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### TBF-1608-245-R1N THIN FILM BAND PASS FILTER

#### 1. Feature

- 1-1 Thin Film Band Pass Filter
- 1-2 WLAN Band Application.
- 1-3 Ultra Low Profile
- 1-4 Lead Free, RoHS compliance
- 2. Part Number

Where

- (1) TBF: Thin Film Band Pass Filter
- (2) Size:

4 digits of number  $-1608 = 1.6 \times 0.8 \text{ mm}$ 

(3) Center Frequency: 245 = 2.45 GHz

(4) Type

Refer to Table 3-1

#### 3. Ratings

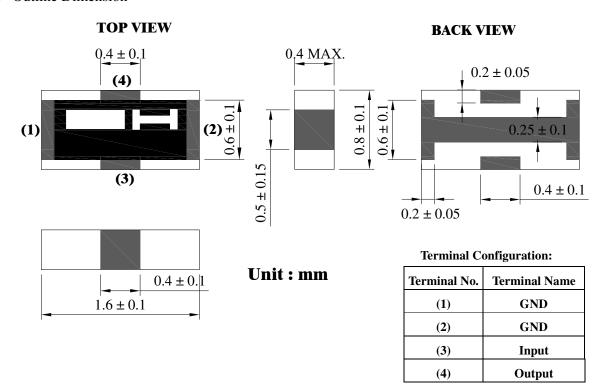
### 3-1 Specifications

Part Number	TBF-1608-245-R1N
Nominal Characteristics Impedance	50 Ω
Nominal Center Frequency	2450MHz
Bandwidth	2400~2500MHz
Insertion Loss	1.7dB Max. at +25°℃
	1.9dB max. at $-40 \sim +85^{\circ}$ C
Ripple in BW	0.5dB max.
Attenuation	20.0dB min. at 1710 ~ 1910MHz
	30.0dB min. at 4800 ~ 5000MHz
	30.0dB min. at 7200 ~ 7500MHz
VSWR in BW	2.0 Max.
Power Capacity	500mW Max.

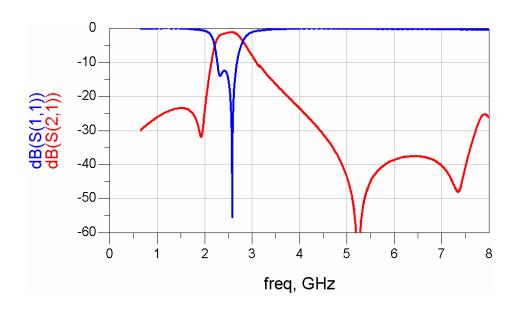
- 3-2 Operation Temperature:  $-40^{\circ}$ C to  $+85^{\circ}$ C
- 3-3 Storage Temperature:  $+15^{\circ}$ C to  $+35^{\circ}$ C

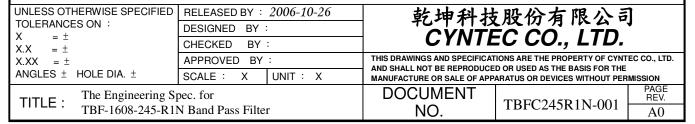
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#### 4. Outline Dimension

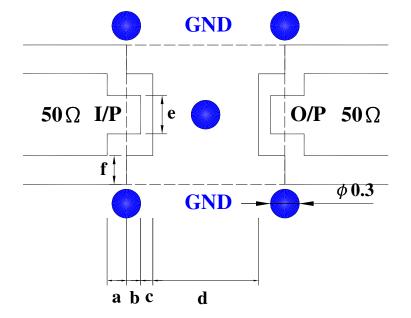


#### 5. Electrical Performance





### 6. Recommended Land Pattern



a	0.20
b	0.13
c	0.12
d	0.30
e	0.40
	∐nit · mm

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# 7. Reliability Test

### 7-1 Electrical

ITEM	Specification and Requirement	Test Method
Temperature	Satisfy electrical characteristics	Solder the sample on PCB.
Characteristics		Exposure at each temperature,
		-40°C, -20°C, 0°C, +25°C, +50°C, +85°C
		for 30minutes

### 7-2 Mechanical

ITEM	Specification and Requirement	Test Method
Solderability	The Surface of terminal immersed shall	Solder bath:
	be minimum of 95% covered with a new	After immersing in flux, dip in 245 ±
	coating of solder	5°C molten solder bath for $2 \pm 0.5$
		seconds
Resistance to solder	Satisfy electrical characteristics without	(1) Pre-heat : $100 \sim 110^{\circ}$ C for 30
Heat	distinct deformation in appearance	seconds
		(2) Immersed at solder bath of $270 \pm 5$
		$^{\circ}$ C for 20 ± 1 seconds
Vibration	Satisfy electrical characteristics without	Vibrate as apply 20 to 2,000Hz, 186m/s <sup>2</sup>
	Mechanical damage such as break	(19G) acceleration 1.5mm amplitude for 2
		hours in each of three (X, Y, Z) axis (total 6
		hours).
Shock	Satisfy electrical characteristics without	(1) Break value: 490 N
	mechanical damaged such as break	(2) Duration of pulse : 11ms
		(3) 3 times in each positive and negative
		direction of 3 mutual perpendicular
		directions.
Bending Test	Satisfy electrical characteristics without	Bending value : 3mm for
	mechanical damage such as break	$30 \pm 1$ seconds
Solvent Resistant	Marking should be legible without	(1) Solvent : Trichloroethane or Isopropyl
	mechanical and distinct damage in	alcohol.
	appearance	(2) Immersed in solvent at room
		temperature for 90 seconds
Drop Test	Satisfy electrical characteristics without	Drop the sample from a height of 1m to
	mechanical damage	concrete ground for 10 times

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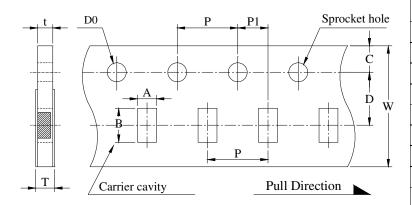
# 7-3 Load Life

ITEM	Specification and Requirement	Test Method
Rapid change of	Satisfy Electrical Characteristics.	Perform 5 cycles as follows:
temperature	Without distinct damage.	-55°C for 30minutes → room
		temperature for 3 minutes→
		+125°C for 30minutes → room
		temperature for 3 minutes.
		(Dwell time : 5 to 8 minutes)
Humidity Resistance	Satisfy Electrical Characteristics.	Precondition at +25°C for 1hour.
Test	Without distinct damage.	Let stand at temperature $+40 \pm 3^{\circ}$ C,
		90~95% relative humidity for 1,000
		hours before taking final measurements.
Low Temperature Store	Satisfy Electrical Characteristics.	Solder the sample on PCB.
	Without distinct damage.	Exposure at $-55 \pm 3^{\circ}$ C for 1,000 hours.
		1~2 hours exposure at room temperature
		and humidity, prior to measurement.
High Temperature Store	Satisfy Electrical Characteristics.	Solder the sample on PCB.
	Without distinct damage.	Exposure at $+85 \pm 3^{\circ}$ C for 1,000 hours.
		1~2 hours exposure at room temperature
		and humidity, prior to measurement.

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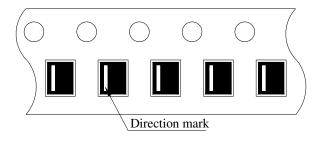
### 8. Packaging

- 8-1 Material: Paper Carrier Tape
- 8-2 Dimensions
  - 8-2-1 Tape packaging dimensions



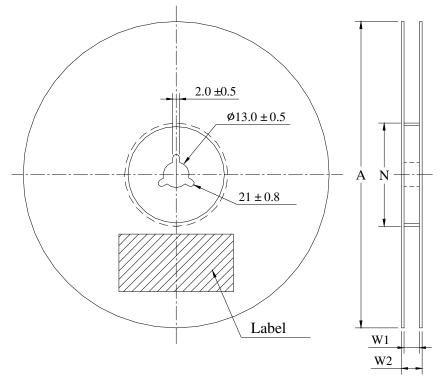
Code	Dimensions (mm)
A	1.10 ±0.10
В	1.90 ±0.10
C	1.75 ±0.1
D	3.5 ±0.05
W	8.0 ±0.3
P	4.0 ±0.1
P1	2.0 ±0.05
T	0.65 ±0.10
t	0.6 ±0.10
D0	$\phi 1.5 \begin{array}{c} +0.1 \\ -0.0 \end{array}$

### 8-2-2 Setting Direction



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### 8-2-3 Reel dimensions( Material : Polystyrene )



A	φ 178 ± 2
N	$\phi$ 60 $\pm$ 2
W1	$9.0 \pm 0.3$
W2	$11.4 \pm 1.0$

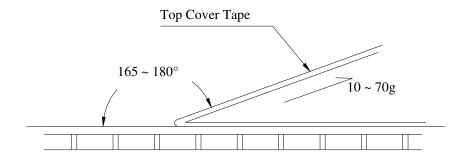
Unit: mm

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#### 8-3 Peel force of top cover tape

The peel speed shall be about 300 mm/minute

The peel force of top cover tape shall be between 10 to 70g



#### 8-4 Numbers of taping

4,000 pieces/reel

### 8-5 Label marking

The following items shall be marked on the production and shipping Label on the reel.

#### 8-5-1 Production Label

- (1) Part No.
- (2) Description
- (3) Quantity
- (4) Taping No.

#### 8-5-2 Shipping Label

- (1) \*Customer's name
- (2) \*Customer's part No.
- (3) Manufacturer's part No.
- (4) Manufacturer's name
- (5) Manufacturer's country
- \*Note: Item (1) and (2) are listed by request

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