

Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from, Europe, America and south Asia, supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of "Quality Parts, Customers Priority, Honest Operation, and Considerate Service", our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip, ALPS, ROHM, Xilinx, Pulse, ON, Everlight and Freescale. Main products comprise IC, Modules, Potentiometer, IC Socket, Relay, Connector. Our parts cover such applications as commercial, industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



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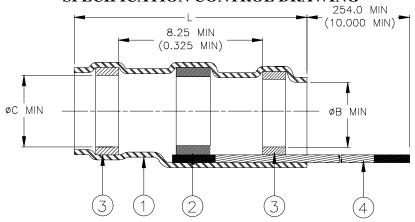
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SPECIFICATION CONTROL DRAWING



Product Rev.	T.J4	Produ	ct Dimensi	ons	Cable Dimensions				
Product Name		Ident. Code	L±1.75 (L±0.070)	øB min	øC min	øD max	øE max	øF min	øG min
SO63-1-W2-24-00-100	N/C	SO631R	16.50 (0.650)	1.90 (0.075)	2.65 (0.105)	1.90 (0.075)	2.65 (0.105)	0.90 (0.035)	0.50 (0.020)
SO63-2-W2-24-00-100	N/C	SO632R	16.50 (0.650)	2.65 (0.105)	3.68 (0.145)	2.65 (0.105)	3.68 (0.145)	1.40 (0.055)	0.75 (0.030)
SO63-3-W2-24-00-100	N/C	SO633R	16.50 (0.650)	4.30 (0.170)	5.08 (0.200)	4.30 (0.170)	5.08 (0.200)	2.15 (0.085)	1.25 (0.050)
SO63-4-W2-24-00-100	N/C	SO634R	19.10 (0.750)	5.95 (0.235)	6.45 (0.255)	5.95 (0.235)	6.45 (0.255)	3.30 (0.130)	1.80 (0.070)
SO63-5-W2-24-00-100	N/C	SO635R	19.10 (0.750)	7.00 (0.275)	7.60 (0.300)	7.00 (0.275)	7.60 (0.300)	4.30 (0.170)	2.50 (0.100)

MATERIALS

- 1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked polyvinylidene fluoride.
- 2. SOLDER PREFORM WITH FLUX AND THERMAL INDICATOR:

SOLDER: TYPE Sn63 per ANSI-J-STD-006.

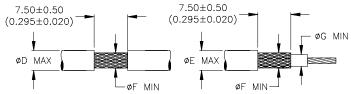
FLUX: TYPE ROL1 per ANSI-J-STD-004.

THERMAL INDICATOR: Fusible ring, melt point: 221°C.

- 3. MELTABLE RING: Environment resistant thermoplastic. Color: blue.
- 4. GROUND LEAD: Un-insulated Stranded Silver-plated Copper in accordance with Boeing 5M2409 Specification, AWG 24.

APPLICATION

- 1. These parts will provide a shield termination assembly when installed in accordance to Raychem RCPS-100-70 on cables rated for at least 125°C, meeting the dimensional criteria listed, having tin or silver plated shields.
- 2. Temperature rating: -55° C to $+150^{\circ}$ C.
- 3. Parts shall be marked with identification code per table. For best results, prepare the cable as shown:



"G" is the minimum diameter on which the sleeve will seal.

305 (SOLDERSLEEVE SHIELD TERMINATOR ENVIRONMENT RESISTANT WITH LEAD					
Unless otherwise specified dimensions are in millimeters. Inches dimensions are in between brackets.					DOCUMENT NO.: SO63-X-W2-24-00-100						
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: 1 ROUGHNE	.,	Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DCR NUMBER: D020)447	REPLACES: D020331				
	PREPARED BY: DAT mforonda		E: 9-Oct-02	PROD. REV SEE TABI		DOC ISSUE: 1	SCALE: None	SIZE:	SHEET: 1 of 1		