# mail

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## Hardware Version V1.00 TMC5062-EVAL EVALUATION BOARD MANUAL



dcStep<sup>™</sup> coolStep<sup>™</sup> stallGuard<sup>™</sup>

### DESCRIPTION

The TMC5062-EVAL is designed for evaluating all features of the TMC5062-LA. The evaluation board is part of TRINAMICs new user-friendly plug-in system for chip evaluation. Just connect the TMC5062-EVAL with STARTRAMPE, the associated base board. Therefore, use the dedicated connector board, called ESELSBRÜCKE. ESELSBRÜCKE offers test points for every connector pin.

### TMC5062-EVAL FEATURES

- Single wire interface to CPU SPI interface to CPU Power connector 2x motor connector 2x retrofit option for encoder and reference switch connectors
- Multi-pin connector to base board Multiple test points

### TMC5062-EVAL SOFTWARE

PC demonstration software allowing access to all registers Graphical view of position counter and motor velocity

Tools for stallGuard2, coolStep, dcStep, and chopper adjustments

### TMC5062 MAIN CHARACTERISTICS

2-phase stepper motors Drive Capability up to 2 x 1.1A coil current Motion Controller with sixPoint<sup>™</sup> ramp Voltage Range 4.75... 20V DC SPI & Single Wire UART Dual ABN Encoder Interface 2x Ref.-Switch input per axis Highest Resolution 256 microsteps per full step Full Protection & Diagnostics dcStep™ load dependent speed control stallGuard2™ high precision sensorless motor load detection coolStep<sup>™</sup> load dependent current control for energy savings up to 75% spreadCycle<sup>™</sup> high-precision chopper for best current sine wave form and zero crossing with additional chopSync2™ Compact Size 7x7mm QFN48 package



#### **TRINAMICS UNIQUE FEATURES**

stallGuard2<sup>™</sup> stallGuard2 is a high-precision sensorless load measurement using the back EMF on the coils. It can be used for stall detection as well as other uses at loads below those which stall the motor. The stallGuard2 measurement value changes linearly over a wide range of load, velocity, and current settings.



**coolStep™** coolStep is an automatic current scaling based on the load measurement via stallGuard2 adapting the required current to the load. Energy consumption can be reduced by as much as 75%. coolStep allows substantial energy savings, especially for motors which see varying loads or operate at a high duty cycle. Even a constant-load application allows significant energy savings because coolStep automatically enables torque reserve when required.



dcStep<sup>™</sup> dcStep is an automatic commutation mode for the stepper motor. It allows the stepper to run with its nominal velocity taken from the ramp generator as long as it can cope with the load. In case the motor becomes overloaded, it slows down to a velocity, where the motor can still drive the load. This way, the stepper motor never stalls and can drive heavy loads as fast as possible.



## **Order Codes**

The TMC5062-EVAL is a controller/driver board. To have a complete system, the evaluation board needs to be connected to a baseboard with included microcontroller (STARTRAMPE) using a special connector board with test points on it, named ESELSBRÜCKE.

Order codes	Description	Size of unit [mm <sup>3</sup> ]
TMC5062-EVAL-KIT	Evaluation board for TMC5062-LA two phase motor	
	controller/driver including STARTRAMPE and ESELSBRÜCKE	

#### Table 1.1 Order Codes

Note STARTRAMPE and ESELSBRÜCKE are baseboard and connector board designed for universal use within TRINAMICs new plug-in evaluation system. In near future, both can be used in combination with other EVAL boards (designed to suit to the system), too.

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## **1** Set-up and Features

The TMC5062-EVAL is part of an evaluation board system. Offering a very convenient handling for chip evaluation, TRINAMIC developed a plug-in system which consists of three parts: STARTRAMPE, ESELSBRÜCKE, and TMC5062-EVAL.

### STARTRAMPE

STARTRAMPE is a baseboard. It is equipped with a STM32F ARM Cortex-M3 microcontroller (and EEPROM) and controls the TMC5062. The FLASH memory of the microcontroller holds a program for configuration of the TMC5062-LA. Further, STARTRAMPE controls the communication with the PC via USB or RS232 interface. For connecting STARTRAMPE to the PC, use the mini-USB interface connector on the board. Additionally, it is possible to communicate via the RS232 interface. Therefore, a connector can be soldered with little effort.

### ESELSBRÜCKE

This small board forwards signals from STARTRAMPE to TMC5062-EVAL. ESELSBRÜCKE provides test points for different measurements.

### TMC5062-EVAL

This evaluation board is designed for testing all features of the TMC5062-LA. The TMC5062-LA motion controller and driver IC is an intelligent power component interfacing between the CPU and up to two stepper motors. Several motion commands can be easily executed. The TMC5062-LA offers a number of unique enhancements which are enabled by the system-on-chip integration of driver and controller. The sixPoint ramp generator of the TMC5062-LA uses dcStep, coolStep, and stallGuard2 automatically in order to optimize every motor movement.

Using the software tool TMC50xx-EVAL, all features of the TMC5062-LA can be tried out.



Figure 1.1 TMC5062-EVAL plug-in system set-up

### TMC5062-EVAL FEATURES

Integrated Motion Controller	<ul> <li>Motion profile calculation in real-time.</li> <li>On the fly alteration of motor parameters (e.g. position, velocity, acceleration).</li> </ul>
Integrated Motor Driver for two Stepper Motors	<ul> <li>Up to 256 microsteps per full step.</li> <li>High-efficient operation, low power dissipation.</li> <li>Dynamic current control.</li> <li>stallGuard2 feature for stall detection.</li> <li>coolStep feature for reduced power consumption and heat dissipation.</li> <li>dcStep feature for high velocity drive (related to the motor load).</li> </ul>
	- spreadCycle chopper or classic chopper.
Electrical Data	<ul> <li>Motor current: up to 2x 1.1 A RMS nominal motor current.</li> <li>Supply voltage: +4.5V +20V DC operating voltage.</li> </ul>
Interfaces	<ul> <li>USB (type B)</li> <li>RS232 (connector can be retrofitted)</li> <li>Native SPI<sup>™</sup> of the TMC5062</li> <li>2x encoder interface</li> <li>2x reference switch inputs per axis</li> <li>Access to all signals of the TMC5062</li> </ul>
Motor Type	- Two phase bipolar stepper motors
Safety Features	<ul> <li>Overcurrent</li> <li>Short to GND</li> <li>Undervoltage protection</li> <li>Integrated diagnostics</li> </ul>
Software	<ul> <li>PC demonstration software allowing access to all registers.</li> <li>Graphical view of position counter and motor velocity.</li> <li>Special tools for stallGuard2, coolStep, dcStep, and chopper adjustments.</li> </ul>

## 2 TMC5062-EVAL-KIT Dimensions

## 2.1 Dimensions

### 2.1.1 Dimensions of TM5062-EVAL and STARTRAMPE

Board dimensions of both modules are 85mm x 55mm. There are four mounting holes suitable for M3 screws.

TMC5062-EVAL maximum component height (above PCB level) without mating connectors: 12mm. STARTRAMPE maximum component height (above PCB level) without mating connectors: 11mm.



Figure 2.1 Dimensions: TMC5062-EVAL and STARTRAMPE

## 2.1.2 Dimensions of ESELSBRÜCKE

Board dimensions are 61mm x 38mm. Maximum component height (above PCB level) without mating connectors is 9.4mm.



Figure 2.2 Dimensions of ESELSBRÜCKE

## **3** Evaluation Kit Connectors

## 3.1 TMC5062-EVAL Connectors



SPI and IOs

Figure 3.1 Connectors of TMC5062-EVAL

CONNECTORS OF TMC5062-EVAL					
Label (Key)	Connector type	Mating connector type			
Power (X106)	RIA 330-02, 2 pol., 5mm pitch, shrouded header	RIA 349-2, screw type terminal block, pluggable, centerline 5 mm / 0.197 inches, wire entry parallel to plug direction			
Motor 1 (X103) Motor 2 (X104)	RIA 182-04, 4 pol., 3.5mm pitch, shrouded header	RIA 169-04, screw type terminal block, pluggable, centerline 3.5 mm / 0.138 inches, wire entry parallel to plug direction			
SPI and IOs (X101)	2 x 22 pol., 2.54mm pitch, pluggable female connector	2 x 22 pol., 2.54mm pitch, pluggable male connector			
Encoder 1+2, switches (X114, X115)	Not soldered.				
Single wire UART	Not soldered.				

### Table 3.1 Connectors

### 3.1.1.1 Power Connector

Pin	Label	Description
1	GND	Power supply and signal ground
2	+VM	Operational voltage: +7 +18V DC

Table 3.2 Power connector 2

### 3.1.2 Motor Connector Axis 1

Pin	Label	Description
1	01A1	Motor coil A
2	01A2	Motor coil A
3	01B1	Motor coil B
4	01B2	Motor coil B

Table 3.3 Connector for Step/Dir signals

### 3.1.3 Motor Connector Axis 2

Pin	Label	Description
1	02A1	Motor coil A
2	02A2	Motor coil A
3	02B1	Motor coil B
4	02B2	Motor coil B

Table 3.4 Connector for Step/Dir signals

### 3.1.4 Connector X114: Encoder 1 and REF1L (not soldered)

A plug for connecting the encoder for axis 1 and the left reference switch for axis 1 is not soldered but can be retrofitted.

Pin	Label	Description		
1	+5V	+5V power supply		
2	GND	ystem and module ground		
3	ENC1A	Input A for incremental encoder 1		
4	ENC1B	Input B for incremental encoder 1		
5	REF1L	Left reference switch axis 1		
	ENC1N	Zero channel for incremental encoder 1		

Table 3.5 Encoder connector 1

## 3.1.5 Connector X115: Encoder 2 and REF1R/REF2L/REF2R (not soldered)

A plug for connecting the encoder for axis 2, the right reference switch for axis 1, and both switches for axis 2 is not soldered but can be retrofitted.

Pin	Label	Description		
1	+5V	+5V power supply		
2	GND	System and module ground		
2	REFR1	Right reference switch for axis 1		
5	ENC2A	Input A for incremental encoder 2		
4	REFR2	Right reference switch for axis 2		
4	ENC2B	Input B for incremental encoder 2		
5	REF2L	Left reference switch for axis 2		
	ENC2N	Zero channel for incremental encoder 2		

#### Table 3.6 Encoder connector 2



Figure 3.2 Encoder connectors for both motors can be soldered next to motor connectors.

## 3.1.6 ESELSBRÜCKE: SPI Interface, I/Os, and Test Points

The multi-pin connector ESELSBRÜCKE is used to connect STARTRAMPE and TMC5062-EVAL. Pin connections include the SPI interface, supply voltages, and IOs like driver enable (DRV\_ENN), position compare (PP), interrupts (INT), and status flags. ESELSBRÜCKE offers test points for several measurements.



Avoid displacing ESELSBRÜCKE when operating! Otherwise STARTRAMPE and/or the TMC5062-EVAL can be damaged!

En	-				~
(44)	0	GND	GND	0	(43)
- 10	0	+50	DI019	0	0
. 0	Ó	DI018	DI017	0	O'
	0	DI016	SI015	0	0
0	0	DI014	01013		0
0	۲	DI012	SPI1_SDO	•	
0	0	SPI1_SDI	SPI1_SCK	-10	0
ં ૦	0	SPI1_CSN	SPI2_SOI	۲	C
0	0	SPI2_SD0	SPI2_SCK	۲	0
0	0	SPI2_CSN2	SPI2_CSN1	0	•
0	0	SPI2_CSN0	CLK16	0	0
0	0	DI011	DI010	•	0
0	0	DI09	DIOB	•	0
0	0	DI07	D106	•	0
्	0	AIN2	AIN1	۲	0
ં	0	AINØ	D105	•	0
۲	0	DI01	DIO3	0	۲
. 0	0	DI02	DIO1	0	0
्	0	DIOØ	ID_CH1	0	0
۲	0	ID_CH0	+50	0	٠
. 0	0	ID_CLK	GND	• 0	(0)
(2)	<b>•</b>	GND TRIN	AMIC UM	0	(1)
		- HOTOPA	(0+1+0)	0	$\sim$

Figure 3.3 Eselsbrücke: pin assignment

Pin	Label ESELSBRÜCKE	Label TMC5062-EVAL	Description
1	+VM	+VM	Operational voltage: +4.5 20V DC. STARTRAMPE: connected to $\mu$ C (VM_MEAS) for voltage measurement.
2	GND	GND	System and module ground.
3	GND	GND	System and module ground.
4	ID_CLK	ID_CLK	STARTRAMPE: clock pulse test point. Timer mode 3 (general purpose) and timer mode 8 (advanced control) of the microcontroller are used. Both capture 4 channels.
5	+5V_USB	VCC_IO	Used to generate 3.3V (VCCIO).
6	ID_CH0	ID_CH0	ID channel 0. Used for automatic module detection.
7	ID_CH1	ID_CH1	ID channel 1. Used for automatic module detection. <i>Not used in combination with TMC5062-EVAL.</i>
8	DI00	DRV_ENN	Enable (not) input for drivers (tie to GND). Switches off all motor outputs (set high for disable).
9	DI01	-	
10	DI02	-	STARTRAMPE, divided to Net used with TMCEOCO FUAL
11	DI03	-	STARTRAMPE: digital IOS. Not used with IMC5062-EVAL.
12	DIO4	-	
13	DI05	ENC1A/INT	Input A for incremental encoder 1. Can be programmed to provide interrupt output based on ramp generator flags 4, 5, 6 & 7 and encoder null event status ( <i>poscmp_enable=1</i> ). <i>Please mind to set (or pull) the related jumper.</i>
14	AINO	-	
15	AIN1	-	STARTRAMPE: analogue inputs. Not used with TMC5062-EVAL.
16	AIN2	-	

Pin	Label ESELSBRÜCKE	Label TMC5062-EVAL	Description
17	DIO6	ENC1B/PP	Input B for incremental encoder 1. Can be programmed to provide position compare output for motor 1 ( <i>poscmp_enable=1</i> ). <i>Please mind to set the related jumper.</i>
18	DI07	-	
19	DIO8	-	STARTRAMPE: DW/M or Stor/Dir signals of uC motion controller
20	DIO9	-	Cap be used as digital TOs. Not used with TMCE062 EVAL
21	DI010	-	can be used as digital tos. Not used with Theodol-LVAL.
22	DI011	-	
23	CLK16	CLK	CLK input 16MHz.
24	SPI2_CSN0	-	
25	SPI2_CSN1	-	
26	SPI0_SCN2	-	STARTRAMPE: SPI2 with three CS lines for driver module. Can be
27	SPI2_SCK	-	used as digital IOs. Not used with TMC5062-EVAL.
28	SPI2_SDO	-	
29	SPI2_SDI	-	
30	SPI1_CSN	CSN/IO0	Chip select input of SPI interface, programmable IO in UART mode
31	SPI1_SCK	SCK/IO1	Serial clock input of SPI interface, programmable IO in UART mode
32	SPI1_SDI	SDI/IO2	Data input of SPI interface, programmable IO in UART mode
33	SPI1_SDO	SD0/I03	Data output of SPI interface (Tristate, enabled with CSN=0), programmable IO in UART mode
34	DI012	-	
35	DI013	-	STARTRAMPE: reference switches and end switches. Can be used
36	DI014	-	as digital IOs. Not used with TMC5062-EVAL.
37	DI015	-	
38	DI016	SWSEL	Interface selection input. Tie to GND for SPI mode, tie to VCC_IO for single wire UART mode.
39	DI017	SWI0P1	Single wire UART interface I/O. Has internal 100K pull down
40	DI018	SWIOP2	resistor. Multi-purpose input in SPI mode.
41	DI019	SWION	Single wire UART interface inverted I/O for differential mode. Has internal 100K resistor to VCC and to GND. Leave open in non- differential mode when operating at 5V IO voltage or tie to desired threshold voltage. Multi-purpose input in SPI mode.
42	+5VVM	-	+5V supply. Only available when VM applied, 700mA.
43	GND	GND	System and module ground
44	GND	GND	System and module ground

Table 3.7 ESELSBRÜCKE pinning

### 3.1.7 Further Test Points

Apart from ESELSBRÜCKE the evaluation system provides test points on the TMC5062-EVAL.

TEST POINTS O	TEST POINTS ON TMC5062-EVAL			
TP_Number	Label	Description		
TP_101	BR2A	Motor 2 bridge A negative power supply and current sense input.		
TP_102	BR2B	Motor 2 bridge B negative power supply and current sense input.		
TP_103	GND	Power ground for driver 2.		
TP_104	BR1B	Motor 1 bridge B negative power supply and current sense input.		
TP_105	BR1A	Motor 1 bridge A negative power supply and current sense input.		
TP_106	GND	Power ground for driver 1.		

Fiaure	3.4	Test	points	on	TMC5062-EVAL
			P	••••	

### 3.1.8 Connecting an External Microcontroller via Single Wire UART

For communication with an external device a single wire UART interface is available. This interface allows the control of the TMC5062 with any microcontroller UART. A connector can be retrofitted easily.



#### Figure 3.5 Retrofit option: UART connector

Pin	Label	Description
1	GND	System and module ground
2	SWIOP	Single wire UART interface I/O of the TMC5062-LA. Has internal 100K pulldown resistor.
3	SWION	Single wire UART interface inverted I/O for differential mode. Has internal 100K resistor to VCC and to GND. Leave open in non-differential mode when operating at 5V IO voltage or tie to desired threshold voltage.

Table 3.8 Single wire UART interface of TMC5062-LA

## 3.2 STARTRAMPE: Connectors on the Base Board

Please find information about the SPI interface and I/O connector ESELBRÜCKE in chapter 3. Here, only the interface connectors are mentioned.

Label (Key)	Connector type	Mating connector type
USB (X1)	Mini USB, type B, 5 pol., female	Mini USB, type B, 5 pol., male
SPI and IOs	2 x 22 pol., 2.54mm pitch, pluggable	2 x 22 pol., 2.54mm pitch, pluggable
(Interface)	female connector	male connector
RS232 (Con_RS232)	not soldered	

Table 3.9 Connectors on the base board

### 3.2.1 USB Connector

Pin	Label	Description
1	+5V	+5V supply from host
2	USB-	Differential USB bus
3	USB+	Differential USB bus
4	GND	System and module ground
5	GND	System and module ground

Table 3.10 USB connector

### 3.2.2 RS232 Connector (not soldered)

Pin	Label	Description
1	GND	RS232 signal and system ground
2	RXD	Received data line
3	TXD	Transmitted data line

Table 3.11 RS232 connector

## 4 Jumper Settings on TMC5062-EVAL

In case an incremental encoder for motor 1 is needed, set two jumpers on the right side. If not, the position compare output (PP) and the interrupt output (INT) of the TMC5062-LA can be led through to the digital microcontroller inputs PE8 and PA5. Therefore, place the jumpers on the left side.

INT output of TMC5062-LA selected. PP output of TMC5062-LA selected.





Input A for incremental encoder 1 selected. Input B for incremental encoder 1 selected.

Figure 4.1 Jumper settings

## 5 System Status LEDs

STARTRAMPE has two LEDs. The green STATUS LED flashes constantly per default and indicates normal operation of the board. The red ERROR LED only lights up if an error occurred.



Figure 5.1 LEDs

Status LED Error LED

#### LEDS OF TMC5062-EVAL

Label	Color	Description			
Status LED	green	Heartbeat of the module. Flashes constantly per default.			
Error LED	red	Lights up in case of dysfunction, e.g., if VM is not available.			

Table 5.1 LEDs

## 6 Operational Ratings of the TMC5062-EVAL-KIT

The operational ratings shown below should be used as design values. The maximum power supply current depends on the used motors and the supply voltage.

Do not exceed the maximum values during operation! Otherwise the TMC5062 will be damaged!

Symbol	Parameter	Min	Тур	Max	Unit
VM	Power supply voltage for operation	-0.5	12	20	V
VCCIO	Digital power supply (for external microcontroller)		3.3		V
+5V	Output of internal switch regulator		5	5.1	V
$\mathrm{I}_{SUPPLY}$	Power supply current		0.2 1.1	1.4	А
T <sub>ENV</sub>	Environment temperature at rated current (no forced cooling required)		20°C		°C

Table 6.1 General operational ratings of the module

## 7 Getting Started

## 7.1 How to Connect the Board

### YOU NEED

- TMC5062-EVAL
- STARTRAMPE
- ESELSBRÜCKE
- One or two stepper motors (e.g. QSH4218)
- USB interface
- Nominal supply voltage +12V DC (+7... +18V DC)
- TMC50xx-EVAL software and PC
- Cables for interface, motors, and power

### PRECAUTIONS

- Do not mix up connections or short-circuit pins.
- Avoid bounding I/O wires with motor wires.
- Do not exceed the maximum power supply of +20V DC!
- Do not connect or disconnect the motor while powered!
- START WITH POWER SUPPLY OFF!



### Figure 7.1 Getting started

## 7.2 Starting up

- **1.** Connect the USB interface of STARTRAMPE. The evaluation board software *TMC50xx-EVAL* is designed to guide you through the installation of a virtual COM port for the USB interface. Please refer to chapter 7.3 for further information und follow the instructions.
- 2. Connect one or two motors.
- **3.** Connect the power supply of module.
- **4.** Turn power ON. The green LED for the heartbeat (STATUS) flashes and the red LED for ERROR is off. The motor is powered but in standstill now.

If this does not occur, turn power OFF and check your connections and power supply!

**5.** Download and open the file *TMC50xx-EVAL*. If you are using the USB interface, the software will do the installation of the virtual COM port configuration file now.

### **USB BUS POWERED MODE FOR CONFIGURATION**

The TMC5062-EVAL-KIT supports both, USB self powered operation (when an external power is supplied via the power supply connector on the TMC5062-EVAL) and USB bus powered operation (only the USB interface is connected to the PC). On-board digital core logic will be powered via USB in case no other supply is connected. The digital core logic comprehends the microcontroller itself and also the EEPROM. The USB bus powered operation mode has been implemented to enable configuration, parameter settings, read-outs, etc. by just connecting an USB cable between module and host PC.

Motor movements are not possible in USB bus powered operation mode. Therefore, connect the power connector and change to USB self powered operation mode.

## 7.3 Installing the Virtual Com Port for USB Interface

- **1.** Download the software application *TMC50xx-EVAL.exe* and the USB virtual COM port configuration file *TMC-EVAL.inf*.
- **2.** Connect the USB interface (STARTRAMPE) and the power supply connector (TMC5062-EVAL) and switch power ON.
- 3. Start the TMC50xx-EVAL.exe application with a double click.
- **4.** A hint appears on the screen. Click *OK*.

D	plug a Devi	er is not in: ce and pres	stalled ss OK
		0	
		0	OK
		ģ.	
		1	-

#### Figure 7.2 Hint related to device driver installation

**5.** Now, the software searches and installs the configuration file. You will be asked if you really like to install the unknown file. Answer yes to install it.

In case for any reason this does not work, install the file TMC-EVAL.inf using the system control of your PC.

ile View O	ptions H	lelp		
Motor current		ТМ	IC5062-EVAL	
Ramp gererator features		two	stepper axes with dcStep™	
coolStep	Jog	Rar	USB Installer	8
dcStep	Mot	or 1	USB/VID_16D0&PID_07E7/TMC1043         is connected to: C0M12 TMC4A43           USB/VID_16D0&PID_06451/TMC4AL         is connected to: C0M14 TMC4AL           USB/VID_16D0&PID_0653/TMCM-1110         is connected to: C0M3 TMCM-1110           USB/VID_16D0&PID_0643/TMCM-1110         is connected to: C0M4 TMCM-1110           USB/VID_16D0&PID_0643/TMC1110         is connected to: C0M4 TMCM-1110           USB/VID_16D0&PID_0643/TMC1111         is connected to: C0M4 TMCM-1110           USB/VID_16D0&PID_0643/TMC1110         is connected to: C0M4 TMCM-1110	
Chopper			USB/VID_16D0&PID_06C9/TMC429         is connected to: C0M6 TMC429-TMC24*EVAL           USB/VID_16D0&PID_06C0/TMC3110         is connected to: C0M7 TMCM-3110           USB/VID_16D0&PID_072D/TMC311         is connected to: C0M8 TMCM-3111           USB/VID_16D0&PID_072B/TMC1310         is connected to: C0M9 TMCM-1310	
Motor Driver	-		Check completely	
Microstep waves			VUD_1600&B1PUS: VUD_1600&B1D_0461 : Trinamic TMCM-1640 (virtual COM) VID_1600&PID_05A1 : Trinamic TMCM-1161 (virtual COM) VID_1600&PID_0653 : Trinamic TMCM-1110 stepRocker (virtual COM) VID_1600&PID_06C9 - Trinamic TMC492-IMC&VPIA (virtual COM)	
Encoder		Ve	VID_16D0&PID_06CC         : Trinamic TMCM-3110 (virtual COM)           VID_16D0&PID_072B         : Trinamic TMCM-31310 (virtual COM)           VID_16D0&PID_072C         : Trinamic TMCM-3110 (virtual COM)	ion 0 🚖
Global onfiguration			VID_16D0&PID_07EE         : Tinnamic TMCC+C110 Motion Cookie (virtual COM)           VID_16D0&PID_07E3         : Tinnamic TMC4210-TMC2660-EVAL (virtual COM)           VID_16D0&PID_07E4         : TinnamicEval (virtual COM)           VID_16D0&PID_07E7         : Tinnamic TMCM-1043 (virtual COM)	
All registers				
AAA				

Figure 7.3 Install USB driver

Afterwards, check if your module is connected. Therefore, information is given at the bottom of the main window. If the TMC5062 is not connected, pull and plug the USB interface connector and/or click *Connection* at the bottom of the window two times.

0011V080	TMC5062 detected	Module is detected and connected properly.
1 Device disconnected	TMC5062 detected	Module is not connected properly.

#### Figure 7.4 Status information about device connection

From now on, the identification will be done automatically. Everything is ready to be used.

## 8 Evaluation Software Characteristics

The evaluation software *TMC50xx-EVAL.exe* is intended for customers who design own PCBs with the TMC5062-LA. In order to understand the settings, the TMC5062-LA datasheet needs to be referenced. The software is designed for adjusting and testing all settings of the TMC5062-LA by allowing direct register access. Optimized settings can be stored and exported.

The file *TMC50xx-EVAL.exe* can be downloaded from our website <u>www.trinamic.com</u>. The software is a PC application running under Windows XP, Vista, Windows 7, and Windows 8. Windows 3.x is not supported.



Figure 8.1 Main window with jog tab

## 8.1 Starting the Evaluation Software

- Double-click the file TMC50xx-EVAL.exe.
- Choose *Trinamic-Eval* and plug the evaluation board, if it is not connected yet. If you are testing just one module type, click *Remember me*. This way, the software will skip this part of the program next time.

#### Figure 8.2 Choose module

Click Connection to connect your board. Now, you can start your tests.

Connection	

#### Figure 8.3 Connect module

Please note that the first steps differ in case a virtual COM port for the USB interface has to be installed first. In this case refer to chapter 7.3.

## 8.2 Main Dialogues

The evaluation software offers two main dialogues: the *jog dialogue* and the *ramp generator dialogue* on the next tab. Both dialogues offer separate data input fields for motor 1 and motor 2.

## 8.2.1 The Jog Tab

Use the rotary control switches with the left key or the small wheel of your computer mouse. Thus, velocity and acceleration for each motor can be set and/or changed. Both values increase/decrease according to a logarithmic function.

There are five keys for each motor. The keys with just one arrow are push-buttons. A motor moves as long as one of these is pressed (using the left mouse key). Acceleration and deceleration will always be adequate to your settings (or default settings), which can be read out using the *all registers dialogue*.



Figure 8.4 Jog tab keys for moving a motor

## 8.2.2 The Ramp Generator Tab

The design of the ramp generator tab correlates to the jog tab. Ramp generator settings for each motor can be done independently from the other motor. With this, comparisons of different settings are quite easy. The two motors can be driven simultaneously using the buttons for both below the diagram. All values can be calibrated on the fly while a drive is still active.



#### Figure 8.5 Ramp generator tab

A complete set of ramp generator values can be copied to the input data area of the other motor by clicking the buttons with two arrows. Afterwards the value sets can be adjusted individually for each motor.



Figure 8.6 Copy value set

## 8.3 Basic Functions

## 8.3.1 Load / Save / Export Settings

Module settings can be loaded, saved, and exported. Click *File* on top menu and choose the desired action.

Note that it is not possible to store settings permanently on the board!



Figure 8.7 Load / save / export settings.

### 8.3.2 Options Menu

There are two special options related to the handling of this software tool:

- If you choose *Extra Style*, the software surface will be colored differently.
- *Remember Module* can be chosen if you are working with one module type at present and more than one type have been connected up to now. If you intend to test another IC evaluation board, it is necessary to remove the remember module command!

👗 TMC5062-	AL	
File View	Options Help	
Motor current	Extra Style Remember Module	62-EVAL
Ramp gererator	two stepper	axes with dcStep™

Table 8.1 Options menu

### 8.3.3 Get Firmware Version

To read out the firmware version, click *Help* on top menu and afterwards *About*. Now, the TMC50xx-EVAL software shows the version number and the build-ID.

About this Version
TMC50xx-EVAL Version: 1.0.0.3 - TMC50xx-EVAL tmcLib: 0.9.0.6 - TMCqt Qt 4.8.5
<u>Trinamic.com</u>
ОК

Figure 8.8 Firmware Version

### 8.3.4 Reset to Factory Defaults

Each time, the evaluation board is powered off and on again it will be reset to factory defaults. Thus, for a reset switch VM off (VM=0) and disconnect the USB interface.

## 8.4 Special Dialogues

Click *view* on top menu or the specific fields on the left side of the main window to open up dialogues for special settings. Note that dcStep and encoder are not provided by the TMC5062.

#### THE FOLLOWING SPECIAL DIALOGUES ARE PROVIDED:

- Motor current settings
- Ramp generator features
- coolStep
- dcStep
- Chopper
- Motor driver
- Microstep waves
- Encoder
- Global configuration
- All registers

HC VI	ew Options Help				
1	Motor current settings Ramp generator features	262-EVA	AL.		
F ge fe	coolStep dcStep	axes with dcStep	M		
co	Chopper Motor driver Microstep waves	r	Motor 2		
d	Encoder	×	VSTART A1	0	
_	Global configuration	×	>> V1	0	

Figure 8.9 View dialogues

## 8.4.1 Motor Current Settings Dialogue

This dialogue makes the evaluation of the TMC5062 more comfortable. Motor current settings can be tried out by using rotary control switches.



Figure 8.10 Motor current settings



## 8.4.2 Ramp Generator Features Dialogue

This dialogue offers two tabs: the ramp status tab and the switch mode tab. These tabs correlate with each other.

### 8.4.2.1 Ramp Status Tab



Ramp status flags can be polled continuously or on demand. This status tab is designed to read out the RAMP\_STAT register of the TMC5062 Blue marked flags are set.

If you use the push buttons for the reference switches of motor 2 on the evaluation board, the status can be read out here.

Figure	8.11	Ramp	and	reference	switch	status	flags
--------	------	------	-----	-----------	--------	--------	-------

0x35, 0x55: RAMP_STAT - RAMP AND REFERENCE SWITCH STATUS REGISTER OF TMC5062				
R/W	Bit	Name	Comment	
R	13	status_sg	1: Signals an active stallGuard2 input from the coolStep driver, if enabled.	
			<i>Hint:</i> When polling this flag, stall events may be missed – activate	
R+C	12	second_move	1: Signals that the automatic ramp requires moving back in the opposite direction, e.g. due to on-the-fly parameter change (Flag is cleared upon reading)	
R	11	t_zerowait_ active	1: Signals, that <i>T_ZEROWAIT</i> is active after a motor stop. During this time, the motor is in standstill.	
R	10	vzero	1: Signals, that the actual velocity is 0.	
R	9	position_ reached	1: Signals, that the target position is reached. This flag becomes set while <i>X_ACTUAL</i> and <i>X_TARGET</i> match.	
R	8	velocity_ reached	1: Signals, that the target velocity is reached. This flag becomes set while V_ACTUAL and VMAX match.	
R+C	7	event_pos_ reached	<ul> <li>1: Signals, that the target position has been reached (pos_reached becoming active).</li> <li>This bit is ORed to the <i>interrupt output</i> signal.</li> <li>(Flag is cleared upon reading)</li> </ul>	
R+C	6	event_stop_ sg	<ol> <li>Signals an active StallGuard2 stop event.</li> <li>(Flag is cleared upon reading)</li> <li>This bit is ORed to the <i>interrupt output</i> signal.</li> </ol>	
R	5	event_stop_r	Signals an active stop right condition due to stop switch. This bit is ORed to the <i>interrupt output</i> signal.	

0x35,	0x35, 0x55: RAMP_STAT - RAMP AND REFERENCE SWITCH STATUS REGISTER OF TMC5062			
R/W	Bit	Name	Comment	
	4	event_stop_l	1: Signals an active stop left condition due to stop switch.	
			This bit is ORed to the <i>interrupt output</i> signal.	
R+C	3	status_latch_r	1: Latch right ready	
			(enable position latching using SWITCH_MODE settings	
			latch_r_active or latch_r_inactive)	
			This bit is ORed to the <i>interrupt output</i> signal.	
			(Flag is cleared upon reading)	
	2	status_latch_l	1: Latch left ready	
			(enable position latching using SWITCH_MODE settings	
			latch_l_active or latch_l_inactive)	
			This bit is ORed to the <i>interrupt output</i> signal.	
			(Flag is cleared upon reading)	
R	1	status_stop_r	Reference switch right status (1=active)	
	0	status_stop_l	Reference switch left status (1=active)	

#### Table 8.2 RAMP\_STAT register

### 8.4.2.2 Switch Mode Tab

With this tab, the SW\_MODE register of the TMC5062 can be adjusted. Just tick the desired function to set it.



#### Νοτε

If *stallGuard stop* is active and the motor stalls, deactivate the stallGuard event before going on with your tests. Otherwise the motor will not rotate.

For a further stallGuard test activate the stallGuard event again.

0x34	0x34, 0x54: SW_MODE - REFERENCE SWITCH AND STALLGUARD2 EVENT CONFIGURATION REGISTER				
Bit	Name	Comment			
11	en_softstop	0: Hard stop 1: Soft stop The soft stop mode always uses the deceleration ramp settings DMAX, V1,			
		D1, VSTOP and TZEROWAIT for stopping the motor. A stop occurs when the velocity sign matches the reference switch position (REFL for negative velocities, REFR for positive velocities) and the respective switch stop function is enabled.			
		Attention: Do not use soft stop in combination with stallGuard2.			
10	sg_stop	1: Enable stop by stallGuard2. Disable to release motor after stop event.			

0x34	, 0x54: SW_MODE	- REFERENCE SWITCH AND STALLGUARD2 EVENT CONFIGURATION REGISTER
Bit	Name	Comment
		Attention: Do not enable during motor spin-up, wait until the motor velocity exceeds a certain value, where stallGuard2 delivers a stable result.
9	-	Reserved, set to 0
8	latch_r_inactive	1: Activates latching of the position to <i>XLATCH</i> upon an inactive going edge on the right reference switch input REFR.
7	latch_r_active	1: Activates latching of the position to <i>XLATCH</i> upon an active going edge on the right reference switch input REFR.
		<i>Hint:</i> Activate <i>latch_r_active</i> to detect any spurious stop event by reading <i>status_latch_r.</i>
6	latch_l_inactive	1: Activates latching of the position to <i>XLATCH</i> upon an inactive going edge on the left reference switch input REFL.
5	latch_l_active	1: Activates latching of the position to <i>XLATCH</i> upon an active going edge on the left reference switch input REFL.
		<i>Hint:</i> Activate <i>latch_l_active</i> to detect any spurious stop event by reading <i>status_latch_l.</i>
4	swap_lr	1: Swap the left and the right reference switch input
3	pol_stop_r	Sets the polarity of the right reference switch input (0=neg., 1=pos.)
2	pol_stop_l	Sets the polarity of the left reference switch input (0=neg., 1=pos.)
1	stop_r_enable	1: Enables automatic motor stop during active right reference switch input
		<i>Hint:</i> The motor restarts in case the stop switch becomes released.
0	stop_l_enable	1: Enables automatic motor stop during active left reference switch input
		Hint: The motor restarts in case the stop switch becomes released.

Table 8.3 SW\_MODE register

### 8.4.3 coolStep Dialogue

This dialogue is designed for adjusting coolStep. The coolStep current is shown in red and the stallGuard2 load in blue. The coolStep current value increases/decreases adequate to the measured load on the axis. Energy savings can be optimized.

The input data area fields for the two motors are related to the COOLCONF register of the TMC5062.

otor 1	Motor 2
tual motor current vs. time: 10 allGuard value vs. time: 383 elocity: 251,188	actual motor current vs. time: 3         12           30 950         statiGuard value vs. time: 163         28           28 854         velocity: 0         28           27 04         22 704         22 704           27 04         22 704         22 704
	1         1         5         1         5         1         5         1         5
	m estificand film
/ stallGuard2 filter	Statudardz inter
/ stallGuard2 filter hreshold: 5 テ Minimum current: 1/4 💌	Threshold: 0 🗁 Minimum current:
Ø stallGuard2 filter Ihreshold: 5 ⊕ Minimum current: 1/4 ▼ Aysteresis width: 10 ⊕ Down step width: 2 ▼	Threshold: 0 + Minimum current: 1/2 + Hysteresis width: 0 + Down step width: 1 +
y stallGuard2 filter hreshold: 5 - Minimum current: 114 - ysteresis width: 1 - Down step width: 2 - ysteresis start: 3 - Up step width: 2 -	Threshold:       0       Image: Minimum current:       1/2         Hysteresis width:       0       Image: Down step width:       1         Hysteresis start:       0       Image: Up step width:       1
✓ stallGuard2 filter         Threshold:       5       ⊕       Minimum current:       1/4 ▼         Hysteresis width:       1       ⊕       Down step width:       2       ▼         Hysteresis start:       3       ⊕       Up step width:       2       ▼         woolstep active speed range	Threshold: 0 The Minimum current: 1/2 T Hysteresis width: 0 To Down step width: 1 T Hysteresis start: 0 To Up step width: 1 T coolstep active speed range

Figure 8.12 coolStep dialogue

UX6L	0X6D, 0X7D: COULCONF - SMART ENERGY CONTROL COOLSTEP AND STALLGUARD2					
Bit	Name	Function	Comment			
24	sfilt	stallGuard2 filter	0 Standard mode, high time resolution for			
		enable	1 Filtered mode stallGuard2 signal undated for each			
			four fulletons only to compare for motor pole			
			tolerances			
22	sgtб	stallGuard2 threshold	This signed value controls stallGuard2 level for stall			
21	sgt5	value	output and sets the optimum measurement range for			
20	sgt4		readout. A lower value gives a higher sensitivity. Zero is			
19	sgt3		the starting value working with most motors.			
18	sgt2		-64 to +63: A higher value makes stallGuard2 less			
17	sgt1		sensitive and requires more torque to			
16	sgt0		indicate a stall.			
15	seimin	minimum current for	0: 1/2 of current setting (IRUN)			
		smart current control	1: 1/4 of current setting (IRUN)			
14	sedn1	current down step	%00: For each 32 stallGuard2 values decrease by one			
13	sedn0	speed	%01: For each 8 stallGuard2 values decrease by one			
			%10: For each 2 stallGuard2 values decrease by one			
			%11: For each stallGuard2 value decrease by one			
11	semax3	stallGuard2 hysteresis	If the stallGuard2 result is equal to or above			
10	semax2	value for smart current	(SEMIN+SEMAX+1)*32, the motor current becomes			
9	semax1	control	decreased to save energy.			
8	semax0		%0000 %1111: 0 15			
6	seup1	current up step width	Current increment steps per measured stallGuard2 value			
5	seup0		%00 %11: 1, 2, 4, 8			
3	semin3	minimum stallGuard2	If the stallGuard2 result falls below SEMIN*32, the motor			
2	semin2	value for smart current	current becomes increased to reduce motor load angle.			
1	semin1	control and	%0000: smart current control coolStep off			
0	semin0	smart current enable	%0001 %1111: 1 15			

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Table 8.4 Abridgement of COOLCONF register

### 8.4.3.1 Useful Hints and Settings for a good work flow



For basic information about coolStep calibration, point with your computer mouse on the interrogation mark on the right side of the window. The following window appears on the screen.



Figure 8.13 Basic stallGuard2 and coolStep information