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Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from, Europe, America and south Asia, supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of "Quality Parts, Customers Priority, Honest Operation, and Considerate Service", our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip, ALPS, ROHM, Xilinx, Pulse, ON, Everlight and Freescale. Main products comprise IC, Modules, Potentiometer, IC Socket, Relay, Connector. Our parts cover such applications as commercial, industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



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Datasheet revision 1.2

www.chipquik.com

Indium Solder Wire (In52/Sn48) 0.031" diameter - 10 ft with 2cc SMD291 flux

Product Highlights Low Temperature Melts at 118°C (244°F) Lead-Free RoHS II compliant This eutectic alloy is excellent for low temperature soldering and sealing.

Specifications	
Alloy:	In52/Sn48
Wire diameter:	0.031" (0.8mm)
Flux Core:	No flux core, solid solder wire
Melting Point:	118°C (244°F)
Packaging:	10ft spool, comes with 2cc of SMD291 flux
Shelf Life:	Indefinite. Solid solder wire has no limited shelf life as long as it is stored in a non-corrosive,
	dry environment. The surface may lose its shine and appear dull grey. This is a surface
	phenomenon and is not detrimental to product functionality.

Recommended Accessory Flux Recommended to use with Chip Quik® SMD291 flux.

Storage and Handling Store in a non-corrosive, dry environment.

Flux Core	Alloy	Melting Point	Diameter	Size	Orderable Part Number
			.015" (0.38mm)	100g (3.5oz)	SMDSW.015 100g
		183°C (361°F)		0.4 oz	SMDSW.020 .40Z
			.020" (0.5mm)	1 oz	SMDSW.020 1OZ
	Sn63/Pb37			2 oz	SMDSW.020 2OZ
				4 oz	SMDSW.020 4OZ
				1/2 lb	SMDSW.020 8OZ
				1 lb	SMDSW.020 1LB
			.031" (0.8mm)	0.7 oz	SMDSW.031 .70Z
				1 oz	SMDSW.031 10Z
				2 oz	SMDSW.031 2OZ
				4 oz	SMDSW.031 4OZ
				1/2 lb	SMDSW.031 8OZ
				1 lb	SMDSW.031 1LB
			.015" (0.38mm)	100g (3.5oz)	SMD2SW.015 100g
				0.4 oz	SMD2SW.020 .4OZ
				1 oz	SMD2SW.020 10Z
No-Clean Water-	Sn60/Pb40		020" (0 Emm)	2 oz	SMD2SW.020 2OZ
Washable Synthetic		183-188°C (361-370°F)	.020" (0.5mm)	4 oz	SMD2SW.020 4OZ
Flux Core 2.2%				1/2 lb	SMD2SW.020 80Z
				1 lb	SMD2SW.020 1LB
(Except .006" and				0.7 oz	SMD2SW.031 .7OZ
.008" diameter wire			.031" (0.8mm)	1 oz	SMD2SW.031 10Z
which are 1.2%)				2 oz	SMD2SW.031 20Z
			.031 (0.01111)	4 oz	SMD2SW.031 4OZ
				1/2 lb	SMD2SW.031 80Z
				1 lb	SMD2SW.031 1LB
	Sn62/Pb36/Ag2	179°C (354°F)	.015" (0.38mm)	100g (3.5oz)	SMD3SW.015 100g
			.020" (0.5mm)	0.4 oz	SMD3SW.020 .4OZ
				1 oz	SMD3SW.020 10Z
				2 oz	SMD3SW.020 20Z
				4 oz	SMD3SW.020 40Z
				1/2 lb	SMD3SW.020 8OZ
				1 lb	SMD3SW.020 1LB
			.031" (0.8mm)	0.7 oz	SMD3SW.031 .70Z
				1 oz	SMD3SW.031 10Z
				2 oz	SMD3SW.031 2OZ
				4 oz	SMD3SW.031 4OZ
				1/2 lb	SMD3SW.031 8OZ
				1 lb	SMD3SW.031 1LB

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Flux Core	Alloy	Melting Point	Diameter	Size	Orderable Part Number
			.006" (0.15mm)	50g (1.8oz)	SMDSWLF.006 50g
			.008" (0.20mm)	50g (1.8oz)	SMDSWLF.008 50g
				0.3 oz	SMDSWLF.015 .3OZ
		217-220°C (423-428°F)	.015" (0.38mm)	1 oz	SMDSWLF.015 10Z
				2 oz	SMDSWLF.015 2OZ
				4 oz	SMDSWLF.015 4OZ
				1/2 lb	SMDSWLF.015 8OZ
				1 lb	SMDSWLF.015 1LB
	Sn96.5/Ag3.0/Cu0.5		.020" (0.5mm)	0.4 oz	SMDSWLF.020 .4OZ
				1 oz	SMDSWLF.020 1OZ
				2 oz	SMDSWLF.020 2OZ
				4 oz	SMDSWLF.020 4OZ
				1/2 lb	SMDSWLF.020 8OZ
				1 lb	SMDSWLF.020 1LB
				0.7 oz	SMDSWLF.031 .70Z
				1 oz	SMDSWLF.031 10Z
No-Clean Water-			00411 (0.0	2 oz	SMDSWLF.031 2OZ
Washable Synthetic			.031" (0.8mm)	4 oz	SMDSWLF.031 4OZ
Flux Core 2.2%				1/2 lb	SMDSWLF.031 8OZ
				1 lb	SMDSWLF.031 1LB
(Except .006" and	Sn99.3/Cu0.7		.012" (0.3mm)	100g (3.5oz)	SMD2SWLF.012 100g
.008" diameter wire			.015" (0.38mm)	0.3 oz	SMD2SWLF.015 .3OZ
which are 1.2%)				1 oz	SMD2SWLF.015 1OZ
				2 oz	SMD2SWLF.015 2OZ
		227°C (441°F)		4 oz	SMD2SWLF.015 4OZ
				1/2 lb	SMD2SWLF.015 8OZ
				1 lb	SMD2SWLF.015 1LB
			.020" (0.5mm)	0.4 oz	SMD2SWLF.020 .4OZ
				1 oz	SMD2SWLF.020 10Z
				2 oz	SMD2SWLF.020 2OZ
				4 oz	SMD2SWLF.020 4OZ
				1/2 lb	SMD2SWLF.020 8OZ
				1 lb	SMD2SWLF.020 1LB
			.031" (0.8mm)	0.7 oz	SMD2SWLF.031 .7OZ
				1 oz	SMD2SWLF.031 1OZ
				2 oz	SMD2SWLF.031 2OZ
				4 oz	SMD2SWLF.031 4OZ
				1/2 lb	SMD2SWLF.031 8OZ
				1 lb	SMD2SWLF.031 1LB
	Sn42/Bi57/Ag1	138°C (281°F)	.030" (0.762mm)	32 feet	SMDSWLTLFP32
Solid Wire	In100	157°C (315°F)	.031" (0.8mm)	10 feet	SMDIN100
(No Flux)	In52/Sn48	118°C (244°F)	.031" (0.8mm)	10 feet	SMDIN52SN48
	In97/Ag3	143°C (289°F)	.031" (0.8mm)	10 feet	SMDIN97AG3