

Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from, Europe, America and south Asia, supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of "Quality Parts, Customers Priority, Honest Operation, and Considerate Service", our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip, ALPS, ROHM, Xilinx, Pulse, ON, Everlight and Freescale. Main products comprise IC, Modules, Potentiometer, IC Socket, Relay, Connector. Our parts cover such applications as commercial, industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



# Contact us

Tel: +86-755-8981 8866 Fax: +86-755-8427 6832

Email & Skype: info@chipsmall.com Web: www.chipsmall.com

Address: A1208, Overseas Decoration Building, #122 Zhenhua RD., Futian, Shenzhen, China









# Low Noise, Chopper Stabilized Operational Amplifier

#### **Features**

• Low Offset Over Temperature Range: 10μV

Ultra Low Long Term Drift: 150nV/Month

Low Temperature Drift: 100nV/°C
Low DC Input Bias Current: 15pA

• High Gain, CMRR and PSRR: 110dB Min

- Low Input Noise Voltage:  $0.2\mu V_{\text{p-p}}$  (DC to 1Hz)

• Internally Compensated for Unity Gain Operation

· Clamp Circuit for Fast Overload Recovery

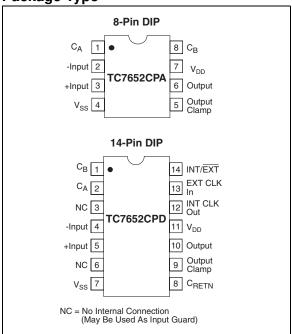
### **Applications**

- Instrumentation
- Medical Instrumentation
- · Embedded Control
- Temperature Sensor Amplifier
- · Strain Gage Amplifier

#### **Device Selection Table**

Part Number	Package	Temperature Range
TC7652CPA	8-Pin Plastic DIP	0°C to +70°C
TC7652CPD	14-Pin Plastic DIP	0°C to +70°C

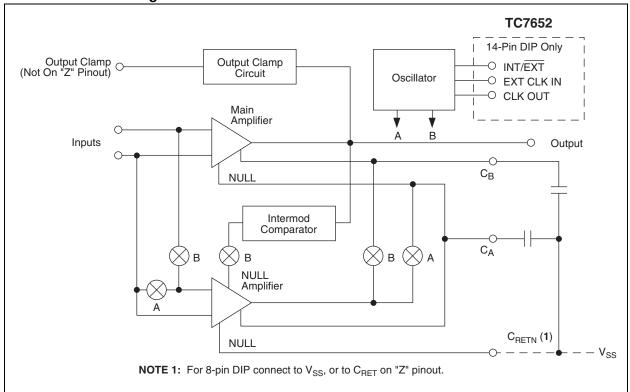
#### **Package Type**



#### **General Description**

The TC7652 is a lower noise version of the TC7650, sacrificing some input specifications (bias current and bandwidth) to achieve a 10x reduction in noise. All the other benefits of the chopper technique are present, (i.e, freedom from offset adjust, drift and reliability problems from external trim components). Like the TC7650, the TC7652 requires only two noncritical external caps for storing the chopped null potentials. There are no significant chopping spikes, internal effects or overrange lockup problems.

## **Functional Block Diagram**



# 1.0 ELECTRICAL CHARACTERISTICS

#### **ABSOLUTE MAXIMUM RATINGS\***

 \*Stresses above those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only and functional operation of the device at these or any other conditions above those indicated in the operation sections of the specifications is not implied. Exposure to Absolute Maximum Rating conditions for extended periods my affect device reliability.

#### **TC7652 ELECTRICAL SPECIFICATIONS**

<b>Electrical Characteristics:</b> $V_{DD} = +5V$ , $V_{SS} = -5V$ , $T_A = +25$ °C, unless otherwise indicated.							
Symbol	Parameter	Min	Тур	Max	Units	Test Conditions	
V <sub>OS</sub>	Input Offset Voltage	_	±2	±5	μV	T <sub>A</sub> = +25°C	
TCV <sub>OS</sub>	Average Temperature Co-efficient of Input Offset Voltage	_	0.01	0.05	μV/°C	1V/°C 0°C < T <sub>A</sub> < +70°C	
V <sub>OS</sub> /DT	Offset Voltage vs Time	_	150	_	nV/mo		
I <sub>BIAS</sub>	Input Bias Current (CLK On)		30 100 250	100 — 1000	$\begin{array}{ccc} pA & T_A = +25^{\circ}C \\ 0^{\circ}C < T_A < +70^{\circ}C \\ -25^{\circ}C < T_A < +85^{\circ}C \end{array}$		
I <sub>BIAS</sub>	Input Bias Current (CLK Off)	_ _ _	15 35 100	30 — 1000	pA	T <sub>A</sub> = +25°C 0°C < T <sub>A</sub> < +70°C -25°C < T <sub>A</sub> < +85°C	
los	Input Offset Current	_	25	150	pА		
R <sub>IN</sub>	Input Resistance	_	10 <sup>12</sup>	_	Ω		
OL	Large Signal Voltage Gain	120	150	_	dB	$R_L = 10k\Omega$ , $V_{OUT} = \pm 4V$	
V <sub>OUT</sub>	Output Voltage Swing (Note 2)	±4.7 —	±4.85 ±4.95	_	$-$ V $R_L = 10kΩ$ $ R_L = 100kΩ$		
CMVR	Common Mode Voltage Range	-4.3	_	+3.5	V		
MRR	Common Mode Rejection Ratio	120	140	_	dB	CMVR = -4.3V to +3.5V	
PSRR	Power Supply	120	140	_	dB	±3V to ±8V	
e <sub>N</sub>	Input Noise Voltage	_	0.2 0.7	1.5 5	μV <sub>P-P</sub> μV <sub>P-P</sub>		
I <sub>N</sub>	Input Noise Current	_	0.01	_	pA/ √Hz	<u>oA/</u> f = 10Hz	
GBW	Unity Gain Bandwidth	_	0.4	_	MHz	z	
SR	Slew Rate	_	1	_	V/µsec	$C_L = 50pF, R_L = 10k\Omega$	
	Overshoot	_	15	_	%		
V <sub>DD</sub> , V <sub>SS</sub>	Operating Supply Range	5	_	16	V		

Note 1: Limiting input current to 100μA is recommended to avoid latch-up problems. Typically 1mA is safe however, this is not guaranteed.

<sup>2:</sup> Output clamp not connected. See typical characteristics curves for output swing versus clamp current characteristics.

<sup>3:</sup> See "Output Clamp" under detailed description.

## TC7652 ELECTRICAL SPECIFICATIONS (CONTINUED)

<b>Electrical Characteristics:</b> $V_{DD} = +5V$ , $V_{SS} = -5V$ , $T_A = +25$ °C, unless otherwise indicated.						
Symbol	Parameter	Min	Тур	Max	Units	Test Conditions
I <sub>S</sub>	Supply Current	_	1	3	mA	No Load
f <sub>CH</sub>	Internal Chopping Frequency	100	275	_	Hz	Pins 12 – 14 Open (DIP)
	Clamp ON Current (Note 3)	25	100	_	μΑ	$R_L = 100k\Omega$
	Clamp OFF Current (Note 3)	_	1	_	рА	-4V ≤ V <sub>OUT</sub> < +10V

Note 1: Limiting input current to 100μA is recommended to avoid latch-up problems. Typically 1mA is safe however, this is not guaranteed.

<sup>2:</sup> Output clamp not connected. See typical characteristics curves for output swing versus clamp current characteristics.

<sup>3:</sup> See "Output Clamp" under detailed description.

## 2.0 PIN DESCRIPTIONS

The descriptions of the pins are listed in Table 2-1.

TABLE 2-1: PIN FUNCTION TABLE

Pin Number		Crombal	Description			
8-pin DIP	14-pin DIP	Symbol	Description			
1,8	2,1	C <sub>A</sub> , C <sub>B</sub>	Nulling capacitor pins			
2	4	-INPUT	Inverting Input			
3	5	+INPUT	Non-inverting Input			
4	7	V <sub>SS</sub>	Negative Power Supply			
5	9	OUTPUT CLAMP	Output Voltage Clamp			
6	10	OUTPUT	Output			
7	11	$V_{DD}$	Positive Power Supply			
_	3,6	NC	No internal connection			
_	8	C <sub>RETN</sub>	Capacitor current return pin			
_	12	INT CLK OUT	Internal Clock Output			
_	13	EXT CLK IN	External Clock Input			
_	14	INT/EXT	Select Internal or External Clock			

#### 3.0 DETAILED DESCRIPTION

#### 3.1 Capacitor Connection

Connect the null storage capacitors to the  $C_A$  and  $C_B$  pins with a common connection to the  $C_{RET}$  pin (14-pin TC7652) or to  $V_{SS}$  (8-pin TC7652). When connecting to  $V_{SS}$ , avoid injecting load current IR drops into the capacitive circuitry by making this connection directly via a separate wire or PC trace.

#### 3.2 Output Clamp

In chopper stabilized amplifiers, the output clamp pin reduces overload recovery time. When a connection is made to the inverting input pin (summing junction), a current path is created between that point and the output pin, just before the device output saturates. This prevents uncontrolled differential input voltages and charge build-up on correction storage capacitors. Output swing is reduced.

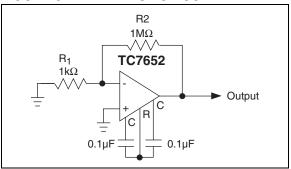
#### 3.3 Clock

The TC7652 has a 550Hz internal oscillator, which is divided by two before clocking the input chopper switches. The 275Hz chopping frequency is available at INT CLK OUT (Pin 12) on 14-pin devices. In normal operation, INT/EXT (Pin 14), which has an internal pullup, can be left open.

An external clock can also be used. To disable the internal clock and use an external one, the INT/EXT pin must be tied to  $V_{\rm SS}.$  The external clock signal is then applied to the EXT CLK IN input (Pin 13). An internal divide-by-two provides a 50% switching duty cycle. The capacitors are only charged when EXT CLK IN is high, so a 50% to 80% positive duty cycle is recommended for higher clock frequencies. The external clock can swing between  $V_{\rm DD}$  and  $V_{\rm SS},$  with the logic threshold about 2.5V below  $V_{\rm DD}.$ 

The output of the internal oscillator, before the divide-by-two circuit, is available at EXT CLK IN when INT/EXT is high or unconnected. This output can serve as the clock input for a second TC7652 (operating in a master/slave mode), so that both op amps will clock at the same frequency. This prevents clock intermodulation effects when two TC7652's are used in a differential amplifier configuration.

FIGURE 3-1: TEST CIRCUIT



If the TC7652's output saturates, error voltages on the external capacitors will slow overload recovery. This condition can be avoided if a strobe signal is available. The strobe signal is applied to EXT CLK IN and the overload signal is applied to the amplifier while the strobe is LOW. In this case, neither capacitor will be charged. The low leakage of the capacitor pins allow long measurements to be made within eligible errors (typical capacitor drift is  $10\mu V/sec$ ).

#### 4.0 TYPICAL APPLICATIONS

#### 4.1 Component Selection

 $C_A$  and  $C_B$  (external capacitors)should be in the  $0.1\mu F$  to  $1\mu F$  range. For minimum clock ripple noise, use a  $1\mu F$  capacitor in broad bandwidth circuits. For limited bandwidth applications where clock ripple is filtered out, use a  $0.1\mu F$  capacitor for slightly lower offset voltage. High quality, film type capacitors (polyester or polypropylene) are recommended, although a lower grade ceramic may work in some applications. For quickest settling after initial turn-on, use low dielectric absorption capacitors (e.g., polypropylene). With ceramic capacitors, settling to  $1\mu V$  takes several seconds.

#### 4.2 Static Protection

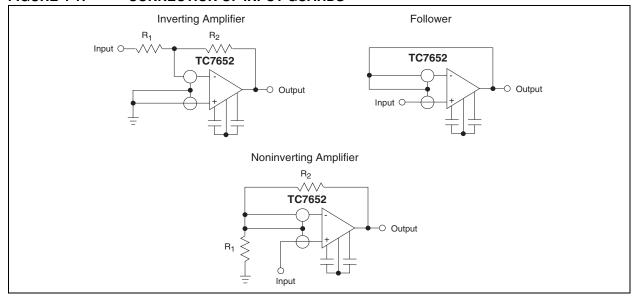
Although input diodes static protect all device pins, avoid strong electrostatic fields and discharges that can cause degraded diode junction characteristics and produce increased input-leakage currents.

#### 4.3 Output Stage/Load Driving

The output circuit is high impedance (about  $18k\Omega$ ). With lesser loads, the chopper amplifier behaves somewhat like a transconductance amplifier with an open-loop gain proportional to load resistance. (For example, the open-loop gain is 17dB lower with a  $1k\Omega$ . load than with a  $10k\Omega$  load.) If the amp is used only for DC, the DC gain is typically greater than 120dB (even

with a  $1k\Omega$  load), and this lower gain is inconsequential. For wide band, the best frequency response occurs with a load resistor of at least  $10k\Omega$ . This produces a 6dB/octave response from 0.1Hz to 2MHz, with phase shifts of less than 2 degrees in the transition region, where the main amplifier takes over from the null amplifier

FIGURE 4-1: CONNECTION OF INPUT GUARDS



#### 4.4 Thermoelectric Effects

The thermoelectric (Seebeck) effects in thermocouple junctions of dissimilar metals, alloys, silicon, etc. limit ultra high precision DC amplifiers. Unless all junctions are at the same temperature, thermoelectric voltages around  $0.1\mu\text{V}/^{\circ}\text{C}$  (up to tens of  $\mu\text{V}/^{\circ}\text{C}$  for some materials) are generated. To realize the low offset voltages of the chopper, avoid temperature gradients. Enclose components to eliminate air movement, especially from power dissipating elements in the system. Where possible, use low thermoelectric co-efficient connections. Keep power supply voltages and power dissipation to a minimum. Use high impedance loads and seek maximum separation from surrounding heat disipating elements.

#### 4.5 Guarding

To benefit from TC7652 low input currents, take care assembling printed circuit boards. Clean boards with alcohol or TCE and blow dry with compressed air. To prevent contamination, coat boards with epoxy or silicone rubber.

Even if boards are cleaned and coated, leakage currents may occur because input pins are next to pins at supply potentials. To reduce this leakage, use guarding to lower the voltage difference between the inputs and adjacent metal runs. The guard (a conductive ring surrounding inputs) is connected to a low impedance point at about the same voltage as inputs. The guard absorbs leakage currents from high voltage pins.

The 14-pin dual-in-line arrangement simplifies guarding. Like the LM108 pin configuration (but unlike the 101A and 741), pins next to inputs are not used.

#### 4.6 Pin Compatibility

Where possible, the 8-pin device pinout conforms to such industry standards as the LM101 and LM741. Null storing external capacitors connect to Pins 1 and 8, which are usually for offset null or compensation capacitors. Output clamp (Pin 5) is similarly used. For OP05 and OP07 devices, replacement of the offset null potentiometer (connected between Pins 1 and 8 and  $V_{DD}$  by two capacitors from those pins to  $V_{SS}$ ) provides compatibility. Replacing the compensation capacitor between Pins 1 and 8 by two capacitors to  $V_{SS}$  is required. The same operation (with the removal of any connection to Pin 5) works for LM101,  $\mu$ A748 and similar parts.

Because NC pins provide guarding between input and other pins, the 14-pin device pinout conforms closely to the LM108. Because this device does not use any extra pins and does not provide offset nulling (but requires a compensation capacitor), some layout changes are necessary to convert to the TC7652.

#### 4.7 Some Applications

Figures 4-2 and 4-3 show basic inverting and noninverting amplifier circuits using the output clamping circuit to enhance overload recovery performance. The only limitations on replacing other op amps with the TC7652 are supply voltage ( $\pm 8V$  maximum) and output drive capability ( $10k\Omega$  load for full swing). Overcome these limitations with a booster circuit (Figure 4-4) to combine output capabilities of the LM741 (or other standard device) with input capabilities of the TC7652. These two form a composite device, therefore, when adding the feedback network, the monitor loop gains stability.

FIGURE 4-2: NONINVERTING AMPLIFIER WITH OPTIONAL CLAMP

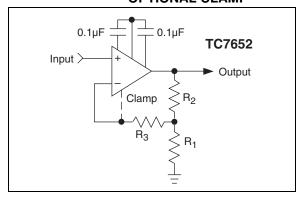


FIGURE 4-3: INVERTING AMPLIFIER WITH OPTIONAL CLAMP

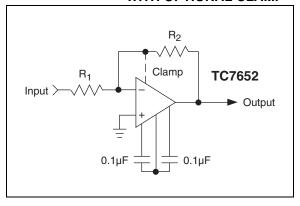


FIGURE 4-4: USING 741 TO BOOST OUTPUT DRIVE CAPABILITY

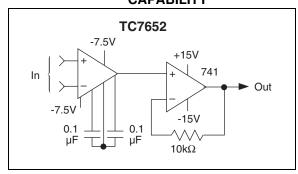


Figure 4-5 shows the clamp circuit of a zero offset comparator. Because the clamp circuit requires the inverting input to follow the input signal, problems with a chopper stabilized op amp are avoided. The threshold input must tolerate the output clamp current  $\approx\!V_{IN}/R$  without disrupting other parts of the system.

Figure 4-6 shows how the TC7652 can offset null high slew rate and wideband amplifiers.

Mixing the TC7652 with circuits operating at ±15V requires a lower supply voltage divider with the TC7660 voltage converter circuit operated "backwards." Figure 4-7 shows an approximate connection.

FIGURE 4-5: LOW OFFSET COMPARATOR

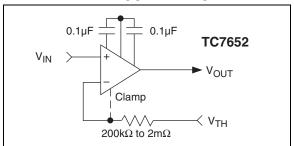


FIGURE 4-6: 1437 OFFSET NULLED BY TC7652

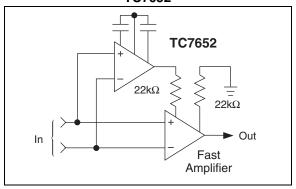
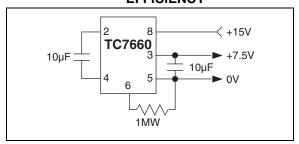
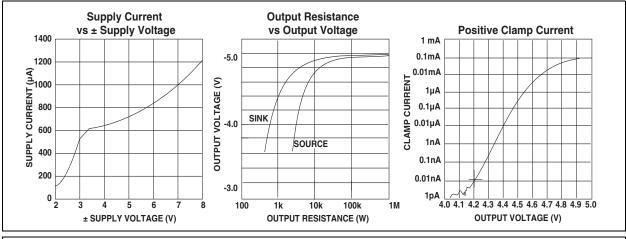


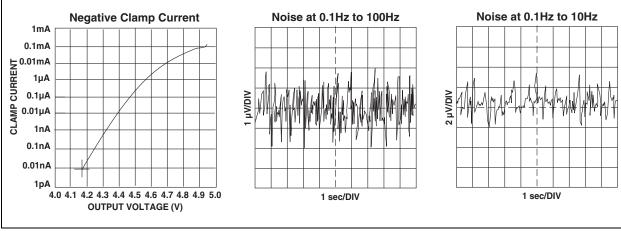
FIGURE 4-7: SPLITTING +15V WITH THE 7660 AT >95% EFFICIENCY

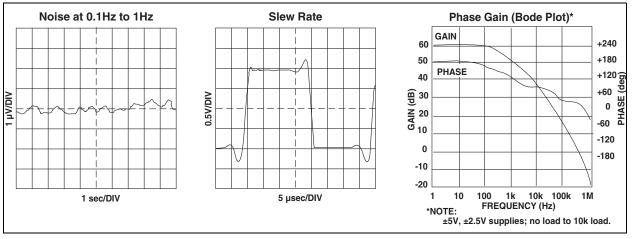


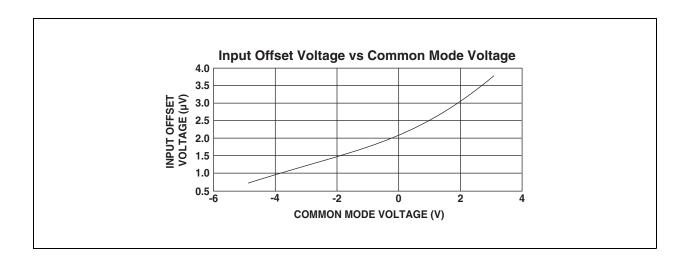
#### 5.0 TYPICAL CHARACTERISTICS

**Note:** The graphs and tables provided following this note are a statistical summary based on a limited number of samples and are provided for informational purposes only. The performance characteristics listed herein are not tested or guaranteed. In some graphs or tables, the data presented may be outside the specified operating range (e.g., outside specified power supply range) and therefore outside the warranted range.









# TC7652

## 6.0 PACKAGING INFORMATION

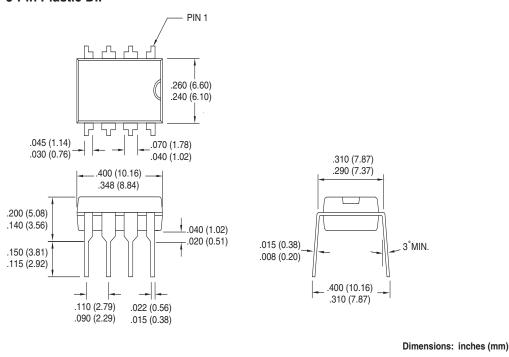
## 6.1 Package Marking Information

Package marking information not available at this time.

#### 6.2 Package Dimensions

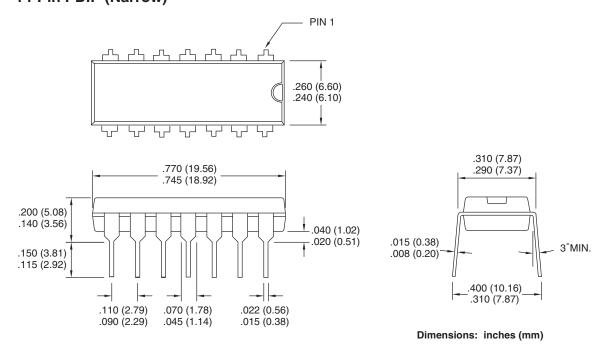
**Note:** For the most current package drawings, please see the Microchip Packaging Specification located at http://www.microchip.com/packaging

#### 8-Pin Plastic DIP



**Note:** For the most current package drawings, please see the Microchip Packaging Specification located at http://www.microchip.com/packaging

#### 14-Pin PDIP (Narrow)



# **TC7652**

## 7.0 REVISION HISTORY

Revision C (December 2012)

Added a note to each package outline drawing.

#### **SALES AND SUPPORT**

#### Data Sheets

Products supported by a preliminary Data Sheet may have an errata sheet describing minor operational differences and recommended workarounds. To determine if an errata sheet exists for a particular device, please contact one of the following:

- Your local Microchip sales office
- 1. 2. The Microchip Worldwide Site (www.microchip.com)

Please specify which device, revision of silicon and Data Sheet (include Literature #) you are using.

#### **New Customer Notification System**

Register on our web site (www.microchip.com/cn) to receive the most current information on our products.

# **TC7652**

**NOTES:** 

#### Note the following details of the code protection feature on Microchip devices:

- · Microchip products meet the specification contained in their particular Microchip Data Sheet.
- Microchip believes that its family of products is one of the most secure families of its kind on the market today, when used in the
  intended manner and under normal conditions.
- There are dishonest and possibly illegal methods used to breach the code protection feature. All of these methods, to our
  knowledge, require using the Microchip products in a manner outside the operating specifications contained in Microchip's Data
  Sheets. Most likely, the person doing so is engaged in theft of intellectual property.
- · Microchip is willing to work with the customer who is concerned about the integrity of their code.
- Neither Microchip nor any other semiconductor manufacturer can guarantee the security of their code. Code protection does not mean that we are guaranteeing the product as "unbreakable."

Code protection is constantly evolving. We at Microchip are committed to continuously improving the code protection features of our products. Attempts to break Microchip's code protection feature may be a violation of the Digital Millennium Copyright Act. If such acts allow unauthorized access to your software or other copyrighted work, you may have a right to sue for relief under that Act.

Information contained in this publication regarding device applications and the like is provided only for your convenience and may be superseded by updates. It is your responsibility to ensure that your application meets with your specifications. MICROCHIP MAKES NO REPRESENTATIONS OR WARRANTIES OF ANY KIND WHETHER EXPRESS OR IMPLIED, WRITTEN OR ORAL, STATUTORY OR OTHERWISE, RELATED TO THE INFORMATION, INCLUDING BUT NOT LIMITED TO ITS CONDITION, QUALITY, PERFORMANCE, MERCHANTABILITY OR FITNESS FOR PURPOSE. Microchip disclaims all liability arising from this information and its use. Use of Microchip devices in life support and/or safety applications is entirely at the buyer's risk, and the buyer agrees to defend, indemnify and hold harmless Microchip from any and all damages, claims, suits, or expenses resulting from such use. No licenses are conveyed, implicitly or otherwise, under any Microchip intellectual property rights.

# QUALITY MANAGEMENT SYSTEM CERTIFIED BY DNV = ISO/TS 16949=

#### **Trademarks**

The Microchip name and logo, the Microchip logo, dsPIC, FlashFlex, KEELOQ, KEELOQ logo, MPLAB, PIC, PICmicro, PICSTART, PIC<sup>32</sup> logo, rfPIC, SST, SST Logo, SuperFlash and UNI/O are registered trademarks of Microchip Technology Incorporated in the U.S.A. and other countries.

FilterLab, Hampshire, HI-TECH C, Linear Active Thermistor, MTP, SEEVAL and The Embedded Control Solutions Company are registered trademarks of Microchip Technology Incorporated in the U.S.A.

Silicon Storage Technology is a registered trademark of Microchip Technology Inc. in other countries.

Analog-for-the-Digital Age, Application Maestro, BodyCom, chipKIT, chipKIT logo, CodeGuard, dsPICDEM, dsPICDEM.net, dsPICworks, dsSPEAK, ECAN, ECONOMONITOR, FanSense, HI-TIDE, In-Circuit Serial Programming, ICSP, Mindi, MiWi, MPASM, MPF, MPLAB Certified logo, MPLIB, MPLINK, mTouch, Omniscient Code Generation, PICC, PICC-18, PICDEM, PICDEM.net, PICkit, PICtail, REAL ICE, rfLAB, Select Mode, SQI, Serial Quad I/O, Total Endurance, TSHARC, UniWinDriver, WiperLock, ZENA and Z-Scale are trademarks of Microchip Technology Incorporated in the U.S.A. and other countries.

SQTP is a service mark of Microchip Technology Incorporated in the U.S.A.

GestIC and ULPP are registered trademarks of Microchip Technology Germany II GmbH & Co. & KG, a subsidiary of Microchip Technology Inc., in other countries.

All other trademarks mentioned herein are property of their respective companies.

© 2001-2012, Microchip Technology Incorporated, Printed in the U.S.A., All Rights Reserved.

Printed on recycled paper.

ISBN: 9781620768419

Microchip received ISO/TS-16949:2009 certification for its worldwide headquarters, design and wafer fabrication facilities in Chandler and Tempe, Arizona; Gresham, Oregon and design centers in California and India. The Company's quality system processes and procedures are for its PIC® MCUs and dsPIC® DSCs, KEELOQ® code hopping devices, Serial EEPROMs, microperipherals, nonvolatile memory and analog products. In addition, Microchip's quality system for the design and manufacture of development systems is ISO 9001:2000 certified.



# **Worldwide Sales and Service**

#### **AMERICAS**

Corporate Office

2355 West Chandler Blvd. Chandler, AZ 85224-6199 Tel: 480-792-7200

Fax: 480-792-7277 Technical Support:

http://www.microchip.com/

support

Web Address: www.microchip.com

Atlanta

Duluth, GA Tel: 678-957-9614 Fax: 678-957-1455

Boston

Westborough, MA Tel: 774-760-0087 Fax: 774-760-0088

Chicago Itasca, IL

Tel: 630-285-0071 Fax: 630-285-0075

Cleveland

Independence, OH Tel: 216-447-0464 Fax: 216-447-0643

**Dallas** 

Addison, TX Tel: 972-818-7423 Fax: 972-818-2924

Detroit

Farmington Hills, MI Tel: 248-538-2250 Fax: 248-538-2260

Indianapolis

Noblesville, IN Tel: 317-773-8323 Fax: 317-773-5453

Los Angeles

Mission Viejo, CA Tel: 949-462-9523 Fax: 949-462-9608

Santa Clara

Santa Clara, CA Tel: 408-961-6444 Fax: 408-961-6445

Toronto

Mississauga, Ontario,

Canada

Tel: 905-673-0699 Fax: 905-673-6509

#### ASIA/PACIFIC

**Asia Pacific Office** 

Suites 3707-14, 37th Floor Tower 6, The Gateway Harbour City, Kowloon Hong Kong

Tel: 852-2401-1200 Fax: 852-2401-3431

Australia - Sydney Tel: 61-2-9868-6733

Fax: 61-2-9868-6755

China - Beijing

Tel: 86-10-8569-7000 Fax: 86-10-8528-2104

China - Chengdu

Tel: 86-28-8665-5511 Fax: 86-28-8665-7889

China - Chongqing

Tel: 86-23-8980-9588 Fax: 86-23-8980-9500

China - Hangzhou

Tel: 86-571-2819-3187 Fax: 86-571-2819-3189

China - Hong Kong SAR

Tel: 852-2943-5100 Fax: 852-2401-3431

China - Nanjing

Tel: 86-25-8473-2460 Fax: 86-25-8473-2470

China - Qingdao

Tel: 86-532-8502-7355 Fax: 86-532-8502-7205

China - Shanghai

Tel: 86-21-5407-5533 Fax: 86-21-5407-5066

China - Shenyang

Tel: 86-24-2334-2829 Fax: 86-24-2334-2393

China - Shenzhen

Tel: 86-755-8864-2200 Fax: 86-755-8203-1760

China - Wuhan

Tel: 86-27-5980-5300 Fax: 86-27-5980-5118

China - Xian

Tel: 86-29-8833-7252 Fax: 86-29-8833-7256

China - Xiamen

Tel: 86-592-2388138 Fax: 86-592-2388130

China - Zhuhai

Tel: 86-756-3210040 Fax: 86-756-3210049

#### ASIA/PACIFIC

India - Bangalore

Tel: 91-80-3090-4444 Fax: 91-80-3090-4123

India - New Delhi

Tel: 91-11-4160-8631 Fax: 91-11-4160-8632

India - Pune

Tel: 91-20-2566-1512 Fax: 91-20-2566-1513

Japan - Osaka

Tel: 81-6-6152-7160 Fax: 81-6-6152-9310

Japan - Tokyo

Tel: 81-3-6880- 3770 Fax: 81-3-6880-3771

Korea - Daegu

Tel: 82-53-744-4301 Fax: 82-53-744-4302

Korea - Seoul

Tel: 82-2-554-7200 Fax: 82-2-558-5932 or 82-2-558-5934

Malaysia - Kuala Lumpur

Tel: 60-3-6201-9857 Fax: 60-3-6201-9859

Malaysia - Penang

Tel: 60-4-227-8870 Fax: 60-4-227-4068

Philippines - Manila

Tel: 63-2-634-9065 Fax: 63-2-634-9069

Singapore

Tel: 65-6334-8870 Fax: 65-6334-8850

Taiwan - Hsin Chu

Tel: 886-3-5778-366 Fax: 886-3-5770-955

Taiwan - Kaohsiung

Tel: 886-7-213-7828 Fax: 886-7-330-9305

Taiwan - Taipei

Tel: 886-2-2508-8600 Fax: 886-2-2508-0102

Thailand - Bangkok Tel: 66-2-694-1351

Fax: 66-2-694-1350

#### **EUROPE**

Austria - Wels

Tel: 43-7242-2244-39 Fax: 43-7242-2244-393 **Denmark - Copenhagen** 

Tel: 45-4450-2828 Fax: 45-4485-2829

France - Paris

Tel: 33-1-69-53-63-20 Fax: 33-1-69-30-90-79

Germany - Munich

Tel: 49-89-627-144-0 Fax: 49-89-627-144-44

Italy - Milan

Tel: 39-0331-742611 Fax: 39-0331-466781

Netherlands - Drunen

Tel: 31-416-690399 Fax: 31-416-690340

Spain - Madrid

Tel: 34-91-708-08-90 Fax: 34-91-708-08-91 **UK - Wokingham** 

Tel: 44-118-921-5869 Fax: 44-118-921-5820

11/29/12