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## T1235H, T1250H

## High temperature 12 A Snubberless™ Triacs

### Features

- Medium current Triac
- 150 °C max. T<sub>i</sub> turn-off commutation
- Low thermal resistance with clip bonding
- Very high 3 quadrant commutation capability
- Packages are RoHS (2002/95/EC) compliant
- UL certified (ref. file E81734)

### Applications

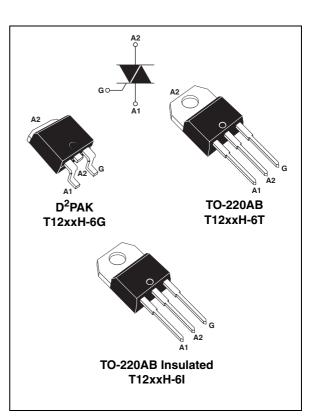
Especially designed to operate in high power density or universal motor applications such as vacuum cleaner and washing machine drum motor, these 12 A Triacs provide a very high switching capability up to junction temperatures of 150 °C.

The heatsink can be reduced, compared to traditional Triacs, according to the high performance at given junction temperatures.

### Description

Available in through-hole or surface mount packages, the T1235H and T1250H Triac series are suitable for general purpose mains power ac switching.

By using an internal ceramic pad, the T12xxH-6l provides voltage insulation (rated at 2500 V rms).



Symbol	Value	Unit
I <sub>T(RMS)</sub>	12	А
V <sub>DRM</sub> /V <sub>RRM</sub>	600	V
I <sub>GT</sub>	35 or 50	mA

TM: Snubberless is a trademark of STMicroelectronics

## 1 Characteristics

Symbol	Param	eter		Value	Unit
	On state rms surrent (full sine ways)	D <sup>2</sup> PAK, TO-220AB	T <sub>c</sub> = 130 °C	12	А
IT(RMS)	On-state rms current (full sine wave)	TO-220AB Ins	T <sub>c</sub> = 120 °C	12	A
	Non repetitive surge peak on-state	F = 50 Hz	t = 20 ms	120	А
ITSM	current (full cycle, $T_j$ initial = 25 °C)	F = 60 Hz	t = 16.7 ms	126	A
l <sup>2</sup> t	I <sup>2</sup> t Value for fusing	t <sub>p</sub> = 10 ms		95	A <sup>2</sup> s
dl/dt	Critical rate of rise of on-state current $I_G$ = 2 x $I_{GT}$ , $t_r \leq$ 100 ns	F = 120 Hz	T <sub>j</sub> = 150 °C	50	A/µs
V <sub>DSM</sub> /V <sub>RSM</sub>	Non repetitive surge peak off-state voltage	t <sub>p</sub> = 10 ms	T <sub>j</sub> = 25 °C	V <sub>DRM</sub> /V <sub>RRM</sub> + 100	V
I <sub>GM</sub>	Peak gate current $t_p = 20 \ \mu s$ $T_j = 150 \ ^{\circ}C$		4	А	
P <sub>G(AV)</sub>	Average gate power dissipation	1	W		
T <sub>stg</sub> T <sub>j</sub>	Storage junction temperature range Operating junction temperature range	- 40 to + 150 - 40 to + 150	°C		

### Table 2. Absolute maximum ratings

### Table 3.Electrical characteristics (T<sub>j</sub> = 25 °C, unless otherwise specified)

Cumhal	Test conditions	Quadrant		Va	Unit	
Symbol		Quadrant		T1235H	T1250H	onit
I <sub>GT</sub> <sup>(1)</sup>	V <sub>D</sub> = 12 V, R <sub>I</sub> = 33 Ω	-    -	MAX.	35	50	mA
V <sub>GT</sub>	$v_{\rm D} = 12 v, n_{\rm L} = 33 22$	-    -	MAX.	1	.0	V
$V_{GD}$	$V_{D} = V_{DRM}, R_{L} = 3.3 \text{ k}\Omega \qquad \qquad I - II - III$		MIN.	0.15		V
I <sub>H</sub> <sup>(2)</sup>	I <sub>T</sub> = 500 mA		MAX.	35	75	mA
1	I <sub>G</sub> = 1.2 I <sub>GT</sub>	I - III	MAX.	50	90	mA
		II		80	110	
dV/dt <sup>(2)</sup>	$V/dt$ <sup>(2)</sup> $V_D = 67\% V_{DRM,}$ gate open, $T_j = 150 \text{ °C}$		MIN.	1000	1500	V/µs
(dl/dt)c <sup>(2)</sup>	Without snubber, T <sub>j</sub> = 150 °C		MIN.	16	21	A/ms

1. minimum  $I_{\mbox{GT}}$  is guaranted at 20% of  $I_{\mbox{GT}}$  max.

2. for both polarities of A2 referenced to A1.



Symbol	Test conditions				Unit
V <sub>T</sub> <sup>(1)</sup>	I <sub>TM</sub> = 17 A, t <sub>p</sub> = 380 μs	T <sub>j</sub> = 25 °C	MAX.	1.5	V
V <sub>t0</sub> <sup>(1)</sup>	Threshold voltage	T <sub>j</sub> = 150 °C	MAX.	0.80	V
R <sub>d</sub> <sup>(1)</sup>	Dynamic resistance	T <sub>j</sub> = 150 °C	MAX.	30	mΩ
	V - V	T <sub>j</sub> = 25 °C	MAX.	5	μA
I <sub>DRM</sub>	V <sub>DRM</sub> = V <sub>RRM</sub>	T <sub>j</sub> = 150 °C	MAX.	3.9	
I <sub>RRM</sub> <sup>(2)</sup>	$V_D/V_R = 400 V$ (at peak mains voltage)	T <sub>j</sub> = 150 °C	MAX.	3.2	mA
	$V_D/V_R = 200 V$ (at peak mains voltage)	T <sub>j</sub> = 150 °C	MAX.	2.7	

### Table 4.Static characteristics

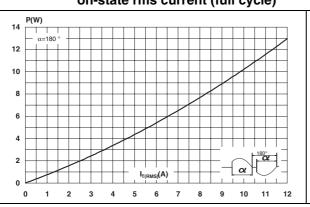
1. for both polarities of A2 referenced to A1

2. t<sub>p</sub> = 380 μs

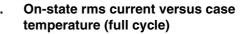
### Table 5.Thermal resistance

Symbol		Value	Unit		
Р	lupation to appa (AC)		D <sup>2</sup> PAK / TO-220AB	1.4	
R <sub>th(j-c)</sub>	Junction to case (AC)		TO-220AB Ins	3.3	°C/W
Р	lunction to ombient	$S = 1 \text{ cm}^2$	D <sup>2</sup> PAK	45	C/W
hth(j-a)	R <sub>th(j-a)</sub> Junction to ambient		TO-220AB / TO-220AB Ins	60	





## Figure 1. Maximum power dissipation versus Figure 2. on-state rms current (full cycle)



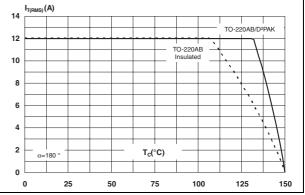
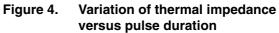


Figure 3. On-state rms current versus ambient temperature



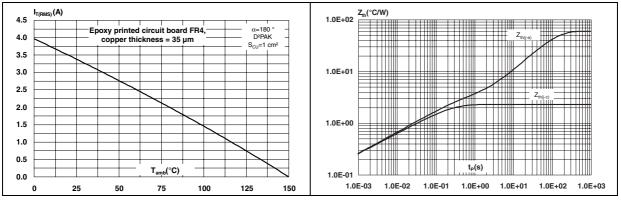
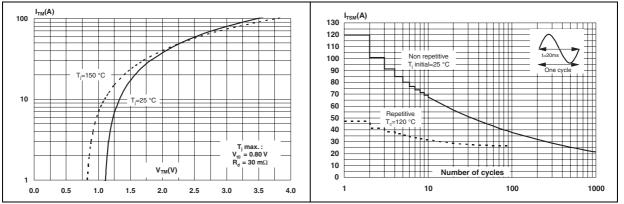


Figure 5. On-state characteristics (maximum values)

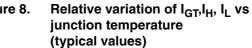
Figure 6. S

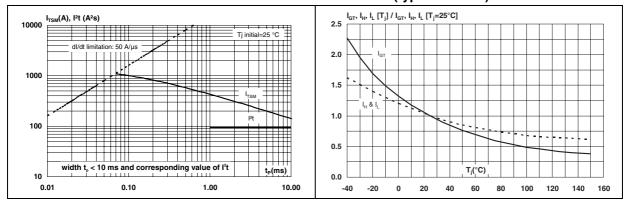
Surge peak on-state current versus number of cycles





## Figure 7. Non-repetitive surge peak on-state Figure 8. current for a sinusoidal pulse with





#### Figure 9. Relative variation of critical rate of Figure 10. decrease of main current (dl/dt)c versus reapplied (dV/dt)c

10. Relative variation of critical rate of decrease of main current versus junction temperature

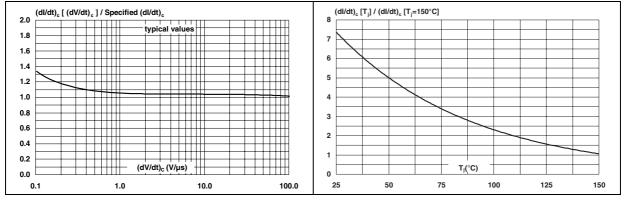
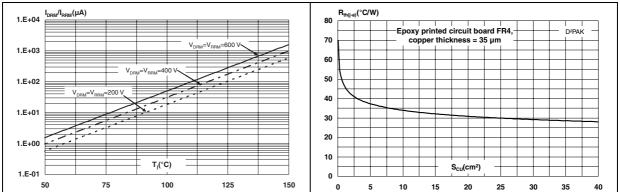
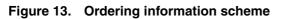


Figure 11. Leakage current versus junction temperature for different values of blocking voltage (typical values)

Figure 12. Variation of thermal resistance junction to ambient versus copper surface under tab



## 2 Ordering information scheme



Current           12 = 12 A           Sensitivity           35 = 35 mA           50 = 50 mA           High temperature           Voltage           6 = 600 V           Package           G = D <sup>2</sup> PAK           T = TO-220AB           I = TO-220AB Ins           Packaige	Triac series	
$12 = 12 A$ Sensitivity $35 = 35 mA$ $50 = 50 mA$ High temperature Voltage $6 = 600 V$ Package $G = D^2 PAK$ $T = TO-220AB$ $I = TO-220AB Ins$ Packing		
Sensitivity Sensitivity 35 = 35  mA 50 = 50  mA High temperature Voltage 6 = 600  V Package $G = D^2 PAK$ T = TO-220AB I = TO-220AB Ins Packing		
35 = 35 mA         50 = 50 mA         High temperature         Voltage         6 = 600 V         Package         G = D <sup>2</sup> PAK         T = TO-220AB         I = TO-220AB Ins         Packing		
High temperature         Voltage $\delta = 600 V$ Package         G = D <sup>2</sup> PAK         T = TO-220AB         I = TO-220AB Ins         Packing	35 = 35 mA	
Voltage           6 = 600 V           Package           G = D <sup>2</sup> PAK           T = TO-220AB           I = TO-220AB Ins           Packing	50 = 50 mA	
Voltage           6 = 600 V           Package           G = D <sup>2</sup> PAK           T = TO-220AB           I = TO-220AB Ins           Packing	High temperature	
Package G = D <sup>2</sup> PAK T = TO-220AB = TO-220AB Ins Packing	Voltage	
G = D <sup>2</sup> PAK T = TO-220AB I = TO-220AB Ins Packing	6 = 600 V	
T = TO-220AB = TO-220AB Ins Packing	Package	
= TO-220AB Ins Packing	$G = D^2 PAK$	
Packing	T = TO-220AB	
	I = TO-220AB Ins	
Blank = Tube (D <sup>2</sup> PAK, TO-220AB)	Packing	
	Blank = Tube (D <sup>2</sup> PAK, TO-220AB)	



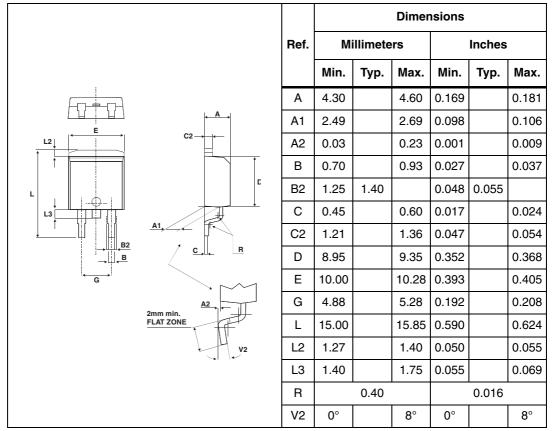
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### 3 Package information

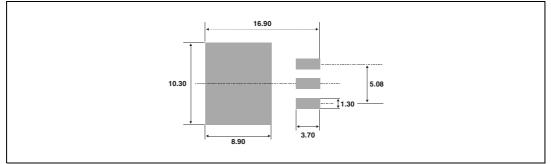
- Epoxy meets UL94, V0
- Recommended torque 0.4 to 0.6 N·m

In order to meet environmental requirements, ST offers these devices in different grades of ECOPACK<sup>®</sup> packages, depending on their level of environmental compliance. ECOPACK<sup>®</sup> specifications, grade definitions and product status are available at: <u>www.st.com</u>. ECOPACK<sup>®</sup> is an ST trademark.

Table 6.D<sup>2</sup>PAK dimensions



#### Figure 14. Footprint (dimensions in mm)





					Dimer	nsions		
		Ref.	Mi	illimete	rs		Inches	
			Min.	Тур.	Max.	Min.	Тур.	Max.
		А	15.20		15.90	0.598		0.625
		a1		3.75			0.147	
Ø I	C C	a2	13.00		14.00	0.511		0.551
	b2,	В	10.00		10.40	0.393		0.409
	F	b1	0.61		0.88	0.024		0.034
A		b2	1.23		1.32	0.048		0.051
14 13		С	4.40		4.60	0.173		0.181
	€2	c1	0.49		0.70	0.019		0.027
		c2	2.40		2.72	0.094		0.107
a2		е	2.40		2.70	0.094		0.106
	M	F	6.20		6.60	0.244		0.259
→⊢≪ b1		ØI	3.75		3.85	0.147		0.151
		14	15.80	16.40	16.80	0.622	0.646	0.661
		L	2.65		2.95	0.104		0.116
		12	1.14		1.70	0.044		0.066
		13	1.14		1.70	0.044		0.066
		М		2.60			0.102	

Table 7. TO-220AB and TO-220AB Ins dimensions



## 4 Ordering information

### Table 8. Ordering information

Order code	Marking	Package	Weight	Base qty	Delivery mode
T12xxH-6G	T12xxH 6G	D <sup>2</sup> PAK	1.5 g	50	Tube
T12xxH-6G-TR	T12xxH 6G	D <sup>2</sup> PAK	1.5 g	1000	Tape and reel
T12xxH-6T	T12xxH 6T	TO-220AB	2.3 g	50	Tube
T12xxH-6l	T12xxH 6I	TO-220AB Ins	2.3 g	50	Tube

## 5 Revision history

### Table 9. Document revision history

Date	Revision	Changes
17-Apr-2007	1	First issue.
20-Sep-2011	2	Updated: Features, Description and Figure 2.



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