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Middle Power LED Series
2835 0.5W 9V Ra80 Hot bin

LM283BS+



Designed for better lm/\$ (Lamps)

Features & Benefits

- 0.5W Class mid power LED
- Standard form factor for design flexibility (2.8 × 3.5 x 0.65mm)



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1. Characteristics

a) Absolute Maximum Rating

Item	Symbol	Rating	Unit	Condition
Ambient / Operating Temperature	T_a	-40 ~ +85	°C	-
Storage Temperature	T_{stg}	-40 ~ +85	°C	-
LED Junction Temperature	T_j	115	°C	-
Forward Current	I_F	70	mA	-
Peak Pulsed Forward Current	I_{FP}	140	mA	Duty 1/10, pulse width 10ms
Assembly Process Temperature	-	260 <10	°C s	-
ESD (HBM)	-	2	kV	-

Note:

Proper current derating must be observed to maintain junction temperature below the maximum at all time.

b) Electro-optical Characteristics ($I_F = 60 \text{ mA}$, $T_s = 25 \text{ }^\circ\text{C}$)

Item	Unit	Rank	Bin	Min.	Typ.	Max.
Forward Voltage (VF)	V	SG or SK	GZ	8.8	-	9.1
			G1	9.1	-	9.4
			G2	9.4	-	9.7
			G3	9.7	-	10.0
Color Rendering Index (Ra)	-	5		80	-	-
Thermal Resistance (junction to solder point)	$^\circ\text{C/W}$			-	15	-
Beam Angle	$^\circ$			-	120	-

Note:

Samsung maintains measurement tolerance of: forward voltage = $\pm 0.1 \text{ V}$, CRI = ± 3

b) Electro-optical Characteristics ($I_F = 60 \text{ mA}$, $T_s = 25 \text{ }^\circ\text{C}$)

Item	CRI (R_a) Min.	Nominal CCT (K)	Bin	60mA	
				Min.	Max.
Luminous Flux (Φ_v)	80	2700	S1	59.0	64.0
		3000	S1	61.0	66.0
		3500	S1	62.5	67.5
		4000	S1	64.5	69.5
		5000	S1	66.0	71.0
		5700	S1	65.0	70.0
		6500	S1	64.5	69.5

Note:

Samsung maintains measurement tolerance of: forward voltage = $\pm 0.1\text{V}$, luminous flux = $\pm 5\%$, CRI = ± 3

2. Product Code Information

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
S	P	M	W	H	2	2	2	9	6	Q	5	S	G	R	0	S	1

Digit	PKG Information	Code	Specification				
1 2 3	Samsung Package Middle Power	SPM	Middle power				
4 5	Color	WH	White				
6	Product Version	2	1st version				
7 8 9	Form Factor	229	2.8 x 3.5 x 0.65 mm; 2 pads; 1chip;				
10	Sorting Current (mA)	6	60 mA				
11	Chromaticity Coordinates	Q	Hot temp				
12	CRI	5	Min. 80				
13 14	Forward Voltage (V)	SG	8.8~10.0	Bin Code	GZ	8.8 ~ 9.1	
					G1	9.1 ~ 9.4	
					G2	9.4 ~ 9.7	
					G3	9.7 ~ 10.0	
15 16	CCT (K)	W☆ V☆ U☆ T☆ R☆ Q☆ P☆	2700 3000 3500 4000 5000 5700 6500	Bin Code:	W1, W2, W3, W4, W5, W6, W7, W8, W9, WA, WB, WC, WD, WE, WF, WG V1, V2, V3, V4, V5, V6, V7, V8, V9, VA, VB, VC, VD, VE, VF, VG U1, U2, U3, U4, U5, U6, U7, U8, U9, UA, UB, UC, UD, UE, UF, UG T1, T2, T3, T4, T5, T6, T7, T8, T9, TA, TB, TC, TD, TE, TF, TG R1, R2, R3, R4, R5, R6, R7, R8, R9,RA,RB,RC,RD,RE,RF,RG Q1, Q2, Q3, Q4, Q5, Q6, Q7, Q8, Q9,QA,QB,QC,QD,QE,QF,QG P1, P2, P3, P4, P5, P6, P7, P8, P9,PA,PB,PC,PD,PE,PF,PG		
			☆ : "0" (Whole bin) "M" (Quarter bin) or "K" (kitting bin)				
17 18	Luminous Flux	S1	Bin Code	S1			

a) Luminous Flux Bins ($I_f = 60 \text{ mA}$, $T_s = 25^\circ\text{C}$)

CRI (R_a) Min.	Nominal CCT (K)	Product Code	Flux Bin	Flux Range (Φ_v , lm)
80	2700	SPMWH22296Q5SGW☆S1	S1	59.0 ~ 64.0
	3000	SPMWH22296Q5SGV☆S1	S1	61.0 ~ 66.0
	3500	SPMWH22296Q5SGU☆S1	S1	62.5 ~ 67.5
	4000	SPMWH22296Q5SGT☆S1	S1	64.5 ~ 69.5
	5000	SPMWH22296Q5SGR☆S1	S1	66.0 ~ 71.0
	5700	SPMWH22296Q5SGQ☆S1	S1	65.0 ~ 70.0
	6500	SPMWH22296Q5SGP☆S1	S1	64.5 ~ 69.5

Note:

"☆" can be "0" (Whole bin), "M" (Quarter bin) or "K" (Kitting bin) of the color binning

b) Kitting rule

1) Kitting bin Concept

1. Under agreement between customer and SAMSUNG ELECTRONICS, SAMSUNG can supply kitting bin (VF, Color, Im).
2. A forward voltage (VF) of kitting bin is combined by a pair of same VF rank such as (GZ+GZ), (G1+G1), (G2+G2) or (G3+G3).
3. A Chromaticity Coordinates of kitting bin is mixed by kitting procedure.(below kitting simulation)

[Kitting example]

D	E	F	G
9	A	B	C
5	6	7	8
1	2	3	4

[Binning Information]

	Bin #1	Bin #2
VF	GZ	GZ
	G1	G1
	G2	G2
	G3	G3
CIE	1, 2, 5 bin	C, F, G bin
	6, 7, A, B bin	6, 7, A, B bin
	3, 4, 8 bin	9, D, E bin

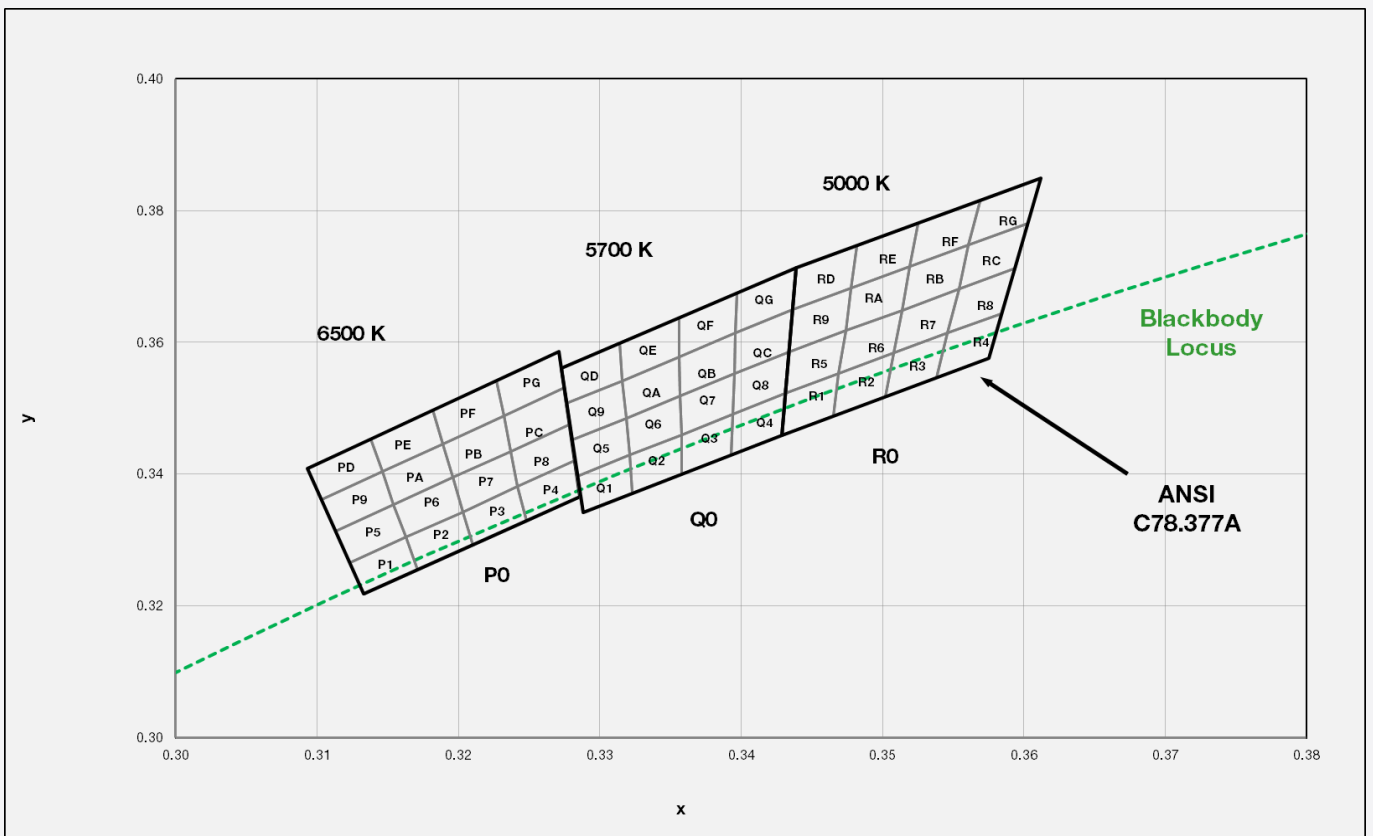
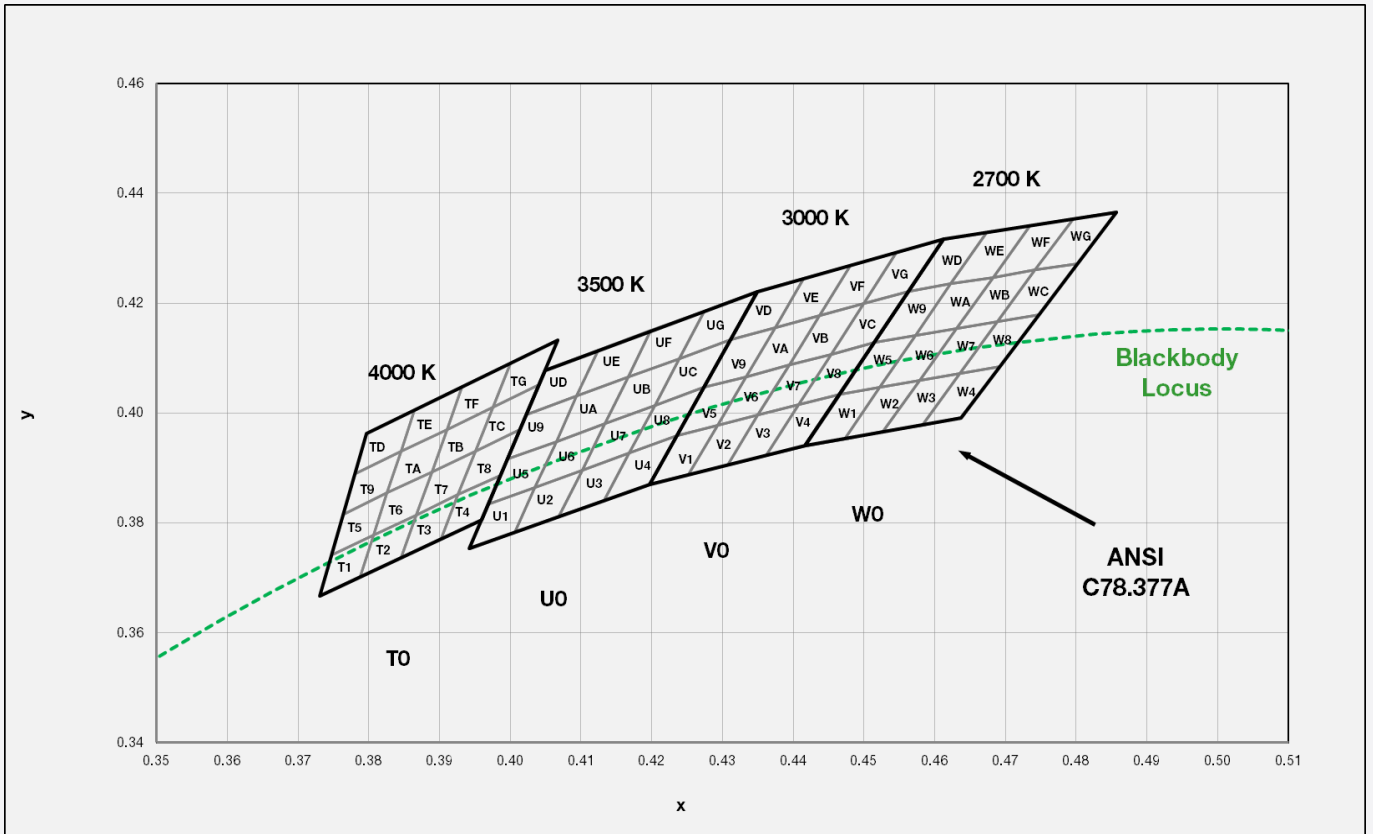
c) Color Bins ($I_F = 60 \text{ mA}$, $T_s = 25 \text{ }^\circ\text{C}$)

CRI (R _a) Min.	Nominal CCT (K)	Product Code	Color Rank	Chromaticity Bins
80	2700	SPMWH22296Q5SGW0S1	W0 (Whole bin)	W1, W2, W3, W4, W5, W6, W7, W8, W9, WA, WB, WC, WD, WE, WF, WG
		SPMWH22296Q5SGWMS1	WM (Quarter bin)	W6, W7, WA, WB
		SPMWH22296Q5SGWKS1	WK (Kitting bin)	W1, W2, W3, W4, W5, W6, W7, W8, W9, WA, WB, WC, WD, WE, WF, WG
	3000	SPMWH22296Q5SGV0S1	V0 (Whole bin)	V1, V2, V3, V4, V5, V6, V7, V8, V9, VA, VB, VC, VD, VE, VF, VG
		SPMWH22296Q5SGVMS1	VM (Quarter bin)	V6, V7, VA, VB
		SPMWH22296Q5SGVKS1	VK (Kitting bin)	V1, V2, V3, V4, V5, V6, V7, V8, V9, VA, VB, VC, VD, VE, VF, VG
	3500	SPMWH22296Q5SGU0S1	U0 (Whole bin)	U1, U2, U3, U4, U5, U6, U7, U8, U9, UA, UB, UC, UD, UE, UF, UG
		SPMWH22296Q5SGUMS1	UM (Quarter bin)	U6, U7, UA, UB
		SPMWH22296Q5SGUKS1	UK (Kitting bin)	U1, U2, U3, U4, U5, U6, U7, U8, U9, UA, UB, UC, UD, UE, UF, UG
	4000	SPMWH22296Q5SGT0S1	T0 (Whole bin)	T1, T2, T3, T4, T5, T6, T7, T8, T9, TA, TB, TC, TD, TE, TF, TG
		SPMWH22296Q5SGTMS1	TM (Quarter bin)	T6, T7, TA, TB
		SPMWH22296Q5SGTKS1	TK (Kitting bin)	T1, T2, T3, T4, T5, T6, T7, T8, T9, TA, TB, TC, TD, TE, TF, TG
	5000	SPMWH22296Q5SGR0S1	R0 (Whole bin)	R1, R2, R3, R4, R5, R6, R7, R8, R9, RA, RB, RC, RD, RE, RF, RG
		SPMWH22296Q5SGRMS1	RM (Quarter bin)	R6, R7, RA, RB
		SPMWH22296Q5SGRKS1	RK (Kitting bin)	R1, R2, R3, R4, R5, R6, R7, R8, R9, RA, RB, RC, RD, RE, RF, RG
	5700	SPMWH22296Q5SGQ0S1	Q0 (Whole bin)	Q1, Q2, Q3, Q4, Q5, Q6, Q7, Q8, Q9, QA, QB, QC, QD, QE, QF, QG
		SPMWH22296Q5SGQMS1	QM (Quarter bin)	Q6, Q7, QA, QB
		SPMWH22296Q5SGQKS1	QK (Kitting bin)	Q1, Q2, Q3, Q4, Q5, Q6, Q7, Q8, Q9, QA, QB, QC, QD, QE, QF, QG
	6500	SPMWH22296Q5SGP0S1	P0 (Whole bin)	P1, P2, P3, P4, P5, P6, P7, P8, P9, PA, PB, PC, PD, PE, PF, PG
		SPMWH22296Q5SGPMS1	PM (Quarter bin)	P6, P7, PA, PB
		SPMWH22296Q5SGPKS1	PK (Kitting bin)	P1, P2, P3, P4, P5, P6, P7, P8, P9, PA, PB, PC, PD, PE, PF, PG

d) Voltage Bins ($I_f = 60 \text{ mA}$, $T_s = 25 \text{ °C}$)

CRI (R_a) Min.	Nominal CCT (K)	Product Code	Voltage Rank	Voltage Bin	Voltage Range (V)
-	-	-		GZ	8.8 ~ 9.1
			SG	G1	9.1 ~ 9.4
			or		
			SK	G2	9.4 ~ 9.7
				G3	9.7 ~ 10.0

e) Chromaticity Region & Coordinates ($I_F = 60 \text{ mA}$, $T_s = 25 \text{ }^\circ\text{C}$)



e) Chromaticity Region & Coordinates

Region	CIE x	CIE y	Region	CIE x	CIE y
W rank (2700 K)					
W1	0.4417	0.3940	W9	0.4515	0.4128
	0.4472	0.3953		0.4573	0.4141
	0.4522	0.4047		0.4623	0.4235
	0.4466	0.4034		0.4563	0.4222
W2	0.4472	0.3953	WA	0.4573	0.4141
	0.4527	0.3966		0.4631	0.4153
	0.4579	0.4059		0.4683	0.4247
	0.4522	0.4047		0.4623	0.4235
W3	0.4527	0.3966	WB	0.4631	0.4153
	0.4582	0.3978		0.4689	0.4166
	0.4635	0.4072		0.4742	0.4260
	0.4579	0.4059		0.4683	0.4247
W4	0.4582	0.3978	WC	0.4689	0.4166
	0.4637	0.3991		0.4747	0.4179
	0.4692	0.4085		0.4802	0.4272
	0.4635	0.4072		0.4742	0.4260
W5	0.4466	0.4034	WD	0.4563	0.4222
	0.4522	0.4047		0.4623	0.4235
	0.4573	0.4141		0.4673	0.4329
	0.4515	0.4128		0.4612	0.4316
W6	0.4522	0.4047	WE	0.4623	0.4235
	0.4579	0.4059		0.4683	0.4247
	0.4631	0.4153		0.4735	0.4341
	0.4573	0.4141		0.4673	0.4329
W7	0.4579	0.4059	WF	0.4683	0.4247
	0.4635	0.4072		0.4742	0.4260
	0.4689	0.4166		0.4796	0.4354
	0.4631	0.4153		0.4735	0.4341
W8	0.4635	0.4072	WG	0.4742	0.4260
	0.4692	0.4085		0.4802	0.4272
	0.4747	0.4179		0.4857	0.4366
	0.4689	0.4166		0.4796	0.4354

Region	CIE x	CIE y	Region	CIE x	CIE y
V rank (3000 K)					
V1	0.4197	0.3870	V9	0.4273	0.4046
	0.4252	0.3888		0.4333	0.4066
	0.4293	0.3977		0.4374	0.4155
	0.4235	0.3958		0.4311	0.4133
V2	0.4252	0.3888	VA	0.4333	0.4066
	0.4307	0.3905		0.4394	0.4087
	0.4350	0.3996		0.4437	0.4178
	0.4293	0.3977		0.4374	0.4155
V3	0.4307	0.3905	VB	0.4394	0.4087
	0.4362	0.3923		0.4454	0.4107
	0.4408	0.4015		0.4500	0.4200
	0.4350	0.3996		0.4437	0.4178
V4	0.4362	0.3923	VC	0.4454	0.4107
	0.4417	0.3940		0.4515	0.4128
	0.4466	0.4034		0.4563	0.4222
	0.4408	0.4015		0.4500	0.4200
V5	0.4235	0.3958	VD	0.4311	0.4133
	0.4293	0.3977		0.4374	0.4155
	0.4333	0.4066		0.4415	0.4245
	0.4273	0.4046		0.4349	0.4221
V6	0.4293	0.3977	VE	0.4374	0.4155
	0.4350	0.3996		0.4437	0.4178
	0.4394	0.4087		0.4481	0.4269
	0.4333	0.4066		0.4415	0.4245
V7	0.4350	0.3996	VF	0.4437	0.4178
	0.4408	0.4015		0.4500	0.4200
	0.4454	0.4107		0.4546	0.4292
	0.4394	0.4087		0.4481	0.4269
V8	0.4408	0.4015	VG	0.4500	0.4200
	0.4466	0.4034		0.4563	0.4222
	0.4515	0.4128		0.4612	0.4316
	0.4454	0.4107		0.4546	0.4292

e) Chromaticity Region & Coordinates

Region	CIE x	CIE y	Region	CIE x	CIE y
U rank (3500 K)					
U1	0.3942	0.3753	U9	0.3995	0.3916
	0.4006	0.3782		0.4065	0.3948
	0.4035	0.3865		0.4094	0.4031
	0.3969	0.3834		0.4022	0.3997
U2	0.4006	0.3782	UA	0.4065	0.3948
	0.4069	0.3812		0.4134	0.3981
	0.4102	0.3896		0.4167	0.4065
	0.4035	0.3865		0.4094	0.4031
U3	0.4069	0.3812	UB	0.4134	0.3981
	0.4133	0.3841		0.4204	0.4013
	0.4168	0.3927		0.4239	0.4099
	0.4102	0.3896		0.4167	0.4065
U4	0.4133	0.3841	UC	0.4204	0.4013
	0.4197	0.3870		0.4273	0.4046
	0.4235	0.3958		0.4311	0.4133
	0.4168	0.3927		0.4239	0.4099
U5	0.3969	0.3834	UD	0.4022	0.3997
	0.4035	0.3865		0.4094	0.4031
	0.4065	0.3948		0.4124	0.4114
	0.3995	0.3916		0.4049	0.4078
U6	0.4035	0.3865	UE	0.4094	0.4031
	0.4102	0.3896		0.4167	0.4065
	0.4134	0.3981		0.4199	0.4150
	0.4065	0.3948		0.4124	0.4114
U7	0.4102	0.3896	UF	0.4167	0.4065
	0.4168	0.3927		0.4239	0.4099
	0.4204	0.4013		0.4274	0.4185
	0.4134	0.3981		0.4199	0.4150
U8	0.4168	0.3927	UG	0.4239	0.4099
	0.4235	0.3958		0.4311	0.4133
	0.4273	0.4046		0.4349	0.4221
	0.4204	0.4013		0.4274	0.4185

Region	CIE x	CIE y	Region	CIE x	CIE y
T rank (4000 K)					
T1	0.3731	0.3667	T9	0.3764	0.3815
	0.3788	0.3702		0.3826	0.3854
	0.3807	0.3778		0.3845	0.3930
	0.3748	0.3741		0.3781	0.3889
T2	0.3788	0.3702	TA	0.3826	0.3854
	0.3845	0.3736		0.3889	0.3892
	0.3867	0.3814		0.3910	0.3970
	0.3807	0.3778		0.3845	0.3930
T3	0.3845	0.3736	TB	0.3889	0.3892
	0.3902	0.3771		0.3951	0.3931
	0.3926	0.3851		0.3975	0.4011
	0.3867	0.3814		0.3910	0.3970
T4	0.3902	0.3771	TC	0.3951	0.3931
	0.3959	0.3805		0.4013	0.3969
	0.3986	0.3887		0.4040	0.4051
	0.3926	0.3851		0.3975	0.4011
T5	0.3748	0.3741	TD	0.3781	0.3889
	0.3807	0.3778		0.3845	0.3930
	0.3826	0.3854		0.3865	0.4006
	0.3764	0.3815		0.3797	0.3963
T6	0.3807	0.3778	TE	0.3845	0.3930
	0.3867	0.3814		0.3910	0.3970
	0.3889	0.3892		0.3932	0.4048
	0.3826	0.3854		0.3865	0.4006
T7	0.3867	0.3814	TF	0.3910	0.3970
	0.3926	0.3851		0.3975	0.4011
	0.3951	0.3931		0.4000	0.4091
	0.3889	0.3892		0.3932	0.4048
T8	0.3926	0.3851	TG	0.3975	0.4011
	0.3986	0.3887		0.4040	0.4051
	0.4013	0.3969		0.4067	0.4133
	0.3951	0.3931		0.4000	0.4091

e) Chromaticity Region & Coordinates

Region	CIE x	CIE y	Region	CIE x	CIE y
R rank (5000 K)					
R1	0.3429	0.3459	R9	0.3434	0.3586
	0.3465	0.3489		0.3474	0.3618
	0.3469	0.3553		0.3478	0.3682
	0.3431	0.3523		0.3436	0.3650
R2	0.3465	0.3489	RA	0.3474	0.3618
	0.3502	0.3518		0.3514	0.3649
	0.3508	0.3584		0.3519	0.3715
	0.3469	0.3553		0.3478	0.3682
R3	0.3502	0.3518	RB	0.3514	0.3649
	0.3538	0.3547		0.3554	0.3681
	0.3546	0.3614		0.3561	0.3748
	0.3508	0.3584		0.3519	0.3715
R4	0.3538	0.3547	RC	0.3554	0.3681
	0.3575	0.3576		0.3594	0.3713
	0.3584	0.3644		0.3603	0.3781
	0.3546	0.3614		0.3561	0.3748
R5	0.3431	0.3523	RD	0.3436	0.3650
	0.3469	0.3553		0.3478	0.3682
	0.3474	0.3618		0.3482	0.3747
	0.3434	0.3586		0.3439	0.3713
R6	0.3469	0.3553	RE	0.3478	0.3682
	0.3508	0.3584		0.3519	0.3715
	0.3514	0.3649		0.3525	0.3781
	0.3474	0.3618		0.3482	0.3747
R7	0.3508	0.3584	RF	0.3519	0.3715
	0.3546	0.3614		0.3561	0.3748
	0.3554	0.3681		0.3569	0.3815
	0.3514	0.3649		0.3525	0.3781
R8	0.3546	0.3614	RG	0.3561	0.3748
	0.3584	0.3644		0.3603	0.3781
	0.3594	0.3713		0.3612	0.3849
	0.3554	0.3681		0.3569	0.3815

Region	CIE x	CIE y	Region	CIE x	CIE y
Q rank (5700 K)					
Q1	0.3288	0.3342	Q9	0.3280	0.3452
	0.3323	0.3372		0.3319	0.3485
	0.3321	0.3429		0.3316	0.3542
	0.3284	0.3397		0.3276	0.3507
Q2	0.3323	0.3372	QA	0.3319	0.3485
	0.3358	0.3401		0.3357	0.3519
	0.3358	0.3460		0.3356	0.3578
	0.3321	0.3429		0.3316	0.3542
Q3	0.3358	0.3401	QB	0.3357	0.3519
	0.3393	0.3430		0.3395	0.3553
	0.3394	0.3491		0.3396	0.3614
	0.3358	0.3460		0.3356	0.3578
Q4	0.3393	0.3430	QC	0.3395	0.3553
	0.3429	0.3459		0.3434	0.3586
	0.3431	0.3523		0.3436	0.3650
	0.3394	0.3491		0.3396	0.3614
Q5	0.3284	0.3397	QD	0.3276	0.3507
	0.3321	0.3429		0.3316	0.3542
	0.3319	0.3485		0.3314	0.3599
	0.3280	0.3452		0.3273	0.3561
Q6	0.3321	0.3429	QE	0.3316	0.3542
	0.3358	0.3460		0.3356	0.3578
	0.3357	0.3519		0.3356	0.3637
	0.3319	0.3485		0.3314	0.3599
Q7	0.3358	0.3460	QF	0.3356	0.3578
	0.3394	0.3491		0.3396	0.3614
	0.3395	0.3553		0.3397	0.3675
	0.3357	0.3519		0.3356	0.3637
Q8	0.3394	0.3491	QG	0.3396	0.3614
	0.3431	0.3523		0.3436	0.3650
	0.3434	0.3586		0.3439	0.3713
	0.3395	0.3553		0.3397	0.3675

e) Chromaticity Region & Coordinates

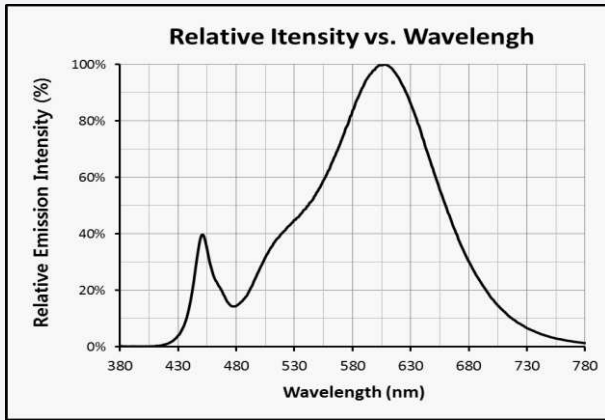
Region	CIE x	CIE y	Region	CIE x	CIE y
P rank (6500 K)					
P1	0.3133	0.3218	P9	0.3113	0.3314
	0.3171	0.3255		0.3154	0.3354
	0.3163	0.3305		0.3146	0.3404
	0.3123	0.3266		0.3103	0.3361
P2	0.3171	0.3255	PA	0.3154	0.3354
	0.3210	0.3292		0.3196	0.3395
	0.3203	0.3343		0.3189	0.3446
	0.3163	0.3305		0.3146	0.3404
P3	0.3210	0.3292	PB	0.3196	0.3395
	0.3248	0.3329		0.3237	0.3435
	0.3242	0.3382		0.3232	0.3489
	0.3203	0.3343		0.3189	0.3446
P4	0.3248	0.3329	PC	0.3237	0.3435
	0.3286	0.3366		0.3279	0.3476
	0.3282	0.3421		0.3275	0.3531
	0.3242	0.3382		0.3232	0.3489
P5	0.3123	0.3266	PD	0.3103	0.3361
	0.3163	0.3305		0.3146	0.3404
	0.3154	0.3354		0.3138	0.3453
	0.3113	0.3314		0.3093	0.3409
P6	0.3163	0.3305	PE	0.3146	0.3404
	0.3203	0.3343		0.3189	0.3446
	0.3196	0.3395		0.3182	0.3498
	0.3154	0.3354		0.3138	0.3453
P7	0.3203	0.3343	PF	0.3189	0.3446
	0.3242	0.3382		0.3232	0.3489
	0.3237	0.3435		0.3227	0.3542
	0.3196	0.3395		0.3182	0.3498
P8	0.3242	0.3382	PG	0.3232	0.3489
	0.3282	0.3421		0.3275	0.3531
	0.3279	0.3476		0.3271	0.3586
	0.3237	0.3435		0.3227	0.3542

Note: Samsung maintains measurement tolerance of: $C_x, C_y = \pm 0.005$

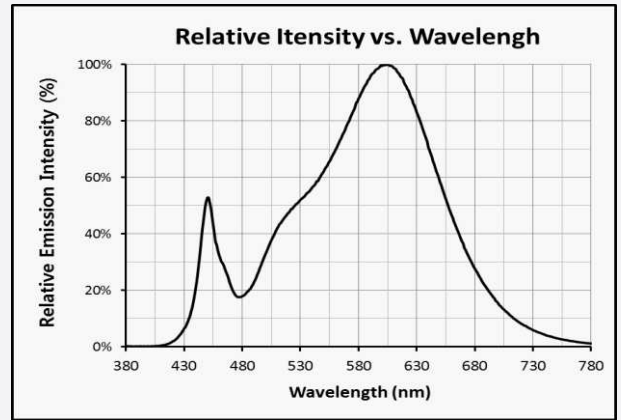
3. Typical Characteristics Graphs

a) Spectrum Distribution ($I_f = 60 \text{ mA}$, $T_s = 25 \text{ }^\circ\text{C}$)

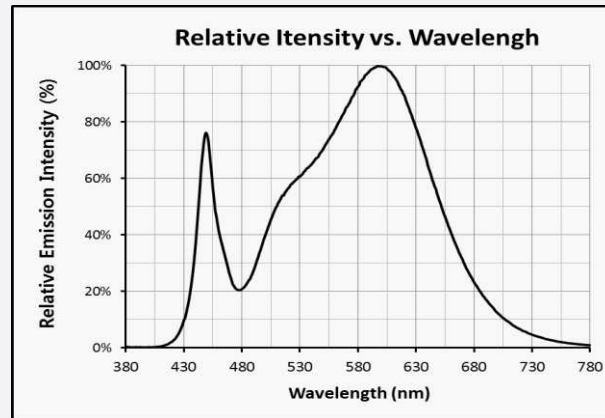
CCT: 2700 K (80 CRI)



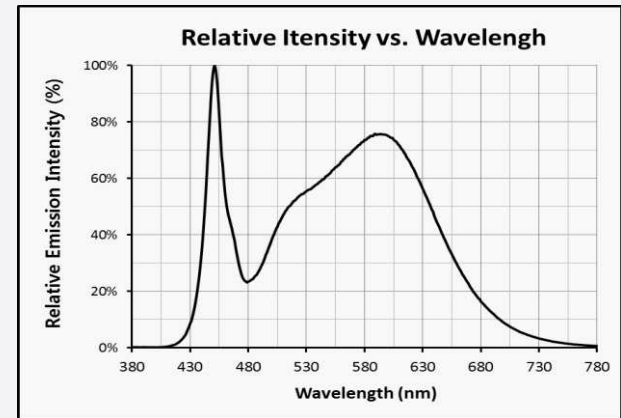
CCT: 3000 K (80 CRI)



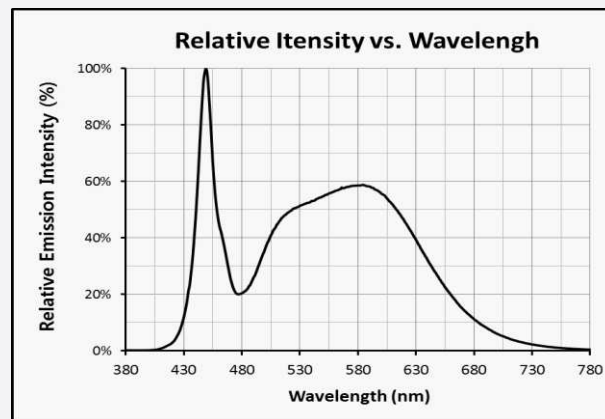
CCT: 3500 K (80 CRI)



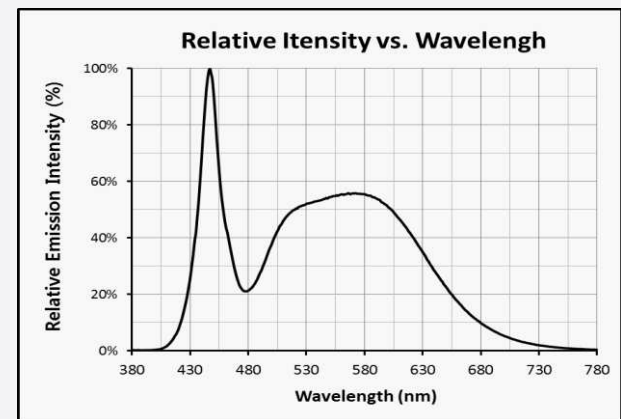
CCT: 4000 K (80 CRI)



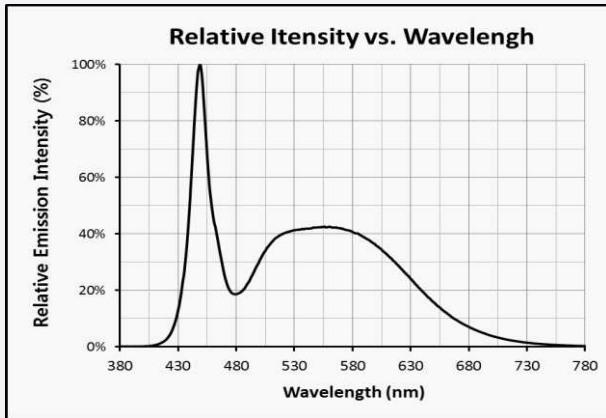
CCT: 5000 K (80 CRI)



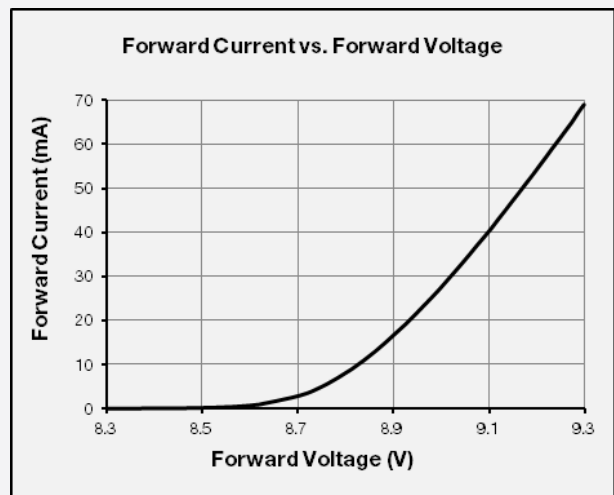
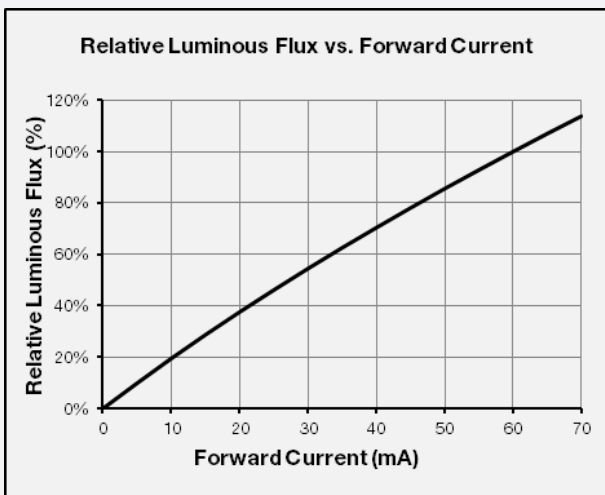
CCT: 5700 K (80 CRI)



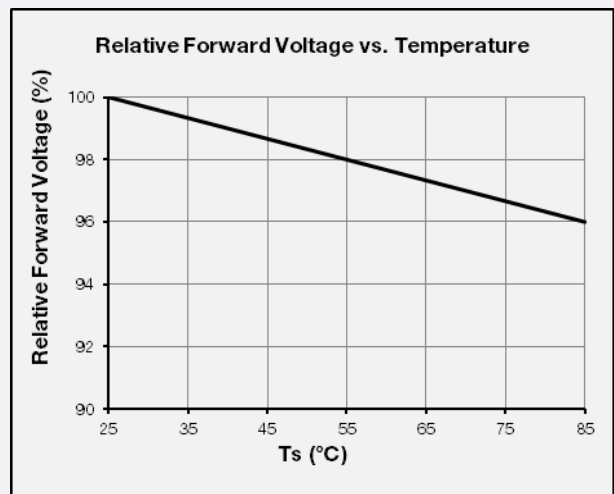
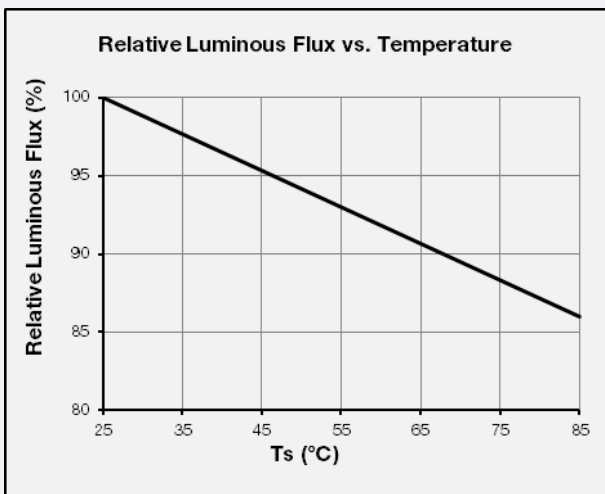
CCT: 6500 K (80 CRI)



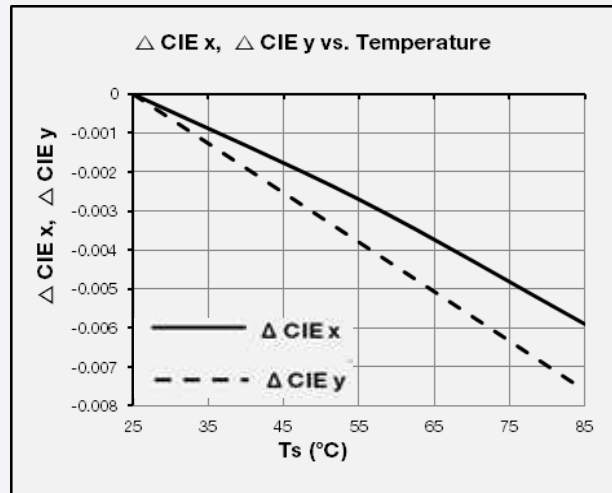
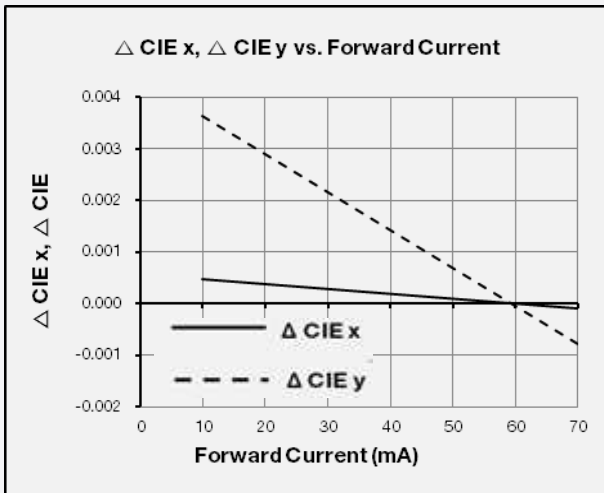
b) Forward Current Characteristics ($T_s = 25^\circ\text{C}$)



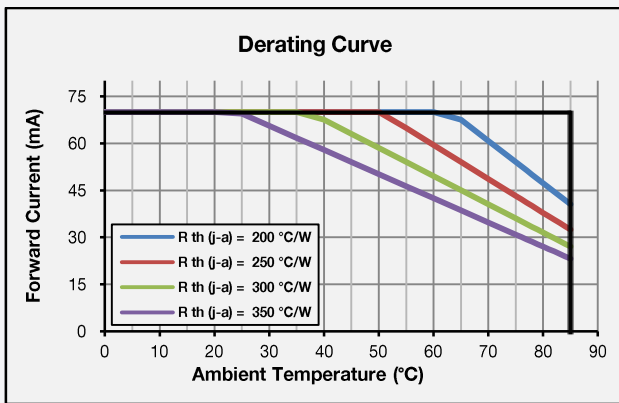
c) Temperature Characteristics ($I_f = 60\text{ mA}$)



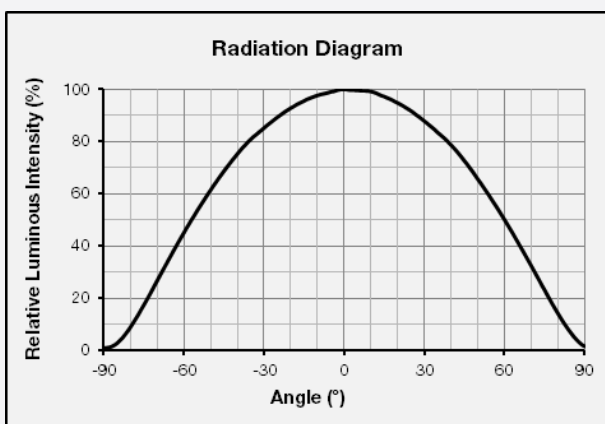
d) Color Shift Characteristics ($I_f = 60 \text{ mA}$, $T_s = 25 \text{ }^\circ\text{C}$)



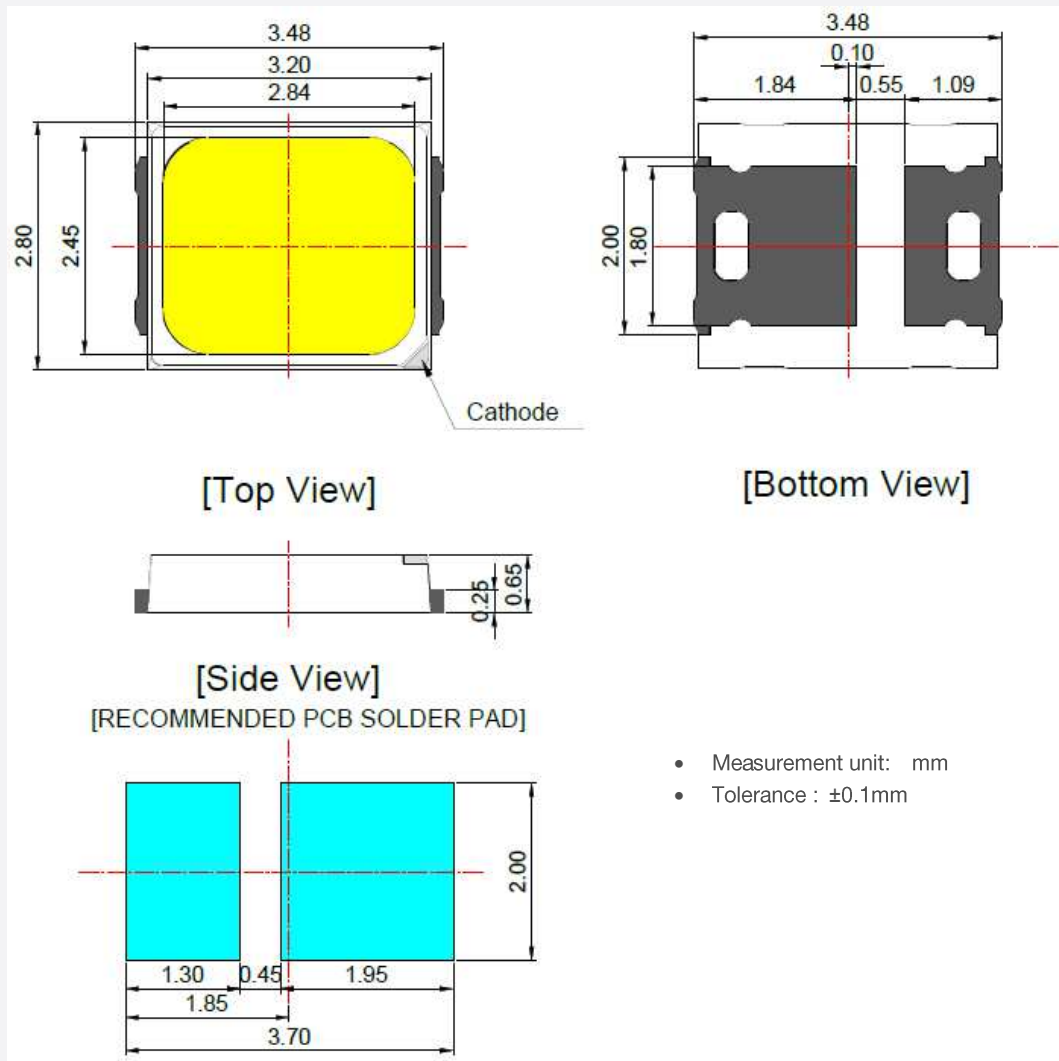
e) Derating Curve



f) Beam Angle Characteristics ($I_f = 60 \text{ mA}$, $T_s = 25 \text{ }^\circ\text{C}$)



4. Outline Drawing & Dimension



Notes:

- 1) T_s point and measurement method:
 - ① Measure one point at the cathode pad, if necessary remove PSR of PCB to reach T_s point.
 - ② All pads must be soldered to the PCB to dissipate heat properly, otherwise the LED can be damaged.

Precautions:

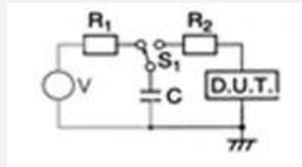
- 1) Pressure on the LEDs will influence to the reliability of the LEDs. Precautions should be taken to avoid strong pressure on the LEDs. Do not put stress on the LEDs during heating.
- 2) Re-soldering should not be done after the LEDs have been soldered. If re-soldering is unavoidable, LED's characteristics should be carefully checked before and after such repair.
- 3) Do not stack assembled PCBs together. Since materials of LEDs is soft, abrasion between two PCB assembled with LED might cause catastrophic failure of the LEDs.

5. Reliability Test Items & Conditions

a) Test Items

Test Item	Test Condition	Test Hour / Cycle	Sample No.
Room Temperature Life Test	25 °C, DC 70 mA	1000 h	22
High Temperature Life Test	85 °C, DC 70 mA	1000 h	22
High Temperature Humidity Life Test	60 °C, 90 % RH, DC 70 mA	1000 h	22
Low Temperature Life Test	-40 °C, DC 70 mA	1000 h	22
Powered Temperature Cycle Test	-45 °C ~ 85 °C, each 20 min, on/off 5 min Temp. Change time 100min, DC 70 mA	100 cycles	22
Temperature Cycling	-45 °C / 15 min ↔ 125 °C / 15 min	200 cycles	100
High Temperature Storage	85 °C	1000 h	11
Low Temperature Storage	-40 °C	1000 h	11

ESD (HBM)



R_1 : 10 M Ω
 R_2 : 1.5 k Ω
 C : 100 pF
 V : ± 2 kV

5 times

30

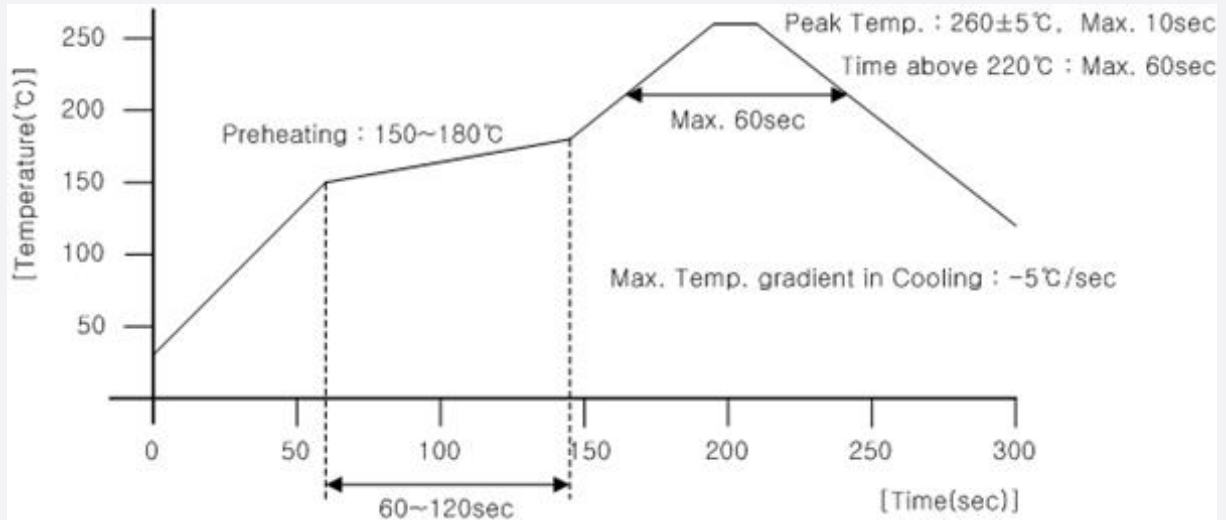
b) Criteria for Judging the Damage

Item	Symbol	Test Condition ($T_s = 25^\circ\text{C}$)	Limit	
			Min	Max
Forward Voltage	V_F	$I_F = 60$ mA	Init. Value * 0.9	Init. Value * 1.1
Luminous Flux	Φ_v	$I_F = 60$ mA	Init. Value * 0.7	Init. Value * 1.1

6. Soldering Conditions

a) Reflow Conditions (Pb free)

Reflow frequency: 2 times max.

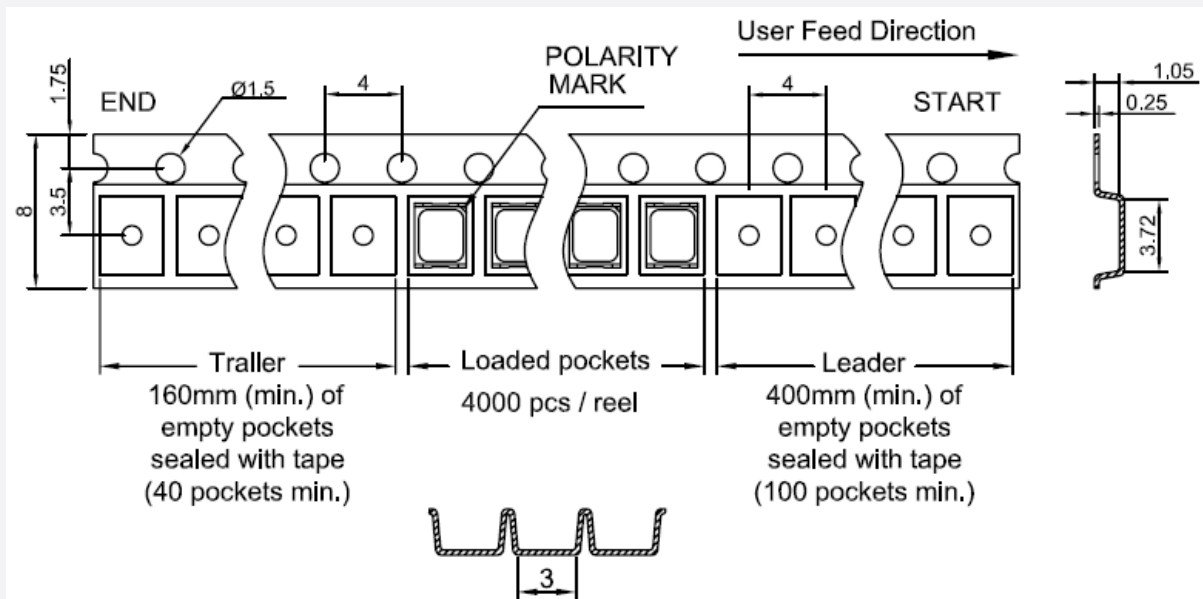


b) Manual Soldering Conditions

Not more than 5 seconds @ max. 300 °C, under soldering iron.

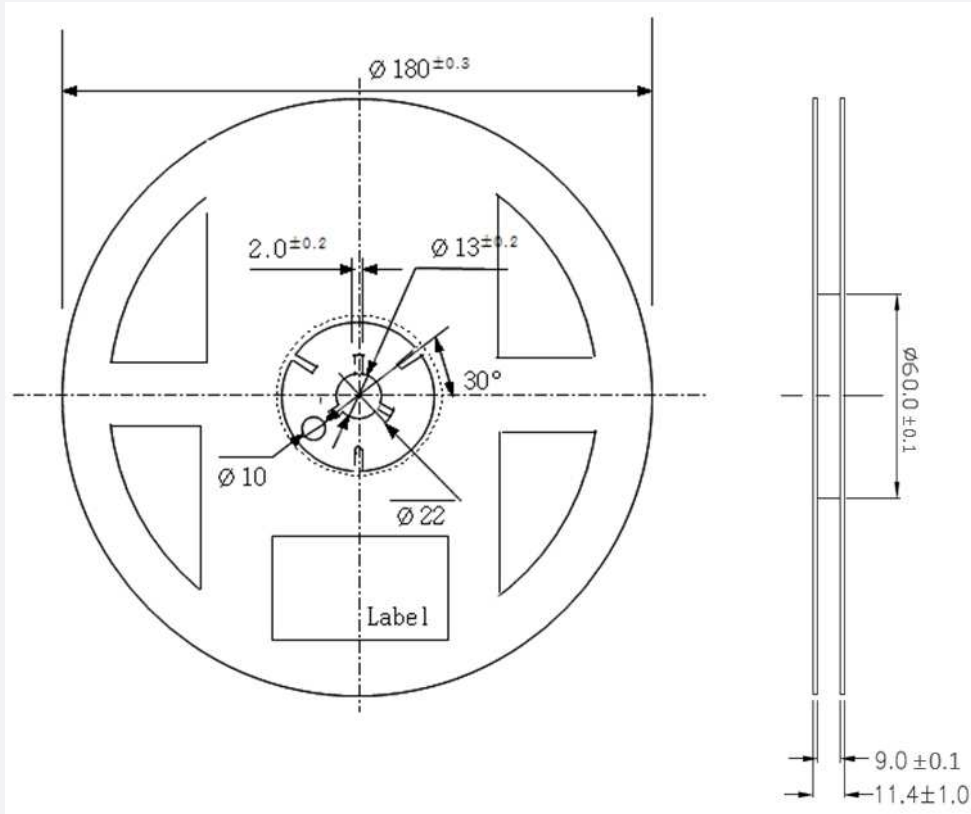
7. Tape & Reel

a) Taping Dimension



b) Reel Dimension (max 4,000 pcs)

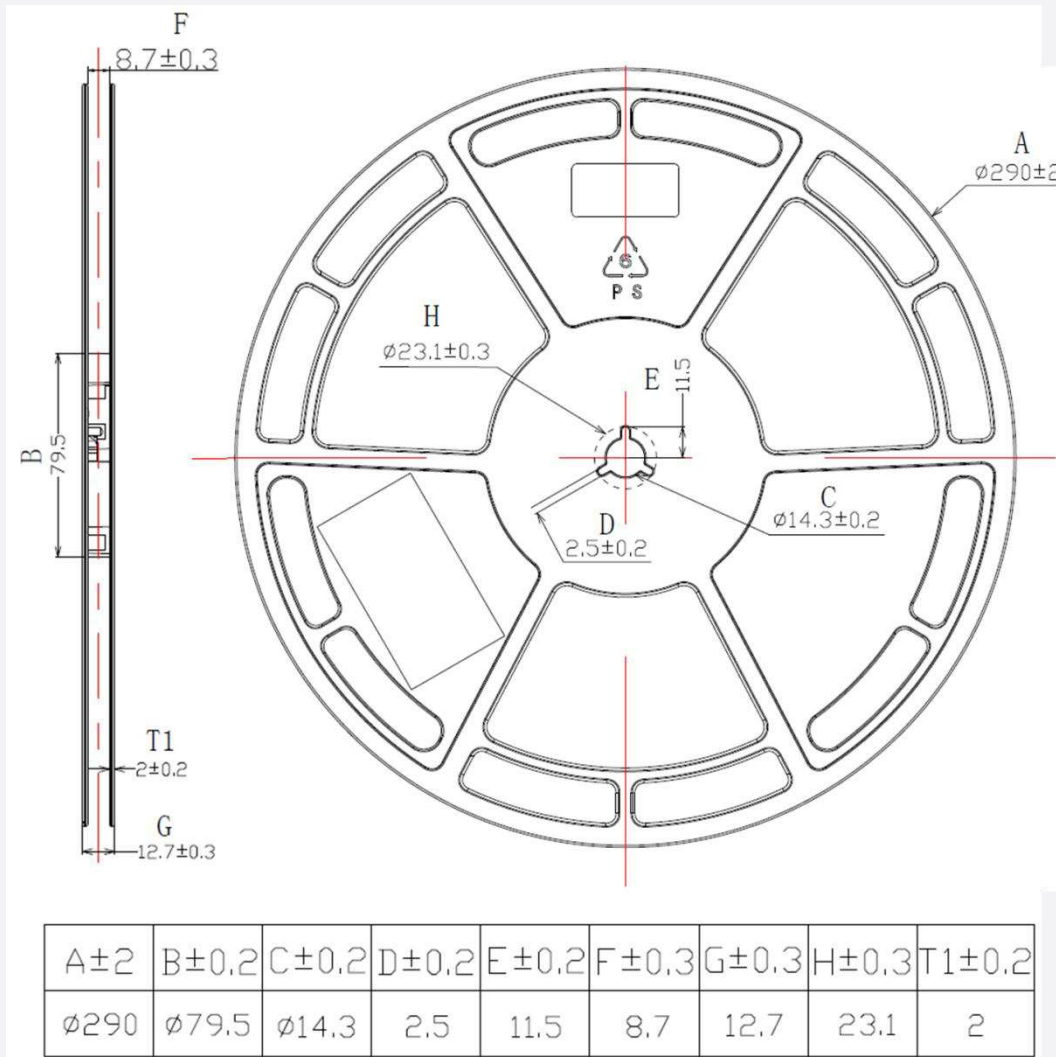
(unit: mm)

**Notes:**

- 1) Quantity: The quantity/reel is 4,000 pcs
- 2) All dimensions are millimeters (tolerance : ± 0.2 mm)
- 3) Packaging: P/N, Manufacturing data code no. and quantity are indicated on the aluminum packing bag

c) Reel Dimension (max 12,000 pcs)

(unit: mm)

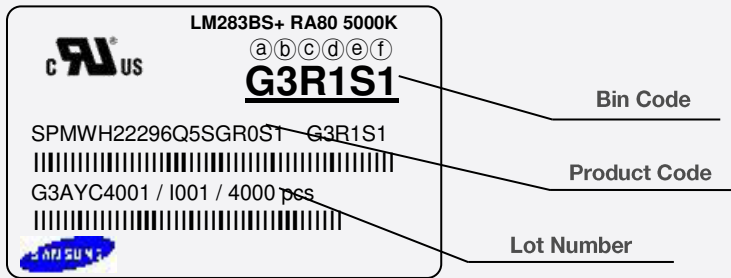


Notes:

- 1) Quantity: The quantity/reel is 12,000 pcs
- 2) All dimensions are millimeters (tolerance : ±0.2mm)
- 3) Packaging: P/N, Manufacturing data code no. and quantity are indicated on the aluminum packing bag

8. Label Structure

a) Label Structure



Note: Denoted bin code and product code above is only an example (see description on page 6)

Bin Code:

- ⒶⒷ: Forward Voltage bin (refer to page 10)
- ⒸⒹ: Chromaticity bin (refer to page 11-18)
- ⒺⒻ: Luminous Flux bin (refer to page 7)

b) Lot Number

The lot number is composed of the following characters:



①②③④⑤⑥⑦⑧⑨ / IⒶⒷⒸ / 4,000 pcs

- ① : Production site (S: Giheung, Korea, G: Tianjin, China)
- ② : 3 (LED)
- ③ : Product state (A: Normal, B: Bulk, C: First Production, R: Reproduction, S: Sample)
- ④ : Year (Z: 2015, A: 2016, B: 2017...)
- ⑤ : Month (1~9, A, B, C)
- ⑥ : Day (1~9, A, B~V)
- ⑦⑧⑨ ⒶⒷⒸ : Product serial number