

Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from, Europe, America and south Asia, supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of "Quality Parts, Customers Priority, Honest Operation, and Considerate Service", our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip, ALPS, ROHM, Xilinx, Pulse, ON, Everlight and Freescale. Main products comprise IC, Modules, Potentiometer, IC Socket, Relay, Connector. Our parts cover such applications as commercial, industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



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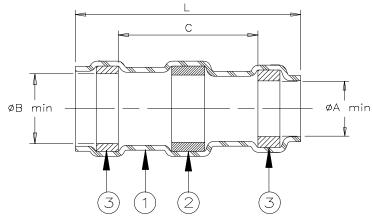
Address: A1208, Overseas Decoration Building, #122 Zhenhua RD., Futian, Shenzhen, China







SPECIFICATION CONTROL DRAWING



Product Revision			Pro	duct Dimens	ions	Cable Dimensions				
Product		Ident.	L±1.75	øΑ	øΒ	øС	øD	øΕ	øF	øG
Name		Code	(L±0.07)	min	min	min	max	max	min	min
ST18-1-00	В	ST181R	16.5	1.90	2.65	8.25	1.90	2.65	0.90	0.50
			(0.650)	(0.075)	(0.105)	(0.325)	(0.075)	(0.105)	(0.035)	(0.020)
ST18-2-00	В	ST182R	16.5	2.65	3.68	8.25	2.65	3.68	1.40	0.72
			(0.650)	(0.105)	(0.145)	(0.325)	(0.105)	(0.145)	(0.055)	(0.030)
ST18-3-00	В	ST183R	16.5	4.30	5.08	8.25	4.30	5.08	2.15	1.25
			(0.650)	(0.170)	(0.200)	(0.325)	(0.170)	(0.200)	(0.085)	(0.050)
ST18-4-00	В	ST184R	19.1	5.95	6.45	8.25	5.95	6.45	3.30	1.80
			(0.750)	(0.235)	(0.255)	(0.325)	(0.235)	(0.255)	(0.130)	(0.070)
ST18-5-00	В	ST185R	19.1	7.00	7.60	8.25	7.00	7.60	4.30	2.50
			(0.750)	(0.275)	(0.300)	(0.325)	(0.275)	(0.300)	(0.170)	(0.100)

MATERIALS

- 1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
- 2. SOLDER PREFORM WITH FLUX:

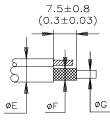
SOLDER: TYPE Cd18 per ANSI-J-STD-006. FLUX: TYPE ROL1 per ANSI-J-STD-004.

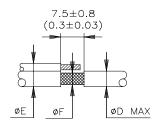
3. MELTABLE RINGS: Stabilized thermoplastic. Color: blue.

APPLICATION

- 1. These parts are designed to provide an environment protected shield terminations on cables, rated for 105°C minimum, meeting the dimensional criteria listed, having tin or silver plated shields.
- 2. When installed per Raychem process standard RCPS-100-70, assemblies will meet requirements of Raychem Specification RT-1404.
- 3. Temperature range: -55°C to +125°C.

For best results, prepare the cable as shown:





^{*} A trademark of Raychem Corporation.

Raychem		THERMOFI' DEVICES	300 Co	m Corporation nstitution Drive Park, CA 94025	on Drive SOLDERSLEEVE* SHIELD				
UNLESS OTHERW INCHES DIMENSI				DOCUMENT NO.: ST18-X-00					
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	EES: ANGLES: N/A ROUGHNESS IN MICRON		g at any time.	e right to amend this Users should evaluate product for their	DCR NUMBER: D99	0187	REPLACES: D981345		
DRAWN BY: M. FORONDA		DATE: 03/22/99		PROD. REV.: SEE TABLE	DOC ISSUE: 5	SCALE: None	SIZE: A	SHEET: 1 of 1	