

Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from, Europe, America and south Asia, supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of "Quality Parts, Customers Priority, Honest Operation, and Considerate Service", our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip, ALPS, ROHM, Xilinx, Pulse, ON, Everlight and Freescale. Main products comprise IC, Modules, Potentiometer, IC Socket, Relay, Connector. Our parts cover such applications as commercial, industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



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#### **Features and Benefits**

- Exceptional reliability
- Small fully-molded SIP package with heatsink mounting for high thermal dissipation and long life
- V<sub>DRM</sub> of 400 or 600 V
- 5 A<sub>RMS</sub> on-state current
- Uniform switching
- UL Recognized Component (File No.: E118037) (suffix I)



Not to scale

## Package: 3-pin SIP (TO-220F)



### **Description**

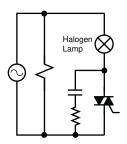
This Sanken triac (bidirectional triode thyristor) is designed for AC power control, providing reliable, uniform switching for full-cycle AC applications.

In comparison with other products on the market, the TMA5x series provides increased isolation voltage (1800 VAC<sub>RMS</sub>), guaranteed for up to 1 minute, and greater peak nonrepetitive off-state voltage,  $V_{DSM}$  (700 V). In addition, commutation dv/dt and (dv/dt)c are improved.

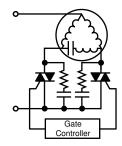
## **Applications**

- Residential and commercial appliances: vacuum cleaners, rice cookers, TVs, home entertainment
- White goods: washing machines
- Office automation power control, photocopiers
- Motor control for small tools
- Temperature control, light dimmers, electric blankets
- General use switching mode power supplies (SMPS)

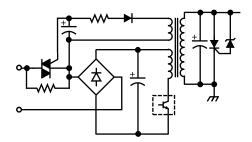
# **Typical Applications**



Heater control (for example, LBP. PPC, MFP)



Two-phase motor control (for example, washing machine)



In-rush current control (for example, SMPS)

# Triac (Bidirectional Triode Thyristor)

#### **Selection Guide**

Part Number	V <sub>DRM</sub> (V)	UL-Recognized Component	Package	Packing
TMA54(I)	400	Yes		
TMA54S-L	400	-	3-pin fully molded SIP with	50 pieces per tube
TMA56(I)	600	Yes	heatsink mount	50 pieces per tube
TMA56S-L	600	_		

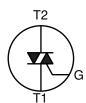
### **Absolute Maximum Ratings**

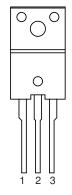
Characteristic	Symbol	Notes		Rating	Units
Dool Donothing Off Chata Vallage	$V_{DRM}$	TMA54x	D.	400	V
Peak Repetitive Off-State Voltage		TMA56x	R <sub>GREF</sub> = ∞	600	V
Peak Non-Repetitive Off-State Voltage	V <sub>DSM</sub>	TMA54x	D.	500	V
		TMA56x	R <sub>GREF</sub> = ∞	700	V
Isolation Voltage	V <sub>ISO</sub>	AC RMS ap	AC RMS applied for 1 minute between lead and case		V
RMS On-State Current	$I_{T(RMS)}$	50/60 Hz full cycle sine wave, total Conduction angle $(\alpha+)+(\alpha-)=360^{\circ}$ , $T_C=102^{\circ}C$		5	А
Surge On-State Current	I <sub>TSM</sub>	f = 60 Hz	Full cycle sine wave, peak value, non-repetitive,	53	А
		f = 50 Hz	initial T <sub>J</sub> = 125°C	50	А
I2t Value for Fusing	I²t	Value for 50 Hz half cycle sine wave, 1 cycle, I <sub>TSM</sub> = 50 A		12.5	A <sup>2</sup> •s
Peak Gate Current	I <sub>GM</sub>	f ≥ 50 Hz, dı	f ≥ 50 Hz, duty cycle ≤ 10%		Α
Peak Gate Power Dissipation	P <sub>GM</sub>	f ≥ 50 Hz, duty cycle ≤ 10%		5	W
Average Gate Power Dissipation	P <sub>GM(AV)</sub>	$T_J < T_J(max)$		0.5	W
Junction Temperature	TJ			-40 to 125	ōС
Storage Temperature	T <sub>stg</sub>			-40 to 125	ōС

### Thermal Characteristics May require derating at maximum conditions

Characteristic	Symbol	Test Conditions	Value	Units
Package Thermal Resistance (Junction to Case)	$R_{ heta JC}$	For AC	4	ºC/W

# **Pin-out Diagram**





### **Terminal List Table**

Number	Name	Function	
1	T1	Main terminal, gate referenced	
2	T2	Main terminal connect to signal side	
3	G	Gate control	

All performance characteristics given are typical values for circuit or system baseline design only and are at the nominal operating voltage and an ambient temperature,  $T_A$ , of 25°C, unless otherwise stated.





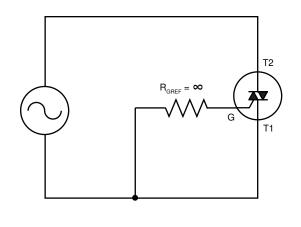
# Triac (Bidirectional Triode Thyristor)

### **ELECTRICAL CHARACTERISTICS**

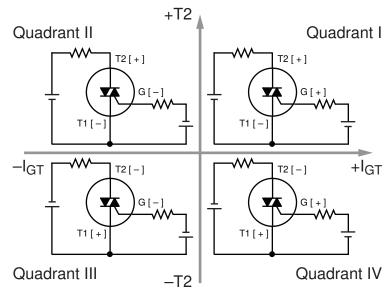
Characteristics	Symbol	Test Conditions		Min.	Тур.	Max.	Unit
Off-State Leakage Current	I <sub>DRM</sub>	$V_D = V_{DRM}$ , $T_J = 125$ °C, $R_{GREF} = \infty$ using test circuit 1		_	_	2.0	mA
		V <sub>D</sub> = V <sub>DRM</sub> , T <sub>J</sub> = 25°C, R <sub>GREF</sub> = ∞ using test circuit 1		_	-	100	μA
On-State Voltage	V <sub>TM</sub>	I <sub>T</sub> = 7 A, T <sub>J</sub> = 25°C		-	_	1.5	V
Gate Trigger Voltage	V <sub>GT</sub>	Quadrant I: T2+, G+	$V_D = 12 \text{ V}, \text{ R}_L = 20 \Omega, \text{ T}_J = 25 ^{\circ}\text{C}$	_	_	1.5	V
		Quadrant II: T2+, G-		_	-	1.5	V
		Quadrant III: T2-, G-		_	-	1.5	V
Gate Trigger Current	I <sub>GT</sub>	Quadrant I: T2+, G+	$V_D = 12 \text{ V}, \text{ R}_L = 20 \Omega, \text{ T}_J = 25^{\circ}\text{C}$	_	1	20	mA
		Quadrant II: T2+, G-		_	-	20	mA
		Quadrant III: T2-, G-		_	_	20	mA
Gate Non-trigger Voltage	$V_{GD}$	$V_D = V_{DRM} \times 0.5, R_L = 4 \text{ k}\Omega, T_J = 125^{\circ}\text{C}$		0.2	-	1	V
Critical Rising Rate of Off-State Voltage during Commutation*	(dv/dt)c	$T_J = 125$ °C, $V_D = 400$ V, $(di/dt)c = -2.5$ A/ms, $I_{TP} = 2$ A		5	_	_	V/µs

<sup>\*</sup>Where  $I_{TP}$  is the peak current through T2 to T1.

## **Test Circuit 1**



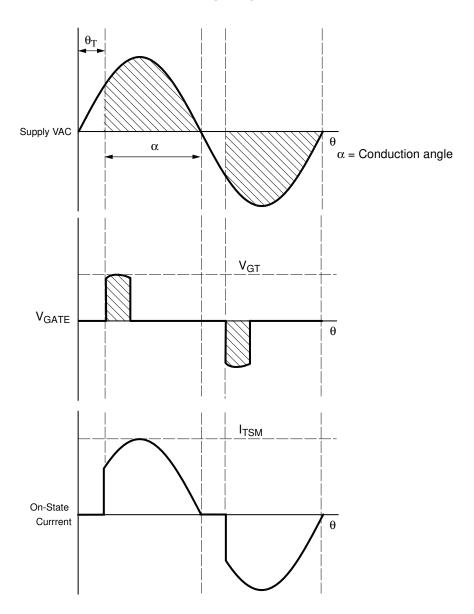
# **Gate Trigger Characteristics**



Polarities referenced to T1



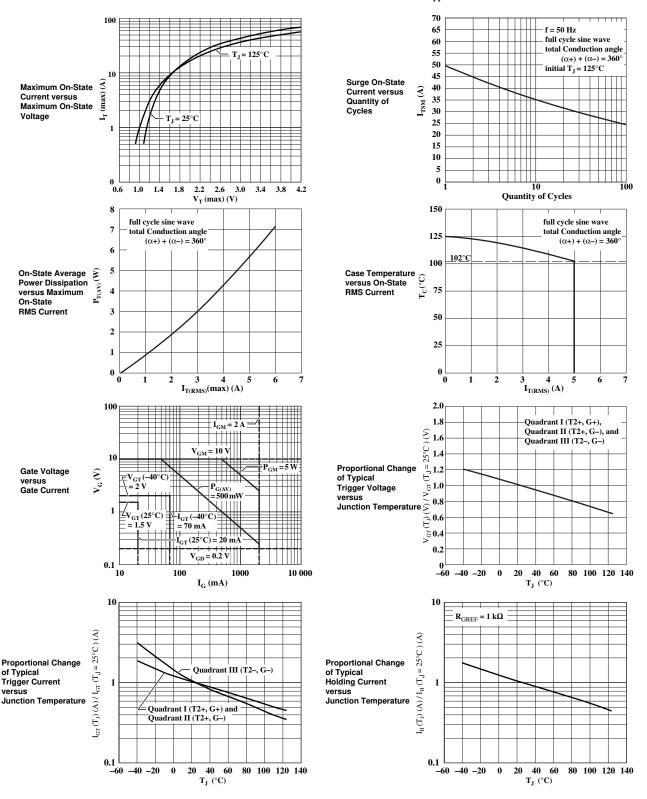
# **Commutation Timing Diagrams**



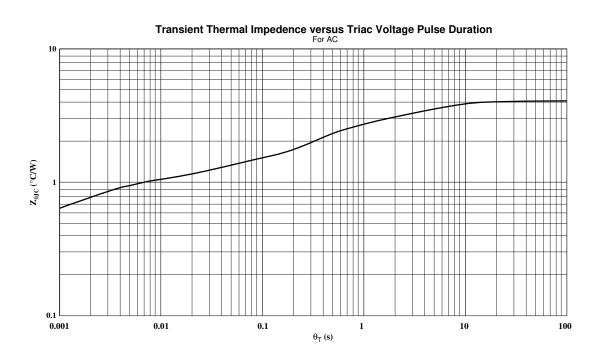




## Performance Characteristics at T<sub>A</sub> = 25°C

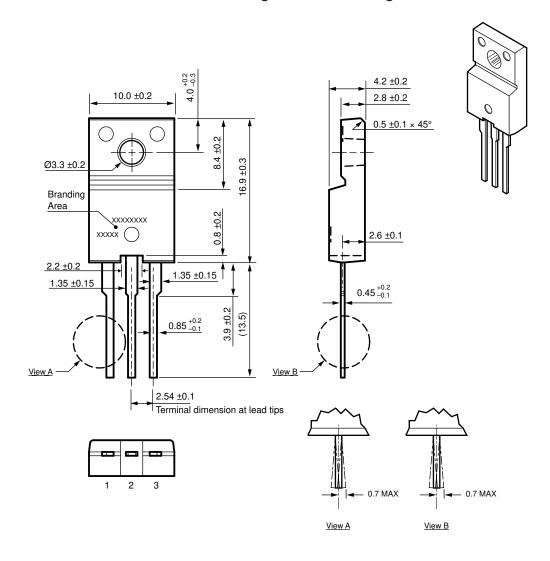








## **TO-220F Package Outline Drawing**



Gate burr: 0.3 mm (max.), mold flash may appear at opposite side

Terminal core material: Cu

Terminal treatment: Ni plating and Pb-free solder dip

Leadform: 600

Package: TO-220F (FM20)

Branding codes (exact appearance at manufacturer discretion):

1st line, type: TMA5x

2nd line, lot: YM

Where: Y is the last digit of the year of manufacture

M is the month (1 to 9, O, N, D)

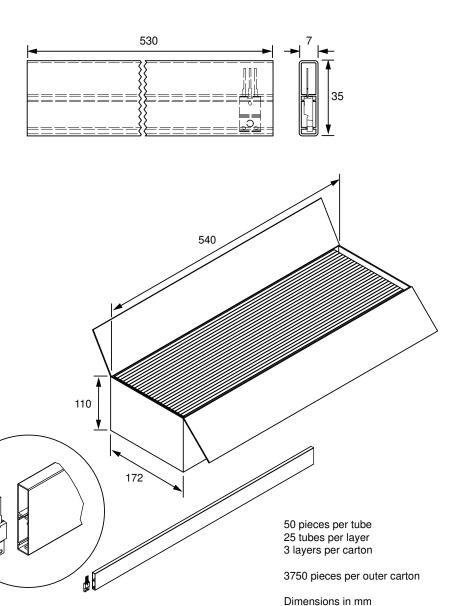


Leadframe plating Pb-free. Device meets RoHS requirements.



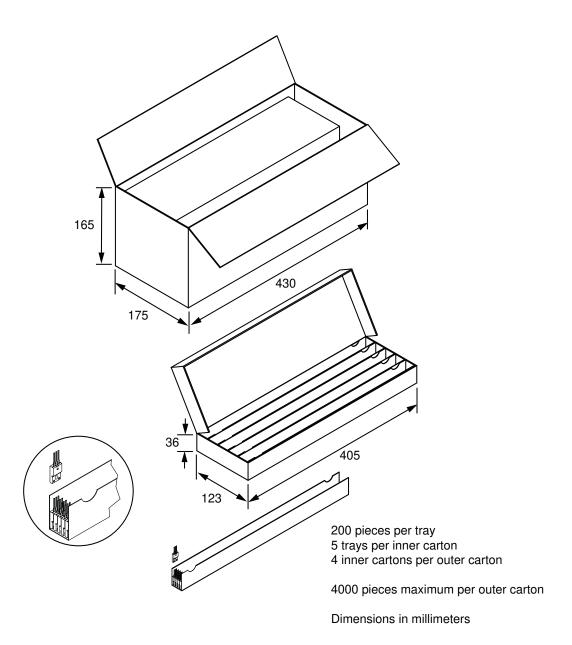
# **Packing Specification**

**Tube Packing** 





# **Bulk Packing**





# Triac (Bidirectional Triode Thyristor)



**WARNING** — These devices are designed to be operated at lethal voltages and energy levels. Circuit designs that embody these components must conform with applicable safety requirements. Precautions must be taken to prevent accidental contact with power-line potentials. Do not connect grounded test equipment.

The use of an isolation transformer is recommended during circuit development and breadboarding.

Because reliability can be affected adversely by improper storage environments and handling methods, please observe the following cautions.

#### **Cautions for Storage**

- Ensure that storage conditions comply with the standard temperature (5°C to 35°C) and the standard relative humidity (around 40 to 75%); avoid storage locations that experience extreme changes in temperature or humidity.
- Avoid locations where dust or harmful gases are present and avoid direct sunlight.
- Reinspect for rust on leads and solderability of products that have been stored for a long time.

#### **Cautions for Testing and Handling**

When tests are carried out during inspection testing and other standard test periods, protect the products from power surges from the testing device, shorts between adjacent products, and shorts to the heatsink.

#### Remarks About Using Silicone Grease with a Heatsink

- When silicone grease is used in mounting this product on a heatsink, it shall be applied evenly and thinly. If more silicone grease than required is applied, it may produce stress.
- Coat the back surface of the product and both surfaces of the insulating plate to improve heat transfer between the product and the heatsink.
- Volatile-type silicone greases may permeate the product and produce cracks after long periods of time, resulting in reduced heat radiation effect, and possibly shortening the lifetime of the product.
- Our recommended silicone greases for heat radiation purposes, which will not cause any adverse effect on the product life, are indicated below:

Type		Suppliers
	G746	Shin-Etsu Chemical Co., Ltd.
	YG6260	Momentive Performance Materials
	SC102	Dow Corning Toray Silicone Co., Ltd.

#### **Heatsink Mounting Method**

- Torque When Tightening Mounting Screws. Thermal resistance increases when tightening torque is low, and radiation effects are decreased. When the torque is too high, the screw can strip, the heatsink can be deformed, and distortion can arise in the product frame. To avoid these problems, observe the recommended tightening torques for this product package type 0.490 to 0.686 N·m (5 to 7 kgf·cm).
- Diameter of Heatsink Hole: < 4 mm. The deflection of the press mold when making the hole may cause the case material to crack at the joint with the heatsink. Please pay special attention for this effect.

#### Soldering

 When soldering the products, please be sure to minimize the working time, within the following limits:

260±5°C 10 s 350±5°C 3 s

 Soldering iron should be at a distance of at least 1.5 mm from the body of the products

#### **Electrostatic Discharge**

- When handling the products, operator must be grounded.
  Grounded wrist straps worn should have at least 1 MΩ of resistance to ground to prevent shock hazard.
- Workbenches where the products are handled should be grounded and be provided with conductive table and floor mats.
- When using measuring equipment such as a curve tracer, the equipment should be grounded.
- When soldering the products, the head of soldering irons or the solder bath must be grounded in other to prevent leak voltages generated by them from being applied to the products.
- The products should always be stored and transported in our shipping containers or conductive containers, or be wrapped in aluminum foil.





# Triac (Bidirectional Triode Thyristor)

The products described herein are manufactured in Japan by Sanken Electric Co., Ltd. for sale by Allegro MicroSystems, Inc.

Sanken and Allegro reserve the right to make, from time to time, such departures from the detail specifications as may be required to permit im-

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When using the products described herein, the applicability and suitability of such products for the intended purpose shall be reviewed at the users responsibility.

Although Sanken undertakes to enhance the quality and reliability of its products, the occurrence of failure and defect of semiconductor products at a certain rate is inevitable.

Users of Sanken products are requested to take, at their own risk, preventative measures including safety design of the equipment or systems against any possible injury, death, fires or damages to society due to device failure or malfunction.

Sanken products listed in this publication are designed and intended for use as components in general-purpose electronic equipment or apparatus (home appliances, office equipment, telecommunication equipment, measuring equipment, etc.). Their use in any application requiring radiation hardness assurance (e.g., aerospace equipment) is not supported.

When considering the use of Sanken products in applications where higher reliability is required (transportation equipment and its control systems or equipment, fire- or burglar-alarm systems, various safety devices, etc.), contact a company sales representative to discuss and obtain written confirmation of your specifications.

The use of Sanken products without the written consent of Sanken in applications where extremely high reliability is required (aerospace equipment, nuclear power-control stations, life-support systems, etc.) is strictly prohibited.

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Anti radioactive ray design is not considered for the products listed herein.



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