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2.4 Vdc - 5.5 Vdc Input, 0.6 Vdc - 3.63 Vdc /3 A Outputs



Oct. 12, 2009

Bel Power, Inc., a subsidiary of Bel Fuse, Inc.

SLIN-03F1Ax

### **RoHS Compliant**

#### Rev.A

#### **Features**

- Wide Input Voltage Range
- Fixed Switching Frequency
- Remote Sense
- Remote On/Off
- Ability to Sink and Source Current
- Cost Efficient Open Frame Design
- Over Temperature Protection
- Output Over Current Protection
- Tunable Loop<sup>TM</sup>(a registered trademark of Lineage Power Systems) to Optimize Dynamic output voltage response
- Flexible output voltage sequencing
- Class 1, Category 2, Non-Isolated DC/DC Converter (refer to IPC-9592)
- Compliant to RoHS EU Directive 2002/95/EC
- Compatible in a Pb-free or SnPb reflow environment
- UL\* 60950-1Recognized, CSA<sup>†</sup> C22.2 No. 60950-1-03 Certified
- VDE<sup>‡</sup> 0805:2001-12 (EN60950-1) Licensed

#### **Applications**

- Distributed power architectures
- Intermediate bus voltage applications
- Telecommunications equipment
- Servers and storage applications
- Networking equipment
- Industrial equipment



#### **Description**

The SLIN-03F1Ax power modules are non-isolated dc-dc converters that can deliver up to 3A of output current. These modules operate over a wide range of input voltage ( $V_{IN}$ =2.4Vdc-5.5Vdc) and provide a precisely regulated output voltage from 0.6Vdc to 3.63Vdc, programmable via an external resistor. Features include remote On/Off, adjustable output voltage, over current and over temperature protection, and output voltage sequencing. A new feature, the Tunable Loop<sup>TM</sup>, allows the user to optimize the dynamic response of the converter to match the load with reduced amount of output capacitance leading to savings on cost and PWB area.

#### **Part Selection**

Output Voltage	Input Voltage	Max. Output Current	Typical Efficiency	Model Number Active High	Model Number Active Low
0.6 Vdc - 3.63 Vdc	2.4 Vdc - 5.5 Vdc	3 A	91%	SLIN-03F1A0	SLIN-03F1AL

Notes: Add "G" suffix at the end of the model number to indicate Tray Packaging.

2.4 Vdc - 5.5 Vdc Input, 0.6 Vdc - 3.63 Vdc /3 A Outputs



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### **Part Number Explanation**

 $\frac{S}{1} \frac{LIN}{2} - \frac{03}{3} \frac{F}{4} \frac{1A}{5} \frac{0}{6}$ 

1---Surface mount 4--- Wide input voltage range (2.4-5.5V)
2---Series code 5--- Wide output voltage range (0.6-3.63V)

3---Output current (3A) 6--- Enable, active high, change "0" to "L" means active low

**Absolute Maximum Ratings** 

Parameter	Min	Тур	Max	Unit	Notes
Continuous Input Voltage	-0.3	-	6	٧	
Sequencing Voltage	-0.3	-	Vin	V	
Operating Ambient Temperature	-40	-	85	°C	
Storage Temperature	-55	-	125	°C	

**Note:** Stresses in excess of the absolute maximum ratings can cause permanent damage to the device. These are absolute stress ratings only, functional operation of the device is not implied at these or any other conditions in excess of those given in the operations sections of the data sheet. Exposure to absolute maximum ratings for extended periods can adversely affect the device reliability.

**Input Specifications** 

Parameter	Min	Тур	Max	Unit	Notes
Operating Input Voltage	2.4	-	5.5	V	
Input Current (full load)	-	-	3.5	Α	V <sub>IN</sub> =2.4V to 5.5V
Input Current (no load) Vo=0.6V Vo=3.3V	-	26 75		mA mA	V <sub>IN</sub> =5.0V, module enabled
Input Stand-by Current	-	2.1	-	mA	V <sub>IN</sub> = 5.0Vdc, module disabled
Input Reflected Ripple Current (pk-pk)	-	25	-	mA	5Hz to 20MHz, 1µH source impedance; V <sub>IN</sub> =0 to 5.5V <sub>,</sub> I <sub>O</sub> = I <sub>Omax</sub> ; See Test Configurations
I <sup>2</sup> t Inrush Current Transient	-	-	1	A <sup>2</sup> s	
Input Ripple Rejection (120Hz)	=	40	-	dB	
Turn-on Threshold	-	-	2.2	V	
Turn-off Threshold	1.75	-	-	V	
Hysteresis	0.08	-	0.2	V	

#### CAUTION: This converter is not internally fused. An input line fuse must be used in application.

This power module can be used in a wide variety of applications, ranging from simple standalone operation to an integrated part of sophisticated power architecture. To preserve maximum flexibility, internal fusing is not included; however, to achieve maximum safety and system protection, always use an input line fuse. The safety agencies require a fast-acting fuse with a maximum rating of 5A. Based on the information provided in this data sheet on inrush energy and maximum dc input current, the same type of fuse with a lower rating can be used. Refer to the fuse manufacturer's data sheet for further information.

**Note:** Unless otherwise indicated, specifications apply over all operating input voltage, resistive load, and temperature conditions.

2.4 Vdc - 5.5 Vdc Input, 0.6 Vdc - 3.63 Vdc /3 A Outputs



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**Output Specifications** 

Paramo	eter	Mir		ур	Ma	X	Un	nit	Notes
Output Voltage S	Set Point	-1.5	5	-	+1.	5	%Vo	,set	with 0.5% tolerance for external resistor used to set output voltage
Output Voltage		-3.0	)	-	+3.	0	%Vo	,set	Over all operating input voltage, resistive load, and temperature conditions until end of life
Adjustment Rang	ge <sup>1</sup>	0.6		-	3.6	3	٧	1	selected by an external resistor
Remote Sense F	Range	-		-	0.8	5	٧	1	
Load Regulation	$V_O \geqslant 2.5V$ $V_O \le 2.5V$			-	10 5		m'		I <sub>O</sub> =I <sub>O, min</sub> to I <sub>O, max</sub>
Line Regulation	$V_O \geqslant 2.5V$ $V_O \le 2.5V$	-		- -	0.4 10		%Vo m		V <sub>IN</sub> =V <sub>IN, min</sub> to V <sub>IN, max</sub>
Temperature Re- (-40°C to +85°C)		-		-	0.4	1	%Vo	,set	
Ripple and Noise	e (pk-pk)	-		20	35	5	m'	V	5Hz to 20MHz BW, V <sub>IN</sub> =V <sub>IN, nom</sub> and I <sub>O</sub> =I <sub>O</sub> ,
Ripple and Noise	e (rms)	-		15	25	5	m'	V	$f_{min}$ to $f_{O, max}$ Co = 0.1 $\mu$ F // 10 $\mu$ F ceramic capacitors)
Output Current F	Range	0		-	3		А	١	
Output DC Curre	Output DC Current Limit			-	20	0	%lo,ı	max	Hiccup Mode
Output Short-Cire	Output Short-Circuit Current			-	0.1	2	А	١	Vo≤250mV, Hiccup Mode
ES	nce <sup>1</sup> ESR $\geqslant$ 1 mΩ $6R \geqslant 0.15$ mΩ $6SR \geqslant 10$ mΩ	0 0 0		- - -	47 100 300	00	ul ul ul	F	Without the Tunable Loop <sup>™</sup> With the Tunable Loop <sup>™</sup> With the Tunable Loop <sup>™</sup>
		-		2	-		m	S	Case 1: On/Off input is enabled and then input power is applied (delay from instant at which V <sub>IN</sub> = V <sub>IN, min</sub> until Vo =10% of Vo, set)
Turn-On Delay Time		-		2	-		m	S	Case 2: Input power is applied for at least one second and then the On/Off input is enabled (delay from instant at which Von/Off is enabled until Vo =10% of Vo, set)
Output voltage Rise time		-		5	-		m	S	time for Vo to rise from 10% of Vo, set to 90% of Vo, set
Output voltage overshoot		-		-	3		%Vo	,set	Vin=Vin, min to Vin, max, lo=lo, min to lo, max, With or without maximum external capacitance
Dynamic Load Response									
△V0%~50% of Peak Devia			-	9		-		mV	
Max Load	Settling Tin		=	2		-		uS	di/dt=10A/us, Vin=5V, Vo=1.5V, Ta=25°C, Co=0
△V50%~0% of Max Load	Peak Devia		-	10				mV	00-0
IVIUX LUUU	Settling Tim	IC	-	2	U	-		uS	

Notes: 1. External capacitors may require using the new Tunable Loop<sup>™</sup> feature to ensure that the module is stable as well as getting the best transient response (See the Tunable Loop<sup>™</sup> section for details).

2. Unless otherwise indicated, specifications apply over all operating input voltage, resistive load, and temperature conditions.

2.4 Vdc - 5.5 Vdc Input, 0.6 Vdc - 3.63 Vdc /3 A Outputs



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**General Specifications** 

Parameter	Min	Тур	Max	Unit	Notes
Efficiency					
Vo=0.6V	-	81.2	-	%	Vin= 3.3Vdc, Ta=25°C
Vo=1.2V	-	89.4	-	%	lo=lo, max , Vo= Vo,set.
Vo=1.8V Vo=2.5V	-	91.4 93.9	-	% %	When Vo=3.3V, Vin=5.0V
Vo=2.3V Vo=3.3V	-	94.4	-	%	VVIIeii VO-5.5V, VIII-5.6V
Switching Frequency	-	600	-	kHz	
Over Temperature Protection	-	140	-	°C	
Sequencing Delay time	10	-	-	msec	Delay from V <sub>IN, min</sub> to application of voltage on SEQ pin
Tracking Accuracy					Vin, min to Vin, max; Io, min to Io,
Power-Up: 2V/ms Power-Down: 2V/ms	-	-	100 100	mV mV	max, Vseq < Vo
Weight	-	1.55	-	g	
МТВБ	16,139,760		hours	Calculated Per Bell Core SR-332 (lo=0.8lo, max, Ta=40°C, Telecordia Issue 2 Method 1 Case 3)	
Dimensions Inches (L $\times$ W $\times$ H) Millimeters (L $\times$ W $\times$ H)	0.48 x 0.48 x 0.246 12.19 x 12.19 x 6.25		-		

**Note**: Unless otherwise indicated, specifications apply over all operating input voltage, resistive load, and temperature conditions.

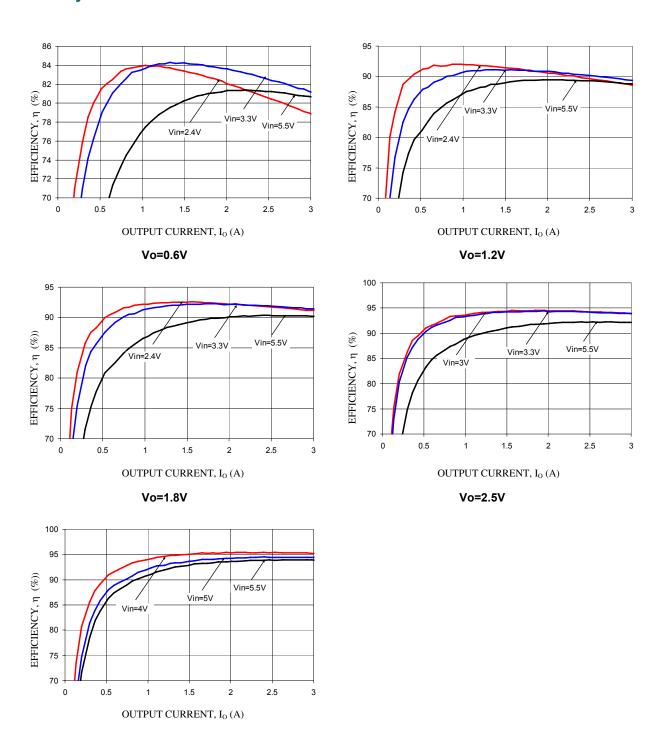
2.4 Vdc - 5.5 Vdc Input, 0.6 Vdc - 3.63 Vdc /3 A Outputs



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### **Efficiency Data**



Vo=3.3V

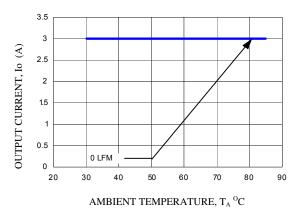
2.4 Vdc - 5.5 Vdc Input, 0.6 Vdc - 3.63 Vdc /3 A Outputs

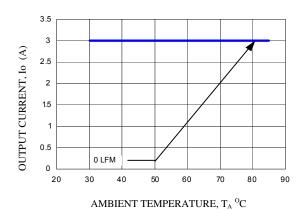


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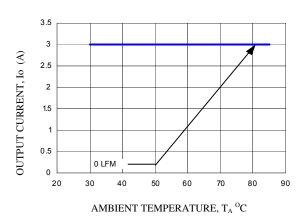
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### **Thermal Derating Curves**

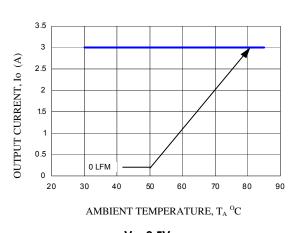




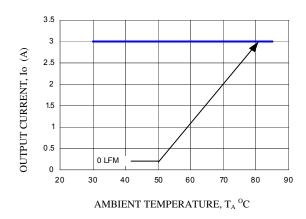




Vo=1.2V



Vo=1.8V



Vo=2.5V

Vo=3.3V

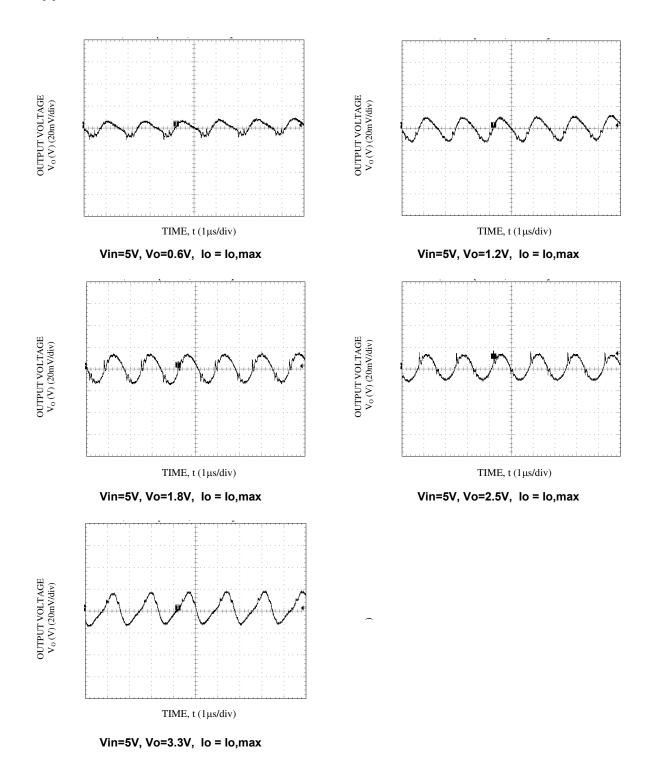
2.4 Vdc - 5.5 Vdc Input, 0.6 Vdc - 3.63 Vdc /3 A Outputs



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# **Ripple and Noise Waveforms**



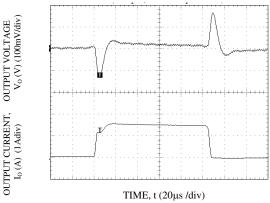
2.4 Vdc - 5.5 Vdc Input, 0.6 Vdc - 3.63 Vdc /3 A Outputs



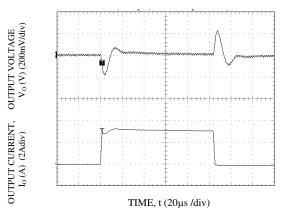
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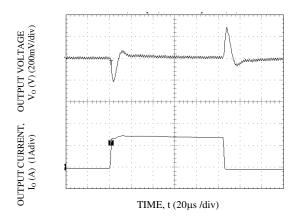
### **Transient Response Waveforms**



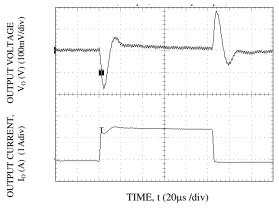
Transient Response to Dynamic Load Change from 0% to 50% to 0%. Vin=5V, Vo=0.6V



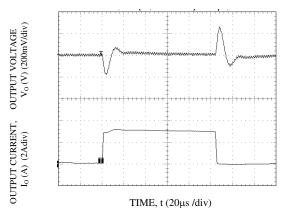
Transient Response to Dynamic Load Change from 0% to 50% to 0%. Vin=5V, Vo=1.8V



Transient Response to Dynamic Load Change from 0% to 50% to 0%. Vin=5V, Vo=3.3V



Transient Response to Dynamic Load Change from 0% to 50% to 0%. Vin=5V, Vo=1.2V



Transient Response to Dynamic Load Change from 0% to 50% to 0%. Vin=5V, Vo=2.5V

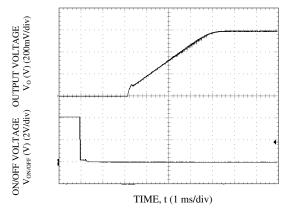
2.4 Vdc - 5.5 Vdc Input, 0.6 Vdc - 3.63 Vdc /3 A Outputs



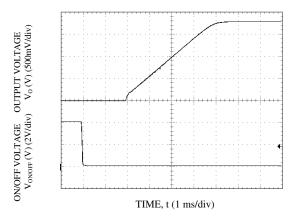
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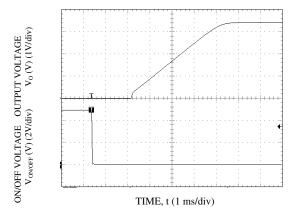
### **Startup Time**



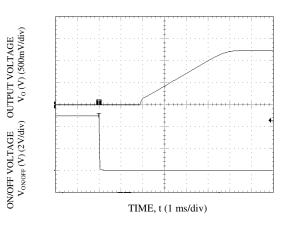
Start-up Using On/Off Voltage (Io = Io,max), Vo=0.6V



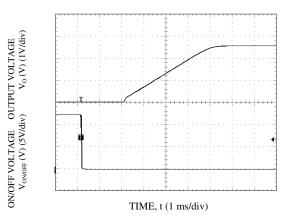
Start-up Using On/Off Voltage ( $I_0 = I_{0,max}$ ), Vo=1.8V



Start-up Using On/Off Voltage (Io = Io,max), Vo=3.3V



Start-up Using On/Off Voltage (Io = Io,max), Vo=1.2V



Start-up Using On/Off Voltage ( $I_0 = I_{0,max}$ ), Vo=2.5V

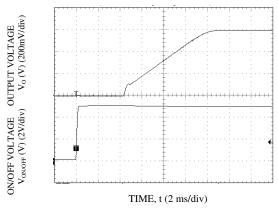
2.4 Vdc - 5.5 Vdc Input, 0.6 Vdc - 3.63 Vdc /3 A Outputs



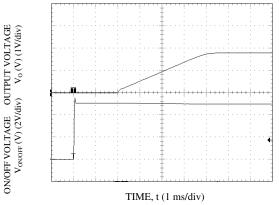
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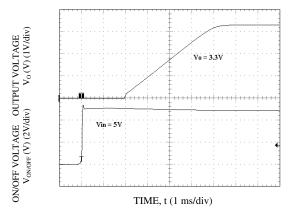
### **Startup Time (continued)**



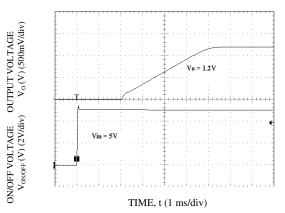
Start-up Using Input Voltage ( $V_{IN} = 5V$ ,  $I_0 = I_{o,max}$ ), Vo=0.6V



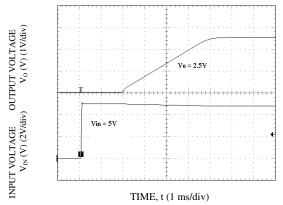
Start-up Using Input Voltage ( $V_{IN} = 5V$ ,  $I_0 = I_{o,max}$ ), Vo=1.8V



Start-up Using Input Voltage ( $V_{IN} = 5V$ ,  $I_0 = I_{o,max}$ ), Vo=3.3V



Start-up Using Input Voltage ( $V_{IN} = 5V$ ,  $I_0 = I_{o,max}$ ),  $V_0=1.2V$ 



Start-up Using Input Voltage ( $V_{IN} = 5V$ ,  $I_0 = I_{o,max}$ ),  $V_0=2.5V$ 

2.4 Vdc - 5.5 Vdc Input, 0.6 Vdc - 3.63 Vdc /3 A Outputs

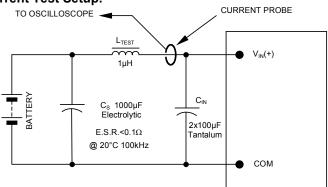


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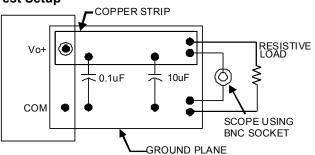
### **Test Configurations**

#### Input Reflected Ripple Current Test Setup.



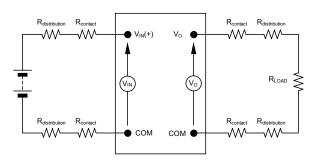
NOTE: Measure input reflected ripple current with a simulated source inductance (L<sub>TEST</sub>) of 1μH. Capacitor C<sub>S</sub> offsets possible battery impedance. Measure current as shown above

#### **Output Ripple and Noise Test Setup**



NOTE: All voltage measurements to be taken at the module terminals, as shown above. If sockets are used then Kelvin connections are required at the module terminals to avoid measurement errors due to socket contact resistance.

#### **Output Voltage and Efficiency Test Setup**



NOTE: All voltage measurements to be taken at the module terminals, as shown above. If sockets are used then Kelvin connections are required at the module terminals to avoid measurement errors due to socket contact resistance.

Efficiency 
$$\eta = \frac{V_0. I_0}{V_{IN}. I_{IN}} \times 100 \%$$

2.4 Vdc - 5.5 Vdc Input, 0.6 Vdc - 3.63 Vdc /3 A Outputs



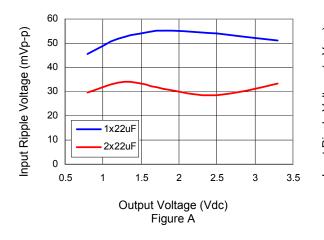
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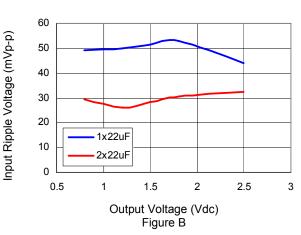
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#### **Input Filtering**

The SLIN-03F1Ax module should be connected to a low ac-impedance source. A highly inductive source can affect the stability of the module. Input capacitance must be placed directly adjacent to the input pin of the module, to minimize input ripple voltage and ensure module stability.

To minimize input voltage ripple, ceramic capacitors are recommended at the input of the module. Below Figure A shows the input ripple voltage for various output voltages at 3A of load current with  $1x22\mu F$  or  $2x22\mu F$  ceramic capacitors and an input of 5V. Figure B shows data for the 3.3Vin case, with  $1x22\mu F$  or  $2x22\mu F$  of ceramic capacitors at the input.





#### **Output Filtering**

The SLIN-03F1Ax modules are designed for low output ripple voltage and will meet the maximum output ripple specification with 0.1  $\mu$ F ceramic and 10  $\mu$ F ceramic capacitors at the output of the module. However, additional output filtering may be required by the system designer for a number of reasons. First, there may be a need to further reduce the output ripple and noise of the module. Second, the dynamic response characteristics may need to be customized to a particular load step change.

To reduce the output ripple and improve the dynamic response to a step load change, additional capacitance at the output can be used. Low ESR polymer and ceramic capacitors are recommended to improve the dynamic response of the module. The Figure A on the next page provides output ripple information for different external capacitance values at various Vo and for a load current of 3A while maintaining an input voltage of 5V. Fig B shows the performance with a 3.3V input. For stable operation of the module, limit the capacitance to less than the maximum output capacitance as specified in the electrical specification table. Optimal performance of the module can be achieved by using the Tunable Loop<sup>TM</sup> feature described later in this data sheet.

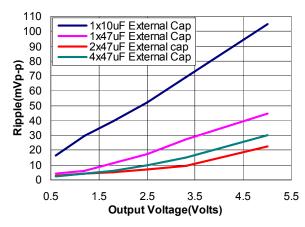
2.4 Vdc - 5.5 Vdc Input, 0.6 Vdc - 3.63 Vdc /3 A Outputs



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### **Output Filtering (continued)**



20
15
10
1x10uF External Cap
1x47uF External Cap
2x47uF External Cap
4x47uF external Cap
4x47uF external Cap
0.5
1
1.5
2
2.5
Output Voltage(Volts)

Fig A Output ripple voltage for various output voltage at Vin=5V, 3A load

Fig B Output ripple voltage for various output voltage at Vin=3.3V, 3A load

### **Safety Considerations**

For safety agency approval the power module must be installed in compliance with the spacing and separation requirements of the end-use safety agency standards, i.e., UL 60950-1, CSA C22.2 No. 60950-1-03, and VDE 0850:2001-12 (EN60950-1) Licensed.

For the converter output to be considered meeting the requirements of safety extra-low voltage (SELV), the input must meet SELV requirements. The power module has extra-low voltage (ELV) outputs when all inputs are ELV.

The input to these units is to be provided with a fast-acting fuse with a maximum rating of 6A in the positive input lead.

2.4 Vdc - 5.5 Vdc Input, 0.6 Vdc - 3.63 Vdc /3 A Outputs



Oct. 12, 2009

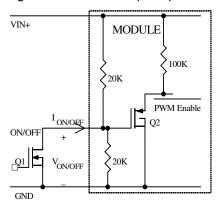
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#### Remote On/Off

Parameter		Min	Тур	Max	Unit	Notes
Signal Low (Unit On)	Active Low	-0.2	-	Vin-1.6	V	The remote on/off pin open, Unit off.
Signal High (Unit Off)	Active Low	Vin-0.8	-	Vin,max	V	
Signal Low (Unit Off)	Active High	-0.3	-	0.3	V	The remote on/off pin open, Unit on.
Signal High (Unit On)	Active riigii	1.2	-	Vin,max	V	

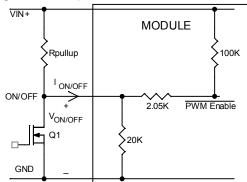
The SLIN-03F1Ax modules feature an On/Off pin for remote On/Off operation. Two On/Off logic options are available. In the Positive Logic On/Off option, the module turns ON during a logic High on the On/Off pin and turns OFF during a logic Low. With the Negative Logic On/Off option, the module turns OFF during logic High and ON during logic Low. The On/Off signal is always referenced to ground. For either On/Off logic option, leaving the On/Off pin disconnected will turn the module ON when input voltage is present.

For positive logic modules, the circuit configuration for using the On/Off pin is shown in below figure. When the external transistor Q1 is in the OFF state, Q2 is ON, the internal PWM Enable signal is pulled low and the module is ON. When transistor Q1 is turned ON, the On/Off pin is pulled low, Q2 is turned off and the internal PWM Enable signal is pulled high through the 100K internal pull-up resistor and the module is OFF.



Circuit configuration for using positive On/Off logic

For negative logic On/Off modules, the circuit configuration is shown below. The On/Off pin should be pulled high with an external pull-up resistor (suggested value for the 2.4V to 5.5V input range is 3.6Kohms). When transistor Q1 is in the OFF state, the On/Off pin is pulled high and the module is OFF. The On/Off threshold for logic High on the On/Off pin depends on the input voltage and its minimum value is  $V_{IN} - 1.6V$ . To turn the module ON, Q1 is turned ON pulling the On/Off pin low.



Circuit configuration for using negative On/Off logic

2.4 Vdc - 5.5 Vdc Input, 0.6 Vdc - 3.63 Vdc /3 A Outputs



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#### **Over Current Protection**

To provide protection in a fault (output overload) condition, the unit is equipped with internal current-limiting circuitry and can endure current limiting continuously. At the point of current-limit inception, the unit enters hiccup mode. The unit operates normally once the output current is brought back into its specified range.

#### **Over Temperature Protection**

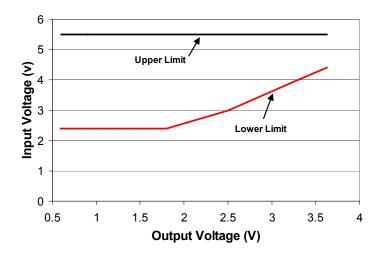
To provide protection in a fault condition, the unit is equipped with a thermal shutdown circuit. The unit will shutdown if the over temperature threshold of 140°C is exceeded at the thermal reference point Tref. The thermal shutdown is not intended as a guarantee that the unit will survive temperatures beyond its rating. Once the unit goes into thermal shutdown it will then wait to cool before attempting to restart.

### **Input Under-voltage Lockout**

At input voltages below the input under voltage lockout limit, the module operation is disabled. The module will begin to operate at an input voltage above the under voltage lockout turn-on threshold.

#### **Output Voltage Programming**

The output voltage of the SLIN-03F1Ax module can be programmed to any voltage from 0.6dc to 3.3Vdc by connecting a resistor between the Trim and GND pins of the module. Certain restrictions apply on the output voltage set point depending on the input voltage. These are shown in the Output Voltage vs. Input Voltage Set Point Area plot below. The Upper Limit curve shows that the entire output voltage range is available with the maximum input voltage of 5.5V. The Lower Limit curve shows that for output voltages of 1.8V and higher, the input voltage needs to be larger than the minimum of 2.4V.



Output Voltage vs. Input Voltage Set Point Area plot showing limits where the output voltage can be set for different input voltages.

2.4 Vdc - 5.5 Vdc Input, 0.6 Vdc - 3.63 Vdc /3 A Outputs



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### **Output Trim Equations**

Without an external resistor between Trim and GND pins, the output of the module will be 0.6Vdc. To calculate the value of the trim resistor, *Rtrim*, for a desired output voltage, use the following equation:

$$Rtrim = \left[\frac{1.2}{(Vo - 0.6)}\right] k\Omega$$

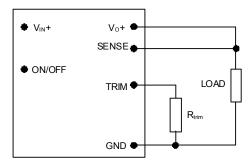
Rtrim is the external resistor in  $k\Omega$  *Vo* is the desired output voltage.

Table 1 provides Rtrim values required for some common output voltages.

Table 1

<b>V</b> <sub>O, set</sub> <b>(V)</b>	Rtrim (KΩ)
0.6	Open
1.0	3.0
1.2	2.0
1.5	1.333
1.8	1.0
2.5	0.632
3.3	0.444

By using a  $\pm 0.5\%$  tolerance trim resistor with a TC of  $\pm 25$ ppm, a set point tolerance of  $\pm 1.5\%$  can be achieved as specified in the electrical specification.



Circuit configuration for programming output voltage using an external resistor

#### **Remote Sense**

The SLIN-03F1Ax modules have a Remote Sense feature to minimize the effects of distribution losses by regulating the voltage at the SENSE pin. The voltage between the SENSE pin and VOUT pin must not exceed 0.5V. Note that the output voltage of the module cannot exceed the specified maximum value. This includes the voltage drop between the SENSE and Vout pins. When the Remote Sense feature is not being used, connect the SENSE pin to the VOUT pin.

2.4 Vdc - 5.5 Vdc Input, 0.6 Vdc - 3.63 Vdc /3 A Outputs

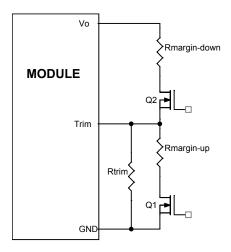


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### **Voltage Margining**

Output voltage margining can be implemented in the SLIN-03F1Ax modules by connecting a resistor,  $R_{\text{margin-up}}$ , from the Trim pin to the ground pin for margining-up the output voltage and by connecting a resistor,  $R_{\text{margin-down}}$ , from the Trim pin to output pin for margining-down.



Circuit Configuration for margining Output voltage

#### Monotonic Start-up and Shutdown

The SLIN-03F1Ax modules have monotonic start-up and shutdown behavior for any combination of rated input voltage, output current and operating temperature range.

### **Startup into Pre-biased Output**

The SLIN-03F1Ax modules can start into a prebiased output as long as the prebias voltage is 0.5V less than the set output voltage. Note that prebias operation is not supported when output voltage sequencing is used.

#### **Output Voltage Sequencing**

The SLIN-03F1Ax modules include a sequencing feature that enables users to implement various types of output voltage sequencing in their applications. This is accomplished via an additional sequencing pin. When not using the sequencing feature, either tie the SEQ pin to VIN or leave it unconnected.

When an analog voltage is applied to the SEQ pin, the output voltage tracks this voltage until the output reaches the set-point voltage. The final value of the SEQ voltage must be set higher than the set-point voltage of the module. The output voltage follows the voltage on the SEQ pin on a one-to-one volt basis. By connecting multiple modules together, multiple modules can track their output voltages to the voltage applied on the SEQ pin.

For proper voltage sequencing, first, input voltage is applied to the module. The On/Off pin of the module is left unconnected (or tied to GND for negative logic modules or tied to VIN for positive logic modules) so that the module is ON by default.

2.4 Vdc - 5.5 Vdc Input, 0.6 Vdc - 3.63 Vdc /3 A Outputs



Oct. 12, 2009

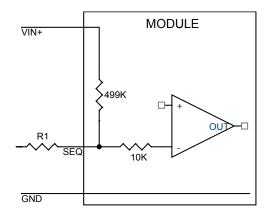
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### **Output Voltage Sequencing (continued)**

After applying input voltage to the module, a minimum 10msec delay is required before applying voltage on the SEQ pin. This delay gives the module enough time to complete its internal power-up soft-start cycle. During the delay time, the SEQ pin should be held close to ground (nominally  $50\text{mV} \pm 20\text{ mV}$ ). This is required to keep the internal op-amp out of saturation thus preventing output overshoot during the start of the sequencing ramp. By selecting resistor R1 (see fig. 43) according to the following equation:

$$R1 = \frac{24950}{V_{IN} - 0.05} \quad \text{ohms}$$

The voltage at the sequencing pin will be 50mV when the sequencing signal is at zero.



Circuit showing connection of the sequencing signal to the SEQ pin

After the 10msec delay, an analog voltage is applied to the SEQ pin and the output voltage of the module will track this voltage on a one-to-one volt bases until the output reaches the set-point voltage. To initiate simultaneous shutdown of the modules, the SEQ pin voltage is lowered in a controlled manner. The output voltage of the modules tracks the voltages below their set-point voltages on a one-to-one basis. A valid input voltage must be maintained until the tracking and output voltages reach ground potential.

When using the sequencing feature to control start-up of the module, pre-bias immunity during start-up is disabled. The pre-bias immunity feature of the module relies on the module being in the diode-mode during start-up. When using the sequencing feature, modules goes through an internal set-up time of 10msec, and will be in synchronous rectification mode when the voltage at the SEQ pin is applied. This will result in the module sinking current if a pre-bias voltage is present at the output of the module. When pre-bias immunity during start-up is required, the sequencing feature must be disabled. For additional guidelines on using the sequencing feature please contact the Bel Power technical representative for additional information.

2.4 Vdc - 5.5 Vdc Input, 0.6 Vdc - 3.63 Vdc /3 A Outputs



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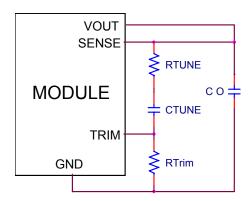


# Tunable Loop<sup>™</sup>

The SLIN-03F1Ax modules have a new feature that optimizes transient response of the module called Tunable  $Loop^{TM}$ .

External capacitors are usually added to the output of the module for two reasons: to reduce output ripple and noise and to reduce output voltage deviations from the steady-state value in the presence of dynamic load current changes. Adding external capacitance however affects the voltage control loop of the module, typically causing the loop to slow down with sluggish response. Larger values of external capacitance could also cause the module to become unstable.

The Tunable  $\mathsf{Loop}^\mathsf{TM}$  allows the user to externally adjust the voltage control loop to match the filter network connected to the output of the module. The Tunable  $\mathsf{Loop}^\mathsf{TM}$  is implemented by connecting a series R-C between the SENSE and TRIM pins of the module, as shown below. This R-C allows the user to externally adjust the voltage loop feedback compensation of the module.



Circuit diagram showing connection of  $R_{\text{TUNE}}$  and  $C_{\text{TUNE}}$  to tune the control loop of the module

Recommended values of  $R_{\text{TUNE}}$  and  $C_{\text{TUNE}}$  for different output capacitor combinations are given in Tables 2, 3, 4 and 5. Tables 2 and 4 show the recommended values of  $R_{\text{TUNE}}$  and  $C_{\text{TUNE}}$  for different values of ceramic output capacitors up to 470uF that might be needed for an application to meet output ripple and noise requirements for 5Vin and 3.3Vin respectively. Selecting  $R_{\text{TUNE}}$  and  $C_{\text{TUNE}}$  according to Table 2 will ensure stable operation of the module.

In applications with tight output voltage limits in the presence of dynamic current loading, additional output capacitance will be required. Tables 3 and 5 list recommended values of  $R_{TUNE}$  and  $C_{TUNE}$  in order to meet 2% output voltage deviation limits for some common output voltages in the presence of a 1.5A to 3A step change (50% of full load), with an input voltage of 5Vin and 3.3Vin respectively.

Please contact Bel Power technical representative to obtain more details of this feature as well as for guidelines on how to select the right value of external R-C to tune the module for best transient performance and stable operation for other output capacitance values or input voltages other than 3.3 or 5V.

2.4 Vdc - 5.5 Vdc Input, 0.6 Vdc - 3.63 Vdc /3 A Outputs



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# Tunable Loop<sup>™</sup> (continued)

**Table 2**.General recommended values of  $R_{\text{TUNE}}$  and  $C_{\text{TUNE}}$  for Vin=5V and various external ceramic capacitor combinations.

Со	1x47μF	2x47μF	4x47μF	6x47μF	10x47μF
R <sub>TUNE</sub>	33	33	33	33	33
C <sub>TUNE</sub>	6800pF	15nF	33nF	47nF	56nF

**Table 3.**Recommended values of  $R_{\text{TUNE}}$  and  $C_{\text{TUNE}}$  to obtain transient deviation of  $\leq$ 2% of Vout for a 1.5A step load with Vin=5V.

Vo	3.3V	2.5V	1.8V	1.2V	0.6V
Co	1 x 47μF	2 x 47μF	2 x 47μF	4 x 47μF	2 x 47μF +330μF Polymer
R <sub>TUNE</sub>	33	33	33	33	33
C <sub>TUNE</sub>	6800pF	15nF	15nF	33nF	82nF
ΔV	59mV	35mV	35mV	21mV	12mV

**Table 4.** General recommended values of of  $R_{\text{TUNE}}$  and  $C_{\text{TUNE}}$  for Vin=3.3V and various external ceramic capacitor combinations.

Со	1x47μF	2x47μF	4x47μF	6x47μF	10x47μF
R <sub>TUNE</sub>	33	33	33	33	33
C <sub>TUNE</sub>	15nF	27nF	47nF	56nF	68nF

**Table 5.** Recommended values of  $R_{\text{TUNE}}$  and  $C_{\text{TUNE}}$  to obtain transient deviation of  $\leq$ 2% of Vout for a 1.5A step load with Vin=3.3V.

Vo	2.5V	1.8V	1.2V	0.6V
Со	2 x 47μF	2 x 47μF	4 x 47μF	4 x 47μF +330μF Polymer
R <sub>TUNE</sub>	33	33	33	33
C <sub>TUNE</sub>	22nF	27nF	47nF	150nF
ΔV	46mV	32mV	24mV	12mV

2.4 Vdc - 5.5 Vdc Input, 0.6 Vdc - 3.63 Vdc /3 A Outputs



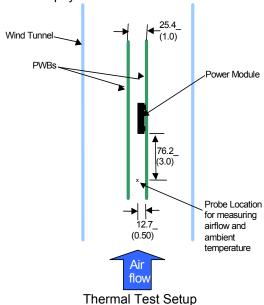
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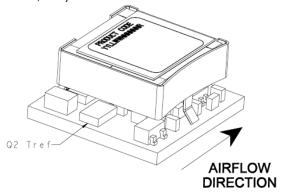
#### **Thermal Considerations**

Power modules operate in a variety of thermal environments; however, sufficient cooling should always be provided to help ensure reliable operation.

Considerations include ambient temperature, airflow, module power dissipation, and the need for increased reliability. A reduction in the operating temperature of the module will result in an increase in reliability. The thermal data presented here is based on physical measurements taken in a wind tunnel.



The thermal reference points,  $T_{ref}$ , used in the specifications are also shown below. For reliable operation the temperatures at these points should not exceed  $125^{\circ}$ C. The output power of the module should not exceed the rated power of the module (Vo,set x lo,max).



Preferred airflow direction and location of hot-spot of the module (Tref).

2.4 Vdc - 5.5 Vdc Input, 0.6 Vdc - 3.63 Vdc /3 A Outputs



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### **Example Application Circuit**

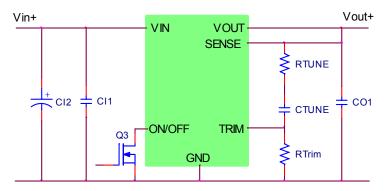
Requirements:

Vin: 3.3V Vout: 1.8V

lout: 2.25A max., worst case load transient is from 1.5A to 2.25A

ΔVout: 1.5% of Vout (27mV) for worst case load transient

Vin, ripple 1.5% of Vin (50mV, p-p)



CI1  $22\mu F/6.3V$  ceramic capacitor CI2  $47\mu F/6.3V$  bulk electrolytic

CO1 2 x 47μF/6.3V ceramic capacitor (e.g. Murata GRM31CR60J476ME19)

CTune 27nF ceramic capacitor (can be 1206, 0805 or 0603 size) RTune 33 ohms SMT resistor (can be 1206, 0805 or 0603 size)

RTrim  $1k\Omega$  SMT resistor (can be 1206, 0805 or 0603 size, recommended tolerance of 0.1%)

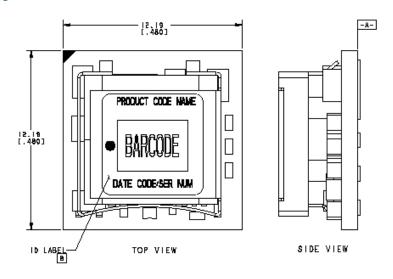
2.4 Vdc - 5.5 Vdc Input, 0.6 Vdc - 3.63 Vdc /3 A Outputs

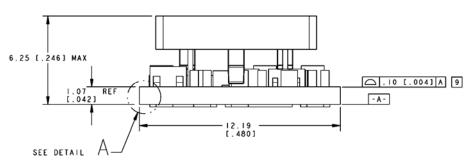


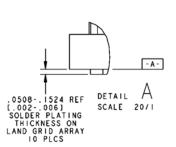
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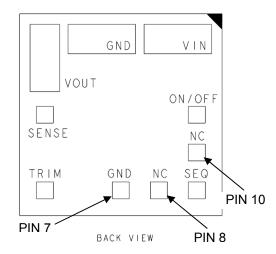
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#### **Mechanical Outline**









PIN	FUNCTION
1	ON/OFF
2	VIN
3	GND
4	VOUT
5	SENSE
6	TRIM
7	GND
8	NC
9	SEQ
10	NC
8	NC SEQ

2.4 Vdc - 5.5 Vdc Input, 0.6 Vdc - 3.63 Vdc /3 A Outputs

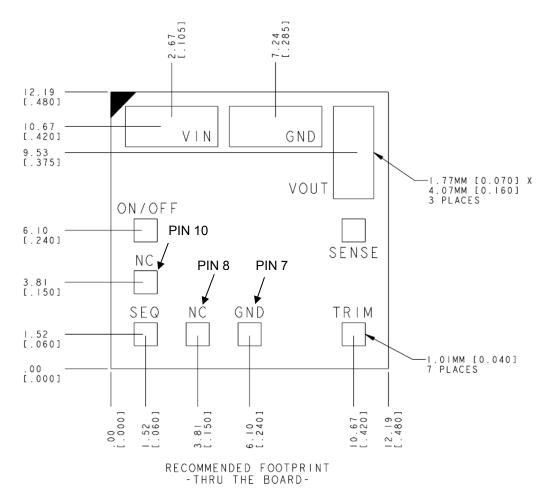


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#### **Mechanical Outline (continued)**

### **Recommended Pad Layout**



Dimensions are in millimeters and (inches).

Tolerances: x.x mm  $\pm$  0.5 mm (x.xx in.  $\pm$  0.02 in.) [unless otherwise indicated] x.xx mm  $\pm$  0.25 mm (x.xxx in  $\pm$  0.010 in.)

Note: This module is recommended and compatible with Pb-Free Reflow Soldering and must be soldered using a reflow profile with a peak temperature of no more than 260°C for less than 5 seconds.

2.4 Vdc - 5.5 Vdc Input, 0.6 Vdc - 3.63 Vdc /3 A Outputs



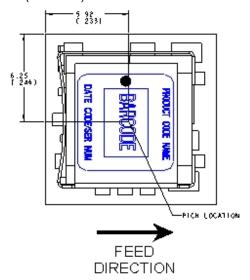
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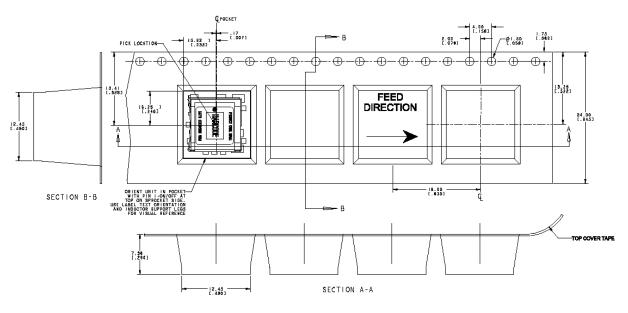
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### **Packaging Details**

The SLIN-03F1Ax modules are supplied in tape & reel as standard. Modules are shipped in quantities of 400 modules per reel.

All Dimensions are in millimeters and (in inches).





SURFACE MOUNT TAPE AND REEL DETAILS

Reel Dimensions:

Outside Dimensions: 330.2 mm (13.00)
Inside Dimensions: 177.8 mm (7.00")
Tape Width: 24.00 mm (0.945")