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eco|mate^m

Circular Connectors



Note from the CEO



Ladies and Gentlemen,

For over 75 years Amphenol has enjoyed success as the interconnection technology provider of choice to industry-leading companies around the world. One of our key strategic areas of focus has been and is the Industrial market. Our organization works with leading manufacturers across a wider range of applications - including Energy Generation & Distribution, Transportation, Heavy Equipment, Factory Automation, Wireless Outdoor, Chip Card Readers - enabling smarter, faster and better technologies to connect products to customer solutions.

The Industrial market footprint of Amphenol covers over facilities in more than 12 different European countries and more than 30 countries worldwide. Our successful expansion into new regions as well as new industrial applications is a direct reflection of our agile, entrepreneurial management team and our unwavering commitment to execute Amphenol's strategies for the benefit of our customers, shareholders and employees.

Thank you for partnering with Amphenol. Our entire organization is at your service.

A handwritten signature in black ink, appearing to read 'R. Adam Norwitt'. The signature is fluid and cursive, with a long horizontal stroke at the end.

R. Adam Norwitt
President and CEO, Amphenol Corporation

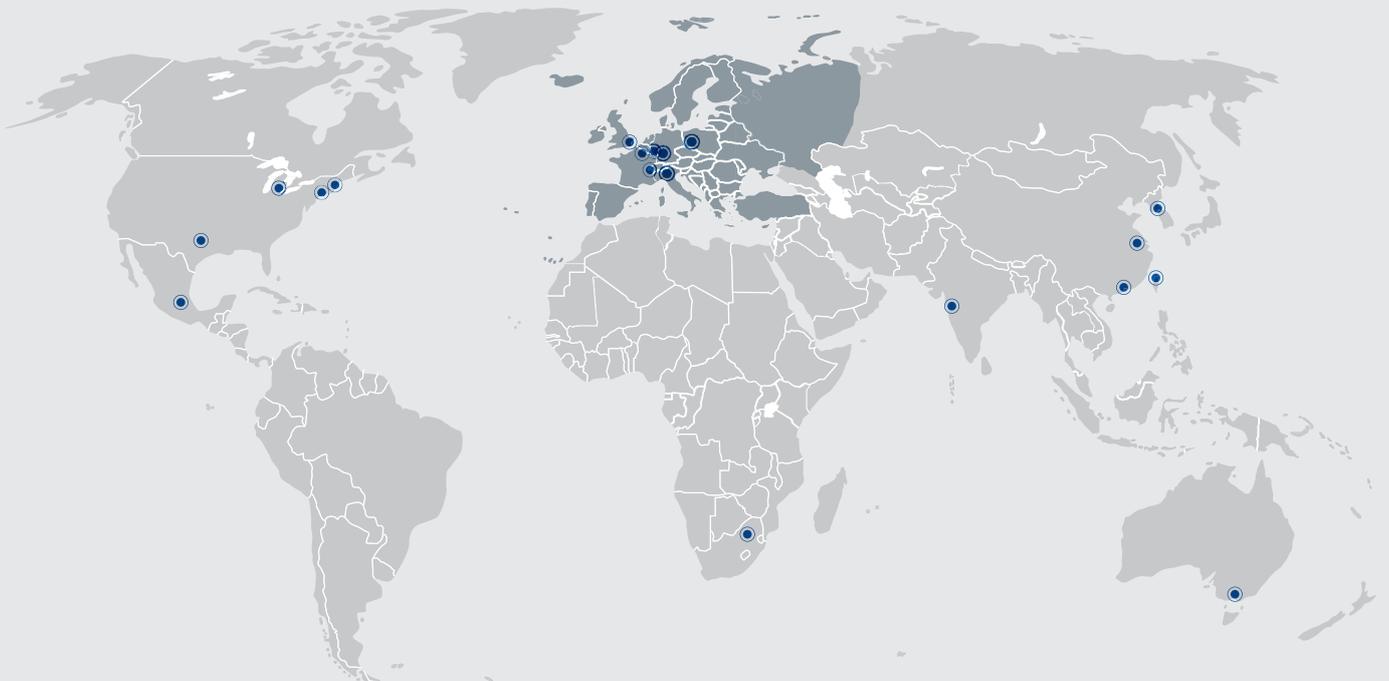
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Interconnect systems need reliability, speed and flawless data transmission. We continuously test and guarantee the required standard in our products – and also in our personal services.



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GLOBAL KEY ACCOUNT SERVICE

Our key account service is your individual entrance to global know-how, products and services. More than 85 Amphenol companies around the world offer an extensive range of technologies and products. We offer access to our worldwide resources through one individual contact person.

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Approvals, Testhouse	Characteristics	Approval Numbers
VDE 	3+PE, 400 V, 16 A 6+PE, 250 V, 10 A (solder version) 6+PE, 250 V, 13 A (crimp version)	56 79 ÜG
SEV 	3+PE, 400 V, 16 A 6+PE, 250 V, 10 A (solder version) 6+PE, 250 V, 13 A (crimp version)	
UL ¹⁾ 	3+PE, 400 V, 16A 6+PE, 250 V, 13A 3+PE, 600 V, 13 A at AWG 16 (High Voltage) 3+PE, 600 V, 5 A at AWG 26 (High Voltage) 6+PE, 600 V, 13 A at AWG 16 (High Voltage) 6+PE, 600 V, 5 A at AWG 26 (High Voltage)	E 63093
CSA 	3+PE, 250 V, 12 A 6+PE, 250 V, 8 A 3+PE, 600 V, 10.5 A at AWG 16 (High Voltage) 6+PE, 600 V, 10.5 A at AWG 16 (High Voltage)	48932

In general approvals refer to versions of the connector series. Test report upon request.

General Remarks

In design and conception, the eco|mate^m program meets the high requirements for applications in industrial technology. Easy operation, reduced dimensions and a more robust design are only a few of the features of the series.

The connector's main area of application is in the fields of plant construction and machine building. The connector is used for measuring and controlling applications as well as for power supply technology. The series is comprised of a large selection of housings and shapes and offers models with screw, solder and crimp termination.

Features

- Circular Connectors with 3+PE and 6+PE contacts
- Housing components made from premium molding material
- Cable housing straight or angled
- Protection class IP 65/67 in mated condition in accordance with DIN EN 60526
- Clamping ring or internal strain relief

Advantages

- Quick and easy assembly
- Screwed cable gland with clamping ring
- Strain relief and mounted gasket all in one component
- Cable housing, straight or angled, for the cable diameter 6 - 12.5 mm
- Robust thread for the screwed cable gland
- Ergonomically designed product range for safe handling
- Pre-loaded ground contact
- Fastening for the protective covers on the housing of the receptacles
- The eco|mate^m program is compatible with the C16-1 series

Additional standards

The 6+PE model corresponds to DIN 9684-1 interface to the signal transmission on inside cabin applications for agricultural machines and tractors

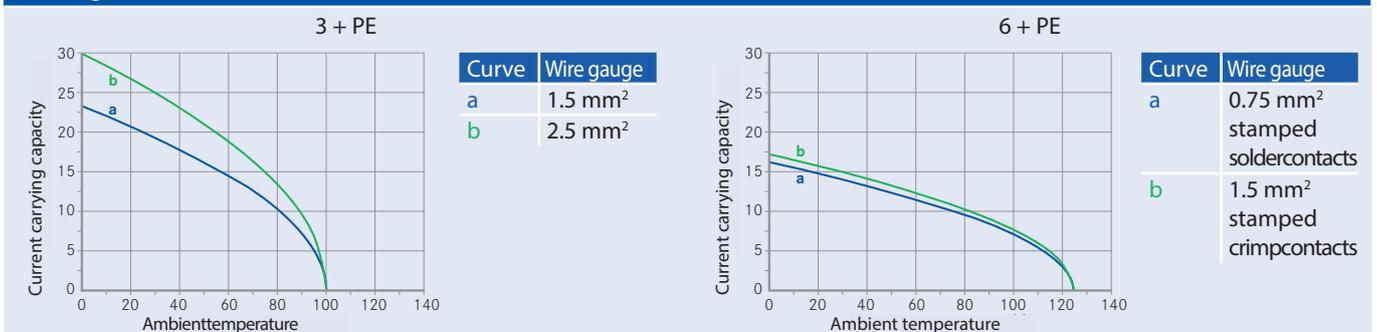


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Standard

General Characteristics		Standard			Characteristics		
Number of contacts		3 + PE		6 + PE			
Termination technique		screw type		soldertype	crimp type		
Wire gauge / AWG		0.75 - 2.5 mm ² AWG 18-14		max. 0.75 mm ² AWG 18	0.14 - 1.5 mm ² AWG 26 - 16		
Flammability	UL 94	VO					
Locking system		round thread					
View on termination side of male contact insert							
Electrical Characteristics		Standard			Characteristics		
Rated voltage	IEC 60664-1 ¹⁾	400 V		250 V			
Pollution degree	IEC 60664-1 ¹⁾	3					
Installation category	IEC 60664-1 ¹⁾	III					
Insulation group	IEC 60664-1 ¹⁾	II					
Rated impulse withstand voltage	IEC 60664-1 ¹⁾	6000 V		4000 V			
Current rating	IEC 60512-5-2	16 A / + 55°C		12 A / + 55°C	13 A / + 55°C		
Contact resistance	IEC 60512-2-1	≤ 5 m Ω					
Insulation resistance	IEC 60512-3-1	≥ 10 ⁸ Ω					
Climatic Characteristics		Standard			Characteristics		
Climatic category	IEC 60068-1	40 / 100 / 56		40 / 125 / 56			
Operating temperature		-40°C ... +100°C		-40°C ... +125°C			
Mechanical Characteristics		Standard			Characteristics		
IP-degree	IEC 60529	IP 65 / IP 67					
Insertion and withdrawal forces	IEC 60512-13-2	≤ 15 N		≤ 30 N			
Mechanical operation	IEC 60512-9-1	≥ 500 mating cycles					
Materials		Standard			Characteristics		
Housing material		PA 6.6 / PA 6					
Dielectric material		PA 6.6 / PA 6					
Gasket material		Neopren					
Material lace for protective cover		TPE					
Contact plating		silver plating / gold plating					

Derating-Curves ²⁾



Remark

The stated technical values refer to the use as connector without breaking capacity (COC). If these components are used as plug and socket device a reduced current carrying capacity has to be considered. The characteristics have to be requested from the manufacturer.



Description	No. of contacts	Part number		Drawing	Figure
		Silver plating	Gold plating		

Male cable connector straight | strain relief with clamping ring 6 -12.5 mm

Screw blue	3 + PE	C016 20H003 100 10	C016 20H003 200 10		
black	3 + PE	C016 20H003 100 12	C016 20H003 200 12		
Solder blue	6 + PE	C016 30H006 100 10	C016 30H006 200 10		
black	6 + PE	C016 30H006 100 12	C016 30H006 200 12		
Crimp ¹⁾ blue	6 + PE	C016 10H006 000 10	C016 10H006 000 10		
black	6 + PE	C016 10H006 000 12	C016 10H006 000 12		

Male cable connector straight | with internal cable clamping and clamping ring 6 - 10.0 mm

Screw blue	3 + PE	C016 20H003 110 10	C016 20H003 210 10		
black	3 + PE	C016 20H003 110 12	C016 20H003 210 12		
Solder blue	6 + PE	C016 30H006 110 10	C016 30H006 210 10		
black	6 + PE	C016 30H006 110 12	C016 30H006 210 12		
Crimp ¹⁾ blue	6 + PE	C016 10H006 010 10	C016 10H006 010 10		
black	6 + PE	C016 10H006 010 12	C016 10H006 010 12		

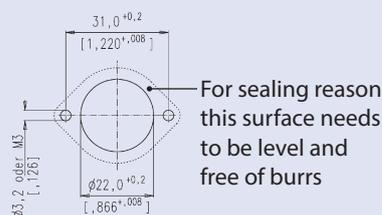
Male cable connector angled | strain relief with clamping ring 6 -12.5 mm

Screw blue	3 + PE	C016 20K003 100 10	C016 20K003 200 10		
black	3 + PE	C016 20K003 100 12	C016 20K003 200 12		
Solder blue	6 + PE	C016 30K006 100 10	C016 30K006 200 10		
black	6 + PE	C016 30K006 100 12	C016 30K006 200 12		
Crimp ¹⁾ blue	6 + PE	C016 10K006 000 10	C016 10K006 000 10		
black	6 + PE	C016 10K006 000 12	C016 10K006 000 12		

Male Receptacle

Screw black	3 + PE	C016 20C003 100 12	C016 20C003 200 12	A		
Solder black	6 + PE	C016 30C006 100 12	C016 30C006 200 12	14.0		
Crimp ¹⁾ black	6 + PE	C016 10C006 000 12	C016 10C006 000 12	12.0		
				16.5		

Mounting Instruction²⁾



Description	No. of contacts	Part number		Drawing	Figure
		Silver plating	Gold plating		

Female cable connector straight | strain relief with clamping ring 6 -12.5 mm

Screw blue black	3 + PE	C016 20D003 100 10	C016 20D003 200 10		
	3 + PE	C016 20D003 100 12	C016 20D003 200 12		
Solder blue black	6 + PE	C016 30D006 100 10	C016 30D006 200 10		
	6 + PE	C016 30D006 100 12	C016 30D006 200 12		
Crimp ¹⁾ blue black	6 + PE	C016 10D006 000 10	C016 10D006 000 10		
	6 + PE	C016 10D006 000 12	C016 10D006 000 12		

Female cable connector straight | with internal cable clamping and clamping ring 6 - 10.0 mm

Screw blue black	3 + PE	C016 20D003 110 10	C016 20D003 210 10		
	3 + PE	C016 20D003 110 12	C016 20D003 210 12		
Solder blue black	6 + PE	C016 30D006 110 10	C016 30D006 210 10		
	6 + PE	C016 30D006 110 12	C016 30D006 210 12		
Crimp ¹⁾ blue black	6 + PE	C016 10D006 010 10	C016 10D006 010 10		
	6 + PE	C016 10D006 010 12	C016 10D006 010 12		

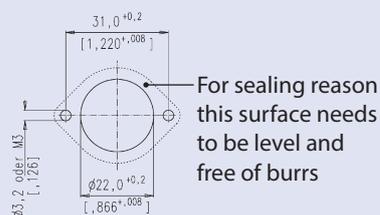
Female cable connector angled | strain relief with clamping ring 6 -12.5 mm

Screw blue black	3 + PE	C016 20F003 100 10	C016 20F003 200 10		
	3 + PE	C016 20F003 100 12	C016 20F003 200 12		
Solder blue black	6 + PE	C016 30F006 100 10	C016 30F006 200 10		
	6 + PE	C016 30F006 100 12	C016 30F006 200 12		
Crimp ¹⁾ blue black	6 + PE	C016 10F006 000 10	C016 10F006 000 10		
	6 + PE	C016 10F006 000 12	C016 10F006 000 12		

Female Receptacle

Screw black	3 + PE	C016 20G003 100 12	C016 20G003 200 12	A		
Solder black	6 + PE	C016 30G006 100 12	C016 30G006 200 12	13.5		
Crimp ¹⁾ black	6 + PE	C016 10G006 000 12	C016 10G006 000 12	14.2		
				16.5		

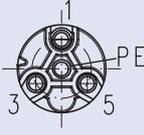
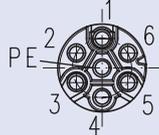
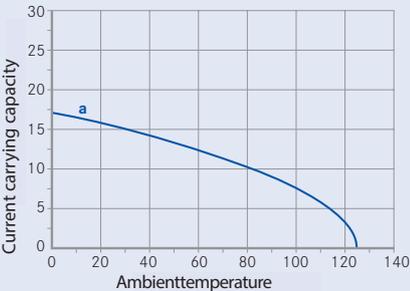
Mounting Instruction²⁾





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High Voltage

General Characteristics		Standard	Characteristics					
Number of contacts			3 + PE	6 + PE				
Termination technique			crimp type					
Wire gauge / AWG			0.14 - 1.5 mm ² AWG 26 - 16					
Flammability	UL 94		VO					
Locking system			round thread					
View on termination side of male contact insert								
Electrical Characteristics								
Rated voltage	IEC 60664-1 ¹⁾		600 V					
Pollution degree	IEC 60664-1 ¹⁾		3 (mated)					
Installation(overvoltage)category	IEC 60664-1 ¹⁾		III					
Material group	IEC 60664-1 ¹⁾		II					
Rated impulse withstand voltage	IEC 60664-1 ¹⁾		6000 V					
Current carrying capacity	IEC 60512-5-2		14 A / + 40°C					
Contact resistance	IEC 60512-2-1		≤ 5 m Ω					
Insulation resistance	IEC 60512-3-1		≥ 10 ⁸ Ω					
Climatic Characteristics								
Climatic category	IEC 60068-1		40 / 125 / 56					
Operating temperature			-40°C ... +125°C					
Mechanical Characteristics								
Degree of protection	IEC 60529		IP 65					
Insertion and withdrawal force	IEC 60512-13-2		≤ 35 N					
Mechanical operation	IEC 60512-9-1		≥ 500 mating cycles					
Materials								
Housing material			PA 6.6 / PA 6					
Dielectric material			PA 6.6 / PA 6					
Gasket material			Neopren					
Contact plating			silver plating / gold plating					
Derating-Curves ²⁾		Prüfstelle	Kennwert					
<p>6 + PE</p>  <table border="1"> <thead> <tr> <th>Curve</th> <th>Wire gauge</th> </tr> </thead> <tbody> <tr> <td>a</td> <td>1.5 mm² stamped crimpcontacts</td> </tr> </tbody> </table>		Curve	Wire gauge	a	1.5 mm ² stamped crimpcontacts	<p>UL * </p> <p>CSA </p>	<p>3+PE, 600 V, 13 A at AWG 16 3+PE, 600 V, 5 A at AWG 26 6+PE, 600 V, 13 A at AWG 16 6+PE, 600 V, 5 A at AWG 26</p> <p>3+PE, 600 V, 10.5 A at AWG 16 6+PE, 600 V, 10.5 A at AWG 16</p>	
Curve	Wire gauge							
a	1.5 mm ² stamped crimpcontacts							
		<p>In general approvals refer to versions of the connector series. Test report upon request. * Please refer to „conditions of acceptability“</p>						

Remark

The stated technical values refer to the use as connector without breaking capacity (COC). If these components are used as plug and socket device a reduced current carrying capacity has to be considered. The characteristics have to be requested from the manufacturer.



Description	No. of contacts	Part number	Drawing	Figure
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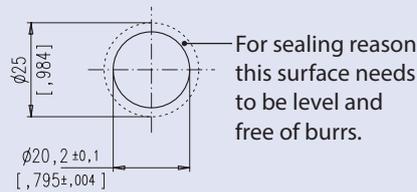
Female cable connector straight | with clamping ring, cable diameter 6 -12.5 mm

Crimp ¹⁾ black	3 + PE	C016 10D003 806 12		
	6 + PE	C016 10D006 806 12		

Male receptacle

Crimp ¹⁾ black	3 + PE	C016 10P003 806 12		
	6 + PE	C016 10P006 806 12		

Mounting Instruction²⁾



Remark

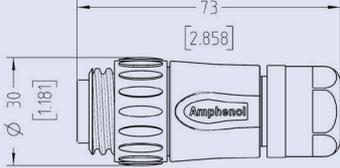
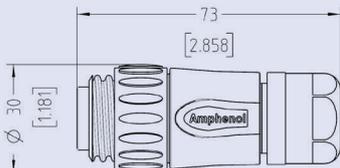
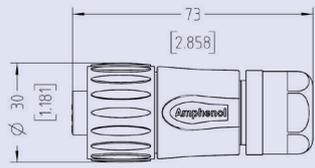
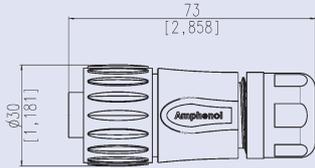
- Standard dust cups don't fit on high voltage versions special caps upon request.
- Thread size M 20 x 1.5
- If turn protection is required, we recommend to glue receptacles.



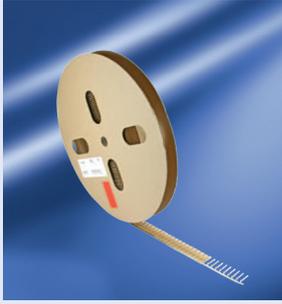


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Special Types

Description	No. of contacts	Part number Silver plating	Drawing	Figure
Male cable connector straight with 4 pressure plates				
Screw black ¹⁾	3 + PE	C016 20H003 804 12		
Male cable connector straight 1 pressure plate at PE				
Screw black ¹⁾	3 + PE	C016 20H003 803 12		
Female cable connector straight with 4 pressure plates				
Screw black ¹⁾	3 + PE	C016 20D003 806 12		
Female cable connector straight with turned contacts				
Screw black ¹⁾	6 + PE	C016 30D006 800 12		

Description	No. of contacts	Part number	Drawing	Figure
Female receptacle solder with turned contacts				
black	6 + PE	C016 30G006 800 12		
Female receptacle colored 6 + PE crimp¹⁾				
yellow blue	6 + PE 6 + PE	T 3107 800 T 3107 802		
Male receptacle straight dip solder				
black	3+ PE 6 + PE	T 3110 010 T 3106 010		
Male receptacle 3 + PE solder with turned contacts				
black	3+ PE	T 3110 100		

Supplied as	for wire gauge	Insulation Ø in mm	Pieces	Part number		Figure	
				Male contact	Female contact		
Stamped single contacts 1.6 mm 6+PE							
silver plating Standard	0.14 - 0.5 mm ²	1.0 - 2.0	100	VN 01 016 0011 1	VN 02 016 0003 1		
	0.5 - 1.5 mm ²	1.8 - 2.8	100	VN 01 016 0004 1	VN 02 016 0002 1		
silver plating High voltage	0.14 - 0.5 mm ²	1.0 - 2.0	100	VN 01 016 0003 1	VN 02 016 0003 1		
	0.5 - 1.5 mm ²	1.8 - 2.8	100	VN 01 016 0002 1	VN 02 016 0002 1		
gold plating Standard	0.14 - 0.5 mm ²	1.0 - 2.0	100	VN 01 016 0011 2	VN 02 016 0003 2		
	0.5 - 1.5 mm ²	1.8 - 2.8	100	VN 01 016 0004 2	VN 02 016 0002 2		
gold plating High voltage	0.14 - 0.5 mm ²	1.0 - 2.0	100	VN 01 016 0003 2	VN 02 016 0003 2		
	0.5 - 1.5 mm ²	1.8 - 2.8	100	VN 01 016 0002 2	VN 02 016 0002 2		
Stamped contact on reel for hand crimping tools 1.6 mm 6+PE							
silver plating Standard	0.14 - 0.5 mm ²	1.0 - 2.0	200	ZN 01 016 0011 1	ZN 02 016 0003 1		
	0.5 - 1.5 mm ²	1.8 - 2.8	200	ZN 01 016 0004 1	ZN 02 016 0002 1		
silver plating High voltage	0.14 - 0.5 mm ²	1.0 - 2.0	200	ZN 01 016 0003 1	ZN 02 016 0003 1		
	0.5 - 1.5 mm ²	1.8 - 2.8	200	ZN 01 016 0002 1	ZN 02 016 0002 1		
gold plating Standard	0.14 - 0.5 mm ²	1.0 - 2.0	200	ZN 01 016 0011 2	ZN 02 016 0003 2		
	0.5 - 1.5 mm ²	1.8 - 2.8	200	ZN 01 016 0004 2	ZN 02 016 0002 2		
gold plating High voltage	0.14 - 0.5 mm ²	1.0 - 2.0	200	ZN 01 016 0003 2	ZN 02 016 0003 2		
	0.5 - 1.5 mm ²	1.8 - 2.8	200	ZN 01 016 0002 2	ZN 02 016 0002 2		
Stamped contact on reel for crimping machines contact feeding right hand side 1.6 mm 6+PE							
silver plating Standard	0.14 - 0.5 mm ²	1.0 - 2.0	2000	HN 01 016 0011 1	HN 02 016 0003 1		
	0.5 - 1.5 mm ²	1.8 - 2.8	2000	HN 01 016 0004 1	HN 02 016 0002 1		
silver plating High voltage	0.14 - 0.5 mm ²	1.0 - 2.0	2000	HN 01 016 0003 1	HN 02 016 0003 1		
	0.5 - 1.5 mm ²	1.8 - 2.8	2000	HN 01 016 0002 1	HN 02 016 0002 1		
gold plating Standard	0.14 - 0.5 mm ²	1.0 - 2.0	2000	HN 01 016 0011 2	HN 02 016 0003 2		
	0.5 - 1.5 mm ²	1.8 - 2.8	2000	HN 01 016 0004 2	HN 02 016 0002 2		
gold plating High voltage	0.14 - 0.5 mm ²	1.0 - 2.0	2000	HN 01 016 0003 2	HN 02 016 0003 2		
	0.5 - 1.5 mm ²	1.8 - 2.8	2000	HN 01 016 0002 2	HN 02 016 0002 2		
Stamped contact on reel for crimping machines contact feeding left hand side 1.6 mm 6+PE							
silver plating Standard	0.14 - 0.5 mm ²	1.0 - 2.0	2000	TN 01 016 0011 1	TN 02 016 0003 1		
	0.5 - 1.5 mm ²	1.8 - 2.8	2000	TN 01 016 0004 1	TN 02 016 0002 1		
silver plating High voltage	0.14 - 0.5 mm ²	1.0 - 2.0	2000	TN 01 016 0003 1	TN 02 016 0003 1		
	0.5 - 1.5 mm ²	1.8 - 2.8	2000	TN 01 016 0002 1	TN 02 016 0002 1		
gold plating Standard	0.14 - 0.5 mm ²	1.0 - 2.0	2000	TN 01 016 0011 2	TN 02 016 0003 2		
	0.5 - 1.5 mm ²	1.8 - 2.8	2000	TN 01 016 0004 2	TN 02 016 0002 2		
gold plating High voltage	0.14 - 0.5 mm ²	1.0 - 2.0	2000	TN 01 016 0003 2	TN 02 016 0003 2		
	0.5 - 1.5 mm ²	1.8 - 2.8	2000	TN 01 016 0002 2	TN 02 016 0002 2		

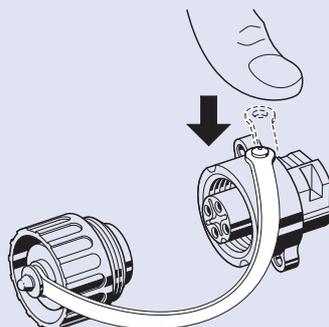
Description	Part number	Figure
Back shell right angled (Packaging units 10 pieces)		
right angled with clamping ring		
blue	C016 G09 042 G10 X	
black	C016 G09 041 G10 X	
Back shell straight (Packaging units 5 pieces)		
colored back shells		
blue	C016 G11 042 E1 V	
black	C016 G11 041 E10 V	
red	C016 G11 043 E10 V	
white	C016 G11 044 E10 V	
green	C016 G11 045 E10 V	
yellow	C016 G11 046 E10 V	
orange	C016 G11 048 E10 V	
violet	C016 G11 060 E10 V	
brown	C016 G11 061 E10 V	
Cable clamp (Packaging units 10 pieces)		
for all straight cable connectors Cable clamp diameter Ø 6 - 10 mm	N 16 110 2000 X	
Plugs brass		
for 3+PE red	N 17 021 0001	
für 6+PE red	N 17 17 0001	
black	N 17 17 0001 1	

Description	Part number	Figure
Back shells (Packaging units 10 pieces)		
Back shell PG 9 with thrust collar	T 3102 003 7 X	
Back shell PG 11 with thrust collar	T 3102 004 7 X	
Back shell PG 13.5 with clamping ring	T 3102 005 7 X	
Rubber gasket		
for cable diameter 4-6mm ²	N 06 007 0004	While mounting the rubber gasket for 4-6 mm ² , the cable clamp shall be bolted with the convex section face-down in order to ensure the strain relief.

Description	Wire gauge	Contact locator	Part number	
			Crimping dies	Tool
Removal tool for crimp contacts	-	-	-	FG 0300 146 1
Hand crimp tools for single contacts	0.14 - 0.5 mm ²	TA 0002 146 0001	TA 0000 202	TA 0500
	0.5 - 1.5 mm ²	TA 0002 146 0001	TA 0000 163	TA 0500
Hand crimp tools for contacts on reel	0.14 - 0.5 mm ²	-	-	TA 0700 203
	0.5 - 1.5 mm ²	-	-	TA 0700 309

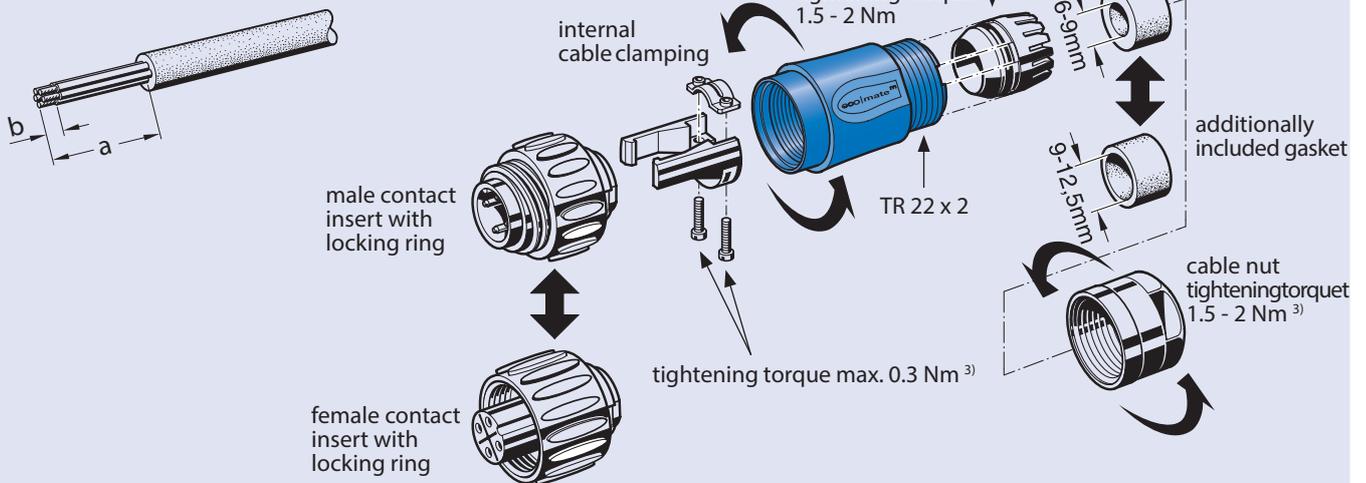
Description	Part number	Drawing	Figure
Protective covers for cable and receptacle housings			
formalecableconnector round cord	C016 00U000 010 12		
for male receptacle round cord	C016 00U000 000 12		
forfemalecableconnector round cord	C016 00V000 010 12		
for female receptacle round cord	C016 00V000 000 12		
formalecableconnector nylon cord	T 6482 000		
für male receptacle nylon cord	T 6482 001		
stainless steel cord	T 6482 008		
fürfemalecableconnector nylon cord	T 6483 000		
for female receptacle nylon cordr	T 6483 001		

Mounting of the protective covers on the back shell, male or female receptacles



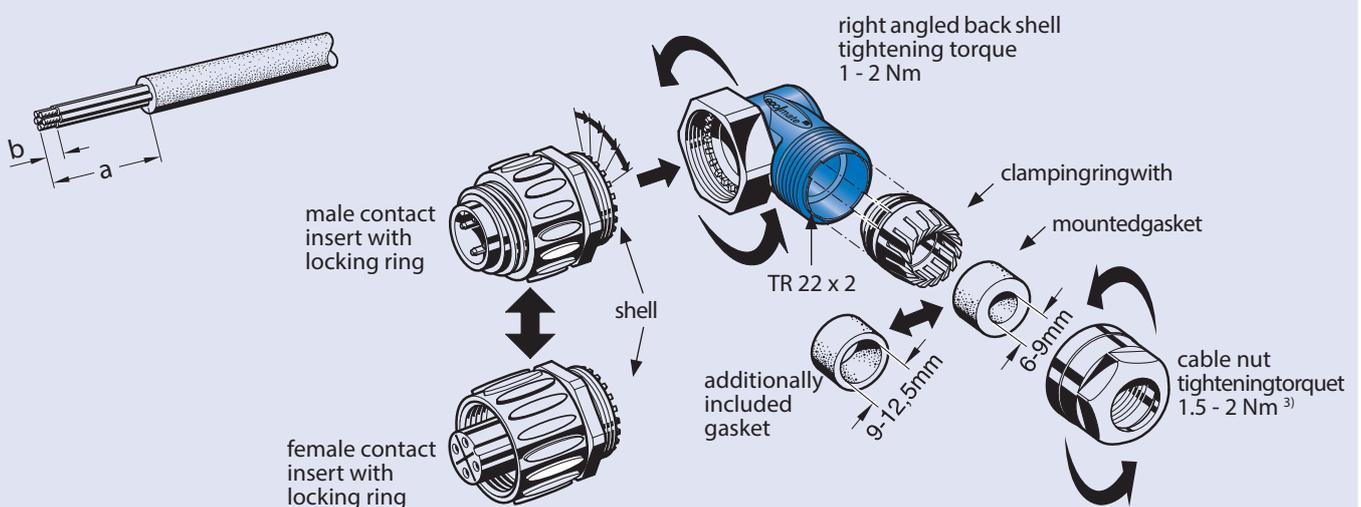
Mounting instruction, straight cable connector

Stripping lengths	Measure a ¹⁾	Measure b
Screw contacts with internal cable clamping	18 ⁺¹	7 ^{+1 2)}
without internal cable clamping	25 ⁺¹	7 ^{+1 2)}
Solder contacts with internal cable clamping	14 ⁺¹	4 ⁺¹
without internal cable clamping	22 ⁺¹	4 ⁺¹
Crimp contacts 0.14 – 0.50 mm ²		3 ^{+0.5}
0.50 – 1.5 mm ²		3.5 ⁺¹
with internal cable clamping	14 ⁺¹	
without internal cable clamping	22 ⁺¹	



Mounting instruction, right angled cable connector

Stripping lengths	Measure a ¹⁾	Measure b
Screw contacts without internal cable clamping	35 ⁺¹	7 ^{+1 2)}
Solder contacts without internal cable clamping	32 ⁺¹	4 ⁺¹
Crimp contacts 0.14 – 0.5 mm ²		3 ^{+0.5}
0.50 – 1.5 mm ²		3.5 ⁺¹
without internal cable clamping	32 ⁺¹	



¹⁾ PE + 2 mm ²⁾ End splice recommended

³⁾ The tightening torque figures can vary depending on the cable you use

Order Information	
Color coding	Crimp version
Backshells of cable connectors are available in different colors upon request. Min order quantity = 1000 pcs. per type.	Order number do not include crimp contacts. Please order separately (see page 20).
Mechanical coding	Crimp tooling
Achieved by special coding pins which are inserted into contact cavities. Min. order quantity = 1000 pcs. per type.	Ask for our catalogue "Tools".

Structure of part number						
C016	30	D	006	1	00	10
Series	Termination technique 10 = Crimp (6 + PE) 20 = Screw (3 + PE) 30 = Solder (6 + PE)	Style H = Male cable connector D = Female cable connector K = Right angled male cable connector F = Right angled female cable connector C = Male receptacle G = Female receptacle P = Male receptacle	No. of Poles 003 = 3 + PE 006 = 6 + PE	Contact Plating 1 = silver plating 2 = gold plating 0 = without contacts	Strain relief 00 = receptacle or cable connector with clamping ring 10 = cable connector with internal cable clamp	Version 10 = cable connector in blue/black 12 = cable or receptacle connector in blue

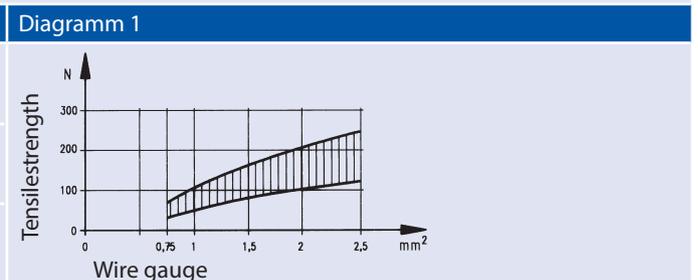
Screw termination

Screw clamps are designed acc. to EN 60999-1/VDE 06095.1. Chart 1 below shows the screw size depending on wire size and the required clamping and testing torque.

Diagram 1 below shows the range of tensile strength for a screw connection with a clamp screw M3, fastened with a torque of 50 Ncm, depending on the wire size.

Chart 1

Wire size (mm ²)	1.5	2.5
Screw size	M 3	M 3
Test torque (Ncm)	max. 50	max. 50



Conversion AWG - mm²

The comparison chart 2 below allows a cross reference between American Wire Gauge (AWG) and metric wire sizes (mm²).

Chart 2

AWG	Wire composition	Wire diameter	Wire size	AWG	Wire composition	Wire diameter	Wire size
30	1 x 0.25	0.25 mm	0.05 mm ²	20	1 x 0.81	0.81 mm	0.52 mm ²
	7 x 0.10	0.36 mm	0.06 mm ²		7 x 0.32	0.97 mm	0.56 mm ²
28	1 x 0.32	0.32 mm	0.08 mm ²	18	19 x 0.20	1.02 mm	0.62 mm ²
	7 x 0.13	0.38 mm	0.09 mm ²		1 x 1.02	1.02 mm	0.79 mm ²
26	1 x 0.40	0.40 mm	0.13 mm ²	16	19 x 0.25	1.27 mm	0.96 mm ²
	7 x 0.16	0.48 mm	0.14 mm ²		19 x 0.29	1.44 mm	1.23 mm ²
	19 x 0.10	0.51 mm	0.15 mm ²		14	19 x 0.36	1.80 mm
24	1 x 0.51	0.51 mm	0.21 mm ²	12	19 x 0.46	2.29 mm	3.09 mm ²
	7 x 0.20	0.61 mm	0.23 mm ²	10	37 x 0.40	3.10 mm	4.60 mm ²
	19 x 0.13	0.64 mm	0.24 mm ²	8	133 x 0.29	4.0 mm	8.80 mm ²
22	1 x 0.64	0.64 mm	0.33 mm ²	6	133 x 0.36	5.5 mm	13.5 mm ²
	7 x 0.25	0.76 mm	0.36 mm ²				
	19 x 0.16	0.81 mm	0.38 mm ²				

It is to be noted that wires of the same AWG number but with different composition have slightly different mm².