

Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from, Europe, America and south Asia, supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of "Quality Parts, Customers Priority, Honest Operation, and Considerate Service", our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip, ALPS, ROHM, Xilinx, Pulse, ON, Everlight and Freescale. Main products comprise IC, Modules, Potentiometer, IC Socket, Relay, Connector. Our parts cover such applications as commercial, industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



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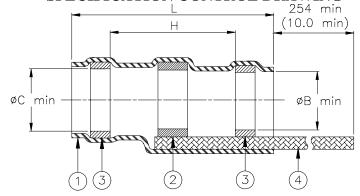
Address: A1208, Overseas Decoration Building, #122 Zhenhua RD., Futian, Shenzhen, China







SPECIFICATION CONTROL DRAWING



Product Revisions		Component Dimensions					Shall Accommodate Cable with Dimensions		
Product]	Ident.	L±1.75	øΒ	øС	Н	øΕ	øF	øD
Name		Code	(L±0.07)	min	min	min	max	min	max
SO63-1-01-100	A	SO631R	16.5	1.9	2.65	8.25	2.65	0.90	1.9
			(0.650)	(0.075)	(0.105)	(0.325)	(0.105)	(0.035)	(0.075)
SO63-2-01-100	Α	SO632R	16.5	2.65	3.68	8.25	3.68	1.40	2.65
			(0.650)	(0.105)	(0.145)	(0.325)	(0.145)	(0.055)	(0.105)
SO63-3-01-100	Α	SO633R	16.5	4.3	5.08	8.25	5.08	2.15	4.3
			(0.650)	(0.170)	(0.200)	(0.325)	(0.200)	(0.085)	(0.170)
SO63-4-01-100	Α	SO634R	19.1	5.95	6.45	8.25	6.45	3.30	5.95
			(0.750)	(0.235)	(0.255)	(0.325)	(0.255)	(0.130)	(0.235)
SO63-5-01-100	Α	SO635R	19.1	7.0	7.6	8.25	7.6	4.30	7.0
			(0.750)	(0.275)	(0.300)	(0.325)	(0.300)	(0.170)	(0.275)

MATERIAL

- 1. INSULATION SLEEVE: Heat-shrinkable, radiation cross-linked modified polyvinylidene fluoride. Transparent blue.
- 2. SOLDER PREFORM WITH FLUX:

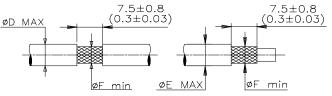
SOLDER: TYPE Sn63 per ANSI J-STD-006. FLUX: TYPE ROL1 per ANSI J-STD-004. THERMAL INDICATOR: Fusible ring with melt point 221°C.

- 3. MELTABLE RINGS: Stabilized thermoplastic. Color: blue.
- 4. PRE-INSTALLED BRAID: Nickel plated copper strands. CMA 640.

APPLICATION

- 1. These parts are designed to provide an environment protected shield termination on cables, rated for 125°C minimum, meeting the dimensional criteria listed and having tin or silver plated shields and insulation compatible with the insert material. For compatible insulations, see MIL-S-83519/2 or consult Raychem.
- 2. When installed per Raychem process standard RCPS-100-70, assemblies will meet those requirements of Raychem Specification RT-1404 and MIL-S-83519/2 which do not require electrical testing while parts are immersed in water.
- 3. Temperature range: -55°C to +150°C.
- 4. Parts shall be marked with identification code per table.

For best results, prepare the cable as shown:



^{*}A trademark of Raychem Corporation.

Raychem		DEVICES		Raychem Corporation 300 Constitution Drive Menlo Park, CA 94025 USA TITLE: SOLDERSLEEVE* DEVICE SHIELD TERMINATION WITH				_	
UNLESS OTHERW INCHES DIMENSI				MILLIMETERS.	DOCUMENT NO.: SO63-X-01-100				
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ROUGHNESS IN drawin		ng at any	ves the right to amend this time. Users should itability of the product for on.	DCR NUMBER: D990119		REPLACES: D982101		
DRAWN BY: DA M. FORONDA		DATE: 02/25/9	9	REV.: SEE TABLE	DOC ISSUE:	SCALE: NONE	SIZE:	SHEET: 1 of 1	