accessory for light curtain).

#### <Rear mounting>

#### <Side mounting>



Notes: 1) The MS-SF2B-2 intermediate supporting bracket is provided as an accessory with this product. The number of accessories provided varies depending on the product. 2) An end cap (connector for series connection) is not provided for the SF2B-H8(SL)(-□) and SF2B-A4(SL)(-□).

		1	1				
Mode	el No.	Α	В	С	D	E	F
SF2B-H8(SL)(-□)	SF2B-A4(SL)(-□)	168 6.614	207 8.150	223 8.780	_	_	_
SF2B-H12(SL)(-□)	SF2B-A6(SL)(-□)	232 9.134	270 10.630	286 11.260	_	_	_
SF2B-H16(SL)(-□)	SF2B-A8(SL)(-□)	312 12.283	350 13.780	366 14.409	_	_	_
SF2B-H20(SL)(-□)	SF2B-A10(SL)(-□)	392 15.433	430 16.929	446 17.559	_	_	_
SF2B-H24(SL)(-□)	SF2B-A12(SL)(-□)	472 18.583	510 20.079	526 20.709	_	_	_
SF2B-H28(SL)(-□)	SF2B-A14(SL)(-□)	552 21.732	590 23.228	606 23.858	_	_	_
SF2B-H32(SL)(-□)	SF2B-A16(SL)(-□)	632 24.882	670 26.378	686 27.008	_	_	_
SF2B-H36(SL)(-□)	SF2B-A18(SL)(-□)	712 28.031	750 29.528	766 30.157	_	_	_
SF2B-H40(SL)(-□)	SF2B-A20(SL)(-□)	792 31.181	830 32.677	846 33.307	390 15.354	_	_
SF2B-H48(SL)(-□)	SF2B-A24(SL)(-□)	952 37.480	990 38.976	1,006 39.606	470 18.504	_	_
SF2B-H56(SL)(-□)	SF2B-A28(SL)(-□)	1,112 43.779	1,150 45.276	1,166 45.905	550 21.654	_	
SF2B-H64(SL)(-□)	SF2B-A32(SL)(-□)	1,272 50.079	1,310 51.575	1,326 52.205	418 16.457	842 33.150	
SF2B-H72(SL)(-□)	SF2B-A36(SL)(-□)	1,432 56.378	1,470 57.874	1,486 58.504	472 18.583	948 37.323	
SF2B-H80(SL)(-□)	SF2B-A40(SL)(-□)	1,592 62.677	1,630 64.173	1,646 64.803	525 20.669	1,055 41.535	_
SF2B-H88(SL)(-□)	SF2B-A44(SL)(-□)	1,752 68.976	1,790 70.472	1,806 71.102	433 17.047	870 34.252	1,308 51.496
SF2B-H96(SL)(-□)	SF2B-A48(SL)(-□)	1,912 75.275	1,950 76.772	1,966 77.401	473 18.622	950 37.402	1,428 56.220

Model No.	G	Н	J (Note)
SF2B-H□	20	6	6
	0.787	0.236	0.236
SF2B-A□	40	26	6
	1.575	1.024	0.236

Note: The distance between the tip of the light curtain and the last beam axis of the SF2B-H8(SL)(-□) and SF2B-A4(SL)(-□) is 22 mm 0.866 in.

FIBER SENSORS

LASER SENSORS

PHOTO-ELECTRIC SENSORS MICRO PHOTO-ELECTRIC SENSORS

AREA SENSORS

LIGHT
OURTAINS /
SAFETY
COMPONENTS

PRESSURE /
FLOW
SENSORS

INDUCTIVE
PROXIMITY
SENSORS

PARTICULAR USE SENSORS SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

MEASURE-MENT SENSORS STATIC ELECTRICITY

PREVENTION DEVICES LASER MARKERS

PLC

HUMAN MACHINE INTERFACES ENERGY CONSUMPTION VISUALIZATION COMPONENTS

FA COMPONENTS MACHINE

VISION SYSTEMS UV CURING SYSTEMS

Guide
Light
Curtains
Safety
Components
Optical Touch
Switch
Control
Units
Definition of
Sensing Heights

SF4B-C SF4C SF2C SF4B SF2B

LASER SENSORS

PHOTO-ELECTRIC SENSORS MICRO PHOTO-ELECTRIC SENSORS

AREA SENSORS

LIGHT CURTAINS/ SAFETY COMPONENTS

PRESSURE/ FLOW SENSORS

INDUCTIVE

PARTICULAR USE SENSORS

SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS WIRE-SAVING SYSTEMS MEASURE-MENT SENSORS

STATIC ELECTRICITY PREVENTION DEVICES LASER MARKERS

HUMAN MACHINE INTERFACES ENERGY CONSUMPTION VISUALIZATION COMPONENTS FA COMPONENTS

VISION SYSTEMS UV CURING SYSTEMS

Selection
Guide
Light
Curtains
Safety
Components
Optical Touch
Switch
Control
Units
Definition of
Sensing Heights

SF4B-C SF4C SF2C SF4B SF2B BSF4-AH80

# DIMENSIONS (Unit: mm in)

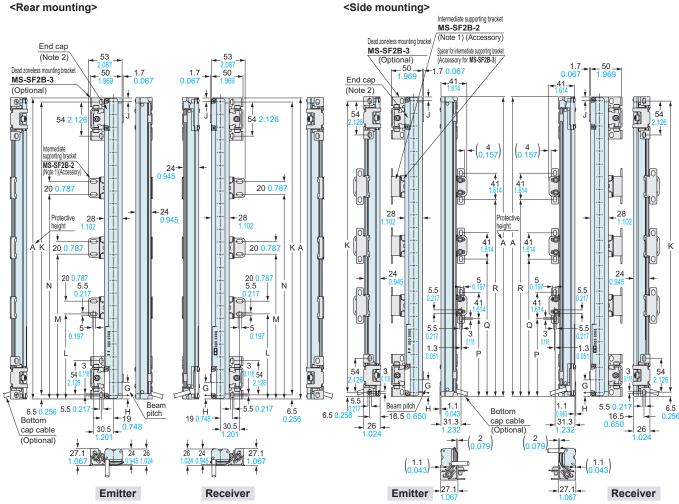
The CAD data in the dimensions can be downloaded from our website.

#### SF2B SF2B SL

Light curtain, Sub-sensor for series connection only

#### **Assembly dimensions**

Mounting drawing for the light curtains using the dead zoneless mounting brackets MS-SF2B-3 (optional) and the intermediate supporting brackets MS-SF2B-2 (accessory for light curtain).



Notes: 1) The MS-SF2B-2 intermediate supporting bracket is provided as an accessory with this product. The number of accessories provided varies depending on the product. 2) An end cap (connector for series connection) is not provided for the SF2B-H8(SL)(-□) and SF2B-A4(SL)(-□).

Mode	el No.	А	K	L	М	N	Р	Q	R
SF2B-H8(SL)(-□)	SF2B-A4(SL)(-□)	168 6.614	155 6.102	_	_	_	_	_	_
SF2B-H12(SL)(-□)	SF2B-A6(SL)(-□)	232 9.134	219 8.622	_	_	_	_	_	_
SF2B-H16(SL)(-□)	SF2B-A8(SL)(-□)	312 12.283	299 11.772		_	_	_	_	_
SF2B-H20(SL)(-□)	SF2B-A10(SL)(-□)	392 15.433	379 14.921		_	_	_	_	_
SF2B-H24(SL)(-□)	SF2B-A12(SL)(-□)	472 18.583	459 18.071	_	_	_	_	_	_
SF2B-H28(SL)(-□)	SF2B-A14(SL)(-□)	552 21.732	539 21.221	_	_	_	_	_	_
SF2B-H32(SL)(-□)	SF2B-A16(SL)(-□)	632 24.882	619 24.370	_	_	_	_	_	_
SF2B-H36(SL)(-□)	SF2B-A18(SL)(-□)	712 28.031	699 27.520	_	_	_	_		_
SF2B-H40(SL)(-□)	SF2B-A20(SL)(-□)	792 31.181	779 30.669	390 15.354	_	_	379.5 14.941	_	_
SF2B-H48(SL)(-□)	SF2B-A24(SL)(-□)	952 37.480	939 36.969	470 18.504	_	_	459.5 18.091	_	_
SF2B-H56(SL)(-□)	SF2B-A28(SL)(-□)	1,112 43.779	1,099 43.268	550 21.654	_	_	539.5 21.240	_	_
SF2B-H64(SL)(-□)	SF2B-A32(SL)(-□)	1,272 50.079	1,259 49.567	418 16.457	842 33.150	_	407.5 16.043	831.5 32.736	_
SF2B-H72(SL)(-□)	SF2B-A36(SL)(-□)	1,432 56.378	1,419 55.866	472 18.583	948 37.323	_	461.5 18.169	937.5 36.909	_
SF2B-H80(SL)(-□)	SF2B-A40(SL)(-□)	1,592 62.677	1,579 62.165	525 20.669	1,055 41.535	_	514.5 20.256	1,044.5 41.122	_
SF2B-H88(SL)(-□)	SF2B-A44(SL)(-□)	1,752 68.976	1,739 68.465	433 17.047	870 34.252	1,308 51.496	422.5 16.634	859.5 33.839	1,297.5 51.083
SF2B-H96(SL)(-□)	SF2B-A48(SL)(-□)	1,912 75.275	1,899 74.764	473 18.622	950 37.402	1,428 56.220	462.5 18.209	939.5 33.839	1,417.5 55.807

Model No.	G	Н	J (Note)
SF2B-H□	20	6	6
	0.787	0.236	0.236
SF2B-A□	40	26	6
	1.575	1.024	0.236

Note: The distance between the tip of the light curtain and the last beam axis of the SF2B-H8(SL)(-□) and SF2B-A4(SL)(-□) is 22 mm 0.866 in.

# DIMENSIONS (Unit: mm in)

The CAD data in the dimensions can be downloaded from our website.

Corner mirror (Optional) Ε Net weight 810 g 209 approx. 272 970 g approx. 352 1,170 g approx. 432 1,370 g approx. 512 1,570 g approx. 592 1.770 a approx. 672 1,970 g PARTICULAR USE SENSORS approx. 752 2,170 g

AREA SENSORS

PRESSURE FLOW SENSORS

SENSOR OPTIONS

MEASURE-MENT SENSORS

LASER MARKERS

PLC

FA COMPONENTS

MACHINE VISION SYSTEMS

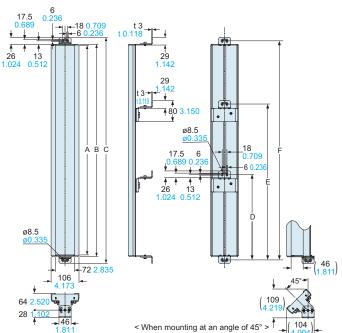
Safety Componer

Control Units

SF4B-C SF4C SF2C

SF2B BSF4-AH80

8 0.315

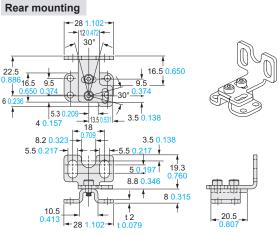


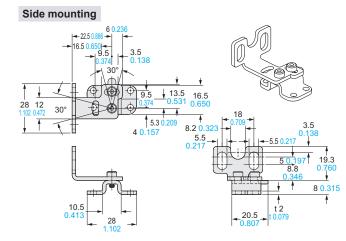
#### Model No. Α В С 173 183 235 RF-SFBH-8 6.811 236 246 298 RF-SFBH-12 316 326 378 RF-SFBH-16 396 458 RF-SFBH-20 476 486 538 RF-SFBH-24 556 566 618 RF-SFBH-28 636 646 698 RF-SFBH-32 27.480 716 726 778 RF-SFBH-36 approx. 796 806 858 458 ± 50 832 2,660 g RF-SFBH-40 3.031 ± 1.9 approx. 956 966 1,018 $538 \pm 50$ 992 3,060 g RF-SFBH-48 approx. 1,116 1,126 1,178 618 ± 50 1,152 3,460 g RF-SFBH-56 approx. 1,276 1,286 1,338 698 ± 50 1,312 3.890 a RF-SFBH-64 approx. 1.018 ± 50 1 472 4.550 a 1.436 1 446 1 498 538 + 50RF-SFBH-72 approx. 1.596 1.606 1.658 591 ± 50 $1.125 \pm 50$ 1.632 4,950 g RF-SFBH-80 64.252 approx. 1,756 1,766 1,818 $645 \pm 50$ $1,231 \pm 50$ 1,792 5,350 g RF-SFBH-88 approx. 1,916 1,926 1,978 698 ± 50 1,338 ± 50 1,952 5,750 g RF-SFBH-96 approx.

#### MS-SF2B-1

RF-SFBH-

### <MS-SF2B-1(R)>

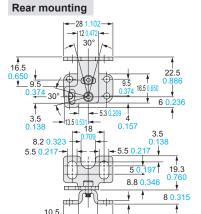




30° 0.47

Standard mounting bracket (Optional)

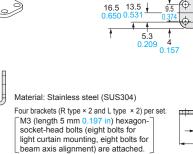
### <MS-SF2B-1(L)>





20.5





Side mounting

22.5 16.5

309

(A)

LASER SENSORS

PHOTO-ELECTRIC SENSORS

AREA SENSORS

PRESSURE FLOW SENSORS

SENSOR OPTIONS SIMPLE WIRE-SAVING UNITS

SENSORS

WIRE-SAVING SYSTEMS MEASURE MENT

LASER MARKERS PLC

HUMAN

MACHINE SYSTEMS

MS-SF2B-2

FA COMPONENTS

CURING SYSTEMS

Ligh Curtains Definition of Sensing Heights

SF4B-C SF4C SF2C SF4B SF2B BSF4-AH80

# DIMENSIONS (Unit: mm in)

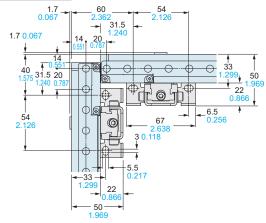
The CAD data in the dimensions can be downloaded from our website.

#### MS-SF2B-3

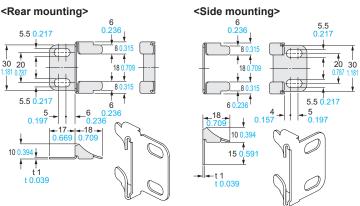
# Main body 14 0.551 R32.5 M5 hexagon-socket-head bolts 23 0.906 R27.3 Center of rotation Angle of movable ranges 26 10° 36

Material: Stainless steel (SUS304) • Die-cast zinc alloy Four bracket set

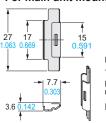
#### L-shaped mounting



# Intermediate supporting bracket (Accessory for light curtain)



#### <For main unit mounting>



Material: Stainless steel (SUS304) Two main unit mounting brackets per set (for rear mounting and side mounting) (Note)

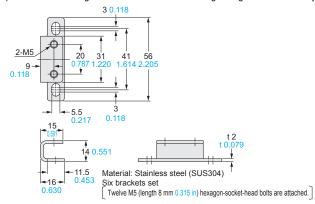
Note: The intermediate supporting bracket MS-SF2B-2 is enclosed with the following products. The quantity differs depending on the product as shown below:

1 set: SF2B-H ... Light curtain with 40 to 56 beam channels SF2B-A ... Light curtain with 20 to 28 beam channels 2 sets: SF2B-H ... Light curtain with 64 to 80 beam channels SF2B-A□ · · · Light curtain with 32 to 40 beam channels 3 sets:  $\textbf{SF2B-H} \square \cdots$  Light curtain with 88 to 96 beam channels SF2B-A□ · · · Light curtain with 44 to 48 beam channels

# Dead zoneless mounting bracket (optional)

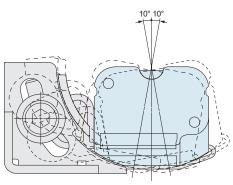
#### Spacer for intermediate supporting bracket (Accessory)

The spacer for intermediate supporting bracket MS-SF2B-2 can be used as a spacer for eliminating the dead zone when mounting the light curtain laterally.

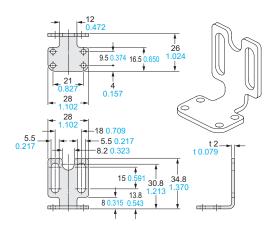


#### Mounting adjustment range

The adjustment range of the light curtain angle is up to ±10 degrees.



# MS-SF2B-4 Adapter mounting bracket for SF1-N / NA40 (Optional)



Material: Stainless steel (SUS304) Four bracket set Eight M3 (length 5 mm 0.197 in) hexagon-socket-head bolts are attached.