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Tel: +86-755-8981 8866 Fax: +86-755-8427 6832

Email & Skype: info@chipsmall.com Web: www.chipsmall.com

Address: A1208, Overseas Decoration Building, #122 Zhenhua RD., Futian, Shenzhen, China



NON-ISOLATED DC/DC CONVERTERS

3Vdc - 14 Vdc Input, 0.6 Vdc - 5.5 Vdc /2 A Outputs



January 14, 2011

Bel Power, Inc. , a subsidiary of Bel Fuse, Inc.

SLIN-02E2Ax

RoHS Compliant

Rev.B

Features

- Wide Input Voltage Range
- Fixed Switching Frequency
- Power Good Signal
- Remote Sense
- Remote On/Off
- Tunable Loop™ (a registered trademark of Lineage Power Systems) to Optimize Dynamic output voltage response
- Compliant to RoHS EU Directive 2002/95/EC
- Compatible in a Pb-free or SnPb reflow environment
- UL* 60950-1 Recognized, CSA† C22.2 No. 60950-1-03 Certified
- VDE‡ 0805:2001-12 (EN60950-1) Licensed
- Ability to Sink and Source Current
- Cost Efficient Open Frame Design
- Over Temperature Protection
- Output Over Current Protection
- Output Voltage Programmable

Applications

- Distributed power architectures
- Intermediate bus voltage applications
- Telecommunications equipment
- Servers and storage applications
- Networking equipment
- Industrial equipment



Description

The SLIN-02E2Ax power modules are non-isolated dc-dc converters that can deliver up to 2A of output current. These modules operate over a wide range of input voltage ($V_{IN} = 3Vdc-14Vdc$) and provide a precisely regulated output voltage from 0.6Vdc to 5.5Vdc, programmable via an external resistor. Features include remote On/Off, adjustable output voltage, and over current and over temperature protection. A new feature, the Tunable Loop™, allows the user to optimize the dynamic response of the converter to match the load with reduced amount of output capacitance leading to savings on cost and PWB area.

Part Selection

Output Voltage	Input Voltage	Max. Output Current	Max. Output Power	Typical Efficiency	Model Number Active High	Model Number Active Low
0.6 Vdc - 5.5 Vdc	3 Vdc - 14 Vdc	2 A	11 W	93.6%	SLIN-02E2A0	SLIN-02E2AL

Notes: Add "G" suffix at the end of the model number to indicate Tray Packaging.

Part Number Explanation

S LIN - 02 E 2A 0
 1 2 3 4 5 6

1---Surface mount

2---Series code

3---Output current (2A)

4--- Wide input voltage range (3-14V)

5--- Wide output voltage range (0.6-5.5V)

6--- Enable, active high, change "0" to "L" means active low

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Absolute Maximum Ratings

Parameter	Min	Typ	Max	Unit	Notes
Continuous Input Voltage	-0.3	-	15	V	
Operating Ambient Temperature	-40	-	85	°C	
Storage Temperature	-55	-	125	°C	

Note: Stresses in excess of the absolute maximum ratings can cause permanent damage to the device. These are absolute stress ratings only, functional operation of the device is not implied at these or any other conditions in excess of those given in the operations sections of the data sheet. Exposure to absolute maximum ratings for extended periods can adversely affect the device reliability.

Input Specifications

Parameter	Min	Typ	Max	Unit	Notes
Operating Input Voltage	3.0	-	14	V	
Input Current (full load)	-	-	1.8	A	$V_{IN}=3V$ to 14V
Input Current (no load)					
$V_o=0.6V$	-	20	-	mA	$V_{IN}=12V$, $I_o = 0$, module enabled
$V_o=5.5V$	-	48	-	mA	
Input Stand-by Current	-	8	-	mA	$V_{IN} = 12.0Vdc$, module disabled
Input Reflected Ripple Current (pk-pk)	-	20	-	mA	5Hz to 20MHz, 1 μ H source impedance; $V_{IN} = 0$ to 14V, $I_o = I_{o,max}$; See Test Configurations
I^2t Inrush Current Transient	-	-	1	A ² s	
Input Ripple Rejection (120Hz)	-	65	-	dB	
Turn-on Threshold	-	-	2.95	V	
Turn-off Threshold	-	-	2.8	V	
Hysteresis	-	0.2	-	V	

CAUTION: This converter is not internally fused. An input line fuse must be used in application.

This power module can be used in a wide variety of applications, ranging from simple standalone operation to an integrated part of sophisticated power architecture. To preserve maximum flexibility, internal fusing is not included; however, to achieve maximum safety and system protection, always use an input line fuse. The safety agencies require a fast-acting fuse with a maximum rating of 4A. Based on the information provided in this data sheet on inrush energy and maximum dc input current, the same type of fuse with a lower rating can be used. Refer to the fuse manufacturer's data sheet for further information.

Note: Unless otherwise indicated, specifications apply over all operating input voltage, resistive load, and temperature conditions.

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Output Specifications

Parameter	Min	Typ	Max	Unit	Notes
Output Voltage Set Point	-1.5	-	+1.5	%Vo,set	with 0.5% tolerance for external resistor used to set output voltage
Output Voltage	-2.5	-	+2.5	%Vo,set	Over all operating input voltage, resistive load, and temperature conditions until end of life
Adjustment Range ¹	0.6	-	5.5	V	selected by an external resistor
Remote Sense Range	-	-	0.5	V	
Load Regulation					
Vo ≥ 2.5V	-	-	10	mV	Io=Io, min to Io, max
Vo < 2.5V	-	-	5	mV	
Line Regulation					
Vo ≥ 2.5V	-	-	0.4	%Vo,set	VIN=VIN, min to VIN, max
Vo < 2.5V	-	-	10	mV	
Temperature Regulation (-40°C to +85°C)	-	-	0.4	%Vo,set	
Ripple and Noise (pk-pk)	-	50	100	mV	5Hz to 20MHz BW, VIN=VIN, nom and Io=Io, min to Io, max Co = 0.1µF // 10 µF ceramic capacitors)
Ripple and Noise (rms)	-	20	38	mV	
Output Current Range	0	-	2	A	in either sink or source mode
Output DC Current Limit	-	180		%Io,max	Hiccup Mode
Output Short-Circuit Current	-	140		mA	Vo≤250mV, Hiccup Mode
Output Capacitance ²					
ESR ≥ 1 mΩ	22	-	47	µF	Without the Tunable Loop™
ESR ≥ 0.15 mΩ	0	-	1000	µF	With the Tunable Loop™
ESR ≥ 10 mΩ	0	-	3000	µF	With the Tunable Loop™
Turn-On Delay Time	-	5	-	mS	Case 1: On/Off input is enabled and then input power is applied (delay from instant at which VIN = VIN, min until Vo = 10% of Vo, set)
	-	5.2	-	mS	Case 2: Input power is applied for at least one second and then the On/Off input is enabled (delay from instant at which Von/Off is enabled until Vo = 10% of Vo, set)
Output voltage Rise time	-	1.4	-	mS	time for Vo to rise from 10% of Vo, set to 90% of Vo, set
Output voltage overshoot	-	-	3.0	%Vo,set	Vin=Vin, min to Vin, max, Io=Io, min to Io, max, With or without maximum external capacitance

- Notes:**
1. Some output voltages may not be possible depending on the input voltage.
 2. External capacitors may require using the new Tunable Loop™ feature to ensure that the module is stable as well as getting the best transient response (See the Tunable Loop™ section for details).
 3. Unless otherwise indicated, specifications apply over all operating input voltage, resistive load, and temperature conditions.

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General Specifications

Parameter	Min	Typ	Max	Unit	Notes
Efficiency					
Vo=0.6V	-	68.7	-	%	Vin= 12Vdc, Ta=25°C Io=Io, max , Vo= Vo,set
Vo=1.2V	-	80.7	-	%	
Vo=1.8V	-	85.9	-	%	
Vo=2.5V	-	89	-	%	
Vo=3.3V	-	91.1	-	%	
Vo=5.0V	-	93.6	-	%	
Switching Frequency	-	600	-	kHz	
Over Temperature Protection	140	-	-	°C	
PGOOD (Power Good)					
Overvoltage Threshold for PGOOD	-	112.5	-	%Vo,set	Signal Interface Open Drain, Vsupply ≤ 5Vdc
Undervoltage threshold for PGOOD	-	87.5	-	%Vo,set	
Pulldown resistance of PGOOD pin	-	30	70	Ω	
Weight	-	0.9	-	g	
MTBF		26,121,938		hours	Calculated Per Bell Core SR-332 (Io=0.8Io, max, Ta=40°C, Telecordia Issue 2 Method 1 Case 3)
Dimensions					
Inches (L x W x H)		0.48 x 0.48 x 0.246		-	
Millimeters (L x W x H)		12.19 x 12.19 x 6.25			

Note: Unless otherwise indicated, specifications apply over all operating input voltage, resistive load, and temperature conditions.

NON-ISOLATED DC/DC CONVERTERS

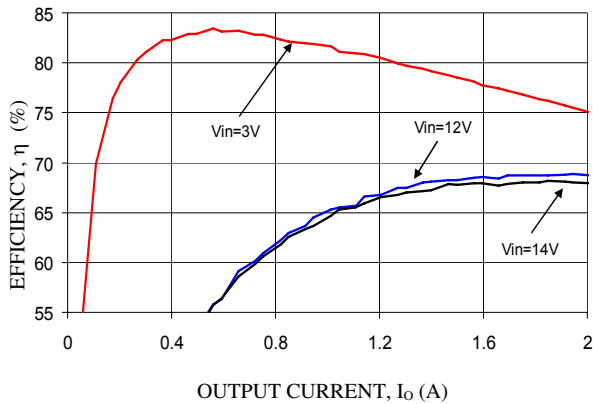
3 Vdc - 14 Vdc Input, 0.6 Vdc - 5.5 Vdc / 2 A Outputs



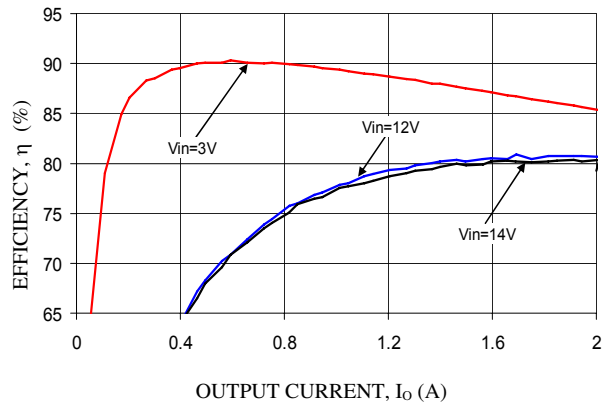
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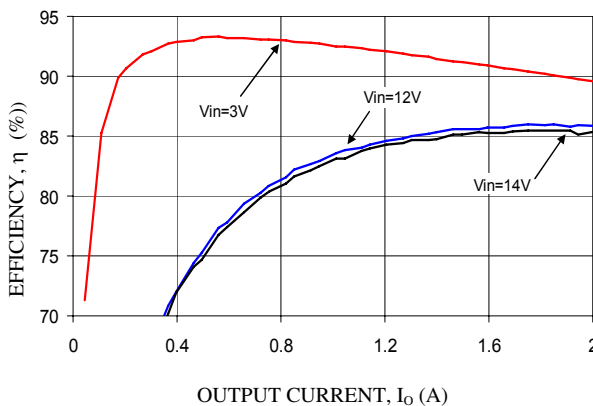
Efficiency Data



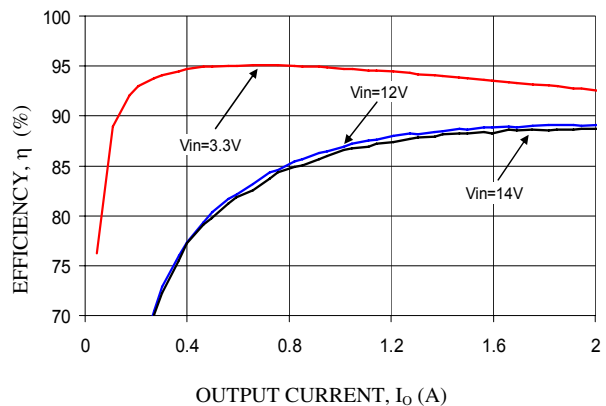
$V_o=0.6V$



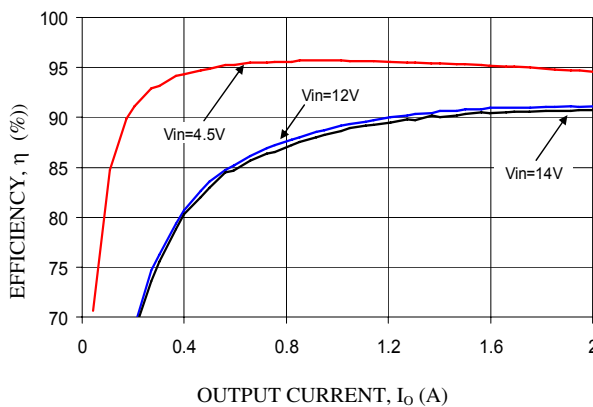
$V_o=1.2V$



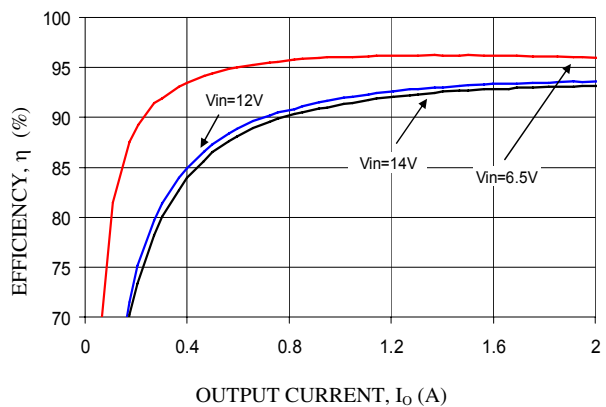
$V_o=1.8V$



$V_o=2.5V$



$V_o=3.3V$



$V_o=5.0V$

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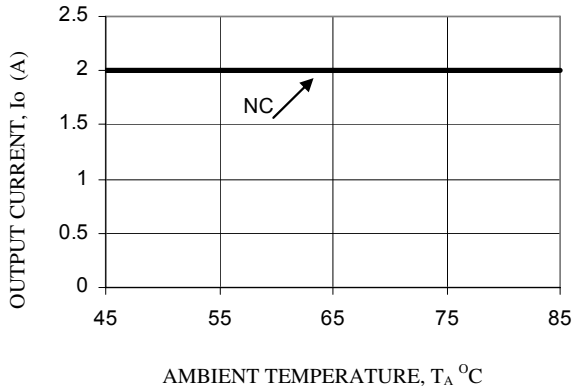
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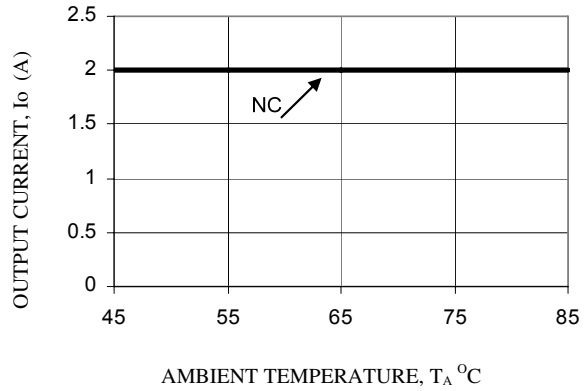
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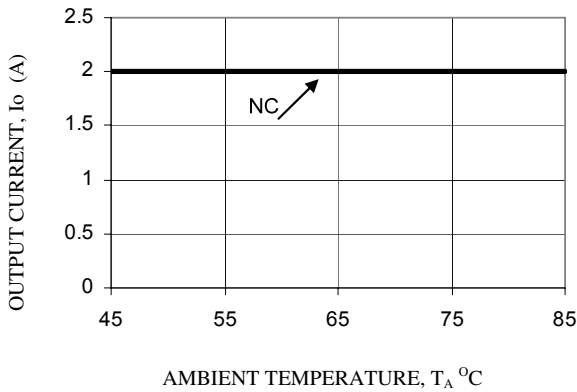
Thermal Derating Curves



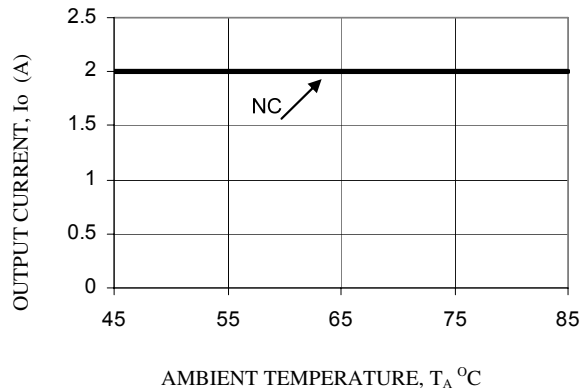
$V_o=0.6V$



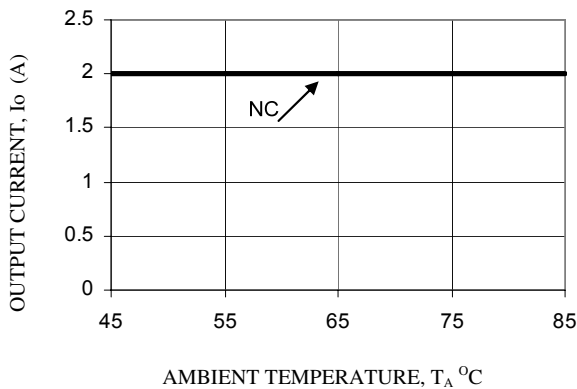
$V_o=1.2V$



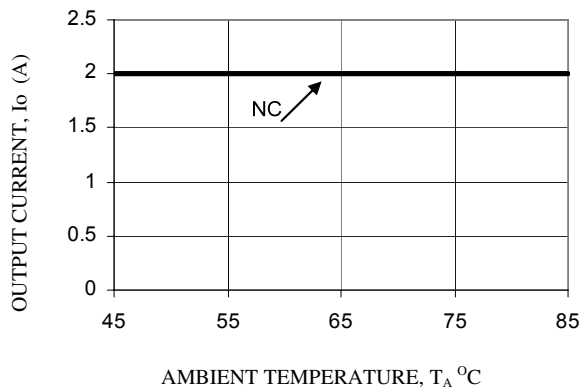
$V_o=1.8V$



$V_o=2.5V$



$V_o=3.3V$



$V_o=5.0V$

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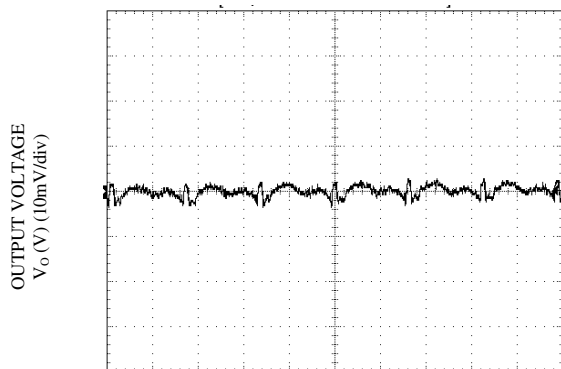
3 Vdc - 14 Vdc Input, 0.6 Vdc - 5.5 Vdc / 2 A Outputs



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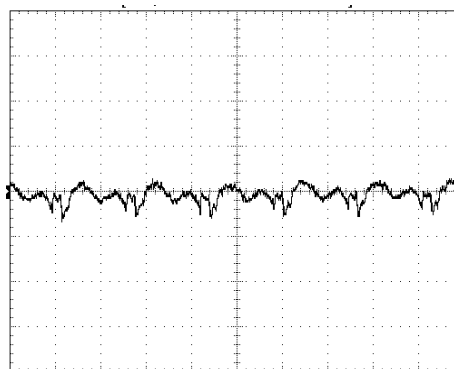
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Ripple and Noise Waveforms



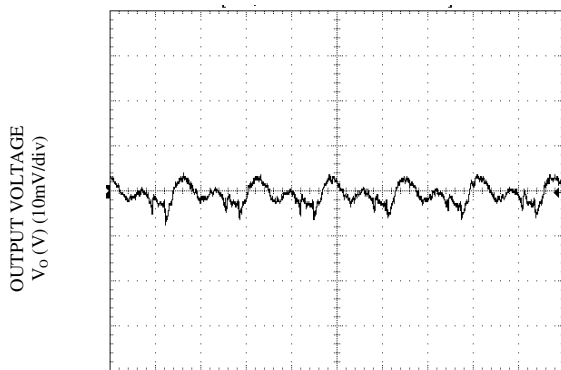
TIME, t (1µs/div)

Vin=12V, Vo=0.6V, Io = Io,max



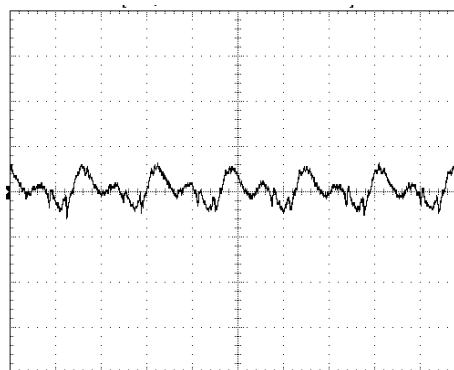
TIME, t (1µs/div)

Vin=12V, Vo=1.2V, Io = Io,max



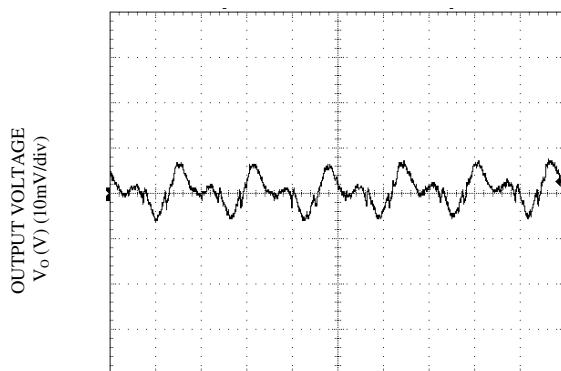
TIME, t (1µs/div)

Vin=12V, Vo=1.8V, Io = Io,max



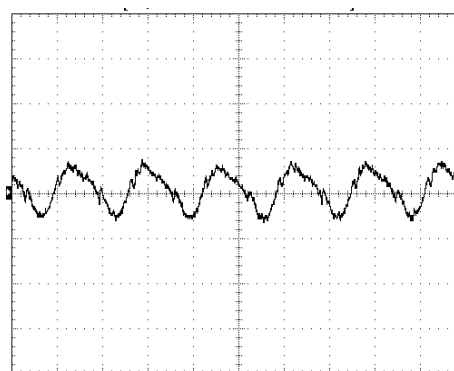
TIME, t (1µs/div)

Vin=12V, Vo=2.5V, Io = Io,max



TIME, t (1µs/div)

Vin=12V, Vo=3.3V, Io = Io,max



TIME, t (1µs/div)

Vin=12V, Vo=5.0V, Io = Io,max

NON-ISOLATED DC/DC CONVERTERS

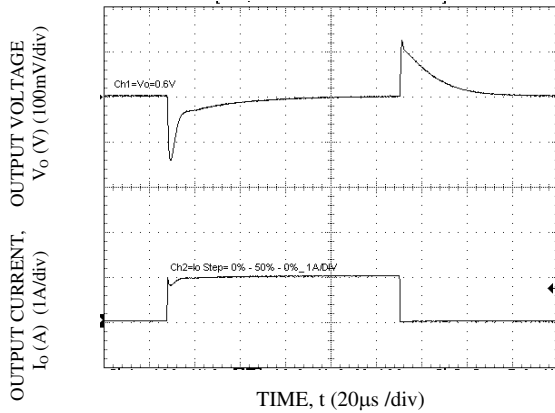
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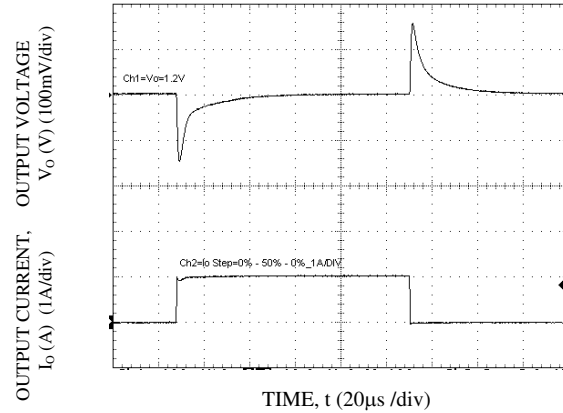
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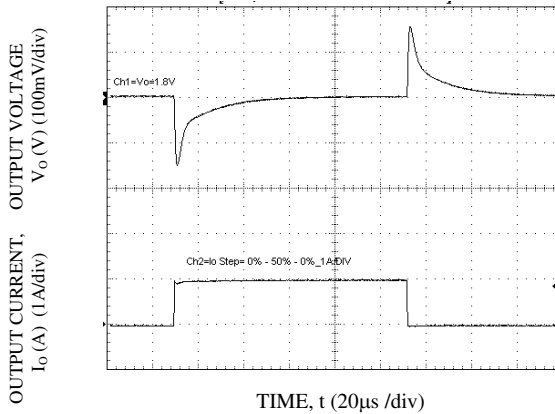
Transient Response Waveforms



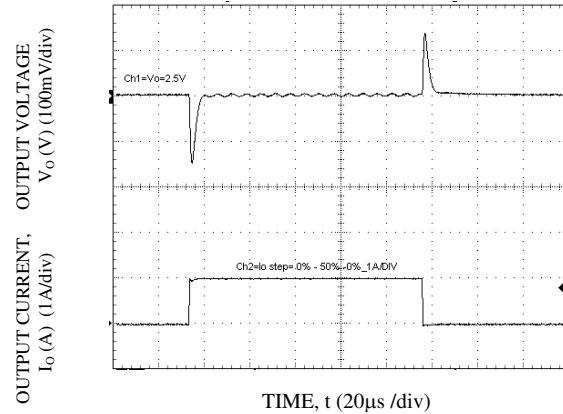
Transient Response to Dynamic Load Change from 0% to 50% to 0%. $V_o=0.6V$



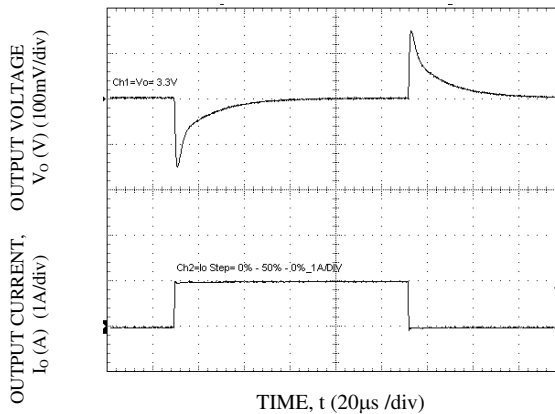
Transient Response to Dynamic Load Change from 0% to 50% to 0%. $V_o=1.2V$



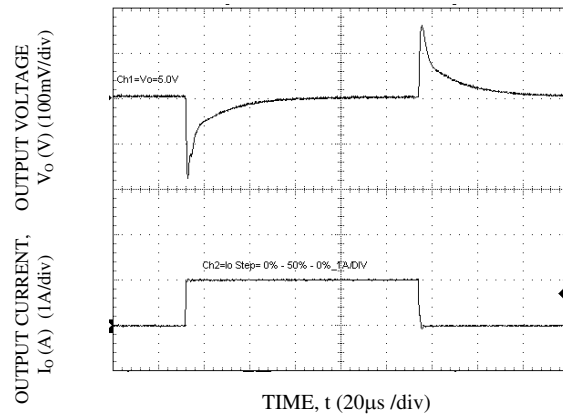
Transient Response to Dynamic Load Change from 0% to 50% to 0%. $V_o=1.8V$



Transient Response to Dynamic Load Change from 0% to 50% to 0%. $V_o=2.5V$



Transient Response to Dynamic Load Change from 0% to 50% to 0%. $V_o=3.3V$



Transient Response to Dynamic Load Change from 0% to 50% to 0%. $V_o=5.0V$

NON-ISOLATED DC/DC CONVERTERS

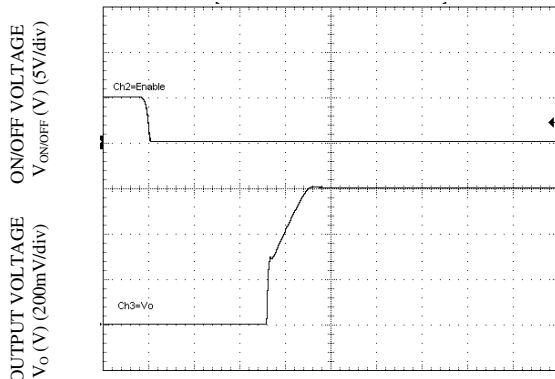
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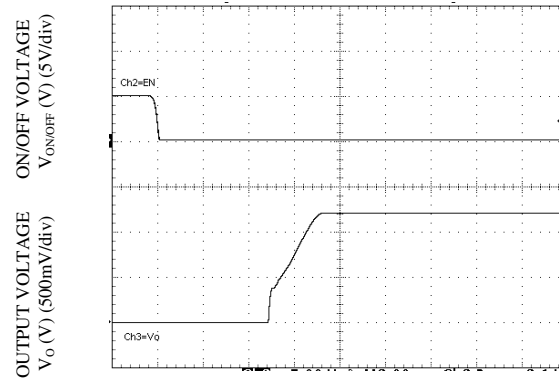
Startup Time



TIME, t (1 ms/div)

Start-up Using On/Off Voltage

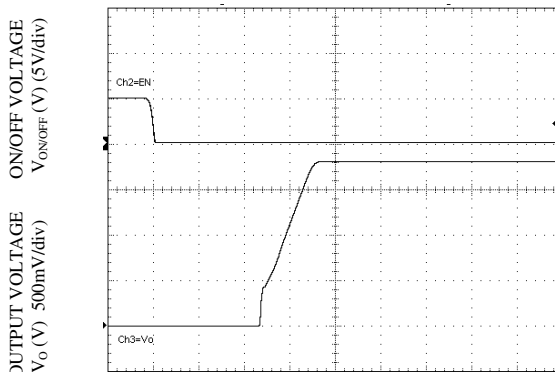
($I_o = I_{o,max}$, $V_{in}=12V$, $C_{ext}= 22\mu F$), $V_o=0.6V$



TIME, t (2 ms/div)

Start-up Using On/Off Voltage

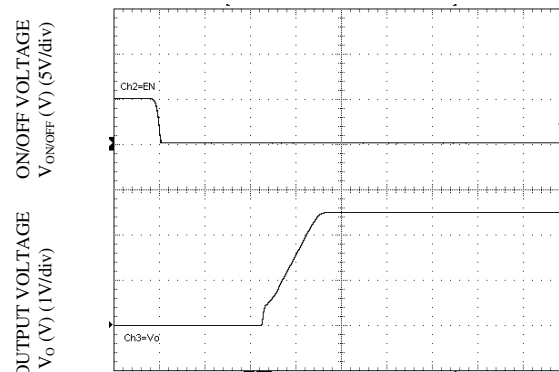
($I_o = I_{o,max}$, $V_{in}=12V$, $C_{ext}= 22\mu F$), $V_o=1.2V$



TIME, t (2 ms/div)

Start-up Using On/Off Voltage

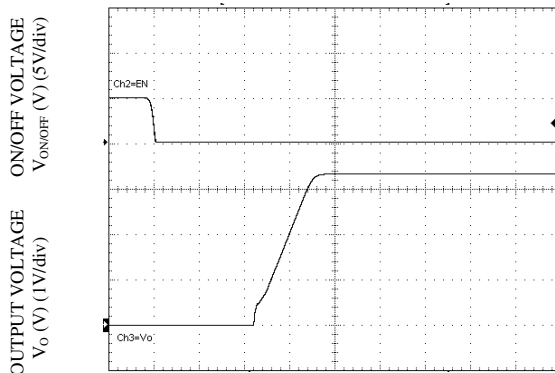
($I_o = I_{o,max}$, $V_{in}=12V$, $C_{ext}= 22\mu F$), $V_o=1.8V$



TIME, t (2 ms/div)

Start-up Using On/Off Voltage

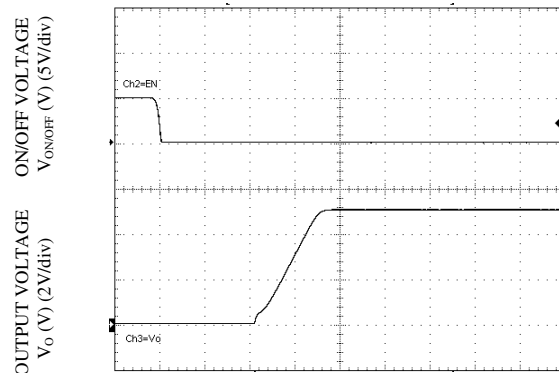
($I_o = I_{o,max}$, $V_{in}=12V$, $C_{ext}= 22\mu F$), $V_o=2.5V$



TIME, t (2 ms/div)

Start-up Using On/Off Voltage

($I_o = I_{o,max}$, $V_{in}=12V$, $C_{ext}= 22\mu F$), $V_o=3.3V$



TIME, t (2 ms/div)

Start-up Using On/Off Voltage

($I_o = I_{o,max}$, $V_{in}=12V$, $C_{ext}= 22\mu F$), $V_o=5.0V$

NON-ISOLATED DC/DC CONVERTERS

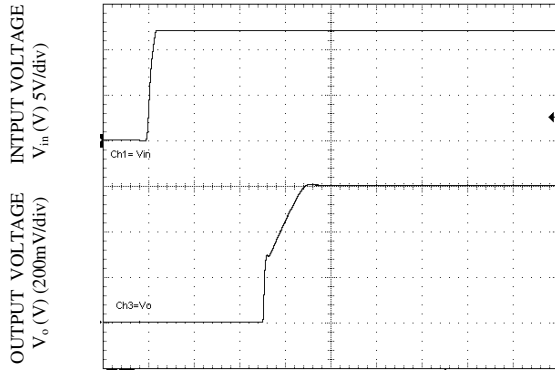
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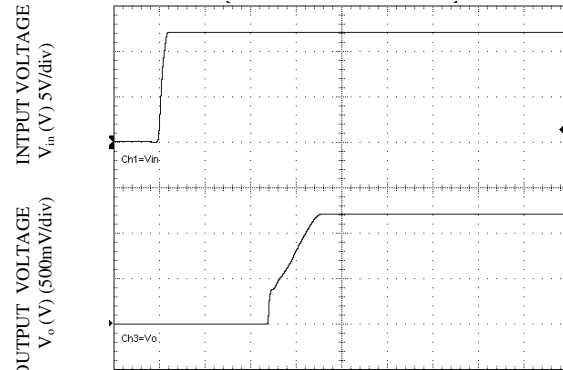
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Startup Time (continued)



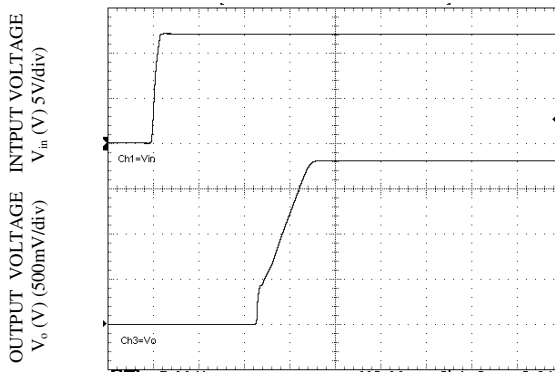
TIME, t (1 ms/div)

Start-up Using Input Voltage ($V_{IN} = 12V$, $I_o = I_{o,max}$), $V_o = 0.6V$



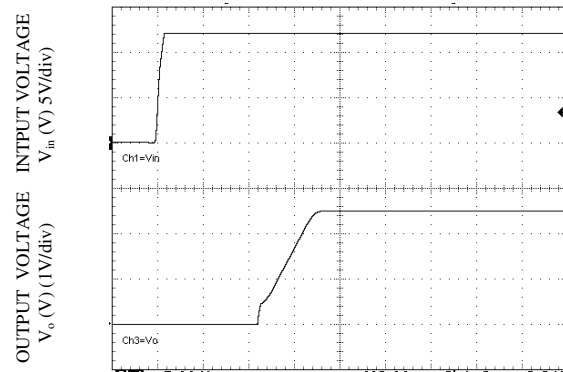
TIME, t (2 ms/div)

Start-up Using Input Voltage ($V_{IN} = 12V$, $C_{ext} = 22\mu F$, $I_o = I_{o,max}$), $V_o = 1.2V$



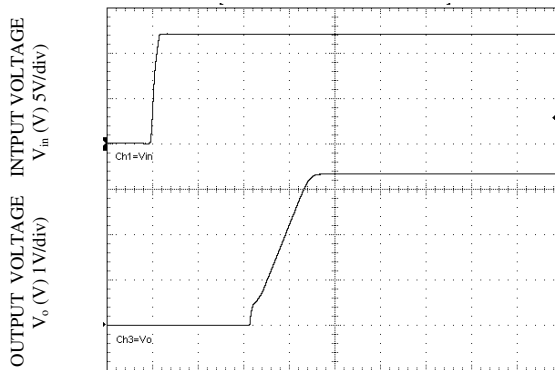
TIME, t (2 ms/div)

Start-up Using Input Voltage ($V_{IN} = 12V$, $C_{ext} = 22\mu F$, $I_o = I_{o,max}$), $V_o = 1.8V$



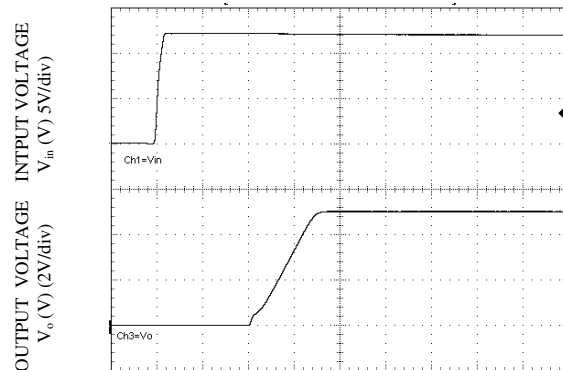
TIME, t (2 ms/div)

Start-up Using Input Voltage ($V_{IN} = 12V$, $C_{ext} = 22\mu F$, $I_o = I_{o,max}$), $V_o = 2.5V$



TIME, t (2 ms/div)

Start-up Using Input Voltage ($V_{IN} = 12V$, $C_{ext} = 22\mu F$, $I_o = I_{o,max}$), $V_o = 3.3V$



TIME, t (2 ms/div)

Start-up Using Input Voltage ($V_{IN} = 12V$, $C_{ext} = 22\mu F$, $I_o = I_{o,max}$), $V_o = 5.0V$

NON-ISOLATED DC/DC CONVERTERS

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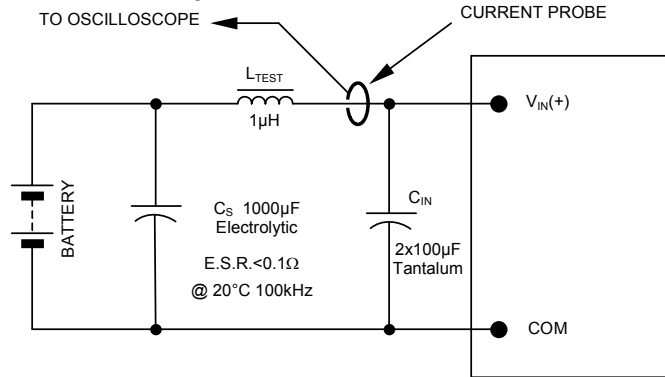


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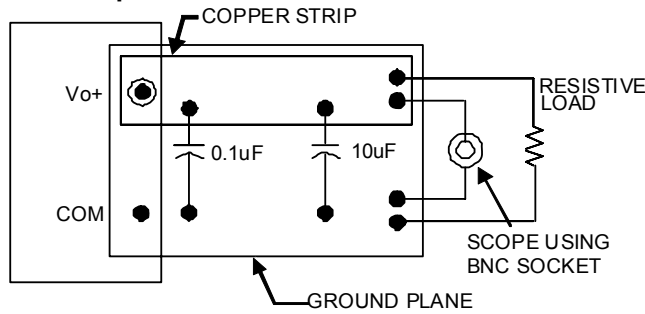
Test Configurations

Input Reflected Ripple Current Test Setup.



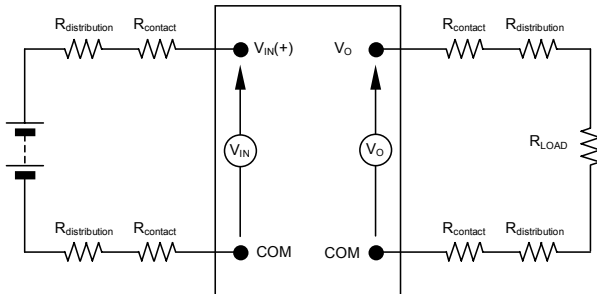
NOTE: Measure input reflected ripple current with a simulated source inductance (L_{TEST}) of $1\mu H$. Capacitor C_S offsets possible battery impedance. Measure current as shown above.

Output Ripple and Noise Test Setup



NOTE: All voltage measurements to be taken at the module terminals, as shown above. If sockets are used then Kelvin connections are required at the module terminals to avoid measurement errors due to socket contact resistance.

Output Voltage and Efficiency Test Setup



NOTE: All voltage measurements to be taken at the module terminals, as shown above. If sockets are used then Kelvin connections are required at the module terminals to avoid measurement errors due to socket contact resistance.

$$\text{Efficiency } \eta = \frac{V_O \cdot I_O}{V_{IN} \cdot I_{IN}} \times 100 \%$$

NON-ISOLATED DC/DC CONVERTERS

3 Vdc - 14 Vdc Input, 0.6 Vdc - 5.5 Vdc /2 A Outputs



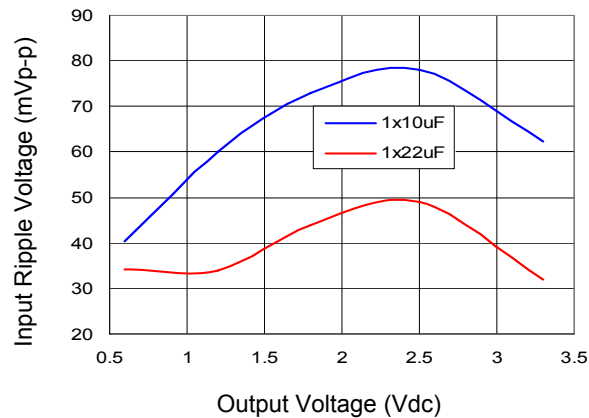
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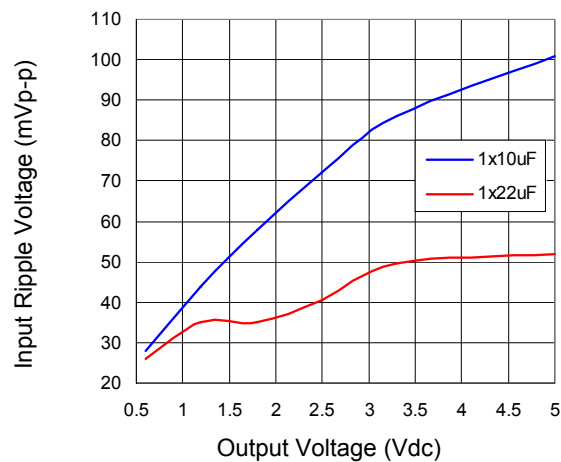
Input Filtering

The SLIN-02E2Ax module should be connected to a low ac-impedance source. A highly inductive source can affect the stability of the module. Input capacitance must be placed directly adjacent to the input pin of the module, to minimize input ripple voltage and ensure module stability.

To minimize input voltage ripple, ceramic capacitors are recommended at the input of the module. The figure below shows the input ripple voltage for various output voltages at 2A of load current with 1x10 μ F or 1x22 μ F ceramic capacitors and an input of 5V.



The figure below shows the input ripple voltage for various output voltages at 2A of load current with 1x10 μ F or 1x22 μ F ceramic capacitors and an input of 12V.



NON-ISOLATED DC/DC CONVERTERS

3 Vdc - 14 Vdc Input, 0.6 Vdc - 5.5 Vdc /2 A Outputs

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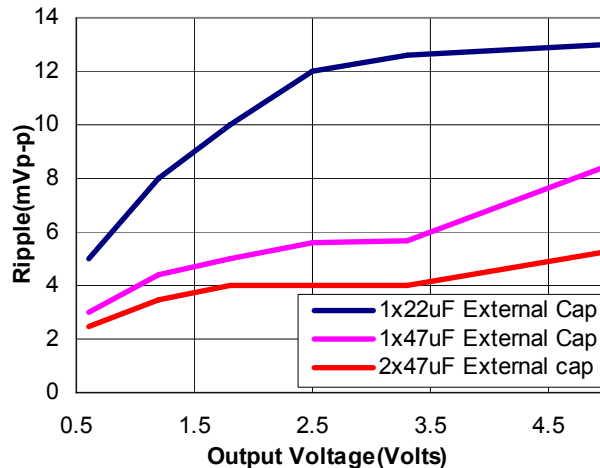
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Output Filtering

The SLIN-02E2Ax modules are designed for low output ripple voltage and will meet the maximum output ripple specification with 0.1 μ F ceramic and 22 μ F ceramic capacitors at the output of the module. However, additional output filtering may be required by the system designer for a number of reasons. First, there may be a need to further reduce the output ripple and noise of the module. Second, the dynamic response characteristics may need to be customized to a particular load step change.

To reduce the output ripple and improve the dynamic response to a step load change, additional capacitance at the output can be used. Low ESR polymer and ceramic capacitors are recommended to improve the dynamic response of the module. A minimum 22 μ F External Cap must be used. The figure below provides output ripple information for different external capacitance values at various V_o and for a load current of 2A. For stable operation of the module, limit the capacitance to less than the maximum output capacitance as specified in the electrical specification table. Optimal performance of the module can be achieved by using the Tunable Loop™ feature described later in this data sheet.



Note: Output ripple voltage for various output voltages with external 1x22 μ F, 1x47 μ F, 2x47 μ F ceramic capacitors at the output (2A load). Input voltage is 12V.

Safety Considerations

For safety agency approval the power module must be installed in compliance with the spacing and separation requirements of the end-use safety agency standards, i.e., UL 60950-1, CSA C22.2 No. 60950-1, and DIN EN 60950-1 (VDE 0850 Teil 1):2006-11.

For the converter output to be considered meeting the requirements of safety extra-low voltage (SELV), the input must meet SELV requirements. The power module has extra-low voltage (ELV) outputs when all inputs are ELV.

The input to these units is to be provided with a fast-acting fuse with a maximum rating of 4A in the positive input lead.

NON-ISOLATED DC/DC CONVERTERS

3 Vdc - 14 Vdc Input, 0.6 Vdc - 5.5 Vdc / 2 A Outputs



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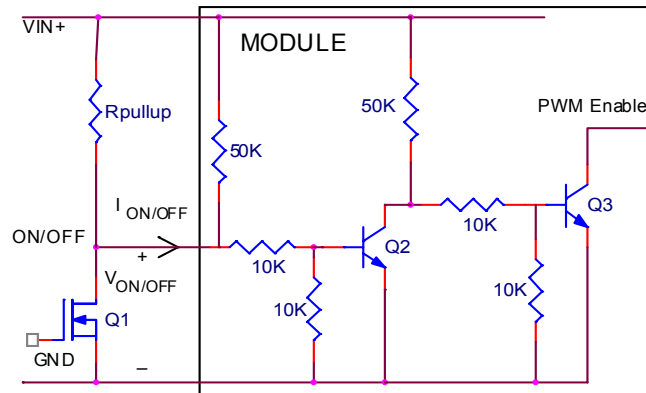
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Remote On/Off

Parameter		Min	Typ	Max	Unit	Notes
Signal Low (Unit On)	Active Low	-0.2	-	0.3	V	The remote on/off pin open, Unit on.
Signal High (Unit Off)		3	-	V _{in,max}	V	

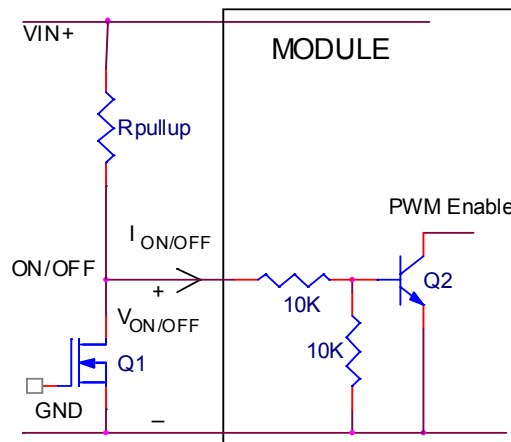
The SLIN-02E2Ax modules feature an On/Off pin for remote On/Off operation. Two On/Off logic options are available. In the Positive Logic On/Off option, the module turns ON during a logic High on the On/Off pin and turns OFF during a logic Low. With the Negative Logic On/Off option, the module turns OFF during logic High and ON during logic Low. The On/Off signal is always referenced to ground. For either On/Off logic option, leaving the On/Off pin disconnected will turn the module ON when input voltage is present.

For positive logic modules, the circuit configuration for using the On/Off pin is shown below.



Circuit configuration for using positive On/Off logic

For negative logic On/Off modules, the circuit configuration is shown below.



Circuit configuration for using negative On/Off logic

NON-ISOLATED DC/DC CONVERTERS

3 Vdc - 14 Vdc Input, 0.6 Vdc - 5.5 Vdc / 2 A Outputs



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Over Current Protection

To provide protection in a fault (output overload) condition, the unit is equipped with internal current-limiting circuitry and can endure current limiting continuously. At the point of current-limit inception, the unit enters hiccup mode. The unit operates normally once the output current is brought back into its specified range.

Over Temperature Protection

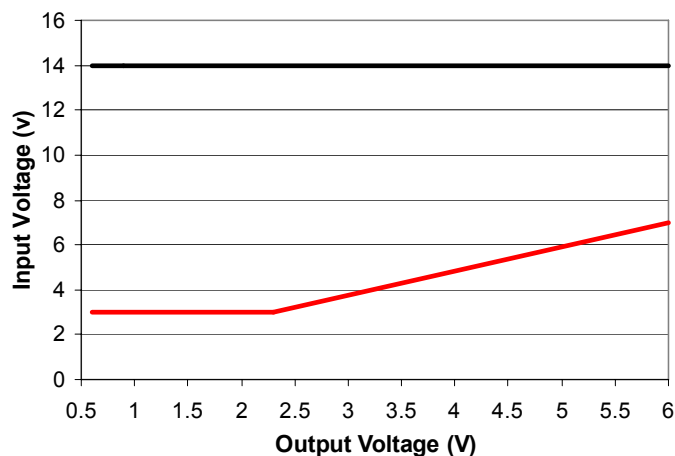
To provide protection in a fault condition, the unit is equipped with a thermal shutdown circuit. The unit will shutdown if the over temperature threshold of 140°C is exceeded at the thermal reference point T_{ref} . The thermal shutdown is not intended as a guarantee that the unit will survive temperatures beyond its rating. Once the unit goes into thermal shutdown it will then wait to cool before attempting to restart.

Input Under-voltage Lockout

At input voltages below the input undervoltage lockout limit, the module operation is disabled. The module will begin to operate at an input voltage above the under voltage lockout turn-on threshold.

Output Voltage Programming

The output voltage of the SLIN-02E2Ax module can be programmed to any voltage from 0.6Vdc to 5.5Vdc by connecting a resistor between the Trim and GND pins of the module. Certain restrictions apply on the output voltage set point depending on the input voltage. These are shown in the Output Voltage vs. Input Voltage Set Point Area plot below. The Lower Limit curve shows that for output voltages of 2.4V and higher, the input voltage needs to be larger than the minimum of 3V.



Output Voltage vs. Input Voltage Set Point Area plot showing limits where the output voltage can be set for different input voltages.

NON-ISOLATED DC/DC CONVERTERS

3 Vdc - 14 Vdc Input, 0.6 Vdc - 5.5 Vdc /2 A Outputs



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Output Trim Equations

Without an external resistor between Trim and GND pins, the output of the module will be 0.6Vdc. To calculate the value of the trim resistor, R_{trim} , for a desired output voltage, use the following equation:

$$R_{trim} = \left[\frac{6.0}{(V_o - 0.6)} \right] k\Omega$$

R_{trim} is the external resistor in $k\Omega$

V_o is the desired output voltage.

Table 1 provides R_{trim} values required for some common output voltages.

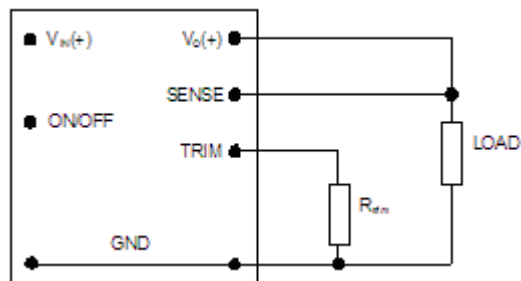
Table 1

$V_{O, set}$ (V)	R_{trim} (K Ω)
1.0	15
1.2	10
1.5	6.67
1.8	5
2.5	3.16
3.3	2.22
5.0	1.36

By using a $\pm 0.5\%$ tolerance trim resistor with a TC of $\pm 100\text{ppm}$, a set point tolerance of $\pm 1.5\%$ can be achieved as specified in the electrical specification.

Remote Sense

The SLIN-02E2Ax modules have a Remote Sense feature to minimize the effects of distribution losses by regulating the voltage at the SENSE pin. The voltage between the SENSE pin and VOUT pin must not exceed 0.5V. Note that the output voltage of the module cannot exceed the specified maximum value. This includes the voltage drop between the SENSE and Vout pins. When the Remote Sense feature is not being used, connect the SENSE pin to the VOUT pin.



Circuit configuration for programming output voltage using an external resistor

NON-ISOLATED DC/DC CONVERTERS

3 Vdc - 14 Vdc Input, 0.6 Vdc - 5.5 Vdc / 2 A Outputs

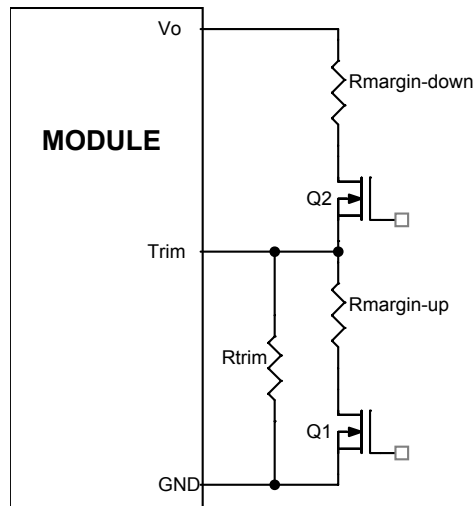
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Voltage Margining

Output voltage margining can be implemented in the SLIN-02E2Ax modules by connecting a resistor, $R_{\text{margin-up}}$, from the Trim pin to the ground pin for margining-up the output voltage and by connecting a resistor, $R_{\text{margin-down}}$, from the Trim pin to output pin for margining-down.



Circuit Configuration for margining Output voltage

Monotonic Start-up and Shutdown

The SLIN-02E2Ax modules have monotonic start-up and shutdown behavior for any combination of rated input voltage, output current and operating temperature range.

Startup into Pre-biased Output

The SLIN-02E2Ax modules can start into a prebiased output as long as the prebias voltage is 0.5V less than the set output voltage.

Power Good

The SLIN-02E2Ax modules provide a Power Good (PGOOD) signal that is implemented with an open-drain output to indicate that the output voltage is within the regulation limits of the power module. The PGOOD signal will be de-asserted to a low state if any condition such as over temperature, over current or loss of regulation occurs that would result in the output voltage going $\pm 12.5\%$ outside the set-point value. The PGOOD terminal should be connected through a pull-up resistor (suggested value 100K Ω) to a source of 5VDC or lower.

NON-ISOLATED DC/DC CONVERTERS

3 Vdc - 14 Vdc Input, 0.6 Vdc - 5.5 Vdc /2 A Outputs

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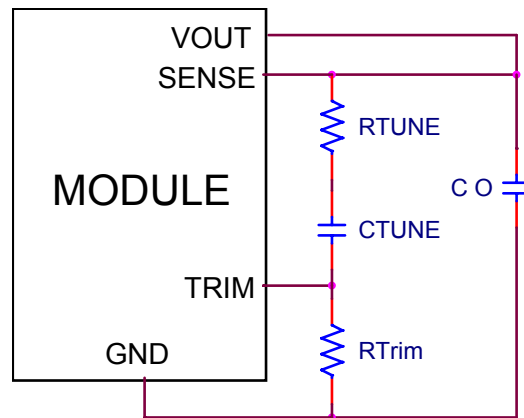
**TUNABLE
LOOP**
A LINEAGE POWER TRADEMARK

Tunable Loop™

The SLIN-02E2Ax modules have a new feature that optimizes transient response of the module called Tunable Loop™.

External capacitors are usually added to the output of the module for two reasons: to reduce output ripple and noise and to reduce output voltage deviations from the steady-state value in the presence of dynamic load current changes. Adding external capacitance however affects the voltage control loop of the module, typically causing the loop to slow down with sluggish response. Larger values of external capacitance could also cause the module to become unstable.

The Tunable Loop™ allows the user to externally adjust the voltage control loop to match the filter network connected to the output of the module. The Tunable Loop™ is implemented by connecting a series R-C between the SENSE and TRIM pins of the module, as shown below. This R-C allows the user to externally adjust the voltage loop feedback compensation of the module.



Circuit diagram showing connection of R_{TUNE} and C_{TUNE} to tune the control loop of the module

Recommended values of R_{TUNE} and C_{TUNE} for different output capacitor combinations are given in Tables 2 and 3. Table 2 shows the recommended values of R_{TUNE} and C_{TUNE} for different values of ceramic output capacitors up to 470uF that might be needed for an application to meet output ripple and noise requirements. Selecting R_{TUNE} and C_{TUNE} according to Table 2 will ensure stable operation of the module.

In applications with tight output voltage limits in the presence of dynamic current loading, additional output capacitance will be required. Table 3, 4, and 5 list recommended values of R_{TUNE} and C_{TUNE} in order to meet 2% output voltage deviation limits for some common output voltages in the presence of a 1A to 2A step change (50% of full load), with an input voltage of 12V, 5V, and 3.3V, respectively.

NON-ISOLATED DC/DC CONVERTERS

3 Vdc - 14 Vdc Input, 0.6 Vdc - 5.5 Vdc /2 A Outputs



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Tunable Loop™ (continued)

Table 2. General recommended values of R_{TUNE} and C_{TUNE} for $V_{in}=12V/5V/3.3V$ and various external ceramic capacitor combinations.

Co	1x47 μ F	2x47 μ F	3x47 μ F	4x47 μ F	10x47 μ F
R_{TUNE}	220	150	100	100	100
C_{TUNE}	3900pF	10nF	18nF	18nF	22nF

Table 3. Recommended values of R_{TUNE} and C_{TUNE} to obtain transient deviation of $\leq 2\%$ of V_{out} for a 1A step load with $V_{in}=12V$.

Vo	5V	3.3V	2.5V	1.8V	1.2V	0.6V
Co	1x22 μ F	1x47 μ F	2x47 μ F	2x47 μ F	3x47 μ F	330 μ F Polymer
R_{TUNE}	220	220	150	150	100	100
C_{TUNE}	2200pF	3900pF	10nF	10nF	18nF	68nF
ΔV	81mV	61mV	35mV	34mV	23mV	12mV

Table 4. Recommended values of R_{TUNE} and C_{TUNE} to obtain transient deviation of $\leq 2\%$ of V_{out} for a 1A step load with $V_{in}=5V$.

Vo	3.3V	2.5V	1.8V	1.2V	0.6V
Co	1x47 μ F	2x47 μ F	2x47 μ F	3x47 μ F	330 μ F Polymer
R_{TUNE}	220	150	150	100	100
C_{TUNE}	3900pF	10nF	10nF	18nF	68nF
ΔV	62mV	35mV	34mV	23mV	12mV

Table 5. Recommended values of R_{TUNE} and C_{TUNE} to obtain transient deviation of $\leq 2\%$ of V_{out} for a 1A step load with $V_{in}=3.3V$.

Vo	2.5V	1.8V	1.2V	0.6V
Co	3x47 μ F	2x47 μ F	3x47 μ F	330 μ F Polymer
R_{TUNE}	100	150	100	100
C_{TUNE}	18nF	10nF	18nF	68nF
ΔV	48mV	34mV	23mV	12mV

NON-ISOLATED DC/DC CONVERTERS

3 Vdc - 14 Vdc Input, 0.6 Vdc - 5.5 Vdc / 2 A Outputs



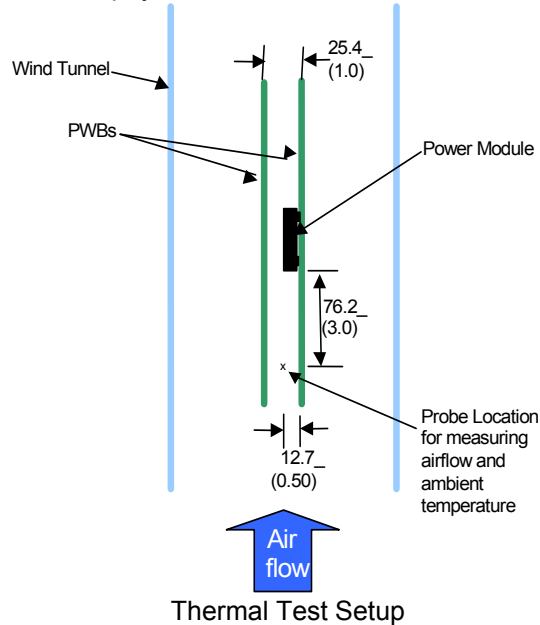
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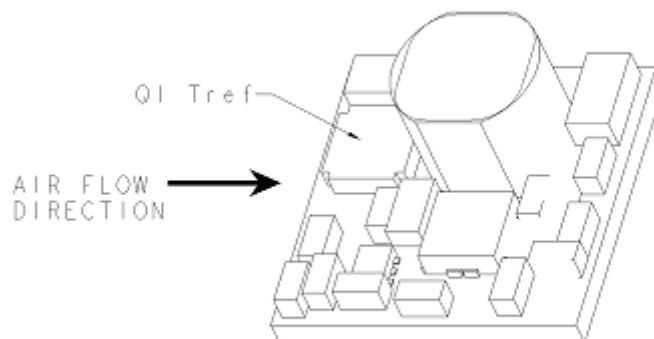
Thermal Considerations

Power modules operate in a variety of thermal environments; however, sufficient cooling should always be provided to help ensure reliable operation.

Considerations include ambient temperature, airflow, module power dissipation, and the need for increased reliability. A reduction in the operating temperature of the module will result in an increase in reliability. The thermal data presented here is based on physical measurements taken in a wind tunnel.



The thermal reference point, T_{ref} , used in the specifications is also shown below. For reliable operation the temperature at this point should not exceed 140°C . The output power of the module should not exceed the rated power of the module ($V_{o,set} \times I_{o,max}$).



Preferred airflow direction and location of hot-spot of the module (T_{ref}).

NON-ISOLATED DC/DC CONVERTERS

3 Vdc - 14 Vdc Input, 0.6 Vdc - 5.5 Vdc /2 A Outputs



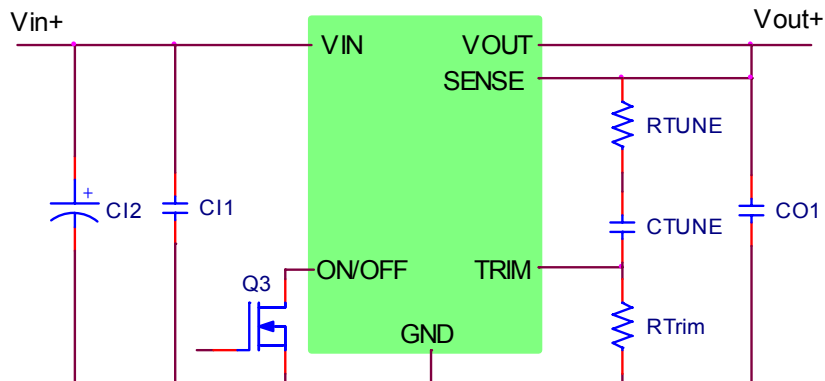
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Example Application Circuit

Requirements:

Vin: 12V
Vout: 1.8V
Iout: 1A max., worst case load transient is from 1A to 1.5A
 ΔV_{out} : 1.5% of Vout (27mV) for worst case load transient
Vin, ripple: 1.5% of Vin (180mV, p-p)



C11	1x10 μ F/16V ceramic capacitor (e.g. TDK C Series)
C12	100 μ F/16V bulk electrolytic
CO1	2x47 μ F/6.3V ceramic capacitor (e.g. TDK C Series, Murata GRM32ER60J476ME20)
CTune	5600pF ceramic capacitor (can be 1206, 0805 or 0603 size)
RTune	150 Ω SMT resistor (can be 1206, 0805 or 0603 size)
RTrim	5k Ω SMT resistor (can be 1206, 0805 or 0603 size, recommended tolerance of 0.1%)

NON-ISOLATED DC/DC CONVERTERS

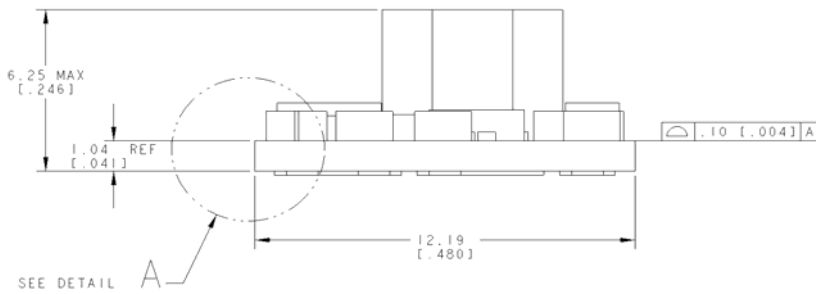
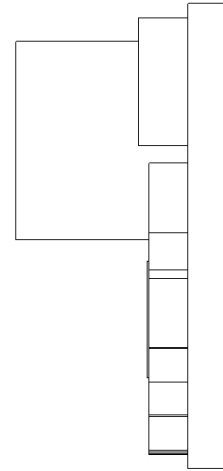
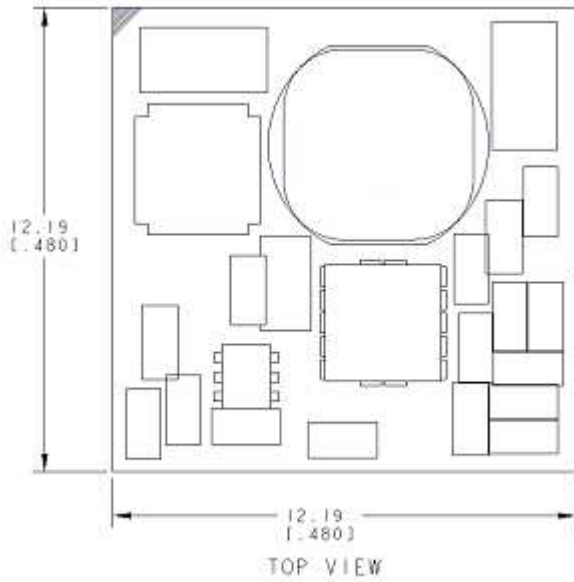
3 Vdc - 14 Vdc Input, 0.6 Vdc - 5.5 Vdc / 2 A Outputs



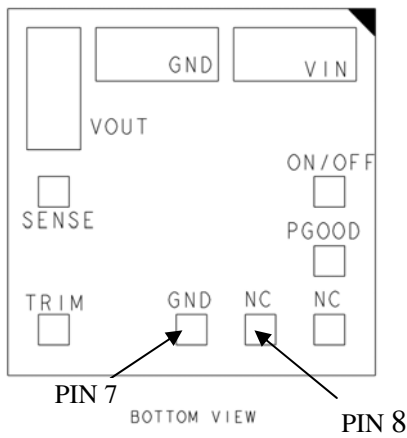
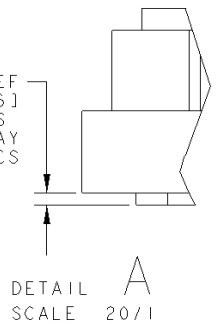
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Mechanical Outline



.0508-.1524 REF [0.002-.006]
SOLDER PLATING THICKNESS
ON LAND GRID ARRAY
10 PLCS



PIN	FUNCTION
1	ON/OFF
2	VIN
3	GND
4	VOUT
5	SENSE
6	TRIM
7	GND
8	NC
9	NC
10	PGOOD

NON-ISOLATED DC/DC CONVERTERS

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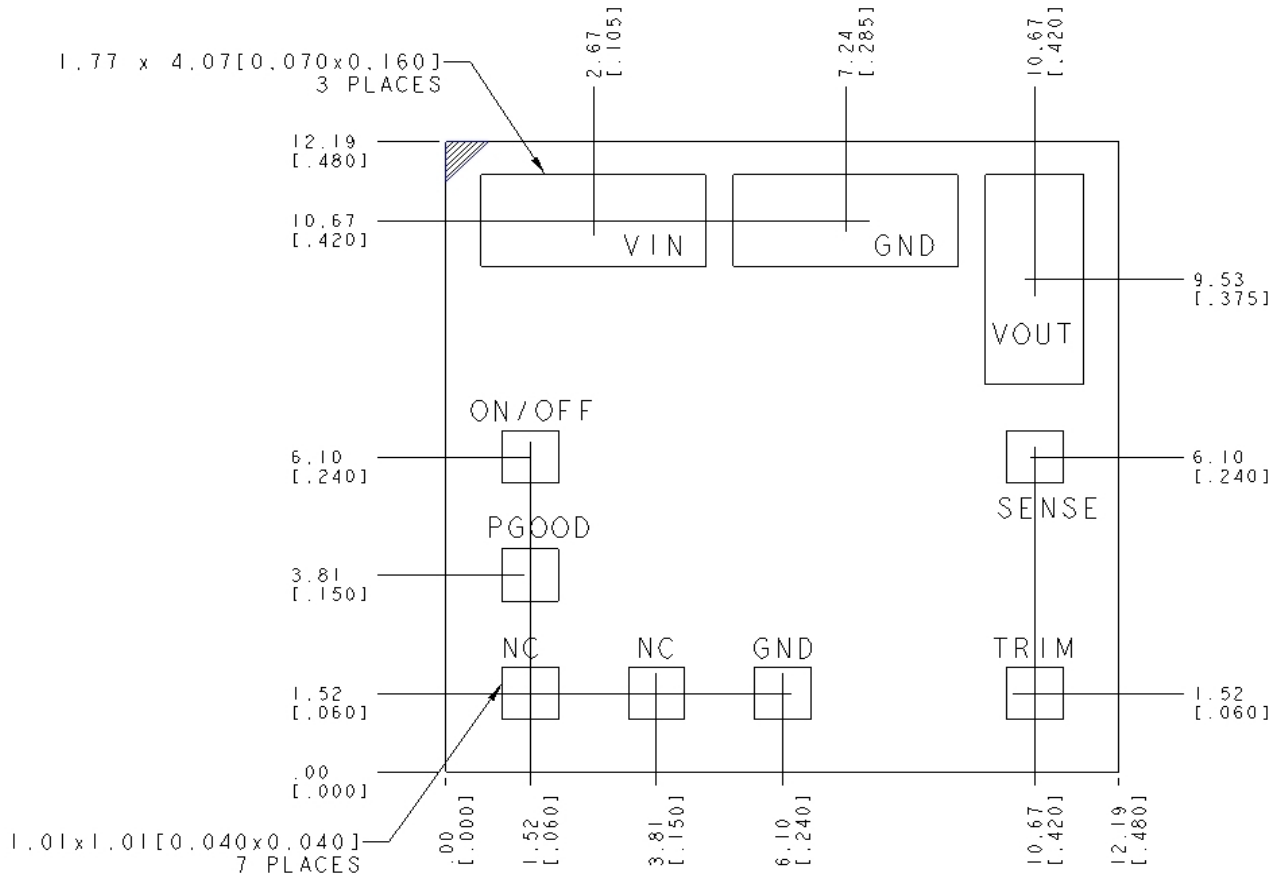


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Mechanical Outline (continued)

Recommended Pad Layout



RECOMMENDED FOOTPRINT
- THRU THE BOARD -

Dimensions are in millimeters and (inches).

Tolerances: x.x mm \pm 0.5 mm (x.xx in. \pm 0.02 in.) [unless otherwise indicated]

x.xx mm \pm 0.25 mm (x.xxx in \pm 0.010 in.)

Note: This module is recommended and compatible with Pb-Free Reflow Soldering and must be soldered using a reflow profile with a peak temperature of no more than 260°C for less than 5 seconds.

NON-ISOLATED DC/DC CONVERTERS

3 Vdc - 14 Vdc Input, 0.6 Vdc - 5.5 Vdc / 2 A Outputs



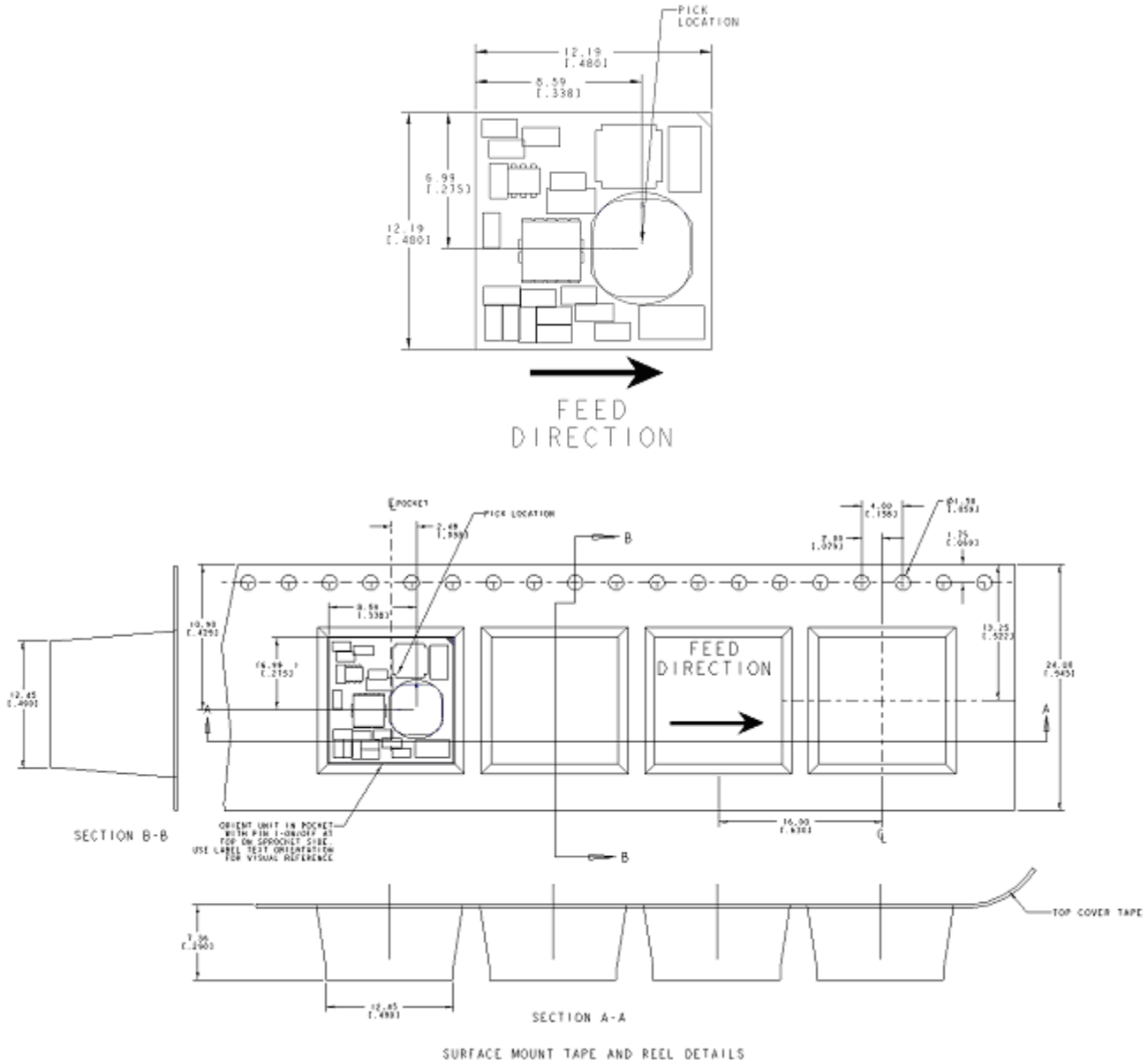
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Packaging Details

The SLIN-02E2Ax modules are supplied in tape & reel as standard.

All Dimensions are in millimeters and (in inches).



Reel Dimensions:
Outside Dimensions: 330.2 mm (13.00)
Inside Dimensions: 177.8 mm (7.00")
Tape Width: 24.00 mm (0.945")

NON-ISOLATED DC/DC CONVERTERS

3 Vdc - 14 Vdc Input, 0.6 Vdc - 5.5 Vdc /2 A Outputs



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Surface Mount Information

Pick and Place

The SLIN-02E2Ax modules use an open frame construction and are designed for a fully automated assembly process. The modules are fitted with a label designed to provide a large surface area for pick and place operations. The label meets all the requirements for surface mount processing, as well as safety standards, and is able to withstand reflow temperatures of up to 300°C. The label also carries product information such as part number and serial number.

Nozzle Recommendations

The module weight has been kept to a minimum by using open frame construction. Variables such as nozzle size, tip style, vacuum pressure and placement speed should be considered to optimize this process. The minimum recommended inside nozzle diameter for reliable operation is 3mm. The maximum nozzle outer diameter, which will safely fit within the allowable component spacing, is 7 mm.

Bottom Side / First Side Assembly

This module is not recommended for assembly on the bottom side of a customer board. If such an assembly is attempted, components may fall off the module during the second reflow process. If assembly on the bottom side is planned, please contact Bel Power for special manufacturing process instructions.

Lead Free Soldering

The SLIN-02E2Ax modules are lead-free (Pb-free) and RoHS compliant and fully compatible in a Pb-free soldering process. Failure to observe the instructions below may result in the failure of or cause damage to the modules and can adversely affect long-term reliability.

Pb-Free Reflow Profile

Power Systems will comply with J-STD-020 Rev. C (Moisture/Reflow Sensitivity Classification for Nonhermetic Solid State Surface Mount Devices) for both Pb-free solder profiles and MSL classification procedures. This standard provides a recommended forced-air-convection reflow profile based on the volume and thickness of the package. The suggested Pb-free solder paste is Sn/Ag/Cu (SAC). A 6 mil thick stencil is recommended. For questions regarding Land grid array (LGA) soldering, solder volume; please contact Bel Power for special manufacturing process instructions.

The recommended linear reflow profile using Sn/Ag/Cu solder is shown in the figure on the next page. Soldering outside of the recommended profile requires testing to verify results and performance.

MSL Rating

The SLIN-02E2Ax modules have a MSL rating of 1.

Storage and Handling

The recommended storage environment and handling procedures for moisture-sensitive surface mount packages is detailed in J-STD-033 Rev. A (Handling, Packing, Shipping and Use of Moisture/Reflow Sensitive Surface Mount Devices). Moisture barrier bags (MBB) with desiccant are required for MSL ratings of 2 or greater. These sealed packages should not be broken until time of use. Once the original package is broken, the floor life of the product at conditions of $\leq 30^{\circ}\text{C}$ and 60% relative humidity varies according to the MSL rating (see J-STD-033A). The shelf life for dry packed SMT packages will be a minimum of 12 months from the bag seal date, when stored at the following conditions: $< 40^{\circ}\text{C}$, $< 90\%$ relative humidity.