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# AN4176 Application note

4 x 10 W class-AB amplifier demonstration board based on the STA540SAN

#### Introduction

This application note describes the STEVAL-CCA040V1 demonstration board designed for the evaluation of the STA540SAN which contains four single-ended class-AB amplifiers assembled in the Clipwatt15 package. The device is able to deliver 4 x 10 W in single-ended (SE) configuration with  $V_{CC}$  at 17 V and a 4  $\Omega$  load or 2 x 26 W in bridge-tied load (BTL) configuration with  $V_{CC}$  at 14.4 V and a 4  $\Omega$  load.

This application note provides details on the demonstration board connections, performance (operating characteristics), and suggestions for layout design in order to avoid critical issues. The board schematics are also included in this document.



Figure 1. STEVAL-CCA040V1

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## 1 Reference documents and terminology

Reference documents for operation of the demonstration board include:

- STA540SAN datasheet
- Schematic diagram
- PCB layout
- Operating characteristics

The terminology and acronyms used in this document are defined as follows:

- THD+N vs. Pout: Total Harmonic Distortion (THD) plus noise versus output power
- THD+N vs. Freq: Total Harmonic Distortion plus noise versus frequency
- S/N ratio: Signal-to-Noise ratio
- FFT: Fast Fourier Transform algorithm (method)
- Xtalk: Channel separation OUT1 to OUT2 or OUT2 to OUT1 and OUT3 to Out4 or OUT4 to OUT3 channel crosstalk

## 2 Test conditions, connections and electrical characteristics of the demonstration board

#### 2.1 Power supply and interface connections

Connect the power supply to the VCC connector (CN7), supply voltage ranging from 8 V to 22 V.

Connect the analog input cable to the RCA connectors (CN1) on the demonstration board. The other side must be connected to a signal source such as Audio Precision analog outputs or a DVD player.

#### 2.2 Output configuration

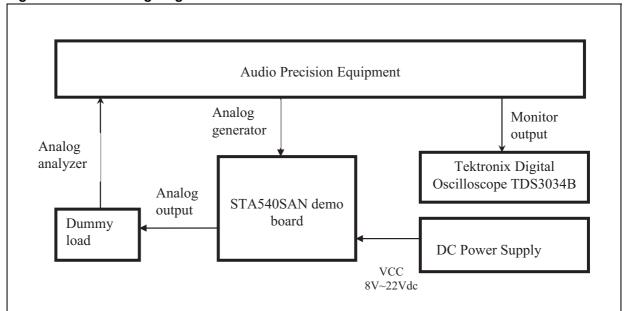
The STEVAL-CCA040V1 demonstration board can be configured to have a 4-channel single-ended output, a 2-channel BTL output or a 2-channel single-ended output plus 1-channel BTL output.

#### 2.3 Equipment requirement and connections

The equipment needed to operate the board includes:

- Audio generator and analyzer Audio Precision AP 2722
- Oscilloscope Tektronix 3034B
- DC power supply
- Dummy load

Figure 2. Test wiring diagram

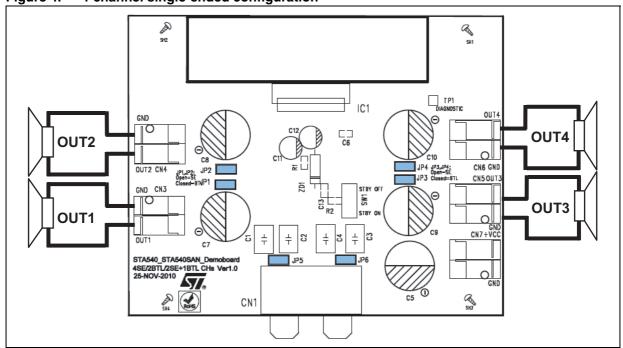


IC1 OUT4 OUT2 CN6 GND JP2 CN5 OUT GND CN3 SW1 OUT3 OUT1 CN7+VC ÷ DC supply input SH3 CN1 Standby control Analog signal input

Figure 3. STEVAL-CCA040V1 overview

#### 2.4 Output configuration settings

Figure 4. 4-channel single-ended configuration



Note: Jumpers in blue are open.

Ø<sub>S</sub> SH1 TP1 DIAGNOSTIC IC1 OUT4 C6 OUT2 O OUT3 CN6 GND OUT2 CN4 CN5 OUT GND CN3 SW1 ПО OUT1 0 CN7+VC  $^{+}$ STA540\_STA540SAN\_Demoboard 4SE/2BTL/2SE+1BTL CHs Ver1.0 25-NOV-2010 SH3 CN1

Figure 5. 2-channel single-ended and 1-channel BTL configuration

Note: Jumpers in blue are open, jumpers in yellow are closed.

Ø<sub>₹</sub> TP1
DIAGNOSTIC IC1 OUT4 GND C6 C10
JP4 JP3,JP4:
Open—SE
JP3 Closed=8TL OUT2 CN6 GND OUT2 CN4 JP2 701 GND CN3 OUT1 STBY OF SW1 ПО CN7+VCC +  $\pm$ STA540\_STA540SAN\_Demoboard 4SE/2BTL/2SE+1BTL CHs Ver1.0 25-NOV-2010 O I GND

CN1

Figure 6. 2-channel BTL configuration

Note: Jumpers in yellow are closed.

Ø SH3

#### 2.5 Electrical characteristics

The following table shows the output for the 4 single-ended and BTL configurations given the following conditions:

Vcc = +17 V, Gain 20 dB; Tamb=25.5 °C; Input Freq = 1 kHz; Ref Level=1 W (0 dBr), Load = 4  $\Omega$  (resistive dummy load).

Table 1. Electrical characteristics

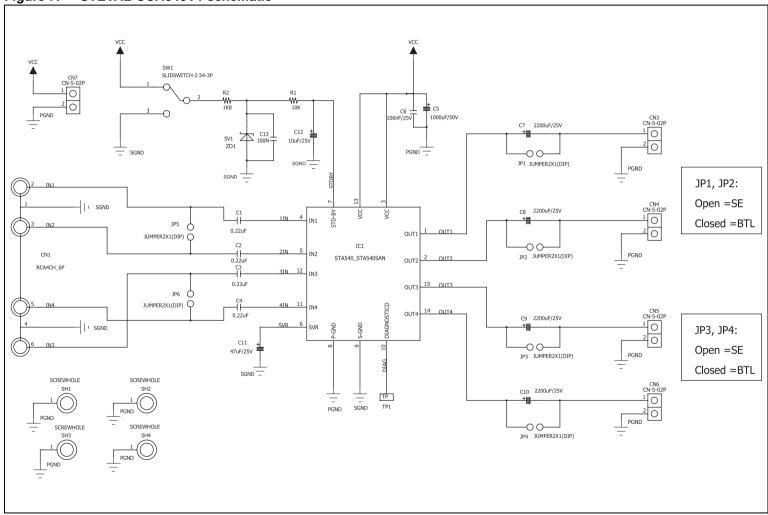
Parameter	Condition	Result
THD+N vs. power	Pout = 1 W	0.0555%
Output power	Single-ended	10 W
10% THD	BTL (Vcc at 14.4 V)	26 W
locp		3.5 A
SNR	No filter	-70.5 dB
Sin	AW - filter	-92.3 dB
Xtalk	1kHz	-65.8 dB

## A

## 3 Board schematics and PCB layout

#### 3.1 Board schematic

Figure 7. STEVAL-CCA040V1 schematic



## 3.2 PCB layout

Figure 8. PCB layout - top view

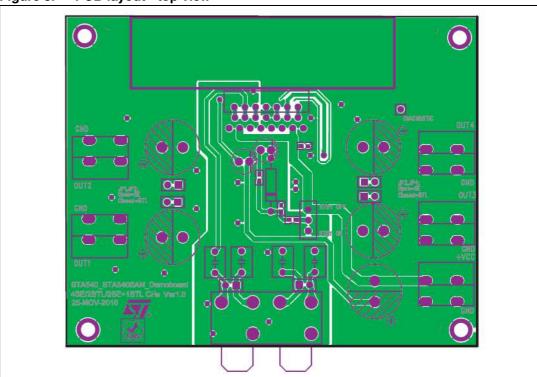
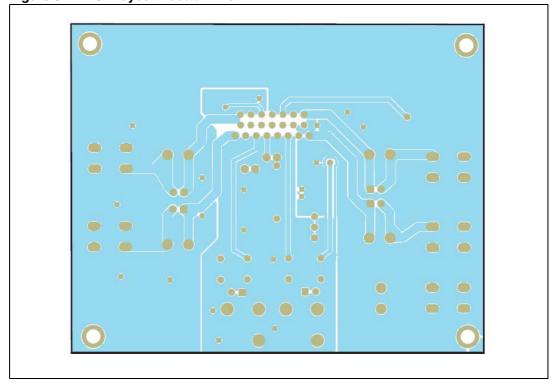


Figure 9. PCB layout - bottom view



#### 3.3 Design guidelines for schematic and PCB layout

#### 3.3.1 Schematic

#### Criteria for selection of components

- Absolute maximum rate (input V<sub>CC</sub> supply voltage ): 24 V
- Output DC-decoupling capacitor 2200 μF for each single-ended power output is recommended

#### **Decoupling capacitors**

There are two different ways to utilize these capacitors:

- The decoupling capacitor(s) can be shared among channels; the layout must be designed to implement a "star route" for the V<sub>CC</sub> paths.
- One decoupling capacitor can be used for each channel. A 100 nF decoupling capacitor (mandatory) must be placed as close as possible to the IC pins. This solution is implemented in the STA540SAN demonstration board.

#### Driving the standby pin

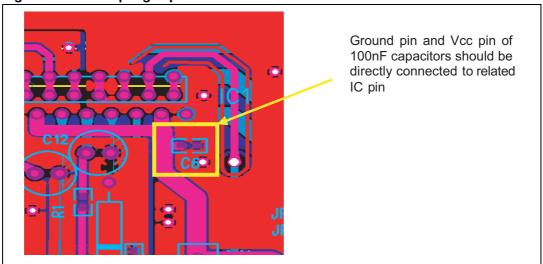
The STA540SAN standby pin cannot be directly driven by a voltage source having current capability higher than 5 mA, so a 10k ohm plus 10  $\mu$ F RC network has been inserted between the external control signal and standby pin of the STA540SAN.

#### 3.3.2 **Layout**

The following layout recommendations should be implemented:

 To avoid the effect due to the parasitic inductive coil generated by the copper wires, an SMD type ceramic capacitor (100 nF) is recommended in order to balance the reactance. The ceramic capacitor (mandatory) must be placed as close as possible to the related pins.

Figure 10. Decoupling capacitors



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- Signal ground and power ground routing should be connected to the bulk capacitor negative terminal. The signal ground is separated from the power ground routing.
- Standby capacitor ground, SVR capacitor ground and input signal ground should be connected to S\_GND.
- SVR capacitor should be placed as close as possible to the STA540SAN

Figure 11. Signal ground and power ground routing (top)

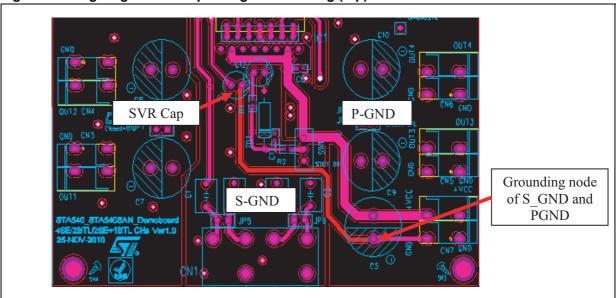
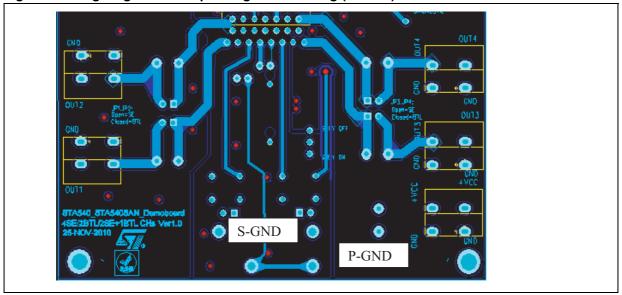
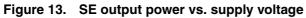


Figure 12. Signal ground and power ground routing (bottom)



## 4 Operating characteristics

## 4.1 Single-ended output configuration



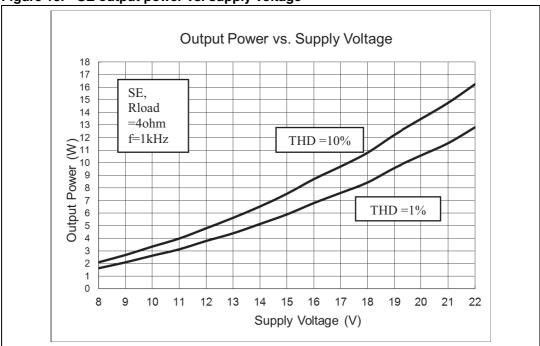
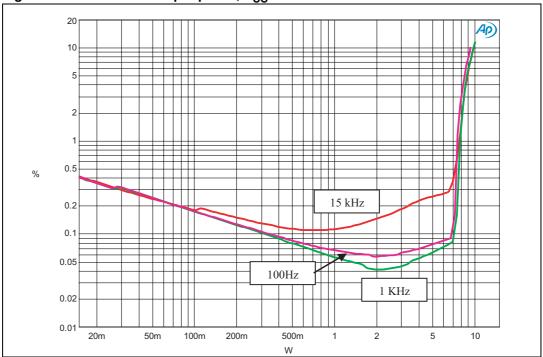
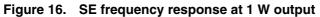


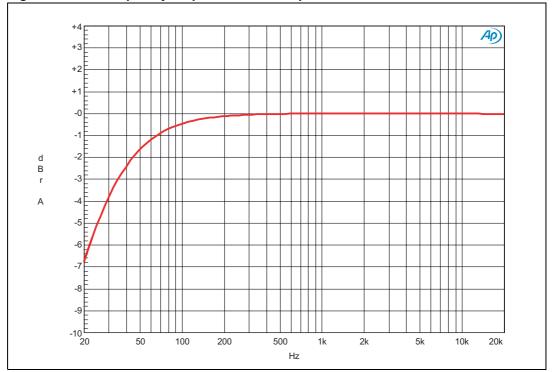
Figure 14. SE THD vs. output power,  $V_{CC} = 17 \text{ V}$ 



Ap) 0.5 0.2 0.1 0.05 0.02 0.01 20 200 50 100 500 2k 5k 10k 20k Hz

Figure 15. SE THD vs. frequency





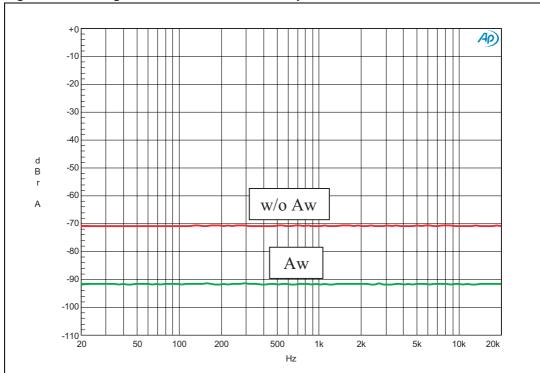
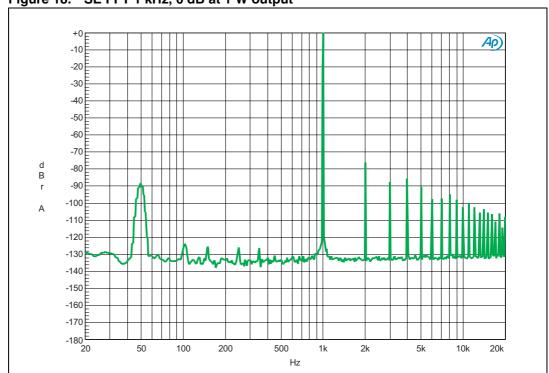


Figure 17. SE signal-to-noise ratio at 1 W output





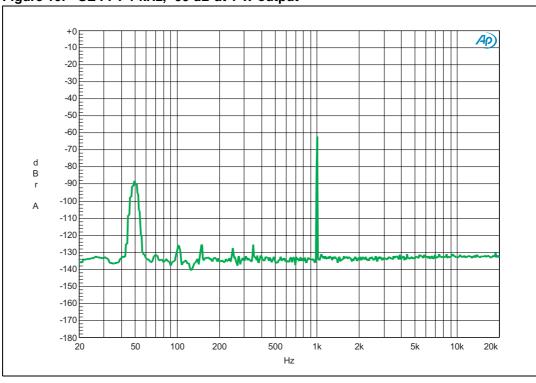
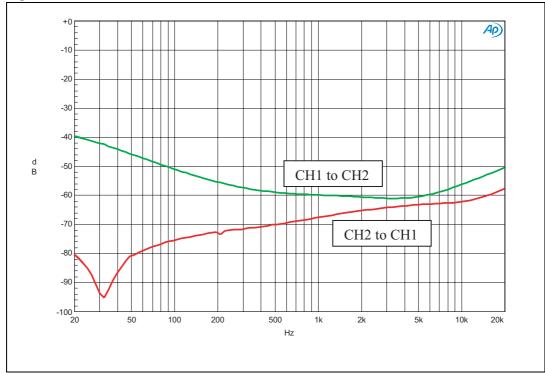


Figure 19. SE FFT 1 kHz, -60 dB at 1 W output





## 4.2 BTL output configuration

Figure 21. BTL output power vs. supply voltage

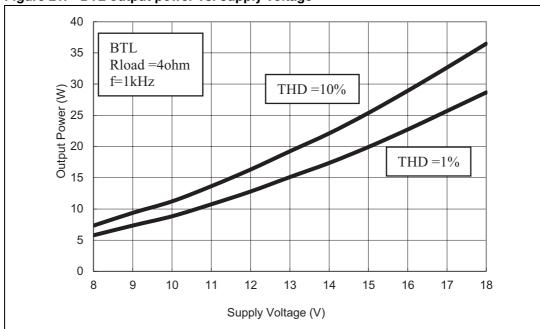
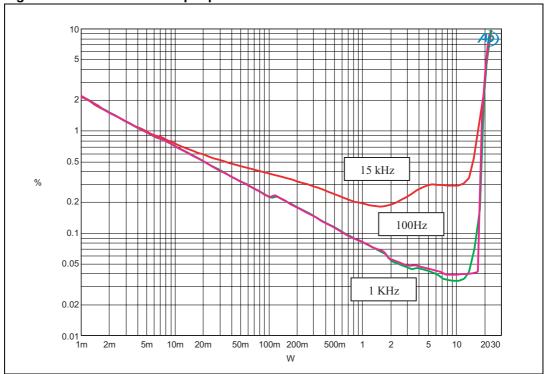


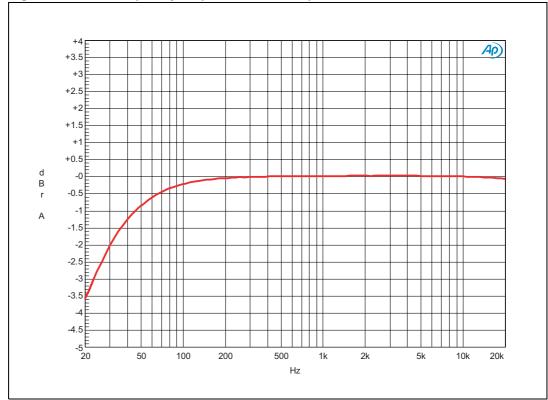
Figure 22. BTL THD vs. output power



0.5 0.02 % 0.1 0.05 0.02 0.01 20 50 100 200 500 1k 2k 5k 10k 20k

Figure 23. BTL THD vs. frequency





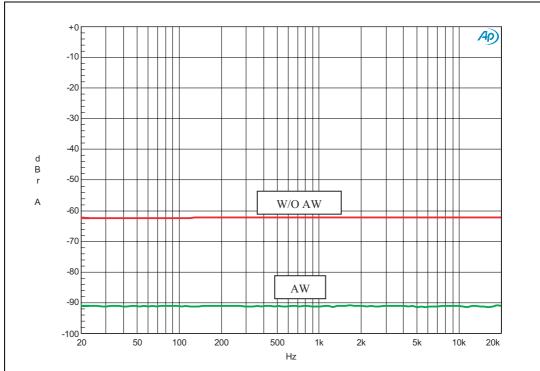
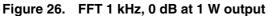
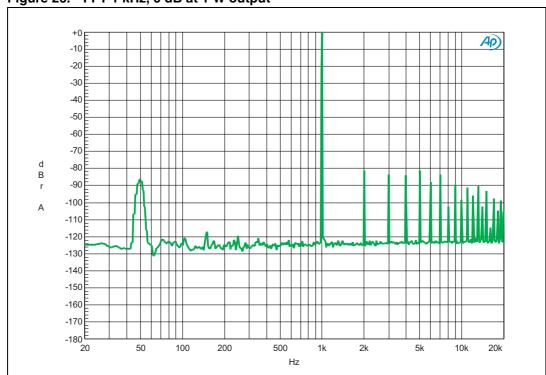


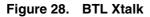
Figure 25. BTL signal-to-noise ratio at 1 W output

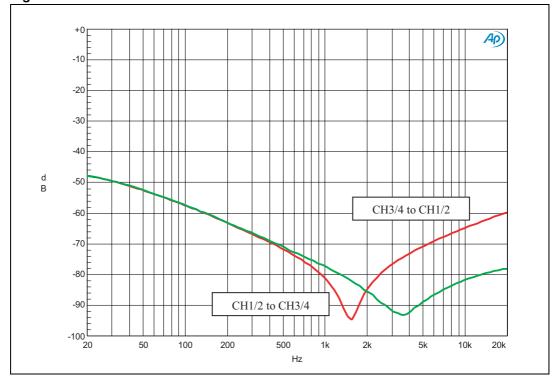




+0 p Ap) -10 -20 -30 -40 -50 -60 -70 -80 -90 -100 -110 -120 -130 -140 -150 -160 -170 -180 E 20 50 200 500 5k 20k 100 10k Hz

Figure 27. FFT 1 kHz, -60 dB at 1 W output





Thermal information AN4176

#### 5 Thermal information

#### 5.1 Calculating power dissipation

For SE configuration, the equation for power dissipation is:

$$Pdmax = \frac{Vcc^2}{2\pi^2 RL}$$

For BTL configuration, the equation for power dissipation is:

$$Pdmax = \frac{2Vcc^2}{\pi^2 RL}$$

For example, for a 2.1-channel output configuration, when  $V_{CC}$  is 14.4 V, 2 single-ended channel loads are 4 ohm, and 1 BTL channel load is 8 ohm, the maximum power dissipation in the STA540SAN is:

$$Pdmax = 2 \times \left(\frac{Vcc^2}{2\pi^2 RL}\right) + \frac{2Vcc^2}{\pi^2 RL}$$

$$Pdmax = 2 \times \left(\frac{14.4^2}{2 \times 3.14^2 \times 4}\right) + \left(2 \times \frac{14.4^2}{3.14^2 \times 8}\right)$$

$$Pdmax = 5.26 + 5.26 = 10.52W$$

## 5.2 Selecting the heatsink

According to the STA540SAN datasheet, the thermal impedance between junction and case is 4.5  $^{\circ}$ C/W, the thermal muting threshold is 150  $^{\circ}$ C, when ambient temperature is 50  $^{\circ}$ C. To avoid thermal protection intervention, the heatsink thermal impedance should be:

$$Rth\_heatsink = \left(\frac{150 - 50}{Pd}\right) - Rth - j\_case$$

Based on the above condition, the minimum heatsink thermal impedance is:

$$Rth_{-}heatsink = \left(\frac{100}{10.52}\right) - 4.5 = 5^{\circ}C/W$$

When the average music listening power concept is considered, dissipation power is 60% of max dissipation power, thus the heatsink can be smaller. Therefore, the heatsink thermal impedance is:

$$Rth_{-}heatsink = \left(\frac{100}{10.52 \times 0.6}\right) - 4.5 = 11.34^{\circ}C/W$$

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AN4176 Revision history

## 6 Revision history

Table 2. Document revision history

Date	Revision	Changes
12-Feb-2013	1	Initial release.

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